



David J VandeWalle
Nuclear Licensing Administrator

General Offices: 1945 West Parnall Road, Jackson, MI 49201 • (517) 788-1636

September 3, 1982

Dennis M Crutchfield, Chief
Operating Reactors Branch No 5
Nuclear Reactor Regulation
US Nuclear Regulatory Commission
Washington, DC 20555

DOCKET 50-155 - LICENSE DPR-6 -
BIG ROCK POINT PLANT - INSERVICE INSPECTION -
ADDENDA 1 TO PROPOSED REQUEST FOR RELIEF FROM
SPECIFIC ASME CODE REQUIREMENTS

On May 3, 1982, Consumers Power Company submitted a letter that incorporated into one document a request for relief from certain inservice inspection requirements and specific ASME code requirements. Omitted from that letter were specific requests for relief from internal visual inspection of the Reactor Recirculation Pump casing welds and the Reactor Clean-Up Pump internal welds. Consumers Power Company's letter of August 11, 1982 provided the basis for relief from these inspections and specified that a formal request for relief from the inspections would be submitted as an addenda to Attachment I of our May 3, 1982 letter. This letter provides that addenda. The format of the request is consistent with our May 3, 1982 submittal for incorporation therein, after page II-51 of Attachment I.

A handwritten signature in cursive script that reads 'David J VandeWalle'.

David J VandeWalle
Nuclear Licensing Administrator

CC Administrator, Region III, USNRC
NRC Resident Inspector-Big Rock Point

Attachment - 1 page

A047

8209080515 820903
PDR ADOCK 05000155
Q PDR

oc0882-0020a142

ADDENDA (1)
TO
BIG ROCK POINT
PROPOSED REQUEST FOR RELIEF
FROM PROVISIONS OF ASME B&PV CODE -
SECTION XI, PURSUANT TO 10 CFR 50
SECTION 50.55a(g)(6)(i)
Dated March 4, 1982 - Revision 2
(Attached to Cover Letter dated
May 3, 1982)

RR-A41

Category: B-L-2
Item: B12.20

PUMP PRESSURE BOUNDARY

RR-A41 Basis Statement

Visual examination of the internal surfaces (clean-up pump, main recirculation pump) is not possible due to configuration.

Remarks

During the Big Rock Point 1982 refueling outage, access engineering was conducted on the clean-up pump and main recirculation pump internal surface by Southwest Research Institute. Due to internal configuration visual examination of the internal surfaces is not practical. All accessible external welds of the clean-up pump will be examined during the 1983 refueling outage.

Alternative Inspection

The pump interior will be inspected to the extent practical should the pumps be disassembled for any other reason.

SeeRR-A1.

References

Byron Jackson Drawing (1F-4614-3)
Figure NB-3441, 3-2 (1980 Edition, ASME B&PV Code, Section III).
Fostoria Corporation-Chempump Division Drawing D-10570, D-66159.
Letter dated August 11, 1982, D J VandeWalle (CP Co) to D M Crutchfield
-(USNRC)

Implementation

Relief requested from visual examination.