

UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON D. C. 20555

SEP 1 8 1989

MEMORANDUM FOR: Edward L. Jordan, Director

Office for Analysis and Evaluation

of Operational Data

FROM:

James M. Taylor

Acting Executive Director

for Operations

L'UBJECT:

CRGR REVIEW OF BACKFITTING APPEALS

(1) Backfitting Appeal Regarding System Hydrostatic and Leakage testing. Letter to EDO from D. Stenger, Counsel to the Nuclear Utility Backfitting and Reform Group, March 16, 1989.

(2) Appeal from Staff Decision Requiring Total Equipment Diversity under ATWS Rule (10 CFR §50.62), Letter to Acting EDO from S. Floyd, Chairman of the BWR Owners Group, August 11, 1989.

I have received two different backfit appeals both generic in nature but each originally stemming from plant-specific appeals denied pursuant to Manual Chapter 0514. Copies of these appeals are enclosed. I request a thorough CRGR review on the merit of these appeals, the underlying technical/legal issues involved, and recommendations to me on their proper disposition. I request that you also take the lead in preparing a final response for my signature for each of these appeals. I would appreciate timely CRGR review to the extent permitted by the current CRGR agenda. I have asked a member of my technical staff (M. Taylor) to give supplemental assistance on these matters should you or your CRGR staff require it. By copy of this memorandum, I am also directing NRR and RES to provide the CRGR with any and all background information to include briefings that may be required to complete its review of these appeals.

As to the substance of the appeals, each relates to BWR's and each raises questions as to the correctness of staff interpretations and positions being taken pursuant to existing applicable regulations (i.e., Appendix G and ATMS, §50.62). Questions also include the degree of liberty being taken by the staff under \$50.109 which calls for a disciplined, documented analysis on new or differing staff positions. Each appeal relates to complex design and operational issues of some economic substance, but in terms of safety I would preliminarily view each issue to be relatively quite small on the overall scale of public risk. In addition to questions raised about the staff's denial process (which has basically involved reliance on the compliance exception under §50.109), each appeal raises an underlying concern as to whether the applicable regulations (Appendix G and ATWS, §50.62), in their historical development or final form, suffer through a lack of clarity or too much ambiguity. If so, then corrections should perhaps be initiated via rulemaking. I request specific CRGR comments and recommendations on these important questions.

As a future practice on all generic backfitting appeals to the EDO, I intend to refer these to the CRGR for review and recommended disposition. Please advise if you have further questions on this assignment.

Acting Executive Director for Operations

Enclosures: As stated

cc: T. Murley, NRR
E. Beckjord, RES
J. Heltemes, AEOD

AND REFORM GROUP

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March 16, 1989

WASHINGTON, D. C. 20008-3502

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U.S. Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

Attn: Victor Stello, Jr.

Re: Backfitting Appeal Regarding System
Hydrostatic and Leakage Testing

Dear Mr. Stello:

Pursuant to Section 044 of Staff Manual Chapter 0514, the Nuclear Utility Backfitting and Reform Group (NUBARG) appeals a Staff denial of a claim of backfit under 10 C.F.R. § 50.109. The claim concerns a Staff interpretation of system hydrostatic and leakage testing requirements under ASME Code Section XI. NUBARG presented its claim in a letter to the Director of Nuclear Reactor Regulation on April 25, 1988. The Staff denied the claim by letter dated August 17, 1988 from the Director, Division of Engineering and Systems Technology.

BACKGROUND

A. Factual Background

This appeal is concerned with a new Staff position on the acceptability of "nuclear" hydrostatic and leakage testing by BWRs, i.e., the use of nuclear power during normal startup, as opposed to heat generated by recirculation pumps, to heat up and pressurize the reactor coolant system for performance of the tests. As discussed below, this testing method is clearly permitted by Section IV.A.5 of 10 C.F.R. Part 50, Appendix G, and the Staff has recognized that there is minimal difference in safety between testing with nuclear heat rather than pump heat. In accordance with Section IV.A.3 of Appendix G, testing with nuclear heat is conducted at low power and with the vessel water level within the normal range for power operation.

The flexibility to use this method is important because control of reactor coolant temperature is more difficult with the use of pump heat and because testing with the reactor at low

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power permits higher system temperatures than are possible with pump heat alone. The elevated system temperatures are particularly advantageous in that testing can be performed in a region where brittle fracture is not a concern. This testing method is likely to be of increasing importance in the future as Revision 2 of Regulatory Guide 1.99 is implemented and most BWRs have to perform leakage and hydrostatic tests at higher temperatures.

It should also be noted that conformance with technical and safety limits during a nuclear heat up permits a more orderly and natural sequence of events than is possible using pump heat. In addition, the pump-heat testing method could contribute to operational unreliability of the affected systems, primarily the plant's main recirculation pumps, since running the pumps outside their normal design conditions could jeopardize pump performance characteristics or at a minimum increase pump maintenance (e.g., for seal wear).

There are also substantial costs associated with the pump-heat testing method. The use of pump heat for testing may add up to three days to the duration of refueling outages due to the much longer heatup times, and in fact may not be a viable option for some plants without significant plant modifications. At current costs of replacement power, the potential delay in startup could cost well in excess of \$1 million per reactor per operating cycle. Mandating the pump-heat testing method thus would carry substantial costs without any comparable safety benefit.

B. New Staff Position

The Staff has taken the position that hydrostatic and leakage tests must be conducted with the reactor in a noncritical state. This position was referred to in a Staff letter of April 10, 1987 denying a technical appeal by one licensee on this issue. The April 10, 1987 letter dealt solely with the technical merits of the issue rather than backfitting implications; it concluded that in view of the environmental conditions (higher temperatures and the plant at low power) in which inspection personnel would have to work, nuclear pressure testing was "not conducive to a thorough and deliberate visual inspection."

See Regulatory Analysis, Revision 2 to Regulatory Guide 1.99, Radiation Embrittlement of Reactor Vessel Materials, dated November 20, 1987, at 24.

^{2/} Letter from J.H. Sniezak, NRC, to J.P. O'Reilly, Georgia Power Company, dated April 10, 1987.

The April 10, 1987 letter was based on a Staff interpretation set forth in a letter to the licensee dated May 5, 1986. It was in the May 5, 1986 correspondence that the Staff first set forth its position on the issue. In that letter, the Staff noted that it had permitted the licensee to perform nuclear pressure testing "for a number of years" and recognized that the Staff position was new. In particular, the Staff, in concluding that the licensee could continue such testing on a one time basis, cited the following reasons, among others: (1) "the past history of this activity where the Staff has permitted [the licensee] to perform these tests using nuclear heat"; (2) "the late arrival of the staff position"; (3) the Staff's "conclusion that there is minimal difference in the bafety afforded by the testing as performed by [the licensee] using nuclear heat versus testing in accordance with the staff position on the code requirements"; and (4) the Staff's "desire to consider new information that may have a bearing on this recent staff position . . . "

NUBARG believes that the Staff position prohibiting nuclear hydrostatic and leakage testing should be reconsidered. Accordingly, we respectfully request that the EDO review and modify the Staff's denial.

CIL USSI Y

NUBARG's position is based on (1) the provisions of the Commission's regulations is to i.F.R. Part 50, Appendix G, and (2) the provisions of ASME Code Section XI.

A. Appendix G

System pressure tests (leakage and hydrostatic tests) are conducted in accordance with Section XI of the ASME Code. Relev at portions of Section XI have been incorporated by reference into 10 C.F.R. § 50.55a as part of the NRC's inservice inspection requirements. Criteria for conducting the tests, including the tests, including the tests. Application of the C.F.R. Part 50.

Appendix G clearly permits hydrostatic and leakage testing with the core critical. Section IV.A.5 of Appendix G expressly states (emphasis added):

Throughout this appeal we refer to "hydrostatic" and "leakage" testing together. For the sake of simplicity, we treat requirements for leakage testing as essentially the same as those for hydrostatic testing, even though different test pressures are required and other differences exist.

If there is fuel in the reactor during system hydrostatic pressure tests or leak tests, the requirements of paragraphs 2 or 3 of this section apply, depending on whether the core is critical during the test.

This provision was adopted as part of the revisions to Appendix G adopted in 1983. 48 Fed. Reg. 24008 (May 17, 1983). Those revisions included an explicit exception from the temperature limits of Section IV.A.3 for BWRs. Significantly, the NRC revised Section IV.A.3 to permit BWRs to conduct core critical operations at vessel temperatures below the minimum permissible temperature for hydrostatic testing, provided the vessel water level is within the normal range for power operation. Section IV.A.3 thus provides:

When the core is critical (other than for the purpose of low-level physics tests), the temperature of the reactor vessel must not be lower than 40°F (22°C) above the minimum permissible temperature of paragraph 2 of this section nor lower than the minimum permissible temperature for the inservice system hydrostatic pressure test. An exception may be made for boiling water reactor vessels when water level is within the normal range for power operation and the pressure is less than 20 percent of the preservice system hydrostatic test pressure.

This change was made on the basis of the 1978 GE Topical Report NEDO-21778-A. The purpose of that Topical Report was to justify changing the minimum temperature limits for core criticality for BWRs. In accepting the Topical Report and agreeing that the requested revision to Appendix G was desirable, the Staff was fully aware that this would permit hydrostatic testing after core criticality, a procedure which the Staff apparently was not immediately ready to accept due to concerns about the possibility of a control rod drop accident ("CRDA") with the vessel water solid, which was the bounding accident scenario. In its 1978 Evaluation of the GE Topical Report, the Staff stated:

If the criticality limit is modified as requested, it is possible that the reactor could be taken critical to warm up the

^{4/} Paragraph 2 defines acceptable temperature limits when the core is not critical, and paragraph 3 defines these limits when the core is critical.

> vessel for a hydrotest. To further reduce the possibility of a CRDA while the vessel is water solid for a hydrotest, it will be necessary to add a requirement to Appendix G that all control rods must be fully inserted during hydrotest.

The Staff indicated that it was considering amending Section IV of Appendix G to state explicitly: "All control rods shall be fully inserted during hydrotests."

Significantly, however, no such restriction was contained in either the 1980 proposed revisions to Appendix G or the final revisions published in 1983. Instead, the NRC adopted the provision in Section IV.A.3 that requires the "water level [to be] within the normal range for power operation . . . " This restriction would have alleviated the Staff concern with a control rod drop accident while the vessel was water solid. With the vessel water level within the normal range, the effect of a pressure spike from a control rod drop accident would not present a significant concern, due to the presence of steam and noncondensibles in the system.

At the same time the NRC adopted the provision of Section IV.A.5 that permits core criticality during hydrostatic and leak tests. It can be inferred, therefore, that the NRC concluded that hydrostatic and leakage tests could properly be conducted with the core critical so long as the vessel water level was in the normal range.

In its August 17, 1988 denial, the Staff dismissed the plain language of Section IV.A.5 with the following statement (at page 3): "The phrase 'depending on whether the core is critical during the test' in Appendix G does acknowledge the use of nuclear heat, but only when special circumstances arise, such as for Hatch 1 on a one-time basis." No support is cited for this limitation on the otherwise clear language of Section IV.A.5. This interpretation should therefore not be relied upon as a basis for denial of the claim.

^{5/} Topical Report Evaluation, dated January 1978 (emphasis added).

^{6/ 45} Fed. Reg. 75536 (1980).

^{7/ 48} Fed. Reg. 24008 (1983).

In its denial, the Staff also stated (emphasis added): "SRP Section 5.3.2 [which implements Appendix G] permits lower safety margins during hydrostatic and leakage testing than during core critical operations, thereby implying that the [Footnote 8 continued on following page.]

B. ASME Code Section XI

The use of nuclear pressure testing is consistent with Section XI of the ASME Code. On at least two occasions the ASME Boiler and Pressure Vessel Committee has issued written interpretations of Code requirements in this area. By letter dated February 11, 1987, the ASME Committee responded to an inquiry as to whether Section XI requires the reactor to be in a noncritical state during pressure tests (hydrostatic and leak tests). The ASME Committee stated that "[c]ore criticality during pressure testing is not addressed by Section XI, Division 1." In an earlier response, dated September 18, 1986, the ASME Committee agreed that the Code permits the use as a pressurizing medium of "a mixture of steam, water, and non-condensible gases in a proportion no greater than that present during normal startup..." This was consistent with an earlier interpretation, and indicates that the use of nuclear heat for testing while the vessel water level is in the normal range for power operation is not prohibited by the Code.

In its August 17, 1988 denial, the Staff indicated that because Table IWB-2500-1 provides that system leakage tests are to be conducted "prior to plant startup following each reactor refueling outage," and because typical BWR Technical Specifications and FSAR provisions define the plant condition prior to startup as hot shutdown with all control rods inserted, the testing may not be done with the core critical. Given the ASME's ruling that Section XI does not address core criticality, we believe the Staff has given too narrow an interpretation to the provision in IWB-2500-1.

In view of the ASME's ruling, it appears that the Code's use of the term "startup" was not intended to coincide with

[[]Footnote 8 continued from previous page.]

core will not be critical during the testing." It appears,
however, that the implication drawn by the Staff does not
necessarily hold. Section 5.3.2 does not by its terms
preclude testing with the plant at low power if the higher
safety margins are used. In fact, Appendix G does just that.
Under Section IV.A.5, hydrostatic and leakage testing may be
conducted when the core is critical, provided that the higher
safety margins of Section IV.A.3 of Appendix G are used.

^{2/} Letter from S. Wienman, ASME, to L.T. Gucwa, Georgia Power Company, dated February 11, 1987.

^{10/} Letter from S. Weinman, ASME, to L.T. Gucwa, Georgia Power Company, dated September 18, 1986.

^{11/} Interpretation XI-1-83-25, dated October 27, 1983.

definitions used in plant Technical Specifications. Terminology used by the American Society of Mechanical Engineers cannot and should not necessarily be equated with specific terms contained in Technical Specifications. A more reasonable view of the intent of IWB-2500-1 is that it is meant simply to prescribe those tests to be performed to verify system integrity before the system is placed in an unrestricted mode of operation within its designed temperature and pressure limits.

It should also be noted that conducting system pressure tests with the plant at low power is consistent with other testing requirements. The environmental conditions that the Staff has, cited as not being conducive to a thorough and deliberate visual inspection also exist for other types of inspections. Numerous administrative and personnel safety measures have been implemented to deal with these conditions. In addition, leak detection instrumentation may also be available. Any concerns with inspection requirements that could expose personnel to adverse environmental conditions should be addressed directly and in a comprehensive manner.

CONCLUSION

For the foregoing reasons, NUBARG believes the Staff's position prohibiting nuclear hydrostatic and leakage testing should be withdrawn. Given the provisions of the NRC's own regulations and the fact that the NRC itself has recognized that there is a minimal difference in safety between testing with nuclear heat and pump heat, it appears that such a position is not justified. Furthermore, as a matter of policy, the Staff should not preclude a testing method that could allow testing to be carried out at higher system temperatures capable of meeting the PTS limits of Revision 2 to Regulatory Guide 1.99 without the substantial plant modifications that otherwise might be necessary.

We would be pleased to discuss this subject with you should you have any questions.

Sincerely,

Nicholas S. Reynolds

Daniel F. Stenger

Counsel to Nuclear Utility
Backfitting and Reform Group

cc: Lawrence C. Shao

Stephen D. Floud, Chairman (919) 546-6901

do Carolina Power & Light Company . 411 Fayetteville Street . Raleigh, NC 27602

BWROG-8962 August 11, 1989

Mr. James Taylor Acting Executive Director for Operations U.S. Nuclear Regulatory Commission Washington, D.C. 20555

Subj: Appeal From Staff Decision Requiring Total Equipment Diversity Under ATWS Rule (10 C.F.R. § 50.62)

Dear Mr. Taylor:

Attached is the appeal of the BWR Owners' Group (BWROG) regarding Staff action on the use of Rosemount transmitter trip units as they relate to the ATWS Rule. There exists a difference of opinion with the Staff on the subject of what constitutes a sensor and what kind of diversity, if any, should be applied to the trip unit portions of the alternate rod injection system level and pressure sensors.

The Rule requires alternate rod injection system diversity, from sensor output to the final actuation device. The currently installed alternate rod injection and reactor trip system level and pressure sensors each comprise a transmitter plus a remotely located trip unit. Were it not for the separation of the trip unit from the transmitter, the transmitter/trip unit would be a sensor (within the meaning of the Rule) according to the Staff, and would be exempt from the diversity requirement of the Rule. Because of the perception that a transmitter/trip unit is not a sensor, the Staff is requiring the level and pressure trip units of the alternate rod injection system to be manufactured by an alternate supplier, i.e., they are requiring equipment diversity. However, this is inconsistent; the portion of the ATWS Rule in question focuses on the potential for common cause failure. The trip unit and transmitter are connected by a passive device (wiring) which is not a common cause failure concern. Moreover, even if the remote location of the trip unit were a source of common mode failure,

equipment diversity of the trip unit would not address location-based concerns.

Regardless, if the ATWS Rule is applied to the trip units, the Rule itself calls for diversity (the Rule does not indicate any specific type of diversity). There are many ways to provide diversity, including, among others, equipment, functional and application (energization state) diversity. BWR owners have provided such diversity in all active components of their alternate rod injection systems, including the level and pressure trip units. Functional diversity and diversity by application are provided for the level and pressure trip units. We think the outright rejection of these acceptable forms of diversity is again inconsistent with the intent of the Rule. A common mode failure of the trip units must result in a reactor trip because the trip units are identical but have opposite energization states during operation. (Alternate rod injection would trip the reactor if a common mode failure caused the output of the trip unit to energize. However, if a common mode failure caused the output of the trip unit to deenergize, the reactor protective system would trip the reactor.) The Staff has determined quite the opposite -- that a common mode failure must result in a failure to trip because the units are identical. This conclusion is erroneous.

The Staff's position of equipment diversity stems from quidance in the Statement of Considerations published with the Rule which states that the preferred form of diversity is equipment diversity which is to be provided where reasonable and practicable. Aside from requiring diversity where none is required, the current Staff position requiring equipment diversity in this case is unreasonable. The maximum possible benefit to be gained by installing diverse trip units is negligible, but the cost is substantial and carries with it the unmeasured but significant risk of increasing maintenance-related common mode failures. We are concerned that the Staff is requiring equipment diversity only for the sake of diversity, in spite of the lack of safety benefit. The ACRS shares this concern. See Attachment 1.

We have raised the diversity issue on two occasions with Dr. Murley, who after due consideration, rejected our position. While we have great respect for Dr. Murley's technical expertise, we think his conclusions on this issue are inconsistent with the Rule and the prior Staff positions supporting the Rule. In fact, the current Staff position has the potential to increase common

cause failures, thereby defeating the purpose of the Rule. The ACRS also shares this concern.

We have attached a detailed analysis and history of this issue (Attachment 2) for your consideration and we request that you review our position. Staff acceptance of the diversity currently provided would allow the BWR owners to avoid unnecessary modifications to the alternate rod injection system. We also believe that the technical input of the ACRS is extremely useful and we encourage you to study their letter. See Attachment 1.

We further request that the Commission be asked to send the question of transmitter trip unit diversity to the ACRS for resolution. Specifically:

- 1. Are the ARI and RTS Rosemount transmitter/trip units sensors within the meaning of the ATWS Rule, and if so, are they subject to the diversity requirement of the Rule?
- 2. If the ARI and RTS Rosemount trip units are subject to the diversity requirement of the ATWS Rule, is the use of diversity of application (energization state diversity) in the trip units sufficient, when combined with the equipment and functional diversity of ARI and RTS systems, to meet the diversity requirement of the Rule?

We believe the Staff has reached an inappropriate conclusion on this issue. The NRC has already addressed the technical and safety questions involved with sensor diversity and has provided very clear guidance in the ATWS Rule, the Statement of Considerations, and the Policy Statement on Diversity. We do not question that guidance. At issue here is whether the current Staff position on sensor diversity conforms to that guidance.

The comments/positions provided in this letter have been endorsed by a substantial number of the members of the BWROG. However, this letter should not be interpreted as a commitment of any individual member to a specific course of action. Each member must formally endorse the BWROG position for that position to become the member's position.

Mr. James Taylor Page 4

Thank you for your attention to this matter. We look forward to your response.

Sincerely yours,

Stephen D. Floyd, Chairman BWR Owners' Group

SDF/

Attachment

CC: BWROG Executive Oversight Committee
BWROG Primary Representatives
G.J. Beck, BWROG Vice Chairman
R.F. Janecek, RRG Chairman
S.J. Stark (GE)
G. Samstad (GE)
Dr. T. Murley (USNRC)
F.J. Miraglia (USNRC)
T. Price (NUMARC)

ATTACHMENT 2

Appeal Of Staff Decision Concerning the Diversity Requirement of the ATWS Rule (10 C.F.R. § 50.62)

I. INTRODUCTION

This letter is an appeal of a Staff decision regarding the extent to which Rosemount level and pressure transmitter/trip units installed in the alternate rod injection (ARI) system and the reactor trip system (RTS) need to be diverse pursuant to the ATWS Rule (10 C.F.R. § 50.62).

The issue initially was joined on the Carolina Power & Light (CP&L) docket when it requested reconsideration of a Staff decision requiring complete equipment diversity of the water level transmitter/trip units installed in the ARI system and the RTS. The BWR Owners' Group (BWROG) supported CP&L's appeal;

Safety Evaluation By The Office Of Nuclear Reactor Regulation Related To Amendment No. 150 To Facility Operating License No. DPR. 62 Carolina Power & Light Co. et al. Brunswick Steam Electric Plant, Unit 2 Docket No. 50-324 (Apr. 8, 1988).

^{2/} Letter from L.W. Eury to Thomas E. Murley (May 11, 1988).

^{3/} Letter from D.N. Grace to Thomas E. Murley (Jun. 28, 1988).

however, on August 8, 1988, the appeal was denied. 4
Subsequently, the BWROG again appealed the Staff decision on the basis of further information, but this appeal also was denied. 5

In each denial, the Staff maintained the position that the water level and pressure transmitter/trip units in the ARI system and the RTS required equipment diversity. The BWR Owners' Group finds this answer completely inconsistent with the ATWS Rule and its associated guidance. In summary, the ATWS Rule does not require water level or pressure transmitter/trip units to be diverse. These types of units were recognized by the Staff during the ATWS rulemaking as being sufficiently reliable as to be excluded from the Rule. Moreover, if diversity is required, the ATWS Rule does not specify any particular type of diversity; rather, the various types of diversity recognized by the Staff to be present in the ARI system and the RTS suffice. Lastly, to reach a "requirement" for equipment diversity the Staff must resort to the Statement of Considerations accompanying the ATWS Rule. That Statement, in its "Guidance" section, refers to equipment diversity "to the extent reasonable and practicable." In view of the insignificant decrease in risk resulting from equipment diversity and in light of the cost involved, the Staff

^{4/} Letter from Thomas E. Murley to Lynn W. Eury (Aug. 8, 1988).

^{5/} Letter from Ashok C. Thadani to Donald N. Grace (Mar. 17, 1989).

decision requiring equipment diversity in the water level and pressure transmitter/trip units is not reasonable.

11. BACKGROUND

The ATWS Rule and BWR Compliance.

The ATWS Rule, in 10 C.F.R. part 50.62(b)(3) requires that:

Each boiling water reactor must have an alternate rod injection (ARI) system that is diverse (from the reactor trip system) from sensor output to the final actuation device. . . The ARI must be designed to perform its function in a reliable manner and be independent (from the existing reactor trip system) from sensor output to the final actuation device.

In compliance with the above Rule, BWR licensees have installed diverse and independent ARI systems. Diversity from the RTS is achieved throughout the ARI system by combinations of allowable methods of diversity such as functional diversity, diverse hardware and by diversity of application (energize to trip versus deenergize to trip). Equipment diversity is provided where reasonable in the ARI by using components fabricated by different manufacturers. Functional diversity is provided within the RPS by having several different parameters, i.e., level, pressure, valve position, and neutron flux for the most likely conditions that could lead to a scram. Divers; application is provided by designing the ARI to generate a anal when the level or pressure bistable is energized, che RTS

generates a scram signal when the level or pressure bistable is deenergized.

Most BWRs installed sensors utilizing trip units from a single manufacturer (Rosemount transmitters with either Rosemount or Foxboro trip units) in both the RTS and ARI system. The Staff seeks to have circuit boards manufactured by another entity inserted in the pressure and level sensors of either the ARI System or the RTS thereby achieving equipment diversity.

^{6/} The issue addressed by this appeal is not affected by whether Rosemount or Foxboro trip units were selected for the two systems, therefore, only Rosemount trip units will be mentioned unless the issue is different for the Foxboro trip units.

Rosemount or Foxboro trip units were used exclusively in both the RTS and ARI system because of (1) the operational advantages of the sensors over the Barton sensors, (2) encouragement from the Staff to implement the ARI design in spite of the diversity question because of the "clear safety benefit even with the Rosemount ATTUS," (Letter from Thomas E. Murley to Lynn W. Eury, Aug. 8, 1988), (3) the initial acceptance by the Staff of the same sensor configuration in the RTS and ARI system at Monticello (which was assumed to be the BWR precedent), (4) the statement in the Rule excluding sensors from diversity, and (5) the benefits to be derived from standardization of similar (highly reliable) components, not the least of which is reduction of common cause failures.

Rosemount transmitter/trip units employ a pressure transmitter hydraulically connected to the primary system. Pressure action on the transmitter's transducer generates an electrical signal proportional to pressure (or differential pressure for a level transmitter) which is coupled to a remotely located trip unit circuit board. The circuit board generates a bistable signal as a function of the magnitude of the transmitter electrical signal. The output of the trip unit is the pressure or level input signal to the RTS or ARI system. The ATWS Task Force, when recommending excluding sensors from the reach of the Rule, analyzed sensors that (Footnote 8 continued on next page.)

Installation of standard equipment can, in cases where the equipment is highly reliable, reduce the probability of commmon cause failures. When equipment is standardized, technicians are more skillful at calibration and repair. Non-standard trip units require additional, similar spars parts, hence, the probability of installing incorrect parts increases. When diverse components are similar or identical in appearance, the probability of following the wrong calibration and maintenance procedures increases. These drawbacks can lead to increased common cause failures. Furthermore, when standard equipment is installed, training, spare parts and administrative costs can be minimized.

In the present case, the NRC-required diverse trip units will be produced in one batch or a small number of batches.

While the BWROG believes these trip units will perform reliably, insufficient production time will exist to develop a closed feedback loop of quality improvements driven by field proven

⁽Footnote 8 from previous page.)
differed from the Rosemount sensor by combining the
transmitter (usually a Bourdon tube) and bistable (an iron
core transformer device) into a single housing.

[&]quot;If you take a look at the proposed GE ATTU cards, one in your left hand and one in your right hand, they will be identical cards." Staff comment on the differences in physical appearance between the existing Rosemount trip unit and the trip unit being required by the current Staff decision, transcript pp. 32 of the ACRS Subcommittee meeting on Instrumentation and Control Systems (Apr. 21, 1989).

performance. Standardization is, in our opinion, both safer and more economical when applied to such highly reliable and frequently tested equipment such as Rosemount or Foxboro trip units.

III. ARGUMENT

A. The ATWS Rule does not apply to the Rosemount Transmitter/Trip Units

The ATWS Rule clearly acknowledges that devices upstream of the sensor output are excluded from the reach of the Rule. The subject circuit boards in the Rosemount transmitter/trip units are upstream of the sensor output and accordingly, the Staff's decision to require equipment diversity (or for that matter, any diversity) is inconsistent with the Rule.

To explain, the sensor portion of the RTS or ARI system consists of a transmitter unit and a bistable trip. The Staff has concluded that the sensor portion of these systems is sufficiently reliable and subject to such intense surveillance as to not require diversity.

The trip portion of the sensor system consists of bistables that signal an out-of-tolerance condition. This portion of the system is vulnerable to bistable calibration errors and like component common cause failures. However, continuous monitoring of the sensor output, and the frequent testing of the trip values provide a good chance of discovery of such common cause problems. . . Though differences exist in the level of redundancy and logic structure, these only influence the

independent failure contribution which does not contribute significantly to the overall RPS unavailability. Therefore, for the purposes of this analysis, the sensor portion of the RTS will be ignored.

In the Rosemount trip unit the circuit board is the bistable electronic element in the level or pressure sensor. 12 It is recognized by the Staff to be reliable; it has a proven history of good performance and is thus excluded from the reach of the Rule. To overcome this exclusion, the Staff focuses on the fact that in the Rosemount design, the trip unit (solid state bistable) is located remotely from the transmitter. The bistable of the sensor analyzed by the ATWS Task Force was mounted in the same enclosure as the pressure transmitter. The Staff considers the separation of the Rosemount transmitter and trip unit to

^{10/} Memorandum from William J. Dirks to the Commissioners, SECY-83-293 (Jul. 19, 1983), Enclosure "D," Recommendation of the ATWS Task Force at AlO-All.

^{11/} Id. at All.

See Staff Statement, Transcript pp. 117 of the ACRS Subcommittee meeting on Instrumentation and Control Systems (Apr. 21, 1989). See also pp. 38, lines 6-7. The statement should be corrected from "is stable" to "which is the bistable."

disqualify the Rosemount sensor from the exemption provided by the Rule from diversity for sensors.

The separation does not alter the characteristics or the reliability of the device, nor does the introduction of wires increase common cause failure probability. 13 Wires are passive devices, and only active devices must be diverse. 14 In fact, the solid state trip units are more reliable than the older electromagnetic, sliding core-type, and are subject to monitoring and surveillance at least as often as the bistable devices analyzed by the ATWS Task Force. From a reliability and testing viewpoint, the Rosemount transmitter/trip units meet the conditions that were the basis for the exemption from sensor diversity set forth in the Rule and should, therefore, be exempt from diversity. Reinforcing this position is the Staff statement that the Rosemount transmitter/trip units would not need to be diverse if the trip unit were integrally mounted with the transmitter. 15 Based on this statement, we conclude that the Staff believes that the location of the trip unit remote from the transmitter must be a source of potential common cause failures, in which case it makes no sense to reduce these remote-location

^{13/} The Staff agrees that distance is not an ATWS diversity concern. Id. at 117.

^{14/} Id. at 40.

^{15/} Id. at pp. 132 to 134.

common cause failures by installing diverse trip unit boards in ARI.

B. Even if it is determined that the ATWS Rule applies to the Rosemount transmitter/trip units, these units meet the Rule.

As noted, the Rule requires diversity "from sensor output to the final actuation device." Contrary to the position of the Staff, the Rule does not specify the type of diversity; it simply requires diversity. As noted in Section II, diversity from the RTS is achieved throughout the ARI system by combinations of allowable methods of diversity. ¹⁶ The ARI system employs equipment, functional and application state diversity and thus complies with the ATWS Rule.

To explain, equipment diversity is provided, for example, by diverse logic relays, contactors and scram air header vent valve designs. Functional diversity is provided within the RTS by employing diverse trip channels, including for example, turbine stop valve closure, high neutron flux and low water level/high pressure. 17 At least two paths to provide a scram

^{16/} See IEEE Standard 352-1987, General Principles of Reliability Analysis of Nuclear Power Generating Station Safety Systems, Table A8, which provides a number of diversity alternatives, including functional and energization state diversity, which are used in the ARI system.

^{17/} For a list of channels, see letter from D.N. Grace to Thomas E. Murley (Jun. 28, 1988).

signal are available to respond to all expected ATWS events. The Staff has rejected the diversity by application provided for the loss of feedwater event; however, diverse level indication and sufficient time exists for the operator to initiate a manual scram, should six trip units fail simultaneously. Diversity by application is provided in the Rosemount trip units by designing the ARI to sense a level trip condition when the trip unit energizes, versus the RTS which senses a level trip condition when the trip unit deenergizes. Active components are the only components that need to be diverse, therefore, the trip units employ full diversity by application because the bistable element is the only active element on the trip unit during normal system operation. 18, 19 other active components in the trip units are only used during calibration and testing.

^{18/} The Staff agrees that if all active components on the card are in a different state, diversity is achieved. See Transcript pp. 40 of the ACRS Subcommittee meeting on Instrumentation and Control Systems (Apr. 21, 1989).

A letter from Thomas E. Murley to Lynn W. Eury, Aug. 8, 1988, states, "Since both boards [ARI and RTS] are made by Rosemount and are virtually identical, we conclude that the application of different energization states is not sufficient to minimize the potential for common cause failures in the ARI and RTS ATTUS." This statement is a non seguitur. If the trip units are virtually identical and the only active component (the bistable element) fails by a common mode, the trip units will either fail energized or fail deenergized. Regardless of which failure mode occurs, one of the scram systems will receive a trip signal. Furthermore, after stating that the potential for common cause failures is not minimized, the letter goes on to state that "the ARI system . . . provides a diverse logic design which addresses the major contributors to common cause failure in the RTS . . . "

C. If the term "diversity" is more broadly construed to require "equipment diversity", such construction should be read as "equipment diversity, to the extent reasonable and practicable"

As noted in Section III (B) above, the Rule itself does not impose a limitation on diversity so as to require that all diversity be equipment diversity. Rather, the Staff's support for equipment diversity comes from "Guidance" set forth in the Statement of Considerations. 20

We recognize that language which is not incorporated in the Rule per se can be viewed as part of the Rule. In Automotive Parts & Accessories Ass'n v. Boyd, 407 F.2d 330, 338 (D.C. Cir. 1968), the Court considered "the statement in the text of the promulgation of the [s]tandard" (in this case, a rule issued by the Department of Transportation) to be "'a concise general statement' which passes muster under Section 4 of the APA."

Further, in Home Box Office. Inc. v. F.C.C., 567 F.2d 9, 35 (D.C. Cir.), cert. denied, 434 U.S. 829, reh'g denied, 434 U.S. 988 (1977), the Court stated that the concise general statement of the basis and purpose of the rule ultimately adopted is "intended to assist judicial review as well as to provide fair treatment for persons affected by a rule."

^{20/} See 49 F.R. 26042 (1984).

It is not clear whether specifically delineated "Guidance" qualifies under this case law as inclusion to and thus part of the Rule. Rather "Guidance" could well be viewed simply as that -- guidance. The Atomic Energy and Administrative Procedures Acts empower the NRC to impose requirements on licensees by means of rules and orders. The Statement of Considerations is neither rule nor order, and as stated in Home Box Office. Inc., it is intended to assist judicial review and provide fair treatment. The Statement is in the same class of guidance as, for example, Regulatory Guides and Generic Communications. Therefore, it is well-recognized that guidance is non-binding on a licensee.

However, we need not reach this point. The language of interest regarding "equipment diversity" is not unqualified. Rather, the full statement, in the context of the matter at hand, is:

Equipment diversity to the extent reasonable and practicable to minimize the potential for common cause failures is required from the sensors to and including the components used to interrupt control rod power or vent the scram air header."

Simply put, if the "equipment diversity" language is viewed as a requirement, the "reasonable and practicable" language must also apply such that the requirement would be "equipment

diversity to the extent reasonable and practicable." If on the other hand, the language is viewed as guidance, it is non-binding, and other means of diversity are appropriate. A "guidance only" conclusion would dispose of the issue (since, as noted, the BWR's have diversity), therefore, the remaining focus of this argument is on the "requirement" conclusion.

The Staff acknowledges that "equipment diversity" must be read in the light "to the extent reasonable and practicable." In the initial determination of this matter on the Carolina Power & Light Company Brunswick Plant docket, the Staff provided in Appendix 1 its "Position on Diversity Requirements" which provides:

It is recognized that total/absolute component/hardware diversity can be difficult and sometimes impossible to achieve. For these instances, [an] acceptable level of component/hardware diversity can be achieved in accordance with combinations of allowable methods such as energization states, AC versus DC power, functional capability, and the use of components from different manufacturers.

The Staff Position On Diversity Requirements, Appendix 1 to the Safety Evaluation By The Office of Nuclear Reactor Regulation Related To Amendment No. 150 To Facility Operating License No. DPR-62, Carolina Power & Light Company et al., Brunswick Steam Electric Plant, Unit 2, Docket No. 50-324 (Apr. 8, 1988).

Several factors underscore our position. First, precedent; and second, the imperceptible reduction in risk associated with a not imperceptible increase in cost.

Northern States Power was the first utility to equip a BWR (Monticello) with a diverse alternate rod injection system. The Monticello ARI and RTS both used Rosemount-supplied analog transmitter/trip units for detecting reactor water level and relied on diversity of application of the trip units--one system energized to trip, the other system deenergized to trip. In keeping with published Staff policy, the initial Monticello SER acknowledged the reasonable and practicable basis for equipment diversity, stating:

The NRC guidance on the ATWS Rule states that equipment diversity to the extent reasonable and practicable to minimize the potential for common cause failures is required from the sensors to and including the components used to interrupt control rod power or vent the scram air header.

and on the subject of ARI functional diversity, further adds:

"that the diversity between the ATWS logic and the reactor trip system (RTS) logic [at Monticello] has been achieved primarily through the functional

Safety Evaluation By The Office of Nuclear Reactor Regulation, Northern States Power Company, Monticello Nuclear Generating Plant, Docket No. 50-263, Compliance With ATWS Rule, 10 C.F.R. part 50.62, Relating To Alternate Rod Injection And Recirculating Pumps Trip Systems (Dec. 21, 1987) (Emphasis added).

application of the logic elements and the location of the logic elements. The ARI system will be energized-to-function instead of deenergized-to-function for the RTS. The ARI system will use DC power instead of AC power for the RTS. The ARI initiation logic (two-out-of-two) will be diverse from the RTS logic (one-out-of-two-twice). To the extent reasonable and practicable for ATWS Rule implementation, the staff finds the degree of diversity within the Monticello design acceptable."

Our position is that the initial Monticello logic applies with equal force to our appeal. The reasonable and practicable requirement in the Statement of Considerations is part of the ATWS Rule and empowers the Staff to exercise discretion to accept "combinations of allowable methods" of diversity when total diversity is "difficult . . . to achieve."

With regard to the cost/benefit equation, there are no alternative qualified and highly reliable pressure and level transmitter/trip units available for installation in the RTS and ARI system other than Foxborc units which would cost approximately \$800,000 per plant to install. The only alternate trip unit for Rosemount trip units is an essentially identical unit supplied by General Electric that is not readily

^{24/} Id.

^{25/} Plants with Foxboro instruments would need to install Rosemount sensors at a cost of about \$800,000 because no diverse supplier of Foxboro transmitter/trip units is obtainable.

available, but must be manufactured in batches. Procurement of these diverse trip unit circuit cards would cost about \$8,000 to \$12,000 per trip unit. 26 The cost per plant would be roughly \$170,000 (including design modification reviews, drawing changes, maintenance training, procedures, etc.) to install diverse trip unit cards in ARI. In addition, environmental qualification of the diverse cards (required in some cases) will cost approximately \$200,000 more.

The Staff has adhered to an "equipment diversity at any cost" policy, and has thus far not considered any discussion of the remoteness of a common cause failure in Rosemount transmitter/trip units employing energization state diversity. Thus, the Staff is not considering the cost in relation to the resulting risk reduction, which is almost negligible.

According to studies conducted by the Staff, the probability of core melt from an ATWS event, assuming no installed ARI, secirculation pump trip (RPT) or automatic (86 gallons per minute) standby liquid control system (SLC) is 5.3×10^{-5} per

^{26/} Diverse analog transmitter/trip units were stated to cost \$8,000 to \$12,000/unit in a letter from Ashok Thadani to Donald N. Grace (Mar. 17, 1989). The unit cost referred to is per circuit card, not per power station which is also commonly referred to as a unit.

reactor year. ²⁷ By addition of an ARI and an SLC \$3.5 million, ²⁸ the ATWS contribution to core melreduced to 1.2 x 10⁻⁵. This equates to a cost of each 10⁻⁵ reduction in ATWS probability, compared \$3 million for each 10⁻⁵ reduction, giving a favor Value/Impact ratio of 3.5.²⁹

Based on a study of the Brunswick plant by Callight, the ATWS contribution to core damage probable plant having an ARI, conservatively assuming 20% are common mode between ARI and RTS, is 1.02 x 10 contribution to core damage probability, assuming between ARI and RTS (0% common mode failures), is Thus, total diversity reduces the ATWS contribution melt probability by about 2%, at a cost of \$8.5 miles 10⁻⁵ reduction. Approaching the problem in the ATWS Task Force, the cost of an ATWS is assumed to

^{27/} Memorandum from William J. Dirks to the Commis 83-293 (Jul. 19, 1983), Enclosure "D," Recomme ATWS Task Force, at 22.

^{28/} Id. at 38.

^{29/} Id. at 32, 46.

A 0% probability of common mode failures is ar approached and represents the best possible reality, the actual reduction in common mod probability resulting from diverse trip uni approach this goal. Moreover, because of t similarity of the diverse trip units, poten failures resulting from inadvertent mainten further detract from this ideal assumption. calculation, therefore, represents a best c

and the plant will operate for 30 years. The maximum potential value of the change in ATWS probability from the added diversity in Rosemount transmitters is $(1.02 \times 10^{-5} - 1.00 \times 10^{-5}) \times 10^{10} \times 30 = $60,000$. The impact is \$170,000, therefore, the value to impact ratio is only about 0.35. This is well below the level considered to be cost effective by the Staff.

By either measure, the cost per increment of probability reduction is far in excess of the overall cost of complying with the ATWS Rule. Requiring a licensee to make this large expenditure, in light of the extremely small maximum potential reduction (2×10^{-7}) of risk, is unreasonable. In fact, the CP&L study is conservative because it calculated the risk reduction in achieving complete diversity of all components. The General Electric Company performed a more specific assessment of the likelihood of having the required six trip unit failures result in a failure to cause a scram signal from either the RPS or ARI. The study calculates a failure to scram of 1×10^{-8} .

In sum, in view of the small benefit to be derived from equipment diversity at a comparatively high cost, it is

Memorandum from William J. Dirks to the Commissioners, SECY-83-293 (Jul. 19, 1983), Enclosure "D," Recommendation of the ATWS Task Force, at 31.

^{32/} General Electric Report No. EAS 90-1288, "Reliability Assessment of Anticipated Transients Without Scram For Loss of Feedwater Event" (Dec. 2, 1988).

unreasonable for the Staff to insist on complete equipment diversity. Rather, other types of diversity are appropriate.

Alternatively, if it can be shown that total equipment diversity would be difficult, then combinations of diversity would be permissible. The Staff has acknowledged this point.

In a letter to the BWR Owners' Group denying the appeals, Dr. Murley stated:

"The diversity required by the ATWS rule is intended to ensure that common mode failures which disable the electrical portion of the existing reactor trip system will not affect the capability of the ARI system to perform its design functions. It is recognized that total component/hardware diversity can be difficult to achieve, however licensees are encouraged to provide a maximum effort to satisfy the diversity requirements.

Dr. Murley recognizes that total Rosemount transmitter/trip unit component/hardware diversity "can be difficult to achieve." 34 Under such a circumstance, the Staff Position on Diversity Requirements becomes important, expressly its allowance of "combinations of allowable methods" of diversity when total diversity is "difficult . . . to achieve." As discussed in

^{13/} Letter from Thomas E. Murley to Donald N. Grace (Aug. 8, 1988).

^{34/} Id. [emphasis added]

Sections II and III (B), the ARI system possesses such combinations of diversity. The Rosemount transmitter/trip unit, as a sensor, is exempted from the ATWS Rule.

Alternatively, the ARI system possesses adequate diversity to satisfy the Rule's reference to "diversity." Lastly, equipment diversity, (if diversity is required at all) is required to the extent reasonable and practicable. The combinations of diversity satisfy this Staff "guidance" position.

IV. CONCLUSION

The Staff has summarily rejected all attempts by the BWR owners to justify combinations of diversity by means of unfavorable cost/benefit analyses or negligible risk reduction arguments. Of itself, this Staff decision is unreasonable in light of the Staff's policy of rejecting proposed rules having

It is interesting to note that the Staff in stating that it required diversity for active, i.e., components having different states, it also stated that energization state diversity was provided only for the trip bistable on the Rosemount trip unit which, therefore, ignored diversity for the remaining components on the trip unit. Thus, in the opinion of the Staff, energization state diversity as applied to the trip unit as a whole did not meet the requirements of the Rule. However, the trip bistable is the only active component on the trip unit (other than components used only during calibration and testing), and by the Staff's position, only the trip bistable needs to be diverse, which it is, using one of the Staff's allowable methods of diversity: energization state diversity (diversity of application).

cost/benefits of substantially less than 1.36 Moreover, the Staff has expressly recommended that functional and energization state diversity of sensors is acceptable in exactly these circumstances and initially accepted this level of diversity in the past, at Monticello.

We believe a meeting with you at your convenience would be beneficial for us to convey our concerns with, and to help us understand, the Staff's current position on diversity under the Rule. However, if our appeal is not persuasive, we believe an exemption request is appropriate under the circumstances, even though the Staff does not recommend this option. 37 Under 10 C.F.R. Section 50.12(a)(2) an exemption is proper when:

1. Application of the regulation under these circumstances is not necessary to achieve the underlying purpose of the Rule. In the present instance there is no credible common mode of failure of transmitter/trip units in the RTS and ARI when diversity of application is utilized. Even when common failure modes are assumed to exist, only an extremely small maximum potential reduction in risk (2 x 10⁻⁷ per demand) conservatively results from eliminating these common failure modes. The Staff

^{36/} See, e.g., SECY 83-293, pages 2, 31, and 48 where the Commission rejects a requirement for additional safety valves.

^{27/} Letter from Thomas E. Murley to Lynn W. Eury (Aug. 8, 1988).

"continue[s] to believe that such numerical estimates of common mode failure likelihood are questionable," yet the Rule is justified by the Staff based on similar numerical estimates. Therefore, we assume that risk estimates are not per se invalid. Thus, the Staff should express specific concerns with our estimates rather than dismiss such numerical estimates as questionable; and

2. Compliance would result in undue hardship or other costs that are significantly in excess of those contemplated when the regulation was adopted. The Commission recognized that the equipment diversity requirement would be unreasonable in some circumstances or even unnecessary. Sensor diversity is excluded from the Rule, and the Staff position is that a sensor includes the trip bistable. To now require sensor equipment diversity results in a cost substantially in excess of the cost contemplated when the Rule was adopted. Notwithstanding the exemption for sensor diversity, if some diversity is required, the published Staff Position and precedent point toward the acceptability of diversity by application where equipment diversity is difficult to achieve. Therefore, the requirement for equipment diversity results in a substantial excess cost.

^{18/} Letter from Ashok C. Thadani to Donald N. Grace (Mar. 17, 1989).

^{39/} Id.



NUCLEAR REGULATORY COMMISSION ADVISORY COMMITTEE ON REACTOR SAFEGUARDS WASHINGTON, D. C. 20685

June 14, 1989

The Honorable Lando W. Zech, Jr. Chairman U.S. Nuclear Regulatory Commission Washington, D.C. 20555

Dear Chairman Zech:

SUBJECT: RELIABILITY AND DIVERSITY

During the 349th and 350th meetings of the Advisory Committee on Reactor Safeguards, May 3-6, 1989 and June 8-10, 1989, respectively, we discussed the implementation status of the anticipated transients without scram (ATWS) rule. Our Subcommittee on Instrumentation and Control Systems also met with representatives of the staff and the industry on April 21, 1989 to review the progress being made regarding this matter.

It appears that reasonable progress is being made, especially in light of some of the difficulties that have arisen in the interpretation and application of the rule. However, during the course of our discussions of compliance with the rule, two issues arose that we consider to have enough general significance to deserve further attention.

The first of these is the significance and application of diversity in systems that use redundancy to achieve high levels of reliability. The ATWS rule requires that diversity be used in an effort to further improve reliability. The staff interprets the rule to require diversity even if, in a particular application, there is no evidence that its use increases reliability. It appears, indeed, that this interpretation would be used even in situations in which, by virtue of commercial availability of components, maintenance considerations, or other relevant factors, diversity might reduce the reliability of a particular system. This seems to us to be contrary to the spirit of the ATWS rule which is aimed at increasing the overall reliability of the rapid shutdown system. Furthermore, we believe that in any situation in which diversity is considered as a means to increase reliability, it should be kept in mind that reliability is the objective, and not diversity per se. Thus, if diversity is to be required, effort should be made to ensure that it will contribute to increased reliability rather than making the system less reliable.

The second issue, which also came up during the discussion of the use of diversity, has to do with the possible influence of aging on the occurrence of common mode failures. The staff reasoned that even if diversity were not important during the first forty years of plant life, it might avoid development of common mode failures from "wear out," that might occur if operation beyond the original forty-year license is approved. We believe such concern may arise from a misunderstanding. While it is true that "wear out" of components does cluster around some "mean-time-to-wear-out," this time should be well known from test or experience, and components should be replaced or overhauled early enough to avoid it. Time-in-service for components that have not been replaced should be far enough removed from "wear out" that failure due to wear out (i.e., "aging") should not be a contributor to common mode failures.

We believe some further consideration of these two issues by the staff is merited, not only as they may bear on the application of the ATWS rule, but because of their significance generally.

Sincerely,

Forrest J. Remick

Chairman