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Ref. # 10CFR50.55(a)(g)

January 26, 1994

William J. Cahill, Jr.
Group Vice President

U. S. Nuclear Regulatory Commission
Attention: Document Control Desk
Washington, DC 20555

SUBJECT: COMANCHE PEAK STEAM ELECTRIC STATION (CPSES) - UNIT 1
DOCKET NO. 50-445
TRANSMITTAL OF INSERVICE INSPECTION PROGRAM PLAN
INTERIM CHANGE REQUEST NO. ISI-1R2-006

Gentlemen:

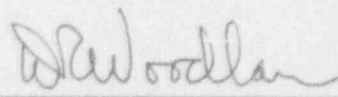
Enclosed is the following document to update your copy of the CPSES Unit 1 Inservice Inspection Program Plan:

Interim Change Request No. ISI-1R2-006

This transmittal is for the purpose of a manual update only. If you have any questions regarding the change, please contact Mr. C. B. Corbin at (214) 812-8859 or Mr. R. B. Mays at (817) 897-6816.

Sincerely,

William J. Cahill, Jr.

By: 
D. R. Woodlan
Docket Licensing Manager

CBC/vld
Enclosure

c - Mr. L. J. Callan, Region IV
Resident Inspectors, CPSES
Mr. T. A. Bergman, NRR
Mr. G. Bynog, TDLR

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Enclosure to TXX-94030

TUELECTRIC

OFFICE MEMORANDUM

CPSES-9400562
January 18, 1994

TO: Diane Bleeker - M21

SUBJECT: CPSES UNIT 1 INSERVICE INSPECTION PROGRAM PLAN REVISION 2,
INTERIM CHANGE 6

In accordance with paragraph 6.1.3 of STA-703, "Inservice Inspection Program", distribution of the subject document shall be made as follows:

	<u>No. of Copies</u>	<u>Resp. for Change</u>
• Nuclear Regulatory Commission		
Document Control	2*	C. Corbin-ST24
Region	1*	"
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• Mechanical Codes and Standards	1	J. DeBonis - 006
• Operations DCC	1	O06A
• CDCC Library	1	F04A
• CDCC Procedures	1	F04
• Engineering Library	1	F04
• Performance & Test	1	M. W. Sunseri - M35

Please ensure that each copy holder receives the appropriate number of copies along with a copy of this letter. The copies denoted by "*" shall be distributed by Dallas Licensing. Each copy of the attached document shall be inserted as a page replacement to the applicable plan.

If you have any questions, please call John DeBonis at extension 8707.

R. B. Mays
R. B. Mays - 006
Codes and Standards
Engineering Supervisor

JFD:jcc

Attachment

cc: CCS E06 (1L)
R. D Walker ST24 (1L)

INTERIM CHANGE REQUEST

Plan Title/Rev. Unit 1 ISI Plan / Rev. 2. ICR No. ISI-1R2-006
pg 1 of 4.

Reference: Page - 115
Table - 9
Relief Request, and/or
Component: line no's 18-FW-1-018 and 020 - 1303-2

Reason for Change: To update the Pressure Test portion of the ISI Plan to document the deferred Repair/Replacement hydrostatic test of line no.'s 18-FW-1-018 and 020 - 1303-2.

Proposed Revision:

- Replace existing section 5, Table 9, page 115 with the attached Table 9, page 115.
- Replace the existing section 5 notes page with the attached section 5 notes page.
- Replace the existing Appendix B pg 3 with attached App B, pg 3.

J DeBonis J DeBonis Mech CSS 1/10/94
Initiator Department Date

Approved: ☒ Yes ☐ No R B Mays 1-20-94
Codes and Standards Supervisor Date

Reason for Disapproval:

UNIT 1 ASME SECTION XI INSERVICE PRESSURE
TEST LINE LIST
TABLE 9

Line/Component No. *****	Flow Diagram No. *****	ASME Item ***	Exam CAT ***	Test Freq. ****	Type Test ***	Exam Method *****	Test Pressure *****	Test Temp. *****	Notes/Comments *****	REC NO. ***
** FEEDWATER (FW) 18-FW-1-017-1303-2	M1-0203-1A	C7.30 ----- C7.40	C-H	P --- I	SIT --- SHT	VT-2	Po ----- TABLE 4	To ----- TABLE 5		345
18-FW-1-018-1303-2	M1-0203-1A	C7.30 ----- C7.40	C-H	P --- I	SIT --- SHT	VT-2	Po ----- TABLE 4	To ----- TABLE 5	See NOTE B	346
18-FW-1-019-1303-2	M1-0203-1A	C7.30 ----- C7.40	C-H	P --- I	SIT --- SHT	VT-2	Po ----- TABLE 4	To ----- TABLE 5		347
18-FW-1-020-1303-2	M1-0203-1A	C7.30 ----- C7.40	C-H	P --- I	SIT --- SHT	VT-2	Po ----- TABLE 4	To ----- TABLE 5	See NOTE B	348
1 1/2-FW-1-030-1303-2	M1-0203-1	C7.30 ----- C7.40	C-H	P --- I	SIT --- SHT	VT-2	Po ----- TABLE 4	To ----- TABLE 5	EXEMPT DNSTRM FW-156	349
1 1/2-FW-1-031-1303-2	M1-0203-1	C7.30 ----- C7.40	C-H	P --- I	SIT --- SHT	VT-2	Po ----- TABLE 4	To ----- TABLE 5	EXEMPT DNSTRM FW-157	350
1 1/2-FW-1-032-1303-2	M1-0203-1	C7.30 ----- C7.40	C-H	P --- I	SIT --- SHT	VT-2	Po ----- TABLE 4	To ----- TABLE 5	EXEMPT DNSTRM FW-158	351
1 1/2-FW-1-033-1303-2	M1-0203-1	C7.30 ----- C7.40	C-H	P --- I	SIT --- SHT	VT-2	Po ----- TABLE 4	To ----- TABLE 5	EXEMPT DNSTRM FW-159	352
18-FW-1-034-2003-2	M1-0203-1	C7.30 ----- C7.40	C-H	P --- I	SIT --- SHT	VT-2	Po ----- TABLE 4	To ----- TABLE 5		353
18-FW-1-035-2003-2	M1-0203-1	C7.30 ----- C7.40	C-H	P --- I	SIT --- SHT	VT-2	Po ----- TABLE 4	To ----- TABLE 5		354
18-FW-1-036-2003-2	M1-0203-1	C7.30 ----- C7.40	C-H	P --- I	SIT --- SHT	VT-2	Po ----- TABLE 4	To ----- TABLE 5		355

ICR-6

ICR-6

NOTES:

1. Storage tank or extension of storage tank.
2. Containment isolation piping.
3. Demonstration of an open flow path test shall be performed in lieu of the system hydrostatic test.
4. Confirmation of adequate flow during system operation shall be performed in lieu of system hydrostatic test.
5. See Relief Request D-1.
6. Those portions of the reactor coolant (RC) system main coolant loop piping between the reactor vessel and the outer portion of the missile shield are considered inaccessible. The outer surface of the shield wall shall be examined for evidence of leakage.
7. The Repair/Replacement hydrostatic test for BRP-CT-2-SB-027, Sht. 1, welds 17 and 18A and for BRP-CT-2-SB-011, Sht. 1, weld 3A is deferred until this regularly scheduled system hydrostatic test as permitted by Code Case N-416. Reference Work Order 1-93-052173-00 and DCN 6740 Rev. 0. ICR-2
8. The Repair/Replacement hydrostatic tests for BRP-FW-1-SB-018, Sht. 1, weld TU1-23 and for BRP-FW-1-SB-020, Sht. 1, weld TU1-25 are deferred until these regularly scheduled system hydrostatic tests as permitted by Code Case N-416. Reference Work Orders 1-92-002158-00 and 1-92-002160-00. ICR-6

ISI-1R2-002	Appendix C	Add Code Case N-416 "Alternative Rules for Hydrostatic Testing of Repair or Replacement of Class 2 Piping"
	Section 5 Table 9	Add reference to Note 7 on page 100 and add Note 7 to note page.
ISI-1R2-003	Section 2	Revised the following drawings: CC - Sh. 3 CT - Sh. 3, 4 DD - Sh. 2 DO - Sh. 1, 2 SI - Sh. 7, 8, 9
	Section 5	Replace the following pages from Table 9: 58, 86, 96, 101, 102, 107, 110, 112, 113, 149, 158
ISI-1R2-004	Appendix C	Add Code Case N-457 "Qualification Specimen Notch Location for Ultrasonic Examination of Bolts and Studs"
	Section 4.1	Replace the following pages: 51, 52, 53 Add the following pages: 37.1, 45.1, 51.1, 62.1
ISI-1R2-005	Section 4.1, 4.2	Replace pages: 4-2, 9, 11, 16, 17, 19, 24, 25, 26, 31, 32, 39, 54, 140, 145, 147, 189, 190, 191, 261, 262, 265, 266 Add page 54.1, 93.1, 96.1, 96.2
ISI-1R2-006	Section 5 Table 9	Add reference to Note 8 on page 115 and add Note 8 to note page.