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VICE-PRESIDENT
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January 7, 1983

Mr. A. Schwencer, Chief
Licensing Branch No. 2
Division of Licensing
U. S. Nuclear Regulatory Commission
Washington, DC 20555

Subject: Limerick Generating Station, Units 1 & 2
Preservice Inspection Plan
ASME Boiler and Pressure Vessel Code, Section XI
Docket Nos. 50-352 and 50-353

Reference: Letter from J. S. Kemper (PECo) to A. Schwencer
(USNRC) dated 9/24/82

Dear Mr. Schwencer:

The purpose of this letter is to revise the first part of our Preservice Inspection Plan for Unit 1 transmitted to the Commission by the referenced letter.

Since there are no specific requirements for the qualification of visual examiners in SNT-TC-1A, Philadelphia Electric Company intends to supplement the requirements of ASME Section XI, paragraph IWA-2300(b) by qualifying the visual examiners involved in hanger inspections in accordance with ANSI 45.2.6. This is consistent with the requirements of our construction code.

Consequently, the paragraph dealing with hangers, on page 4 of 15 under Introduction is changed to read: "The Hanger Inspections will be done to owner approved procedures which meet the requirements of Section III and meet the intent of Section XI. The examiners will be qualified in accordance with ANSI N45.2.6."

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This change will be included with a set of revised pages which will be submitted at the completion of the Unit 1 preservice inspection.

Sincerely,

John S. Kimpfer

See Attached Service List

cc: Judge Lawrence Brenner
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