UNIT 2 REFUELING 19 REPAIR/REPLACEMENT SUMMARY REPORT FOR FORM NIS-2

Written by: Jane & Brander Date: 12-20-93
Reviewed by: My & Problem Date: 12-21-93

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- 1.0 INTRODUCTION
- 2.0 ABSTRACT OF REPAIR/REPLACEMENT

Acronyms

ASME American Society of Mechanical Engineers

CR Condition Report

MR Modification Request

MWR Maintenance Work Request

PBNP Point Beach Nuclear Plant

RRM Repair, Replacement, Modification

SPEED Spare Parts Equivalency Evaluation Document

WE Wisconsin Electric Power Company

UNIT 2 REFUELING 19 REPAIR/REPLACEMENT SUMMARY

1.0 INTRODUCTION

From February 28, 1993 to November 15, 1993, repairs and replacements were performed on items at PBNP Unit 2. These repairs and replacements were completed in the first examination interval of the first period of the third 10-year interval at PBNP Unit 2. The time interval for the examination period was from November 17, 1992 until November 16, 1993. Documentation of repairs and replacements and NIS-2 forms are provided from February 28, 1993 on because a formal repair/replacement program was not in effect until this date. Repairs and replacements prior to this date were performed in accordance with the WE Quality Assurance Program.

2.0 ABSTRACT OF REPAIR/REPLACEMENT

- 2.1 Repairs/replacements performed on ASME Class 1 and 2 items are documented on the attached NIS-2 forms. Repairs/replacements on ASME Class 3 items are documented on NIS-2 forms and maintained on file at PBNP. They are not included in this report in accordance with ASME Section XI, IWA-6210 (c).
- 2.2 The following is an abstract of the repair/replacements performed at PBNP Unit 2 during the first examination interval of the first period of the third 10-year interval.
 - 2.2.1 A 1-1/2" socket weld reducer on piping HB-19 was removed and reinstalled in order to facilitate a modification downstream on an exempt section of piping. This work is documented on MR 92-102, MWR 930684, and RRM 93-0008.
 - 2.2.2 The female half of the union upstream of steam trap ST-2029 was replaced. The original component exhibited pitting and steam cuts related to inservice wear. This replacement is documented in MWR 930701 and RRM 93-0009.
 - 2.2.3 The trim assembly on the S/G atmospheric steam dump valve, MS-2016 was replaced. This required the valve cage locking device to be ground off, replacement of the cage and plug, and rewelding of the locking device. This work is documented on MWR 933526 and RRM 93-0038.
 - 2.2.4 The studs, nuts, and gasket were replaced on flow transmitter FIT-930 due to leakage and boric acid corrosion. This is documented on MWR 932935 and RRM 93-0040.

- 2.2.5 A 3/4" test connection was installed in the 2" CVCS/RHR cross-connect piping. The work is documented in MR 93-031, MWR 933191 and RRM 93-0041.
- 2.2.6 A 3 bolt pipe clamp on main steam spring hanger piping support EB-1-MS-2H7 was modified to a 2 bolt clamp to allow for greater thermal travel of the main steam piping. The modification is documented on MR 93-026, MWR 932674 and RRM 93-0043.
- 2.2.7 The impeller capscrew was replaced on the RHR pump while it was disassembled for maintenance. The cap screw is a one time use item and must be replaced when removed. This work is documented on MWR 932167 and RRM 93-0054.
- 2.2.8 RCP A component cooling water relief valve CC-763A was replaced with a new valve due to leakage past the seat. This work is documented on SPEED 92-15, MWR 935257 and RRM 93-0055.
- 2.2.9 The VCT relief valve CV-257 was determined to be designed for a liquid median, it was replaced with a UV stamped valve designed for a gaseous atmosphere. The work is documented on SPEED 93-086, MWR 915278, and RRM 93-0056.
- 2.2.10 The RCP A No. 1 seal housing bolts (18) were replaced with new bolts. All 18 exhibited galling and thread damage from the handling/removal process. This work is documented on RRM 93-0058.
- 2.2.11 The trim assembly on the pressurizer PORV RC-430 was replaced due to seat leakage. Investigation revealed a galled plug. This work is documented on SPEED 93-033, MWR 935176, and RRM 93-0059.
- 2.2.12 An ASME Section XI ISI exam revealed four rounded indications at an SI piping weld. The indications were buffed out and the weld was reinspected. This work is documented on MWR 935527 and RRM 93-0060.
- 2.2.13 The studs and nuts were replaced for the casing to support head on P-116, Boric Acid Tank Recirculation Pump. The items were replaced due to reduced cross-section as a result of boric acid corrosion from a leaking pump seal. This work is documented on MWR 935283 and RRM 93-0061.

- 2.2.14 The pressurizer safety valve, RC-434 was sent to an NR stamp holder vendor for Code required setpoint and seat leakage test. Test results identified seat leakage, requiring the replacement of the disc. This work is documented on PO 240367 and RRM 93-0063.
- 2.2.15 The mixed bed demineralizer outlet valve, CV-225 was hard to operate. Repair of the valve resulted in replacing the bonnet assembly. This work is documented on MWR 920165 and RRM 93-0065.
- 2.2.16 The steam generator header safety valve MS-2005 was sent to a VR/NR vendor for Code required setpoint and seat leakage testing. This work is documented on PO 240367 and RRM 93-0066.
- 2.2.17 The steam generator header safety valve MS-2006 was sent to a VR/NR vendor for Code required setpoint and seat leakage testing. This work is documented on PO 240367 and RRM 93-0067.
- 2.2.18 The steam generator header safety valve MS-2007 was sent to a VR/NR vendor for Code required setpoint and seat leakage testing. This work is documented on PO 240367 and RRM 93-0068.
- 2.2.19 The steam generator header safety valve MS-2008 was sent to a VR/NR vendor for Code required setpoint and seat leakage testing. This work is documented on PO 240367 and RRM 93-0069.
- 2.2.20 The steam generator header safety valve MS-2010 was sent to a VR/NR vendor for Code required setpoint and seat leakage testing. This work is documented on PO 240367 and RRM 93-0070.
- 2.2.21 The steam generator header safety valve, MS-2011 was sent to a VR/NR vendor for code required setpoint and seat leakage testing. Testing resulted in replacing the disc insert and holder. This work is documented on PO 240367 and RRM 93-0071.
- 2.2.22 The steam generator header safety valve MS-2012 was sent to a VR/NR vendor for Code required setpoint and seat leakage testing. This work is documented on PO 240367 and RRM 93-0072.
- 2.2.23 The steam generator header safety valve MS-2013 was sent to a VR/NR vendor for Code required setpoint and seat leakage testing. This work is documented on PO 240367 and RRM 93-0073.

. 0 11111	sconsin Electric I	Power Company	_	Date March 2	7, 1993				
231 W. M	ichigan, Milwaul Addres	The state of the s		Sheet 1	of 2				
. Plant Point	Beach Nuclear P	lant		Unit 2					
6610 Nuclear	Road, Two River	eculation sensitivities and contract of the sensitivities	_	MWR 930684 Repair (P.O. No., Job No.	, etc.		
	Michigan, Milwaukee, WI. 53201 Address Michigan Service Water System			Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A					
(a) Applicat	Bechte l. Construction of Edition of Sec	el Spec M-78 Code B31.1 ction XI Utilized s Repaired or Rep	19_67 Editi	or Replacement	s 19_86	a, None (Code Case		
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
Piping HB-19	N/A	N/A	N/A	N/A	N/A	Replacement	No		
	The same and the s								
		The same of the sa							
Description	of Work Weld	a socket weld red	ucer to a pir	oe.					

9. Remarks RRM 93-0008	
Applicable Manufacturer's Data Reports to be attached	
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in the report are correct and this replacement the rules of the ASME Code, Section XI.	
Type Code Symbol Stamp none	
Certificate of Authorization No. Docket 50-301 Expiration Date N/A	i ita
Signed fame to Beauty ISI coordinator Date December 2	0 , 19 93
CERTIFICATE OF INSERVICE INSPECTION	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Inspectors and the State or Province of Wisconsin and employed by HSE Hartford, CT. have inspected the composite of the	BII Co. of
in this Owner's Report during the period November 17, 1992 to November 15, 1993 to the best of my knowledge and belief, the Owner has performed examinations and taken a measures described in this Owner's Report in accordance with the requirements of the ASN Section XI.	_, and state that
By signing this certificate neither the Inspector nor his employer makes any warranty, a implied, concerning the examinations and corrective measures described in this Owner's Refurthermore, neither the Inspector nor his employer shall be liable in any manner for any property damage or a loss of any kind arising from or connected with this inspection.	eport.
Commissions NB-10731 I.N.A WI-7	AND DESCRIPTION OF THE PERSON NAMED IN COLUMN 2 IN COL
Inspector's Signature National Board, State, Province	ce, and Endorsements

. Owner Wis	sconsin Electric I	Power Company	1	Date March 10	0, 1993		
231 W. M	ichigan, Milwauk Addres			Sheet1	of 2		
Plant Point	Beach Nuclear P	lant		Unit 2			
610 Nuclear	Road, Two River			MWR 93070	THE REAL PROPERTY AND ADDRESS OF THE PERSON	P.O. No., Job No.	, etc.
	ermed By Wisconichigan, Milwauk Addres			Type Code Syn Authorization N Expiration Date	No. N/A		
(a) Applicable (b) Applicable	ole Construction of Sec	A A-234 WPB and Code ction XI Utilized s Repaired or Rep	19Edit	on, or Replacement	s 19 <u>86</u>	,Co	de Case
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pipe Union	N/A	N/A	N/A	N/A	N/A	Replacement	No
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	oplemental sheets information in i	in form of lists,					

Applicable Manufe	
1 II Fort Son Statement	acturer's Data Reports to be attached
CERTIFIC	ATE OF COMPLIANCE
5,000	
We certify that the statements made in the	report are correct and this replacement conforms to
the rules of the ASME Code, Section XI.	repair or replacement
Type Code Symbol Stamp none	
Certificate of Authorization No. <u>Docket 50-30</u>	1 Expiration Date N/A
5 1 1 A A 1 TO	/ / n. A. / n. a. a. a.
Signed from 1 december 131	coordinator Date December 20, 19 93
Owner or Owner's Designee, Title	
CERTIFICATE (OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission	issued by the National Board of Boiler and Pressure Vessel
I, the undersigned, holding a valid commission Inspectors and the State or Province of	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. of
I, the undersigned, holding a valid commission Inspectors and the State or Province of	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. of have inspected the components described
I, the undersigned, holding a valid commission Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period Nov	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. of have inspected the components described rember 17, 1992 to November 15, 1993, and state that
I, the undersigned, holding a valid commission Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period Nov to the best of my knowledge and belief, the Ow	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. of have inspected the components described vember 17, 1992 to November 15, 1993, and state that where has performed examinations and taken corrective
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I, the undersigned, holding a valid commission Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period Nov to the best of my knowledge and belief, the Owneasures described in this Owner's Report in a Section XI. By signing this certificate neither the Inspec	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. o have inspected the components described vember 17, 1992 to November 15, 1993, and state that where has performed examinations and taken corrective accordance with the requirements of the ASME Code, ctor nor his employer makes any warranty, expressed or
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Owner Wi	sconsin Electric I	Power Company	1	Date August 1	8, 1993		
231 W. M	ichigan, Milwaul Addres	Activities of the second second second		Sheet 1	of 2		
Plant Po	int Beach Nuclear Name	Plant		Unit 2			
610 Nuclear	Road, Two River		-	MWR 933526 Repair C	ACCUPATION OF THE PERSON NAMED IN COLUMN 1	P.O. No., Job No.	, etc.
	ormed By Visco ichigan, Vilwauk Addres	Name (ee, WI. 53201		Type Code Syn Authorization N Expiration Date	No. N/	The state of the s	
(a) Applicat (b) Applicat	n of Sys.em Mai Bechte ble Coastruction of ble Edition of Sec on of Components	el Spec. 6118-M- Code <u>B31.1</u> 19 ction XI Utilized	67 Edition for Repairs of	or Replacement	s 19_86	NONE Code (Case
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-2016	Copes Vulcan	N/A	N/A	N/A	N/A	Replacement	No
					V-100-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-		
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NOTE: Sup	IT-95 oplemental sheets	in form of lists,	sketches, or	Arawinas may	be used as	months of (1) at-	n in 014 :

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COMPLIANCE
COMPLIANCE
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repair or replacement
Expiration Date N/A
division Date December 20, 19 93
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have inspected the components described 7, 1992 to November 15, 1993, and state that performed examinations and taken corrective e with the requirements of the ASME Code, his employer makes any warranty, expressed or asures described in this Owner's Report. Il be liable in any manner for any personal injury of

	isconsin Electric I	ower Company		Date July 29,	1993		
231 W. M	fichigan, Milwauk Address			Sheet1	of <u>2</u>		
Plant Po	int Beach Nuclear Name	Plant	_	Unit 2			
10 Nuclear	Road, Two River	rs, WI. 54241		MWR 932935	5		
	Address			Repair (Organization	P.O. No., Job No.	etc.
Work Prefe	ormed By Wiscon	nsin Electric Pow		Type Code Syn Authorization N			
231 W. M	lichigan, Milwauk			Expiration Date		A	
	Address						

Identificatio	on of System Safe	ty Injection					
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Name of	Name of	Manufacturer	National Board	Other	Year	Repaired, Replaced, or	Code Stampe
			National			Replaced,	Code Stampe (Yes
Name of	Name of	Manufacturer	National Board	Other	Year	Replaced, or	Code Stampe (Yes
Name of Component	Name of Manufacturer Fischer and	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stampe (Yes or No
Name of Component	Name of Manufacturer Fischer and	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stampe (Yes or No)
Name of Component	Name of Manufacturer Fischer and	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Stampe (Yes or No)
Name of Component	Name of Manufacturer Fischer and	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stampe (Yes or No)
Name of Component FIT-930	Name of Manufacturer Fischer and Porter Co.	Manufacturer Serial No.	National Board No.	Other Identification N/A	Year Built N/A	Replaced, or Replacement	Code Stampe (Yes or No)
Name of Component FIT-930	Name of Manufacturer Fischer and Porter Co.	Manufacturer Serial No. N/A	National Board No.	Other Identification N/A	Year Built N/A	Replaced, or Replacement	Code Stampe (Yes or No)
Name of Component FIT-930	Name of Manufacturer Fischer and Porter Co. of Work Replaceucted: Hydrostat	Manufacturer Serial No. N/A e gasket, nuts an	National Board No. N/A d studs on fluic [] No	Other Identification N/A Ow transmitter minal Operation	Year Built N/A FIT-930.	Replaced, or Replacement Replacement	Code Stampe (Yes or No)
Name of Component FIT-930	Name of Manufacturer Fischer and Porter Co.	Manufacturer Serial No. N/A	National Board No. N/A d studs on fluic [] No	Other Identification N/A ow transmitter	Year Built N/A	Replaced, or Replacement Replacement	Code Stampe (Yes or No)

Remarks RRM 93-0040	
Applicable Manu	afacturer's Data Reports to be attached
CERTIFIC	CATE OF COMPLIANCE
We certify that the statements made in the the rules of the ASME Code, Section XI.	report are correct and this replacement conforms to
Type Code Symbol Stamp none	
A submitted to the subm	
Certificate of Authorization No. <u>Docket 50-3</u>	01 Expiration Date N/A
Owner or Owner's Designee, Title	SI coordinator Date December 20, 19 43
CERTI* ICATE	OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission	n issued by the National Board of Boiler and Pressure Vessel
	Wisconsin and employed by HSBII Co. of
Hartford, CT.	have inspected the components described
in this Owner's Report during the period No	vember 17, 1992 to November 15, 1993, and state that
to the best of my knowledge and belief, the O	wher has performed examinations and taken corrective
Section XI.	accordance with the requirements of the ASME Code,
STATES AND STATES	
By signing this certificate neither the Inspe	ector nor his employer makes any warranty, expressed or
implied, concerning the examinations and corr	rective measures described in this Owner's Report.
	ployer shall be liable in any manner for any personal injury o
property damage or a loss of any kind arising	from or connected with this inspection.
let of of the	Commissions ND 10721 T N 4 NO 20
Inspector's Signature	Commissions NB-10731 I.N.A WI-78 National Board, State, Province, and Endorsement
1 / 3 00	The second secon
Date December 30 1993	

231 W. Michigan, M Plant Point Beach N 6610 Nuclear Road, Two	Address		Sheet1			
	THE REPORT OF THE PARTY OF THE	1		01 2		
610 Nuclear Road, Two			Unit 2			
	Rivers, WI. 54241 Address		MWR 933191 Repair 0	rganization I	O. No., Job No.	, etc.
Work Preformed By 231 W. Michigan, M	Name		Type Code Syn Authorization N Expiration Date	lo. N/A		
(a) Applicable Constru (b) Applicable Edition Identification of Comp	Westinghouse E-spec action Code <u>B31.1</u> 19 of Section XI Utilized	677264 and 6 9_67_Edition d for Repairs of	, NONE Ad or Replacement	s 19 <u>86</u>	IONE Code (Case
Name of Name Component Manufac	The second secon	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Siampe (Yes or No)
Test N/A connection	N/A	N/A	N/A	N/A	Replacement	No

Remarks RRM 93-0041	
Applicable Man	ufacturer's Data Reports to be attached
CERTIFI	CATE OF COMPLIANCE
We certify that the statements made in the the rules of the ASME Code, Section XI.	e report are correct and this <u>replacement</u> conforms to repair or replacement
Type Code Symbol Stamp none	
Certificate of Authorization No. Docket 50-3	301 Expiration Date N/A
2000	Exprision Date 1877
Signed Jane B Brander ISI Owner or Owner's Designee, Title	Coordinaron Date December 20, 19 93
CERTIFICATE	OF INSERVICE INSPECTION
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Inspectors and the State or Province of	wisconsin and employed by HSBII Co. of have inspected the components described ovember 17, 1992 to November 15, 1993, and state that
to the best of my knowledge and belief, the C	Owner has performed examinations and taken corrective accordance with the requirements of the ASME Code,
implied, concerning the examinations and corn	sector nor his employer makes any warranty, expressed or rective measures described in this Owner's Report.
Furthermore, neither the Inspector nor his em property damage or a loss of any kind arising	aployer shall be liable in any manner for any personal injury or from or connected with this inspection.
Inspector's Signature	Commissions NB-10731 I,N,A WI-78
Inspector's Signature	National Board, State, Province, and Endorsements
Date December 30 19 93	

Owner Wi	sconsin Electric I	Power Company	_	Date August 2	4, 1993		
231 W. M	ichigan, Milwaul Addres			Sheet1	of 2		
Plant_Por	int Beach Nuclear Name	Plant		Unit 2			
610 Nuclear	Road, Two Rive	Charles of the company of their telephone	A SECONDARY	MR 93-026, 1 Repair (574 P.O. No., Job No.	, etc.
	ormed By Wisco ichigan, Milwaul Addres			Type Code Syn Authorization N Expiration Date	No. N//		
(b) Applicat	on of Components Name of	Code B31.1 19 ction XI Utilized s Repaired or Rep	for Repairs	or Replacement Co	mponents Year	Repaired, Replaced, or	ASME Code Stamped
Component	Manufacturer	Serial No.	No.	Identification	Built	Replacement	(Yes or No)
Pipe Support EB-1-MS-2H7	N/A	N/A	N/A	N/A	N/A	Replacement	No
	ucted: Hydrostat	y 3 bolt pipe clar ic Pneuma Pressure	tic 🗆 No	It pipe clamp forminal Operation	g Pressure		of pipin

	turer's Data Reports to be attached
	나도 보는 경기가 있었다. 그 그 얼마나 없다니다.
CERTIFICA	TE OF COMPLIANCE
CLAINICA	TE OF COMPLIANCE
We certify that the statements made in the re- the rules of the ASME Code, Section XI.	eport are correct and this replacement conforms to repair or replacement
Type Code Symbol Stamp none	
Type Code Symbol Stamp Bolle	
Certificate of Authorization No. <u>Docket 50-301</u>	Expiration D (te N/A
Signor ferres 12 10 control 131	Coordinate Date December 20, 19 73
Owner or Owner's Designee, Title	Consider Date December 20, 19 73
	F INSERVICE INSPECTION
CERTIFICATE O I, the undersigned, holding a valid commission is inspectors and the State or Province of	F INSERVICE INSPECTION ssued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co.
CERTIFICATE O I, the undersigned, holding a valid commission is inspectors and the State or Province of	F INSERVICE INSPECTION ssued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. have inspected the components described
CERTIFICATE O I, the undersigned, holding a valid commission is inspectors and the State or Province of	F INSERVICE INSPECTION assued by the National Board of Boiler and Pressure Vesse Wisconsin and employed by HSBII Co. have inspected the components described ember 17, 1992 to November 15, 1993 , and state that her has performed examinations and taken corrective cordance with the requirements of the ASME Code, tor nor his employer makes any warranty, expressed or thive measures described in this Owner's Report. Expression of the ASME Code, the second of the code of th
CERTIFICATE O I, the undersigned, holding a valid commission is Inspectors and the State or Province of	F INSERVICE INSPECTION assued by the National Board of Boiler and Pressure Vesse Wisconsin and employed by HSBII Co. have inspected the components described ember 17, 1992 to November 15, 1993, and state that her has performed examinations and taken corrective cordance with the requirements of the ASME Code, tor nor his employer makes any warranty, expressed or tive measures described in this Owner's Report.

Owner Win	sconsin Electric F Name	ower Company	I	Date October 5	1993				
231 W. M	ichigan, Milwauk Address		5	Sheet 1	of ?				
Plant_ Point Beach Nuclear Plant				Unit 2					
610 Nuclear	Road, Two River			MWR 932167 Repair C		P.O. No., Job No.,	etc.		
	ormed By Wiscon ichigan, Milwauk Address	Name ree, WI, 53201		Type Code Syn Authorization N Expiration Date	io. N/A				
(a) Applicat (b) Applicat	Westing the Construction of Section of Components	nghouse E-spec 6 Code19 ction XI Utilized	76370 and 6 Edition, for Repairs of	_Addenda,N or Replacement	s 19 <u>86</u>	de Case			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
P-010A	Pacific Pumps Inc.	N/A	N/A	N/A	N/A	Replacement	No		
	1			1		1	-		
Description	of Work Replac	ce impeller cap so	crew.						
	ucted: Hydrostat Other ®		tic 🗆 No	minal Operation est Temp. <u>84</u>	g Pressure	○ °F *			
x 11 in., (2	pplemental sheets information in i		on this repo	ort is included o					

Remarks RRM 93-0054	
Applicable Manufacturer's Data Reports to be attached	
Pump tested in accordance with ASME Section XI, IWP-3111	
The state of the s	
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in the report are correct and this <u>replacement</u> the rules of the ASME Code, Section XI.	conforms to
Type Code Symbol Stamp none	
Certificate of Authorization No. Docket 50-301 Expiration Date N/A	
Signed Jane B Brander IST Coordinaror Date Ocember 20,	19 23
Owner or Owner's Designee, Title	
CERTIFICATE OF INSERVICE INSPECTION	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Press	ure Vessel
Inspectors and the State or Province of Wisconsin and employed by HSBII Co	
Hartford, CT. have inspected the components	described
in this Owner's Report during the period November 17, 1992 to November 15, 1993 , and	d state that
to the best of my knowledge and belief, the Owner has performed examinations and taken correct	
measures described in this Owner's Report in accordance with the requirements of the ASME Co	ode,
Section XI.	
	and her
By signing this certificate neither the Inspector nor his employer makes any warranty, expressinglied, concerning the examinations and corrective measures described in this Owner's Report.	
Furthermore, neither the Inspector nor his employer shall be liable in any manner for any person	
property damage or a loss of any kind arising from or connected with this inspection.	mi mjurj c
1 / / / / / /	
John A. Manuff Commissions NB-10731 I.N.A WI-78	
Inspector's Signature National Board, State, Province, and	Endorsemen

1. Owner Wi	sconsin Electric I	Power Company	1	Date October	5, 1993					
231 W. M	ichigan, Milwaul Addres			Sheet 1 of 2						
2. Plant Po	Plant Point Beach Nuclear Plant Name				Unit 2					
Mork Preformed By Wisconsin Electric Power Co. Name 231 W. Michigan, Milwaukee, WI. 53201 Address Identification of System Component Cooling Water				MWR 935257 Repair (P.O. No., Job No.	, etc.			
				Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A						
(a) Applical		nghouse E-spec 6 Code <u>B16.5</u> 19 6 ction XI Utilized	76257 66 Edition, Notes of Repairs of	or Replacement	s 19 <u>86</u>	Code Case				
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
CC-763A	Crosby	N/A	N/A	N/A	N/A	Replacement	No			
DATE OF THE OWNER, THE										
		L		1		1				
NOTE: Sug x 11 in., (2	of Work Replace ucted: Hydrostat Other ORT-68 pplemental sheets) information in ind the number of	ic Pneumal Pressure in form of lists, tems 1 through 6	tic Nor psi Ter sketches, or on this repo	rt is included o	oF be used, p	provided (1) siz				

	Applicable Manufacturer's Data Reports to be attached
	CERTIFICATE OF COMPLIANCE
We certify that the statem the rules of the ASME Code,	ments made in the report are correct and this replacement conforms to repair or replacement
Type Code Symbol Stamp no	one
Certificate of Authorization N	No. Docket 50-301 Expiration Date N/A
Signed Jane & Bro	ander ISI coordinator Date December 20, 19 93
	CERTIFICATE OF INSERVICE INSPECTION
	valid commission issued by the National Board of Boiler and Pressure Vessel
Inspectors and the State or Pr	rovince of <u>Wisconsin</u> and employed by <u>HSBII Co.</u> have inspected the components described
Inspectors and the State or Pr Hartford, CT. In this Owner's Report during to the best of my knowledge in measures described in this Ov	have inspected the components described g the period November 17, 1992 to November 15, 1993, and state that and belief, the Owner has performed examinations and taken corrective wner's Report in accordance with the requirements of the ASME Code,
Inspectors and the State or Pr Hartford, CT. In this Owner's Report during to the best of my knowledge a measures described in this Ov Section XI. By signing this certificate implied, concerning the exam Furthermore, neither the Insp	have inspected the components described g the period November 17, 1992 to November 15, 1993, and state that and belief, the Owner has performed examinations and taken corrective wner's Report in accordance with the requirements of the ASME Code, e neither the Inspector nor his employer makes any warranty, expressed or minations and corrective measures described in this Owner's Report. pector nor his employer shall be liable in any manner for any personal injury of the components described in the components described and secretary shall be liable in any manner for any personal injury of the components described in the components described and secretary shall be liable in any manner for any personal injury of the components described in the components described and state that and belief, the Owner has performed examinations and taken corrective where the components described in the components described and taken corrective where the components described in the components described and taken corrective where the components described in the components described and taken corrective where the components described in the components described and taken corrective where the components described and take
Inspectors and the State or Pr Hartford, CT. in this Owner's Report during to the best of my knowledge a measures described in this Ov Section XI. By signing this certificate implied, concerning the exam Furthermore, neither the Insp	have inspected the components described g the period November 17, 1992 to November 15, 1993, and state that and belief, the Owner has performed examinations and taken corrective wner's Report in accordance with the requirements of the ASME Code, e neither the Inspector nor his employer makes any warranty, expressed or minations and corrective measures described in this Owner's Report.

Owner Wi	Owner Wisconsin Electric Power Company Name			Date October	7, 1993			
231 W. M	ichigan, Milwaul Addres		_	Sheet 1	of <u>2</u>		-	
Plant Poi	int Beach Nuclear Name	Plant		Unit 2				
610 Nuclear	Road, Two River		_	MWR 915278	Name and Address of the Owner, where the Owner, which is the Owner, where the Owner, which is the Owner, which	P.O. No., Job No.	etc.	
Work Preformed By Wisconsin Electric Power Co. Name 231 W. Michigan, Milwaukee, W1. 53201 Address				Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A				
(a) Applical	n of System <u>Che</u> Westi ble Construction ble Edition of Secon of Components	nghouse E-spec 6 Code <u>Section VII</u> ction XI Utilized	76257 I 19 <u>65</u> Edit for Kepairs o	or Replacement	is 19 <u>86</u>	NONE Code C	ase	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
CV-257	Crosby	N/A	N/A	N/A	N/A	Replacement	UV	
					PO TO S. OF A. T. SORGE			
Description	of Work Replac	ne volve						
	ucted: Hydrostat	ic Pneuma						
x 11 in., (2)	pplemental sheets information in in ad the number of	tems 1 through 6	on this repo	rt is included o				

	Manufacturer's Data Reports to be attached
Test reports are maintained at the manufacturer.	
CERI	TIFICATE OF COMPLIANCE
the rules of the ASME Code, Section XI.	in the report are correct and this replacement conforms to repair or replacement
Type Code Symbol Stamp none	
Certificate of Authorization No. Docket	50-301 E viration Date N/A
	A MANUAL DEL SELVE
Signed Jases B. Brander Owner or Owner's Designee, Ti	IST coordinator Date 1/2 - for 20 . 19 93
CEPTIFIC	
CERTIFIC	ATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid comm	ussion issued by the National Board of Boiler and Pressure Vessel
I, the undersigned, holding a valid comm Inspectors and the State or Province of	ussion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. o
I, the undersigned, holding a valid comm Inspectors and the State or Province of	Wisconsin and employed by HSBII Co. o
I, the undersigned, holding a valid comm Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period	wisconsin and employed by HSBII Co. on have inspected the components described November 17, 1992 to November 15, 1993 , and state that
I, the undersigned, holding a valid comm Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period to the best of my knowledge and belief, t	Wisconsin and employed by HSBII Co. consistency have inspected the components described. November 17, 1992 to November 15, 1993, and state that the Owner has performed examinations and taken corrective.
I, the undersigned, holding a valid comm Inspectors and the State or Province of	wisconsin and employed by HSBII Co. on have inspected the components described November 17, 1992 to November 15, 1993 , and state that
I, the undersigned, holding a valid comm Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period to the best of my knowledge and belief, t measures described in this Owner's Report Section XI.	Wisconsin and employed by HSBII Co. and have inspected the components described November 17, 1992 to November 15, 1993, and state that the Owner has performed examinations and taken corrective art in accordance with the requirements of the ASME Code,
I, the undersigned, holding a valid comm Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period to the best of my knowledge and belief, to measures described in this Owner's Report Section XI. By signing this certificate neither the	Wisconsin and employed by HSBII Co. consistence to have inspected the components described. November 17, 1992 to November 15, 1993, and state that the Owner has performed examinations and taken corrective and in accordance with the requirements of the ASME Code, Inspector nor his employer makes any warranty, expressed or
I, the undersigned, holding a valid communication in this Owner's Report during the period to the best of my knowledge and belief, the measures described in this Owner's Report Section XI. By signing this certificate neither the implied, concerning the examinations and	Wisconsin and employed by HSBII Co. and have inspected the components described November 17, 1992 to November 15, 1993, and state that the Owner has performed examinations and taken corrective art in accordance with the requirements of the ASME Code, Inspector nor his employer makes any warranty, expressed or a corrective measures described in this Owner's Report.
I, the undersigned, holding a valid communication and the State or Province of Hartford, CT. In this Owner's Report during the period to the best of my knowledge and belief, to measures described in this Owner's Report Section XI. By signing this certificate neither the implied, concerning the examinations and Furthermore, neither the Inspector nor his	Wisconsin and employed by HSBII Co. have inspected the components described November 17, 1992 to November 15, 1993, and state that the Owner has performed examinations and taken corrective art in accordance with the requirements of the ASME Code, Inspector nor his employer makes any warranty, expressed or a corrective measures described in this Owner's Report.
I, the undersigned, holding a valid communication and the State or Province of Hartford, CT. In this Owner's Report during the period to the best of my knowledge and belief, to measures described in this Owner's Report Section XI. By signing this certificate neither the implied, concerning the examinations and Furthermore, neither the Inspector nor his	Wisconsin and employed by HSBII Co. have inspected the components described November 17, 1992 to November 15, 1993, and state that the Owner has performed examinations and taken corrective art in accordance with the requirements of the ASME Code, Inspector nor his employer makes any warranty, expressed or it corrective measures described in this Owner's Report.
I, the undersigned, holding a valid comm Inspectors and the State or Province of	Wisconsin and employed by HSBII Co. on have inspected the components described November 17, 1992 to November 15, 1993, and state that the Owner has performed examinations and taken corrective and in accordance with the requirements of the ASME Code, Inspector nor his employer makes any warranty, expressed or a corrective measures described in this Owner's Report. It is employer shall be liable in any manner for any personal injury of ising from or connected with this inspection.
I, the undersigned, holding a valid comm Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period to the best of my knowledge and belief, t measures described in this Owner's Report Section XI. By signing this certificate neither the implied, concerning the examinations and Furthermore, neither the Inspector nor his property damage or a loss of any kind ari	Wisconsin and employed by HSBII Co. o have inspected the components described November 17, 1992 to November 15, 1993, and state that the Owner has performed examinations and taken corrective at in accordance with the requirements of the ASME Code, Inspector nor his employer makes any warranty, expressed or a corrective measures described in this Owner's Report. It is employer shall be liable in any manner for any personal injury of ising from or connected with this inspection. Commissions NB-10731 I.N.A WI-78
I, the undersigned, holding a valid comm Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period to the best of my knowledge and belief, t measures described in this Owner's Repo Section XI. By signing this certificate neither the implied, concerning the examinations and Furthermore, neither the Inspector nor his	Wisconsin and employed by HSBII Co. on have inspected the components described November 17, 1992 to November 15, 1993, and state that the Owner has performed examinations and taken corrective and in accordance with the requirements of the ASME Code, Inspector nor his employer makes any warranty, expressed or a corrective measures described in this Owner's Report. It is employer shall be liable in any manner for any personal injury of ising from or connected with this inspection.

	sconsin Electric P	ower Company	1	Date Novembe	r 13, 1993		
231 W. M	ichigan, Milwauk Address		:	Sheet 1	of 2		
Plant Poi	nt Beach Nuclear Name	Plant	1	Unit 2			
510 Nuclear	Road, Two River	and the same of th	-	RMP-2P Repair C	Organization l	P.O. No., Job No.,	etc.
231 W. M	ichigan, Milwauk Address	Name ee, WI. 53201	1	Type Code Syn Authorization Expiration D	N/A		
(b) Applical	ble Construction (ble Edition of Sec on of Components	tion XI Utilized	for Repairs	or Replacement	s 19 <u>86</u>	da, NONE	Code Car
	7	1		1		T	
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, Replaced, or Replacement	Code Stamped (Yes
P-1A Reactor Coolant Pump	176 1 176 1 176 1	a lawrencescondensons	Board			Replaced, or	Code
Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Stamped (Yes or No)
P-1A Reactor Coolant Pump	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No)
P-1A Reactor Coolant Pump Seal Boits	Manufacturer	Serial No. N/A Pe P-1A RCP #1	Board No. N/A	Identification N/A	Built N/A	Replacement Replacement Replacement	Code Stamped (Yes or No) No

	fanufacturer's Data Reports to be attached
CERTI	FICATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	the report are correct and this replacement conforms t
Type Code Symbol Stamp none	
Certificate of Authorization No. <u>Docket 50</u>	0-301 Expiration Date N/A
igned Lance D Brander Owner or Owner's Designee, Title	ISI coordinator Date December 20, 19 93
CERTIFICAT	TE OF INSERVICE INSPECTION
, the undersigned, holding a valid commissionspectors and the State or Province of	sion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. o
, the undersigned, holding a valid commission inspectors and the State or Province of	sion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co.
, the undersigned, holding a valid commissenspectors and the State or Province of	sion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. have inspected the components described November 17, 1992 to November 15, 1993, and state that a Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code, aspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report.
the undersigned, holding a valid commission aspectors and the State or Province of	sion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. have inspected the components described November 17, 1992 to November 15, 1993, and state that Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code, espector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report. employer shall be liable in any manner for any personal injury of
the undersigned, holding a valid commissionspectors and the State or Province of Hartford, CT. In this Owner's Report during the period the best of my knowledge and belief, the measures described in this Owner's Report Section XI. By signing this certificate neither the Interpolation of the examinations and contributions and contributions and contributions are property damage or a loss of any kind arising the examination of the property damage or a loss of any kind arising the examination of the property damage or a loss of any kind arising the examination of the property damage or a loss of any kind arising the examination of the property damage or a loss of any kind arising the examination of the property damage or a loss of any kind arising the property damage or a loss of any kind arising the property damage or a loss of any kind arising the property damage or a loss of any kind arising the property damage or a loss of any kind arising the property damage.	sion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. have inspected the components described November 17, 1992 to November 15, 1993, and state that a Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code, aspector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report. employer shall be liable in any manner for any personal injury ong from or connected with this inspection.
I, the undersigned, holding a valid commissionspectors and the State or Province of	sion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. have inspected the components described November 17, 1992 to November 15, 1993, and state that Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code, espector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report. employer shall be liable in any manner for any personal injury of

Owner Wi	sconsin Electric I	ower Company]	Date October	12, 1993				
231 W. M	ichigan, Milwauk Addres	Contract of the Contract of th		Sheet 1	of <u>2</u>				
Plant Point Beach Nuclear Plant Name				Unit 2					
610 Nuclear	Road, Two River			MWR 935176 Repair 0	The state of the s	P.O. No., Job No.	, etc.		
Work Preformed By Wisconsin Electric Power Co. Name 231 W. Michigan, Milwaukee, WI. 53201 Address				Type Code Syn Authorization N Expiration Date	No. N/	The state of the s			
(a) Applicat (b) Applicat	Westing the Construction of Section of Components	nghouse E-spec 6 Code19_ tion XI Utilized	76272 _Edition, No for Repairs of	or Replacement	s 19 <u>86</u>	_Code Case			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
RC-430	Copes Vuican	N/A	N/A	N/A	N/A	Replacement	No		
Description	of Work Replac	a trim geramble							
Tests Condu	acted: Hydrostat	Pressure	psi Tes sketches, or	minal Operatin st Temp	be used, p	provided (1) siz	e is 8½ i		

Applicable Ma	anufacturer's Data Reports to be attached
CERTIF	TICATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	the report are correct and this <u>replacement</u> conforms to repair or replacement
Type Code Symbol Stamp none	
Certificate of Authorization No. Docket 50	-301 Expiration Date N/A
Signed James B Brandy I	57 Coordinator Date December 20, 19 93
Owner or Owner's Designee, Title	
CERTIFICAT	E OF INSERVICE INSPECTION
inspectors and the State or Province of	wisconsin and employed by HSBII Co. o have inspected the components described November 17, 1992 to November 15, 1993, and state that Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code,
Section XI.	
By signing this certificate neither the Ins	spector nor his employer makes any warranty, expressed or
implied, concerning the examinations and co	prrective measures described in this Owner's Report. Imployer shall be liable in any manner for any personal injury of
property damage or a loss of any kind arisin	ag from or connected with this inspection.
1 / / /	
Inspector's Signature	Commissions NB-10731 I.N.A WI-78 National Board, State, Province, and Endorsement
Date December 30 19 93	Protection Double, State, Stortine, and Educated
Date December 20 19 75	

Owner Wisconsin Electric Power Company Name 231 W. Michigan, Milwaukee, Wl. 53201				Date October 18, 1993					
231 W. M	ichigan, Milwauk Address	and the second s	5	Sheet 1	of <u>2</u>				
Plant Poi	nt Beach Nuclear Name	Plant	1	Jnit 2					
610 Nuclear	Road, Two River		manus No.	MWR 935527	THE RESIDENCE OF THE PERSON NAMED IN	O No Tob No			
	Address			Kepair	rganization F	.O. No., Job No.	etc.		
Work Prefo	rmed By Wiscon	nsin Electric Pow	er Co. 1	Type Code Syn	abol Stamp	N/A			
	7	Name		Authorization N					
231 W. M	ichigan, Milwauk			Expiration Date					
	ole Construction (ole Edition of Sec	Code <u>B31.1</u> 19 6 tion XI Utilized	THE RESERVE TO SERVE THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN COL	THE RESERVE TO SECURITY OF THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS	- commented and a second	_Code Case			
	Name of Manufacturer					Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
Identificatio Name of Component Piping SI-	on of Components Name of	Repaired or Rep	National Board	other	riponents	Replaced, or	Code Stamped (Yes		
Identificatio Name of Component Piping SI-	Name of Manufacturer	Repaired or Rep Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)		
Identification Name of Component	Name of Manufacturer	Repaired or Rep Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)		

Form NIS-2 Corumued

	ufacturer's Data Reports to be attached
THE RESIDENCE OF THE PROPERTY	
CERTIFI	CATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	e report are correct and this <u>repair</u> conforms to the repair or replacement
Type Code Symbol Stamp none	
Certificate of Authorization No. <u>Docket 50-3</u>	Expiration Date N/A
Signed fance 13 15 cm der I3 Owner or Owner's Designee, Title	I coordingto- Date December 20, 19 93
, the undersigned, holding a valid commissio	
, the undersigned, holding a valid commission inspectors and the State or Province of	m issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co.
, the undersigned, holding a valid commissionspectors and the State or Province of	m issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. have inspected the components described
the undersigned, holding a valid commission inspectors and the State or Province of	on issued by the National Board of Boiler and Pressure Vesse Wisconsin and employed by HSBII Co. have inspected the components described overher 17, 1992 to November 15, 1993 , and state that
I, the undersigned, holding a valid commission inspectors and the State or Province of Hartford, CT. In this Owner's Report during the period Note to the best of my knowledge and belief, the Comeasures described in this Owner's Report in	m issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. have inspected the components described
the undersigned, holding a valid commission inspectors and the State or Province of Hartford, CT. In this Owner's Report during the period Note the best of my knowledge and belief, the Comeasures described in this Owner's Report in Section XI.	m issued by the National Board of Boiler and Pressure Vesse Wisconsin and employed by HSBII Co. have inspected the components described ovember 17, 1992 to November 15, 1993, and state the Dwner has performed examinations and taken corrective accordance with the requirements of the ASME Code,
I, the undersigned, holding a valid commission inspectors and the State or Province of Hartford, CT. In this Owner's Report during the period Note to the best of my knowledge and belief, the Comeasures described in this Owner's Report in Section XI. By signing this certificate neither the Inspection	m issued by the National Board of Boiler and Pressure Vesse Wisconsin and employed by HSBII Co. have inspected the components described ovember 17, 1992 to November 15, 1993, and state that the Dwner has performed examinations and taken corrective accordance with the requirements of the ASME Code, sector nor his employer makes any warranty, expressed or
the undersigned, holding a valid commission inspectors and the State or Province of Hartford, CT. In this Owner's Report during the period Note to the best of my knowledge and belief, the Comeasures described in this Owner's Report in Section XI. By signing this certificate neither the Inspersional concerning the examinations and considerations.	m issued by the National Board of Boiler and Pressure Vesses Wisconsin and employed by HSBII Co. have inspected the components described by the November 17, 1992 to November 15, 1993, and state that the Dwner has performed examinations and taken corrective accordance with the requirements of the ASME Code, sector nor his employer makes any warranty, expressed or rective measures described in this Owner's Report.
I, the undersigned, holding a valid commission inspectors and the State or Province of Hartford, CT. In this Owner's Report during the period Note to the best of my knowledge and belief, the Comeasures described in this Owner's Report in Section XI. By signing this certificate neither the Inspiringlied, concerning the examinations and confurthermore, neither the Inspector nor his em	m issued by the National Board of Boiler and Pressure Vesse Wisconsin and employed by HSBII Co. have inspected the components described ovember 17, 1992 to November 15, 1993, and state that owner has performed examinations and taken corrective accordance with the requirements of the ASME Code, sector nor his employer makes any warranty, expressed or rective measures described in this Owner's Report.
I, the undersigned, holding a valid commission inspectors and the State or Province of Hartford, CT. In this Owner's Report during the period Note to the best of my knowledge and belief, the Comeasures described in this Owner's Report in Section XI. By signing this certificate neither the Inspiringlied, concerning the examinations and confurthermore, neither the Inspector nor his em	m issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. have inspected the components described by the November 17, 1992 to November 15, 1993, and state that the lowner has performed examinations and taken corrective accordance with the requirements of the ASME Code, sector nor his employer makes any warranty, expressed or rective measures described in this Owner's Report.
I, the undersigned, holding a valid commission inspectors and the State or Province of Hartford, CT. In this Owner's Report during the period Note to the best of my knowledge and belief, the Comeasures described in this Owner's Report in Section XI. By signing this certificate neither the Inspection of the examinations and conformation, neither the Inspector nor his em	m issued by the National Board of Boiler and Pressure Vesse Wisconsin and employed by HSBII Co. have inspected the components described ovember 17, 1992 to November 15, 1993, and state that the Dwner has performed examinations and taken corrective accordance with the requirements of the ASME Code, sector nor his employer makes any warranty, expressed or rective measures described in this Owner's Report. uployer shall be liable in any manner for any personal injury from or connected with this inspection.
I, the undersigned, holding a valid commission Inspectors and the State or Province of	m issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. have inspected the components described ovember 17, 1992 to November 15, 1993, and state that owner has performed examinations and taken corrective accordance with the requirements of the ASME Code, sector nor his employer makes any warranty, expressed or rective measures described in this Owner's Report. Suployer shall be liable in any manner for any personal injury of from or connected with this inspection. Commissions NB-10731 I,N,A WI-78
I, the undersigned, holding a valid commission inspectors and the State or Province of Hartford, CT. In this Owner's Report during the period Note to the best of my knowledge and belief, the Comeasures described in this Owner's Report in Section XI. By signing this certificate neither the Inspiringlied, concerning the examinations and confurthermore, neither the Inspector nor his em	m issued by the National Board of Boiler and Pressure Vesse Wisconsin and employed by HSBII Co. have inspected the components described ovember 17, 1992 to November 15, 1993, and state that Dwner has performed examinations and taken corrective accordance with the requirements of the ASME Code, sector nor his employer makes any warranty, expressed or rective measures described in this Owner's Report. uployer shall be liable in any manner for any personal injury from or connected with this inspection.

	Sconsin Electric P	Ower Company	1	Date October	20, 1993		-		
231 W. M	ichigan, Milwauk Address			Sheet1 of _2					
Plant Po	int Beach Nuclear Name	Plant	1	Unit 2					
610 Nuclear	Road, Two River	e WI 54241		MWR 935283					
E.A.W. A.7.MW F100M.	Address		et senime	The state of the s	Annual Contract of the Contrac	P.O. No., Job No.,	etc.		
Work Preformed By Wisconsin Electric Power Co.				Type Code Syn Authorization N					
231 W. Michigan, Milwaukee, WI. 53201				Expiration Date					
	Address								
		ASTM A307 Gra	de B, Nuts						
	ble Construction (ble Edition of Sec								
4.4					-				
Identification	on of Components	Repaired or Rep	placed and R	eplacement Co	mponents				
Name of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes		
Component							or No)		
P-116 Boric Acid Tank	N/A	N/A	N/A	N/A	N/A	Rej acement	No No		
P-116 Boric Acid Tank	N/A	N/A	N/A	N/A	N/A	Represent			
P-116 Boric Acid Tank	N/A	N/A	N/A	N/A	N/A	Re _r -sacement			
P-116 Boric Acid Tank	N/A	N/A	N/A	N/A	N/A	Re; acement			
P-116 Boric Acid Tank	N/A	N/A	N/A	N/A	N/A	Regisacement			
	N/A	N/A	N/A	N/A	N/A	Re _r -sacement			
P-116 Boric Acid Tank Pump Studs	N/A of Work Replac						No		
P-116 Boric Acid Tank Pump Studs Description		ee studs and nuts	on pump du	e to boric acid	corrosion	from leaking p	No		
P-116 Boric Acid Tank Pump Studs Description	of Work Replac	ee studs and nuts	on pump du		corrosion g Pressure	from leaking p	No		
P-116 Boric Acid Tank Pump Studs Description Tests Cond	of Work Replac	ee studs and nuts	on pump du	e to boric acid minal Operatin st Temp.	corrosion g Pressure °F	from leaking p	No		

Applicable M	anufacturer's Data Reports to be attached
CERTII	FICATE OF COMPLIANCE
We certify that the statements made in rules of the ASME Code, Section XI.	the report are correct and this <u>replacement</u> conforms to the repair or replacement
Type Code Symbol Stamp none	
Certificate of Authorization No. <u>Docket 50</u>	0-301 Expiration Date N/A
Owner or Owner's Designee, 1 tue	SI Coordinator Date December 20, 19 93
CERTIFICAT	TE OF INSERVICE INSPECTION
Inspectors and the State or Province of	sion issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBI Co. of have inspected the components described November 17, 1992 to November 15, 1993, and state that Owner has performed examinations and taken corrective in accordance with the requirements of the ASME Code,
Section XI.	
mplied, concerning the examinations and c	spector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report. employer shall be liable in any manner for any personal injury ong from or connected with this inspection.
John A. Mantt	Commissions NB-10731 I,N,A WI-78
Inspector's Signature	National Board, State, Province, and Endorsement
Date December 30 19 93	

	Name			Date October 20, 1993					
231 W. Mi	chigan, Milwauk Address	The second secon		Sheet 1 of 2					
Plant_Poi	Plant Point Beach Nuclear Plant Name				At Market and Association				
610 Nuclear Road, Two Rivers, WI. 54241 Address				P.O. 240367 Repair C	Organization	P.O. No., Job No.	etc.		
	rmed By <u>Crane</u> kwood Dr. Rom	Name eoville IL. 60441		Type Code Syl Authorization N Expiration Date	No138/6		17,1994		
	le Construction (Code <u>Section III</u> tion XI Utilized f	19 <u>68</u> Editio		170000000000000000000000000000000000000	ONE_Code Ca	ase		
(a) Applicab	le Construction (le Edition of Sec	Code Section III	19 <u>68</u> Edition for Repairs of	or Replacement	s 19 <u>86</u>	Repaired, Replaced, or Replacement	ASME Code Stampe (Yea		
(a) Applicab (b) Applicab Identificatio Name of Component	le Construction (le Edition of Sec n of Components Name of	Code Section III tion XI Utilized for Repaired or Rep	19 68 Edition Repairs of laced and R	or Replacement Co	mponents	Repaired, Replaced, or	ASME Code Stampe (Yes		
(a) Applicab (b) Applicab Identificatio	le Construction (le Edition of Sec n of Components Name of Manufacturer	Code Section III tion XI Utilized f Repaired or Rep Manufacturer Serial No.	19 68 Edition of Repairs of laced and R. National Board No.	Other Identification	mponents Year Built	Repaired, Replaced, or Replacement	ASME Code Stampe (Yea or No)		
(a) Applicab (b) Applicab Identificatio Name of Component	le Construction (le Edition of Sec n of Components Name of Manufacturer	Code Section III tion XI Utilized f Repaired or Rep Manufacturer Serial No.	19 68 Edition of Repairs of laced and R. National Board No.	Other Identification	mponents Year Built	Repaired, Replaced, or Replacement	ASME Code Stampe (Yea or No)		

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Applicable Mar	nufacturer's Data Reports to be attached
CERTIF	ICATE OF COMPLIANCE
We cortify that the statements made in the	as annual are assessed and this words
rules of the ASME Code, Section XI.	ne report are correct and this repair conforms to the repair or replacement
more so and results whose, decision and	repair of replacement
Type Code Symbol Stamp <u>none</u>	
Certificate of Authorization No. Doubet 50	301 Expiration Date N/A
Docker 30-	Expiration Date N/A
Signed Laure B Bearder Is	SI coordinator Date December 20, 19 93
Owner or Owner's Designee, Title	SI coordinator Date December 20, 19 93
CERTIFICATE	E OF INSERVICE INSPECTION
	on issued by the National Board of Boiler and Pressure Vesse
	Wisconsin and employed by HSBII Co.
in this Owner's Penort during the period N	have inspected the components described to November 15, 1992, and state that
	Owner has performed examinations and taken corrective
	n accordance with the requirements of the ASME Code,
Section XI.	raccordance with the requirements of the ASME Code,
By signing this certificate neither the Ins	pector nor his employer makes any warranty, expressed or
mplied, concerning the examinations and co-	rrective measures described in this Owner's Report.
Furthermore, neither the Inspector nor his en	inployer shall be liable in any manner for any personal injury
property damage or a loss of any kind arising	g from or connected with this inspection.
11 / / /	
Inspector's Signature	Commissions NB-10731 I,N,A WI-78
Inspector's Signature	Matienal Daniel Ctata Described and Codemann
De - Lee 3010 93	National Board, State, Province, and Endorseme

	isconsin Electric Name	Power Company		Date October 21, 1993					
231 W. N	fichigan, Milwaul Addres			Sheet1 of _2					
. Plant Po	oint Beach Nuclea Name	Plant		Unit 2					
6610 Nuclear	Road, Two Rive	NAME AND ADDRESS OF THE OWNER, WHEN PERSON AND ADDRESS OF THE PERSON A		MWR 920165 Repair (P.O. No., Job No.	, etc.		
231 W. N	fichigan, Milwaul Addres	Name Kee, WI. 53201 s		Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A					
(b) Applica	ble Construction ble Edition of Second	ction XI Utilized	for Repairs	or Replacement	s 19 <u>86</u>	_Code Case			
Name of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
Component					THE PERSON NAMED IN COLUMN 2 IS NOT THE OWNER, THE OWNE	-			
CV-225	ITT Grinnell	N/A	N/A	N/A	N/A	Replacement	No		
TOTAL PROPERTY OF THE PARTY OF	ITT Grinnell	N/A	N/A	N/A	N/A	Replacement	No		
CV-225	TTT Grinnell			N/A	N/A	Replacement	No		

CERTIFICATE OF COMPLIANCE We certify that the statements made in the report are correct and this replacement conforules of the ASME Code, Section XI. Type Code Symbol Stamp none Certificate of Authorization No. Docket 50-301 Expiration Date N/A Signed for Black Total Coordinator Date December 20, Owner or Owner's Designes, Title CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Press Inspectors and the State or Province of Wisconsin and employed by HSBII Contact of the Components of the State or Province of Wisconsin and employed by HSBII Contact of the Components of the	rms to the
We certify that the statements made in the report are correct and this replacement conformales of the ASME Code, Section XI. Type Code Symbol Stamp none Certificate of Authorization No. Docket 56-301 Expiration Date N/A Signed for L. Branke TST (coordinator Date December 20, Owner or Owner's Designee, Title CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Press Inspectors and the State or Province of Wisconsin and employed by HSBII Co have inspected the components of the state of	ms to the
We certify that the statements made in the report are correct and this replacement conformal con	ms to the
We certify that the statements made in the report are correct and this replacement conformules of the ASME Code, Section XI. Type Code Symbol Stamp none Certificate of Authorization No. Docket 50-301	rms to the
Type Code Symbol Stamp none Certificate of Authorization No. Docket 56-301 Expiration Date N/A Signed form B Branke TST coordinator Date December 20, Owner or Owner's Designee, Title CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Press inspectors and the State or Province of Wisconsin and employed by HSBII Co have inspected the components of the state of the state of the components of the state of the st	rms to the
Type Code Symbol Stamp none Certificate of Authorization No. Docket 56-301 Expiration Date N/A Signed fines B Branke TST coordinator Date December 20, Owner or Owner's Designee, Title CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Press Inspectors and the State or Province of Wisconsin and employed by HSBII Co have inspected the components of the state of the province of Wisconsin and employed by HSBII Co have inspected the components of the state of the province of the state of the province of the state of the province of the provin	rms to the
Certificate of Authorization No. Docket 50-301 Expiration Date N/A Signed Lange Language Total Country of Date December 20, Owner or Owner's Designee, Title CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Press Inspectors and the State or Province of Wisconsin and employed by HSBII Co have inspected the components of the state of Province of Wisconsin and Expiration Date N/A Expiration Date N/A CERTIFICATE OF INSERVICE INSPECTION	
CERTIFICATE OF INSERVICE INSPECTION The undersigned, holding a valid commission issued by the National Board of Boiler and Press inspectors and the State or Province of Wisconsin and employed by HSBII Co Hartford, CT. have inspected the components of the state of	
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Press Inspectors and the State or Province of wisconsin and employed by HSBII Co Hartford, CT have inspected the components of the componen	
, the undersigned, holding a valid commission issued by the National Board of Boiler and Press nspectors and the State or Province of <u>Wisconsin</u> and employed by <u>HSBII Co</u> Hartford, CT. have inspected the components of	19 93
Inspectors and the State or Province of <u>Wisconsin</u> and employed by <u>HSBII Co</u> Hartford, CT. have inspected the components of	
in this Owner's Report during the period <u>November 17, 1992</u> to <u>November 15, 1993</u> , and to the best of my knowledge and belief, the Owner has performed examinations and taken correct measures described in this Owner's Report in accordance with the requirements of the ASME Co. Section XI.	lescribed state that
By signing this certificate neither the Inspector nor his employer makes any warranty, expressinglied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any person property damage or a loss of any kind arising from or connected with this inspection.	
Inspector's Signature Commissions NB-10731 I.N.A WI-78 National Board, State, Province, and Date December 301993	

Owner <u>Wisconsin Electric Power Company</u> Name	Date October 27, 1993
231 W. Michigan, Milwaukee, WI, 53201 Address	Sheet 1 of 2
2. Plant Point Beach Nuclear Plant Name	Unit 2
6610 Nuclear Road, Two Rivers, WI. 54241 Address	P.O. 240367 Repair Organization P.O. No., Job No., etc.
3. Work Preformed By Crane - Aloyco Name 720 N. Parkwood Dr. Romeoville IL. 60441 Address	Type Code Symbol Stamp VR/NR Authorization No. 138/63 Expiration Date July 2,1996 / February 17,1994
4. Identification of System Main Steam	
(a) Applicable Construction Code <u>Section III</u> 19 65 (b) Applicable Edition of Section XI Utilized for Re	
6. Identification of Components Repaired or Replaced	and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, Replaced, or Replacement	ASM± Code Stamped (Yes or No)
MS-2005	Crosby	50412 M1	N/A	N/A	N/A	Repair	Yes
MS-2006 Crosby		50412 M1	N/A	N/A	N/A	Repair	Yes
M\$-2007	Crosby	50412 M1	N/A	N/A	N/A	Ropair	Yes
MS-2008	Crosby	50412 M1	N/A	N/A	N/A	Repair	Yes

Description of Work Pretest valve, disassemble, clean, inspect, verify critical dimensions, lap, reassemble, set and test valve.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure 1085 psi Test Temp. saturated °F

Pressure 1100 psi Test Temp. saturated °F

Pressure 1125 psi Test Temp. saturated °F

Pressure 1125 psi Test Temp. saturated °F

Pressure 1125 psi Test Temp. saturated °F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

reprisent transmi	ecturer's Data Reports to be attached
Information is not verifiable, this date is based on applicab	le year of the code at time of manufacture and the VR/NR stamp.
CERTIFICA	ATE OF COMPLIANCE
We certify that the statements made in the rules of the ASME Code, Section XI.	report are correct and this repair conforms to the repair or replacement
Type Code Symbol Stamp none	
Certificate of Authorization No. <u>Docket 50-30</u>	Expiration Date N/A
Signed Jane B Bearder Is	T coordinate Date December 20 , 19 93
Owner or Owner's Designee, Title	
CERTIFICATE O	OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission Inspectors and the State or Province of	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. of
I, the undersigned, holding a valid commission Inspectors and the State or Province of	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. of have inspected the components described
I, the undersigned, holding a valid commission Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period Nove	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. o have inspected the components described employed 17, 1992 to November 15, 1993, and state that
I, the undersigned, holding a valid commission Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period Nove to the best of my knowledge and belief, the Ow	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. of have inspected the components described employed 17, 1992 to November 15, 1993, and state that mer has performed examinations and taken corrective
I, the undersigned, holding a valid commission Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period Nove to the best of my knowledge and belief, the Ow measures described in this Owner's Report in ac	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. o have inspected the components described employed 17, 1992 to November 15, 1993, and state that
I, the undersigned, holding a valid commission Inspectors and the State or Province of Hartford, CT. in this Owner's Report during the period Nove to the best of my knowledge and belief, the Ow measures described in this Owner's Report in ac	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. of have inspected the components described employed 17, 1992 to November 15, 1993, and state that mer has performed examinations and taken corrective
I, the undersigned, holding a valid commission Inspectors and the State or Province of	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. of have inspected the components described emore 17, 1992 to November 15, 1993, and state that mer has performed examinations and taken corrective ecordance with the requirements of the ASME Code,
I, the undersigned, holding a valid commission Inspectors and the State or Province of	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. of have inspected the components described emper 17, 1992 to November 15, 1993, and state that mer has performed examinations and taken corrective ecordance with the requirements of the ASME Code, eter nor his employer makes any warranty, expressed or
I, the undersigned, holding a valid commission Inspectors and the State or Province of	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. o have inspected the components described emoer 17, 1992 to November 15, 1993, and state that mer has performed examinations and taken corrective ecordance with the requirements of the ASME Code, etor nor his employer makes any warranty, expressed or etive measures described in this Owner's Report.
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I, the undersigned, holding a valid commission Inspectors and the State or Province of	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. o have inspected the components described emoer 17, 1992 to November 15, 1993, and state that mer has performed examinations and taken corrective ecordance with the requirements of the ASME Code, etor nor his employer makes any warranty, expressed or ctive measures described in this Owner's Report. over shall be liable in any manner for any personal injury of
I, the undersigned, holding a valid commission Inspectors and the State or Province of	issued by the National Board of Boiler and Pressure Vessel Wisconsin and employed by HSBII Co. o have inspected the components described emoer 17, 1992 to November 15, 1993, and state that mer has performed examinations and taken corrective ecordance with the requirements of the ASME Code, etor nor his employer makes any warranty, expressed or ctive measures described in this Owner's Report. over shall be liable in any manner for any personal injury of
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Assessment and the control of the co	SECURA CONTRACTOR OF SECURITION OF THE SECURITION OF SECUR
Owner Wisconsin Electric Power Company Name	Date October 27, 1993
231 W. Michigan, Milwaukee, WI. 53201 Address	Sheet 1 of 2
2. Plant Point Beach Nuclear Plant Name	Unit 2
6610 Nuclear Road, Two Rivers, WI. 54241	P.O. 240367
Address	Repair Organization P.O. No., Job No., etc.
Work Preformed By <u>Crane - Aloyco</u> Name	Type Code Symbol Stamp VR/NR Authorization No. 138/63
720 N. Parkwood Dr. Romeoville IL. 60441 Address	Expiration Date July 2,1996 / February 17,1994
4. Identification of System Main Steam	
(a) Applicable Construction Code <u>Section III</u> (b) Applicable Edition of Section XI Utilized for	19 65 Edition, S-67 Addenda, NONE Code Case * or Repairs or Replacements 19 86

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Buik	Replaced, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
MS-2010	Crosby	50412 M1	N/A	N/A	N/A	Repair	Yes	
MS-2011 Crosby		50412 M1	N/A	N/A	N/A	Repair	Yes	
MS-2012	Crosby	50412 M1	N/A	N/A	N/A	Repair	Yes	
MS-2013	Crosby	50412 M1	N/A	N/A	N/A	Repair	Yes	

7.	Description of	Work	Pretest valve,	disassemble,	clean.	inspect,	verify	critical	dimensions,	lap,	reassemble,
set	and test valve.										

8.	Tests Conducted:	Hydrostatic ☐ Pneumatic ☐ Other ▶ Pressure 1085 psi		200
		Pressure 1100 psi	Test Temp. saturated °F	
		Pressure 1125 psi	Test Temp. saturated °F	
		Pressure 1125 psi	Test Temp. saturated °F	

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

	Applicable Manufactur	rer's Data Reports to be attached
Information is not verifiable	, this date is based on applicable y	car of the code at time of manufacture and the VR/NR stamp.
	CERTIFICAT	E OF COMPLIANCE
We certify that the rules of the ASME Coo		ort are correct and this <u>repair</u> conforms to the repair or replacement
Type Code Symbol Sta	mp none	
Certificate of Authoriza	ation No. Docket 50-301	Expiration Date N/A
Signed Sure B Owner or	Bronder 752 Owner's Designee, Title	Coordinator Date December 20, 19 93
	CERTIFICATE OF	INSERVICE INSPECTION
Inspectors and the State Hartford, (in this Owner's Report to the best of my know	or Province ofWi CT. during the periodNovemledge and belief, the Owner	ued by the National Board of Boiler and Pressure Vessessonsin and employed by HSBII Co. have inspected the components described ber 17, 1992 to November 15, 1993, and state that has performed examinations and taken corrective relance with the requirements of the ASME Code,
By signing this cert implied, concerning the furthermore, neither the property damage or a l	e examinations and corrective ne Inspector nor his employe oss of any kind arising from	nor his employer makes any warranty, expressed or by measures described in this Owner's Report. For shall be liable in any manner for any personal injury or connected with this inspection. Commissions NB-10731 I.N.A WI-78
Date December	Jant T	National Board, State, Province, and Endorseme