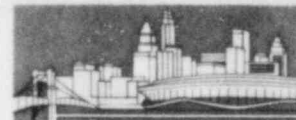


THE CINCINNATI GAS & ELECTRIC COMPANY
WM. H. ZIMMER NUCLEAR POWER STATION, P.O. BOX 201, MOSCOW, OH 45153



CINCINNATI, OHIO 45201
December 30, 1982
QA-2187

E. A. BORGMANN
SENIOR VICE PRESIDENT

U. S. Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, IL 60137

Attention: Mr. J. G. Keppler
Regional Administrator

RE: WM. H. ZIMMER NUCLEAR POWER STATION UNIT 1
10CFR50.55(e) ITEM M-45 INDETERMINATE WELDER
QUALIFICATIONS DOCKET NO. 50-358, CONSTRUCTION
PERMIT NO. CPPR-88, W.O. #57300, JOB E-5590
FILE NO. NRC-8, M-45

Gentlemen:

This letter constitutes an interim report concerning the subject condition, initially reported to the Commission as a potentially reportable deficiency under 10CFR50.55(e).

As stated in our previous report, QA-1788, dated May 27, 1982, numerous document deficiencies were identified in welder performance qualification records. H. J. Kaiser Co. (HJK) has reviewed the available records for welder performance qualifications and has issued deficiency reports in accordance with its QA program. In the review of approximately 5000 performance qualification test records associated with approximately 2300 welders, HJK has identified document deficiencies on approximately 600 Nonconformance Reports (NRs) and forty-six (46) Corrective Action Requests (CARs). Approximately 140 NRs have been resolved and are now closed, with the remaining under evaluation by the Zimmer NR Material Review Board.

Task II of the Zimmer Quality Confirmation Program has reviewed approximately 2600 qualification test records to date. However, additional original quality documentation previously unavailable for review has been released by the HJK Welding Department and transmitted to HJK records management. As the review of this additional quality documentation has not yet been completed, the effect the results of this review will have on the welder qualification review to date cannot be

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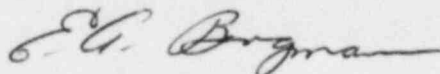
Mr. J. G. Keppler
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Page 2

determined. A follow-up report on the status of this review will be submitted by February 28, 1983.

We trust the above will be found acceptable as an interim report under 10CFR50.55(e).

Very truly yours,

THE CINCINNATI GAS & ELECTRIC COMPANY

By 

E. A. BORGMANN
SENIOR VICE PRESIDENT

FKP:plc

cc: NRC Office of Inspection & Enforcement
Washington, D.C. 20555
NRC Senior Resident Inspector
Attn: W. F. Christianson
Zimmer Project Inspector
Region III