

APPENDIX A

NOTICE OF VIOLATION

Southern California Edison Company
P. O. Box 800
Rosemead, California 91770

Docket No. 50-361
Construction Permit No. CPPR-97

As a result of the inspection conducted on September 23-26, 1980, and in accordance with the Interim Enforcement Policy, 45 FR 66754 (October 7, 1980), the following violation was identified:

Appendix B of 10 CFR 50, Criterion V, as implemented by paragraph 5.1 of the Quality Assurance Program documented in Appendix A to the PSAR requires that "Activities affecting quality shall be prescribed by documented instructions, procedures, or drawings, of a type appropriate to the circumstances and shall be accomplished in accordance with these instructions procedures, or drawings...."

The Bechtel Specification No. CS-P204, "Field Fabrication and Erection of Nuclear Piping to ASME Section III and Field Fabrication and Erection of Auxiliary Boiler External Piping to ASME Section I", paragraph 9.2.3.1 states, in part, that "...The exterior surface of...stainless steel piping shall be cleaned in accordance with Procedure No. 18 of the Piping Material Classifications, Drawing No. 90004. Only stainless steel piping which will be insulated shall be cleaned."

Bechtel Procedure No. 18, "Field Procedure for Cleaning External Surfaces of Stainless Steel Piping" requires that the pipe cleaning include manual cleaning to remove foreign matter prior to insulating.

Contrary to the above, on September 25, 1980, stainless steel piping spools Nos. 2S-S1-045 and -046 of the safety injection system were being insulated although arc strikes, weld splatter, and tape residue remained on the external surfaces of the piping.

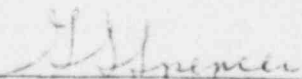
This is a Severity Level IV violation (Supplement II).

Pursuant to the provisions of 10 CFR 2.201, Southern California Edison Company is hereby required to submit to this office within twenty-five days of the date of this Notice, a written statement or explanation in reply, including: (1) the corrective steps which have been taken and the results achieved; (2) corrective steps which will be taken to avoid further items of noncompliance; and (3) the date when full compliance will be achieved. Under the authority of Section 182 of the Atomic Energy Act of 1954, as amended, this response shall be submitted under oath or affirmation.

dated

12/2/80

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G. S. Spencer, Chief
Reactor Construction and
Engineering Support Branch