APPROVED

JUL 14 1989

BRAIDWOOD DN-BITE REVIEW

Date

ATTACHMENT AD TYPICAL PIGTAIL SPLICES FOR MOTOR COMMECTIONS OF 600 VOLTS OR LESS, CONTROL AND INSTRUMENT CABLE

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	* NOTE	****************	**
	* When applying Okonite T-95 in	culating tons in	
	* should be tensioned to approx	imately 2/4 of 1-	
	* original width while wrapping	Okonita wa at	
	* jacketing tape is to be applied	ed with the -! !	
	* tension necessary so that it	conforms and minimu	m *
	* the contours of the termination	courding eventy to	
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			**
	共为为外的共产的的政治的政治的政治的政治的政治的政治的政治的政治的政治的政治的政治的政治的政治	******	
	* NOTE		
	* When applying Okonite Nuclear	Coment do wat	Ç
	* apply it between layers or ove	cement do not	
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1.	If diameter of conductor insulati	on exceeds diamete	
	barrel, PENCIL insulation to diameter of lug barrel.		
		or year porte.	
			,
		Workman Sign	Date
2.			
	insulation with isopropyl alcohol		
			/
		Workman Sign	Date
2	When I are a second		
3.	When dry, COAT entire surface to I Nuclear Cement.	be taped with Okon	ite
	nuclear Cement.		
			/
		Workman Sign	Date
4.	When coment is an in-		
7.	When cement is no longer tacky, FILL in any irregular		
	surfaces around lug and between conductors with Okonite T-95 insulating tape.		
	tucking tope.		
			-
		Workman Sign	Date
5.	APPLY 2 half-lapped lawers of char	16 - M 05 1	
	APPLY 2 half-lapped layers of Okon	ite 1-95 insulation	g tape

over lugs and 1 inch of conductor insulation measured from end of lug barrel or edge of penciled area if penciling is

Workman Sign

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required.

6. APPLY 2 half-lapped layers of Okonite No. 35 jacketing tape over entire T-95 taped area plus an additional 1 inch of conductor insulation.

> Workman Sign Date

- 7. Motor connections only
 - a. APPLY 1 half-lapped layer of glass tape (Bishop #77 or Scotch #27) where required to prevent adjacent terminations from vulcanizing to each other in confined motor junction boxes, etc.

Workman Sign Date

8. Applicable work under this Attachment complete PROCEED to BwHP 4006-008 step F.8. Comments:

Workman Sign

Date

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for Motor Terminations Daly. Apply one helf-lap of glass tape where required, to prevent adjacent terminations from vulcanizing to sech other.

ALL MARDWARE IS STAINLESS STEEL

Y-93 insulating tape.

Fill in irregular surface area with Oconite If diameter of cable insulation exceeds diameter of lug, pencil

Plated Lugs (Use 2 hole where required)

> Apply two helf-lapped layers of T-95 insulating tape with minimum tension so that the tape retains 3/4 or more of original length. Extend one inch pest penciled eres or one inch pest lug if panciling is not necessary.

insulation to diameter of lug.

Apply two layers of Okonite #35 tape, helf-lapped with minimum tension necessary se that tape conforms evenly to the contour of the termination Extend one inch pest T-45 tape

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BRAIDWOOD OH-BITE REVIEW

(Final)