ILL STELLUTION I CHILL KBO 318 C 111 11 15 11 10 0101- 10 10 10 0101- 10 10 10 14 (4) . 11 ITTLE ENGLYPER . . N TRANSFER CODE CUNT 5 0 5 8 1 (2) 0 0 2 4 5 0 0 4 2 1 8 C1 1000508 C3 C9 CVC1 CATE There IL KOIOI 0]1] 10 1.0 EVENT DESCRIPTION AND PROBABLE CONSEQUENCES (10) On April 21, 1981, at 0226 hours, reactor manual scram and blowdown/cooldown 0 2 subsequent to main turbine and condenser failure resulted in reactor coolant [0]3]] temperature decrease of 210°F in a hour period. (T.S. 3.6.A.1). [0]4]] RETURN TO: A-1210 0 5 1 0 6 PDR, 07 1[80] VALVE COMP. CAUSE CAUSE IZ I SYSTEM SUECODE COMPONENT CODE SUBCODE Z 12 104 CODE CCDE (16 [Z] (3) ZIZIZIZ X 102 CIAIGI 0 3 20 19 18 13 12 REVISION 11 10 HEFCRT OCCURSENCE SEQUENTIAL NO. TYPE CODE REPORT NO: LER. AO EVENT YEAR 0 T 1811 10 11 0014 (17) REPORT 32 30 31 NUMBER 28 29 COMPONENT FSIME COMP. ATTACHMENT SUSMATED 1.7304 SUPPLIER ACTION FUTURE METHOD FCALL SUB. LEFECT ON PLANT HOURS (22) Z | 9 | 9 Y 23 24 Z 1010101 01 IN 12 (21) (25) 1 Z (20) X (18) Z 44 43 40 47 36 13 CAUSE DESCRIPTION AND CORRECTIVE ACTIONS (27) The cooldown rate was exceeded due to the necessity for manual reactor blowdown/ 10 cooldown. Vessel fatigue and brittle fracture analyses have been satisfactorily 1 1 margin egainst R-G completed. unad 1 2 comprom. tured 1 3 1 4 DISCOVERY DESCRIPTION (32) 9 METHOD OF (30) FACILITY OTHER STATUS \* POWER Operator Observation 0 0 0 0 0 Emergency Shutdown A (31) 5 45 ACTIVITY CONTENT LOCATION OF RELEASE (36) . 13 12 AMOUNT OF ACTIVITY (35) RELEASED OF FELEASE NA NA 6 45 PERSONNEL EXPOSURES DESCRIPTION (39) TYPE NUMBER 0 0 0 37 2 38 NA 7 PERSONNEL INJURIES 13 DESCRIPTION (41) NUMBER 0000 NA 1 8 11 12 9 LOSS OF OR DAMAGE TO FACILITY (43) DESCHIPTION TYPE NA Z 9 NRC USE ONLY 8208260488 810505 PDR ADDCK 05000245 S PDR 10 PUBLICITY DESCRIPTION 45 Nº CO NA 20 6.3 69 10 . 3 (203) (17 ) 03 1 Digiaralli

### ATTACHMENT TO LER 81-04/1T 'NORTHEAST NUCLEAR ENERGY COMPANY MILLSTONE NUCLEAR FOWER STATION - UNIT 1 PROVISIONAL LICENSE NUMBER DPR-21 DOCKET NUMBER 50-245

# IDENTIFICATION OF OCCURRENCE

···

A parameter subject to a limiting condition for operation was less conservative than the least conservative aspect of the limiting condition for operation established in the technical specifications.

# CONDITIONS PRIOR TO OCCURRENCE

Prior to the occurrence the plant was manually scrammed from 31 percent of rated power due to high main condenser conductivity subsequent to main turbine failure.

#### DESCRIPTION OF OCCURRENCE

On April 21, 1981, at 0226 hours, the main turbine was manually tripped due to high shaft bearing temperature and excessive turbine vibration. Subsequently, high main condenser conductivity was experienced, and the reactor was manually scrammed and isolated in accordance with emergency procedures. The Isolation Condenser System was inoperable due to postsurveillance system draining, thereby necessitating reactor blowdown/cooldown through manual operation of a main steam safety/relief valve, using the torus as a heat sink. The Core Spray and Low Pressure Coolant Injection systems were initiated as a precautionary measure, but were not injected since the feedwater system remained available for the duration of the transient.

In the first hour following opening of the safety/relief valve, reactor coolant temperature decreased by 210°F. Technical Specification 3.6.A.1 limits the avarage rate of reactor coolant temperature change to 100°F in any one hour period.

## DESIGNATION OF APPARENT CAUSE OF OCCURRENCE

The initiating event of the transient was mechanical failure of the fourteenth and fifteenth stages of the main turbine, which resulted in main condenser tube fracture from turbine debris. Failure to remain within reactor coolant temperature change requirements is attributable to the means in which the reactor was depressurized and cooled. When the main steam safety/relief valves must be used for this purpose, cooldown rate cannot be easily maintained within prescribed limits.

### ANALYSIS OF OLCURRENCE

Operating limits for the reactor vessel pressure and temperature during normal heatup and cooldown were established using Appendix G of the Summer 1972 Addenda to Section III of the ASME Boiler and Pressure Vessel Code. For the transient in question, a fatigue evaluation consisting of a comparison with the design blowdown case was performed. The evaluation indicates that the original design analysis bounds the subject blowdown/cooldown transient and that the impact upon the usage factor in the limiting locations, namely, the recirculation inlet nozzles and the bottom head support skirt region, is minimal. In addition, a brittle fracture evaluation was performed. The required margin against brittle fracture was not compromised, primarily because the minimum vessel temperature was above the upper shelf fracture toughness of the vessel material.

### CORRECTIVE ACTION

The experienced blowdown/cooldown transient analysis will be input into the formal fatigue usage tracking program for future reference. The unit will be returned to service following completion of main turbine and condenser repairs.