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Docket Nos. 50-317  
and 50-318

Mr. A. E. Lundvall, Jr.  
Vice President - Supply  
Baltimore Gas & Electric Company  
P. O. Box 1475  
Baltimore, Maryland 21203

Dear Mr. Lundvall:

The NRC has completed its review of the Inservice Inspection (ISI) Program for Calvert Cliffs Units 1 and 2. In the course of our review, we have granted relief relating to the following ASME Boiler and Pressure Vessel Code, Section XI requirements:

- o Inspection of the Seal Weld in the Closure Head,
- o Inspection of the Primary Nozzle-to-Vessel Welds and the Nozzle Inside Radiused Section,
- o Inspection of the Reactor Vessel Cladding,
- o Repair of an Arc Strike, Class 2 Pipe,
- o Pressure Test Hold Time,
- o Class 3 System Pressure Tests,
- o Inservice Leak Tests (Hydrostatic Testing) for the Salt Water Cooling System and Service Water Main Headers,
- o Ultrasonic Examination Techniques,
- o Repair and Hydrostatic Testing for Small Steam and Feedwater Piping, Class 2.

In the course of reviewing these requests for relief, we have found that changes have been needed in these requests to meet our requirements. These changes have been discussed with and agreed to by your staff.

The above requests for relief were submitted pursuant to 10 CFR Part 50, Section 50.55a(g)(5)(iv) in applications dated December 5, 1978, March 29,

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PDR ADOCK 05000317  
G PDR

OFFICE	.....	.....	.....	.....	.....	.....	.....
SURNAME	.....	.....	.....	.....	.....	.....	.....
DATE	.....	.....	.....	.....	.....	.....	.....

Mr. A. E. Lundvall, Jr.

- 2 -

1980, November 19, 1980 and May 29, 1981. These requests for relief are herein granted per 10 CFR Part 50, Section 50.55a(g)(6)(f).

Copies of the Safety Evaluation and Federal Register Notice are enclosed.

Sincerely,

Original signed by  
Robert A. Clark  
Robert A. Clark, Chief  
Operating Reactors Branch #3  
Division of Licensing

Enclosures:  
As stated

cc: See next page

OFFICE ▶	ORB#3:DL	ORB#3:DL	ORB#3:DL	AD:OR:DL	OELD	MTEB VDE	
SURNAME ▶	PMKreutzer	DJaffe	RAClark	GCLatras		w. Johnston	
DATE ▶	12/2/82	12/2/82	12/3/82	12/5/82	12/7/82	12/3/82	



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D.C. 20555

DISTRIBUTION:  
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PMKreutzer

Docket No. 50-317/50-318

Docketing and Service Section  
Office of the Secretary of the Commission

SUBJECT: BALTIMORE GAS AND ELECTRIC COMPANY

Two signed originals of the Federal Register Notice identified below are enclosed for your transmittal to the Office of the Federal Register for publication. Additional conformed copies ( 1 of the Notice are enclosed for your use.

- Notice of Receipt of Application for Construction Permit(s) and Operating License(s).
- Notice of Receipt of Partial Application for Construction Permit(s) and Facility License(s); Time for Submission of Views on Antitrust Matters.
- Notice of Availability of Applicant's Environmental Report.
- Notice of Proposed Issuance of Amendment to Facility Operating License.
- Notice of Receipt of Application for Facility License(s); Notice of Availability of Applicant's Environmental Report; and Notice of Consideration of Issuance of Facility License(s) and Notice of Opportunity for Hearing.
- Notice of Availability of NRC Draft/Final Environmental Statement.
- Notice of Limited Work Authorization.
- Notice of Availability of Safety Evaluation Report.
- Notice of Issuance of Construction Permit(s).
- Notice of Issuance of Facility Operating License(s) or Amendment(s).
- Other: Notice of Granting of Relief from ASME Section XI Inservice  
Inspection Requirements.

Division of Licensing  
Office of Nuclear Reactor Regulation

Enclosure:  
As Stated

OFFICE →	ORB#3:DL					
SURNAME →	PMKreutzer/pm					
DATE →	12/13/82					

Baltimore Gas and Electric Company

cc:

James A. Biddison, Jr.  
General Counsel  
Baltimore Gas and Electric Company  
P. O. Box 1475  
Baltimore, MD 21203

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Shaw, Pittman, Potts and Trowbridge  
1800 M Street, N. W.  
Washington, D. C. 20036

Mr. R. C. L. Olson, Principal Engineer  
Nuclear Licensing Analysis Unit  
Baltimore Gas and Electric Company  
Room 922 - G&E Building  
P. O. Box 1475  
Baltimore, MD 21203

Mr. Leon B. Russell  
Plant Superintendent  
Calvert Cliffs Nuclear Power Plant  
Maryland Routes 2 & 4  
Lusby, MD 20657

Bechtel Power Corporation  
Attn: Mr. J. C. Ventura  
Calvert Cliffs Project Engineer  
15740 Shady Grove Road  
Gaithersburg, MD 20760

Combustion Engineering, Inc.  
Attn: Mr. P. W. Kruse, Manager  
Engineering Services  
P. O. Box 500  
Windsor, CT 06095

Director, Department of State Planning  
301 West Preston Street  
Baltimore, MD 21201

Mr. R. M. Douglass, Manager  
Quality Assurance Department  
Baltimore Gas & Electric Company  
Fort Smallwood Road Complex  
P. O. Box 1475  
Baltimore, MD 21203

Mr. S. M. Davis, General Supervisor  
Operations Quality Assurance  
Calvert Cliffs Nuclear Power Plant  
Maryland Routes 2 & 4  
Lusby, MD 20657

Ms. Mary Harrison, President  
Calvert County Board of County Commissioners  
Prince Frederick, MD 20768

U. S. Environmental Protection Agency  
Region III Office  
Attn: Regional Radiation Representative  
Curtis Building (Sixth Floor)  
Sixth and Walnut Streets  
Philadelphia, PA 19106

Mr. Ralph E. Architzel  
Resident Reactor Inspector  
NRC Inspection and Enforcement  
P. O. Box 437  
Lusby, MD 20657

Mr. Charles B. Brinkman  
Manager - Washington Nuclear Operations  
Combustion Engineering, Inc.  
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Calvert Cliffs Nuclear Power Plant  
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Calvert Cliffs Nuclear Power Plant  
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Baltimore, Maryland 21203

Mr. R. E. Denton, General Supervisor  
Training & Technical Services  
Calvert Cliffs Nuclear Power Plant  
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Lusby, MD 20657

Administrator, Power Plant Siting Program  
Energy and Coastal Zone Administration  
Department of Natural Resources  
Tawes State Office Building  
Annapolis, MD 21204

Regional Administrator  
Nuclear Regulatory Commission, Region I  
Office of Executive Director for Operations  
631 Park Avenue  
King of Prussia, Pennsylvania 19406