

NOTICE OF VIOLATION

Waukesha Foundry, Inc.
Waukesha, Wisconsin

License No. 48-13776-01
Docket No. 030-06788

During an NRC inspection conducted on January 25, 1994, violations of NRC requirements were identified. In accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions," 10 CFR Part 2, Appendix C, the violations are listed below:

- A. 10 CFR 34.11(d)(1) requires, in part, that an applicant have an inspection program that requires the observation of the performance of each radiographer and radiographer's assistant during an actual radiographic operation at intervals not to exceed three months.

Condition 18 incorporates the inspection program containing the requirements stated in 10 CFR 34.11(d)(1) as submitted in Licensee's application dated January 21, 1992, into License No. 48-13776-01.

Contrary to the above, the licensee failed to observe the performance of two radiographers involved in radiographic operations from February 18, 1993 to August 4, 1993, an interval in excess of three months.

This is a Severity Level IV violation (Supplement VI).

- B. 10 CFR 34.28(b) requires that an applicant conduct a program for inspection and maintenance of radiographic exposure devices at intervals not to exceed three months to ensure proper functioning of components important to safety.

Condition 18 incorporates the inspection program containing the requirements stated in 10 CFR 34.28(b) as submitted in Licensee's application dated January 21, 1992, into License No. 48-13776-01.

Contrary to the above, the licensee failed to inspect its Picker Model 6115020 exposure device to ensure proper functioning of components important to safety from September 7, 1993 to January 10, 1994, an interval in excess of three months.


This is a Severity Level IV violation (Supplement VI).

Pursuant to the provisions of 10 CFR 2.201, Waukesha Foundry, Inc. is hereby required to submit a written statement or explanation to the U.S. Nuclear Regulatory Commission, Region III, 801 Warrenville Road, Lisle, Illinois, 60532-4351, within 30 days of the date of the letter transmitting this Notice of Violation (Notice). This reply should be clearly marked as a "Reply to a Notice of Violation" and should include for each violation: (1) the reason for the violation, or, if contested, the basis for disputing the violation, (2) the corrective steps that have been taken and the results achieved,

(3) the corrective steps that will be taken to avoid further violations, and
(4) the date when full compliance will be achieved. If an adequate reply is not received within the time specified in this Notice, an order or a demand for information may be issued as to why the license should not be modified, suspended, or revoked, or why such other action as may be proper should not be taken. Where good cause is shown, consideration will be given to extending the response time.

FEB 16 1994

Dated _____



B. J. Holt, Chief
Nuclear Materials Inspection
Section 1