

AUG 18 1982

Docket No. 70-1100

Combustion Engineering, Inc.  
ATTN: Mr. H. V. Lichtenberger  
Vice President-Nuclear Fuel  
Nuclear Power Systems - Manufacturing  
P.O. Box 500  
Windsor, Connecticut 06095

Gentlemen:

Subject: Inspection No. 70-1100/82-06

This refers to the routine safety inspection conducted by J. Roth of this office on July 26 - 30, 1982, of activities authorized by NRC License No. SIM-1067 and to the discussions of our findings held by J. Roth with yourself and other members of your staff at the conclusion of the inspection.

Areas examined during this inspection are described in the NRC Region I Inspection Report which is enclosed with this letter. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspector, and observations by the inspector.

Our inspector also verified the steps you have taken to correct the violations brought to your attention in the enclosures to our letters dated December 5, 1978, February 7, 1980, October 8, 1980, and January 14, 1982. We have no further questions regarding your action at this time.

Based on the results of this inspection, it appears that certain of your activities were not conducted in full compliance with NRC requirements, as set forth in the Notice of Violation, enclosed herewith as Appendix A. These violations have been categorized by severity level in accordance with the NRC Enforcement policy (10 CFR 2, Appendix C) published in the Federal Register Notice (47 FR 9987) dated March 9, 1982. You are required to respond to this letter; and, in preparing your response, you should follow the instructions in Appendix A.

As reported in the enclosed inspection report, another activity appears to be a deviation in that the practice of conducting radiation surveys on shipping containers through an open door in the restricted area resulted in contamination of the unrestricted area outside the facility. In your response to this letter, please address the actions you will take to correct this item.

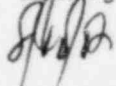
During the exit interview, your staff committed to complete and issue a report containing the evaluation of the radiological protection aspects of your fuel manufacturing operations for the Nuclear Safety Committee 1981 annual audit by August 31, 1982. If our understanding of this commitment is not correct, please notify this office in your response to this letter.

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PDR ADDCK 07001100  
PDR

RI: DPRP  
Roth/jm

8/16/82

RI: DPRP  
Keimig



Per J. Roth - Deviation Approved

L. Higginbotham 10/1/82

IEO1

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68-04-82

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The responses directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

In accordance with 10 CFR 2.790(a), a copy of this letter and the enclosures will be placed in the NRC Public Document Room unless you notify this office, by telephone, within ten days of the date of this letter and submit written application to withhold information contained therein within thirty days of the date of this letter. Such application must be consistent with the requirements of 2.790(b)(1). The telephone notification of your intent to request withholding, or any request for an extension of the 10 day period which you believe necessary, should be made to the Supervisor, Files, Mail and Records, USNRC Region I, at (215) 337-5223.

Your cooperation with us in this matter is appreciated.

Sincerely,

Original Signed By: *R. Keimig for*

Richard W. Starostecki, Director  
Division of Project and Resident Programs

Enclosures:  
Appendix A, Notice of Violation  
NRC Region I Inspection Report No. 70-1100/82-06

cc w/encl:  
Public Document Room (PDR)  
Local Public Document Room (LPDR)  
Nuclear Safety Information Center (NSIC)  
State of Connecticut

bcc w/encl:  
Region I Docket Room (with concurrences)  
Chief, Operational Support Section (w/o encls)  
N. Ketzlach, NRC-NMSS

OFFICE ▶	RI:DPRP	DPRP					
SURNAME ▶	Roth/jm	Keimig					
DATE ▶							