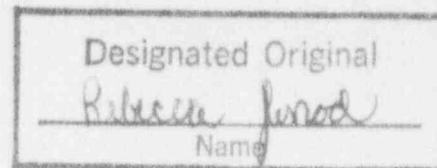


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Docket/Licenses: 50-352/NPF-39; 50-353/NPF-85

Mr. D. M. Smith
Senior Vice President - Nuclear
PECO Energy
Correspondence Control Desk
P. O. Box 195
Wayne, PA 19087-0195

Dear Mr. Smith:

Subject: Combined Inspection 50-352/94-03; 50-353/94-03 (01/31 - 02/04/94)

This letter refers to the above subject security inspection of the Limerick Generating Station, Units 1 and 2, by Messrs. A. Della Ratta and R. J. Albert of this office. Our preliminary findings were discussed by Mr. Della Ratta with Mr. D. Helwig of and other members of your staff at the conclusion of the inspection.

Areas examined during the inspection are described in the enclosed NRC Region I inspection report. Within these areas, the inspection consisted of observations of security activities, interviews with personnel, and selective examinations of security procedures and representative records. Additionally, an Inspector Follow-Up Item opened during the previous physical security inspection on April 26-30, 1993, was examined and closed.

A section of the enclosed inspection report contains details of your security program that have been determined to be exempt from public disclosure in accordance with 10 CFR 73.21 (Safeguards Information). Therefore, that section will not be placed in the NRC Public Document Room and will receive limited distribution. This letter and the remaining section of the inspection report will be placed in the Public Document Room in accordance with 10 CFR 2.790(a).

Overall, we found that your physical security program was generally directed toward assuring public health and safety. Management support for the program was evident through the implementation of several program enhancements. However, three of your activities appeared to violate NRC requirements as specified in the enclosed Notice of Violation (Notice). These violations involved: (1) failure of security force members (SFM) to follow procedures for personnel access control search and for surveillance testing of search equipment located at the main personnel access control point; (2) failure of an SFM to search two covered cargo areas of a vehicle; and (3) failure to provide an SFM in addition to the vehicle escort to escort the

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unsearched material on a vehicle. In addition, potential weaknesses were noted in personnel searches and in assuring that portable security lighting was functioning.

We recently received an informal input from your staff relating to extensive corrective actions on these matters. Notwithstanding, you are required to respond to the enclosed Notice and, in doing so, should follow the instructions in that Notice. Particular attention should be paid to corrective actions taken and actions planned to prevent recurrence.

Thank you for your cooperation.

Sincerely,

Original Signed By;
James H. Joyner

James H. Joyner, Chief
Facilities Radiological Safety
and Safeguards Branch
Division of Radiation Safety
and Safeguards

Enclosures:

1. Notice of Violation
2. Combined Inspection Report 50-352/94-03; 50-353/94-03
(Contains Safeguards Information **(SGI)** in Paragraph 5.1.2)

cc w/encl (w/o SGI):

J. Doering, Chairman, Nuclear Review Board
D. R. Helwig, Vice President - Limerick Generating Station
G. A. Hunger, Jr., Manager - Licensing Section
J. L. Kantner, Regulatory Engineer - Limerick Generating Station
Secretary, Nuclear Committee of the Board
Public Document Room (PDR)
Local Public Document Room (LPDR)
Nuclear Safety Information Center (NSIC)
K. Abraham, PAO (2)
Commonwealth of Pennsylvania

cc w/encl (w/SGI):

NRC Resident Inspector

PECO Energy

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bcc w/encl (w/o SGI):
Region I Docket Room (with concurrences)

bcc w/encl: (Via E-Mail) (w/o SGI)
V. McCree, OEDO
F. Rinaldi, NRR
C. Miller, PDI-2, NRR
M. Shannon, ILPB

RI:DRSS
Della Ratta/tmh
[Handwritten signature]
02/25/94

RI:DRSS
Albert
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02/25/94

RI:DRSS
McCabe
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Joyner
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