ORGANIZATION: SARGENT & LUNDY ENGINEERS

CHICAGO, ILLINOIS

KEPUKT NO.:

99900507/82-02

INSPECTION DATE(S)

10/19-21/82 & 10/25-29/82

INSPECTION

ON-SITE HOURS: 122

CORRESPONDENCE ADDRESS:

Sargent & Lundy Engineers ATTN: Mr. R. W. Patterson

Senior Partner 55 East Monroe Street Chicago, IL 60603

ORGANIZATIONAL CONTACT:

Mr. H. S. Taylor, Head, Quality Assurance Division

TELEPHONE NUMBER:

(312) 269-6371

PRINCIPAL PRODUCT: Architect Engineering Services

NUCLEAR INDUSTRY ACTIVITY: Sargent & Lundy (S&L) is the architect engineer on 10 nuclear power plants that are in the design and/or construction phase and has minor involvement at 1 nuclear power plant that is under construction. S&L is also engaged in modification, repair, or service contracts on 12 operating nuclear power plants.

ASSIGNED INSPECTOR:

Chamberlain, Reactor Systems Section (RSS)

OTHER INSPECTOR(S): P. H. Harrell, RSS

P. C. Sakowski, RSS

APPROVED BY:

### INSPECTION BASES AND SCOPE:

- BASES: S&L Topical Report No. SL-TR-1A and 10 CFR Part 50, Appendix B.
- SCOPE: Status of previous inspection findings and the following: (1) Cincinnati Gas and Electric Company (W. H. Zimmer) report stating S&L did not adequately translate applicable electrical separation criteria into the installation specifications and/or drawings; (2) Public Service Indiana (Cont. on next page)

PLANT SITE APPLICABILITY.

This inspection relates to the following plant dockets: 50-358 and 50-546/547.

9301040741 921217 PDR GA999 EECSALE 99900507 PD

Cheanne Cla

SCOPE: (Cont.) (Marble Hill, Units 1 and 2) report that existing procedures did not require specification or design changes made via engineering change notices, specification amendments, or drawing revisions to be contractually imposed on suppliers or contractors; (3) an NRC Region III report (Zimmer) stating the fire protection system was installed with no evidence of calculations or quality assurance; and (4) an NRC Region III request regarding a review of the seismic design of the main steam line from the outboard containment isolation valve to the turbine stop valves.

### A. VIOLATIONS:

None

### B. NONCONFORMANCES:

- Contrary to S&L Topical Report (SL-TR-1A, Revision 5), Section 05.01 and Project Instruction PI-ZI-2.1, approved Design Document Changes (DDC) are not being incorporated into the affected design document within the specified two-month time period.
- 2. Contrary to SL-TR-1A, Revision 5, Section 05.01 and General Quality Assurance Procedure GQ-3.12, DDC status reports are not being maintained with the latest information as evidenced by: (1) status reports not listing all DDC's that have been issued at the site nor do the reports list all DDC's that have been received by S&L, and (2) status reports do not accurately reflect the current status of all DDC's.
- 3. Contrary to SL-TR-1A, Revision 5, Section 05.01 and Project Instruction PI-ZI-10.1, CABLE TRAY ROUTING POINT WEIGHT CALCS, REC 42381, performed for the Zimmer Project, compared the cable weight loading only to the 40-psf limit and failed to consider the weight of the cable trays as required to obtain the total tray support loading.

### C. UNRESOLVED ITEMS:

None

### D. OTHER FINDINGS OR COMMENTS:

 Main Steam Line Seismic Design (Zimmer Project) - This area of inspection resulted from an NRC Region III request for NRR to evaluate the S&L design calculations regarding the seismic design of the main

REPORT INSPECTION RESULTS: PAGE 3 of 8

steam lines in the turbine building on the Zimmer Project. The main steam lines from the outboard containment isolation valves to the main turbine stop valves should be designed to withstand the safe shutdown earthquake and remain functional (Regulatory Guide 1.29, Revision 1; FSAR, Chapter 30; and FSAR, Appendix C). There was participation in this review by Region III (D. Keating), an NRR mechanical (D. Terao) and a structural representative (R. E. Lipinski), and Region IV (D. D. Chamberlain). The NRR mechanical representative was able to review the seismic analysis and sample support calculations performed for the main steam line and found that based on the design documents examined, the FSAR commitments were being met.

The NRR structural representative was not able to obtain all of the information required to make a conclusion regarding the ability of the turbine building structures to protect and support the main steam line during the safe shutdown earthquake. He requested S&L to accumulate certain information and a followup inspection will be conducted at S&L when that information is available. Final conclusions regarding the adequacy of the main steam line design will be documented after this followup inspection.

- Design Change Control This area of inspection is a followup from a previous NRC inspection (99900507/82-01) regarding the interface between the licensee (Cincinnati Gas and Electric Company), S&L-site design personnel, and S&L-Chicago design personnel relative to the control of design changes. This inspection was performed at the site (Zimmer) and, based on the information obtained at the site, continued at the S&L-Chicago office. The issues discussed below were identified in the 82-01 report:
  - a. It could not be determined if the licensee signoff blanks on DDC's were being properly completed.

Based on a review of licensee documentation, it appears the licensee requirements are being met. It was noted that the cognizant engineer's signature is not required in cases where the DDC is initiated by the Generation Construction Group.

b. S&L approves DDC's affecting vendor design documents, then the DDC is closed out. Because of S&L's limited responsibilities in the procurement area, there is no assurance that the vendor documents are being revised.

REPORT INSPECTION RESULTS: PAGE 4 of 8

S&L-Chicago stated that they are not responsible for assuring that vendor documents are revised, they only approve DDC's affecting vendor documents; then send the DDC's to the site for processing by the licensee. Since S&L has no responsibility for assuring the revision of vendor documents, the licensee must assure that either the documents are revised or a permanent system is established to track the outstanding DDC's to the applicable vendor documents. This item will be referred to NRC Region III for followup, as applicable.

c. Some DDC's receive preliminary approval by S&L-site design personnel and construction proceeds based on this approval. A final approval by S&L-Chicago for some DDC's is not received for 6 months to 1 year later. More timely, final approval is indicated if construction is proceeding based on a preliminary approval.

S&L-Chicago has addressed the above concern by issuing a revision to Project Instruction PI-ZI-2.1 (Revision 16, dated October 25, 1982). Revision 16 requires final approval within 90 days from receipt of the DDC in the S&L-Chicago office. In addition, Revision 16 also provides clarification of required engineering review and approval signatures by the S&L-Chicago office, and places restrictions on S&L-site design group approval signatures for irreversible construction changes.

d. A log of DDC's for the electrical discipline is being maintained by the licensee and it does not appear the log is being updated on a regular basis.

The inspection at the site revealed the licensee has not accepted responsibility for maintaining a DDC log for the S&L electrical discipline. The log being used by the S&L electrical discipline was being generated by the licensee's construction contractor for their own use.

The area of inspection at S&L-Chicago included a review of the S&L structural, mechanical, and electrical discipline DDC logs. The logs and the DDC records for all three disciplines were reviewed for the following: (1) comparison of the licensee construction contractor generated log with the S&L logs, (2) comparison of the DDC's received by S&L and the DDC's listed in the S&L logs, and (3) comparison of the DDC status shown in the S&L logs with the status shown on the DDC. The inspection was also performed to

REPORT INSPECTION RESULTS: PAGE 5 of 8

verify that S&L is processing DDC's as committed by Project Instruction PI-ZI-2.1, Revision 15.

This area of inspection revealed: (1) some DDC's issued at the site were not listed in the S&L logs; (2) DDC's had been received by S&L-Chicago, but were not listed in the S&L logs; and (3) the status shown on the DDC copy was not always accurately reflected in the S&L logs. In addition, some DDC's are not being incorporated into documents within the two-month time period required by PI-ZI-2.1. Two nonconformances were issued based on log discrepancies and untimely incorporation of design changes (see B.1 and B.2 above).

e. The interface between the licensee, S&L-site design personnel, and S&L-Chicago office design personnel requires further review to determine responsibilities relating to design and design changes.

Based on a review of the licensee and S&L documentation and discussion with licensee, S&L-site, and S&L-Chicago personnel, the following paragraphs describe the DDC flow path.

Certain authorized groups in the field initiate a DDC and then route the DDC to General Construction (a licensee group). General Construction (GC) approves the DDC, then the DDC receives a number from the site Document Control Group (DCG). GC then determines whether to send the DDC to S&L-site design personnel or to send it directly to S&L-Chicago. DDC's received by S&L-site design personnel are reviewed to determine if the change specified on the DDC is within their delegated signature authority and/or capability. If not within their authority or capability, they mark it for Chicago office approval only and the DDC is sent directly to S&L-Chicago. If within their authority, the DDC is given preliminary approval and returned to the DCG, with a copy sent to S&L-Chicago. DCG will distribute the DDC onsite and the change will be made. Preliminary approval given by S&L-site design personnel allows construction to begin prior to S&L-Chicago final approval on an as-risk basis.

When the DDC is received by S&L-Chicago, it will be reviewed and either disapproved or given final approval. The DDC is then returned to the site where appropriate action will be taken by the licensee as stated on the DDC.

ORGANIZATION: SARGENT & LUNDY ENGINEERS

CHICAGO, ILLINOIS

REPORT INSPECTION PAGE 6 of 8

In addition to S&L requirements, the following potential licensee procedural implementation problems were noted at the site: (1) one DDC had received a number and had been issued for construction without the required site approval, and (2) the Nuclear Engineering Division (NED) control file of DDC's was missing a number of DDC's. The concern here is that if NED is missing DDC's, other groups may also be missing them. The NRC Region III site representative was informed of the above problems.

 Cable Tray Loading (Zimmer Project) - This area of inspection resulted from a Region III request for a generic review of the process used by S&L to determine if specific cable tray weight load calculations are required.

S&L uses a "design index" number of 1.25 which relates to approximately 50% tray fill to require the performance of a weight calculation. They also limit/control routing in those areas which approach or exceed the specified design index. Region III believes that the design index number does not have a direct relationship to the cable weight and that the process being used may not be conservative.

S&L has performed calculations for all cable tray points exceeding a design index of 1.0 on the Zimmer Project and more of the points exceed the allowed weight limit. During the review of these calculations, a nonconformance (B.3 above) was identified relative to the failure of the electrical group to consider the weight of the cable trays in the total tray support loading limit. S&L has committed to perform weight calculations for all cable tray points down to a design index of 0 on the Zimmer Project, and they assert that the design index of 1.25 does provide reasonable assurance (based on experience and previous data recorded) that the allowed cable tray loading will not be exceeded. The data reviewed during this inspection appears to show that the process being used is conservative, but this item will remain open pending the review (during the next NRC inspection) of the weight calculations to be performed on the Zimmer Project.

4. Fire Protection System - An NRC Region III report stating the fire protection (FP) system in the cable spreading room at the Zimmer Project was upgraded in 1979 to be installed in seismic supports without evidence of quality assurance or calculations by S&L.

S&L could not produce any evidence that would indicate calculations were performed for the modification to the FP system. S&L claimed that, even though no evidence exists, calculations were performed prior to installing permanent system modifications. In 1979, the FP system was

REPORT INSPECTION RESULTS: PAGE 7 of 8

classed as a nonsafety system and there were no S&L procedural requirements for maintaining calculations for this classification of systems.

Documentation examined during this inspection revealed: (1) S&L reviewed the FP system drawing (23380, Sh 16 and 17) submitted by the contractor (Grinnel Fire Protection Systems) in February 1978, and noted on the drawing that the system should be supported by temporary pipe hangers until S&L could issue a drawing detailing the construction and installation of the permanent supports; (2) S&L issued a drawing (M-426, Sh 20) in March 1978 to provide instructions for construction and installation of permanent supports (the drawing was reviewed by the mechanical, electrical, and structural disciplines); (3) in December 1979, S&L produced new design spectra curves for the Zimmer Project, which required all seismic supports in the plant be rechecked, including the supports in the FP system; (4) in 1981, a walkdown of the as-built FP system was performed at the site, and a calculation (EMD-033384) was done to verify the system supports would meet seismic-qualification requirements; and (5) in January 1982, the drawing (M-426, Sh 20) showing the construction and installation of the supports was reissued to provide additional details; i.e., show the as-built system.

The support drawing (M-426, Sh 20) issued in March 1978 was compared with the drawing revision issued in January 1982 to determine if any differences between the two existed. No differences in the basic design or installation location for the supports were noted. Based on this comparison, it appears that S&L did perform calculations for the original FP system support design and location. In addition, documents were provided by S&L that indicated QC had reviewed the original support design drawing.

In 1981, S&L instituted a new system classification program. Systems are now classified as safety, nonsafety seismically-designed, and nonsafety. This program replaced the old classification system of safety or nonsafety. The new program imposes the same QA record retention requirements for nonsafety seismically-designed systems as is required for safety systems. This new program should preclude recurrence of the record retention problem described above.

No nonconformances or unresolved items were identified.

 Public Service Indiana (PSI) 10 CFR 50.55(e) Report - The report states procedures did not require specification/design changes to be contractually imposed on suppliers or contractors.

REPORT INSPECTION RESULTS: PAGE 8 of 8

A review of the scope of work document between PSI and S&L for Marble Hill, Units 1 and 2, indicates that procurement and construction administration is the responsibility of PSI; therefore, S&L's procedures were not affected by the 50.55(e) report. No nonconformances or unresolved items were identified. This item is considered closed at S&L.

- Electrical Separation Requirements (Zimmer Project) This area of 6. inspection resulted from a 10 CFR Part 50.55(e) report which stated that the S&L installation specification did not contain adequate electrical separation criteria and consequently that certain separation criteria were not being met. The problem appears to be relative to conduit that is being field routed by the site General Contractor. S&L has taken action to provide additional instructions or clarifications on electrical separation, but the basic problem appears to be a misunderstanding of the S&L design process. S&L has a project instruction which provides for a final review of separation requirements with the intent to identify and resolve all problem areas. Zimmer appears to be unique in that S&L does not dimension conduit drawings; therefore, a field walkdown would be required to verify separation. S&L has initiated steps to begin this review on Zimmer and it appears that this review will address all areas of concern. This item will remain open pending further review of the S&L design process with regard to electrical separation on other projects and to complete the evaluation of action taken on the Zimmer Project.
- 7. Training The purpose of this area of inspection was to verify:
  (1) each S&L engineering discipline (mechanical, electrical, and structural) had issued procedures required by GQ-16.03 (Design Errors and Deficiencies) to control the reporting, documentation, and correction of errors and deficiencies in S&L design documents;
  (2) quality assurance had revised GQ-18.01 (Internal Audits) to eliminate procedural deficiencies; and (3) appropriate site and office personnel had been trained on the requirements of GQ-16.03 as committed in response to an NRC inspection (99900507/81-02).

All departments have issued procedures (electrical: ESI-254; structural: SAS-7, SAS-22, SAS-27, SAS-28, and SAS-40; and mechanical: MAS-26) to comply with the requirements of GQ-16.03. GQ-18.01 has been revised to eliminate procedural deficiencies. Records and documentation were reviewed to verify appropriate personnel had been trained. It is concluded from this review that S&L has implemented the program as committed.

DOCUMENTS EXAMINED

Docket No. 99900507 Report No. 82-02 Page 1 of 3

1	2	TITLE/SUBJECT	3	4
1	8	SARGENT & LUNDY FIELD ORGANIZATION FOR ZIMMER STATION		REV. 17
2	3	CGLE OWNERS PROJECT PROCEDURES 3.2 - DESIGN	4 - 19 - 82	REV. 3
3	3	SAL PI-ZI-2.1 PREPARATION AND REVIEW AND	10-1-81	REV. 15
4_	3	APPROVAL OF DESIGN DOCUMENT CHANGE NOTICES PROCEDURE GCP-L DESIGN DOCUMENT CHANGES	5-12-82	REV. 1
5	8	THE DOCUMENT CONTROL REGISTER REPORT- OPEN DOC#	10-19-82 5-7-82 SITE APP.	011 0
7	8	DOC NO. M11703 HANGER DESIGN CHANGE	12-11-81	REV. B REV. A
8	8	DOC NO. M11726 "	11-28-81	
9	8	DDC NO. M11736 1'	12-6-81	
10	8	DOC NO. SLM-671 "	10-12-81	
11	8	DDC NO. 5LM-674 " DDC NO. 5LM-690 "	5-15-81	REV. D
13	8	DDC NO. E-750 "	3-17-77	
15	8	DDC NO. E-2116R-1 ELEC WIRING	12-19-77	

### Document Types:

- 3. Procedure
- 4. QA Manual
- Drawing
   Purchas Order
- 2. Specification 6. Internal Memo
  - 7. Letter
  - 8. Other (Specify-if necessary)

- 1. Sequential Item Number
- 2. Type of Document
- 3. Date of Document
- 4. Revision (If applicable)

### DOCUMENTS EXAMINED

Docket No. 99900507 Report No. 82-02 Page 2 of 3

1	2	TITLE/SUBJECT	3	4
16	8	DDC E- 7010 WIRING	5-12-80	
17	8	DOC E- 7020 WIRING/LOGIC	5-12-80	
18	8	DDC = 5-3078 EXPANSION BOLT SPACING	3-26-82	REV. A
19	8	DOC E-224 CONDUIT SUPPORT	4-19-76	REV. A
20	8	POC E-328 CONDUIT SUPPORT	10-21-81	REV. A
21	8	DDC E-7797 WIRING	5-11-82 VOID	
22	8	DOC E-7842 CONDUIT WEIGHT	7-9-82	
23	8	DOC E- 7943 WIRING	8-27-82	
24	8	DDC E-7968 CONDUIT SUPPORT	9-15-82	
25	8	DDC E-7501 CONTROL CABLE	10-14-81	
26	8	DOC E- 7510 WIRING PULL BOX STATOR TEMP. BOX		
27	8	DDC E-7571 WIRING	12-2-81	-
28	8	DOC E-7635 ELIMINATE ALARM	1-14-82	
29	8	DDG E-7663 CABLE TRAY	2-1-82	
30	8	DDC M- 5236 PLUG POSITION	8-6-81	REV. B
31	8	DDC M-5275 PIPING	7-24-81	REV. A
32	8	DDC M-5430 PIPING ELEVATION	12-11-81	

### Document Types:

- 1. Drawing
- 2. Specification
- 3. Procedure
- 4. QA Manual
- 5. Purchas Order
- 6. Internal Memo
- 7. Letter
- 8. Other (Specify-if necessary)

- 1. Sequential Item Number
- 2. Type of Document
- 3. Date of Document
- 4. Revision (If applicable)

Inspector D. CHAMBERLAIN Scope/Module ZIMMER SITE (SAL) DESIGN

### DOCUMENTS EXAMINED

Docket No. 99900507 Report No. 82-02 Page 3 of 3

1	2	TITLE/SUBJECT	3	. 4
33	8 .	DDC M-5509 WELD COUPLING	3-10-82	REV. A
34	8	DDC M-5513 PIPE REROUT	4-12-82	REV. B
35	8	DOC M-5556 LINE CHANGE	3-19-82	
36	8	DDC M-5572 IMPLEMENT ECR	4-7-82	
37	8	DDC M-5631 AS BUILT PIPING	5-11-82	
38	8	DDC CM-11 OFF GAS SYSTEM	7-1-82	
39	8	DDC CM-25 CONTROL ROD DRIVE SYSTEM	8-10-82 DISAPPROVED	
40	8	DDC CM-34 11	8-30-82	REV. A
41	8	DDC CM-41 SCRAM VENT LINE HANGER	8-19-82	
42	8	DDC M-5590 LOW PRESSURE CORE SPRAY	9-23-82	REV. B
43	8	ODC M-5610 RESIDUAL HEAT REMOVAL	5-19-82	
44	3	PROJECT INSTRUCTION PI-ZI-30.1 RESPONSIBILITIES	2-19-82	REV. 3
		AND ORGANIZATION FOR SARGENT & LUNDY SITE		25-4-1
		PERSONNEL		
45	8	DDC CE-OI ELECT. INST. CRD UNITS	9-2-82	114
				and all reasons
			1 1 1 2	

### Document Types:

- 1. Drawing
- Procedure
   Letter
- 4. QA Manual
- 5. Purchas Order
- 2. Specification 6. Internal Memo

  - 8. Other (Specify-if necessary)

- 1. Sequential Item Number
- 2. Type of Document
- 3. Date of Document
- 4. Revision (If applicable)

spector HARBELL

CONTROL (SALCHICAGO) Ope/Hodule DESIGN CHANGE

DOCUMENTS EXAMENED

Report No. 82-02

4	0		5				31		>		AF	NS	1		4282 Supp 10		1	-
3	3/13/19		10/1/81				10/25/82	10/25/82	0/30/82		BIJBI AF	28/21/8			4/182		5/11/82	
TITLE/SUBJECT	GENERAL CHALITY ASSURANCE MADUAL~	PROJECT STATUS REPORTS ~ GQ-3.12	PROJECT INSTRUCTION - ZIMMER NPS-	B-2I-2.1 ~ REPARATION AND BESIEW	AND APPROVAL OF DESIGN DOCUMENT	CHANGE NOTICES	SAME AS ITEM 2. (AROVE)	STRUCTURAL DDG STATUS REPORT	REACTOR BUILDING SECTIONS AND DETAILS -	Dwg A-294	PRIMARY CONTAINMENT DRYWELL PLANS	SAME AS ITEM 6 (ABOVE)	SCHEMATIC DIAGRAMS FOR VARIOUS	SYSTEMS ~ E-1010 SERIES	ELECTRICAL THOMATION WORK - THASE	T ~ No: 4-2173	DEC STATUS REPORT - TURNOUER GORDINATION 5/11/82	GEOUP LICORATED DY TATORY NOT INCHAIN
2	3		3				3	00	-		_	_			2		02	>
-	-		2				3	4	N		9	7	0		0		. 01	)

# Document Types:

- Drawing Specification
- - Procedure QA Manual
- Purchas Order
- Internal Memo 6.7.9
  - Letter
- Other (Specify-if necessary)

- Sequential Item Mumber
  Type of Document
  Date of Document
  Revision (If applicable)

Inspector HATERELL

Scope/Module DESIGN CHANGE CONTROL (SALCHICAGO)

DOCUMENTS EXAMINED

DOCKET 110.99900507 Report No. 82-02 Page 2 of 2

1	2	TITLE/SUBJECT '	3	-4
11	-8	DDC STATUS REPORT FOR ELECTRICAL DISCIPLINE	10/23/82	
12	8	DISCIPLINE REPORT FOR STRUCTURAL	10/25/82	_
13	8	DDC STATUS REPORT FOR MECHANICAL DISCIPLINE	10/8/82	
14	2	ERECTION OF PHASE IT PIDING SYSTEMS AND MECHANICAL EQUIPMENT ~ NO: H-2256	7 19 82	Supp 25
15	1	RESIDUAL HEAT REMOVAL SYSTEM SINGLE LINE PIPING N NO: M-433		-
16	8	DDC RECORDS ~ 5-2401 THRU S.2799; 5-2894 THRU 5-3299; S.2520 THRU 5-2893; S-3300 THRU 5-3799 ~ E-7001 THRU E-7200; E-7401 THRU E-7640; E-6781 THRU E-7000; E-4201 THRU E-4600; E-4601 THRU E-5009 ~ M-5425 THRU M-5599; M-4800 THRU M-7999		

### Document Types:

- 1. Drawing
- 2. Specification 6. Internal Memo
- Procedure
- 4. QA Manual
- 5. Purchas Order
- 7. Letter
- 8. Other (Specify-if necessary)

- 1. Sequential Item Number
- 2. Type of Document
- 3. Date of Document
- 4. Revision (If applicable)

### DOCUMENTS EXAMINED

Docket No. 99900507 Report No. 82-02 Page 1 of 2

1	2	TITLE/SUBJECT	3	. 4
1	3	EDSB-126 ELECTRICAL DRAFTING REFERENCE FOR	10-5-79	
2	3	EDSB-127 ELECTRICAL DRAFTING REFERENCE FOR	12-24-80	
3 4	1 8	CABLE INFORMATION SYSTEM CIS-4 INPUT E-236 CABLE RTG AUXILIARY BUILDING WORKSHEET TABULATION - ROUTING POINTS OVER 1.25	3-1-82	REV. F
5	8	ZIMMER N.P.S CG&F  CABLE PAN LOADING CHECK - RUN 154  CERAMIC FIBER BLANKET WRAP FOR FIRE PROTECTION	9-30-82	
7	3	OF CABLE TRAYS AND CONDUITS PI-LS-14 CABLE TRAY LOADING DESIGN INDEXES LASALLE	10-18-82	REV 3
8	8	4266/19-BC21 ALLOWABLE STATIC LOADS FOR CABLE	2-22-82	
9	8	TRAY SECTIONS  4266-19BC33 CABLE TRAY AMPACITY (15/4R)  4266/19-BCZ CABLE PAN OVERLOAD (15/4R)	6-4-82	
11	8	4266/19-BCI CABLE PAN OVERLOAD (1129R)	8-6-81	

### Document Types:

- Drawing
   Purchas Order
- 2. Specification 6. Internal Memo
- Procedure
   QA Manual
   QLetter
   Other (Specify-if necessary)

- 1. Sequential Item Number
- 2. Type of Document
- 3. Date of Document
- 4. Revision (If applicable)

### DOCUMENTS EXAMINED

Docket No. 99900507 Report No. 82-02 Page 2 of 2

1	2	TITLE/SUBJECT	3	4
12	3	TRAY LOADING (MARBLE HILL)	7-16-82	REV. 1
13	3	PI-CP-029 PROCEDURE FOR THE CONTROL OF CABLE	5-7-82	REV. 1
14	8	TRAY LOADING (CLINTON)  REC 42381 CABLE TRAY ROUTING POINT WEIGHT  CALCS - (TRAYS W/ P.I. Z 1,25	5-14-81	
15	8	FSAR SECTION 3.10.1.2.3 CABLE TRAY, WIREWAY, CONDUIT, AND CABLE BUS SUPPORT CRITERIA (ZIMMER)	7/82	REV. 86
_/6	3	PI-ZI-10.1 RESOLUTION OF DESIGN INDEXES EXCEEDING 1.25 FOR CABLE ROUTING POINTS (ZIMMER)	9/25/81	REV. 3

### Document Types:

- 1. Drawing 5. Purchas Order
  2. Specification 6. Internal Memo
  3. Procedure 7. Letter
  4. QA Manual 8. Other (Specify-if necessary)

- 1. Sequential Item Number
- 2. Type of Document
- 3. Date of Document
- 4. Revision (If applicable)

Inspector HARRELL

Scope/Hodule FOLLOWUP- FIRE
PROTECTION SYSTEM (ZIMMER)

### DOCUMENTS EXAMINED

Report Ho. 82-02 Page | of |

1	2	TITLE/SUBJECT	3	4
1	8	FORMAL PIPING STRESS ANALYSIS ~ CABLE TRAY ROOM IN AUX BLDG ~ FIRE PROTECTION	11/3/81	
	ı	SYSTEM # FP-04 ~ ACCESSION NO: EMD-		
2	8	SAME AS ITEM I (ABOVE)	9/24/82	Add. A
3	1	CABLE SPEEADING ROOM - PREPARED BY	SH 16-5/25/17	0
		GRINNEL FIRE PROTECTION SYSTEMS ~	SH17~ "/3/17	0
		NO: 23380 SHT 16 \$ 17 ~ SHT16: CEILING		
		SPRINKLER PIPING A SHT 17: IN-TRAY PIPING PLAN	C+ 16 17-	
4		SAME AS ITEM 3 (ABOVE)	2/14/78	3
5	1	FIRE PROTECTION SYSTEM HANGER SCHEDULE -	3/29/18	A
6	1	SAME AS ITEM 5 (ABOJE)	1/11/82	В
7	3	FINALIZING PIPING ANALYSIS, HANGER AND	2/12/79	1
		RESTRAINT DESIGN AND SUPPORT LOADING~		
		FI-2I-13.1		
8	8	FORM ~ NO: 1117	4/3/78	-

### Document Types:

- 1. Drawing
- 2. Specification
- 3. Procedure
- 4. QA Manual
- 5. Purchas Order
- 6. Internal Memo
- 7. Letter
  - 8. Other (Specify-If necessary)

- 1. Sequential Item Number
- 2. Type of Document
- 3. Date of Document
- 4. Revision (If applicable)

Ispector HARRELL

VENDORS OR CONTRACTORS NOT BEING, IMPOSED ON MARGLE HILL) cape/Hodule FOLLOW WP - CHANGES

DOCUMENTS EXAMINED

Report No. 82-02

Page | of

PROJECT NMCLEAR TT. Sco	PROJECT NMCLEAR TT. Sco	PROJECT SCOPE OF WORK FOR MARBLE HILL 2/3/82 7  NINCLEAR GENERATING STATION ~ SECTION  IT. SCOPE OF RESPONSIBILITY		
	~ @	PROJECT SCOPE OF WEATHING The Scope of Rest		

# Document Types:

- Drawing Specification
  - Procedure QA Manual
- Purchas Order Internal Memo 6. 2. 9.
  - Letter
- Other (Specify-1f necessary)

- Sequential Item Number Type of Document
  - Date of Document
- Revision (If applicable

### DOCUMENTS EXAMINED

Docket No. 9990507 Report No. 82-02 Page 1 of

1	2	TITLE/SUBJECT	3	4
1	1	E-280 RACEWAY SEGREGATION CHART	9-21-82	REU. B
2	8		12-30-81	REV. Z
3	3	PI-ZI-18.1 DESIGN REVIEW OF PHYSICAL SEPARATION OF MECHANICAL, ELECTRICAL, AND INSTRUMENTATION	8-9-82	REV. 1
4	8	H-2173 SUPP. 7 ELECT. INSTALLATION SUPP 10 LATEST 4-2-82	1-12-81	
5	8	ESO-295 ELECTRICAL DRAWING DESIGN & REVIEW GUIDES FOR ELECTRICAL INSTALLATION DRAWINGS	10-1-82	

### Document Types:

- 1. Drawing
- 3. Procedure 7. Letter
- 4. QA Manual
- 5. Purchas Order
- 2. Specification 6. Internal Memo

  - 8. Other (Specify-if necessary)

- 1. Sequential Item Number
- 2. Type of Document
- 3. Date of Document
- 4. Revision (If applicable)

Docket No. 32-02 Report No. 32-02

-	2	TITLE/SUBJECT	3	4
_	M	ESI-254 ELECTRICAL DEPARTMENT PROCEDURE FOR	8-7-81 REV. 1	REV. 1
		REPORTING AND CCRRECTION OF DESIGN ERRORS AND		
		DEFICIENCIES IN APPROVED DESIGN DOCUMENTS		
2	m	GQ 16.01 CORRECTIVE ACTION REPORTS	9-23-81 REV. 5	REV. S
2	8		12-22-81 REV.1	REV.1
7	800	ELECTRICAL DEPT. PERSONNEL TRAINING LOG (PHYSICAL + WIRMS)		
h	800	ELECTRICAL DEPOT. PERSONNEL TRAINING TESTS		
9	n	MAS-26 MECHANICAL DEPARTMENT STANDARD, PROCEDURE	6-22-81	
		FOR REPORTING AND CORRECTING DESIGN ERRORS AND		
		DEFICIENCIES IN APPROVED DESIGN DOCUMENTS		
7	9	NUCLEAR PROJECTS MEETING, MECHANICAL DEPT., II	7-24-81	
		SPECIAL TOPICS: DISCUSSION OF MAS-26 (GQ 16.03)		
		-TRAINING OF SUPERVISORS AND PROJECT ENGINEERS		
80	و	NOTES OF HUAC DIN MEETING NO. 81-7 HELD BY W.H. MILLER 7-31-81	7-31-81	
		ON JULY 1 1981 (MEMO DISTRIBUTED TO 34 SUBCRDINATE		
		ENGINEERS DISCUSSING MAS-26)		

## Document Types:

- Drawing Specification
  - Procedure QA Manual

Other (Specify-if necessary)

Internal Memo Purchas Order

Letter

- Sequential Item Number Type of Document Date of Document Revision (If applicable)

Scope/Module TRAINING

DOCUMENTS EXAMINED

Docket No 3900507 Report No. 82-02 Page 2 of 3

10 S NOTES OF HVAC DIV. MEETING NO. 81-11 HELD BY W.H.MILLER ON NOV. 4 1981 (MEMO DISTRIBUTED TO 34 SUBORDINATE ENGINEERS DISCUSSING MAS-26, SAS 22: PREPARATION REVIEW, AND APPROVAL OF STRUCTURAL DEPARTMENT DESIGN CALCULATIONS II 3 SAS 27: PREPARATION REVIEW, AND APPROVAL OF ARCHITECTURAL AND CIVIL DRAWINGS (NORAS-26) ARCHITECTURAL AND DLUMBING DESIGN DRAWINGS (NORAS-27) ARCHITECTURAL AND DLUMBING OF STRUCTURAL	Constitution of the Consti	
		28-8-1
	RIBUTED	
	(NG MAS-26)	
3 SAS 27: PREPARTION 3 SAS 28: PREPARATION 4RCHITECTURAL AND (NORMS-27) 3 SAS 7: PREPARATION, PROJECT STRUCTURAL I PROJECT STRUCTURAL I PROJECT STRUCTURAL I		6-3-81
3 SAS 27: PREPARATION 3 SAS 28: PREPARATION ARCHITECTURAL AND (NORMS-27) 3 SAS 7: PREPARATION, PROJECT STRUCTURAL I 3 SAS 40: REVIEW OF S PROJECT SPECIFICATION		
5 TRUCTURAL AND CIN  SAS 28: PREPARATION  ARCHITECTURAL AND  (NORMS-27)  3 SAS 7: PREPARATION,  PROJECT STRUCTURAL I  PROJECT STRUCTURAL I  PROJECT STRUCTURAL I	30	6-3-81 11.12-16-81
3 SAS 28: PREPARATION ARCHITECTURAL AND (NORMS-27) 3 SAS 7: PREPARATION, PROJECT STRUCTURAL I PROJECT STRUCTURAL I PROJECT STRUCTURAL I		
ARCHITECTURAL AND  (NORMS-27)  3 SAS 7: PREPARATION,  PROJECT STRUCTURAL I  3 SAS 40: REVIEW OF S  PROJECT SPECIFICATION	18-5-81	-81 R3: 9-4-82
3 SAS 7: PREPARATION, PROJECT STRUCTURAL I 3 SAS 40: REVIEW OF 3 PROJECT SPECIFICATION		
3 SAS 7: PREPARATION, PROJECT STRUCTURAL I 3 SAS 40: REVIEW OF S PROJECT SPECIFICATION		
3 SAS 40: REVIEW OF PROJECT SPECIFICATI	AL OF THE	R2:5-24-12
3 SAS 40: REVIEW OF PROJECT SPECIFICATI		
PROJECT SPECIFICATIONS (NORAS - 28)		18-5-10-80 816-3-81
September Street Contract Cont		
15 8 TRAINING FILE IN. A (SDII3) STRUCTURAL DEPT. TRAINING	DEPT. TRAINING	
FILE		

## Document Types:

Drawing

Purchas Order Internal Memo

Letter

6.7.8

- Specification Procedure QA Manual

Other (Specify-if necessary)

- Sequential Item Number Type of Document Date of Document Revision (If applicable 1.2.6.4

Scope/Module TRAINING

DOCUMENTS EXAMINED

Report No. 82-02 Page 3 of 3

	2	TITLE/SUBJECT	3	4
16	m	GO 18.01 INTERNAL AUDITS	18-51-2	R40:715-81
17	2	GG 18.02 QUALIFICATION OF AUDITORS		R-5: 4-2-82
81	00	T-6B QA TRAINING SESSION ATTENDANCE RELARDS	18-9-8	
6/	00	T-6BGA TRAINING SESSION ATTENDANCE RECORDS	1821-8	

- Specification Procedure QA Manual Document Types:
  1. Drawing
  2. Specification
  3. Procedure
  4. QA Manual

- Purchas Order Internal Memo
- Letter Other (Specify-if necessary) 6.7.8

- Sequential Item Number Type of Document Date of Document Revision (If applicable) 1.3.6.4

### PERSONS CONTACTED

Docket/Report No. 99900507 /82-02

Dates 10/19-21/82

Inspector D. CHAMBERLAIN

Page | of |

AME(Please Print)	TITLE(Please Print)	ORGANIZATION(Please Print)
T.J. Daley	Field Project Maroger	Sorgent & Lundy
R.H. JOHNSON	Field Project Marager	SARGENT & LUNDY
	MAN. Nuc. ENLINEOF	CINCINN ATI GASAFLECTRIC
L. Savage	Auditor	CORE CORE
0		
·		
	μ-	
	the same of the sa	

### PERSONS CONTACTED

COMPANY SARGENT & LUNDY Docket/Report No. 99900507/82-02 Dates 10/25-29/82

Inspector D. CHAMBERLAIN

Page\_1 of 1

NAME(Please Print)	TITLE(Please Print)	ORGANIZATION(Please Print)
H. SINGH	SUPERVISING DESIGN ENGINE	en sel
T.MCKENNA	SR. STRUCT-PROJ. ENG	SEL
	Div. Head Specialist Divn.	SAL
B. P. Jain	Super Structural Enga Space	5 & L
R.E. LIPINSKI	SRISTRUCTIENG.	NRC/NRR.
D-TERAO	MECH ENG	NRC/NRR/MEB
D. Kealing	RIII · Reactor units	US NRC PITT
CR HARRE	QA PRISURN SMETHUST	546
R. J. Pruski	Project Mgr - Zimmer	StC
RESCHEIBEL	PROJECT DIRECTOR-Zimmer	54
C. M. CHIAPPETTA	ASST. MGR ELECT. DEPT.	SŧL
M.E. HILL	ELEC PROJ ENGE	5 EL
N.G. SCHWARTZ	SE ELECT ENGR-LASALLE	S+L
16	ELECT PROJECT ENGR	542
LJ SZUMSKI	ELECT PROJECT SUPERVISOR	5 L L
	SK THEET PROJ ENGR-LAS	nue 5 € C
	Electrical Engineer	S&L
	,	

PERSONS CONTACTED

Docket/Report No. 99900507/82-02

Dates 10/25-29/82
Inspector HARRELL
Page 1 of 1

NAME(Please Print)	TITLE(Please Print)	ORGANIZATION(Please Print)
JT Noylor	Mechanical Project Engineer	Squaent & Landy
R.H. JOHNSON	QA AUDITOR	SEL
LJ SZUMSKI	ELEZT. PROJECT SUPERVISOR	541
V.B. NASCHANSLY	ELECT PROSTET ENGR	5#4.
FM. AUSTIN	EE	5+L
g. 8. goffries	Bottice Administrate	
5.G. Carlson	Mechanical Project Engineer	SEC
L.M. GORDON	9 ACCORDINATOR	5 \$ 6
R. L. KRAWCZYK	PROJECT ENGA EMD	StL.

PERSONS CONTACTED Dates 10/25-29/82 Company SARGENT & LUNDY Docket/Report No. 99900507 /82-02 Inspector SAKOWSKI Page 1 of 1 ORGANIZATION(Please Print) TITLE(Please Print) NAME(Please Print) GUY F. EMERSON Structural Design Divisions Administrative Assistant ELECTRICAL DESIGN & DRAFTING JAMES E. JEFFRIES OFFICE ADMINISTRATOR ROBERJ. MAZZH PROJECT DIRECTOR PLOS, MAINT, DIV. MECH SEAT Patricia De Blake Senior QA Instructor Quality Assurance División

### ATTENDANCE LIST

COMPANY: SARGENT	LUNDY DOX	EKET NO. 99900507
	Pre-Inspection Conference	Post Inspection Conference
NAME (Mease Print)	TITLE (Please Print)	ORGANIZATION Print)
D. D. CHAMBERLAIN	REACTOR ENGINEER	US NAC REG. IV
F.CHRISTIANSON	SRI-ZIMMER	NRC
-P. SAKOWSKI	REACTOR ENGINEER	US NAC REG III
TJ Daley	Field Project Manager	Segret Lundy
L. Savage	QA Auditor	CG &E
R. H. JOHNSON	QA AUDITOR	SEL
J.c. Buck	DIRECTOR , QA HUDITS	CG+E
V.C. HERMAN	TECHNICAL COOLDINATUR	CGAE
B.K. CULVER	MGR, GEN. CONST.	CG+E
H. R. SAGER	MGR, QUALITY ASSUPPACE	0618
H.C. BRIWKMANN	MOR, NUCLEAR ENG.	CGE
BR Sylvia	VP NUCLEAR OFERTIONS	CGEE
	•	

### ATTENDANCE LIST

Date: 10-29-82			
IAME (Please Print)	Pre-Inspection Conference X  TITLE (Please Print)	ORGANIZAT	
D.D. CHAMBERLAIN	REACTOR ENGINEER	US NRC	REGIT
P. HARRELL	REACTOR ENGINEER	USNRC	
P. SAKOWSKI	REACTOR ENGINEER!	USNRC	
H.S. TAYLOR	HEAD, QA DIVISION	SARGENT E	
R.H. JOHNSON	QA AUDITOR	34L	
C.M. CHIAPPETTA	ASST. MGR. ELECT. DEPT.		
KJ KOSTAL	ASST MGR STRUET DEPT	4	
	est Man Meh Ret		
	CL COOK WATE	18344	
	DIRECTOR · GUALITY PURITS	66 CE	
W. A. Chiffende		3+6	
	WEND ELLET PROD ENG WORKING	. 512	
	ELECT PROTECT ENGR	316	
T.A.MCKENINA	SR. STRUCT. ROJ. ENGR	SEL	
1. H. MICKENNA	or wind of the state		THE RESIDENCE OF THE PARTY OF T
		S+L	
L. E. ACKMANN	DIRECTOR OF SERVICES	5+L 5+L	
L. E. ACKMANN	PROJECT DIRECTOR		
L. F. ACKMANN  RF SCHEIBEL	DIRECTOR OF SERVICES	546	
L. F. ACKMANN  RF SCHEIBEL	PROJECT DIRECTOR	546	
L. É. ACKMANN RF SCHEIBEL	PROJECT DIRECTOR	546	
L. É. ACKMANN RF SCHEIBEL	PROJECT DIRECTOR	546	