

DEC 17 1982

Docket No. 99900075/82-01

MCC Pacific Valves  
ATTN: Mr. B. S. Rankin  
President  
3201 Walnut Street  
Long Beach, CA 90807

Gentlemen:

This refers to the inspection conducted by Mr. W. D. Kelley of this office on November 1, 2, and 5, 1982, of your facility at Long Beach, California, associated with the manufacture of nuclear valves and to the discussions of our findings with Mr. F. O'Brien and members of your staff at the conclusion of the inspection.

This inspection was made as a result of the issuance of a 10 CFR Part 50.55(e) report by Florida Power & Light Company concerning the calculated stress for body to bonnet studs exceeding the allowable stress in 17 valves that have been furnished to St. Lucie Plant, Unit 2.

Areas examined during the inspection and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

Within the scope of this inspection, we found no instance where you failed to meet NRC requirements.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room. If this report contains any information that you believe to be exempt from disclosure under 10 CFR 9.5(a)(4), it is necessary that you (a) notify this office by telephone within 10 days from the date of this letter of your intention to file a request for withholding; and (b) submit within 25 days from the date of this letter a written application to this office to withhold such information. If your receipt of this letter has been delayed such that less than 7 days are available for your review, please notify this office promptly so that a new due date may be established. Consistent with Section 2.790(b)(1), any such application must be accompanied by an affidavit

RIV <i>HAK</i>	<i>IB</i>	<i>IB</i>	<i>RLB</i>	<i>JTC</i>
CI: R&CPS	SC: R&CPS	BC: VPB	D: V&TP	RA: RIV
WDKelley/jkh	IBarnes	UPotapovs	RLBangart	JTCollins
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executed by the owner of the information which identifies the document or part sought to be withheld, and which contains a full statement of the reasons on the basis which it is claimed that the information should be withheld from public disclosure. This section further requires the statement to address with specificity the considerations listed in 10 CFR 2.790(b)(4). The information sought to be withheld shall be incorporated as far as possible into a separate part of the affidavit. If we do not hear from you in this regard within the specified periods noted above, the report will be placed in the Public Document Room.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

"Original Signed by  
U. POTAPOVS"

Uldis Potapovs, Chief  
Vendor Program Branch

Enclosures:

1. Appendix A - Inspection Report No. 99900075/82-01
2. Appendix B - Inspection Data Sheets (2 Pages)

bcc:

IE Files

AEOD

NRC:PDR

QAB

Reg. Administrators I, II, III, IV, V

EHJohnson, RIV

RLBangart, RIV

ASME

NBB&PVI