U.S. NUCLEAR REGULATORY COMMISSION OFFICE OF INSPECTION AND ENFORCEMENT

50-97/ 50-157 Report No. 70-211	/78-02	Region	I		
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Docket No. 50-157;					
License No. SNM-1	R-89 87 Ca	tegory	F	Safeguards Group	5
Licensee:	Cornell Uni	versity			
	Ithaca, New	York			
Facility Name: _W	ard Laboratory	of Nuclear	r Engineering		
"nspection at:					
Inspection conduct	ed: Septembe	er 7-8, 19	78		
Inspectors: R. J	. A			10 - 7	- 28
	Summers, Safegi	uards Audit	tor	date	signed
, E.	Waltner			10 - 3-	- 78
for D. J.	Holody, Mather	matical Sta	atistician		signed
	1115			date	signed
Approved by: E.	Wollney			10-3-	- 78
fr J. H Cor	. Joyner, Chier ntrol Support S	f, Nuclear Section, Sa	Material afeguards Bran	date ch	signed
Inspection Summary	1.441.13				
inspection Summary	영상 가슴 소송 문				
Inspection on Septe and, 70-211/78-01)	ember 7-8, 1978	B (Combined	Report Nos.	50-97/78-02; 5	0-157/78-02;

Areas Inspected: Routine, unannounced inspection by two NRC regional based inspectors of material control and accounting program including: organization and operation; measurements and controls; shipping and receiving; records and reports. The inspection involved 24 inspector-hours onsite by two NRC regional based inspectors.

<u>Results</u>: Of the six areas inspected, no items of noncompliance were identified in five areas, and one apparent item of noncompliance was identified in one area (Infraction - failure to perform a complete physical inventory within required twelve months - paragraph 6).

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Region I Form 12 (Rev. April 77)

### DETAILS

### 1. Persons Contacted

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\*Dr. D. Clark, Director, Ward Reactor Laboratory H. Aderhold, Reactor Supervisor, Ward Laboratory R. Gardner, Supervisor, Health Physics

\* denotes those present at the exit interview.

### 2. Facility Organization and Operation

An organizational structure has been established by the licensee that is responsive to nuclear material control and accounting requirements. Custody of SNM and the management of the nuclear material control and accountability program is the responsibility of the Reactor Superv.sor.

The licensee's reactor and special nuclear material are located within one area (Ward Laboratory) and physical and administrative controls have been established for access to this area.

No items of noncompliance were identified.

### 3. Measurements and Controls

The inspectors utilized the thermal output data from the TRIGA reactor log book to independently determine the uranium and uranium-235 depletion for the July 1, 1975 - March 31, 1978 material balance periods reviewed. The inspector's results agreed with the licensee's reported depletion of 7 grams uranium and 7 grams U-235 for the period reviewed.

No appreciable depletion (< 1 gram uranium) has occurred for the Z PR reactor. The total thermal output to date is approximately 100 watt hours

No items of noncompliance were identified.

### 4. Shipping and Receiving

The licensee has established procedures to assure that all special nuclear material received or shipped is accurately accounted for. There was one shipment during the period covered by this inspection.

No items of noncompliance were identified.



### 5. Storage and Internal Control

A system of storage and internal control of SNM has been established by the licensee which provides for current knowledge of the quantity and identity of all SNM within the facility.

The licensee has two PuBe sources, TRIGA fuel elements and various foils, powders, and pellets in a locked, restricted access storage area. Any material removed from this area must be documented in the Radioactive Material Storage Log. All other materials are in the reactor core or fuel storage areas.

No items of noncompliance were identified.

#### 6. Inventory

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The licensee conducts annual physical inventories in accordance with the regulations. The licensee had documentation for physical inventories performed in August, 1975, June, 1976 and June, 1977. However, no documentation existed for the 1978 inventory. Further, the licensee stated that a physical inventory had been taken but not a complete inventory and that documentation had not yet been completed. This is considered to be an item of noncompliance (70-211/78-01-01).

### 7. Records and Reports

A 100% audit of the Material Status Reports (Form NRC-742) submitted since December 31, 1975, was conducted to determine proper signature, time of submission, and accuracy. One Material Transaction Report (Form NRC-741) was generated during the period and this was also audited. Exhibits I and II show the material balance summary for the period July 1, 1975 to March 31, 1978.

### 8. Exit Interview

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The inspectors met with the licensee's representatives (denoted in paragraph 1) at the conclusion of the inspection on September 8, 1978. The inspectors summarized the scope and findings of the inspection.

## Exhibit I

## CORNELL UNIVERSITY

## Material Balance Summary Enriched Uranium

July 1, 1975 to March 31, 1978

### RIS:ZES

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		Gran	ns
)		Uranium	<u>U-235</u>
/	Beginning Inventory, 7/1/75 Receipts	1747971	39528
	Material to Account For:	1747971	39528
	Removals:		
	Shipments Burn-Up Total Removals:	0 7 7	
	Ending Inventory, 3/31/78 Material Accounted For:	<u>1747964</u> 1747971	<u>39521</u> <u>39528</u>

## Exhibit II

## CORNELL UNIVERSITY

## Material Balance Summary Plutonium

# July 1, 1975 to March 31, 1978

### RIS:ZES

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	Grams		
	Plutonium	Pu-239 + 241	
Beginning Inventory, 7/1/75 Receipts Material to Account For:	112 0 112	94.9 0.0 94.9	
Removals:			
Shipments Total Removals: Ending Inventory, 3/31/78 Material Accounted For:	64 64 48 112	50.9 50.9 44 94.9	