

APPENDIX A

NOTICE OF VIOLATION

Philadelphia Electric Company
Limerick Generating Station, Unit 1

Docket No. 50-352
License No. CPPR-106

As a result of the inspection conducted on July 27-30, 1982 and in accordance with the NRC Enforcement Policy, (10 CFR 2, Appendix C) published in the Federal Register Notice (47 FR 9987) dated March 9, 1982, the following violation was identified:

10 CFR 50, Appendix B, Criterion V, the Limerick Generating Station (LGS) Preliminary Safety Analysis Report, Appendix D, Paragraph D.6.4, and the LGS Quality Assurance Plan, Section 5.0, Rev. 22 require activities affecting quality be prescribed and accomplished by documented instructions, procedures, or drawings, of a type appropriate to the circumstances.

Contrary to the above, on July 30, 1982, activities affecting quality in the construction and inspection of an instrument sensing line support bracket for Core Spray Pump (ICP-206) were not properly prescribed by nor accomplished in accordance with appropriate instructions, procedures, or drawings in that:

- (1) Drawing No. FJ-52-3, Rev. 0, did not properly prescribe a sensing line support bracket installation. The drawing did not accurately indicate the location and orientation of the bracket.
- (2) Drawing M-830-6013 limits the length of horizontal unistrut sensing line support brackets, which are vertically supported at one end only, to 12 inches. Drawing No. FJ-52-3 references Drawing M-830-6013 for installation details. The horizontal sensing line support bracket installation was not in accordance with Drawing M-830 in that it was approximately 24 inches in length.
- (3) Project Quality Control Inspection No. 8031/I-1.10, Rev. 7, "Inspection Record for Installation of Instruments," activity 3.2.C., requires sensing lines be inspected for proper support in accordance with Drawing M-830. Contrary to the inspection procedure requirements, the Quality Control inspection failed to identify the support deficiency and found the nonconforming installation acceptable.

This is a Severity Level V violation (Supplement II).

Pursuant to the provisions of 10 CFR 2.201, Philadelphia Electric Company is hereby required to submit to this office within 30 days of the date of this Notice, a written statement or explanation in reply, including: (1) the corrective steps which have been taken and the results achieved; (2) corrective steps which will be taken to avoid further violations; and (3) the date when full compliance will be achieved. Where good cause is shown, consideration will be given to extending this response time.

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