

COOPER NUCLEAR STATION P.O. BOX 98, BROWNVILLE, NEBRASKA 68321 TELEPHONE (402) 825-3811

CNSS938023

December 20, 1993

U.S Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

Dear Sir:

Cooper Nuclear Station Licensee Event Report 93-037, Revision 0, is forwarded as an attachment to this letter.

Sincerely,

R. L. Gardner Plant Manager

RLG/dc

Attachment

cc: J. L. Milhoan G. R. Horn J. M. Meacham R. E. Wilbur V. L. Wolstenholm D. A. Whitman INPO Records Center NRC Resident Inspector R. J. Singer CNS Training CNS Quality Assurance



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| NRC Form 366 (9-63) • LICENSEE EVENT REPORT (LER) • EXPIRE | | | | | | | |
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| ICILITY NAME (1) | DOCKET NUMBER (2) PAGE (3 | | | | | | |
| Cooper Nuclear Station | 0 15 10 10 10 21 918 1 OF 0 | | | | | | |
| TLE (4) Failure to Declare the Control Room Emergency Filter System | Inoperable Prior to Initiatio | | | | | | |
| Maintenance on a Fire Door | emperate states to another | | | | | | |
| FOUR DEPOSITION FOR THE PROPERTY AND A DEPOSITION OF THE PROPERTY | THER FACILITIES INVOLVED (8) | | | | | | |
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| John Myers | AREA CODE 410 12 812151-131811 | | | | | | |
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| SUPPLEMENTAL REPORT EXPECTED (14) | MONTH DAY YE | | | | | | |
| YES IIF yes, complete EXPECTED SUBMISSION DATE! | EXPECTED SUBMISSION DATE (15) | | | | | | |
| STRACT (Limit to 1400 spaces, i.e. approximately fifteen single-spaces typewritten lined (SG) On November 18, 1993, at 3:56 pm, a Fire Door was declared Watch was posted in compliance with Technical Specification Subsequently, the door was removed from its hinges for main recognition of its additional function in the Control Room the next day, following completion of maintenance, the Cor Pressurization Test was performed as part of post-maintenan unsatisfactory. At 5:20 pm on November 19, upon recognizin degraded, the Control Room Emergency Filter System, a sing was declared inoperable. Investigation revealed air leaks subject door as well as two additional envelope doors. Re three doors on November 20, and at approximately 10:00 am satisfactorily performed. Following further engineering e found during the test, the system was declared operable at At the time of this event, the plant was operating at full The cause of this event is a programmatic deficiency, in t Fire Protection and Maintenance personnel, nor to the Shift of the Fire Door degraded the Control Room Envelope. Proc be revised to ensure clear identification of all functions The preventive maintenance (PM) activity for inspection at | on requirements. Intenance without Intenance without Intenance boundary. On Introl Room Envelope Ince testing but was Ing that the envelope was Ing | | | | | | |

| NRC Form 386A (9-83) | LICENSEE EVENT REPORT (LER) TEXT CONTINUATION | | | | |
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TEXT (If more space is required, use additional NRC Form 366A's) (17)

Cooper Nuclear Station

A. Event Description

On November 18, 1993, at 3:56 pm, Fire Door BLDG-DOOR-H305 (Control Building 932' Secondary Alarm Station to Computer Room) which also serves as part of the boundary for the Control Room envelope was declared inoperable (reference LER 93-036). A Fire Watch was posted in compliance with Technical Specification requirements. Subsequently, the door was removed from its hinges for maintenance without recognition of its Control Room envelope boundary function. On the next day, engineering personnel reviewing maintenance actions recognized the Control Room envelope function of this door. Following completion of repairs, Surveillance Procedure 6.3.17.18, Control Room Envelope Pressurization Test, was performed as part of post-maintenance testing. The test results, however, were unsatisfactory. At 5:20 pm on November 19, upon recognizing that the envelope was degraded, the Control Room Emergency Filter System was declared inoperable. During this testing, the Control Room could be maintained at a positive pressure, but the Cable Spreading Room, which is also part of the Control Room envelope, remained slightly negative. Investigation determined that air leakage existed around the seals on door H305, as well as around the seals on two additional Control Room envelope boundary doors, H300 (Main Control Room Corridor Fire Door to Change Area Corridor) and H202 (Cable Spreading Room Fire Door to Change Area Stair). Of these, only door H305 had been recently subject to maintenance.

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The seals for door H305 were adjusted and the seals on doors H300 and H202 were replaced on November 20. The surveillance test was repeated and acceptance criteria was met. Following further engineering evaluation of test results, the Control Room Emergency Filter System was declared operable at 2:17 pm on November 22.

B. <u>Plant Status</u>

The plant was in normal power operation at approximately 100 percent power at the time of these events.

C. Basis for Report

This event is reportable per 10CFR50.73(a)(2)(v), a condition which alone could have prevented the fulfillment of a safety function required to mitigate the consequences of an accident. Notification in accordance with 10CFR50.72 was made at 7:15 pm on November 19, 1993. This notification had not been made on November 18 for the reasons noted in Section A above.

D. <u>Cause</u>

The cause of this event is due to a programmatic deficiency, in that it was not evident to the individuals involved that removal of the Fire Door degraded the Control Room envelope. Investigation revealed air leakage around seals on the subject door as well as two additional envelope doors. It should be noted that of the three doors, Fire Door H305 was the only one subject to maintenance since the surveillance test was last passed on September 16, 1993.

| NAC Form 306A (9-63) | LICENSEE EVENT REPORT (LER) TEXT CONTINUATION | | | | | | U.S. NUCLEAR REGULATORY COMMISSION APPROVED OMB NO. 3150-0104 EXPIRES: 8/31/88 | | | | |
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E. <u>Safety Significance</u>

The Control Room Emergency Filter System, a single train safety system, is designed to protect personnel in the Control Room from excessive chemical exposure in the event of an anhydrous ammonia spill, or radiation exposure in the event of a Design Basis Accident. In the event airborne radiation is detected in the Control Room air intake, the Emergency Bypass Fan automatically starts and the system valves automatically position. An alarm is generated by the start of the fan. With the degraded door seals, pressurization of the Cable Spreading Room would not occur and infiltration would be a concern. An Area Radiation Monitor is also located in the Control Room area. This monitor would actuate if radiation levels in the Control Room became a concern. The response to this alarm would include surveying the Control Room, thus leading to detection of problems with the ventilation system.

F. Safety Implications

The effect of the loss of Control Room pressurization is most significant during a Design Basis Accident at power.

G. Corrective Action

The seals on the doors were replaced or adjusted as appropriate. Upon completion of testing and further engineering evaluation, the Control Room Emergency Filter System was declared operable. To address the programmatic deficiency:

- 1 Procedures and programs will be revised to ensure clear identification of door functions.
- 2 Training of plant personnel will be upgraded to ensure that personnel are aware of these functions.
- 3 Fire protection procedures will be revised to specifically recognize the additional functions which each door performs.

The PM for the visual inspection and replacement of these door seals, which was recently approved, will be upgraded to improve inspection and testing criteria. The adequacy of testing frequency of the Control Room envelope will also be evaluated.

H. <u>Similar Events</u>

Two Deficiency Reports were written during the 1993 Refueling Outage in April, documenting concerns with the seals for Control Room envelope doors H200, H201, and H300. The seals for these doors were either adjusted or replaced.