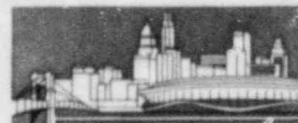


THE CINCINNATI GAS & ELECTRIC COMPANY



CINCINNATI, OHIO 45201

December 1, 1982  
QA-2144

E. A. BORGMANN  
SENIOR VICE PRESIDENT

U. S. Nuclear Regulatory Commission  
Region III  
799 Roosevelt Road  
Glen Ellyn, Illinois 60137

Attention: Mr. J. G. Keppler  
Regional Administrator

RE: WM. H. ZIMMER NUCLEAR POWER STATION UNIT I  
I.E. INSPECTION REPORT 82-06 - DOCKET NO.  
50-358, CONSTRUCTION PERMIT NO. CPPR-88,  
W.O. #57300 JOB E-5590 FILE NO. NRC-1

Gentlemen:

This letter constitutes our formal response to the subject Report. It is our opinion that nothing in the Report or this letter is of a proprietary nature.

ITEM I

NRC Finding:

". . .Engineering Assistants (who were not qualified to do the work of a Welding Engineer), employed by H. J. Kaiser, were performing functions which were described in the contractor procedures as 'Welding Engineer' functions." (Violation of 10CFR50, Appendix B, Criterion IX)

A. Corrective Action Taken and Results Achieved

Procedure WCP-7, "Welding Control," has been revised to require the Project Welding Engineer to designate certain qualified personnel to review and approve KEI-Weld-1 forms, KEI-Weld-1A forms, hanger drawings and ISK drawings.

B. Corrective Action Taken to Prevent Further Noncompliance

As stated above, the revision to WCP-7 will prevent further noncompliance.

C. Date When Corrective Action Will be Achieved

Full compliance has been achieved.

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Mr. J. G. Keppler  
Region III  
December 1, 1982 - QA-2144  
Page 2

ITEM II

NRC Finding:

"...Induction Heating Stress Improvement (IHSI) Procedure 5149, Revision 1, Calibration Procedure, was not fully completed on April 23, 1982, and the activities affecting quality were not being performed. Procedure Item 6.3.4 through 6.3.9 were not performed and the procedure had only been performed at one of four work stations." (Violation of 10CFR50, Appendix B, Criterion V)

A. Corrective Action Taken and Results Achieved

Corrective Action Request (CAR) #82-29, identified this condition on April 8, 1982. A calibration verification was performed and the results indicate that the IHSI data system was in calibration and the temperature values obtained were valid.

B. Corrective Action Taken to Prevent Further Noncompliance

Because Zimmer was the first production facility utilizing the IHSI process, and the procedures affecting activities associated with this process are unique to IHSI, it is believed that this item of noncompliance is isolated to IHSI and is not indicative of any underlying programmatic deficiency. Therefore, no further corrective action is required.

C. Date when Full Compliance Will be Achieved

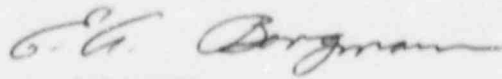
Full compliance has been achieved.

We trust the above will be found acceptable as a formal response to the subject Report.

Very truly yours,

CINCINNATI GAS & ELECTRIC COMPANY

By

  
E. A. BORGMANN  
SENIOR VICE PRESIDENT

FKP:as

cc: NRC Office of Inspection & Enforcement  
Washington, D.C. 20555  
NRC Senior Resident Inspector  
Attn: W. F. Christianson  
Zimmer Project Inspector  
Region III