

AUG 24 1982

Docket No. 30-6109

License No. 37-03632-01

Westinghouse Electric Corporation
ATTN: Mr. L. E. Harper, Jr.
Acting Plant Manager
Steam Turbine Division
Lester, Pennsylvania 19113

Gentlemen:

Subject: Inspection No. 82-01

This refers to the routine safety inspection conducted by Mr. C. Stearns of this office on July 15, 1982, of activities authorized by NRC License No. 37-03632-01 and to the discussions of our findings held by Mr. Stearns with yourself and Mr. Gibson of your staff at the conclusion of the inspection, and to a subsequent telephone discussion between Mr. Stearns and yourself on August 13, 1982.

The inspection was an examination of activities conducted under your license as they relate to radiation safety and to compliance with the Commission's rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspector, and observations by the inspector.

Based on the results of this inspection, it appears that certain of your activities were not conducted in full compliance with NRC requirements, as set forth in the Notice of Violation, enclosed herewith as Appendix A. These violations have been categorized by severity level in accordance with the NRC Enforcement policy (10 CFR 2, Appendix C) published in the Federal Register Notice (47 FR 9987) dated March 9, 1982. You are required to respond to this letter; and, in preparing your response, you should follow the instructions in Appendix A.

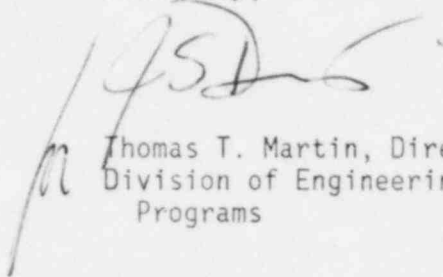
The responses directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and your reply will be placed in the Public Document Room.

AUG 24 1982

Your cooperation with us in this matter is appreciated.

Sincerely,



Thomas T. Martin, Director
Division of Engineering and Technical
Programs

Enclosure:
Appendix A, Notice of Violation

cc:
Public Document Room (PDR)
Nuclear Safety Information Center (NSIC)
Commonwealth of Pennsylvania

bcc:
S. Bagget, NMSS
Region I Docket Room (with concurrences)
Chief, Operational Support Section (w/o encl)

JK
RI:DETP
Stearns/lp
8/13/82

RI:DETP
Kinneman
8/23/82

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