

THE CINCINNATI GAS & ELECTRIC COMPANY



E. A. BORGMANN
VICE PRESIDENT-ENGINEERING

February 4, 1977

Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Attention: Mr. R. F. Heishman, Chief
Reactor Construction & Engineering
Support Branch

RE: WM. H. ZIMMER NUCLEAR POWER STATION - UNIT I
REPLY TO NUCLEAR REGULATORY COMMISSION INSPECTION
REPORT NO. 76-11, DOCKET NO. 40-358, LICENSE NO.
CPPR-88, W.O. #57300-957, JOB E-5590

Gentlemen:

This letter constitutes our formal reply to the subject inspection report. It is our opinion that nothing in your letter or in this reply constitutes any information of a proprietary nature.

Our response to the Enforcement Item which was identified in the report is as follows:

Report Details, Section I, Sub-paragraph 1

1. Corrective Action Taken and The Results Achieved

Supervisory and Quality Control personnel, responsible for directing craft welders, have been further instructed in the implementation of the procedure for maintaining control of weld filler metal. In conjunction with these instructions, it was emphasized that all weld rod stubs and defective rods must be disposed of in stub buckets. Defective rods must be bent before disposal to prevent inadvertent use. Additional instructions pertaining to Quality Assurance and weld rod control requirements have been posted in conspicuous areas.

To assure that the required control will be maintained, Quality Assurance personnel will conduct surveillance inspections in all

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areas and document and correct any nonconformances to SPPM 3.3R.4 and Criterion VIII of 10CFR50, Appendix "B". These surveillances will continue until the time that full compliance is attained. Improvement in control of the weld rod is now apparent.

2. Corrective Action to be Taken to Avoid Further Nonconformance

The above responsibilities have been delegated to Kaiser Engineers, Inc.; however, The Cincinnati Gas & Electric Company Quality Assurance personnel will conduct additional surveillances to assist in maintaining compliance to requirements and to avoid further nonconformances. A letter will be issued by the Cincinnati Gas & Electric Company Site Construction Manager to all other contractors on the project directing them to maintain control of weld rod in accordance with Appendix "B" requirements.

3. The Date When Full Compliance will be Achieved

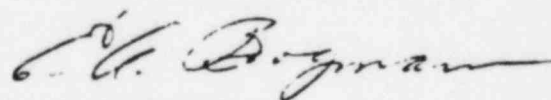
Most of the above corrective action has been taken and it is expected that full compliance will be achieved by February 14, 1977.

We trust that this letter will serve as an acceptable response to your inspection report.

Very truly yours,

THE CINCINNATI GAS & ELECTRIC COMPANY

By



E. A. BORGMANN
VICE PRESIDENT, ENGINEERING