LICENSEE EVEN! REPORT
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CON'T O 1 REPORT LIG 05 10 10 10 12 15 14 7 0 8 0 1 8 2 3 0 8 2 3 8 2 9 EVENT DESCRIPTION AND PROBABLE CONSEQUENCES 10 O 2 On August 1, 1982, the 1D Residual Heat Removal System (RHRS) Service Water Pump
0 3 was removed from service to replace a leaking vent line on the low pressure stage
of the pump. Subsequent maintenance was performed on August 8 and 13, 1982. All
ols surveillances, as required by Technical Specification 4.5.B.2, were successfully
0 6 performed. The RHRS was always capable of meeting its design requirements. Thus,
0 7 there were no safety implications involved with this occurrence.
08
SYSTEM CAUSE CODE CODE SUBCODE COMPONENT CODE SUBCODE SUBCOD
ACTION SUTURE TAKEN ACTION ON PLANT METHOD HOURS 22 ATTACHMENT FORM SUB PRIME COMP SUPPLIER MANUFACTURER A B F 19 Z 20 Z 21 O O O O Y 2 2 2 2 4 N 25 I O 7 5 26 CAUSE DESCRIPTION AND CORRECTIVE ACTIONS 27 Failure of the vent was due to stress fatigue, as a result of pump vibration. The
1 1 failure occurred at the threaded connector at the base of the vent line. On August
2, 1982, the line was replaced like-for-like, but subsequent leakage and repairs on
August 8 and 13, 1982, lead to the removal and plugging of the vent connector.
Future actions will replace the vent and weld it at its connector to strengthen the Total
80 ACTIVITY CONTENT RELEASED OF RELEASE AMOUNT OF ACTIVITY (35) NA NA PERSONNEL EXPOSURES NA 44 45 46 NA NA NA 80 80
1 7 0 0 0 37 Z 38 NA 1 8 9 PERSONNEL INJURIES NUMBER DESCRIPTION (41) 80
1 8 9 11 12 NA LOSS OF OR DAMAGE TO FACILITY (43)
1 9 Z 42 NA
PUBLICITY BEOTOSCE BEODES NRC USE ONLY SSSUED DESCRIPTION 45 PDR ADDCK 05000254 PDR ADDCK 05000254 PDR ADDCK 05000254
NAME OF PREPARER D. Wilgus PHONE 309-654-2241, ext. 180

1. LER NUMBER: LER/RO 82-21/03L-0

11. LICENSEE NAME: Commonwealth Edison Company

Quad-Cities Nuclear Power Station

III. FACILITY NAME: Unit One

IV. DOCKET NUMBER: 050-254

V. EVENT DESCRIPTION:

The 1D Residual Heat Removal (RHR) System Service Water Pump was removed from service, at 0930 hours on August 1, 1982, when it was discovered that the vent line on the low pressure stage of the pump was broken. The vent line was repaired, and the pump was returned to service and proven operable at 1245 hours on August 2, 1982. Subsequent repairs were made on August 8, 1982, and August 13, 1982, after small leaks were discovered at threaded joints in the vent line. Operation continued in a degraded mode in each case as permitted by Technical Specification limiting condition for operation 3.5.B.2. The surveillances required by Technical Specification section 4.5.B.2 were performed, and no other equipment failures were found during these surveillances.

VI. PROBABLE CONSEQUENCES OF THE OCCURRENCE:

Removing one RHR Service Water pump from service has no adverse effect on the overall safety of the Reactor. As described in the Final Safety Analysis Report 6.2.4.2., any one RHR Service Water pump of the remaining three supplies the required cooling capacity. As determined during the surveillance, all other active components of the RHR System were available during the event.

The RHR Service Water pumps have been inoperative in the past. The most recent occurrence is documented in LER/RO number 50-82-9/03L-0. This is the first time an RHR Service Water pump has been taken out of service to repair a failed vent line.

VII. CAUSE:

The probable cause of this occurrence is stress induced cracking. The presence of stress is due to the vibration of the pump and the mass of the vent line which consists of approximately 1 foot of 1/2 inch pipe and one 1/2 inch globe valve. Failure of the line was on the threaded portion of the pipe where it couples to the top of the pump housing.

VIII. CORRECTIVE ACTION:

The immediate action to correct the situation was to replace the line with new like-for-like pipe as documented on Work Request number Q20874. After additional leaks were found in the vent line, the entire vent line was replaced with a plug. This restored the pump to its original design. The remaining pump vent lines were inspected for any evidence of cracking. Subsequent action to reduce probability of this type of failure recurring was initiated under Work Request number Q21013 to replace the vent line and weld the joints on the vent line for increased strength. This action is planned during the next outage of sufficient duration.