

NUCLEAR REGULATORY COMMISSION

T-1124

ORIGINAL

In the Matter of: ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
SUBCOMMITTEE ON GRAND GULF

DATE: 11 August 1982 PAGES: 1 - 187

AT: Washington, D. C.

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400 Virginia Ave., S.W. Washington, D. C. 20024

Telephone: (202) 554-2345

1 UNITED STATES NUCLEAR REGULATORY COMMISSION
2 ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
3 SUBCOMMITTEE ON GRAND GULF

4 Room 1406
1717 H Street, N.W.
5 Washington, D.C.

Wednesday, August 11, 1982

7 The Subcommittee met, pursuant to notice, at
8 2:30 p.m.

9 PRESENT:

10 DAVID OKRENT, Chairman
MYER BENDER
11 J. CARSON MARK
CHESTER P. SIESS
12 JESSE C. EBERSOLE
MR. PLESSET

ALSO PRESENT:

15	J. RICHARDSON J. MCGAUGHEY N. STAMPLEY
16	L. FLOYD D. HOUSTON
17	A. SCHWENCER A. WAGNER

CONSULTANT TO ACBS:

F. SCHOTT

DESIGNATED FEDERAL EMPLOYEE:

MR. H. ALDERMAN

24

25

1 P R O C E E D I N G S

2 MR. OKRENT: The meeting will now come to
3 order.

4 This is a meeting of the Advisory Committee on
5 Reactor Safeguards, Subcommittee on Grand Gulf.

6 I am David Okrent. The other ACRS members who
7 are present at the moment are Mr. Bender, Mr. Mark, Mr.
8 Ebersole, and I expect one or two other ACRS members
9 will be with us, and also Mr. Schott, who is a
10 consultant to the ACRS.

11 The purpose of the meeting is to discuss the
12 Mississippi Power and Light Company's request for an
13 operating license.

14 This meeting is being conducted in accordance
15 with the provisions of the Federal Advisory Committee
16 Act and the Government in the Sunshine Act. Mr.
17 Alderman is the Designated Federal Employee for the
18 meeting.

19 The rules for participation in today's meeting
20 have been announced as part of the notice of this
21 meeting previously published in the Federal Register on
22 July 28, 1982.

23 A transcript of the meeting is being kept and
24 it is requested that each speaker first identify himself
25 and speak with sufficient clarity and volume so that he

1 or she can be readily heard.

2 We have received no requests for oral
3 statements from members of the public. We have received
4 no written statements from members of the public.

5 We will proceed with the meeting, and as far
6 as I know, we will stay roughly with the agenda laid out
7 by Mr. Alderman. I am hoping that we need not have any
8 more time than is shown on the agenda, and if possible,
9 can complete it in less time, but time will tell.

10 Why don't we then call upon the NRC to give us
11 a brief rundown on the status of the review.

12 Mr. Alderman, would you find Mr. Plessset?

13 MR. ALDERMAN: Okay, sure.

14 MR. HOUSTON: Does it pick up okay there?

15 My name is Dean Houston. I am with the
16 Division of Licensing and the assigned project manager
17 on Grand Gulf.

18 I just wanted to briefly go over the
19 chronology of the review up to the present time.

20 (Slide.)

21 MR. HOUSTON: We first issued the Safety
22 Evaluation Report mid-September. The ACRS Subcommittee
23 meeting was held in Jackson September 17 and 18 of '81.
24 The full Committee meeting considered the Grand Gulf
25 operating license mid-October and issued an interim

1 report on October 20.

2 In the report that was issued, there were
3 three specific issues identified which needed further
4 clarification to consider Grand Gulf for full power.
5 Briefly, these had to do with the management of the
6 organization, its BWR operating experience, and outside
7 members to the Safety Review Board.

8 The second thing was the impact loads or the
9 LOCA loads on the HCU floor, and the third was hydrogen
10 control.

11 Following that meeting we issued the first
12 supplement in December. This resolved a few of the
13 outstanding issues that were identified in the SER.
14 Then in June we issued the second supplement concurrent
15 with the low power operating license.

16 Now, the second supplement supported our low
17 power licensing. It added numerous licensing
18 conditions, and with the exception of equipment
19 qualification, it presented the structural and
20 containment resolution for the LOCA loads on the HCU
21 floor and also presented resolution with a few license
22 conditions of the management concerns.

23 In July we issued the third supplement which
24 presented resolution for equipment on LOCA loads and a
25 resolution for hydrogen control.

1 At this time we have approximately 20 issues
2 which have been justified for low power licensing which
3 still need to be cleaned up before we go on to full
4 power. In the first Safety Evaluation Report we
5 identified 19 outstanding issues.

6 (Slide.)

7 MR. HOUSTON: The next two slides will show a
8 status report on what has happened with these. I won't
9 say anything about the ones that show up as resolved.
10 They are resolved in the supplement as listed.

11 I might say a few brief words where we show
12 that they were resolved with some condition.

13 In the fourth issue, resolved pending
14 confirmation, the confirmation required here is that the
15 thermocouples were to be seismically qualified, and this
16 was supposed to be carried out July 23.

17 The other confirmation we needed was the
18 increase in the response spectra, a 25 percent increase
19 of the response spectra. The staff felt this was of no
20 great -- would not be of any great problem because there
21 was sufficient margin.

22 We are comparing an actual load of one to two
23 G, plus the test load of 17 to 20 G.

24 In item issue 6, the license conditions there
25 are the qualifications on the stated schedules. I think

1 the two things that are of interest are the MSIVs and
2 the RHR heat exchangers were to be qualified by August
3 31.

4 Issue No. 9 again is the qualification of
5 containment isolation, dry well and containment
6 isolation valves. The data package is now at NRC and is
7 under review.

8 (Slide.)

9 MR. HOUSTON: Following on, we had 19 to begin
10 with and we now have added one, a twentieth one, on
11 containment concerns.

12 Issue 13 was resolved with license
13 conditions. Those conditions defined the operating
14 shift advisor, the advisor to the corporate management,
15 the training instructors and the detail of the duties of
16 the corporate safety review group.

17 Issue 14 is resolved for low power. It needs
18 a follow-up site audit and an agreement with the State
19 of Louisiana followed by FEMA review and approval.

20 Issue 17 is the hydrogen control. The license
21 condition there is based on the comprehensive
22 qualification test program to demonstrate that neither
23 system remains functional in a postaccident
24 environment.

25 Then 20, the recent containment concerns, is

1 still awaiting further information. We will hear more
2 of that on the schedule today.

3 MR. OKRENT: With regard to seismic
4 qualification of equipment, are there any questions that
5 the Staff has other than these thermocouples?

6 MR. HOUSTON: This was back on the LOCA
7 loads.

8 MR. OKRENT: I don't mean the LOCA loads.

9 MR. HOUSTON: Those thermocouples?

10 MR. OKRENT: No, in general, seismic
11 qualification of equipment.

12 MR. HOUSTON: In the seismic area, I believe
13 the only things remaining to be qualified are the MSIVs
14 and the RHR heat exchangers. The qualification there
15 would be completed by August.

16 MR. OKRENT: What I am trying to get clear in
17 my mind is a few months ago there was an exchange of
18 correspondence between the Staff and Mississippi Power
19 and Light concerning which equipment had been qualified
20 seismically and which had not.

21 MR. HOUSTON: Right.

22 MR. OKRENT: You are saying that those two
23 remaining --

24 MR. HOUSTON: Right. About the -- I think
25 about the first of April we were informed that there

1 were something like 65 pieces of equipment that were
2 unqualified, and since that time either qualification
3 packages have come in or a justification. The only two
4 that I am aware of here are the MSIVs and those RHR heat
5 exchangers.

6 MR. OKRENT: Okay.

7 (Slide.)

8 MR. HOUSTON: I wanted also to go a little bit
9 over the issues that had been introduced since our last
10 meeting on Grand Gulf. The first one is the LPCI
11 modification. In a foreign reactor using the LPCI
12 system as a mode of shutdown cooling, there was some
13 damage experienced to some of the instrument tubes.
14 This was not due to a full flow condition but was due to
15 a resonating lower than full flow condition. A resonant
16 frequency set up in the instrument tubes, and the
17 instrument tubes failed by fatigue in about 12 hours.
18 Since that occurrence in the foreign reactor, Grand Gulf
19 has put on flow deflectors at the inlet lines or inside
20 the shroud where the LPCI system comes in, and the flow
21 deflector should completely eliminate any problem of
22 that order.

23 They have also gone to a strengthened
24 instrument tube.

25 The second item here is the probable maximum

1 precipitation flood. The analysis that they originally
2 brought in when they went back and checked it with a
3 reanalysis for some of the obstructions that are present
4 in some of the -- in one drainage basis indicated that
5 with this PMP, a six-hour rainfall of 30 inches, the
6 flood level would go from 133 feet up to 133 feet and
7 five inches and would stay flooded for something like
8 seven hours.

9 Because of that we have in the license a
10 license condition to sandbag some of the doors in case
11 of a heavy rainstorm.

12 Today we have received their final analysis
13 and an indication of what their permanent fix will be
14 for those doors. We do not anticipate that this will be
15 any problem. The flood level is a rather unusual
16 occurrence here.

17 The third item, containment concerns that Mr.
18 John Humphrey expounded upon, I think I will not say
19 anything more on that since it is an agenda item for
20 later on.

21 The fourth item is independent design
22 verification. Following the problem that was found at
23 Diablo Canyon, we asked that Grand Gulf have an
24 independent contractor-consultant come in and look at
25 the Grand Gulf plant in two areas. One was a walkdown

1 of the RHR train A line to be sure that it was built as
2 it was designed and to verify that some of the
3 structural members there had been designed and checked
4 properly.

5 The second area was that they were to look at
6 the Keyway program at Bechtel from a time period of 1978
7 when General Electric formulated new LOCA loads, to the
8 BWR-6s or MARK IIIs. They were to look at the QA
9 program at Bechtel from '78 to the present and make sure
10 that all of those new loads had been properly factored
11 into the design and into the finally constructed plant.

12 We have just received their final report. It
13 was issued on the 30th of July. Their conclusions are
14 that everything is in an approved state. They still
15 have one item outstanding, but since they have already
16 checked into that one item in another area of review and
17 found no problem, they feel that in their final report,
18 which the evaluation will be done tomorrow, by Friday I
19 think it is, their final version will show that there
20 are no problems that they have uncovered.

21 And last but not least, we have the staffing
22 changes. This is both with the plant operating staff
23 and with the corporate safety review group. The
24 staffing changes here that have been of concern to the
25 NRC are those that have happened since the first of

1 June. I believe this will come out later on in the
2 discussion on management and the plant safety review
3 group, but in general, the first change here was the
4 assistant plant manager leaving early in June
5 representing a large portion of the actual operating
6 experience on BWRs.

7 Following his leaving, the corporate safety
8 review group lost a member on about July 1 who is the
9 plant manager at River Bend, had been the plant manager
10 at Duane-Arnold for a number of years, had years of
11 actual operating experience. And then in mid-July
12 another replacement, one of the outside consultants from
13 Mississippi State was replaced by a professor from
14 Memphis State. I think all of those will be touched on
15 later in the discussion on management reliability and
16 the plant review group.

17 That completes what I had intended to give as
18 a review of where we stand in licensing.

19 MR. OKRENT: Are there any questions of the
20 staff at this point?

21 (No response.)

22 MR. OKRENT: Very well. Let's proceed with
23 the next agenda item.

24 We are to hear from Dr. Plessset summarizing
25 his subcommittee meeting.

1 MR. PLESSET: Mr. Chairman, we had the two-day
2 subcommittee meeting in which we primarily discussed the
3 Humphrey concerns, and Mr. Ebersole was there, and Mr.
4 Ray was there also. I see Mr. Field from the Staff was
5 there. We went through this in considerable detail.

6 I might say before I get into some of those
7 details, the concern, when we wrote our letter on Grand
8 Gulf, one of the concerns we expressed in the letter was
9 the hydraulic control unit. There is no problem as far
10 as the hydrodynamic loads are concerned. What was not
11 clear at that time was whether the structure would
12 adequately handle the load. We learned at this meeting
13 from the staff people there that the structural analysis
14 had been completed and they believe that it is all
15 right.

16 Now, as far as Mr. Humphrey's concerns go, he
17 was employed at GE working on containment problems, I
18 gather, as part of the STRIDE and MARK III program. The
19 STRIDE program was cancelled when TVA dropped their
20 plans to build their MARK III plants. There were two of
21 them under consideration.

22 Now, these concerns of Mr. Humphrey's appeared
23 for the most part to be very special and rather of
24 second order and not of the kind that would ordinarily
25 come to be considered by us or even by the staff. They

1 represent in a way, if they represent anything, our
2 interface problems between what the nuclear island
3 designer has as his requirement and the architect
4 engineer.

5 So we did spend some time on how interfaces
6 are treated, and we had some discussions and a
7 presentation by Bechtel, who happened to be the
8 architect engineer on this plant. It was quite
9 interesting. Most of these -- I would say all of these
10 concerns are pretty much generic in nature so that one
11 need not consider it necessarily on Grand Gulf. We are
12 also thinking of Perry and Clinton.

13 I might say that some of the concerns were
14 kind of interesting to a theoretician. The one that
15 stands out in my mind is the one about the effect of
16 intrusions into the air space above the water level in
17 the pool, when you get a bubble breaking through and
18 giving loads on structures like the HCU floor and so
19 on. The question is -- this was brought up by
20 Humphrey -- does this change the load on the hydraulic
21 control unit in an undesirable way?

22 Well, it is difficult to say right off hand
23 that it won't or it will for that matter. As a matter
24 of engineering judgment, my judgment is that it won't
25 make any difference. However, the applicant has

1 proceeded with a very interesting calculation of what
2 this intrusion would do. The motion of the bubble up
3 into the space above the undisturbed level of the pool,
4 whether the intrusion -- and the calculation is being
5 done by Dr. Tony Hurt, formerly of Los Angeles, now of
6 his own company. He is a very expert fellow in the
7 behavior of big bubbles like this in liquid, so it will
8 be interesting to see what he gets. My expectation is
9 that it will not be much different from what we already
10 have built into the plant as far as loads go.

11 The other things were very special, very
12 minor, I would say mostly second order. If one happened
13 not to be on a second order, it would be a matter of
14 judgment whether it was significant or not.

15 And after the session was all over, I asked
16 the members who were there, and the consultants, did
17 they feel that these concerns had a serious or a
18 significant impact, I should say, on the possibility of
19 Grand Gulf being given a 100 percent power license? And
20 I was quite pleased and surprised, it was unanimous it
21 would not have an effect on the possibility of giving
22 Grand Gulf a 100 percent power license.

23 I would like to ask Jesse if he would like to
24 make a comment because I have nothing more special to
25 say.

1 You might like to read the last 15 pages of
2 the transcript of our meeting. I think you might find
3 this of interest.

4 In our notebooks for tomorrow, you have the
5 minutes as well that Paul already has completed.

6 Jesse?

7 MR. EBERSOLE: I want to say I concur with Dr.
8 Plessset in all aspects of what he said. I thought the
9 Humphrey discussion, the some 60-odd issues that he
10 mentioned were pertinent details or fine structure
11 investigations. They represented the kind of thing that
12 maybe MP&L should have had internally within itself to
13 investigate a few things, but they were second order
14 type events that did affect and work into the margins of
15 performance of the MARK III containment. It was well in
16 order that they be considered, although perhaps not in
17 all the limelight that they were considered. They
18 should have simply been worked out between MP&L, the AE
19 in GE, in the course of routinely looking at interface
20 problems of this sort.

21 To get to the roots of this matter about the
22 projecting area, I think maybe it is a little
23 unfortunate here that we have a disparity, at least in
24 my view. One looks further down the road to say why are
25 we looking at the hydraulic control unit slab and the

1 impact of loads on it. Well, of course we are looking
2 at this because we know within a second or a fraction of
3 a second or a small interval of time we still expect to
4 have these hydraulic control units work coincident with
5 and subsequent to a LOCA where one is losing some of the
6 primary fluid systems. To put the rods in at the same
7 time you are losing the resistance to inserting them,
8 you need the HCU to initially guarantee that you will
9 get insertion. That is the focus of the whole flap that
10 we are trying to be sure the rods go in because the BWR
11 reactor is absolutely going to -- you will be completely
12 out of luck if you don't get the rods in pursuant to a
13 LOCA, unlike a pressurized water reactor which refloods
14 with borated fluid.

15 Meanwhile, off not too far away, I was
16 dismayed to find that MP&L had apparently with just
17 superficial reasoning decided not to put as anywhere
18 near as intensive an investigation and perhaps do some
19 physical treatment of an analogous problem which is what
20 does a large LOCA do to the supply and exhaust tubes,
21 which is exactly the same problem. It just simply
22 happens to be another physical area. I would like to
23 see why this problem shouldn't be addressed with the
24 same vigor and professional investigation level as the
25 one that we are currently giving to a first stage valve,

1 which is some physical damage to the slab on which the
2 HCA unit rests.

3 MR. BENDER: Jesse, what do you mean by supply
4 and exhaust in this case?

5 MR. EBERSOLE: Mike, these BWRs have to have a
6 supply pipe and an exhaust pipe to each unit which comes
7 out of the bottom of the reactor. That is the thing
8 that goes back to the hydraulic control unit. It
9 supplies high pressure water to thrust the piston in.
10 It provides an exhaust valve to the dump volume. An
11 upset of even a small fraction of these in a LOCA we
12 believe the reactor would hypothetically at least have
13 some fuel rods -- at least it doesn't take many -- which
14 is totally incompatible with reflooding the reactor with
15 cold clean water because you get a return to fission
16 power for which you are not prepared. You are only
17 prepared to deal with the decay energy aspect of the
18 current heat removal process.

19 MR. BENDER: Aren't the rods supposed to be in
20 before the swell?

21 MR. EBERSOLE: No. They are not quite in yet.

22 MR. PLESSET: That's a delicate point, Mike.
23 They may be within a half a second or three quarters of
24 a second of being completely inserted.

25 MR. EBERSOLE: It's too much of a race to

1 argue that they are not.

2 MR. PLESSET: Right. It is all very close.

3 And I think Jesse is very correct. I concur in it, that
4 the hydraulic control unit has to be intact after being
5 hit by this froth.

6 MR. EBERSOLE: And with it, though, Dr.

7 Plesset, has to go its own exhaust and supply tubes.

8 That is another part of the problem. But it is the same
9 problem.

10 MR. PLESSET: That's right. It is within
11 three quarters of a second, maybe, of completing scram
12 when that froth and water hits the hydraulic control
13 unit. You just can't have things that way. There is
14 some talk that the scram might be completed, but that's
15 not sure.

16 MR. BENDER: They are inserted but they
17 haven't gone in far enough to make the plant
18 subcritical? Is that what you are saying?

19 MR. PLESSET: Exactly.

20 MR. EBERSOLE: They have pressure in the
21 reactor, they take the very high pressure spherical
22 containment fluid to make the insertion.

23 MR. PLESSET: That's a good point. It
24 has to be shown to be survivable for the design basis
25 accident. That's a requirement.

1 MR. BENDER: Perhaps Mr. McGaughy would like
2 to comment, as long as he's here.

3 MR. MC GAUGHEY: I'm Jim McGaughy, Mississippi
4 Power and Light Company.

5 I may have given you the wrong impression, Dr.
6 Jesse Ebersole. We did very extensive pipe clip and jet
7 impingement calculations on all those, on that piping
8 and all the other piping that was in the drywell, and
9 wherever blast shields and so forth were required as a
10 result of this analysis, we installed it, and where it
11 was not, we did not.

12 MR. EBERSOLE: I got the impression --

13 MR. MC GAUGHEY: In this case, we did the
14 analysis. It was based on the full thrust, just on one
15 pipe. It survived the analysis, and we did not put the
16 blast shields at that point.

17 MR. PLESSET: The concern was how complete was
18 this analysis.

19 MR. RICHARDSON: Very.

20 MR. MC GAUGHEY: It was a very thorough
21 analysis.

22 MR. EBERSOLE: Did we ever see that? Can we
23 get written evidence of that calculation? By the way,
24 this is not just one pipe, this is a great nest of
25 pipes.

1 MR. MC GAUGHEY: To be conservative, we thought
2 one pipe, the most conservative calculation would be the
3 load on one pipe. I may not have the details correct of
4 the analysis, but we will get that for you.

5 MR. EBERSOLE: Can you talk against it for a
6 cross section of the piping arrangement?

7 MR. MC GAUGHEY: I think we have someone here
8 who can address that.

9 MR. EBERSOLE: We might have a general
10 discussion of that. It is really the same problem,
11 except to me it is a little bit closer to the problem
12 than the slab on which the HCUs are located.

13 MR. PLESSET: Except it is a little more
14 horrendous to have that thing fall.

15 MR. EBERSOLE: You either get the fluid in and
16 out or you don't.

17 MR. PLESSET: Jesse, would you agree that most
18 of these things are generic?

19 MR. EBERSOLE: Yes.

20 MR. OKRENT: A question has been raised
21 concerning the stooping or piping, and I would like to
22 have it addressed sometime today.

23 Should we do it right now, or does the
24 Applicant want to do it a little later?

25 Will the Staff make some comment in this area

1 in response to Mr. Ebersole's question?

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1 I just want to know how to schedule this item
2 on the agenda. What is the best time?

3 MR. EBERSOLE: May I make a comment first? We
4 have to look under LOCA circumstances at anything like
5 seismic interference of tubing or whatever, because we
6 cannot fail in BWRs to get a full set of rods in.
7 Because we reflood it with cold clean water and if we do
8 not get the rods in, in this kind of reactor it is
9 absolutely up the creek. Unfortunately, we do not
10 reflood with borated water.

11 MR. PLESSET: They are ready to respond.

12 MR. OKRENT: Why don't we take this right
13 now? The applicant will tell us what studies he has
14 done and then we will see where we go from there. Mr.
15 Mark?

16 MR. MARK: You used the word "generic." Is
17 the design the same for all plants, or is this done by
18 Bechtel and something else by Lundy?

19 MR. PLESSET: It is not in any of the plants,
20 but we say the principle will come up in any Mark III.

21 MR. MARK: You have to make sure about the
22 Mark III's design.

23 MR. PLESSET: Each applicant, they have to do
24 it, yes. That is right. And they are getting together
25 on doing cooperative work in this area. They do have an

1 owners' group, right?

2 MR. MCGAUGHEY: That is correct.

3 MR. OKRENT: Why don't we proceed?

4 (Slide.)

5 MR. EBERSOLE: Let me comment. This is not
6 generic to Mark III. This is with all boilers.

7 MR. OKRENT: I want to get it discussed for
8 this Mark III.

9 (Laughter.)

10 MR. OKRENT: That is the only one for which I
11 am the Subcommittee Chairman. Please.

12 MR. RICHARDSON: I am John Richardson with
13 Mississippi Power and Light. The issue that Dr.
14 Ebersole is discussing is that the control rod drive
15 hydraulic unit in certain withdrawal lines come down in
16 certain bundles. They come into the drywell and then
17 they in some cases come along this area of the vessel
18 and the recirc piping and then go underneath the
19 vessel.

20 So in some cases if you had a pipe break
21 either at the nozzles, which is one place where the
22 break may be postulated, or if you had in the case of a
23 break -- a circumferential break -- here at the recirc
24 header to riser connection, you may get some pipe whip
25 or some jet impingement effects on the CRD bundles.

1 The question Dr. Ebersole raised was had we
2 looked into that -- would the scram function be
3 impaired? The answer is that yes, we have looked at it
4 in detail. As a matter of fact, before Dr. Ebersole
5 raised it at the site, we had a team which is called an
6 engineering review team that goes around the site
7 looking for spacial system interaction and effects such
8 as jet impingement and pipe whip.

9 They had seen this potential problem and had
10 begun the analysis. Initially -- well, as I said, the
11 potential damage mechanisms or radial deflection of the
12 riser, if you had a pipe break here, of course you can
13 postulate that you may get radial deflection of that
14 riser arm and, of course, it is difficult to see in this
15 picture because I have not drawn in the CRD withdrawal
16 lines.

17 But they are not only lines with supports
18 supporting those bundles, okay, and that effect could
19 potentially -- if I remember right, there is a supporter
20 right in this area -- could impact one of the supports
21 for the CRD bundle. That is why we have got these pipe
22 whip restraints and the modification was made as a
23 result of that analysis, where this restraint was
24 tightened to ensure that there be no impact.

25 In addition, there was -- I think there was

1 one modification made to the support as a result of that
2 pipe whip. In addition, originally the initial analysis
3 by GE said that there may be a longitudinal pipe break
4 right in -- along the header. That was a conservative
5 measure because the stress analysis had not been
6 completed. At a later time the stress analysis, when
7 completed, showed that in fact you would not have a
8 longitudinal break. Okay?

9 So there may have been some confusion early on
10 in that at one time there was a break postulated there,
11 when the stress analysis was finished and it went away.

12 The only other area --

13 MR. OKRENT: Excuse me. I just want to
14 understand the significance of your comment. That
15 means, does it, that this particular break has not been
16 protected against because it is of sufficiently low
17 probability?

18 MR. RICHARDSON: From a pipe whip standpoint
19 is really is protected against because these restraints
20 were really placed before that, originally, okay. The
21 jet impingement effects were originally looked at until
22 it was found that there was no need for evaluating the
23 impulse loads from the cone because there was no break,
24 okay.

25 The stress was within allowables. Therefore,

1 in accordance with MTB, the NRC Staff positions on jet
2 impingement and that, there was no need to pursue it any
3 further.

4 MR. EBERSOLE: So you are invoking the low
5 stress level as an escape route to deny the presence of
6 potential pipe splits that would provide a potential jet
7 to do this?

8 MR. RICHARDSON: The stresses within
9 allowables.

10 MR. EBERSOLE: You are riding on the stress
11 level and denying motor failure?

12 MR. RICHARDSON: We are still postulating
13 breaks in other areas.

14 MR. EBERSOLE: You are taking this particular
15 place where it would be sensitive effect?

16 MR. RICHARDSON: In that particular area,
17 yes.

18 MR. EBERSOLE: You are not doing anything
19 different to the pipe there. It is the same pipe.

20 MR. RICHARDSON: That is right. We are still
21 postulating breaks here, here --

22 MR. EBERSOLE: In the general context it is a
23 high stress point.

24 MR. RICHARDSON: That is right.

25 MR. EBERSOLE: You are being selective in your

1 break locational routine. Is your argument then you
2 will not have breaks in these critical areas where the
3 break would prevent scram?

4 MR. RICHARDSON: There are some breaks in
5 areas that could have prevented scram and we will look
6 at that further. That is what I am going through.

7 That particular break which we have reported
8 on later was analyzed away because of the final stress
9 analysis. That is one particular break.

10 MR. BENDER: That is a form of break you are
11 saying?

12 MR. RICHARDSON: That is right.

13 MR. BENDER: Split. Is that the one you are
14 excluding?

15 MR. RICHARDSON: The longitudinal split, yes,
16 in that area. There is another one that is postulated
17 down somewhere in this region.

18 MR. BENDER: But guillotine breaks have been
19 covered at least in a general way. Is that right?

20 MR. RICHARDSON: The guillotine breaks
21 postulated in this particular stress analysis was at the
22 nozzles here at the interface between the header -- at
23 the nozzles and at the interface between the nozzle and
24 the riser.

25 MR. BENDER: And you have restraints to take

1 care of those?

2 MR. RICHARDSON: That is correct.

3 The other area that was looked into is, for
4 instance, this particular break here establishes a cone
5 this way, like that. Now in one particular case, in one
6 of the risers the bundles came down and, of course, they
7 had supports above and below. And the support was
8 modified.

9 And originally this was one where I think
10 there was some confusion, Dr. Ebersole, in that that was
11 the support and the break where it appeared we were
12 going to put in some barriers or some blast shields
13 because that appeared it was going to be the easiest way
14 to proceed. That is what we originally reported on to
15 you.

16 MR. EBERSOLE: Yes.

17 MR. RICHARDSON: Following that, we decided to
18 proceed with a more rigorous analysis. The initial
19 analysis, in particular, looked only at assumed elastic
20 deformations in the CRD, in certain withdrawal lines.
21 We decided to pursue a more rigorous analysis, which is
22 allowed, and the final analysis was elasto-plastic. It
23 allowed some plastic deformation within the allowable
24 ductility ratios which shows no loss of functionality in
25 the CRD system

1 The basis for that was some testing that had
2 been performed at the Hanford facility by General
3 Electric. In that testing they showed that -- I may not
4 have the numbers exactly correct, but maybe someone from
5 GE could back me up -- but I think it showed that
6 something like 87 percent of the insert withdrawal lines
7 could actually be impaired and you would still have no
8 functional loss of the scram capability. The timing of
9 the scram was still adequate.

10 MR. EBERSOLE: Pardon me just a minute. Did
11 you say 87 percent?

12 MR. RICHARDSON: That is correct.

13 MR. EBERSOLE: Wait just a minute. How many
14 rods can you have out of this reactor in what locations
15 when you reflood it with fresh, cold, clean water after
16 a loss of coolant accident without returning to
17 criticality? It is a simple question.

18 MR. RICHARDSON: How many rods can you have
19 out after you reflood without returning to criticality?

20 MR. EBERSOLE: Right quick. You know, it is
21 not many.

22 MR. RICHARDSON: One or two, depending on --

23 MR. EBERSOLE: I have difficulty fitting this
24 with 80 percent of the tube failures.

25 MR. RICHARDSON: What we are saying is not 80

1 percent of the tube failures. We are saying with
2 allowing a certain deformation of the tube.

3 MR. EBERSOLE: A certain amount of deformation.

4 MR. RICHARDSON: That deformation was shown in
5 the testing done by GE to be up to 87 percent
6 deformation of a tube, and you still have the flow area
7 to provide the scram function of a rod.

8 MR. EBERSOLE: Per tube?

9 MR. RICHARDSON: Per tube, that is correct.

10 MR. EBERSOLE: We are riding on 87 percent
11 deformation.

12 MR. RICHARDSON: That is what the test
13 showed. Now in our analysis, we were more
14 conservative. We said that we would only allow 60
15 percent, if I am not mistaken. Somebody may correct me
16 if I am wrong.

17 MR. EBERSOLE: Let us stop at this point. I
18 heard that 60 percent deformation is all you are going
19 to allow. What I have difficulty with -- and I ask
20 other members here to consider it -- is the thesis of
21 uniformity of damage rather than selectiveness of damage
22 such that a few tubes, but more than enough, experience
23 virtual full pinch-off or closure. Others get damaged
24 almost none at all.

25 You are talking about an average effect under

1 a hydraulic load condition. I am looking for the
2 selected view. It does not take many, remember, which
3 in fact did not experience the 60 or 80 percent but
4 really did go full enough closed to preclude their
5 proper function.

6 MR. RICHARDSON: We showed none in our
7 analysis.

8 MR. EBERSOLE: None at all?

9 MR. RICHARDSON: None at all. There is one
10 more piece to that. The testing done at Hanford was a
11 3/4-inch line, if I am not mistaken. We then did some
12 testing at Mississippi State University to verify that
13 with the amount of load expected that the flow area with
14 a certain bend for the one-inch line, which we had,
15 would still allow the necessary or the required flow for
16 the scram function.

17 MR. EBERSOLE: You concede there will be
18 perhaps some bending, but not sufficient closures on
19 even a few tubes?

20 MR. RICHARDSON: That is right.

21 MR. EBERSOLE: To cause improper rod response.

22 MR. RICHARDSON: It is a local phenomena and
23 local on certain tubes, and even on those tubes the
24 deformation is not enough to lose the scram function of
25 that rod for those insert-withdraw arms.

1 MR. BENDER: For the benefit of the few of us
2 who have difficulty understanding the geometrical
3 configuration that you are dealing with, where is this
4 crimping which I guess is the circumstance that is
5 supposed to occur?

6 MR. RICHARDSON: It is not on any of this
7 piping you see here. The CRD insert and withdraw lines
8 come down and there is an insert and withdraw line for
9 each rod, control rod. They come down in bundles, all
10 right, right along in this area and again go down and go
11 underneath the vessel.

12 The crimping, if you postulated the break --
13 the circumferential break -- here with this jet cone
14 coming down, then with a conservative analysis you would
15 be postulating a certain crimping of some of those
16 insert and withdraw lines in one of these bundles.

17 MR. BENDER: That would be caused a jet
18 pushing on the line and causing them to bear against
19 each other or just to bend in some kind of a sharp
20 curvature?

21 MR. RICHARDSON: To bend and a certain amount
22 of curvature. I am not sure how much the radii of the
23 bend would be.

24 MR. BENDER: What is the size of the line?

25 MR. RICHARDSON: One inch. It is equivalent

1 of a Schedule 80 pipe, if I am not mistaken.

2 MR. BENDER: And what is being imposed upon
3 them -- a fluid at what pressure?

4 MR. RICHARDSON: The reactor pressure is 1,000
5 pounds. I am not sure what the final load on the actual
6 rods would be.

7 MR. BENDER: So the reactor coolant system
8 pressure would be imposed in some water jet on the
9 piping which would be expected to bend and collapse
10 perhaps due to the sharp rates?

11 MR. RICHARDSON: Yes.

12 MR. EBERSOLE: Did you look at the different
13 effects for these pipe turns at the upper and lower
14 areas of actual impact and determine that you did not
15 have any undue strains or deformations reflected off at
16 distant points?

17 MR. RICHARDSON: The entire support and CRD
18 system was analyzed.

19 MR. EBERSOLE: In the long run, it is your
20 plant, I get your impression you are working with a very
21 sharp pencil against mammoth consequences if these
22 strange things should occur.

23 MR. RICHARDSON: This is not an atypical
24 analysis. It is part of the standard analysis done for
25 jet impingement in the standard staff branch position.

1 It is nothing magic.

2 MR. EBERSOLE: You are satisfied that you will
3 retain full function?

4 MR. RICHARDSON: Yes.

5 MR. EBERSOLE: Without even three failures?

6 MR. RICHARDSON: Yes. Based on the analyses
7 we have done, we are satisfied.

8 MR. EBERSOLE: Does Staff have anything to add
9 to this at all? Have they evaluated this?

10 MR. HOUSTON: In the supplement number 3 they
11 only addressed the functioning of the HCU units with the
12 impact on the floor and with the spray wetting that
13 would hit the electrical.

14 MR. EBERSOLE: This is a more direct problem.

15 MR. HOUSTON: I do not believe they looked
16 into the piping in this particular aspect.

17 MR. RICHARDSON: This particular analysis, a
18 discussion of this event, was submitted to the Staff in
19 several letters which we can give you the letter numbers
20 if you need those.

21 MR. PLESSET: Do you have any idea what the
22 most damaging jet would be, how far it would have to
23 travel to hit these control rod drive lines?

24 MR. RICHARDSON: I do not remember the exact
25 distance, Dr. Plessset, from the actual breakdown to the

1 bundle.

2 MR. PLESSET: The most damaging one. There
3 must be some idea of what distances are involved. Does
4 anybody remember? Ed?

5 (Pause.)

6 MR. RICHARDSON: We can give you that
7 information.

8 MR. EBERSOLE: Are the bundles such that the
9 concentric distance of these pipes are so close that
10 they form a flow impediment and you would get effects
11 you would not see in a one-tube experiment? Do you have
12 tightly grouped bundles that would confine the blast
13 effects and do more serious damage than you saw in a
14 single tube?

15 MR. RICHARDSON: I do not think that is the
16 case. If anything, the analysis was conservative in
17 that it assumed the full blast was on the actual line,
18 where in reality it is not. It would be dispersed over
19 several lines.

20 MR. OKRENT: I am sorry. I do not think you
21 mean that. I doubt that you were intending to say that
22 all of the water lost its momentum due to a single tube.

23 MR. RICHARDSON: I am saying we did not assume
24 that momentum was lost and, therefore, another bundle --
25 another line was analyzed at a lower load. Okay? That

1 is not what we did.

2 We took a line. We said here is the loading
3 and what is the deformation. Perhaps I do not
4 understand your question.

5 MR. EBERSOLE: Do the two bundles confine the
6 mass flow out of a break to a degree such as to impose a
7 higher bundle pressure differential than you would see
8 in the failure of single tubes? My impression is these
9 tubes are very numerous. You have got 185 tubes --
10 twice that many.

11 MR. RICHARDSON: 193.

12 MR. EBERSOLE: It is a really passle of
13 tubes. My basic question is would your testing have
14 looked any different if you directed a steam jet toward
15 a bundle rather than one isolated tube?

16 MR. RICHARDSON: I do not think it would. I
17 can check into that.

18 MR. EBERSOLE: I really do not know.

19 MR. PLESSET: I do not think so. It is just
20 as though it were brought to rest, taking the full
21 impact pressure.

22 MR. BENDER: A lot depends on what kind of
23 distribution you are looking at. If you apply the force
24 over an area and that area is causing the bundle of
25 tubes to bend, then you might crimp somewhere else. If

1 what you are doing is just looking at the collapsed tube
2 and the force imposed upon it, the worst condition would
3 be putting it all on one tube.

4 But at the moment I am not sure which one is
5 limiting. In the analysis, which one was limiting?

6 MR. EBERSOLE: Water and steam. You took it
7 as water and steam -- two-phase.

8 MR. RICHARDSON: That is right.

9 MR. OKRENT: Let us see. I have heard, I
10 think, a few questions raised. One of the earlier one
11 related to whether in your looking at the possible
12 damage to these one-inch pipes you did or did not
13 include a full postulated range of pipe whip or full
14 postulated range of jets.

15 I think the answer was with regard to jets, at
16 least, you took them at certain locations and certain
17 types, and I am not quite sure what you said with regard
18 to pipe whip.

19 MR. RICHARDSON: The same. The stress
20 analysis identifies the areas of highest stress. You
21 postulate the breaks. You look at your pipe whip and
22 your jet impingements at that break.

23 MR. OKRENT: Then I have a question that I
24 would like at some point to understand the answer to,
25 but it does not have to be in the next two minutes. It

1 could be on Thursday, if we cannot do it today.

2 But if one assumes that the stress analysis
3 gives certain results, given that the piping is built as
4 designed and the hangers and stuff function as they are
5 supposed to and so forth, can you get marked differences
6 in stress patterns such that a supposedly low stress
7 region now becomes a high stress region if a hanger
8 fails or a strainer malfunctions?

9 If not, that is fine. If so, are these
10 scenarios where you could get an adverse effect on this
11 one-inch piping? If so, does that mean you have to take
12 some special measures with regard to being sure that the
13 hangers or snubbers or whatever they are are functioning
14 properly and so forth?

15 A second kind of question is in any of these
16 regions which are nominally lower stress regions, are
17 there any unusual structures inside the pipe that if
18 they got loose or did something -- I do not know what --
19 could lead to a rapid development of cracking where you
20 would not ordinarily expect it in BWRs now and then
21 because of whatever it is -- a crevice that should be
22 there, a thermal sleeve that was not doing what it
23 should and so forth?

24 There are cracks developing very rapidly and
25 there is surprise before it has occurred. It is

1 explained afterwards. I would be interested to know in
2 any of what you would call areas that are sensitive with
3 regard to their effects on tubing if there is any such
4 potential, or did you look and assure yourself there was
5 no potential and so forth?

6 You may well have looked at this. But that
7 would also be part of the picture if the plant is
8 unusually sensitive to a break in a particular region.

9 I wonder is it practical to talk at all in
10 terms of a crisp summary of this problem at the full
11 Committee meeting, or is it more sensible to try to come
12 back to this topic later this afternoon, and the Staff
13 will tell us perhaps yes, we reviewed this all in
14 detail. The right man is not here -- whatever.

15 What are the opinions about that?

16 MR. BENDER: I have a hard time seeing the
17 specific problem as being something that should be
18 immediately discussed for this plant. We do not know
19 any more about this configuration than any other one,
20 but I do not have any reason to think this one is any
21 worse than any other one.

22 MR. PLESSET: Mark Is and IIs would be the
23 same.

24 MR. BENDER: What we should focus on at this
25 point, it seems to me, there might be a lot of important

1 things to worry about and I do not see this one as being
2 anywhere near the level of importance that we warrant
3 putting a lot of tension on it.

4 MR. EBERSOLE: Let me comment on what Mr.
5 Bender said. Mr. Richardson, do you understand that if
6 I have a loss of coolant accident and things work out I
7 can mitigate? Do you understand what happens if I
8 return to criticality with -- you have got a two-unit
9 plant here. If I return to criticality, I do not care
10 what low power level, if it is five percent fission
11 power. Do you understand what is going to happen to you?

12 MR. RICHARDSON: Without the scram function?

13 MR. EBERSOLE: Yes.

14 MR. RICHARDSON: You have an ATWS, basically.

15 MR. EBERSOLE: Essentially I would just as
16 soon lose the vessel. It is analogous to a PWR vessel
17 failure.

18 MR. RICHARDSON: We are not talking about all
19 the rods.

20 MR. EBERSOLE: It does not matter. You are
21 going to lose containment. You are going to lose both
22 units. You are going to lose the reputation of the
23 business. It is a monumental catastrophe.

24 MR. BENDER: Jesse, if it happened that way,
25 it would be.

1 MR. EBERSOLE: I am saying there is no
2 modulation to this consequence. It becomes an absolute
3 sunburst of disaster.

4 MR. BENDER: Only because you postulated that
5 it would happen. You have not looked at the mechanism
6 that has reason to think it is.

7 MR. EBERSOLE: I first look at the terminal
8 event. You cannot do a damn thing about this. You
9 cannot put poison in it. It runs all over the floor.
10 There is no stopping the ultimate progress of events.

11 And when I find a case like that I personally
12 adopt as gross and cheap methods as I can not to really
13 try to, with a great deal of time structure and perhaps
14 a high degree of sophistication, with the attendant lack
15 of confidence, study the method whether I will or will
16 not get into this.

17 But I am inclined to have very sturdy and
18 unquestionably positive means of prevention in the path
19 of such cascade. Now I do not know whether you have
20 done that or not. Perhaps you have to your
21 satisfaction. I think I will have to leave it at that
22 point.

23 MR. PLESSET: I think we have gotten a very
24 crude idea of how to analyze against this event, and it
25 is not fair to jump to conclusions.

1 MR. EBERSOLE: Right. I do not have any feel
2 for confidence.

3 MR. PLESSET: I was hoping we might get
4 something from this.

5 MR. OKRENT: This was not discussed, I gather,
6 at the Subcommittee meeting?

7 MR. EBERSOLE: No.

8 MR. BENDER: It has not been discussed at any
9 boiling water reactor design meeting that we have run
10 into up till now. I do not see this as being different
11 for this BWR than any other BWR.

12 MR. PLESSET: Does it not apply to Mark Is and
13 Mark IIs?

14 MR. BENDER: I think the other 20 to 30 BWRs
15 that are already operating are of more concern than this
16 specific one.

17 MR. EBERSOLE: Each newcomer into the BWR
18 business should have the benefit of knowing about these
19 things.

20 MR. BENDER: I think it is a distortion of the
21 problem. I think we have put more emphasis on it than
22 it justifies.

23 MR. EBERSOLE: Mike, do you deny the potential
24 consequence?

25 MR. BENDER: If I accept the worst possible

1 consequent that you postulated, it could be very
2 serious.

3 MR. EBERSOLE: If I fail three tubes, would
4 you agree to that?

5 MR. BENDER: I do not know that you are likely
6 to fail any.

7 MR. EBERSOLE: I just gave you three.

8 MR. BENDER: I do not know and I do not know
9 what the consequences, nor do I know how long it would
10 take for it to fail, nor do I say we need to worry about
11 it.

12 MR. EBERSOLE: It is a cotter key between
13 human disaster. I would like to see a good one in
14 place.

15 MR. OKRENT: I guess it would be helpful, I
16 think, if we could learn a little bit more about this
17 question that Mr. Ebersole has raised and I doubt that
18 we will get a full discussion of it today or tomorrow,
19 but if there is more than either the applicant or the
20 Staff could tell us about it tomorrow, I suspect it
21 would be helpful and then the Committee can decide, you
22 know, whether it wants to look at this generically or
23 whether it is in good shape and it needs no further look
24 or whatever.

25 MR. BENDER: I do not mind hearing about it,

1 but I will repeat what I said before. There are lots of
2 BWRs around. They are all running. The problem is
3 comparable on all of them and why this has suddenly
4 become an issue is a mystery to me. But if it is an
5 issue, then the regulatory staff better look at it for
6 all the plants and we ought to have an answer on the
7 entire group and not just this specific one.

8 MR. EBERSOLE: May I mention one thing?
9 Consideration of damage to the HCU units is not before.
10 Here it was put on a platform subject to dynamic LOCAs.
11 In my view, that is a far less problem than the one we
12 just got through talking about.

13 MR. PLESSET: It is a less problem, Jesse,
14 because --

15 MR. BENDER: I do not think anybody argues
16 about whether the platform is an issue or not. It was
17 not an issue either, that is all.

18 MR. PLESSET: Did the applicant make these
19 calculations? Can we spend a little time to get a
20 little more information?

21 MR. OKRENT: Right now we still have fifteen
22 minutes, according to the agenda, before we leave the
23 subject of thermal hydraulic loads. Okay? So we are
24 not even behind the agenda yet.

25 MR. PLESSET: Give him five minutes.

1 MR. OKRENT: I did not know whether it would
2 be better to continue discussion now or try to come back
3 to it later. What does the applicant wish to do?

4 MR. CESARE: Guy Cesare, Mississippi Power and
5 Light. Perhaps a few words. We might like to collect
6 our thoughts and address some of the general statements
7 that have been said.

8 But some of your concerns, Dr. Okrent,
9 specifically, we have looked at a full range of jet
10 impingements resulting for pipe breaks exactly
11 consistent with what every BWR has done, consistent with
12 what the Staff's branch technical position on how to
13 construct the break analysis, where you select break
14 locations in terms of circumferential and longitudinal
15 breaks. We have looked at the breaks consistent with
16 the criteria that has been established, for one.

17 In regard to the hanger performance, in this
18 particular case where the radial -- where the risers are
19 subject to radial deflection we made calculations on our
20 deflections and adjusted those deflections, made some
21 adjustments -- minor adjustments -- in clearance between
22 the riser and the hangers, and those clearances were
23 based on calculations for models that were based on
24 actual testing that General Electric has conducted.

25 Thirdly, the criteria in the branch technical

1 position does direct you to investigate the amount of
2 stress and usage factor on that piping and we meet that
3 with considerable margins in these particular cases.
4 And in addition to that are you talking about
5 indications of cracks that might be propagate to some
6 type of failure? Is that what you are talking about?

7 Our in-service inspection program certainly
8 should, as a base line, have picked that up in the
9 installation and pre-service inspections, if we had any
10 problems like that.

11 MR. OKRENT: Let me, if I can, clarify the
12 point I was trying to make. If -- and this is an if --
13 if there are certain ruptures that lead to very awkward
14 situations, then you want to make sure that these
15 ruptures are highly improbable. The Staff has laid out
16 a certain branch technical position in which it
17 recognizes it is impossible to restrain all possible
18 configurations at all possible places.

19 They try to identify some way of saying that
20 these may be the more likely based on stress
21 calculations, so we will postulate these and you need
22 not postulate in others. But if in fact you are
23 counting very heavily on certain kinds of ruptures not
24 occurring elsewhere, you do not want to be surprised in
25 the same way with reactor vessels -- inspection while it

1 is being made and then there is in-service inspection
2 program.

3 You do not want to be surprised that something
4 you are counting on -- whether it was a hanger
5 performance or something else I do not know, something
6 you are counting on -- in fact did not function in
7 accordance with the analysis. I was just asking whether
8 this extra look was taken in some way. Whether it was
9 an analysis or in-service, I do not know, or whether it
10 was even necessary. I do not know.

11 Maybe you can tolerate these various other
12 breaks, but if there are some which are relatively
13 intolerable, then one wants to be assured that you just
14 have not assumed everything will be as designed and
15 analyzed over the life of the plant. You may want to do
16 certain other things to assure yourself that it is as
17 designed and analyzed.

18 That was my part of this set of questions. Is
19 that clear?

20 MR. CESARE: Yes.

21 MR. OKRENT: The answer may be that it is all
22 in hand or I do not know. Would the Applicant or the
23 Staff want to add anything to Mr. Ebersole's question at
24 this time?

25 MR. BENDER: I think we better find out

1 whether the Applicant understands Mr. Ebersole's
2 question.

3 MR. EBERSOLE: Does the Applicant understand
4 my question. Mr. Bender wants to know. I will try to
5 rephrase it.

6 I am really asking --

7 MR. OKRENT: Let us see.

8 MR. MC GAUGHEY: I think we do, but in response
9 to Dr. Okrent's question, the best answer to that
10 question is we have an ongoing in-service inspection
11 program to see that things stay within tolerances in
12 terms of piping, cracking and so forth over the life of
13 the plant.

14 MR. OKRENT: Let me say this. I am aware
15 there is an in-service inspection program. There is
16 also a sampling program for bolts. So some of these
17 things were prepared with a certain kind of procedure in
18 mind, a certain kind of failure situation in mind. And
19 they are not always prepared with all of the things in
20 mind that one later thinks of.

21 So I cannot tell offhand whether the current
22 inspection program, whatever it is, is adequate for this
23 purpose. It may well be. But Ed, I think, was
24 originally preparing the in-service inspection with
25 other kinds of functions. It is possible.

1 (Pause.)

2 MR. MC GAUGHEY: If I may characterize your
3 concern or question, it is that suppose there is some
4 break that even though it is very unlikely because the
5 stresses are very low and even though it is adequately
6 anchored, suppose it was not -- this particular --
7 suppose the margins were not there and suppose the
8 anchors were not there. Then what additional have you
9 done to look at that break?

10 MR. OKRENT: No, no. That is not my
11 question.

12 If you are counting on the pipe not breaking
13 in certain ways in certain places, and in analyzing it
14 and deciding that this is a very low probability event
15 you are counting on certain hangers functioning, certain
16 snubbers not malfunctioning so that they do not lead to
17 cracking that is not within your calculation, are you
18 putting enough attention to these snubbers and hangers
19 over the life of the plant so that you can be very
20 confident that an undesirable situation does not
21 develop?

22 That is the sense of my question. You are not
23 just assuming everything is okay or that because we have
24 some kind of an in-service inspection it covers the
25 really critical areas if there are any real critical

1 areas. Is the question clear or not?

2 MR. TRICKOVIC: My name is Robert Trickovic.

3 I work for Bechtel Power Corporation.

4 I believe we have led you to believe that we
5 have used an awfully thin pencil, sir. We have not
6 relied entirely on the expectation that our hangers and
7 restraints would perform over a period of 40 years of
8 life. We have assumed postulated breaks to occur in
9 accordance with the rules presented in the branch
10 technical position.

11 As a matter of fact, we have designed and
12 installed a very significant number of shields to
13 protect sensitive targets. That was step number one.

14 In a certain number of other targets we have
15 utilized the energy coming out of the postulated break
16 and applied it as an exterior load to some other piping
17 systems and analyzed the ability of those piping systems
18 to withstand that load.

19 Thirdly, I believe earlier you mentioned the
20 possibility of secondary generated missiles.

21 MR. OKRENT: No, I did not say secondary
22 generated missiles. Sorry.

23 MR. PLESSET: They talked about jet
24 impingement.

25 MR. OKRENT: I did say that we sometimes find

1 cracks, large cracks, in BWR piping due to crevices that
2 trap flow or other things inside pipes, so that even
3 though it was not a high stress location necessarily, or
4 even if it was, you would never expect to find crack
5 growth at the rate it occurs.

6 What I am saying is you are counting on a
7 region not giving you a major rupture. You just want to
8 have --

9 MR. PLESSET: They assume that they have
10 ruptures and breaks. Is that correct?

11 MR. TRICKOVIC: That is correct.

12 MR. PLESSET: You have it laid out in some
13 sort of recipe formulated by the Staff?

14 MR. TRICKOVIC: Yes.

15 MR. PLESSET: You have applied these to these
16 lines?

17 MR. TRICKOVIC: Including the
18 insert-withdrawal piping bundles.

19 MR. PLESSET: So they have assumed they have
20 these breaks.

21 MR. OKRENT: No. Jesse's point, I believe, is
22 that there are some portions of the piping where breaks
23 are not postulated to occur.

24 MR. FBERSOLE: That is correct.

25 MR. OKRENT: It is possible for these portions

1 of the piping you might have adverse effects on enough
2 tubing on pipe that you could get to a local situation
3 where it was difficult to shut down the plant. But when
4 you say you have complied with the branch technical
5 position -- which I assume they did or the Staff could
6 complain -- you are making this, I think, kind of
7 analysis.

8 My point was when you are making this kind of
9 analysis you want to be sure that in addition to
10 analyzing it that over the plant life in fact it does
11 function in a way that we do not get big cracks in these
12 regions. And that is a sort of preventive question and
13 inspection kind of question, to make sure that the look
14 is commensurate with the need.

15 Jesse's point, I think, is a little
16 different. I think he would prefer not to have the
17 potential there.

18 MR. EBERSOLE: Right. Or else invoke some
19 mitigating functions. This problem is a little bit
20 analogous to an earlier one that we still have not
21 had -- I do not expect the Mississippi Power and Light
22 or Grand Gulf has got this case in point, but would you
23 run a main steam line even though it is a perfectly
24 straight line and its low stress and high quality and
25 perfectly well inspected -- would you run it right

1 through the control room and declare you had a nice
2 plant?

3 It is a judgmental problem. You can use the
4 Staff consideration for non-failure and say so what. Do
5 you follow me?

6 MR. RICHARDSON: Yes.

7 MR. EBERSOLE: I trust you have not done
8 that.

9 MR. MC GAUGHEY: The answer to the question is
10 no.

11 MR. RICHARDSON: The answer to your question
12 is no, we have not done that. It would be difficult to
13 do with a BWR.

14 MR. EBERSOLE: It is almost the same
15 situation. You are allowed a set of dependencies to
16 build themselves on top of your case until you begin to
17 get nervous about how reliable each set of dependencies
18 really is.

19 MR. OKRENT: Do you understand his point now?

20 MR. RICHARDSON: I think we understand his
21 point.

22 MR. OKRENT: That is a good example. I think
23 there was a plant that had a steam line pretty close to
24 the control room, because the branch technical position
25 allowed it.

1 MR. EBERSOLE: Incidentally, what does the
2 Staff do about steam pipes through control rooms? Do
3 you allow them to do this on the grounds that you can be
4 selective in how your plants fail?

5 MR. SWENCER: No. No comment.

6 (Laughter.)

7 MR. OKRENT: Well --

8 MR. EBERSOLE: I think we have aired it.

9 MR. OKRENT: We are now in fact at the point
10 in the agenda where it says break, so I propose we take
11 about eight minutes. We will commence five minutes
12 early and I will feel like I am ahead of the agenda.

13 (A brief recess was taken.)

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1 MR. OKRENT: The Subcommittee meeting will
2 reconvene.

3 The next agenda item relates to hydrogen
4 control. According to the way the agenda in front of me
5 is written, we will have a presentation from Mississippi
6 Power & Light, is that correct?

7 MR. McGAUGHEY: That is correct. I'd like to
8 present Mr. Sam Hobbs.

9 MR. OKRENT: Before you start, if you were not
10 interrupted how long would your presentation take?

11 (Laughter.)

12 MR. HOBBS: During our rehearsal yesterday, we
13 got interrupted very frequently. It took around one
14 hour.

15 MR. OKRENT: Well, let me suggest that you
16 pick out the material that you think is more important
17 to present first, and that you include the material that
18 you could cover in 20 minutes if there were no
19 questions, so that we have ample time for discussion and
20 questions, okay. And then if you have need to call on
21 something else because a detailed question was asked or
22 whatever, you can do it. But get the main parts of your
23 presentation into the first 20 minutes, as it were.

24 I suspect there will be a lot of interest in
25 the topic and I don't want to use up all of the

1 afternoon on it, okay?

2 MR. HOBBS: Okay.

3 (Slide.)

4 To provide a brief summary of the subject I
5 will discuss today -- and I will attempt to emphasize
6 material which has been submitted to the Nuclear
7 Regulatory Commission and the work that's been done
8 since our last ACRS meeting, where we did discuss
9 hydrogen. I will discuss very briefly system design
10 qualification, our base case selection for containment
11 response evaluation, equipment survivability, structural
12 capability, local detonations, and our testing program.

13 (Slide.)

14 If I can go over this one very quickly,
15 basically, we have igniters located in 90 locations in
16 the drywell, wetwell, and the containment, 18 in the
17 drywell, 11 in the wetwell, and 61 in the upper
18 containment. I believe that there are very minimal
19 changes between that and when we last discussed it.

20 Our separation criteria for igniters in
21 providing locations was 30 feet or up to 60 feet if we
22 only had one train in place. To make up for the use of
23 the GMAC model 7G igniter with the spray shield that
24 includes excess provisions and a transformer for
25 voltage. We use a 120-volt AC power supply, two

1 engineered safety division power division, each division
2 separated into two breaker circuits and these are
3 operated remotely by manual switches in the control
4 room.

5 The minimum glow plug surface temperature is
6 1700 degrees.

7 (Slide.)

8 Component qualification. Basically, the
9 igniter assemblies are qualified for seismic and
10 hydrodynamic events, with an absolute sum of safe
11 shutdown earthquake LOCA and safety relief valve
12 actuation. They are qualified for the environmental
13 conditions resulting from successive hydrogen burns, as
14 well as for IEEE 323, 1974, environmental conditions,
15 and IEEE 344, 1975, seismic requirements.

16 We have a testing program under way at this
17 time. The only remaining tests to be conducted are the
18 actual burn environment tests. Those tests are now
19 scheduled for August the 26th. To date we have had no
20 difficulties in passing.

21 Basically, the operation of our system -- and
22 we will be discussing this in a little bit more detail
23 later -- is that for events that have a potential for
24 excessive hydrogen releases, that is when we get into
25 the situation that requires core cooling without level

1 restoration, when the water level falls to or below the
2 type of the active fuel, then we manually initiate the
3 hydrogen igniter system, the combustible gas control
4 system, purge compressors, and the containment sprays
5 for temperature mitigation.

6 (Slide.)

7 The base case selection. We attempted to use
8 realistic initiating events. I'll discuss which events
9 we used. We attempted, given that we were talking about
10 a degraded core situation and not being able in the
11 early stages of an accident to put water into the core,
12 we attempted to construct a realistic scenario.

13 We made use of our base cases, our two base
14 cases, for sensitivity studies and as a basis for other
15 evaluations in such areas as procedures and how they
16 would be applied in the event of a degraded core systems
17 interaction, whether you could have complicating effects
18 between the hydrogen ignition system and other systems,
19 and for our equipment survivability evaluation.

20 (Slide.)

21 Okay. We concluded that we had two base cases
22 -- a stuck-open relief valve and a small break LOCA in
23 the drywell -- that were appropriate for considering.
24 The stuck-open relief valve, basically we considered we
25 had a system transient, loss of feedwater, main steam

1 isolation, closure, that we had either an inadvertent
2 valve opening or a relief valve popping and failing to
3 reclose.

4 The mitigating events or the mitigating
5 activities is that as core level fell below the top of
6 active fuel conditional safety relief valves would be
7 opened to provide steam cooling across the core. We
8 would initiate the containment spray, energize the
9 hydrogen igniter system, and initiate the combustible
10 gas control system.

11 (Slide.)

12 Our basic description of the base case. We
13 made use of MARCH release rates, which were done by
14 Battelle for Sandia, for the NRC for early probabilistic
15 risk assessments, a study that was done. We assumed our
16 combustible gas control system and igniters were
17 initiated 20 minutes into the event. We assumed our
18 upper pool dump was initiated 30 minutes into the event,
19 and we assumed that our ignition criteria, ignition
20 would occur at 8 volume percent and burnup would go to
21 85 percent completion.

22 We made the assumption that six foot per
23 second would be the flame speed and that we would have
24 one spray train initiated after the first burn. I would
25 draw your attention that this is an inconsistency from

1 our - er slides. What had happened is that after
2 some considerable discussion with the Nuclear Regulatory
3 Commission we had committed to initiate in our
4 containment spray at the same time that we initiated our
5 hydrogen ignition system.

6 However, at that point we had done an enormous
7 number of analyses and we do not feel that it was
8 necessary, since the containment spray would provide a
9 mitigating effect, to go back and redo those analyses.
10 So we have stayed with the original analyses. So there
11 is a measure of conservatism.

12 We assumed that we had an appropriate amount
13 of spray carryover from the main containment volume into
14 the wetwell and, because of the fact that at the end of
15 our base case evaluation we had approximately a 7.8 or
16 7.9 volume percent hydrogen concentration in the upper
17 region, we went ahead and assumed we would have a
18 containment burn.

19 We did a restart of the code, and when we
20 discuss this in a little more detail in a minute we will
21 discuss both our nominal base case and our base case
22 with forced containment burn at the end.

23 (Slide.)

24 MR. BENDER: Excuse me. Just because I like
25 to keep it in order, what is meant by the carryover?

1 MR. HOBBS: There is considerable blockage fro
2 the upper containment region into the wetwell, which is
3 the region between the HCU floor and the actual surface
4 of the suppression pool. So because of the equipment
5 that's located in the annular region, because there is
6 on the HCU floor in a steam tunnel, because there is
7 some area where the spray would fall into the upper
8 pool, we took what we considered to be an appropriate
9 reduction in containment spray falling into that
10 region.

11 MR. BENDER: That's all I want to know, thank
12 you.

13 MR. HOBBS: I can expand on that if you need
14 it.

15 MR. BENDER: No, that's enough.

16 (Slide.)

17 MR. HOBBS: I put my next slide under the
18 stack instead of on top.

19 Basically, this situation that we have on the
20 left-hand column is our nominal base case. In the
21 right-hand column is with the forced burn. We have no
22 burns in the drywell which, for a stuck-open relief
23 valve -- which is making a delivery of our hydrogen and
24 steam to the suppression pool -- we would not expect.
25 59 burns in the wetwell and no burns in the

1 containment.

2 We did have a single forced burn in the
3 containment, which was artificially initiated, although
4 we were very, very close to the appropriate criteria for
5 having a burn occur.

6 MR. BENDER: That's because the concentration
7 builds up there first?

8 MR. HOBBS: In the upper containment region?

9 MR. BENDER: Yes.

10 MR. HOBBS: No, sir. Basically, the
11 concentration builds up in the wetwell. However, since
12 burns are not complete and since as burns occur there is
13 some expansion and then later on some contraction, and
14 because of the wide mixing that's assumed to occur, you
15 will have a slow buildup of hydrogen in the upper
16 containment region. And unless it basically reaches the
17 same criteria for a burn as the wetwell region has to
18 have, we would assume that there would be no propagation
19 of the burn into that region.

20 Our peak temperatures in the drywell, wetwell
21 and containment were 137 degrees Fahrenheit, 1,020,
22 197. With the forced burn in the containment, we then
23 see 681 degree temperature in the containment and a
24 slightly higher temperature in the drywell of 193
25 degrees, which primarily results from compression.

1 The peak pressures were 9.6 psig in the
2 drywell, 9 in the wetwell, 8.8 in the containment. With
3 the forced burn we saw peak pressures of 18.6, 23.5, and
4 23.9, respectively.

5 (Slide.)

6 Our other base case was a small break LOCA.
7 For that case we assumed that we had a rupture of a
8 small intermediate sized pipe in the drywell. The
9 mitigating events are precisely the same as they were
10 for the base case, with the suppression pool release
11 with the stuck-open relief valve.

12 (Slide.)

13 Now, the differences between the base case
14 description and this case and for the stuck-open relief
15 valve were very, very minor. Basically, the most
16 significant difference, the only difference I believe,
17 is that at 20 minutes into the accident, once additional
18 SRV's began to be opened to provide a steam cooling flow
19 across the core, we assumed a 50-50 split between -- of
20 hydrogen and steam between the drywell and the
21 suppression pool.

22 Now, that was based on some calculations about
23 the pressure drop through the safety relief valves and
24 the driving force in the vessel.

25 (Slide.)

1 Our summary of results for the drywell break
2 case are that we have one burn in the drywell, 32 burns
3 in the wetwell, and one burn in the containment. Lest
4 it seem that only a single burn in the drywell is
5 suspiciously low, since that is where 50 percent of our
6 hydrogen is being released, I would point out that
7 because of the event you have steam inerting very early
8 in the accident, and that then later on you have a
9 hydrogen steam-rich atmosphere with virtually no steam
10 left to support combustion.

11 The temperatures, peak temperatures, were 707
12 in the drywell, 2295 in the wetwell, and 860 in the
13 containment. Our peak pressures were 16.3 psig in the
14 drywell, 31.6 in the wetwell, and 32.1 in the
15 containment.

16 MR. BENDER: But ignition did occur in the
17 drywell?

18 MR. HOBBS: Basically, we assumed that the
19 combustion gas control system is turned on at the same
20 time the hydrogen ignition system is energized. We
21 began delivering oxygen to the -- or delivering air to
22 the drywell at a rate of 1160 cubic feet per minute.
23 That will eventually build up until you have enough air
24 in the drywell to support combustion.

25 At that time you get a single large burn in

1 the drywell because of the pressure buildup in the
2 drywell at that time. You then basically burp a portion
3 of the drywell atmosphere out through the containment.
4 There is some unburned hydrogen in this, which ends up
5 with a large burn in the containment as a result
6 immediately following that.

7 MR. BENDER: Pressures are not -- what turns
8 out to be the limiting pressure?

9 MR. HOBBS: I'm sorry? You mean as compared
10 to our ultimate capacity?

11 MR. BENDER: Yes. Well, I was really trying
12 to compare that particular burn with the ones in the
13 wetwell.

14 MR. HOBBS: The earlier summary with the
15 forced burn in the containment, we saw a 23.5 psig in
16 the wetwell. With forced burn in the containment, that
17 was when that occurred. It was during that forced
18 burn.

19 MR. BENDER: Thank you.

20 (Slide.)

21 MR. HOBBS: The next major topic --

22 MR. OKRENT: Before you go on to the next
23 topic, let's see if there are questions with regard to
24 the pair of cases you've discussed so far.

25 (No response.)

1 MR. OKRENT: Any questions or response from
2 the consultants or the members?

3 MR. SCHOTT: The set of numbers displayed here
4 on the last or the next to the last slide for the
5 drywell break case appear to be a more recent set than
6 have been exposed to this Subcommittee for that case.
7 Is that -- they don't look dramatically different, but
8 there was a set of comparisons of these two cases
9 included in an item dated, I think, April of this year.

10 MR. HOBBS: April of this year or April of
11 last year?

12 MR. SCHOTT: It must have been April of this
13 year. And the stuck-open relief valve case numbers that
14 you have shown here today look much the same. This
15 other slate of numbers looks comparatively scrambled
16 up. The qualitative conclusions that one would draw
17 aren't dramatically different. They're just not the
18 same set of numbers; recognizable within two or three
19 digits.

20 MR. HOBBS: I might have some confusion about
21 an April of this year submittal. Maybe I will end up
22 being corrected from the floor. We had made some
23 submittals late -- well, early last year. We had then
24 made some follow-up submittals just prior to our ACRS
25 Subcommittee meeting last year, and we had done some six

1 or eight cases.

2 MR. SCHOTT: There were six or eight cases
3 delineated at that time.

4 MR. HOBBS: Since then we have changed the
5 base cases. We had identified a preliminary base case.
6 We assumed that we had two trains of containment spray
7 operational for the stuck-open relief valve case, and
8 that turned out not to be a very sensitive assumption at
9 all.

10 Then for the drywell break case we had assumed
11 that the combustible gas control system would not
12 actuate until it came on automatically, very, very late
13 in the transient. At this time we now assume that those
14 purge compressors are actuated at the same time the
15 hydrogen ignition system is actuated, so that the timing
16 is somewhat different and apparently the detailed
17 pressure analysis is somewhat different.

18 MR. SCHOTT: This is the drywell purge, which
19 is a part of the combustible gas control system? .

20 MR. HOBBS: Yes.

21 MR. SCHOTT: Does the combustible gas control
22 system include any recombiners also, or is that a
23 negligible component of the whole operation?

24 MR. HOBBS: It doesn't include the
25 recombiners. We do not actuate the recombiners at this

1 time in the accident. The system descriptions that I've
2 seen have the recombiners described, but basically for
3 the early stages of an accident the portions of the
4 combustible gas control system which are important are
5 the purge compressors and the vacuum breakers.

6 MR. SCHOTT: The vacuum breakers are passive,
7 are they not, or do they have a lockout on them?

8 MR. HOBBS: They have a lockout. They have
9 block valves.

10 MR. SCHOTT: Which would be loosened in this
11 automatic -- not automatic. It's manual, but
12 administratively decided upon, administratively
13 undertaken?

14 MR. HOBBS: Normally, if the operator did
15 nothing, when you achieve the appropriate pressure set
16 points those block valves would open. Then the vacuum
17 breakers would be free to carry out their function. In
18 fact, whether the block valves will open automatically
19 or not, we will actuate them at the system level.

20 MR. SCHOTT: I think I see the principal
21 difference in the treatment, in the evolution of
22 treatment of former case four, which has now become the
23 current version of drywell break base case.

24 MR. OKRENT: I wonder if I could ask Mr.
25 Schott and Mr. Mark a couple of questions, or if they

1 would comment on something. In the Staff SER they note
2 that the Sandia National Laboratory had some
3 recommendations. On page 22-2, at the bottom, it says:

4 "Sandia identifies two areas where it believes
5 the igniter system design may be improved. Sandia
6 recommended that the number of igniters served by
7 circuit breakers. Greater consideration should be given
8 to the nature of the directional flame propagation or
9 that the number of the igniters in the wetwell region
10 would be increased."

11 Did either of you look at this in detail? Do
12 you agree with the applicant, the Staff, or Sandia, or
13 what? Do you see where I am reading from?

14 MR. SCHOTT: Yes. I have thought about both
15 of these matters. I am not expert about the electrical
16 matter, but --

17 MR. OKRENT: Let's take the second part.

18 MR. SCHOTT: It isn't clear just how the Staff
19 has reacted to it, other than having reiterated Sandia's
20 recommendation, I believe.

21 MR. OKRENT: Are there any questions you would
22 like to ask in this area, for example?

23 MR. SCHOTT: I believe the Sandia
24 recommendation with regard to the placement of igniters
25 and the immediate overhead obstruction or lack of it

1 should be taken seriously. I believe I made this point
2 in my response to the proceedings in the Subcommittee
3 meeting in Jackson 11 months ago.

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1 I do believe that Sandia's observation is a
2 worthwhile one.

3 MR. OKRENT: Is that the identical point that
4 is being addressed here or is it a related one but not
5 identical?

6 MR. SCHOTT: I believe Sandia has gone farther
7 than I did. I concur with Sandia's judgmental
8 conclusion in this general area. I find nothing with
9 which to quarrel in Sandia's recommendation.

10 MR. BENDER: There are probably pros and cons
11 to this recommendation. Are the only cons that it means
12 more things to install?

13 MR. SCHOTT: I don't believe one route to
14 satisfying the recommendation that Sandia suggested. It
15 says: or the number of igniters be increased. Even
16 increasing the number of igniters would do no good if
17 they were less advantageously -- if the initial ones
18 were less advantageously placed than those already being
19 provided.

20 I believe Sandia's point is that simply having
21 them as near as possible to 30 feet plus or minus a
22 smaller amount, being the spacing, is not the only
23 important consideration or the most important
24 consideration, nor is the most important consideration
25 that they be placed where it costs the least to do so.

1 But the sense of the observation is that they be placed
2 advantageously with respect to directional flame
3 propagation that each igniter is intended to serve.

4 MR. BENDER: Have we concluded that they are
5 not placed that way now? That is the question I am
6 trying to find out.

7 MR. SCHOTT: I cannot tell how well -- I
8 cannot tell if the placement has been modified from what
9 it was a year ago to any significant extent. I don't
10 know how many have been relocated or whether any changes
11 have been made. I see no evidence that any changes have
12 been made.

13 MR. HOBBS: Let me make a very brief
14 observation about changes. In the wet well region and
15 in the containment region, there have been no changes,
16 with the possible exception of a very minor relocation
17 of a foot or two to more advantageously take advantage
18 of structural supports for mounting or to clear
19 obstacles that might have caused difficulties in having
20 a mixture properly reach an igniter. In the drywell,
21 there were formerly 96 igniters. The 96 lowest igniters
22 in the drywell would have been below the flooding level
23 for a LOCA, and for long-term flooding we did not want
24 to address the issues.

25 We didn't think that we could appropriately at

1 this time address the issues of qualifying the igniters
2 to be able to withstand long-term flooding. So the six
3 lowest igniters in the drywell were removed. That is
4 the only substantial change that has been made in the
5 number of igniters or in the location.

6 MR. BENDER: Has Mississippi Power and Light
7 looked at the Sandia recommendation and concluded that
8 they are not worth doing?

9 MR. HOBBS: Let me make two or three
10 comments. Since Dr. Schott has already mentioned his
11 own recommendations, let me at least address
12 particularly the spray shield above the igniters. To
13 start with, the spray shield above the igniters in the
14 wet well region have been removed. We had sufficient
15 test data that we felt that we could justify not having
16 the spray shields on there, so those igniters will not
17 have any potential candle snuffer effect.

18 They are also not exposed to as great an
19 extent of containment spray. The igniters in the upper
20 containment and in the drywell region we did not remove
21 the spray shields. However, they are call on to
22 function much less frequently. They are more exposed to
23 turbulence effect from containment spray, and we feel
24 like it is much less of a concern.

25 As far as the particular Sandia

1 recommendations, and I don't have a summary of what all
2 of them are with me, but the first one that was
3 mentioned was igniter locations. I would like to point
4 out that Mississippi Power and Light had retained
5 Combustion and Explosive Research, Incorporated to
6 evaluate our HIS system design and give us a
7 determination of its adequacy.

8 Included in their recommendations were --
9 although they felt that we had an adequate design, they
10 wanted us to consider adding some additional igniters in
11 certain areas. We are, in fact, considering that. We
12 are primarily looking at adding igniters at a lower
13 level in the wet well, down to approximately seven feet
14 above pool level, to provide an earlier ignition of
15 hydrogen than we would get with the current elevation,
16 substantially above that in the region of 17 to 21 feet.

17 There were one or two other recommendations,
18 one of which was the additional igniter breakers. We
19 feel like that issue is a little more complex than just
20 providing separate circuit breakers. There are
21 reliability advantages due to increased redundancy.
22 However, you also get increased system complexity,
23 increased complexity of testing, and we have not found
24 any dominant cause for failure that we believe would
25 warrant such a design change with the redundant system

1 that we currently have.

2 Does that adequately address the concern?

3 MR. BENDER: I think that is enough for right
4 now. I want to cogitate on it.

5 MR. MARK: I have the same question as Mr.
6 Bender, whether you had had a chance to assure yourself
7 that you knew what Sandia meant when they wrote these
8 things. In particular, what did they mean by the nature
9 of directional flame propagation? Are they thinking of
10 a jet flame or are they thinking where the hydrogen
11 really goes so you know you have the igniter there?

12 MR. HOBBS: I would presume they were thinking
13 about where the hydrogen really goes, but we have not
14 addressed that question directly to Sandia. We
15 primarily discussed some other things in our meetings
16 with them.

17 MR. MARK: You have had meetings with them?

18 MR. HOBBS: Yes.

19 MR. MARK: It seems to me they didn't have any
20 more of a chance of having an idea than anybody else
21 about directional flames, because what you really need
22 to be able to find out is what are the patterns of
23 swirling around of the gas as it might come up from that
24 wet well?

25 MR. HOBBS: That's correct.

1 MR. MARK: One should know that to be able to
2 say something before your advisers could say where the
3 igniters should be. I am pleased to hear you saying
4 that you are putting some at lower levels than you
5 previously had.

6 MR. HOBBS: We are evaluating doing that. We
7 have not made a commitment to do so, but we have
8 commissioned a design study and are currently evaluating
9 the results of that design study.

10 MR. MARK: I believe it is mentioned in the
11 Staff SER that further confirmation of the efficacy and
12 nature of mixing is on the study plan.

13 MR. HOBBS: Yes, sir. With respect to mixing
14 we will be discussing a possible test program in a few
15 minutes.

16 MR. MARK: Then this directional flame is not
17 just a flame jet.

18 MR. HOBBS: I don't believe so.

19 MR. MARK: Also I had a different question.
20 In the calculations you have made, you have made an
21 arbitrary supposition assumption that the hydrogen
22 didn't ignite until it got to 8 percent and then it did,
23 and that it was uniform throughout the space considered.
24 Now, the latter certainly can't be the case, but it
25 seems to me also that you might perfectly well ignite at

1 6 percent.

2 The real point of interest is what is the
3 percent at which you feel you can guarantee ignition?

4 MR. HOBBS: We felt that the 8 percent was
5 where we could guarantee reliable ignition.

6 MR. MARK: But you have access to lots of
7 tests. It seems to me that there are many of those in
8 which earlier ignition has been observed.

9 MR. HOBBS: I think that is exactly correct.
10 Our feeling was also that by going to 8 percent ignition
11 criteria with an 85 percent burnup rather than igniting
12 at, say, 6 percent with a 60 percent burnup, that you
13 would see a larger pressure effect.

14 MR. MARK: I quite agree. But since you would
15 expect that a large fraction of the time if 6 percent
16 came by an igniter that some flame would start, that you
17 would then have more burns but less pressure problems,
18 which you don't seem to have here anyway, and if you
19 feel you can guarantee at 8, you don't need to go to
20 higher ones, at least you wouldn't regard them as to be
21 expected. You have looked at higher ones, of course, in
22 your sensitivity studies.

23 MR. HOBBS: Yes.

24 MR. MARK: That sounds fairly reasonable.

25 MR. EBERSOLE: Isn't that to some extent a

1 degree of the function of the steam?

2 MR. MARK: They have to find out about that.

3 The experimental studies have covered a range of that
4 sort, so they are, I presume, taking a good look at all
5 of the observed results and finding out what are the
6 variabilities. Now, at 8 percent you in some
7 circumstances will only get enough for a moving flame.
8 At 6 percent you certainly won't get a down or even
9 sideways flame. So igniters which might pick up stuff
10 at 6 or 8, one would bias, it seems to me, toward the
11 lower levels where they could get their hands on 8
12 percent stuff and burn it from there on up, because you
13 won't burn it from the ceiling on down.

14 MR. HOBBS: Before I made an authoritative
15 statement on that, I would want to confer with some of
16 my consultants, but it was my understanding that at 8
17 percent we felt that there would be downward propagation
18 in a volume.

19 MR. MARK: This is not the case in the
20 classical writings on the subject, but it may be the
21 case from current experiments, which are much more
22 extensive than what was available in 1941 when some of
23 this work was first reported.

24 MR. HOBBS: We can get an answer on that for
25 you.

1 MR. MARK: But things like this should affect
2 the location of igniters, and to that extent I think you
3 and the staff would be consistent with what I understood
4 myself S&L and Sandia might have in mind.

5 MR. BENDER: I would like to get an
6 interpretation from Dr. Schott about his views of the
7 location of the igniters as you have heard them
8 described. Do you consider them adequate? Can they be
9 improved? Should they be improved?

10 MR. SCHOTT: I have not taken time to spot
11 each of the 90-some-odd igniter locations with respect
12 to all but the hardware nearby. I interpret Sandia's
13 reporting to indicate that they have. I would not
14 contend that the locations are inadequate or
15 inappropriate. I take it from what they say they have
16 done to look at them, I take seriously Sandia's
17 recommendation that they can be improved. Whether they
18 need to be -- but I don't believe they have established
19 that they need to be improved.

20 MR. BENDER: Well, it is the latter point, I
21 think, that we need to dwell on. There are lots of
22 opinions on where to put igniters. The real question is
23 is this good enough. Has the Staff taken that into
24 account and does it have anybody who is authoritative on
25 the location of igniters?

1 MR. STINGLER: Joel Stingler from Containment
2 Systems Branch. The thrust of the Sandia recommendation
3 is basically that they feel that you obviously benefit
4 by burning leaner mixtures of hydrogen and therefore
5 they would recommend that, where possible, locate the
6 igniters lower at elevations within rooms.

7 Most of the utilities that have installed
8 igniter systems have struggled with this idea because it
9 is obviously to their advantage to put them in some
10 place where they are not likely to be broken and they
11 don't interfere with operation of the plant, and in this
12 regard, Sandia is merely stating a concept that most
13 people would agree with.

14 Now, with regard to whether the current number
15 and distribution of igniters is adequate, the Staff
16 hasn't concluded that it is indeed adequate for the
17 interim period. Part of the MP&L program to evaluate
18 combustion above the suppression pool is intended to
19 determine how well they perform in that configuration,
20 and we expect that if as a result of that program it
21 indicates that more or a slightly different location of
22 igniters is warranted to more efficiently burn the
23 hydrogen in that region, then we would expect MP&L and
24 we would expect ourselves to pursue that matter. But
25 for the interim period, the analyses which have been

1 performed to date indicate that additional igniters are
2 not needed presently.

3 But to go back to the Sandia recommendation, I
4 don't think that there is a precise recommendation to
5 move Igniter X to a certain location. It was merely to
6 emphasize what most people believe, that if the igniters
7 were perhaps lower in elevation, you could derive some
8 benefit from that.

9 MR. MARK: Having to do with the mixing
10 patterns.

11 MR. STINGLER: Yes, which we expect to be
12 verified at least in some measure by the test program.

13 MR. HOBES: If I could add one comment to Dr.
14 Schott's supposition that Sandia had precisely located
15 all of the igniters. We provided Sandia with a tour of
16 the containment, and they certainly saw some igniter
17 locations. I don't believe they saw all of them. They
18 have reviewed basically drawings for determining the
19 igniter locations.

20 MR. SCHOTT: That was my understanding, that
21 they had indeed examined pages of drawings.

22 MR. OKRENT: I had one other question. I
23 would appreciate having this explored briefly if that is
24 appropriate. There was a question raised in the Staff
25 SER as to whether or not oxygen return will be

1 sufficiently rapid into the wetwell. Do any members of
2 the Subcommittee or the consultants have any comments or
3 questions in that regard?

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1 MR. MARK: Well, I certainly saw that same
2 question, and the calculations that you described don't
3 compel one's immediate convictions, either MARCH or
4 CLASSIX. I was interested to see if we can hear that
5 the mixing studies which MPL is committed to ought to
6 give some confirmation of how things go in that
7 respect. That is, you will pump air into a chamber and
8 see whether or not you get back what.

9 MR. HOBBS After having given a lot of thought
10 and having worked with our consultants in the area of
11 the containment response analysis and the use of the
12 MARCH code, having looked at things we considered should
13 have conservatively represented the possibility for
14 inerting in the wetwell, which would have been the worst
15 case, we found that in fact, we did not observe wetwell
16 inerting, even though our only mechanism for
17 reintroducing oxygen was first expansion and then
18 drawing air back in.

19 We felt that compared to the very turbulent
20 environment and some other things that are neglected in
21 that calculated, that that was conservative.

22 In addition, when we asked Dr. Lewis and
23 Karlovitz of Combustion Explosion to evaluate our
24 hydrogen system, they were quite concerned with whether
25 or not there would be inerting, and whether there would

1 be sufficient oxygen to properly support combustion in
2 the wetwell region. They concluded that they believed
3 there would be sufficient air, and that you would, in
4 fact, get oxygen reintroduced back into that area, and
5 that was based on hand calculations that they had done.

6 MR. OKRENT: Okay, why don't we go on.

7 MR. HOBBS The next major topic is equipment
8 survivability. Basically, we determined the thermal
9 response of essential equipment exposed to predicted
10 hydrogen burn environments, and we determined the
11 ability of this same essential equipment to withstand
12 pressures resulting from hydrogen burns.

13 (Slide.)

14 We can go over this list in a lot of detail,
15 or I can summarize it very briefly.

16 MR. OKRENT: Before you go over the list of
17 equipment, can I ask the following question. Somewhere
18 in the staff SER they mentioned that they are interested
19 in having an ATWS or some type of an ATWS examined for
20 hydrogen generation to see whether it falls within the
21 things you have already analyzed.

22 One of the things that could arise, I suppose,
23 is a different criterion on survivability, or there may
24 also be some different conditions on pressure. I don't
25 know what to anticipate or what the staff thinks might

1 be different, or what you think might be different.

2 If you were to try to analyze some kind of an
3 ATWS situation that led to hydrogen generation, what do
4 you foresee might be different, if anything?

5 MR. HOBBS Let me address that without going
6 into a lot of detail. Mississippi Power & Light has
7 been very active in the formation of, and currently is
8 the Chairman, for the Hydrogen Control Owners Group for
9 MARK III containments. We commissioned General Electric
10 to do a study on hydrogen generation rates, where they
11 would predict making use of modified codes that they had
12 used for licensing basis calculations.

13 Early in the course of that work, we had
14 identified ATWS type events as being one thing we felt
15 should be included in that study. However, in our
16 preliminary report which was submitted to the Nuclear
17 Regulatory Commission, the ATWS work was not included
18 because it was incomplete.

19 At that time, their engineers had, in fact,
20 formed a judgment that the primary effect on hydrogen
21 generation rate would be that there would be an earlier
22 onset of hydrogen but the generation rates would be
23 similar to the generation rates of hydrogen which we
24 have already seen, and that consequently, the effects on
25 containment response and survivability of thermal

1 envelopes and that entire thing would be very, very
2 similar.

3 Since then, additional work has been done and
4 that analysis is complete in a preliminary form, and we
5 are in the process, in the hydrogen control owners
6 group, of reviewing that and preparing it for submittal
7 to the NRC. It would be somewhat unfair perhaps to
8 throw this kind of thing out without having submitted it
9 to the Nuclear Regulatory Commission, but since the
10 question came up, I thought I would provide that
11 information.

12 MR. OKRENT: If I understand correctly what
13 you said you expect this report to indicate is that
14 there are no substantive differences in the effect on
15 either pressures or temperatures of equipment and so
16 forth?

17 MR. HOBBS The primary thing would be a time
18 history of hydrogen generation that we anticipate from
19 that report which would have an effect on us.

20 The critical effect would be the hydrogen
21 generation rate. The time history at this time, our
22 best estimation is, and the preliminary results have
23 shown, that you have an early onset of hydrogen
24 generation, but the rate is not substantially different.

25 MR. OKRENT: I think the conclusions I drew

1 follow from what you said, but I don't want to repeat it.

2 (Laughter.)

3 MR. HOBBS I draw the same conclusions, Dr.

4 Okrent.

5 (Laughter.)

6 In selecting a list of essential equipment, we
7 had three primary criteria. Number one, we wanted to
8 maintain our containment pressure boundary. Number two,
9 we wanted to be able to recover and maintain the core;
10 we wanted to be able to mitigate accident consequences;
11 and finally, we wanted to be able to monitor the course
12 of the event.

13 Basically, on the first criterion, we
14 determined that we needed containment penetrations,
15 locks, hatches, isolation valves. For the second
16 criterion, that we needed the hydrogen ignition system,
17 safety relief valves, low pressure core spray system and
18 low pressure coolant injection as well as other
19 associated modes of RHR system. We needed our hydrogen
20 recombiners for long-term recovery, we needed the
21 drywell purge pressures and the vacuum breakers, and for
22 monitoring the course of the event, we would need our
23 containment and drywell pressure instruments, high range
24 radiation monitors and our containment and suppression
25 pool temperature instrumentation, as well as our reactor

1 level and pressure instrumentation, and we wanted to
2 have hydrogen analyzers.

3 The associated instrumentation and controls
4 with all of the equipment was included in that list.

5 MR. EBERSOLE: May I ask a question about this
6 list? I see the items you have on it. If I could pick
7 one, say, the SRVs, what you are going to count on is
8 the thermal inertia of these pieces of apparatus;
9 something that can take a quick flame in front, but not
10 have any real temperature penetration into the
11 internals. That seems to be the universal figure you
12 are going to use.

13 When you do that, do you look at such little
14 fine structure as a pigtail of electrical connection
15 makeups, or do you always insure that they are in heavy
16 junction boxes with massive covers and you really do
17 have the massive -- in the thermal inertia context --
18 the massive systems in the integral component or
19 equipment that you are going to use for that?

20 For instance, if you have an expose pigtail
21 connection to the SRV solenoid valves, a flash burn will
22 get it. So do you see to it that you don't have literal
23 low-mass electrical apparatus hanging out, as it were,
24 subject to flash burns which they cannot survive?

25 MR. HOBBS It is my understanding that we are

1 generally not susceptible to that because we do not have
2 that kind of a configuration. In modeling things, we
3 obviously did not do extremely fine detailed modeling,
4 but if there were thermally-sensitive components which
5 were exposed to the burn environment, those were modeled.

6 MR. EBERSOLE: Would that have included a
7 connector makeup, if such existed, that had very little
8 thermal inertia? Or are you saying they don't exist?

9 MR. HOBBS I don't believe that those things
10 are directly exposed to the flame environment. Or
11 perhaps if in some few cases they are, that we did model
12 them.

13 MR. EBERSOLE: One way to avoid this is to say
14 that they were all made up in conduit, that there was no
15 open wiring. Could I say that?

16 MR. HOBBS I would have to check.

17 MR. EBERSOLE: Is the thrust of my question
18 clear?

19 MR. HOBBS Yes.

20 MR. EBERSOLE: Would you look into that? I
21 just don't want anything to botch up the general
22 approach you are using.

23 MR. MCGAUGHEY: All of these wires are in
24 conduit.

25 MR. EBERSOLE: That fixes it right there.

1 MR. HOBBS Very good. I didn't have to confer.

2 MR. OKRENT: Before you go on, let me ask the
3 subcommittee members with regard to the hydrogen control
4 matter. There are one or two additional areas on the
5 proposed presentation. Now, we can take another hour if
6 that is what we need, but if we can do it in the next 10
7 minutes and cover the points that you think are
8 important, that would not hurt my feelings.

9 Are there things more that you want to hear on
10 survivability? Are there things you want to hear on
11 structural capability? Would you like to have local
12 detonations discussed? Do you want all of these
13 discussed, or would you like to ask questions? Could I
14 get a quick expression of opinion from the subcommittee?

15 Don't do me a favor and defer the questions
16 today to ask them tomorrow.

17 (Laughter.)

18 MR. EBERSOLE: Are any of these sudden
19 pressure surges creating any damaging effects on
20 instruments?

21 MR. HOBBS No.

22 MR. OKRENT: Are there any topics you
23 particularly want to hear a presentation on?

24 (No response.)

25 Are there any topics -- well, should we throw

1 the rest of this open to questions? This is what I am,
2 in a sense, asking -- on the viewgraphs you would have
3 seen if we continued this route?

4 (No response.)

5 MR. OKRENT: The response is underwhelming.

6 (Laughter.)

7 MR. SCHOTT: You have looked ahead at a
8 notebook full of viewgraphs here.

9 MR. OKRENT: Don't you have one of these? I
10 am sorry. I assumed you did. Carson, are there any
11 things that you would particularly like to have
12 discussed, while Dr. Schott is looking?

13 (Pause.)

14 MR. MARK: I guess probably not. I do have
15 one question I would like to ask, which is somewhat away
16 from the line of presentations. I thought that the
17 staff gave evidence that between what MP&L was doing,
18 what the staff was able to think of and Sandia, that
19 they had covered the survivability area. Had or would
20 come to covering it in a way that looked pretty
21 thoughtful. And the same, I believe, with respect to
22 structural aspects.

23 I was horrified at the detonation calculation
24 that was done. This is a really hairy construct that
25 was proposed there. There would be concrete, 50 feet

1 long, 20 feet wide, sitting 20 or 30 feet above the
2 surface. Let's assume that exactly that space is full
3 of explodable hydrogen. Now, how it ever gets there, it
4 must take it quite a long while to accumulate there, at
5 the rates anybody is prepared to think of. And it would
6 have an acceleration of about, oh, three-tenths g, and
7 why it is going to sit there, unless you just arrange to
8 put a box around it, I couldn't imagine, but they
9 calculated it anyway.

10 Well, that doesn't do any harm, and if they
11 learn that even those conditions the detonation doesn't
12 hurt much, then they must really have covered it pretty
13 well.

14 MR. OKRENT: You reminded me of a question.
15 Are there any situations in which sprays would be off
16 for a while? They hydrogen has been accumulating and
17 then the sprays come on and it leads to a situation that
18 was not combustible, and is now undesirably combustible?

19 MR. MARK: I think that is kind of a separate
20 question. Obviously, if it happens, they are prepared
21 to withstand 8 percent, even in the full upper
22 containment, without stretching the imagination. And
23 they are prepared to point out that their igniters will
24 work, by them if not before.

25 But, if you turn off the igniters because of a

1 loss of power -- there is a way of doing that -- then
2 hydrogen can accumulate. It can get to 30 percent
3 throughout the whole space. There is enough of it under
4 the staff's insistence that if you put in 75 percent
5 total, you can get to about 35 percent hydrogen
6 throughout.

7 And if then the power comes on, you have
8 really got something to see. But that is kind of a
9 question of reliability of the system, rather than what
10 would happen if.

11 MR. EBERSOLE: Dr. Mark, that is why I asked
12 the steam question. Can you have a steam-rich
13 environment in which you build up a hydrogen
14 concentration? I will just arbitrarily say 11 percent.
15 It doesn't ignite. Then you hit it with a spray, you
16 clarify it, and lo and behold, you have now got 11
17 percent compl. environment.

18 MR. MARK: But their testing of the igniters
19 is going to allow one to look at real numbers on that.
20 How much hydrogen do you get with this much, or some
21 other amounts, of steam and get ignition?

22 MR. SIESS: He means condenser steam.

23 MR. EBERSOLE: Twice condenser steam and have
24 a new highly-enriched body of --

25 MR. MARK: That 75 percent, you can stand

1 quite a bit of steam and still ignite. But they will be
2 able to tell us that.

3 MR. SCHOTT: Not if it is more than 50 or 55
4 percent steam. It is possible to totally inert the
5 system with enough steam, even if there were no hydrogen.

6 MR. MARK: Well, they are aware of that, and
7 they are saying they don't ignite in the drywell because
8 of that.

9 MR. SCHOTT: Yes. This MARK III system with
10 the quite substantial isolation of the drywell and even
11 the possibility of limited oxygen availability low in
12 the annulus above the suppression pool -- whether we
13 call that the wetwell or the upper extention
14 throughway -- has a substantial number of distinct
15 situations in which hydrogen can accumulate in the
16 system inspite of the presence of the igniters and
17 accumulate in the drywell after the air has been
18 expelled.

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1 They accumulate, at least by assumption,
2 althoug probably not in reality. It can be thought to
3 accumulate in the upper containment at not fully
4 combustible levels, in the neighborhood of 5 percent
5 hydrogen, which is a substantial amount of hydrogen
6 simply because the volume is great, and all of this is
7 because of the restrictions and general slowness of
8 mixing throughout the whole system. This does give
9 difficulty in predicting with much assurance in doing
10 this modeling with a lot of assurance.

11 I think that maybe the real benefit of
12 Sandia's attempts to model a large number of cases is
13 the demonstration that a wide variety of modeling
14 results can be obtained simply by changing particulars
15 of assumptions about mixing, assumptions about cooling
16 rates and so on, and the lesson that I think comes from
17 this is that with sprays in particular and other heat
18 sinks that are inherently present, the effects of even
19 quite large accumulations of unburned hydrogen with
20 subsequent cancellation of the inerting effect that made
21 possible those accumulations are such that burning then
22 takes place. These effects are subject to mitigation
23 to a significant extent, and in most cases one can be
24 confident that that mitigation is to below any possible
25 rupture pressure.

1 MR. OKRENT: Let me ask a question.

2 MR. SCHOTT: Whether one can say this in 100
3 percent of the cases, I doubt.

4 MR. OKRENT: The staff is proposing that what
5 Mississippi Power and Light is doing and is going to do
6 is acceptable on an interim basis. Do any of the
7 Subcommittee members or consultants have any
8 reservations in that regard? I would just like to
9 ascertain that now. Do you have any reservations, Mr.
10 Schott?

11 MR. SCHOTT: No. I believed a year ago from
12 the form that the system had taken, and I see nothing in
13 the subsequent analyses to change that, that the system
14 is in all likelihood satisfactory. I will be interested
15 to hear more of what really is involved in this testing
16 program, and also to hear some more development, and I
17 haven't spotted that in the notebook here yet, of a
18 concept for controlled burning in the dry well
19 apparently fostered by the early turn-on of the
20 combustible gas or the compressors of something called
21 inverted flame.

22 That is discussed in a one-page submittal
23 carrying a June 25th transmittal letter date.
24 Attachment 1, pool suppression impact, low pool
25 carryover due to hydrogen combustion, but it really is

1 what seems to be under discussion there, Sam, is some
2 newly recognized merits or mechanisms of controlled
3 burning rather than an all or none situation which was
4 involved in the early modeling of the dry well break
5 case, in which the dry well was at one time feared to be
6 a source of a fairly catastrophic sequence of events
7 begun by a very late reinjection of air into the dry
8 well.

9 MR. HOBBS: We have -- as I mentioned earlier,
10 we had retained consultants, Dr. Lewis and Carlovitz, to
11 evaluate our system.

12 MR. SCHOTT: Okay.

13 MR. HOBBS: We had submitted their report in
14 January or February of this year, which ran around 12 or
15 13 pages. That is why that one page letter is so brief,
16 is because it was referring back to a phenomena that was
17 discussed in a little more detail there.

18 MR. SCHOTT: It was discussed in a submittal
19 to you from the consulting firm.

20 MR. HOBBS: And we submitted that report
21 verbatim to the Nuclear Regulatory Commission.

22 MR. SCHOTT: It just hasn't crossed my hands
23 yet. Is it available in the building here?

24 MR. HOBBS: Yes, I believe I have a copy that
25 we can let you have, if Charley doesn't have one handy.

1 MR. SCHOTT: Okay. Okay.

2 MR. HOBBS: In any event, what they had said
3 was, when you are introducing air or when you are
4 introducing containment atmosphere which is still
5 oxygen-bearing into the dry well at the dry well purge
6 compressor outlet, that you will in fact get an
7 appropriate range of conditions in that vicinity to have
8 a burn, and you will in fact have a continuous burn in
9 that region. However, you are introducing air into a
10 fuel rather than introducing fuel into air, and
11 apparently the proper name for this is an inverted
12 diffusion flame.

13 I was somewhat embarrassed after the fact to
14 discover that there was a Scientific American column
15 called The Amateur Scientist, which I had at home, which
16 discussed an inverted flame experiment in a bathtub
17 experiment, and I had not recalled it.

18 So in any event, with a continuous burn of
19 that nature, you would expect a very, very nominal
20 pressure rise, basically limited by the differences in
21 elevation of the suppression pool, in the annulus, and
22 in the suppression pool proper, and we are in fact -- we
23 have in fact analyzed that case, and we have not yet
24 submitted that to the Nuclear Regulatory Commission.
25 The temperatures in the dry well are somewhat worse in

1 that case than they are in the large burn. So we were
2 in the process of re-evaluating survivability for
3 components that were inside the dry well.

4 So, we have not made that submittal, but
5 basically we are on the verge of having that ready to be
6 submitted to the Nuclear Regulatory Commission with
7 favorable results, that we do not have problems as a
8 result of that.

9 MR. SCHOTT: How many cubic feet per minute or
10 in some other equivalent terms of air delivery is
11 involved with these compressors?

12 MR. HOBBS: Around 1,160 cubic feet per minute
13 per purge compressors. There are two purge
14 compressors. You deliver 1,160 cubic feet per minute.

15 MR. SCHOTT: 2,300 cubic feet per minute.

16 MR. HOBBS: Yes.

17 MR. SCHOTT: That number wasn't available a
18 year ago, and I guess I had forgotten. Thanks.

19 MR. OKRENT: You expressed an interest in
20 their test program. On parts of it or all of it?

21 MR. SCHOTT: Comprehension of an outline would
22 be sufficient.

23 MR. OKRENT: Could we jump to that?

24 MR. SCHOTT: If there are things on that, if
25 you could find that section.

1 MR. HOBBS: Just a second. Let me find my
2 slides.

3 (Slide.)

4 MR. HOBBS: Our hydrogen testing program we
5 proposed to the Nuclear Regulatory Commission consists
6 of basically three sets of tests. We were intending to
7 evaluate flammability limits on the hydrogen rich, steam
8 rich environment, particularly for the purposes of
9 evaluating flammability limits in the dry well. In
10 addition, we have proposed burn testing above the
11 suppression pool or generally suppression pool burn
12 phenomena testing, and we have proposed testing to
13 resolve the issue of mixing inside the containment. We
14 have actually, I think, proposed either an analytical
15 program or a specific mixing test. The Nuclear
16 Regulatory Commission, I think, has some preference for
17 the test, and there are in fact some elements of the
18 burn test which will contribute to our knowledge of
19 mixing.

20 (Slide.)

21 MR. HOBBS: The hydrogen-rich, steam-rich burn
22 phenomena testing, the flammability limit testing, we
23 are intending to have conducted at the AECL White Shell
24 facility. These are basically small scale phenomena
25 tests, to investigate flammability limits which I had

1 already set.

2 (Slide.)

3 MR. SCHOTT: The return of air from the dry
4 well purge compressors, is that believed to be
5 sufficient to wash out steam, or is there a steam
6 condensation mechanism that must accompany the operation?

7 MR. HOBBS: In the vicinity that the air is
8 being returned --

9 MR. SCHOTT: The hydrogen will diffuse into it
10 quicker than the steam will. Okay.

11 MR. HOBBS: We have looked at steam
12 condensation for the large burn case, and potential
13 effects there. For our suppression pool burn phenomena
14 testing, we are proposing to build a new large facility
15 to investigate burning above the suppression pool.

16 MR. SCHOTT: How large?

17 MR. HOBBS: Full-scale. Not an entire
18 containment, I hasten to add, but a segment of the
19 containment in which we will have grading, concrete
20 walls, a suppression pool and a sparger which will
21 deliver hydrogen into that suppression pool as well as
22 raw events.

23 MR. SCHOTT: This will be a silo whose
24 diameter is something like the difference in radii
25 between the wet well and the dry well?

1 MR. HOBBS: Well, tentatively, we had proposed
2 -- this test was basically a recommendation of CORBAK.

3 Let me see if I have the appropriate slide. I believe I
4 do.

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1 We had proposed in response to the
2 recommendation from COMBAX basically a square segment, a
3 20 foot square, which is the approximate dimensions of
4 the suppression pool region. I believe our suppression
5 pool is 21 feet, 20 feet, 21 feet side to side.

6 Basically this wa the layout of what we have looked at.

7 (Slide.)

8 MR. HOBBS: I might add, what we are looking
9 at here is partially whether we will get continuous burn
10 in the region above the suppression pool, which is
11 another thing that COMBAX had suggested we look at as
12 well as heat fluxes at mixing, at air return, be able to
13 look at flow rates of air in and out. So basically this
14 is a very flexible facility for this limited range of
15 phenomena that we are looking at.

16 MR. SCHOTT: Is this a joint venture with
17 other -- with the owners' group or whatever it is
18 called?

19 MR. HOBBS: Indeed.

20 Let me again add a remark or two about our
21 joint venture in that area.

22 The hydrogen control owners' group which
23 consists of several owners of Clinton, Perry, Gulf State
24 Utilities, and Grand Gulf, as well as an inactive and
25 nonfunding but information exchange membership from TVA,

1 we have retained or made arrangements with Electric
2 Power Research Institute to act as our program manager
3 and to conduct our testing program. That would include
4 the earlier tests that I have mentioned as well. And
5 the only uncertainty in this testing program is that
6 EPRI has recommended that we might want to pursue some
7 smaller scale tests as well, and we are evaluating
8 that. There is a possibility, if we do proceed with
9 such smaller scale tests, that we might discover that
10 there are more appropriate ways to do large scale
11 testing or that large scale testing would not be
12 needed.

13 However, at this time this is what we are
14 intending to do, and we have made some funding
15 commitments through the Electric Power Research
16 Institute to do so.

17 MR. SCHOTT: That brings the subject up to
18 date as far as the things that I am aware of. I believe
19 that does bring the subject up to date in relation to
20 the things that I have read about.

21 (Slide.)

22 MR. HOGBS: The only remaining item is
23 hydrogen mixing. There we have tentative plans to make
24 use of the HEDL facility at Hanford and to evaluate
25 mixing in a scale test to compare w'th the available

1 data. As I remarked earlier, if we can find a suitable
2 analytical technique, this test may not be approached.
3 In addition, there will be a certain amount of mixing
4 data available from the full scale tests and/or from the
5 smaller scale burn testing should we pursue that.

6 That is really all I had on testing.

7 MR. BENDER: I would just like to get one
8 point clarified, if I could.

9 Your equipment qualification program I suppose
10 is based on primarily analyzing the heat resistance of
11 equipment under the postulated hydrogen burn
12 conditions?

13 MR. HOBBS: Yes.

14 MR. BENDER: You are not really exposing the
15 equipment to burning conditions.

16 MR. HOBBS: No. We have in fact taken a look
17 at some Fenwall testing of an igniter assembly which was
18 conducted for TVA, and we modeled their igniter
19 assembly, which is not identical to ours, and we made
20 use of the same techniques for modeling their assembly
21 and exposing it to a Fenwall test environment and
22 demonstrated that we were getting conservative results
23 compared to what the test had shown.

24 MR. BENDER: I really didn't want to know too
25 much about that. The main point I wanted to make was I

1 presume that after this test program is done, it will be
2 important to go back and look at the results and compare
3 the test program with the bases on which the equipment
4 qualification analysis was done just to make sure that
5 the conditions specified matched the results you
6 obtained.

7 MR. HOBBS: Yes, sir.

8 MR. MARK: This is a red herring question,
9 really. I have, from reading Sandia reports, the
10 Staff's SER, their interim conclusions on this point,
11 the tremendous work that you guys have in prospect, I am
12 wondering whether in all of that consideration, whether
13 a careful look had been taken at the possible option of
14 just deliberately turning on some burners for methane or
15 propane or benzene or whatever you like at the time the
16 water level gets down to the top of the core, and all
17 you have to do is burn out about 16 percent of the
18 oxygen, because it is inerted by then, and the amount of
19 heat you will introduce is, oh, 70 percent of that which
20 the hydrogen would release if it depleted the oxygen.
21 You could do it at a controlled rate. It would cost
22 you, of course, a tank of propane or methane or whatever
23 was easy to handle, store and deliver. Those techniques
24 are reasonably well known. You just go into the kitchen
25 and see some of them, and you wouldn't have to test your

1 equipment survivability, and you wouldn't have to answer
2 questions about ATWS, and you would really have a fine
3 time in all respects except the cost of this burner.

4 MR. EBERSOLE: Hear, hear. That's the whole
5 topic that has been grinding around for quite a while.

6 MR. MARK: You control the rate, you have less
7 heat than the hydrogen. You don't have to impose more
8 cooling rates than you are already prepared to handle,
9 and you could make sure that this spray was working when
10 you turned on the burner.

11 Has that been carefully gone through by either
12 the NRC Staff or Sandia people or you? That's my
13 question. You can say yes or no.

14 Then we will move on to the next topic.

15 MR. HOBBS: No. I think -- I know the NRC
16 research staff has taken a look at one or two things
17 along those lines. I am not sure that those results
18 have been published in the open literature.

19 When we were first evaluating putting in a
20 hydrogen ignition system, we evaluated a broad range of
21 solutions, water, fog, spray, burners, which I will come
22 back to in a moment, post-accident inerting with and
23 without containment venting for containment release,
24 recombiners which of course require rather horrendous
25 numbers of recombiners. I don't recall all of the

1 things. There were some seven or eight alternatives
2 which we evaluated.

3 At that time we chose a hydrogen ignition
4 system based on what we believed was sound criteria. As
5 I said, we did evaluate burners. There was some
6 question about the effectiveness of burning as you
7 depleted the oxygen, and about mixing. There is
8 obviously the heat addition rate which, as you point
9 out, is perhaps no more severe than what we are
10 proposing to take as a result of controlled ignition of
11 hydrogen, and a number of other disadvantages. We
12 concluded at that time -- and I don't have that report
13 in front of me, but we concluded at that time that that
14 was a less desirable approach than proceeding with
15 igniters.

16 Since then, I might point out that I have had
17 some private conversations with Dr. Lewis and Karlovitz
18 of COMBAX, and they suggested that there was in fact
19 another alternative to a hydrogen ignition system that
20 they thought was particularly clean, simple and easy.
21 Then they hesitated and said, well, maybe perhaps not as
22 clean, simple, easy as we think considering the
23 difficulties you have already had with igniters, and
24 that was to install an external gas turbine with some
25 recirculation of air.

1 But the fact was that in terms of qualifying
2 that equipment, assuring that it will operate, we did
3 not feel that we could approach that quite as
4 expeditiously as we could the igniter system.

5 MR. MARK: Look, you have answered the
6 question.

7 The things that are attractive -- and I am not
8 sure how carefully they have been looked at -- you get
9 no products except carbon monoxide and water. You get
10 the carbon dioxide in-house dilutant, so that it adds to
11 the inerting. The water you are always afraid might
12 come out. The carbon dioxide won't. It is as good as
13 water vapor except that it is permanent as a
14 suppressant.

15 You don't have to answer questions about,
16 well, how do you know the hydrogen might be coming twice
17 as fast or things of this kind in case you have an
18 ATWS. You just skip all that. You make the air inert,
19 and the Staff could go on and do something more
20 important.

21 MR. EBERSOLE: May I make a comment? I
22 believe you all got on this igniter wagon when TVA first
23 got involved in it.

24 My understanding is they have been looking at
25 this combustor process, too, involving a gas or oil

1 burning turbine, with various ways of sweetening the
2 combustion process. Of course, the principal way they
3 sweeten it is the compression ratio which enhances the
4 chance of combustion better than they have had in the
5 open atmosphere in the ordinary combustion process. One
6 can improve on the exhaust. It is pretty nice to burn
7 out the 20 percent oxygen and have a net reduction of 20
8 percent net inventory by putting condensed water back
9 into the containment, which can be handled by a cooler
10 if you wanted to use exhaust cooling.

11 One of the nicer aspects of this, everyone
12 always needs electrical power. If you had a gas or oil
13 fire, 10 megawatt turbine, there it would be, just a
14 small side stream to use it.

15 MR. OKRENT: Gentlemen, I'm going to end the
16 discussion of hydrogen control in about one minute
17 unless somebody has a specific question for the
18 Applicant or the Staff.

19 By the way, as of now, we have not located a
20 copy of the consultant's report referred to by
21 Mississippi Power and Light, so we would appreciate your
22 making a copy available at the close of this item so
23 that the Subcommittee members and our consultants can
24 peruse it, and maybe the staff will check with our staff
25 and see what happened, if indeed we have not received

1 it.

2 Are there any last minute questions on
3 hydrogen?

4 (No response.)

5 MR. CKRENT: Okay, thank you.

6 I'm going to go on to the next agenda item.

7 We are nominally at 5:00 o'clock, and I am
8 going to take that item next, management structure and
9 technical capability.

10 MR. STAMPLEY: My name is Morris Stampley,
11 Senior Vice President, Nuclear Mississippi Power and
12 Light, the operator of the Grand Gulf. My complete time
13 and effort is dedicated to the Grand Gulf project. I
14 would like to make a few general comments. Then we have
15 one more presentation, depending upon the specific areas
16 of your interest.

17 We announced in 1972 the intention to build
18 and operate the Grand Gulf plant. From that very
19 outset, the safety of the plant has been a dominant
20 theme. We have never compromised that. We believe that
21 our record shows our commitment to safety. We made some
22 early decisions which we still think were correct. We
23 did select a BWR plant. Our evaluation of the nuclear
24 steam supply system we considered the operation of the
25 various plants. We also chose soon after the initial

1 selection to purchase the improved BWR-6 MARK III
2 because we felt that it did have added safety features
3 and some added benefits.

4 We realized even at that time, by making the
5 first purchase, that there would be additional license
6 and construction activities involved in the purchase of
7 this improved design. We still believe that was a
8 correct decision, and we are pleased with it.

9 Also in our evaluation of architect engineer
10 constructor, we considered in that evaluation the
11 experience level of a number of architect engineers
12 constructors, and as you well know, we wound up choosing
13 Bechtel Power Corporation to design and construct the
14 plant. They do have a large amount of experience in
15 that area.

16 From the very beginning of this project we
17 have had a comprehensive and aggressive quality
18 assurance program, quality assurance manager. We have
19 provided the manager with the necessary independence
20 from cost and schedule pressures. The manager of
21 quality assurance reports directly to me. We have an
22 operational quality assurance manual that governs all
23 aspects of the operation of the plant, and we think it
24 is a good manual.

25 We have always tried in our operations to

1 obtain the best qualified employees for whatever jobs we
2 have. We think this has been especially true in the
3 manning of the nuclear project for the plant staff and
4 support activities.

5 There have been turnovers in our
6 organization. Although there have been, we have been
7 successful in recruiting and maintaining a good staff.
8 They have many impressive credentials in both the Navy
9 nuclear program and the commercial power program. We
10 recognized from the outset, and more particularly during
11 the startup phase, the importance of maintaining the
12 morale of our people. We think we have addressed that
13 in the number and quality of our people, in the various
14 levels of organization which has been an area of
15 discussion with this committee previously and with the
16 NRC staff.

17 As Mr. Houston mentioned, we would be prepared
18 to discuss it if you so desire.

19 Our policy at MP&L is that all activities
20 pertaining to the safe operation of the plant should be
21 governed by a comprehensive and well thought out
22 procedure. Our president, Mr. Ludkin, and I both have
23 taken a personal interest in this in insisting that we
24 have good procedures and that they be followed. I think
25 one indication of that is a recent memo that he and I

1 jointly signed, and I would like to read you just a
2 couple of statements from that memo to all of the people
3 involved in the Grand Gulf project.

4 I quote, "The single most important
5 contributor towards safe operation is for us to take the
6 time and to think through every significant action prior
7 to making that action. This must be done even though it
8 means delay or loss of generation. We state further
9 that experience is the most effective way to show the
10 thinking that takes place. Please see that people are
11 provided with good procedures and those procedures are
12 adhered to."

13 We do realize that we must place continuing
14 emphasis on this matter to proceed.

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1 The nuclear organization in our company has
2 the full support of the top management, and we take a
3 personal interest in seeing that these objectives are
4 accomplished.

5 I now take a great deal of pleasure in
6 presenting to you Mr. Floyd Lewis. Mr. Lewis is a
7 recognized leader in the utility and is one who is a
8 moving force in the positive actions taken by our
9 industry after Three Mile Island. Many of you are
10 familiar with his activities in the formation and
11 implementation of INPO, his work in ERPI and AIF and all
12 the things that are associated with our industry.

13 Mr. Lewis is going to give us a presentation,
14 sort of overview of the activities within the Middle
15 South Utility System to review the operation of the five
16 nuclear units within the system to ensure that we
17 coordinate our activities and share our resources and
18 experiences to enhance overall safety of these five
19 units.

20 After Mr. Lewis' presentation, we do have
21 available our own staff to discuss further those
22 specific items if you would care to discuss any of these
23 matters further.

24 Mr. Lewis.

25 MR. LEWIS: Thank you very much, Norris.

1 I am pleased to have this opportunity to be
2 here and to talk with you about a few things involving
3 the organization of the Middle South Utilities System
4 and particularly with respect to those entities in the
5 system that have nuclear commitments.

6 Also, I will want to talk a little bit about
7 the efforts currently under way to enhance peer review
8 and sharing of resources to achieve the most safe and
9 effective operation of Middle South System nuclear
10 units, and a bit about the recognition of our needs
11 described for operational excellence for safety and
12 financial reasons and measures to improve the flow of
13 information within the Middle South System.

14 I have not been checked out as an operator
15 here.

16 (Slide.)

17 This little chart shows the units in the
18 Middle South System. Along this line are the operating
19 utility companies. We are in the process of combining
20 Louisiana Power and Light Company and New Orleans Public
21 Service, applications having been filed with both the
22 Securities and Exchange Commission and the State Public
23 Service Commission. We hope to consummate that in the
24 very near future.

25 Looking at these entities, Arkansas Power and

1 Light Company has a nuclear plant with two operating
2 units, Arkansas Unit 1 and 2. The first of those went
3 into operation back in 1974. Mississippi Power and
4 Light Company and Middle South Energy have the Grand
5 Gulf Unit 1 now in startup about which we are talking
6 today. And Unit 2, which has the limited construction
7 work going forward to protect the investment in that
8 unit. I would like to emphasize that it is our intent,
9 speaking of management, to complete the construction of
10 that unit.

11 The Louisiana Power and Light Company has the
12 Waterford 3 unit under construction, which is a matter
13 of some months later in schedule than Grand Gulf 1.
14 Middle South Services provides technical and other
15 services to the operating companies. It has about 766
16 employees, of whom 48 are supporting the nuclear unit in
17 various technical capacities.

18 System Fuels is a fuel procurement subsidiary
19 of the operating companies, and it is involved with
20 nuclear fuel procurement.

21 We retained a nationally recognized consultant
22 to give us their recommendation on the optimum
23 organization of our system nuclear resources for
24 achieving our goal of safe and efficient operation of
25 our nuclear units.

1 (Slide.)

2 Out of that study we came forth with this
3 organization, which we are in the process of
4 implementing at the present time. I occupy this role
5 (indicating). Reporting to me is a new entity called
6 the System Nuclear Oversight Committee, composed of the
7 highest-level officer in each of the companies indicated
8 here with professional nuclear background. That is the
9 vice-presidential level of the service company of each
10 of the operating companies with the nuclear unit.

11 And then, while we have not yet identified
12 these people, we plan to have three people from outside
13 the system who will have a very high level of nuclear
14 qualification to participate in this program. We will
15 talk a little bit later about the nuclear assurance
16 staff.

17 (Slide.)

18 The functions of this oversight committee
19 include an overview and guidance on a systemwide basis
20 of our nuclear operations. The oversight and appraisal
21 of nuclear activities of the whole system to develop
22 standards for performance.

23 We do not intend that these just be minimal
24 but standards that we would be satisfied with to provide
25 a focal point for assuring maximum systemwide response

1 to emergency conditions should such occur either within
2 our system or adjacent areas to ensure support services
3 provided for the system and improve effectiveness with
4 continuity of experience and lower cost.

5 And this is now being pursued on the basis of
6 developing a specific charter for the Middle South
7 Services nuclear services group. The goals we have in
8 mind here are: to achieve a high-level of operational
9 excellence; to promote peer group review and interchange
10 of experience, information, ideas, and resources.

11 We have approached nuclear with each of the
12 companies that applied for a construction permit and an
13 operating license being staffed up to run their own show.

14 What we are looking to do now is to provide a
15 vehicle through which the operating experience at
16 Arkansas with the many years now of operating experience
17 and so forth will be brought into play and there will be
18 an interchange on a regular basis among the companies.

19 Another goal is to ensure compliance with our
20 requirements for safe operation, to promote development
21 of in-house support services on a continuous basis, and
22 to promote development of improved career opportunities
23 for nuclear power professionals within the total system.

24 At this point in time there has been very
25 little movement between the units in the system, and we

1 would hope that we could stimulate cross-fertilization,
2 if you will, and avenues for promotion for people when
3 we are looking to fill spots in the whole system.

4 Now, you remember that I said we would refer
5 later to this nuclear assurance organization.

6 (Slide.)

7 This organization will be administratively
8 located at the service company but will have line
9 reporting relationship to the nuclear oversight
10 committee. The functions of this small but highly
11 competent group will include providing staff reports for
12 the Nuclear Oversight Committee, carrying out whatever
13 assignments they might receive from that committee,
14 doing studies, contracting for studies, whatever.

15 They will have from this group representative
16 on each company safety review committee within the
17 system. They will perform continuing safety oversight
18 of operations of our nuclear facilities. They will
19 perform assessments of risk, control activities to
20 direct appropriate attention to the most important
21 areas, and they will be a focal point for our system
22 contact with the Institute of Nuclear Power Operations
23 in Atlanta.

24 (Slide.)

25 The nuclear services organization at the

1 service company, you might remember I said we had about
2 48 people who almost all of them are in this part of the
3 services company. It performs systemwide support and
4 specialized technical services, improve effectiveness,
5 continuity of experience, or lower scales of cost can be
6 achieved.

7 A sample of present activities which are being
8 provided to one or more of the companies include nuclear
9 fuel cycle support, fuel and reactor engineering and
10 analysis support, quality assurance performance,
11 specialized technical services, and regulatory response
12 on a generic or a systemwide issue basis.

13 In other words, when there is something to be
14 commented on of a generic nature, this group attempts to
15 handle that and gets input from the various people in
16 the various units of the system.

17 A list of all of the nuclear services now
18 provided for one or more of the operating companies
19 would number about 14 or 15, as I recall.

20 (Slide.)

21 Trying to chart out here the relationship of
22 Grand Gulf to the units within the system that can
23 provide assistance to it, I hope you can see across
24 here. I occupy this position and this position. Don
25 Luikin occupies this position and is also a member of

1 the board of each of these units.

2 I am chairman of Middle South Services. You
3 have a lot of cross-fertilization, if you will, or you
4 have - maybe it is sterilization -- but it is the same
5 people who occupy a lot of these spots here and who
6 share responsibility for the performance of the system.

7 We believe that with the effort that is going
8 forward at the present time, we will have brought to
9 bear the best resources in terms basically of people and
10 experience that we have available in the system.

11 I hope you see from this some idea of how our
12 system structure is related to Grand Gulf, how we will
13 make available system capabilities to support MP&L and
14 Grand Gulf. I hope that you recognize that we have
15 ongoing efforts to improve peer review and appraisal as
16 a means of maximizing operational performance and that
17 we do have a management commitment to safe, effective
18 operation.

19 In all candor, I would say to you that it
20 concerns me greatly when our nuclear units are shut down
21 for whatever reason. In September of 1980 we lost \$18
22 million in that one month because our two nuclear units
23 in Arkansas were shut down in a mode where we were not
24 able to pass through the cost consequences of that to
25 customers. But I would --

1 MR. EBERSOLE: May I ask a question on that?
2 Was that the heating, ventilating, and air conditioning
3 disabling of the solid-state equipment you are referring
4 to?

5 MR. LEWIS: My recollection -- and do not hold
6 me to this; I am not technically competent, I will
7 confess to you -- the Asian clam problem in the cooling
8 system of the plant, the service water cooling system, I
9 believe, was the major cause of that outage.

10 What I wanted to emphasize is it is the
11 absolute conviction of the management of the Middle
12 South System that the worst thing we could do for the
13 stockholders whose interests we are charged with
14 protecting would be to permit the operation of a nuclear
15 unit in an unsafe manner.

16 While the financial consequences are a cause
17 for concern, the risk involved in operating in an unsafe
18 way is far more detrimental to the interest of the
19 stockholders, and it is our commitment not to let that
20 happen on our system.

21 I would be glad to try to answer any
22 questions. That is all I have.

23 Yes, sir.

24 MR. BENDER: Mr. Lewis, being able to see all
25 four systems up there at one time leads me to ask you

1 about the view which Gulf States has of its dependence
2 on the architect-engineering firms and the nuclear steam
3 supply organizations that have supplied the engineering
4 and hardware.

5 Do you have any thoughts about how they relate
6 to this organizational structure you have set up here?

7 MR. LEWIS: Well, it is my impression that at
8 this point in time the statement I have heard people
9 say, that you never get finished building a nuclear
10 power plant, has probably been proven true in the
11 experience thus far. And you are apt almost always to
12 find some people on site who are doing retrofitting or
13 maintenance or whatever.

14 It is certainly our intent, by marshaling the
15 forces of all of our system, to try to be as
16 self-sufficient as we can. But I have no idea at this
17 point in time if that would ever be to the total
18 exclusion of the world of competence that exists outside
19 of the Middle South System.

20 I do not at this point foresee us ever being
21 at the point where we would be able to be like Duke
22 Power and doing everything from design, construction,
23 right on through. It seems to me we will always be
24 dependent on the architect-engineering community for a
25 major part of our design work and probably with a good

1 bit of our construction management, although we are
2 working to put together a good construction management
3 group within the service company for future projects.

4 MR. BENDER: How about the nuclear steam
5 supply organization? You have got Combustion
6 Engineering, GE.

7 MR. LEWIS: B&W.

8 MR. BENDER: B&W. No Westinghouse plants?

9 MR. LEWIS: No, sir. We have two GEs at Grand
10 Gulf, two Combustion, and the one B&W Unit 1.

11 MR. BENDER: Your understanding is they will
12 continue to provide supporting service to you?

13 MR. LEWIS: It is my impression that they find
14 that rather lucrative.

15 (Laughter.)

16 MR. LEWIS: So our discussions with various
17 ones lead me to believe that they will stay in that
18 business for a long, long time and that they are not
19 looking to give up that source of revenue. Of course,
20 the one area of most concern to me was what I am assured
21 was a misinterpretation on my and many other people's
22 parts of Mr. Welsh's statement for GE whenever it was,
23 sometime back months ago, in which many of us
24 interpreted it as saying, in effect, we are throwing in
25 the sponge and which they have assured us it was a

1 misinterpretation on our part.

2 They were trying to be realistic in terms of
3 what could be expected in terms of time before some
4 other units would be ordered.

5 Yes, sir.

6 MR. EBERSOLE: You have got four stores from
7 which you can buy nuclear steam supplies. What criteria
8 do you use to pick a store?

9 MR. LEWIS: There are other people here who
10 could surely answer that better than I. But it is my
11 impression that each time we have placed an order, we
12 have, in effect, invited everybody in the business to
13 come forward and make a proposal and that we have given
14 it the most objective appraisal that we could in terms
15 of deciding which is the best at that point in time to
16 meet the needs that we saw and which we were trying to
17 satisfy with the order of a unit.

18 And that it was that kind of a procedure that
19 led us to choose first B&W, then Combustion Engineering
20 for the second unit at Arkansas and the unit at
21 Waterford and then the two GEs up at Grand Gulf. I am
22 sure Norris or Jim McGaughy or someone could probably
23 speak better to that.

24 MR. EBERSOLE: Is it fair to say that it is
25 straight economics?

1 MR. LEWIS: It is my belief that that is what
2 we did. Now, whether there were some prejudices that
3 were involved at some point, or some preferences, let me
4 put it that way, at some point in the appraisal
5 procedure, I do not think you could ever rule that out
6 totally. But it was best efforts on our part to do a
7 straightforward economic analysis in comparing the
8 offerings.

9 MR. EBERSOLE: Thank you.

10 MR. ORKENT: I think we had better go on to
11 some of the specific questions on staffing.

12 MR. STAMPLEY: We will proceed here with the
13 plant safety committee.

14 MR. ORKENT: Let us do that next and get it
15 out of the way.

16 MR. STAMPLEY: Mr. Ken McCoy, our plant
17 manager of Grand Gulf nuclear safety, will address the
18 plant safety review committee.

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1 (Slide.)

2 MR. MCCOY: The Plant Safety Review Committee
3 at Grand Gulf has been functioning for several years
4 now. We did have a change in the Plant Safety Review
5 Committee when the technical specifications were issued,
6 and I will discuss that in just a moment. But the
7 membership and the basic issues reviewed by the safety
8 review committee have not changed.

9 The function of this committee is twofold.

10 It's composed of seven members, chaired by the assistant
11 plant manager, with the vice chairman as the nuclear
12 support manager. I might add that both of those
13 positions meet equal qualifications in our
14 organization.

15 The other members are the operations
16 superintendent, the technical support superintendent,
17 the quality superintendent, and the chemistry and
18 radiation protection superintendent, and the maintenance
19 superintendent.

20 The meeting frequency called for in our
21 specifications is monthly. However, through this period
22 of starting up the unit it has been several times a
23 week.

24 (Slide.)

25 The responsibilities of this group include the

1 review in detail of station administrative procedures
2 and changes thereto, safety evaluations, proposed
3 changes which may involve an unreviewed safety question,
4 tests which may involve an unreviewed safety question,
5 proposed changes to tech specs or operating licenses,
6 reports of violations of codes or procedures having
7 nuclear safety significance, reports of deficient
8 systems containing radioactive materials, reports of
9 operating abnormalities or deviations, events requiring
10 24-hour Commission notification, unanticipated design or
11 operational deficiencies of safety-related structures,
12 systems or components, plant security -- that's a plant
13 security plan and changes thereto -- the emergency plan
14 and changes thereto, potential nuclear safety hazards,
15 investigations or analyses requested by the chairman --
16 that's the SRC in the corporate office -- and unexpected
17 offsite releases, changes to the process control
18 program, the dose manual and the rad waste systems.

19 (Slide.)

20 In addition, the change that was made at the
21 time that we received a low power operating license was
22 that certain functions were designated for independent
23 technical review in accordance with the latest issue of
24 the ANSI Standard 18.7.

25 These functions -- some of these functions

1 were done during the startup by the PSRC that now are
2 done by independent review. These activities include
3 procedures which affect nuclear safety and shall be
4 prepared, reviewed and approved by an independent review
5 procedure, and that the administrative procedures
6 require a written approval by the plant manager.

7 In addition, proposed changes to nuclear plant
8 safety-related systems, structures and components will
9 receive a review as designated by the plant manager.
10 Again, that's an independent review. And those changes
11 all must be approved by the plant manager.

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1 EVENING SESSION

2 (6:00 p.m.)

3 MR. MCCOY: In addition, I might add that,
4 since we're talking about the PSRC, each of those
5 changes receives a safety evaluation, and that, as you
6 saw previously, is reviewed by the PSRC.

7 Proposed tests and experiments which affect
8 the plant nuclear safety shall receive an independent
9 review. Reportable occurrences and tech spec violations
10 will be investigated, and the recommendation provided to
11 the plant manager. The individuals who are performing
12 this review shall meet the qualification requirements of
13 the ANSI Standard 18.1.

14 Review shall determine whether or not an
15 unresolved safety issue is involved, and records shall
16 be maintained of these activities.

17 In general, I think our PSRC has been very
18 effective during the plant startup and I think the
19 changes that were made at the time of the issuance of
20 the operating license will allow that body to become
21 even more effective.

22 So with that, I will be open for any
23 questions.

24 MR. OKRENT: Maybe we should also talk about
25 another committee. What's it called, the --

1 MR. STAMPLEY: The safety review committee.

2 MR. OKRENT: Yes.

3 MR. STAMPLEY: We're prepared to do that and
4 we'd like to ask Mr. Larry Dale, our manager of nuclear
5 services, to pursue that, and then we'll go from there.

6 MR. DALE: Let me begin by just giving you a
7 brief overview of the corporate safety review
8 committee. We organized the committee and had our first
9 meeting back in June of 1981. So this committee has
10 been in effect a little over a year.

11 Our meeting frequency has been approximately
12 monthly since the beginning. We have expanded from 7 to
13 11 members since initially organizing the committee. I
14 point out that the 11 does not include the secretary of
15 the committee, so really we have 12 people in the
16 meeting.

17 The committee does report to the senior vice
18 president - nuclear. Our operations mechanics of the
19 way the committee operates as far as performing the
20 reviews, et cetera, is governed by our nuclear
21 production department procedure 9.2.

22 We have had formal training sessions for all
23 of the primary members and their alternates on their
24 duties and responsibilities as members of the
25 committee. Our charter duties are in the area of review

1 and have been in accordance with the technical
2 specifications section 652, the areas that you have to
3 review.

4 We are planning to expand the charter and the
5 areas of review of this corporate safety review committee
6 in conjunction with the nuclear oversight committee that
7 Mr. Lewis discussed. We will expand our charter, our
8 area of review, to back off and take a more
9 comprehensive look at plant operations, and then what is
10 typically done if you just comply with the technical
11 specification.

12 (Slide.)

13 Let me briefly tell you about the membership
14 on the corporate committee. The SRC is chaired by the
15 assistant vice president, nuclear production. I serve
16 as the alternate chairman. Mr. John Richardson, our
17 manager of safety and licensing, serves as the
18 secretary. We have the manager of quality assurance,
19 manager of nuclear engineering, the nuclear plant
20 manager.

21 So we have all the major managers within the
22 production department. We also have our corporate
23 health physicist and our principal engineer, who
24 supervises the operations analysis group. We have
25 representation from Middle South Services, Mr. Jack

1 Fouchard, manager of systems operation at Middle South
2 Services.

3 We also have three consultants. Dr. J.M.
4 Hendrie I'm sure needs no introduction to you. We have
5 Dr. D.W. Jones, who is director of the Center for
6 Nuclear Studies at Memphis State University; and we have
7 Mr. J.F. Groves, who is the advisor to the vice
8 president, nuclear production. Mr. Groves was -- is
9 previously the assistant plant manager at Browns Ferry
10 and was assistant plant manager during the startup of
11 all three units of Browns Ferry.

12 A couple of notes about the committee. Only 2
13 of the 12 are line management from plant operations. So
14 we feel like we have a high degree of independence from
15 the operating pressures.

16 25 percent of these people are consultants.
17 33 percent are not MP&L employees. Individually and
18 collectively, we meet the experience and expertise
19 requirements of the technical specification, and we have
20 on the average 19 years of professional experience, of
21 which 17 years of that is nuclear experience.

22 So that's all I had intended to say about the
23 corporate review committee.

24 MR. OKRENT: Any questions on it?

25 MR. BENDER: Yes. Where do these people

1 meet?

2 MR. DALE: We either meet in Jackson in the
3 corporate office or at the plant site, depending on
4 people's travel schedule and that sort of thing.

5 MR. BENDER: Thank you.

6 MR. OKRENT: Can I ask a related question? In
7 the letter the Committee wrote, October 20, 1981, the
8 Committee noted or recommended or stated that
9 Mississippi Power & Light also needs to fill certain
10 senior technical personnel positions in its management
11 organization. Have those been filled now?

12 MR. McGAUGHEY: Yes, sir, they have.

13 MR. OKRENT: Okay.

14 One other related question. If I understand
15 correctly, the man who I guess was assistant plant
16 manager, who was the person with considerable BWR or LWR
17 experience, who you did have in your organization when
18 we met with you last, has left. Could you tell us
19 something about how he has been replaced and what your
20 operating experience is in your operating organization?

21 MR. McGAUGHEY: Yes. I would like to ask our
22 plant manager to explain that.

23 MR. MCCOY: I think in order to best answer
24 that question you will need to be somewhat familiar with
25 our organization. And I will point out to you the

1 position that was replaced and then discuss the players
2 who are in those positions at the present time.

3 The position that was vacated, let me say a
4 little bit about that. The man who was in this position
5 went back to his original utility in a very attractive
6 job. There was a promotion to him, and so we certainly
7 don't blame him for that. But it was unfortunate in the
8 timing of our startup that that should happen.

9 However, that is not to be -- I would not say
10 that's unexpected in a utility which is going into a
11 nuclear operation for the first time and bringing in
12 people from various areas.

13 That job is presently filled by the man who
14 had held this nuclear support manager job for the
15 previous two years, Mr. Dick Ambersino. He came to us
16 with considerable BWR experience, eight years of BWR
17 experience working for the General Electric Company. It
18 included the experience as a startup engineer on the two
19 Peach Bottom units, as a site operations manager for GE
20 at the Duane Arnold energy center, and had been on loan
21 to Philadelphia Electric as a maintenance superintendent
22 for approximately one year at Peach Bottom.

23 He has assumed this role in early June, and we
24 feel we had a smooth transition, considering the timing
25 of that.

1 We also, since our previous discussion with
2 you, have hired a manager with even more BWR experience
3 than either of these two gentlemen. He had been a
4 licensed SRO since 1973 on a BWR. And that was Mr. Don
5 Tomelson, who we hired as an outage manager in this
6 position, with the idea that he would develop and move
7 into the outage management area.

8 What we did at the time was, since we are not
9 in an immediate outage situation, we moved him to the
10 nuclear support manager's job, and that is on an acting
11 basis.

12 We also have one other manager with
13 considerable experience, who was the startup manager for
14 the preoperational test phase, who has been an engineer
15 with Mississippi Power & Light Company for approximately
16 ten years, and he is presently at the BWR-6 simulator,
17 obtaining his SRO certification. We intend to move him
18 back at the end of this organization and fill one of
19 these three manager slots.

20 So that is how we have handled this particular
21 transition. Does that address your question, Dr.
22 Okrent?

23 MR. McGAUGHEY: There's one other thing that we
24 have done. Mr. Groves, who's on the safety review
25 committee, who was former assistant plant manager of

1 operations at Browns Ferry, has spent about 90 percent
2 of his time down at the plant site while we're going
3 through the startup period, as advisor to Mr. McCoy.
4 And also, he comes back and tells us in the general
5 office how he's doing.

6 MR. OKRENT: Did you say 8 or 80?

7 MR. McCOY: 80 percent.

8 MR. McGAUGHEY: 80 percent.

9 MR. McCOY: He's there about three days a week
10 and sometimes on weekends if we have something
11 interesting going on.

12 MR. OKRENT: How does the staff decide what
13 constitutes sufficient experience?

14 MR. HOUSTON: We have Bob Benedict from the
15 Human Factors Engineering Branch.

16 MR. BENEDICT: I'm Bob Benedict with the
17 Licensing Qualifications Branch, the Division of Human
18 Factors Safety.

19 We have heard this question from Dr. Okrent
20 and others.

21 MR. OKRENT: I don't have an answer, by the
22 way. This is not a situation where I'm lying in wait.

23 MR. BENEDICT: We look for as much experience
24 as we can get in the line organizations for these
25 plants. While we are constrained legally, shall we say,

1 by the ANSI standards that apply today, those that have
2 been recognized by our regulatory guides, we do ask that
3 people provide as much experience as possible.

4 That is not answering your question. We don't
5 have firm guidelines. When we see that -- depending
6 upon the position of the man in the organization, when
7 we see that a fellow has been involved in reactor
8 operations for a considerable period of time, say
9 several years, we think that is very valuable experience
10 to bring to such an organization as MP&L.

11 When we see a large percentage of the people
12 in an operating organization as having been concerned
13 primarily with perhaps constructing the plant in the
14 early stages, that that is where much of their nuclear
15 experience is, we like to have that augmented by actual
16 hands-on operation of a hot reactor.

17 MR. BENDER: I'd like to follow up on Dr.
18 Okrent's question for a moment. We have heard about the
19 organizational structure of a number of utilities over
20 the last year or two. How does this one compare with
21 the last two or three we've reviewed?

22 MR. BENEDICT: The organizational structure,
23 as shown by organization charts, is very similar.

24 MR. BENDER: I'm talking in terms of amount of
25 experience in operations, in technical capability and

1 that sort of thing, rather than what the charts show.

2 MR. BENEDICT: MP&L early on did not give us
3 our warm feeling that we had talked to you about
4 before. We got to the point, I think earlier this year,
5 where we were not red-hot happy, but we were at least
6 warm or perhaps tepid. With the loss of certain of the
7 individuals that had made up so much of the actual
8 operating experience, both on the plant and on the
9 corporate safety review committee, we have kind of
10 gotten a little cooler now.

11 We would like to see more of that operating
12 experience on the SRC. And we had written off on the
13 changes that Mr. McCoy mentioned concerning the
14 assistant plant manager, and within those constraints,
15 within that organization, as long as the people who are
16 there now stay or anyone who leaves is replaced by
17 somebody better, we are constrained to accept the plant
18 organization.

19 MR. BENDER: As I understand it, the plant is
20 about to go critical in a week or so. I presume at this
21 time they are adequately staffed up; is that a fair
22 assumption at this stage? Does the Regulatory Staff
23 think they have on hand the right complement of people
24 trained in the right way to do the job?

25 MR. BENEDICT: Our review is as much a paper

1 review in NRR as anything else. I think that our
2 regional representatives might have some thoughts on
3 perhaps the quality of the operations there. Aside from
4 the theoretical, is there enough experience
5 represented.

6 MR. LEWIS: I'm Dick Lewis. I'm directing the
7 project and the program in Region II.

8 Let me say -- and we have a resident
9 inspector, Al Wagner, here also -- that on the MP&L
10 facility we have conducted a very comprehensive
11 inspection program, recognizing early that this was
12 their first nuclear power plant that they were bringing
13 in.

14 So during the preoperational testing program
15 and the preparation for initial licensing, we put a in a
16 concentrated inspection effort. In addition to the
17 resident program of the regional special staff, we put
18 about twice our budgeted inspector power on that site to
19 identify any potential soft spots that might exist
20 before they received a license and to see, if this
21 problem did exist, that we could get resolution of it to
22 prevent any potential operational problems.

23 We found early in the program that we had a
24 concern about the limited number of people at the
25 facility that had recent BWR experience. This concern

1 is addressed what we consider adequately in the license
2 condition. It was also followed up with MP&L retaining
3 BWR-experienced personnel and placing one individual per
4 shift, plus the individual that came from Browns Ferry,
5 with the previous recent BWR experience, who serves as
6 an advisor to the plant manager and as advisor to the
7 corporate vice president.

8 So we feel that that BWR experience is there
9 today.

10 We also, along the same line, had a concern
11 based upon the resident inspector findings and the
12 regional personnel about MP&L adherence to procedures
13 and the apparent inability at that time of both the
14 operating and the QA staff to bring about satisfactory
15 resolution to what we consider to be a continuing
16 problem in adherence to procedures.

17 So to effect resolution of both the BWR
18 experience, staff experience, and adherence to the
19 procedures, we met with MP&L and we reached an agreement
20 which was later confirmed in a confirmation action
21 letter from Region II to MP&L on how this type of
22 problem would be handled.

23 This went out in a confirmation action letter
24 on June 18th, 1982. Basically, what we asked and what
25 MP&L agreed to was that the corporate safety review

1 committee would conduct, during initial operations at
2 the plant, comprehensive audits on the initial
3 operations which would look at the adherence to
4 procedures at the facility; that they would also assure
5 that the BWR experience that was contained in the
6 consultants and advisors to the shift and the staff was
7 being properly utilized at that facility; also, that the
8 advisor to the corporate vice president would spend a
9 large percentage of his time at the facility in an
10 advisory capacity up through the 25 percent power
11 level.

12 We also thought that, since they were new into
13 the nuclear operating field, that our recent
14 administrator, General O'Reilly, would meet with senior
15 corporate people and would meet separately with the
16 safety review committee and discuss philosophy of
17 operation and experiences that we have had with other
18 committees in initial startups of plants. This was
19 conducted a couple of weeks ago.

20 With O'Reilly and Floyd Cantrell here with me,
21 the section chief, we went to the site and discussed the
22 meeting.

23 We also committed in that letter and have an
24 agreement from MP&L that before the facility increases
25 in power above 5 percent and above 50 percent, that we

1 would conduct a team inspection made up of specialists
2 from the region of the Grand Gulf facility, and at that
3 time we would specifically look at their history of
4 adherence to procedures during the fuel-loading and
5 initial power operation up through 5 percent, and again
6 up to 50 percent; that we would take a look at the
7 proper utilization of the BWR consultants and their
8 advisors; and we would take a look at the entire process
9 of the safety review committee performance and their
10 compliance at all levels with the regulatory and the
11 license conditions.

12 At this time, of course, the only activity
13 since they have received the license, or the major
14 activity, has been completion of the fuel loading. It
15 has been surveillance testing and upkeep and the
16 maintenance of the equipment.

17 We still see what we consider to be an
18 undesirable number of instances of failure to follow
19 procedures, and we are scheduling now the team
20 inspection that will take place in late August. We do
21 conclude, however, that we have the necessary tools in
22 the license condition and the confirmation of action
23 letter, and that we have the right level of MP&L
24 corporate attention to satisfactory resolve this
25 procedure adherence problem.

1 We believe, based on where we are today -- and
2 the senior resident can certainly speak for himself --
3 that MP&L does have the capacity and controls in place,
4 if they properly implement them, that should result in
5 safe operation of that facility.

6 MR. OKRENT: Let's see, it is the lead Mark
7 III BWR-6 in the U.S. still?

8 MR. BENEDICT: Yes.

9 MR. SIESS: If the Staff has some idea that
10 they want N number of man-years of BWR operating
11 experience for a new plant, do you have any idea whether
12 the existing BWR's are generating those man-years at a
13 rate sufficient to staff the new plants that are coming
14 on line?

15 MR. BENEDICT: No, we have not made a study of
16 that.

17 MR. SIESS: Thank you.

18 MR. EBERSOLE: Can I ask a question? Do you
19 consider the interval of time that they are operating in
20 this relatively low-hazard five percent power level as
21 valuable active operating experience within which you
22 can make an assessment of what's going to take place?

23 MR. BENEDICT: Before I turn the microphone
24 back to our regional people, I would like to address
25 that very briefly. What we like to see in DHF, Human

1 Factors, is a program that covers the gamut of human
2 evolution. Certainly when we're talking about keeping
3 consultants on the floor a year or until 100 percent
4 power is reached or until 100 percent warranty runs,
5 100-A, whatever the warranty run is, we are looking at
6 that as being a period in which most of the plant
7 evolutions will occur.

8 During just fuel loading, during just the
9 initial stages of startup, in my book would not provide
10 that type of operating experience per se, except for
11 startup type of operations.

12 Let me turn it back over to Dick Lewis.

13 MR. LEWIS: I think the answer to the question
14 is yes, we feel that, of course, the people there do
15 have experience. It's the amount of experience that
16 concerns us. It started in our region. The first one
17 we thought we needed to be supplemented on experience
18 was Sequoyah. They retained people with PWR experience
19 because TVA essentially at that time was nothing but a
20 PWR operation.

21 The consultant that will be consultant to the
22 plant manager and to the corporate staff will be there
23 for a year. The on-shift, per-shift advisors with BWR
24 experience are scheduled to be there through the 100
25 percent power operation.

1 So we feel, with that experience, that that
2 should be adequate.

3 MR. WAGNER: I'm Al Wagner, senior resident
4 inspector.

5 MP&L has also committed to training evolutions
6 during low power startup. The startup evolutions will
7 be completed on a repetitive basis and will give all of
8 the operating shifts the opportunity to do the
9 evolutions that are one of a kind or evolutions that are
10 not done very frequently in the startup of a BWR. I
11 believe that this will benefit and give some experience
12 to all of the operating shifts and not just a single
13 shift during the startup activity.

14 MR. OKRENT: Okay. I think this is likely to
15 be a topic that will come back to the full Committee.

16 I would be interested in hearing from the
17 Staff about why they think that at the end of roughly a
18 year there will be a combined adequate technical
19 strength and operating experience, when this person with
20 considerable experience, the technical advisor, will be
21 leaving, and when the others also leave. It's not quite
22 clear to me why that is magically okay at that point.
23 But let's think on it and convince me tomorrow.

24 Are there any other questions on this topic
25 today?

1 (No response.)

2 MR. OKRENT: If not, I propose we take a
3 five-minute break and then come back to the agenda,
4 wherever we are.

5 (Recess.)

6 MR. OKRENT: Our next item is, I believe, the
7 Staff on quality assurance, quality control.

8 MR. HOUSTON: That was the presentation by
9 Dick Lewis.

10 MR. OKRENT: Let's see if there are any
11 further questions. Don't let Mr. Lewis leave yet.

12 And the meeting will reconvene. Let me ask
13 the Staff a leading question, hoping Mr. Bender will
14 follow up. We have been interested, in some of the
15 reactors that we reviewed for OL's lately, in learning
16 what the Staff's assessment was of the quality of the
17 construction and so forth.

18 I don't think we have got -- at least I don't
19 remember any more than we got -- something that is,
20 let's say, an ad hoc version of this when last we
21 reviewed Grand Gulf. So I thought it would be relevant
22 at the Subcommittee meeting to hear what the Staff's
23 assessment was, and that is in fact the intent of that
24 agenda item.

25 Okay, can we hear from you?

1 MR. LEWIS: Dick Lewis again.

2 Let me see if I can field that. We have of
3 course performed the SALP process on annual basis. By
4 going through that, we have NRR input, plus the regional
5 input, which involves not only the hard data, the number
6 of noncompliances, the reportable events and so forth,
7 but also a lot of subjective input from the inspectors.

8 In our SALP process we found the Grand Gulf
9 construction to be either average or above average in
10 all aspects. We of course -- part of our inspection
11 program is to take the FSAR and walk down the systems to
12 verify that they are installed as designed, and we found
13 very little to no deficiencies in that area.

14 And as part of the licensing process, we
15 addressed earlier the requirement that they bring in an
16 independent consultant to verify design to
17 installation. On the plus side, they found no major
18 deficiencies in that area.

19 MR. BENDER: How many inspectors? There is a
20 resident inspector at the site?

21 MR. LEWIS: Yes, sir.

22 MR. BENDER: How many visits do you make on
23 the average to a site over the course of a year?

24 MR. WAGNER: Last year there were
25 approximately 50 inspections conducted, 12 of which

1 inspections were made by the resident inspector, which
2 is myself. The remainder were made by construction
3 engineering staff out of the Region II office at the
4 site. I would say approximately 36.

5 This year thus far we have had right at 60
6 inspections. However, the number of construction
7 inspections have decreased this year, and the number of
8 operational support inspections from the operational
9 staff in the area of procedures, health physics,
10 emergency preparedness, and in the prepare for
11 operations aspects have increased greatly.

12 MR. BENDER: Setting aside the operational
13 planning business and just looking at the plant
14 construction itself, Mississippi Power & Light has its
15 own quality assurance organization, as I understand it.
16 Is it supplemented by the Bechtel organization?

17 MR. REEVES: I'm Tom Reeves, manager of QA.

18 Yes, sir, we have a staff at the present time
19 of 35 professional people. Bechtel, during the course
20 of the construction, has had a staff of approximately 20
21 QA, at the present time of 8, which they are only
22 maintaining 2 in the preservation mode, so the number is
23 down.

24 So far the construction activity itself with
25 the Bechtel forces is a first-hand QA look by the

1 Bechtel internal QA staff. And I had a construction
2 staff resident on site that also overviewed Bechtel and
3 looked at other activities.

4 MR. BENDER: Your staff is -- that group of
5 people is relatively small compared to some groups. It
6 would seem to us that some of that has come about due to
7 the fact that the early inspection was not all that
8 good.

9 How long has that QA staff been set up as you
10 described it?

11 MR. REEVES: Well, the concept of the staff
12 was available when we started work on the LWA. There
13 were only two in the QA group in 1974 in May, when we
14 started work on the LWA. It has grown since that time,
15 as the work progressed.

16 Let me be sure that I'm talking the
17 terminology correctly. We're talking only of quality
18 assurance engineers, quality assurance representatives,
19 that do audit and surveillance and monitoring from a QA
20 standpoint. In addition to that, Bechtel had up to a
21 maximum of 100 QC inspectors that did the acceptances,
22 the accept-reject inspection to a specified engineering
23 criteria of the actual work that was performed.

24 Our operation in QA is more programmatic in
25 nature. It is oriented toward both preventative and

1 correctional, as opposed to acceptance.

2 MR. BENDER: How are nonconformances handled?

3 Who prepared nonconformance reports? Who approved
4 them?

5 MR. REEVES: Within the Bechtel system, when
6 QC performs an inspection there are two levels of
7 nonconformances. One is what's called a condition
8 report. That is where the nonconformance that has
9 occurred can be dispositioned without having
10 engineering.

11 Such as removing the forms from the concrete
12 board, as honeycombing that did not exceed a certain
13 depth and rebar did not show. Engineering had in their
14 specification a repair procedure to fix that. That is
15 written on a condition report.

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1 Another item may be a weld that didn't meet
2 specifications. You don't need an engineer to take it
3 and cut it out and reweld it on the form requirements.
4 Then there is a nonconformance report, the entire tier
5 document. That document gives the disposition as it is
6 used on the pad and would require an engineering
7 disposition, and the site field engineering forces made
8 the determination that rather than submitting an
9 engineering evaluation, it would be more prudent to go
10 back and do it right like the specification originally
11 required than a disposition onsite.

12 So within the Bechtel construction forces,
13 there were those two levels. Now, on our safety-related
14 contractors that we had onsite, for instance, CB&I built
15 the containment. We had the General Electric, INSE and
16 several other national people, NTL, for nondestructive
17 tests, for a total of probably six or eight
18 safety-related contractors to Bechtel on site at one
19 time or another during the construction process. Each
20 one of them had their own nonconformance inspection
21 system, with an overview by Bechtel QC and audit program
22 by both Bechtel QA and MP&L QA.

23 MR. BENDER: Does Mississippi Power and Light
24 participate in the evaluation of the nonconformance?

25 MR. REEVES: In the first year of

1 construction, MP&L was in the approval cycle for
2 dispositions that were used. We later removed ourself
3 from that system and went into a mode of auditing the
4 disposition of nonconformances. My staff onsite for
5 construction has mechanical, instrument and control,
6 electrical, civil, the whole gauntlet of technical
7 expertise within the MP&L QA staff.

8 They receive a copy of each nonconformance
9 report when it is generated and also a copy of the
10 disposition when it is finally closed. Those are
11 reviewed and that becomes a part of our overviewing of
12 the Bechtel system. We do not sign off as accepting it,
13 but if we see a disposition that we feel is
14 inappropriate and is not thorough enough or a cause was
15 not determined, we investigate that ourselves and have
16 issued our own nonconformance documents that we call
17 corrective action requests because of those type of
18 reviews.

19 MR. BENDER: Does the Staff look at all the
20 nonconformances?

21 MR. WAGNER: No, they are not all looked at.
22 They are audited on a sample basis to see that they are
23 properly reviewed and evaluated and corrective action
24 taken.

25 MR. BENDER: What fraction are looked at? How

1 do you decide what fraction is looked at?

2 MR. LEWIS: Any nonconformance that results in
3 a construction deficiency report or a reportable event
4 to the NRC is looked at 100 percent. Those that are not
5 of such significance, small significance, that they do
6 not result in a reportable event, that would be formally
7 submitted to the NRC and would come under the inspection
8 program, as Al said, in a sample review that would be
9 conducted by the resident inspector. And the
10 specialists that come out from the field would also be
11 looking at those in their inspection program.

12 MR. BENDER: Let me ask about a couple of
13 specific things that have shown up in other plants. Has
14 this plant had any bolting problems where the wrong
15 materials were specified or the bolts were overtightened
16 or where they were exposed to an environment that caused
17 them to deteriorate?

18 MR. REEVES: Not in those terms. We have had
19 some bolting problems.

20 MR. BENDER: Every plant has some bolting
21 problems.

22 MR. REEVES: We had a bolt shear on one of the
23 diesel generators and travel into the generator itself.
24 That is still under evaluation. The bolt has been sent
25 off for a metallurgical examination. As far as any

1 generic problem within the bolting. And I am familiar
2 with what you are talking about, we were not subject to
3 that nonconformance.

4 MR. BENDER: How do you do?

5 MR. REEVES: As a result of the problems at
6 other plants. The experience, for instance, in the
7 rebar -- excuse me, the Redhead anchors, the quick bolts
8 that were installed in concrete, we did a very sensitive
9 look at the method we used to control that, the
10 procedures for installation, and had a very heavy audit
11 program in that area.

12 We keep abreast through EEI QA task force
13 meetings, Southeastern Electric Exchange QA task force
14 meetings. We have an active interchange of major
15 problems within utilities. We include that both in our
16 audit program where it is applicable in a special
17 assessment of our mode of operation where that is not
18 subjected to audit.

19 It happened in the bolting problem that we
20 were early enough in our construction cycle that in
21 conjunction with Bechtel they developed a better
22 performance spec, and we probably would have had, and
23 the other utilities that had the problem did have. So
24 we were forewarned and took action as a result of that.

25 MR. BENDER: How much hot functional testing

1 has gone on up till now?

2 MR. MC COY: Could you repeat the question?

3 MR. BENDER: How much hot functional testing
4 has gone on up until now?

5 MR. MC COY: We conducted approximately three
6 weeks of hot functional testing, as I recall.

7 MR. BENDER: Could I ask the Staff whether it
8 monitored the hot functional testing and how the results
9 compare with other plants in terms of what showed up in
10 the way of problems during that time?

11 MR. WAGNER: We had a specialist inspector
12 from the region over to monitor pipe whips, restraints,
13 and that type of thing, and we had no large problems
14 during it. Unfortunately, I can't make a comparison
15 myself with problems noted at other plants.

16 MR. BENDER: You didn't find any abnormalities?

17 MR. CANTRELL: I am Floyd Cantrell. They did
18 bring in a donkey bolt boiler to provide steam for the
19 turbine and possibly the RCI system, but in a boiler, of
20 course, there is not much hot functional testing at all.

21 MR. BENDER: I am aware you can't do a heck of
22 a lot until you start generating nuclear power, but at
23 least those early test results give some feeling for how
24 many booboos might have shown up in the plant. If I
25 interpret correctly what you are saying, not much was

1 observed that was abnormal, considering that you always
2 have some troubles in any startup. Is that a correct
3 interpretation, that there weren't any unusual problems
4 associated with the startup?

5 MR. CANTRELL: I don't think you can say any
6 unusual problems without functional testing. They did
7 have problems with pre-op testing and qualifying certain
8 things if they went wrong, but we believe that
9 eventually they completed each pre-op test
10 satisfactorily.

11 MR. BENDER: Did you issue a construction
12 report on this plant? How will you announce that the
13 plant has been designed and constructed adequately to
14 justify going ahead with the license?

15 MR. LEWIS: What we do when they complete
16 construction is what we call a 94-300 letter, in which
17 we communicate with NRR, Darrell Eisenhut, and it comes
18 from the regional administrator to Harold Denton. In
19 that letter we make a finding that the plant has been
20 completed in accordance with the applications to the
21 best of our knowledge and that the systems are in place
22 as designed. We do that subsequent to, in this case,
23 MP&L making a similar finding and listing all of those
24 items that remain to be resolved at the time they come
25 for licensing.

1 We also identify items that then appear as a
2 license condition, which we did on this. In the case of
3 MP&L we did not have any more open items remaining to be
4 resolved as we do on a typical facility.

5 MR. BENDER: That is all I have, Dave.

6 MR. OKRENT: Okay. Let me pick up a question
7 on the SER that I had. On page 22-4 there is a
8 paragraph which starts out, "By letter dated June 15 and
9 25, 1982, MP&L discussed a tentative provision of
10 station emergency procedure 05" et cetera. Are you
11 familiar with that paragraph?

12 MR. HOUSTON: Right.

13 MR. OKRENT: How are you going to arrive at
14 resolution of this? It is my impression that right now
15 the Staff may not even be planning to recommend that the
16 Commission have a hearing on severe accidents and so
17 forth. It is at least iffy.

18 MR. HOUSTON: I believe that is right. The
19 group working with the BWR Owners Group has not yet
20 decided -- this one was concerned with venting of
21 containment when you neared the ultimate containment
22 capacity, and there is, I think, an indecision with the
23 Staff as to whether they will recommend venting or
24 whether they will not. I think that is why that one is
25 still under review and there has been no decision made

1 there.

2 MR. OKRENT: I am trying to know how you
3 expect to arrive at a decision on this; and are you
4 going to communicate back with the ACRS on this matter
5 or what did you have in mind here?

6 MR. HOUSTON: I assume, yes, that we would
7 communicate back. The resolution, I believe, will come
8 with the BWR Owners Group or the LRG-2 group with the
9 Staff.

10 MR. OKRENT: I must confess I missed the
11 letters dated June 25 and June 15 or I am sure they
12 would have caught my eye. I don't recall whether they
13 are very short or whether there is a big backup in
14 them. Do you recall?

15 MR. HOUSTON: I think they are very short. I
16 don't recall which letter it is, but one letter raised
17 the venting pressure to 50 psi. I believe originally it
18 was 15 psi, which was set at the design limit, and one
19 letter raised it upward to 50. I'm not sure what the
20 other letter discussed, unless I have it back here.

21 [Pause.]

22 Oh, right. The first letter, the 15th, did
23 raise the limit from 15 to 50. The second letter more
24 or less indicated that they would abide by the decision
25 forthcoming from the Owners Group.

1 MR. OKRENT: This was in the event of pressure
2 without radiation or pressure with radiation?

3 MR. HOUSTON: As I understand it, this would
4 be a pressure following an accident, so it would be with
5 radiation, or possibly with radiation.

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1 MR. OKRENT: Okay. According to the agenda
2 that we have, if I am correct, there is an item on
3 seismic qualification of equipment, which was a
4 potential item.

5 I am going to ask whether any members want to
6 hear this. The Staff has said they looked at it and
7 with a couple of exceptions they are satisfied. Do any
8 members want to hear this?

9 MR. EBERSOLE: I might just ask a question.

10 MR. OKRENT: Okay. Why don't you ask
11 questions on that one?

12 MR. EBERSOLE: Are there any non-seismically
13 qualified fire protection systems or pieces of apparatus
14 which upon responding in an ambiguous or uncontrolled
15 manner in the presence of an earthquake would embarrass
16 the plant operation?

17 A case in point recently found would be that
18 spurious activation of carbon dioxide ejection systems
19 into diesel rooms, like commonly occur on all four
20 diesels, whatever, in one case you may know about
21 potential injection of CO₂ into other occupied areas
22 in an uncontrolled manner might quite embarrass life for
23 operators and equipment when they were under duress
24 already.

25 So have you looked at this in the context not

1 to make the systems work according to the way they
2 should, but rather to prevent them from working in a
3 manner to disruption of what would otherwise be a
4 regular operation?

5 MR. RICHARDSON: First of all, we do not have
6 Co in our diesel generator rooms, but in general, as
7 far as the fire protection systems, the water
8 suppression systems and those, they are generally
9 located out in the plant in corridors and things.

10 They are looked at with our engineering review
11 team for potential effects in the case of any potential
12 effects or adverse effects on initiation, if they would
13 adversely affect safety-related equipment or operations
14 that may vent away.

15 In addition, the criteria we have on the job
16 is that in any cases where it may, in a seismic event,
17 fall and impair some safety-related equipment, it is
18 seismically supported. We call that 2001 criteria. So
19 it is locked at in detail.

20 MR. EBERSOLE: Do you look at the dampers and
21 the duct work in this context to see that they do not
22 close and bundle up systems which need to be kept open
23 for cooling?

24 MR. RICHARDSON: Generally it is looked at
25 from the standpoint of -- yes, I guess to answer your

1 question just briefly, it is looked at. That is kind of
2 a general question and also a general answer.

3 MR. EBERSOLE: Right. But it gets very
4 specific when you talk about closing a damper to a room
5 that requires open flow for ventilation to maintain
6 continuity of shutdown, for instance.

7 MR. RICHARDSON: Well, generally most of --
8 for instance, most of the rooms with safety-related
9 equipment and things which would obviously require some
10 cooling of the area or have coolers internal to the
11 rooms where they do not rely on HVAC coming through and,
12 therefore, in isolation the damper would not impair
13 that.

14 MR. EBERSOLE: But there are exceptions.

15 MR. RICHARDSON: Off the top of my head I
16 cannot remember any. There may be some, but --

17 MR. EBERSOLE: Let me suggest you look at the
18 exceptions. That is the only thing I have.

19 MR. OKRENT: Okay. I am going to propose that
20 we skip the item on containment purge unless somebody is
21 desperate to hear that. Before I go on to the question
22 of do sensor systems meet single failure criteria, let
23 me ask Mr. Schott, do you have any other comments you
24 wanted to me on hydrogen control?

25 MR. SCHOTT: No.

1 MR. OKRENT: We have one more item on my
2 agenda. It is do sensor systems meet single failure
3 criteria. I guess we have both NRC and MP&L.

4 MR. EBERSOLE: Mr. Chairman, may I make a few
5 comments on that so we do not have a lot of extraneous
6 words?

7 I had to do with generation of this question.
8 It came about from finding certain comments and
9 statements made in several of the SERs connected with
10 this type of plant. In essence, it is this: this
11 system, of course, employs a one-out-of-two twice
12 system, which is in essence a two-channel system with
13 the separate channels operating in coincidence in some
14 sort of logic like A or C or B or D. In short, it
15 requires coincident functions in a separate channel.
16 And in essence it is a two-channel system.

17 This is not a new issue. It is rather old,
18 but it springs up every so often and it is worth
19 investigating. The specific case where I found a
20 reference to it occurred in the case of common
21 manifolding of one of these projects.

22 The analysis of the situation here revealed
23 that in the particular case there was common manifolding
24 of certain sensors in a fashion to disable one of the
25 two channels, leaving the opposite channel with its

1 coincident elements functional to execute the mitigating
2 function. In short, the accident itself involved the
3 safety system disablement and produced a hydraulic or,
4 in this case, a steam release that necessitated a safety
5 function. But the only residual safety functions that
6 were left to perform that were simply that offered in
7 the opposite channel, which required coincident -- that
8 is, both elements of the opposite training functioning.

9 This is less than redundant. The coincidence
10 requirement is only half. The question then comes up:
11 In this plant do we have specific or general cases where
12 I can have disablement of a safety system either in the
13 context of a sensor line, the electrical or electronic
14 aspects, the hydraulics or possibly pneumatics, such
15 that the actual failure of the safety system itself
16 initiates an accident which must be mitigated and
17 simultaneously leave me with a residual system that does
18 no permit a single subsequent random failure?

19 Now that is the essence of it. A somewhat
20 broader picture of this is do I have an accident which
21 may not involve the protection system per se but it may
22 involve the system being supported. But in this case,
23 the accident results in physical conditions which
24 destroy one of the available, possibly two only channels
25 and thus again destroy my option of having a call to

1 permit a single random failure after the accident.

2 That is the essence of it. I am talking about
3 failure in protection system. I am not talking about
4 instrument control systems, which are not identified in
5 the safety context. Those are tertiary systems not
6 involved in this question at all.

7 MR. OKRENT: Are there any questions on the
8 question?

9 (Laughter.)

10 MR. EBERSOLE: Is there anyone here -- does
11 anyone understand what I am saying?

12 MR. RICHARDSON: Yes, sir.

13 MR. EBERSOLE: One more qualifier.

14 There is another aspect. In many cases in
15 these designs it is sometimes necessary to invoke
16 coincidence for good reason. You do not want a single
17 system derived from a spurious failure to initiate an
18 action which can be damaging. Therefore, you want a
19 confirmatory signal from some other place before you
20 allow it to be executed.

21 A case in point here would be, for instance,
22 if I let a single impulse line be fully competent to
23 tell a system the reactor level is low or the reactor
24 pressure level is low, when really it is not low. It is
25 just the impulse line broke and that sensor line sees

1 low pressure.

2 If that then invokes and is fully competent
3 without coincidence to cause execution of a response
4 function, certain damaging things can occur. For
5 instance, valves can attempt to open which cannot open
6 because of a real differential. The valves have a real
7 differential. The system is highly hypothetical or
8 spurious low pressure.

9 Do you have any cases where you have excessive
10 confidence that you need to have a coincidence
11 requirement before you allow the response to occur? Is
12 that clear?

13 MR. RICHARDSON: (Nods in the affirmative.)

14 MR. EBERSOLE: Have I made clear that you must
15 have coincidence production of critical signals which
16 must be right when they occur? You cannot allow a
17 spurious one to occur. I use the pressure line as a
18 case in point -- a pressure line which at least
19 hypothetically could tell a set of valves from low to
20 high pressure systems to open.

21 But they cannot open because it is 1100 pounds
22 versus 400 pounds. It cannot open. They try. They
23 attempt to open but run up against the overloads on the
24 breaker set points and lock out.

25 Yet you may have in fact a small LOCA.

1 MR. OKRENT: Let's take these one at a time.

2 MR. EBERSOLE: It may eliminate some
3 extraneous words about the instrumentation aspects of
4 this.

5 MR. OKRENT: Who wanted to volunteer first?
6 Staff?

7 MR. ROSSI: I am Ernie Rossi. I am the
8 Section Leader in the Instrumentation and Control
9 Systems Branch.

10 Let me say a few words that I had planned to
11 say before you explained your question in more detail.
12 I am going to try to say a few words to the philosophy
13 that we use in looking at sensing failures and then I
14 think we can come back and maybe have some dialogue on
15 your particular questions.

16 The question that was on the agenda was do
17 sensor systems meet single failure criteria. You
18 pointed out that sensor systems that are associated with
19 protection systems primarily.

20 MR. EBERSOLE: Right.

21 MR. ROSSI: The basic answer to that is that
22 we intend that they do meet single failure criteria.

23 MR. EBERSOLE: What do you mean by "intend?"

24 MR. ROSSI: Well, from the Staff's standpoint,
25 we do an audit review. In our review we look to see

1 that they do and it is our intent that they do. Now I
2 am going to explain what we do and a few words about why
3 we do it that way.

4 First of all, let me refer a little bit to
5 IEEE 2.79, because that is one of the basic standards
6 for protection systems. I would state that a strict
7 interpretation of IEEE 2.79 does not include sensing
8 lines within its scope. That is because IEEE 2.79 is an
9 electrical standard.

10 MR. EBERSOLE: Let me make a comment. That
11 was covered in ANS 4.1 about five or six years ago,
12 wherein not only sensing lines were scoped as well as
13 mechanical pneumatical equipment.

14 MR. ROSSI: There are several other standards
15 that do indeed address sensing lines. I think it is
16 important to talk about IEEE 2.79 because it is a
17 special standard in that it is part of the regulations.
18 That is why I mentioned IEEE 2.79.

19 MR. EBERSOLE: I am not making comments about
20 that. Unfortunately, the electrical engineers stop
21 abruptly.

22 MR. ROSSI: Right. I did want to point that
23 out. A strict interpretation of 2.79 electrical
24 standard does not include sensing. However, the Staff
25 does perform its review of manifolded or common sensing

1 lines on the current plants, using the criteria of IEEE
2 2.79's guidance, not as a regulation.

3 Now, that means that we use judgment on the
4 credibility of what constitutes a failure. We use
5 judgment in looking at the consequences of these
6 failures.

7 MR. EBERSOLE: You do not endorse ANS 4.1?

8 MR. ROSSI: I am not that familiar with ANS
9 4.1. I do not think with respect to what I am stating
10 here it probably is not relevant, really. I am just not
11 including that in my discussion because I am not that
12 familiar with it.

13 What we basically do is we consider a
14 transient that might be initiated by a break or a leak
15 of a sensing line. That can occur in several ways.
16 Maybe the sensing line is large enough that it just
17 creates a loss of coolant or steam line break or
18 something like that. Generally these lines are rather
19 small, so that is probably not the situation.

20 However, the break or leak also in a sensing
21 line could cause a transient if that sensing line feeds
22 a control system. That will cause a transient. There
23 are cases I could talk about where that is the case.

24 So we consider a transient initiated by a
25 break or a leak of the sensing line. We look at all the

1 consequences of the break, including consequential
2 failures of sensors feeding the protection system that
3 might be on that same sensing line.

4 MR. EBERSOLE: Okay.

5 MR. ROSSI: And then we take an additional
6 random single electrical failure.

7 MR. EBERSOLE: Electrical failure.

8 MR. ROSSI: Not the failure of another sensing
9 line. We think it would be unreasonable to take one
10 sensing line failure as your incident and then as your
11 random failure the instantaneous breaking of another
12 sensing line, but we do think it is credible to look at
13 possible single random electrical failures and things
14 like bistables that might have been sitting there for
15 some period of time and are now called upon to work.

16 MR. EBERSOLE: That might be the last stage
17 where it is fed by the opposite or redundant sensor
18 line.

19 MR. ROSSI: Right.

20 Okay, then we look to convince ourself that
21 there is no safety problem with those assumptions.

22 MR. EBERSOLE: Doesn't that leave you in a
23 position where one channel gets failed by virtue of the
24 impulse line failure and the other has failed in random
25 configuration?

1 MR. ROSSI: That could indeed. I think the
2 one out of two system is a little bit more complicated
3 than that, because in many cases it depends on how you
4 assign the sensors to the impulse lines.

5 All right. If a break or a leak of a sensing
6 line were not to cause a transient that required any
7 kind of protective function, if it is a small leak that
8 might give a large error in the sensors and does not
9 cause any transient or anything, that would count as the
10 single random failure when we look at it.

11 MR. EBERSOLE: Right. Pardon me just a
12 second. I think we are learning that small one-inch
13 pressure line breaks in fact are quite interesting
14 things to call thermohydraulic transients, especially in
15 PWRs. I am not sure but what they cannot synthesize
16 some interesting things in the instrumentation for
17 boilers, like sensing. Perhaps triple low level might
18 be one of the consequential signals.

19 MR. ROSSI: Let me discuss some things we have
20 looked at in particular on Grand Gulf. When I say leaks
21 in small breaks, I am thinking about things that are
22 smaller than that that might just cause, for example,
23 the reference leg to bleed away. That is the kind of
24 thing I am talking about.

25 MR. EBERSOLE: You are not talking about a

1 full one-inch line break?

2 MR. ROSSI: No. That would clearly be a
3 transient that would require something, in my opinion.

4 MR. EBERSOLE: In general I am talking about a
5 full one-inch line break.

6 MR. ROSSI: When I am talking about small, I
7 am talking about something that might give you a large
8 error in the instruments that are associated with the
9 sensing line, but you might not get a transient. But
10 still, the sensing instruments that are associated with
11 that line would not work if you now have another
12 accident.

13 That would be -- we count that as a random
14 failure that we normally assume.

15 MR. EBERSOLE: Do you include the complete
16 failure of the sensing line?

17 MR. ROSSI: Yes, we include that too.

18 MR. EBERSOLE: You admit that is a transient
19 and something that has to be handled?

20 MR. ROSSI: Right. It is a transient and
21 something that has to be handled.

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1 The Staff in general would and has allowed
2 credit for manual operator action to mitigate a
3 transient that might be caused by sensing line failure
4 if there is sufficient time for that manual action, and
5 the manual action is sufficiently simple and
6 straightforward and there are sufficient indications
7 available for manual action. So we might not require
8 that the automatic systems all work. We have done that
9 in some cases, manual action, if they are 10 or 30
10 minutes or whatever. If it is less than 10 minutes, it
11 probably would not. If it is 40 to 30 it probably
12 would.

13 Now, with respect to Grand Gulf, as you know,
14 our reviews, our audit reviews do not say that we have
15 looked in detail at all sensing lines used for
16 protection system on Grand Gulf. I do know that we
17 looked in particular quite carefully at the level
18 measuring system for the reactor vessel on Grand Gulf.
19 We have been told by the Applicant and we have addressed
20 our ability to verify this ourselves, that you can take
21 a break or a leak in one sensing line. It turns out
22 that if it is the right sensing line, that can turn off
23 the feedwater flow in the reactor vessel because the
24 impulse feeds the level transmitter. You could take the
25 break of that line, to take another single random

1 electrical failure, and you would still get reactor
2 scram. You would still get automatic initiation,
3 sufficient safety equipment --

4 MR. EBERSOLE: What is sufficient?

5 MR. ROSSI: I was just about to say that,
6 sufficient safety equipment to keep the core covered.

7 MR. EBERSOLE: Allowing a random failure.

8 MR. ROSSI: Allowing a random failure in the
9 electrical system. I have not independently verified
10 this, but I think you could include that failure as a
11 failure of a pump or something like that. So it is a
12 little more than just a straight electrical failure.

13 Basically what that would mean is you get the
14 failure in the sensing line. Because it happens to feed
15 the feedwater control system that may cause the
16 failures, the right kind of failure, it causes the level
17 to falsely read high, which will then shut off the
18 feedwater flow at the reactor vessel. The level comes
19 down. Eventually I get to the point where there are
20 signals that will lead to an automatic reactor scram.

21 MR. EBERSOLE: Can you get a similar level
22 signal that will produce triple low?

23 MR. ROSSI: I don't know if it is a specific
24 level point, but you also will get automatic initiation
25 of either the HPCI system or the RCIC system which is

1 sufficient to keep the core covered. I don't know how
2 far down the level. The Applicant may have that number
3 here, but --

4 MR. EBERSOLE: If you have a triple low and
5 you have a sensor line failure, you have enough to
6 pressurize containment. That leaves you in a position
7 to initiate full blowdown.

8 MR. ROSSI: Well, if you pressurize the
9 containment, you get additional signals for high
10 pressure and so forth.

11 MR. EBERSOLE: Remember, the system is really
12 not in low pressure. So you are responding to a state
13 of affairs that doesn't exist. You mentioned the pump
14 differentials and the valve differentials. Do you look
15 for the requirement for --

16 MR. ROSSI: That would be simply the same as
17 any other small -- as far as I know, it would be the
18 same as any other small one-inch break you might get,
19 even if it was in some line someplace that didn't affect
20 the protection of the system at all.

21 MR. EBERSOLE: I am not sure in this case
22 whether it could synthesize a triple low or not, but if
23 it could, if we could assume that for the moment, then
24 for the small break, the one-inch line, it has the
25 capacity to become a very large break, namely, a

1 semi-automatic blowdown. If that same sensing line
2 break sends a low pressure signal which is erroneous to
3 the low pressure valving components, it will do
4 something it can't do, and it will lock itself out.

5 Do you look at the coincidence requirements so
6 as not to actuate the critical systems of this sort
7 until you confirm through coincident signals that you
8 really do have low pressures?

9 MR. ROSSI: I haven't looked at that
10 particular problem recently, but I do know that we have
11 looked in on Grand Gulf. I know we have had discussions
12 on other BWR plants of interlocks used between the low
13 pressure systems and the reactor vessel, and we have
14 been concerned about precisely that kind of problem
15 where you might get a false signal of any sort, and you
16 don't want to open those valves until the actual
17 pressure is down low enough so that you won't
18 overpressurize the low system.

19 MR. EBERSOLE: Does this plant have this
20 problem?

21 MR. ROSSI: I don't know about this plant.

22 MR. EBERSOLE: I am sure the Applicant can
23 tell us.

24 MR. ROSSI: I didn't look at that. There has
25 been discussion on other BWR plants.

1 MR. EBERSOLE: Thank you.

2 MR. ROSSI: I hope that addresses most of your
3 questions. I am not sure we looked at every single
4 aspect of some of the things you have talked about on
5 this plant, but that is intended to try to give you a
6 feel for what we do and don't do.

7 MR. EBERSOLE: If you go to 4.1, you will find
8 the mechanical equivalent of 2.79.

9 MR. ROSSI: There is also a recent ISA
10 standard which is out on sensing lines which also does
11 that, and our standards group is in the process of --
12 and you may have been involved in reviewing that at one
13 point in time, of the regulatory guide which is intended
14 to enforce that. That will also cover in a lot more
15 detail. It brings the sensing line basically under the
16 IEEE 2.79 type criteria. But again, that will be a
17 regulatory guide. It is still something that I consider
18 to be a little different than IEEE 2.79 which is the
19 basic regulation.

20 MR. EBERSOLE: Thank you.

21 I guess the Applicant, hearing the benefit of
22 this presentation, the floor is yours.

23 MR. CESARE: Well, Dr. Ebersole, I am not sure
24 you want to go into it, given the time that we have, but
25 let me just make a few summary statements and then we

1 can answer your specific questions, if there is anything
2 remaining from that. I can answer some of the questions
3 that were left open there.

4 First of all, let me endorse their conclusion
5 that IEEE 2.79 is an electrical standard and that in the
6 electrical sense it stops short of mechanical sensing
7 lines. In its electrical sense, we need it with regard
8 to protection systems.

9 However, if you look at the larger picture,
10 the design goals, the intent and requirements that were
11 developed because of those goals, the methods of
12 implementation of that design, if you look at the
13 as-built plant, the summary would be covering both
14 electrical and mechanical systems.

15 (Slide.)

16 MR. CESARE: This is the summary, basically,
17 that we will take a design basis event, the accident, we
18 will take the consequential failures that result from
19 that event and then impose an additional single random
20 failure. We end up with the safety systems required to
21 mitigate the consequences of the design basis events or
22 the accident.

23 MR. EBERSOLE: Do you qualify that by saying
24 an active failure, that is intentional, of course?

25 MR. CESARE: Active mechanical or passive

1 electrical, yes, sir.

2 MR. EBERSOLE: As a matter of fact, if you can
3 say that and that is the way your plant is built, I have
4 no further questions. It is just whether that is
5 realized in real detail.

6 You see, I found a case in a plant that I will
7 not name where when you first took turbine pressure,
8 that wasn't the case.

9 MR. CESARE: You don't have to name it. We
10 read it in the transcripts.

11 MR. EBERSOLE: We found a case where it only
12 had a residual channel. The safety function was truly
13 one of the, what is it, AC or BD, but it was the only
14 thing left. These were in coincident configurations.
15 It says in a sense that plant did not meet that
16 criteria, and I rather -- I though I had seen something
17 like that, and I couldn't put my finger on it, in the
18 text of your SCR.

19 MR. CESARE: All of the questions you have
20 asked prior to us beginning this discussion, we know of
21 no situations that fail on the direction you describe.

22 I have to say, though, let me put this slide
23 up.

24 (Slide.)

25 MR. CESARE: And tell you how we do meet that

1 summary. That is, I'll skip everything except the meat,
2 which is the middle there. It says protection systems
3 are designed to be separate from control systems to the
4 extent that failure of any common element will leave a
5 protection system, at least one system, to the extent
6 that you satisfy this intent by having reliability,
7 redundancy or diversity or independence.

8 So in the case where you are having a blowdown
9 in the drywell, I would offer that drywell pressure is
10 diverse and gives you -- the system may be responding to
11 an artificial situation, a leak in a reference leg
12 giving an artificial level. However, the plant is put
13 in a safe condition by the diverse sensing of the LOCA.
14 It may not be a classical LOCA.

15 MR. EBERSOLE: Well, if you synthesize triple
16 low level and you get a real drywell pressure, you have
17 a combination of signals that says, I believe it says
18 execute ADS, and at the same time it can be that your
19 failure has also synthesized low pressure which doesn't
20 exist in the primary system. And it is called upon, as
21 I mentioned, low to high pressure valving systems to try
22 to do their thing because they cannot do it, because
23 there is a real difference here.

24 To this extent, do you examine the need for
25 and always include the requirement for coincidence to

1 validate a signal and thereby not call for equipment to
2 attempt an impossible task?

3 MR. CESARE: I would have to answer that that
4 the reviews we have done to date to verify that we meet
5 this criteria have turned up no such situations.

6 MR. EBERSOLE: Have you examined the need for
7 and whether you should in fact have confirmatory or
8 coincident signals to actuate to critical equipment?

9 MR. CESARE: If that confirmatory signal is
10 required to mitigate -- to provide a safety function
11 which mitigates the consequences of an accident, I would
12 assume that we have looked at that and that it is single
13 failure proof.

14 MR. EBERSOLE: I wonder if it provides a
15 function which is the safety function but which has no
16 chance of being executed because of the presence of
17 conditions in the reactor different from conditions in
18 the sensing lines because one of them has failed.

19 Do you follow me?

20 MR. CESARE: I think I am confused now.

21 MR. EBERSOLE: If I have a single impulse line
22 that generates a pressure signal that is misinterpreted
23 by your system to say the pressure in the reactor is
24 low, and then I call upon systems which say now that the
25 pressure is low, I will do certain things, and yet they

1 cannot, they run into an impossible overload condition
2 which it cannot tolerate because of subsequent delays to
3 reactivate, do you attempt to search for that condition
4 and provide coincidence where you find it?

5 MR. CESARE: If protective action is required
6 because of that low pressure signal, then I feel that by
7 our design goals and implementation of this criteria,
8 that we do meet that.

9 MR. EBERSOLE: Why don't you look for me for a
10 case in point where you might synthesize a low pressure
11 condition when in fact it did not exist and you set in
12 motion changes of events which cannot by any stretch of
13 the imagination be accommodated? I think it might be
14 worth both our whiles to do that.

15 MR. CESARE: We can do that.

16 MR. EBERSOLE: I don't think you can say it
17 offhand.

18 The first slide you put up there accomplishes
19 the main thrust of my question, so I have no further
20 comments

21 MR. OKRENT: Are there any other questions or
22 comments that Subcommittee members want to bring up at
23 this time?

24 (No response.)

25 MR. OKRENT: Anything further the staff wants

1 to add at this time on the things that have been
2 discussed?

3 You may add something.

4 MR. RICHARDSON: I want to add one brief
5 comment in response to Dr. Ebersole's question about th
6 dampers. A brief look says that there's only two cases,
7 two HVAC systems in the safeguard switch gear control
8 room. The dampers are seismically qualified.

9 MR. EBERSOLE: I see. Thank you.

10 MR. OKRENT: All right. I am going to give
11 you a tentative agenda for the meeting with the full
12 committee. I have not had a chance to explore this with
13 the other subcommittee members here, so they may change
14 it after I have given it to you.

15 Anyway, the full committee may change it, as
16 you well know, but this is what I am going to try.

17 We will begin with a short subcommittee
18 report, roughly 15 minutes, on Grand Gulf, and then an
19 even shorter subcommittee report on the Fluid Dynamics
20 Subcommittee Meeting on the concerns of that sort, which
21 if we began at 8:45 would get us up to around 9:10 in
22 the morning on my clock.

23 At that point we would have a short report by
24 the NRC on the status of review which questions I would
25 hope would not take more than 15 minutes, so keep it as

1 short as you can, and then a very short project status
2 report by MP&L just to tell the Committee where you
3 stand as of tomorrow.

4 Then the first technical discussion which is
5 specific would then begin about 9:30 and would be
6 hydrogen control.

7 I propose to start with a ten minute summary
8 by the Staff as to where they think it stands and so
9 forth; then roughly five or ten minutes by MP&L adding
10 what they want to to what the Staff has said, and then
11 leave the Committee ten or fifteen minutes for
12 discussion of this topic.

13 That would get us to about 10:10, at which
14 point we would have a break. You see how precise I am
15 on these very inaccurate things?

16 The next topic would be one related to your
17 current available experience both in BWR operations and
18 in what I will call BWR behavior. So that means the
19 experience you have in the group that will run the
20 reactor and how you are supplementing it, an also in the
21 technical support operation of MP&L. You may want at
22 that time to give us a short summary also of the broader
23 support organization. I am proposing only ten or
24 fifteen minutes total for your presentation on this
25 topic, with the idea that the thing the Committee would

1 mostly be interested in knowing is that you have taken
2 steps or do have the necessary strengths for the first
3 year and thereafter.

4 That would get us roughly to 10:45 or 10:50,
5 at which point we would continue, hopefully for not too
6 long, the discussion that we had today on possible
7 effects of a LOCA on hydraulic lines and this having a
8 potential adverse effect on scram capability or not.

9 I am assuming that the NRC will take up to ten
10 minutes giving a summary of where they think that all
11 stands, and MP&L will be given up to ten minutes to tell
12 where they think it all stands, and leave another ten or
13 so minutes for the Committee to discuss it. I don't
14 plan in this agenda to have more than 30 minutes of that
15 on the agenda.

16 Then I would like to have a short discussion
17 of this proposed venting of containment. I would very
18 much like to get from somebody a copy of those June
19 letters which I unfortunately have not had a chance to
20 see. So if someone would please bring a copy in
21 sometime before 11:15 on the agenda, I will have had a
22 chance to read it and then maybe introduce the topic to
23 the Committee or whatever.

24 That would get us to about 11:30. Now, we are
25 scheduled until 12:30, so I have shown "Other" beginning

1 at 11:30, which could mean that we end, it could mean
2 that we haven't scheduled enough time, or it could mean
3 that there are other topics.

4 Anyway, this is the proposed tentative
5 agenda.

6 Does the Subcommittee have any comments?

7 MR. EBERSOLE: Sounds good to me.

8 MR. MARK: Fine.

9 MR. OKRENT: Mr. Bender agreed.

10 Are there any other comments?

11 Well, if not, I'll thank you all and the
12 meeting is adjourned.

13 (Whereupon, at 7:32 o'clock p.m., the
14 Subcommittee adjourned.)

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NUCLEAR REGULATORY COMMISSION

This is to certify that the attached proceedings before the

in the matter of: ACRS/Subcommittee on Grand Gulf

Date of Proceeding: August 11, 1982

Docket Number: _____

Place of Proceeding: Washington, D. C.

were held as herein appears, and that this is the original transcript thereof for the file of the Commission.

Jane N. Beach

Official Reporter (Typed)

Jane N. Beach

Official Reporter (Signature)

INTRODUCTORY STATEMENT BY CHAIRMAN

SUBCOMMITTEE MEETING

GRAND GULF

AUGUST 11, 1982

The meeting will now come to order. This is a meeting of the Advisory Committee on Reactor Safeguards Subcommittee on GRAND GULF.

I am D. Okrent

The other ACRS Members present today are : C. Siess, J. Ebersole, M. Bender, C. Mark, M. Plessset and Consultant G. Schott.

The purpose of this meeting is to discuss the Mississippi Power and Light Company's request for an operating license.

The meeting is being conducted in accordance with the provisions of Federal Advisory Committee Act and the Government in the Sunshine Act. H. Alderman is the Designated Federal Employee for the meeting.

The rules for participation in today's meeting have been announced as part of the notice of this meeting previously published in the Federal Register on July 28, 1982.

A transcript of the meeting is being kept, and it is requested that each speaker first identify himself and speak with sufficient clarity and volume that he can be readily heard.

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Introductory Statement

-2-

We have received no requests for oral statements from members of the public. We have received no written statements from members of the public.

We will proceed with the meeting, and I call upon

GRAND GULF

STATUS OF REVIEW

DEAN HOUSTON

PROJECT MANAGER

NRC

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GRAND GULF
CHRONOLOGY

SAFETY EVALUATION REPORT	SEPTEMBER 9, 1981
ACRS SUBCOMMITTEE MEETING	SEPTEMBER 17-18, 1981
ACRS FULL COMMITTEE MEETING	OCTOBER 16, 1981
ACRS INTERIM REPORT	OCTOBER 20, 1981
SER SUPPLEMENT NO. 1	DECEMBER 16, 1981
SER SUPPLEMENT NO. 2	JUNE 16, 1982
OPERATING LICENSE (LOW POWER)	JUNE 16, 1982
SER SUPPLEMENT NO. 3	JULY 21, 1982

GRAND GULF STATUS OF OUTSTANDING ISSUES

<u>ISSUE</u>	<u>STATUS</u>	<u>SECTION</u>
(1) Damping value for cable tray design	Resolved	3.7.3 (SSER 1)
(2) Ultimate containment capacity	Resolved	3.8.1 (SSER 1) II.B.7 (SSER 3)
(3) Tangential shear - drywell	Resolved	3.8.1, 3.8.4 (SSER 1)
(4) Hydrodynamic LOCA loads - MARK III	Resolved pending confirmation	3.10, 3.11 (SSER 3) 3.8.1, 6.2.1 (SSER 2)
(5) Load combination equations	Resolved	3.8.3 (SSER 1) 3.9.3 (SSER 2)
(6) Electrical equipment qualification	Resolved with license conditions	3.11, 3.10 (SSER 2)
(7) ODYN Code calculations	Resolved	5.2.2, 15.1 (SSER 1) 4.4.1 (SSER 2)
(8) Containment isolation	Resolved	6.2.4 (SSER 1)
(9) Containment purge	Resolved with license conditions	6.2.4.1, II.E.4.2 (SSER 2)
(10) Single failure in SRV low-low setpoint function	Resolved	7.8 (SSER 1)

GRAND GULF STATUS OF OUTSTANDING ISSUES

<u>ISSUE</u>	<u>STATUS</u>	<u>SECTION</u>
(11) single sequencer reliability	Resolved	8.4.5 (SSER 2)
(12) Nonsafety loads on emergency sources	Resolved	8.4.6 (SSER 2)
(13) Management capability and organization	Resolved with license conditions	13.0, I.A.1.1, and I.A.1.2 (SSER 2)
(14) Emergency preparedness plan	Resolved (low power)	13.3 (SSER 2)
(15) Operating and emergency procedures	Resolved	I.C.2, I.C.3, I.C.5, and I.C.6 (SSER 2)
(16) Control room access and instrumentation	Resolved	I.C.4 (SSER 2)
(17) Hydrogen igniter system	Resolved for interim operation with licensee condition	II.B.7, II.B.8 (SSER 3)
(18) Reactor vessel level instrumentation	Resolved	II.K.1.23 (SSER 1)
(19) Common reference water level instrumentation	Resolved	IT.K.3.27 (SSER 1)
(20) Recent containment concerns	Awaiting information	6.2.9 (SSER 3)

ISSUES INTRODUCED SINCE LAST
ACRS MEETING

- LPCI MODIFICATION
- PMP FLOOD ANALYSIS
- CONTAINMENT CONCERNS (HUMPHREY)
- INDEPENDENT DESIGN VERIFICATION
- STAFFING CHANGES - PLANT OPERATING STAFF AND
CSRC CONSULTANTS

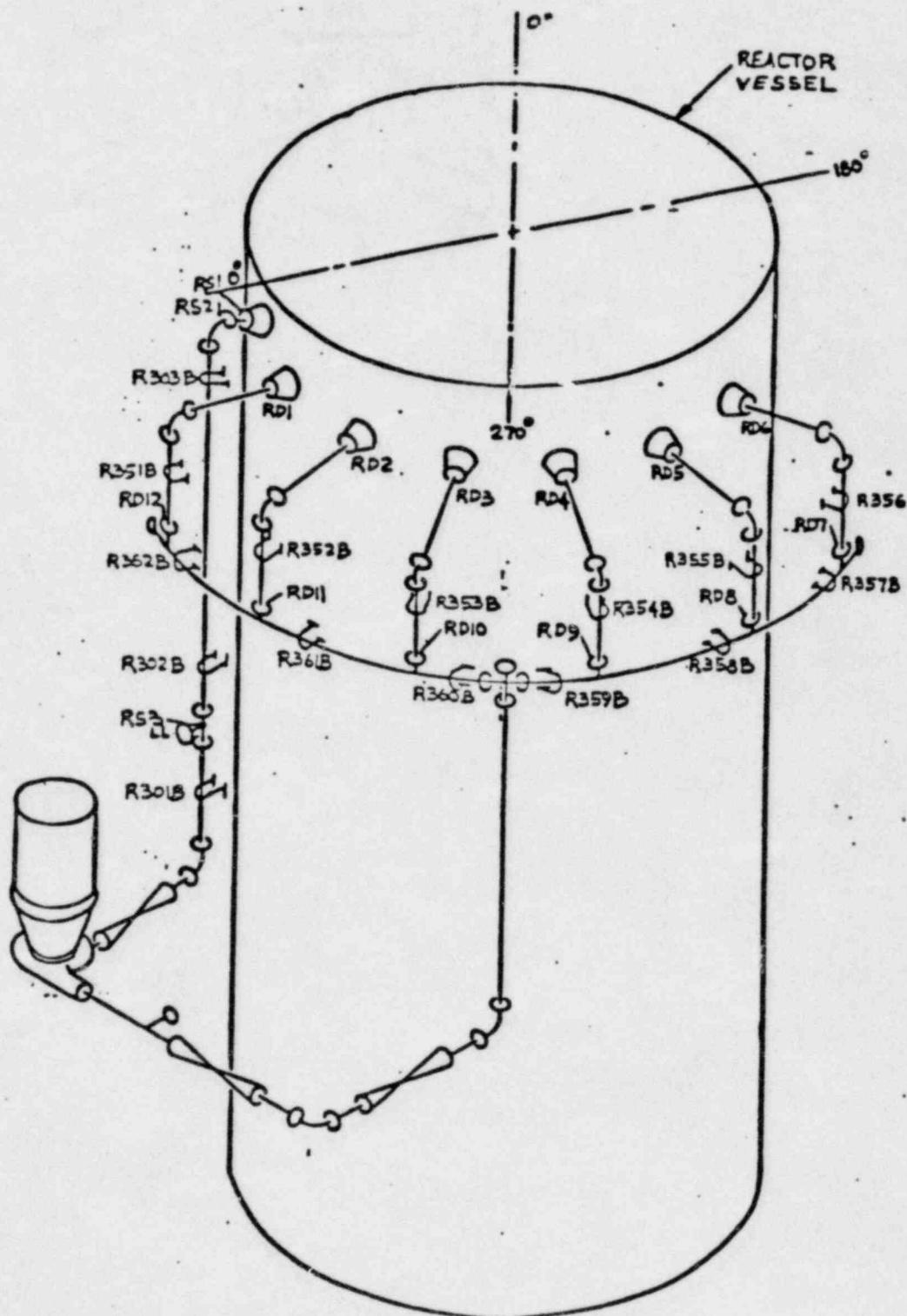


Figure 1. Recirculation Piping Isometric,
(General location of whip restraints
included.)

HYDROGEN CONTROL

I. SYSTEM DESIGN/QUALIFICATION

-II. BASE CASE SELECTION

III. EQUIPMENT SURVIVABILITY

IV. STRUCTURAL CAPABILITY

V. LOCAL DETONATIONS

VI. TESTING

Hopkins
T13

HYDROGEN IGNITOR SYSTEM (HIS)

DESCRIPTION

- IGNITORS LOCATED IN 90 LOCATIONS IN THE DRYWELL, WETWELL, CONTAINMENT

- 18 IGNITORS LOCATED IN DRYWELL
- 11 IGNITORS LOCATED IN WETWELL
- 61 IGNITORS LOCATED IN UPPER CONTAINMENT
- DISTANCE FOR ADEQUATE SEPARATION/COVERAGE
 - ONE TRAIN-MAXIMUM SEPARATION IS 60 FT.
 - TWO TRAINS-MAXIMUM SEPARATION IS 30 FT.

IGNITOR ASSEMBLY

- GMAC MODEL 7G IGNITOR
- WELDED METALLIC ENCLOSURE WITH A SPRAY SHIELD
- INCLUDES ACCESS PROVISIONS
- INCLUDES A TRANSFORMER FOR VOLTAGE STEPDOWN

IGNITOR POWER SUPPLY

- 120 VAC \pm 10%, 60 Hz
- TWO ESF DIVISIONS
- EACH DIVISION IS SEPARATED INTO 2 BREAKERED CIRCUITS
- REMOTE OPERATION BY MANUAL SWITCHES IN CONTROL ROOM

1700°F MINIMUM GLOW PLUG SURFACE TEMPERATURE

HYDROGEN IGNITOR SYSTEM (CONT'D)

COMPONENT QUALIFICATION

- ALL ASSEMBLY COMPONENTS WILL BE QUALIFIED FOR:
 - SEISMIC AND HYDRODYNAMIC EVENTS:
 - ABSOLUTE SUM OF SSE + LOCA + SRVA
 - ENVIRONMENTAL CONDITIONS (IEEE 323-1974/NUREG-0588)
 - ENVIRONMENTAL CONDITIONS RESULTING FROM SUCCESSIVE HYDROGEN BURNS
 - SEISMIC QUALIFICATION PER IEEE 344-1975
- TESTING UNDERWAY - EXPECTED COMPLETION BY END AUGUST

OPERATION

- FOR EVENTS WITH POTENTIAL FOR EXCESSIVE HYDROGEN RELEASES [THAT IS, FOR CORE COOLING WITHOUT LEVEL RESTORATION, WHEN WATER LEVEL FALLS TO OR BELOW TOP OF ACTIVE FUEL (TAF)], MANUAL INITIATION OF:
 - HIS
 - CGCS (PURGE COMPRESSORS, VACUUM BREAKERS)
 - CONTAINMENT SPRAYS (TEMPERATURE MITIGATION)

BASE CASE SELECTION

- REALISTIC INITIATING EVENT
- REALISTIC SCENARIO
- BASIS FOR SENSITIVITY STUDIES
- BASIS FOR OTHER EVALUATIONS
 - EQUIPMENT SURVIVABILITY
 - SYSTEMS INTERACTION
 - PROCEDURE APPLICATION

BASE CASE SELECTION (CONT'D)

INITIATING EVENTS EVALUATED

RECOVERY EVENTS EVALUATED

TWO BASE CASES RESULT:

- STUCK OPEN RELIEF VALVE (SORV) - SUPPRESSION POOL RELEASE
- SMALL BREAK LOCA - DRYWELL RELEASE

STUCK OPEN RELIEF VALVE

INITIATING EVENTS

- SYSTEM TRANSIENT
 - LOSS OF FEEDWATER
 - MSIV CLOSURE
- INADVERTENT VALVE OPENING

MITIGATING EVENTS*

- OPEN ADDITIONAL SRV's
- INITIATE CONTAINMENT SPRAY
- ENERGIZE THE HIS
- INITIATE CGCS

* ASSUMES NO WATER AVAILABLE TO THE CORE

SORV BASE CASE DESCRIPTION

MARCH RELEASE RATES

CGCS AND IGNITORS - INITIATED AT 20 MINUTES

UPPER POOL DUMP - INITIATED AT 30 MINUTES

8 v/o IGNITION AND 85% COMPLETION

6 FT/SEC FLAME SPEED

1 SPRAY TRAIN - INITIATED AFTER FIRST BURN

WETWELL SPRAY CARRYOVER

FORCED CONTAINMENT BURN

SUMMARY TABLE
SORV BASE CASE

W/O FORCED
 BURN

W/FORCED
 BURN

NUMBER OF BURNS

DRYWELL	0	
WETWELL	59	
CONTAINMENT	0	(1-FORCED)

PEAK TEMPERATURE (°F)

DRYWELL	137	(193)
WETWELL	1020	(1020)
CONTAINMENT	197	(681)

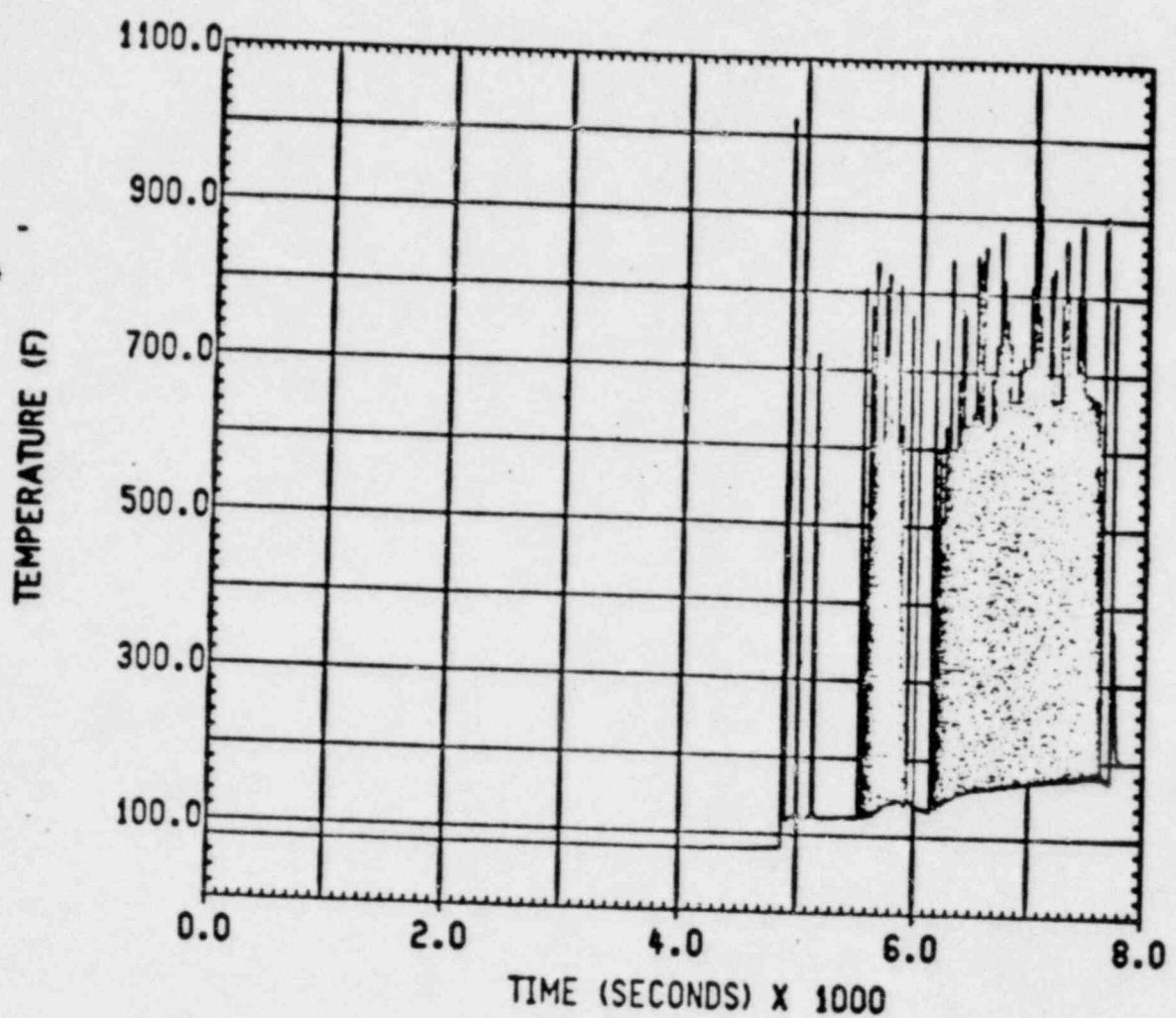
PEAK PRESSURE (PSIG)

DRYWELL	9.6	(18.6)
WETWELL	9.0	(23.5)
CONTAINMENT	8.8	(23.9)

PEAK PRESSURE DIFFERENTIAL (PSI)

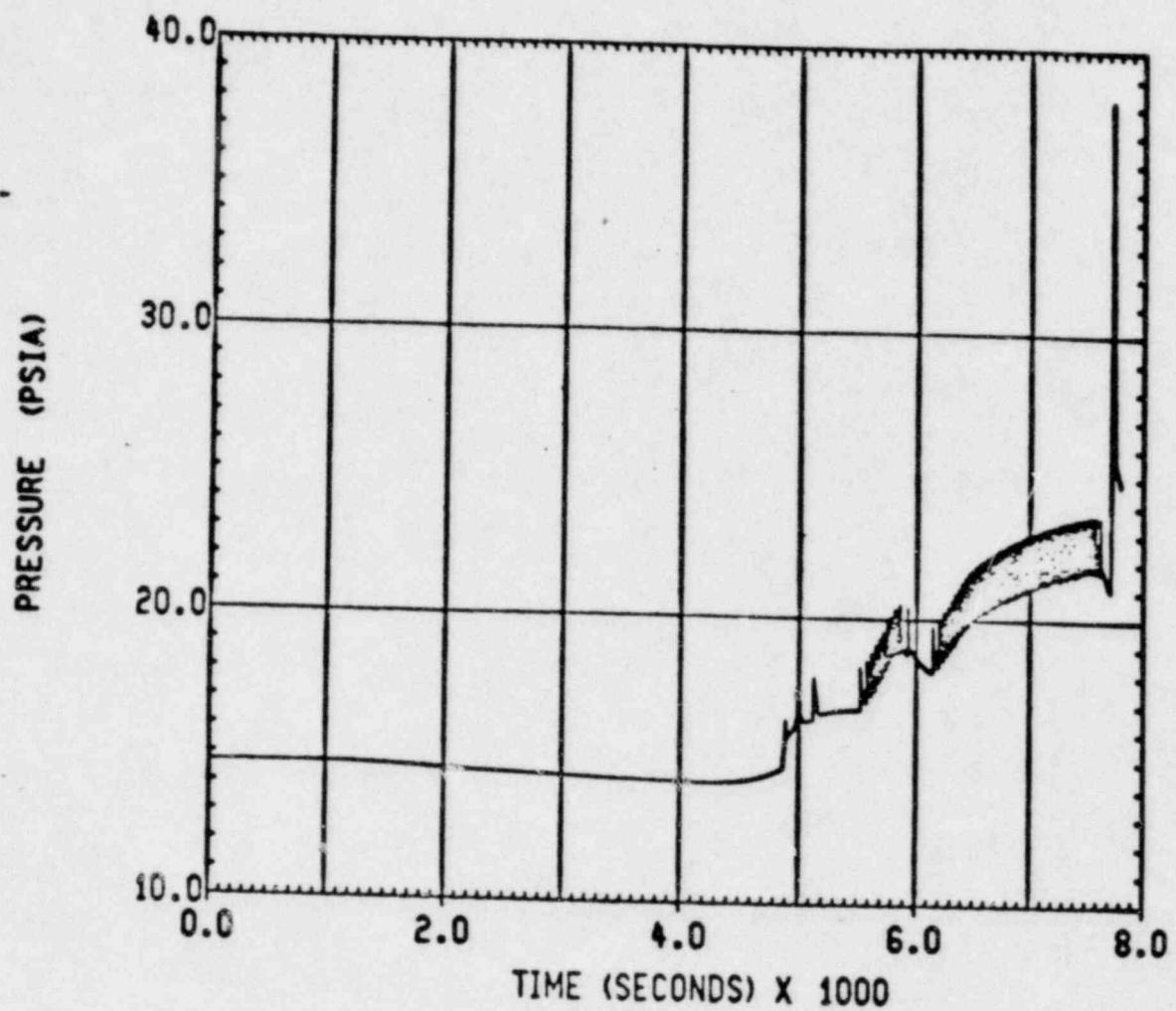
DRYWELL/CONTAINMENT

FORWARD	4.2	(4.2)
REVERSE	0	(4.8)



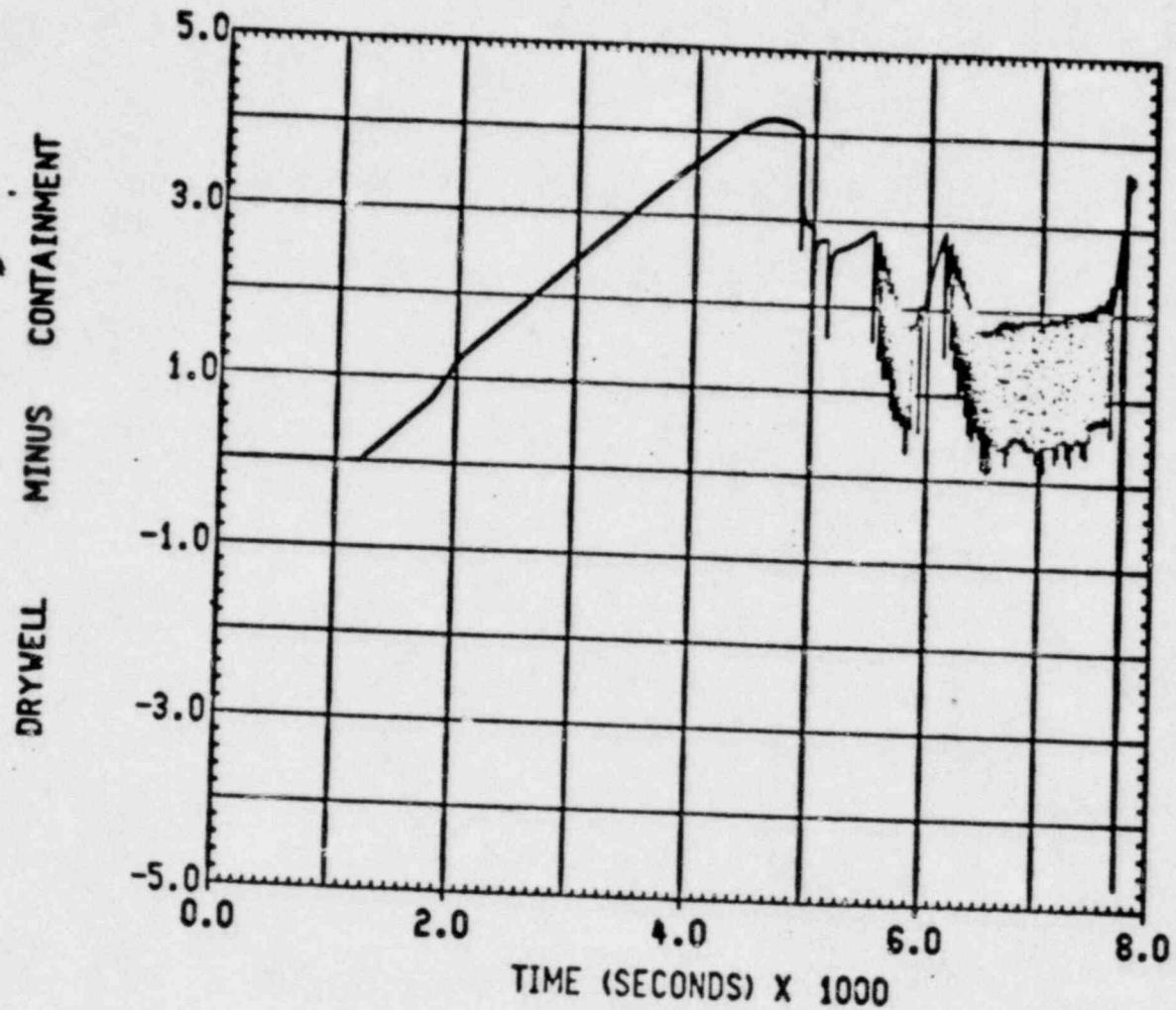
CGNS BASE CASE SORV

WETWELL TEMPERATURE



CGNS BASE CASE SORV

WETWELL PRESSURE



CGNS BASE CASE SORV

DIFFERENTIAL PRESSURE

SMALL BREAK LOCA

INITIATING EVENT

- RUPTURE OF SMALL/INTERMEDIATE SIZE PIPING

MITIGATING EVENTS

- OPEN SRVs
- INITIATE CONTAINMENT SPRAY
- ENERGIZE THE HIS
- INITIATE CGCS

DRYWELL BREAK BASE CASE DESCRIPTION

MARCH RELEASE RATES

50/50 RELEASE RATE SPLIT AT 20 MINUTES

CGCS AND IGNITORS - INITIATED AT 20 MINUTES

UPPER POOL DUMP - INITIATED AT 30 MINUTES

SUPPRESSION POOL DRAWDOWN - INITIATED AT 30 MINUTES

8 V/O IGNITION AND 85% COMPLETION

6 FT/SEC FLAME SPEED

1 SPRAY TRAIN - INITIATED AFTER FIRST BURN

WETWELL SPRAY CARRYOVER

SUMMARY TABLE

DRYWELL BREAK BASE CASE

NUMBER OF BURNS

DRYWELL 1

WETWELL 32

CONTAINMENT 1

PEAK TEMPERATURE (°F)

DRYWELL 707

WETWELL 2295

CONTAINMENT 860

PEAK PRESSURE (PSIG)

DRYWELL 16.3

WETWELL 31.6

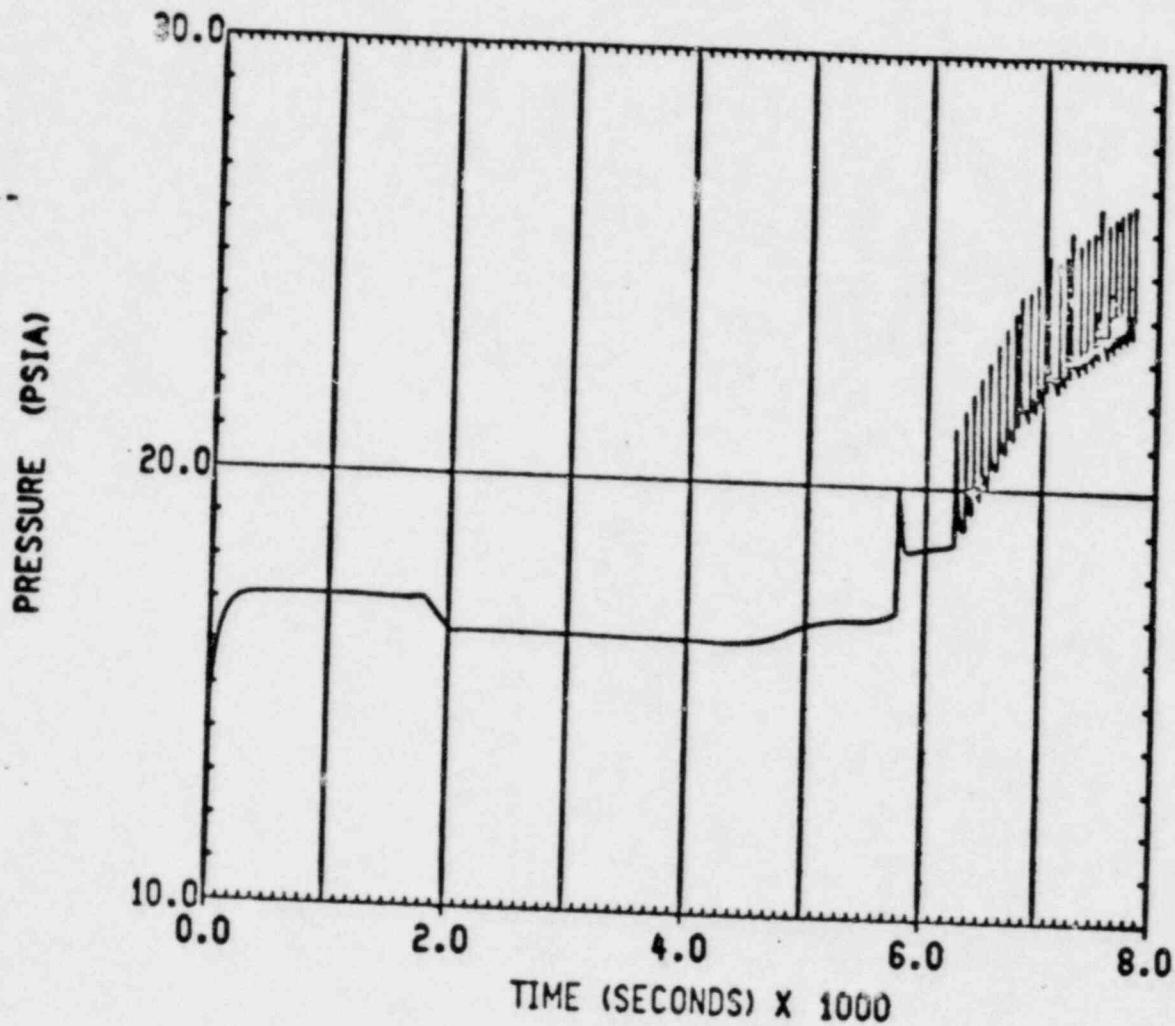
CONTAINMENT 32.1

PEAK PRESSURE DIFFERENTIAL (PSI)

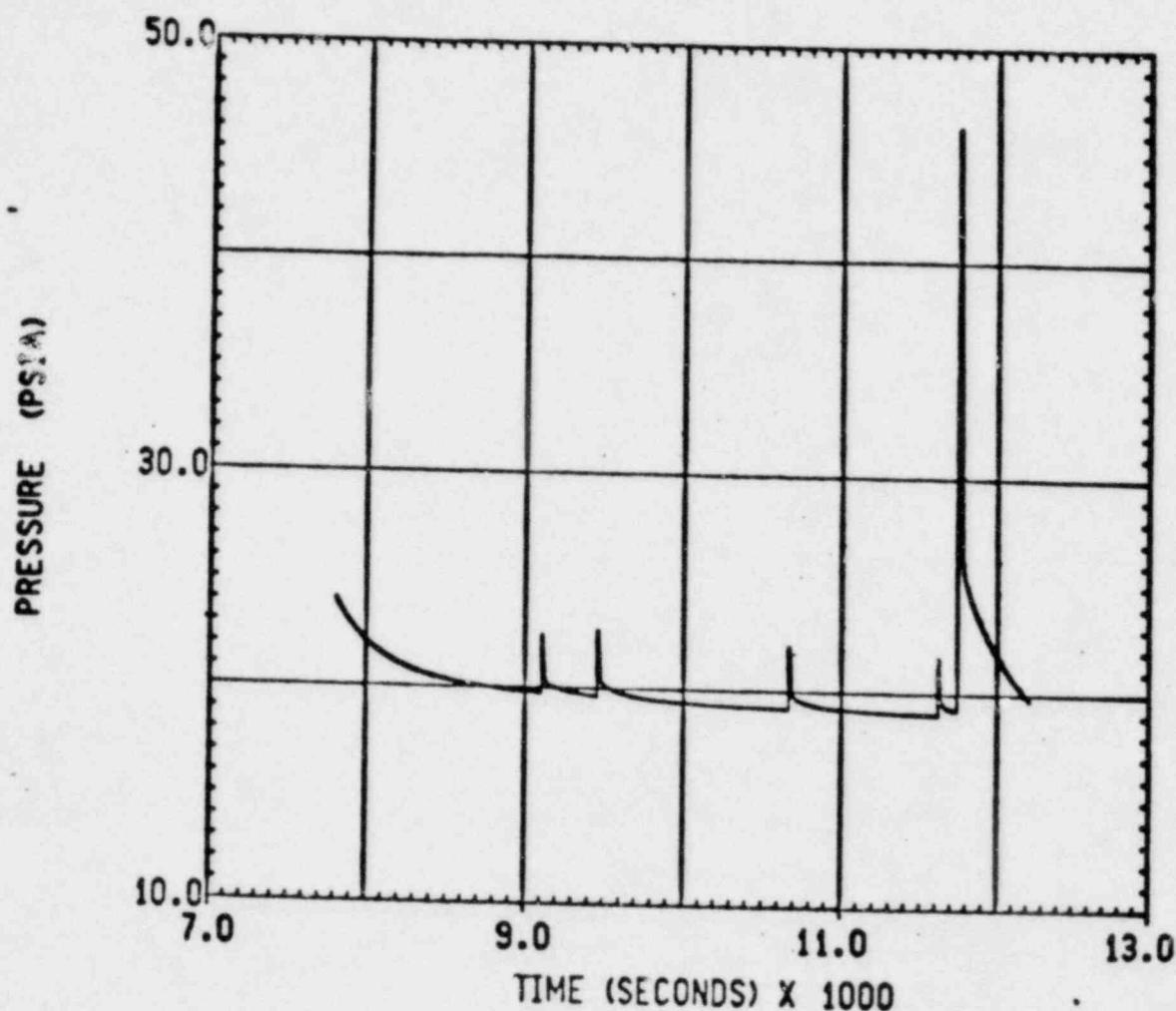
DRYWELL/CONTAINMENT

FORWARD 8.8

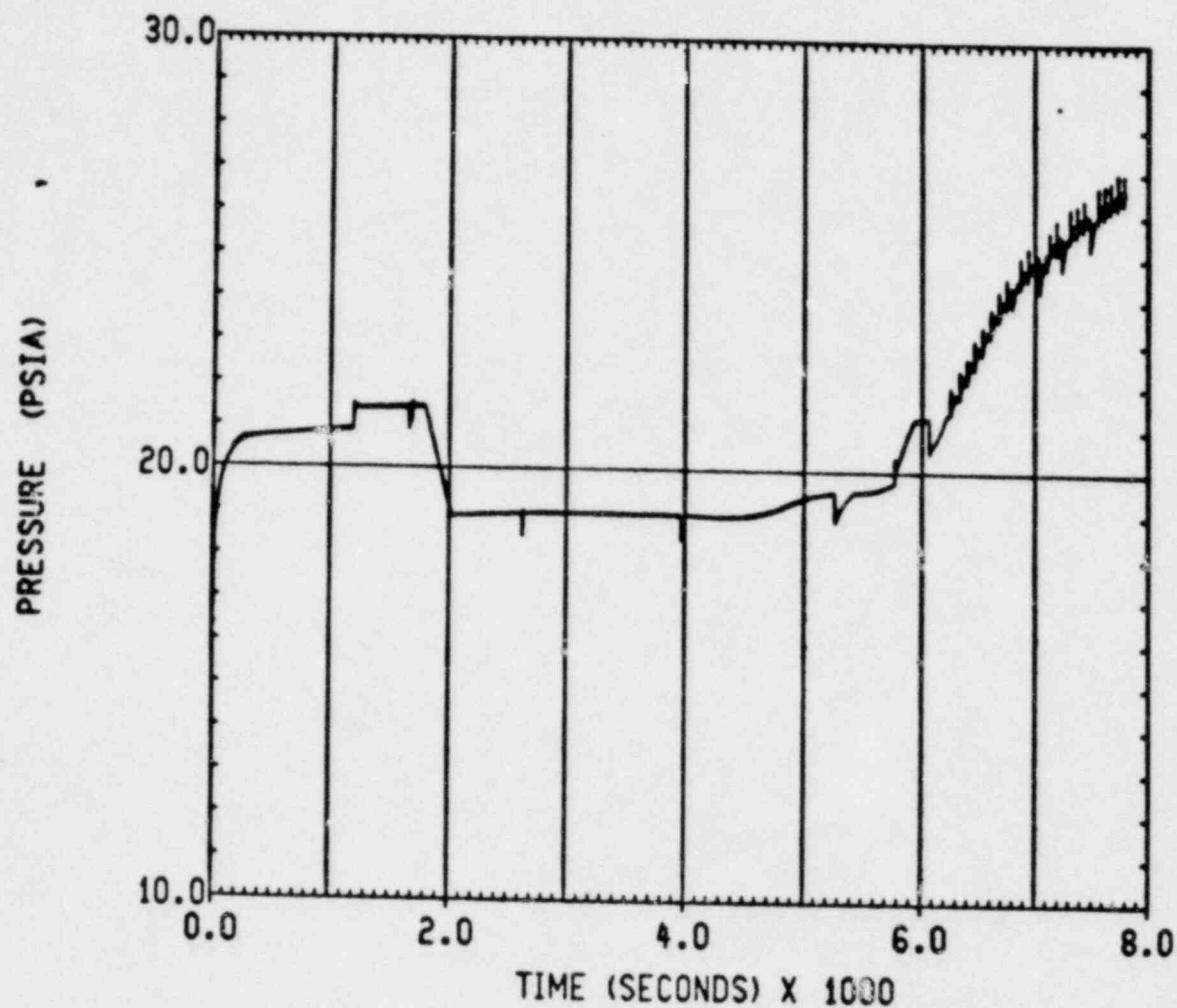
REVERSE 17.6



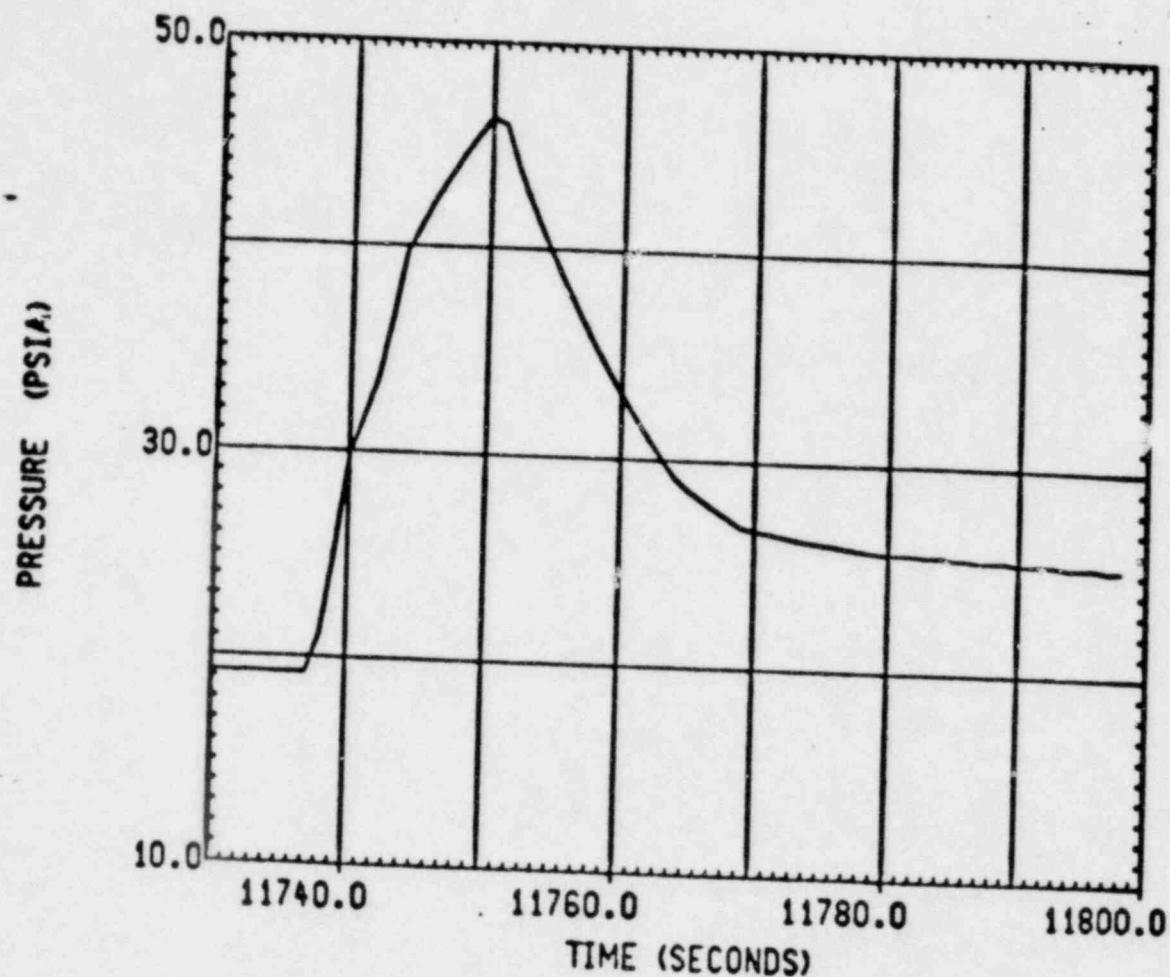
CGNS BASE CASE DRYWELL BREAK
SUPPRESSION POOL DRAW DOWN
WETWELL PRESSURE



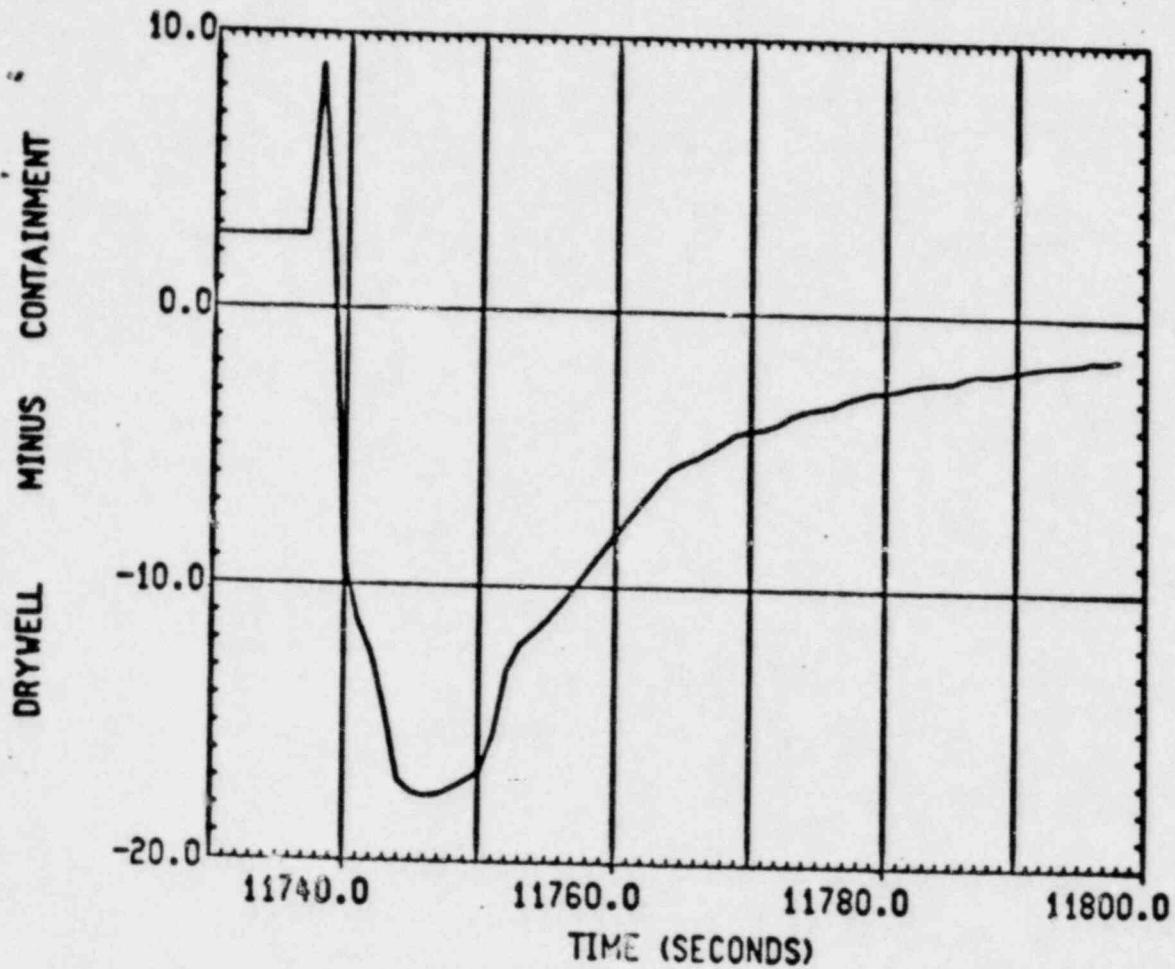
CCNS BASE CASE DRYWELL BREAK
SUPPRESSION POOL DRAW DOWN
WETWELL PRESSURE



GGNS BASE CASE DRYWELL BREAK
SUPPRESSION POOL DRAW DOWN
DRYWELL PRESSURE



CGNS BASE CASE DRYWELL BREAK
CASE DA4 - DRAWDOWN
WETWELL PRESSURE



GGNS BASE CASE DRYWELL BREAK
CASE DA4 - DRAWDOWN
DIFFERENTIAL PRESSURE

GRAND GULF SQRT PROGRAM

SQRT AUDIT ON JULY 28-30, 1981 AND TRIP REPORT ISSUED
OCTOBER 22, 1981

APRIL 5, 1982, MP&L NOTIFIED EQB THAT 62 PIECES OF NSSS AND
14 PIECES OF BOP EQUIPMENT NOT QUALIFIED TO THE SQRT
CRITERIA

- TOTAL EQUIPMENT QUALIFIED TO SQRT - 98.3%

SINCE APRIL 5, 1982, MP&L HAS PROVIDED EQB WITH 6 SUBMITTALS
JUSTIFYING INTERIM OPERATION OR DOCUMENTATION SHOWING
QUALIFICATION

SINCE APRIL 5, 1982, MP&L HAS MET WITH EQB TWICE

AS OF AUGUST 1, 1982, 22 PIECES OF NSSS AND 4 PIECES OF BOP
EQUIPMENT ARE NOT QUALIFIED TO THE SQRT CRITERIA

NSSS EQUIPMENT NOT QUALIFIED TO SQRT CRITERIA AS OF AUGUST
1, 1982

- FUEL HANDLING AND AUXILIARY PLATFORMS
- IN VESSEL RACK
- DEFECTIVE FUEL STORAGE CONTAINER
- BOP/PGCC PANELS (40 YEAR AGING)

BOP EQUIPMENT NOT QUALIFIED TO SQRT CRITERIA AS OF AUGUST 1,
1982

- SAFETY RELIEF VALVES (OPERABILITY)

OTHER OUTSTANDING ISSUES

NRC CONTRACTOR PERFORMED AN INDEPENDENT ANALYSIS ON THE HPCS SERVICE WATER PUMP WHICH SHOWED IT TO BE OVERSTRESSED

- MP&L MAINTAINED IT WAS QUALIFIED AND MET SQRT CRITERIA
- EVALUATION OF EG&G ANALYSIS INDICATED ERRORS WHICH WHEN CORRECTED SHOWED STRESSES WITHIN ALLOWABLES

VARIABLE FROTH IMPACT LOAD REQUIRED REVISED RESPONSE SPECTRA AND RE-EVALUATION OF EQUIPMENT QUALIFICATION

- BOP EVALUATION SHOWED NEED FOR REQUALIFICATION OF PAM THERMOCOUPLES; REQUALIFICATION IS COMPLETE
- HCU EVALUATION SHOWED QUALIFIED TO REVISED RRS WITH 25% ADDED FOR CONSERVATISM

ORIGINAL DESIGN

GRAND GULF DESIGNED TO GESSAR II, APPENDIX 3B LOAD
DEFINITIONS

- FROTH IMPACT LOAD OF 15 PSI
- FROTH IMPACT DURATION OF 100 MSEC
- FROTH DRAG LOAD OF 11 PSI

RESPONSE SPECTRA FOR EQUIPMENT QUALIFICATION WAS BASED ON
THE GESSAR LOAD DEFINITION

GESSAR II
238 NUCLEAR ISLAND

22A7000
Rev. 2
061581

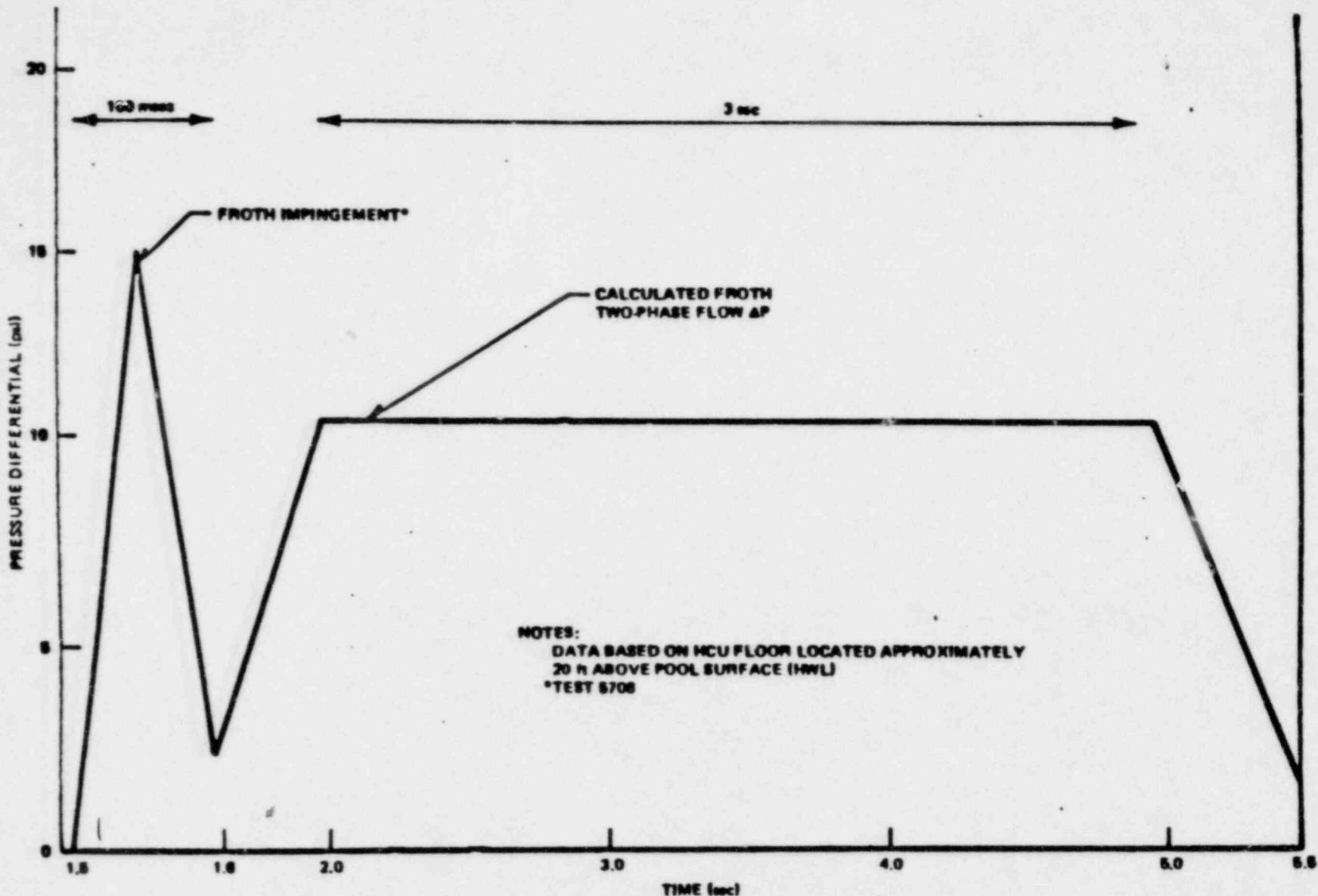


Figure 3B-73. Loads at HCU Floor Elevation Due to Pool-Swell
Froth Impact and Two-Phase Flow

VARIABLE POOL SWELL - STRUCTURAL

IN A MEETING ON DECEMBER 16, 1982, MP&L WAS REQUESTED TO EVALUATE THE EFFECT ON THE HCU FLOOR'S STRUCTURAL CAPABILITY OF THE NRC BEST-ESTIMATE METHODOLOGY FOR FROTH IMPACT LOADS.

- FROTH IMPACT LOADS ARE VARIABLE.
 - DECREASE LINEARLY WITH INCREASING HEIGHT OF THE IMPACTED SURFACE ABOVE THE SUPPRESSION POOL.
 - DEVELOPED BY NRC CONSULTANT G. MAISE.
 - 3 PSI CONSERVATISM ADDED TO NRC REQUEST.
- FROTH IMPACT DURATION VARIES BETWEEN 20 AND 220 MSEC.
- FROTH IMPACT PRESSURE VARIES FROM 14.5 PSI TO 19 PSI.
- FROTH DRAG LOAD IS 11 PSI FOR SOLID FLOOR AREAS (CONCRETE) AND 5.5 PSI FOR GRATING.
- EVALUATION INDICATES THAT THE GRAND GULF HCU FLOOR IS CAPABLE OF WITHSTANDING THE REVISED FROTH IMPACT LOADS.

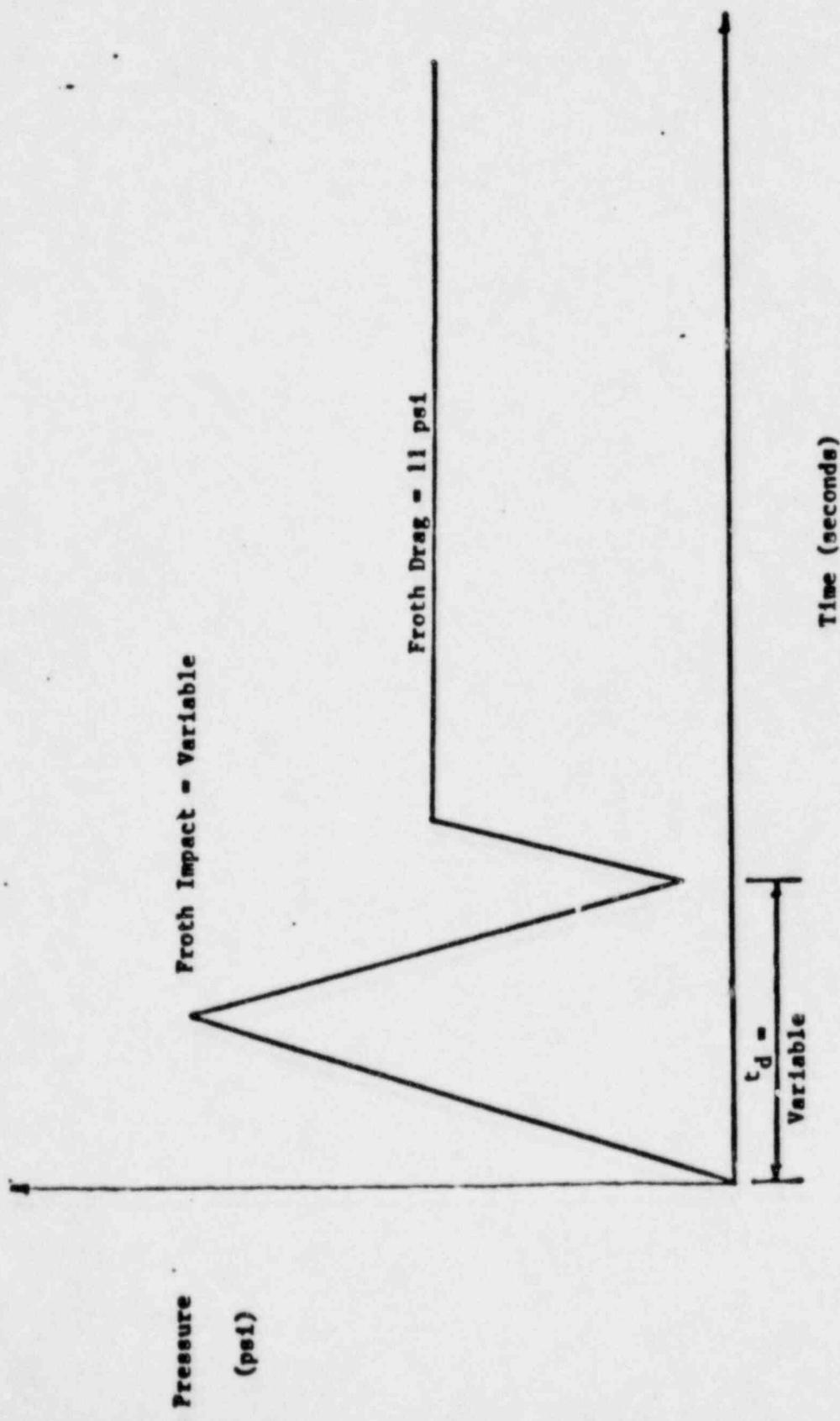


Figure 1

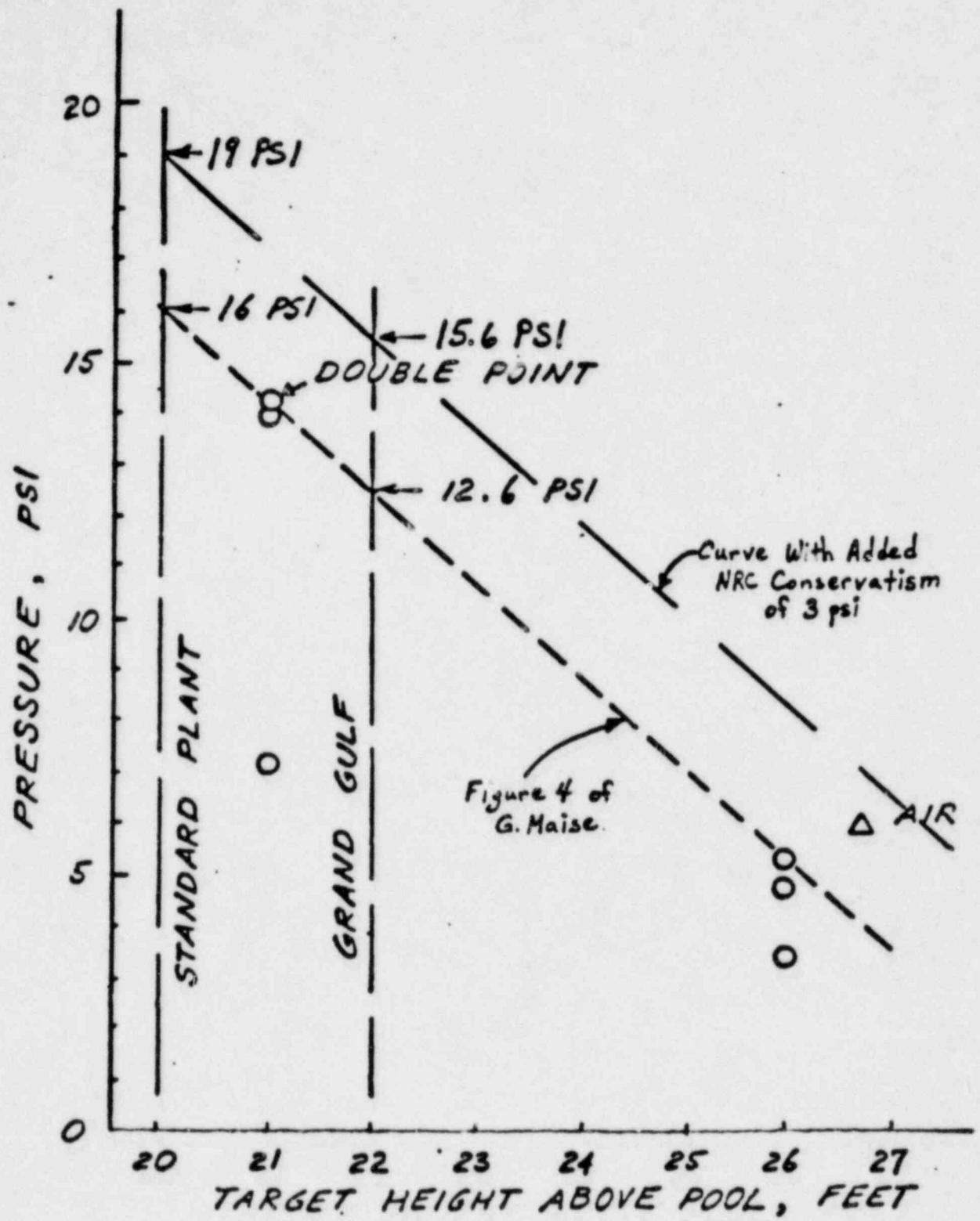


Figure 2. Friction Impact Data From Figure 3 Scaled Up to Full Size Using "Modified Froude Scaling"

VARIABLE POOL SWELL - EQUIPMENT

FOLLOWING NRC FORMAL ACCEPTANCE OF THE GGNS LOAD DEFINITION, CURVES COMPARING THE NEW VARIABLE POOL SWELL RESPONSE SPECTRA WITH THE ORIGINAL DBA ENVELOPE RESPONSE SPECTRA WERE DEVELOPED.

- POOL SWELL RESPONSE SPECTRA ENVELOPED WITH PREVIOUS DBA ENVELOPE RESPONSE SPECTRA TO PROVIDE REVISED DBA ENVELOPE RESPONSE SPECTRA FOR EQUIPMENT QUALIFICATION.
- VARIABLE POOL SWELL RESPONSE SPECTRA DEVELOPED USING GLOBAL AVERAGE OF FROTH IMPACT AND DRAG LOADS.
- DURING MEETING ON JUNE 7, 1982, NRC REQUESTED ENHANCEMENT BY 25% OF MID-SPAN RESPONSE SPECTRA FOR HCU QUALIFICATION.

EVALUATION OF SQRT QUALIFICATION OF EQUIPMENT INSIDE CONTAINMENT INDICATED THAT:

- POST ACCIDENT MONITORING THERMOCOUPLES MUST BE RE-QUALIFIED (COMPLETE).
- MID-SPAN RESPONSE SPECTRA MUST BE DEVELOPED TO VERIFY HCU QUALIFICATION (COMPLETE).

PERSPECTIVE

ON

HUMPHREY ISSUES

SUMMARY OF EVENTS

1. JOHN HUMPHREY LETTER DATED MAY 8, 1982 RECEIVED BY MP&L ON MAY 12, 1982.
2. INITIAL MEETING WITH GE, BECHTEL, MP&L AND JOHN HUMPHREY ON MAY 17, 1982.
3. MEETING WITH NRC, MP&L AND JOHN HUMPHREY TO DISCUSS THESE ISSUES AND MP&L'S RESPONSE ON MAY 27, 1982.
4. MP&L RESPONSES FORMALLY SUBMITTED ON MAY 28, 1982.
5. MP&L PROVIDED JUSTIFICATION BY LETTER JUNE 8, 1982 FOR FUEL LOADING PENDING FINAL RESOLUTION OF THESE ISSUES.
6. MP&L FORMALLY RECEIVED REQUESTS FOR ADDITIONAL INFORMATION FROM THE NRC TO RESOLVE THE ISSUES ON JULY 8, 1982.
7. MP&L RECEIVED INFORMALLY A COPY OF MR. HUMPHREY'S LETTER TO AL SCHWENCER DATED JUNE 17, 1982 ON JUNE 27, 1982.
8. MP&L MET WITH NRC ON JULY 14, 1982 TO REVIEW ACTIONS AND SCHEDULES FOR PROVIDING FINAL CLOSURE OF ISSUES.
9. ACTION PLANS FOR RESOLVING ISSUES AND RESPONDING TO NRC INFORMATION REQUEST SUBMITTED TO NRC ON JULY 15, 1982.
10. MEETING HELD WITH MARK III OWNERS, GENERAL ELECTRIC, PLANT ARCHITECT ENGINEERS AND JOHN HUMPHREY ON JULY 22, 1982.
11. FORMED A MARK III OWNERS' GROUP FOR PERFORMING GENERIC WORK ON JULY 22, 1982.
12. ACRS FLUID DYNAMICS SUBCOMMITTEE MEETING JULY 29 & 30.

MP&L APPROACH TO RESOLUTION
OF THESE CONCERNS

1. INITIAL EVALUATION DETERMINED THAT THE CONCERNS DO NOT IMPACT PLANT SAFETY AND ARE DETAILED DESIGN ISSUES
 - INITIAL REVIEW CONCLUDED THAT ALL TECHNICAL QUESTIONS ADEQUATELY ADDRESSED BY GGNS DESIGN
 - ISSUES RAISED DUE TO SELECTIVE OR UNREALISTIC COMBINATIONS OF ANALYTICAL ASSUMPTIONS, BOUNDARY CONDITIONS, TEST DATA AND SYSTEM PERFORMANCE
 - ISSUES DO NOT CONSIDER THE OVERALL LEVEL OF CONSERVATISM AND MARGIN INHERENT IN THE CONTAINMENT DESIGN
 - ANY EFFECTS WITHIN DESIGN MARGINS
2. TO QUANTIFY THE EFFECTS, A COMPREHENSIVE PROGRAM UNDERTAKEN
 - CONDUCTING PLANT SPECIFIC ANALYSES
 - PROCEDURE AND TECHNICAL SPECIFICATION REVIEWS
3. SCHEDULE FOR COMPLETING PROGRAM TO ADDRESS ISSUES
 - ACTION PLAN SUBMITTED JULY 15, 1982
 - INITIAL REPORT WITH JUSTIFICATION FOR FULL POWER OPERATION PENDING FINAL RESOLUTION ON AUGUST 19, 1982
 - DETAILED DESCRIPTION OF ANALYSIS, ASSUMPTIONS, EXPECTED RESULTS IF NOT COMPLETED PRIOR TO FULL POWER LICENSE
 - DETAILED DESCRIPTION OF ANALYSIS AND RESULTS IF COMPLETE
 - SUPPLEMENTARY INFORMATION SUBMITTED ON OCTOBER 1, 1982.
 - FINAL PROGRAM REPORT ON NOVEMBER 1, 1982
4. ACTIVELY INVOLVED IN GENERIC EFFORT

CONTAINMENT ISSUES OWNERS GROUP

1. OWNERS GROUP INCLUDES:

- MISSISSIPPI POWER & LIGHT COMPANY
- CLEVELAND ELECTRIC ILLUMINATING COMPANY
- ILLINOIS POWER COMPANY
- GULF STATES UTILITIES
- GENERAL ELECTRIC COMPANY

2. OWNERS GROUP EFFORTS INCLUDE:

- REVIEW OF GGNS ACTION PLAN TO DEVELOP GENERIC ACTION PLAN
- IDENTIFY AREAS REQUIRING PLANT UNIQUE ANALYSIS AND AGREE ON ACCEPTABLE PLAN FOR RESOLUTION
- ESTABLISH REVIEW PANEL TO INDEPENDENTLY REVIEW ACTION PLANS AND RESULTS OF ANALYSIS

3. REVIEW PANEL COMPOSED OF GE/AE/UTILITY "EXPERTS" NOT ACTIVELY INVOLVED IN RESOLUTION OF THE ISSUES AND CHARGED WITH:

- ASSURING ISSUES HAVE BEEN PROPERLY DEFINED.
- REVIEWING GENERIC ACTION PLANS.
- REVIEWING PLANT UNIQUE ACTION PLANS.
- REVIEWING COMPLETED WORK AND VERIFYING ISSUES ARE CLOSED.

4. SCHEDULED COMPLETION IN EARLY 1983

ACTION PLAN OUTLINE

1. LOCAL ENCROACHMENTS
2. PERTURBATIONS IN LOAD DEFINITION CAUSED BY ANNULAR VENTS
3. UNACCOUNTED FOR RELIEF VALVE EFFECTS
4. SUPPRESSION POOL TEMPERATURE STRATIFICATION
5. DRYWELL TO CONTAINMENT BYPASS LEAKAGE EFFECTS
6. RHR PERMISSIVE ON CONTAINMENT SPRAY
7. CONTAINMENT PRESSURE RESPONSE
8. CONTAINMENT AIRMASS EFFECTS
9. DRYWELL AIRMASS EFFECTS
10. WEIR WALL OVERFLOW
11. OPERATIONAL CONTROL OF DRYWELL TO CONTAINMENT DIFFERENTIAL PRESSURE
12. CONTAINMENT SPRAY BACKFLOW
13. EFFECT OF SUPPRESSION POOL LEVEL ON TEMPERATURE MEASUREMENT
14. EFFECTS OF CHUGGING FROM LOCAL ENCROACHMENTS AND ADDITIONAL SUBMERGENCE
15. LATERAL LOADS DURING D/W NEGATIVE PRESSURE TRANSIENT

SUMMARY

CONTAINMENT CONCERNS ARE DESIGN REFINEMENTS

ACTION PLAN HAS BEEN DEVELOPED

SUPPORTING ANALYSES BEING DEVELOPED

SUBMITTALS TO NRC

- AUGUST 19 - INFORMATION TO JUSTIFY FULL POWER LICENSE
- OCTOBER 1 - ANALYSES
- NOVEMBER 1 - FINAL DETAILS

OWNERS GROUP ISSUE RESOLUTION BY EARLY 1983

TECHNICAL SUPPORT ORGANIZATION

SENIOR VICE PRESIDENT,
NUCLEAR

ASSISTANT VICE PRESIDENT
NUCLEAR PRODUCTION

MANAGER OF
QUALITY ASSURANCE

PROJECT
MANAGER
UNIT 2

NUCLEAR PLANT
MANAGER

MANAGER
NUCLEAR PLANT
ENGINEERING

MANAGER OF
NUCLEAR SERVICES

MANAGER OF
ADMINISTRATIVE
AND
BUSINESS
SERVICES

MANAGER OF
NUCLEAR
FUELS

NUCLEAR
RECORDS
ADMINISTRATOR

MANAGER OF
SAFETY
& LICENSING

MECHANICAL
GROUP

ELECTRICAL
GROUP

CIVIL/STRUCTURAL/
ENVIRONMENTAL
GROUP

OPERATIONAL
ANALYSIS
GROUP

ENGINEERING
SERVICES
GROUP

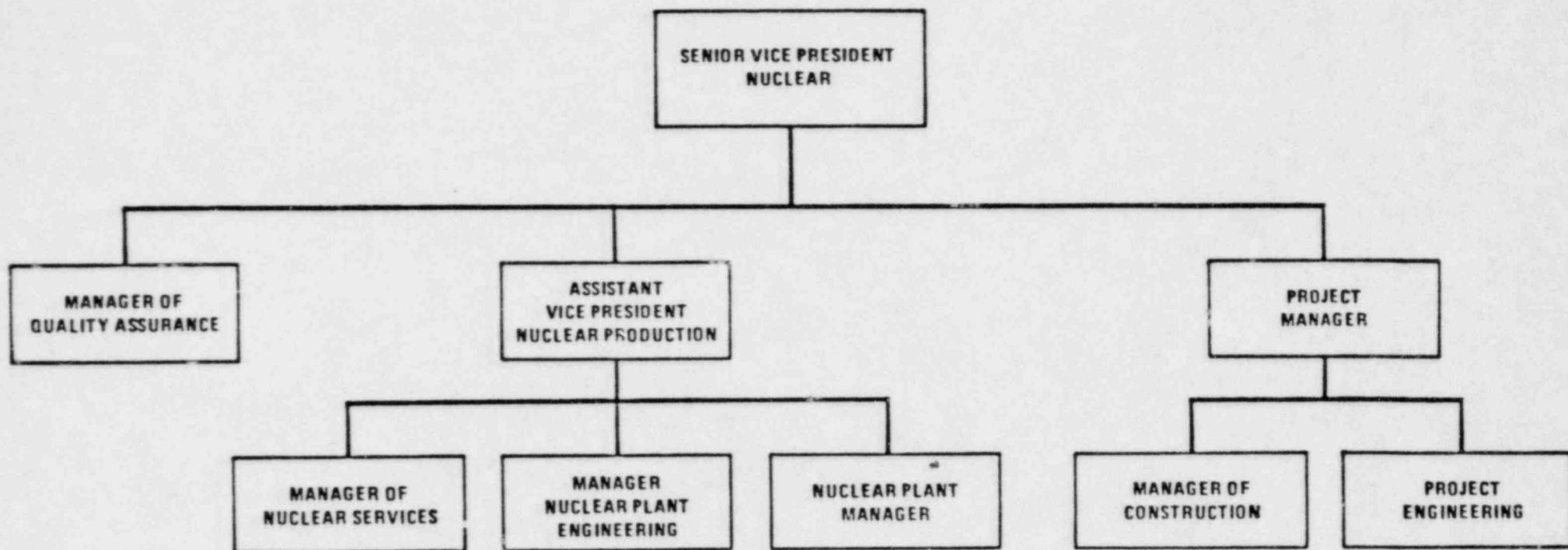
SUPERVISOR
OF SAFETY

SUPERVISOR
OF LICENSING

CORPORATE
HEALTH PHYSICIST

— LINES OF RESPONSIBILITY

TECHNICAL SUPPORT ORGANIZATION
(UNIT TWO OPERATION)



EXPERIENCE OF
MP&L TECHNICAL SUPPORT PERSONNEL
FOR GRAND GULF

<u>ORGANIZATION</u>	<u>ENGR.</u>	<u>RELATED SCIENCE DEGREE</u>	<u>OTHER DEGREES</u>	<u>TOTAL PROFS.</u>	<u>PROFESSIONAL EXPERIENCE</u>		<u>NUCLEAR EXPERIENCE</u>	
	<u>DEGREE</u>	<u>TOTAL</u>	<u>Avg.</u>	<u>TOTAL</u>	<u>Avg.</u>		<u>TOTAL</u>	<u>Avg.</u>
CONSTRUCTION	3	3	1	7	127	18	61	8.7
STARTUP	8	1	-	9	77.8	8.6	58.8	6.5
PROJECT	2	-	-	2	12	6	9	4.5
ENGINEERING								
NPE	38	4	3	47	354	7.5	225.5	4.8
NUCLEAR SUPPORT	21	9	4	32	284	8.9	162	5.1
NUCLEAR SERVICES	17	13	7	21	228	10.9	145.5	7
QA	15	7	4	30	362	12	165	6
<hr/>	<hr/>	<hr/>	<hr/>	<hr/>	<hr/>	<hr/>	<hr/>	<hr/>
SUBTOTAL	105	41	25	170	1778	10.5	1052	6.2
MSS	39	11	4	48	580	12	397	8.3
<hr/>	<hr/>	<hr/>	<hr/>	<hr/>	<hr/>	<hr/>	<hr/>	<hr/>
TOTAL	144	52	29	218	2358	11	1449	6.6

STATUS OF REVIEW

AUGUST 11, 1982

ITEMS REQUIRING RESOLUTION PRIOR TO FULL POWER LICENSING

PMP DRAINAGE	UNDER REVIEW
CONTAINMENT ULTIMATE CAPACITY	RESOLVED
SQRT	OUTSTANDING
ENVIRONMENT QUALIFICATION	UNDER REVIEW
CONTAINMENT/DRYWELL PURGE	UNDER REVIEW
CONTAINMENT CONCERNS	OUTSTANDING
IEB 79/27	UNDER REVIEW
IBN 79/22	UNDER REVIEW
CONTROL SYSTEMS FAILURE	UNDER REVIEW
FAILURE RPV LEVEL SENSING	RESOLVED
INTERPLANT COMMUNICATIONS	UNDER REVIEW
DIESEL GENERATOR RELIABILITY	UNDER REVIEW
CONTROL ROOM REVIEW	UNDER REVIEW
POST ACCIDENT SAMPLING	UNDER REVIEW

SINGLE FAILURE DESIGN BASIS

A DESIGN BASIS EVENT (ACCIDENT)

PLUS

- RESULTING FAILURES (CONSEQUENTIAL DAMAGES)

PLUS

- A SINGLE FAILURE

. ACTIVE MECHANICAL FAILURE, OR

. ACTIVE OR PASSIVE ELECTRICAL FAILURE (IEEE-379)

SHALL NOT PREVENT REQUIRED SAFETY FUNCTIONS

CONFORMANCE TO GDC-24 AND IEEE-279

FAILURE OF A CONTROL GRADE SYSTEM CAUSING NEED FOR PROTECTIVE ACTION AND ALSO DISABLING A PROTECTION INSTRUMENT CHANNEL REQUIRES THAT AN ADDITIONAL FAILURE WILL NOT DISABLE ANY REQUIRED PROTECTIVE FUNCTIONS.

PROTECTION SYSTEMS ARE DESIGNED TO BE SEPARATE FROM CONTROL SYSTEM TO THE EXTENT THAT:

FAILURE OF ANY COMMON ELEMENT WILL LEAVE A PROTECTION SYSTEM SATISFYING:

RELIABILITY
REDUNDANCY OR DIVERSITY
INDEPENDENCE

FOR PURPOSES OF ASSURING:

- INTEGRITY OF RCPB
- CAPABILITY TO ACHIEVE & MAINTAIN SHUTDOWN
- CAPABILITY TO PREVENT OR MITIGATE CONSEQUENCES OF ACCIDENTS WHICH COULD RESULT IN POTENTIAL OFFSITE EXPOSURES COMPARABLE TO THOSE REFERENCED IN 10 CFR 100.11

DESIGN IMPLEMENTATION

INSTRUMENT SYSTEMS AND PIPING SYSTEMS ARE ARRANGED SO THAT CONSEQUENTIAL FAILURES IN REDUNDANT OR OTHER INSTRUMENT SYSTEMS AS A RESULT OF ACCIDENTS ARE MINIMIZED

INSTRUMENT SYSTEMS ARE DESIGNED TO MEET THE SINGLE FAILURE CRITERION, ASSUMING THE FAILURE OF THE SENSING LINE IS INDEPENDENT OF THE EVENT REQUIRING PROTECTIVE ACTION, UNLESS FOUND TO BE OTHERWISE DURING EVALUATIONS.

EVALUATIONS ARE PERFORMED WHICH REVEAL THOSE PROTECTION SYSTEM SENSING LINES WHICH ARE Affected BY EVENTS THEY MUST MITIGATE (I.E., JET IMPINGEMENT STUDY, ERT, ETC.)

- EACH CASE IN WHICH A SENSING LINE IS Affected BY THE EVENT IS EVALUATED AND IS ACCEPTABLE IF:
 - . THE SENSING LINE CAN SURVIVE THE EVENT, OR
 - . DIVERSE BACKUP PROTECTION IS PROVIDED, OR
 - . ALL POSSIBLE FAILURE MODES DO NOT PREVENT THE REQUIRED SAFETY ACTION
- UNACCEPTABLE CASES ARE CORRECTED BY INSTALLATION OF BARRIERS OR OTHER CHANGES TO MEET ACCEPTANCE CRITERIA

CASES OF SHARING OF COMMON INSTRUMENT TAPS

A REVIEW OF THE RPS AND ECCS WAS CONDUCTED TO EVALUATE CASES OF SHARING OF COMMON INSTRUMENT TAPS.

THE CASES FOUND AND EVALUATED WERE:

- SDV LEVEL
- RPV LEVEL
- TURBINE FIRST STAGE PRESSURE
- ADS PERMISSIVE
- CST AND SUPPRESSION POOL LEVEL

THE EVALUATIONS DETERMINED THAT THE SINGLE FAILURE DESIGN BASIS WAS MET AND NO PLANT MODIFICATIONS ARE REQUIRED.

EQUIPMENT SURVIVABILITY

- DETERMINE THERMAL RESPONSE OF POTENTIALLY ESSENTIAL EQUIPMENT EXPOSED TO PREDICTED HYDROGEN BURN ENVIRONMENTS
- DETERMINE ABILITY OF THIS SAME EQUIPMENT TO WITHSTAND THE PRESSURES RESULTING FROM HYDROGEN BURNS

Hobbs
T15

EQUIPMENT SURVIVABILITY (CONT'D)

EQUIPMENT SELECTION CRITERIA

- MAINTAIN CONTAINMENT PRESSURE BOUNDARY
 - - CONTAINMENT PENETRATIONS, LOCKS, HATCHES
 - - CONTAINMENT ISOLATION VALVES
 - - ASSOCIATED INSTRUMENTATION AND CONTROLS
- RECOVER AND MAINTAIN THE CORE, MITIGATE ACCIDENT CONSEQUENCES
 - HIS
 - SRVs
 - LPCS, LPCI, RHR SYSTEMS
 - CONTAINMENT SPRAYS
 - HYDROGEN RECOMBINERS
 - DRYWELL PURGE COMPRESSORS, VACUUM BREAKERS
 - ASSOCIATED INSTRUMENTATION AND CONTROLS
- MONITOR COURSE OF THE EVENT
 - CTMT AND DRYWELL PRESSURE INSTRS
 - CTMT AND DRYWELL HIGH-RANGE RADIATION MONITORS
 - CTMT AND SUPPRESSION POOL TEMPERATURE INSTRS
 - REACTOR LEVEL AND PRESSURE INSTRS
 - HYDROGEN ANALYZERS
 - ASSOCIATED INSTRUMENTATION AND CONTROLS

EQUIPMENT SURVIVABILITY (CONT'D)

TEMPERATURE EFFECTS

EVALUATION BASES

- EQUIPMENT TEMPERATURE RESPONSE DETERMINED FOR:
 - BASE CASE WETWELL BURN
 - BASE CASE CTMT GLOBAL BURN
- MORE SEVERE WETWELL BURN ENVIRONMENT APPLIED TO ALL EQUIPMENT REGARDLESS OF ACTUAL LOCATION
- MODES OF HEAT TRANSFER - RADIATION, CONVECTION
- MODELS CONSERVATIVELY CONSTRUCTED TO MAXIMIZE THERMAL RESPONSE OF LIMITING COMPONENT
- NO CREDIT TAKEN FOR CONTACT COOLING FROM CONTAINMENT SPRAYS OR THERMAL SHIELDING
- EQUIPMENT ASSUMED TO SURVIVE IF:
 - MAX. EXTERNAL SURFACE T < EQUIP. QUAL. T, OR
 - MAX. INTERNAL T OF LIMITING COMPONENT < EQUIP. QUAL. T, OR
 - LIMITING COMPONENT SHOWN TO MAINTAIN POST ACCIDENT FUNCTION BASED ON TEST DATA
- CONSERVATISM OF METHODOLOGY VERIFIED BY COMPARISON AGAINST RESULTS OF FENWAL IGNITOR BURN TESTS (ANALYTICAL RESULTS MORE SEVERE)

EQUIPMENT SURVIVABILITY (CONT'D)

TEMPERATURE EFFECTS

RESULTS

- IN ALL CASES, EQUIPMENT IDENTIFIED AS POTENTIALLY ESSENTIAL WILL SURVIVE THE PREDICTED HYDROGEN BURN ENVIRONMENT
- CONSIDERABLE MARGIN BETWEEN CALCULATED EQUIPMENT TEMPERATURE AND TEMPERATURE AT WHICH EQUIPMENT OPERATION WOULD BE THREATENED

EQUIPMENT SURVIVABILITY (CONT'D)

PRESSURE EFFECTS

EVALUATION BASES

- EQUIPMENT PRESSURE CAPABILITY EVALUATED FOR:
 - 24 PSIG PEAK PRESSURE
 - 5 PSID PEAK DRYWELL/CTMT DIFFERENTIAL PRESSURE
(FROM SORV BASE CASE)
- EQUIPMENT ASSUMED TO SURVIVE IF:
 - QUALIFICATION PRESSURE > BURN PRESSURE
 - DURABLE, RIGID CONSTRUCTION (E.G., VALVE HOUSING)
PRECLUDES PRESSURE EFFECTS
- MANY COMPONENTS HAVE PERFORMED FUNCTION WELL BEFORE ONSET OF HYDROGEN COMBUSTION

RESULTS

- NO ADVERSE EFFECTS ON POTENTIALLY ESSENTIAL EQUIPMENT EXPECTED
- MAJORITY OF EQUIPMENT - QUAL. PRESSURE > BURN PRESSURE
- PURGE COMPRESSORS, VACUUM BREAKERS EVALUATED UP TO 30 PSID

CONTAINMENT STRUCTURAL CAPABILITY

CONTAINMENT DESIGN PRESSURE: 15 PSIG

DRYWELL INTERNAL DESIGN PRESSURE: 30 PSID

CONTAINMENT ULTIMATE CAPACITY CALCULATIONS:

- USING DESIGN SPECIFIED STRENGTHS - 56 PSIG
- USING ACTUAL STRENGTHS
 - 70 PSIG UPPER BOUND
 - 67 PSIG MEAN
 - 62 PSIG LOWER BOUND

DRYWELL ULTIMATE CAPACITY CALCULATION:

- 67 PSID (INTERNAL)
- GREATER THAN 67 PSID (EXTERNAL)

ULTIMATE PRESSURE CAPACITY FOR CONTAINMENT HATCHES AND AIRLOCKS

- CONTAINMENT EQUIPMENT HATCH - 206.5 PSIG
- LOWER CONTAINMENT AIRLOCK - 77.6 PSIG
- UPPER CONTAINMENT AIRLOCK - 60 PSIG
- DRYWELL PERSONNEL AIRLOCK - 79.2 PSIG
- DRYWELL EQUIPMENT HATCH - 96 PSIG

PENETRATION CLOSURE PLATES ARE CALCULATED AT 60 PSIG

PIPING HAS BEEN EVALUATED AT RETAINING 75 PSIG (EXTERNAL)

DRYWELL HEAD BUCKLING CAPACITY - 89 PSIG (EXTERNAL)

BROOKHAVEN NATIONAL LAB RESULTS FOR CONTAINMENT ULTIMATE CAPACITY
- 52 PSIG

LOCAL DETONATIONS

BACKGROUND

- AS STATED BY SANDIA AND COMBEX, DETONATION OF A SUBSTANTIAL VOLUME OF HYDROGEN-AIR MIXTURE IN THE GRAND GULF CONTAINMENT IS UNLIKELY SINCE:
 - ACCUMULATION OF A DETONABLE MIXTURE IS PREVENTED BY THE HYDROGEN IGNITOR SYSTEM (HIS)
 - GEOMETRICAL REQUIREMENTS FOR TRANSITION FROM DEFLAGRATION TO DETONATION DO NOT EXIST
- HOWEVER, AT THE REQUEST OF THE NRC, THE EFFECTS OF POTENTIAL LOCAL DETONATIONS ON STRUCTURAL INTEGRITY WERE EVALUATED FOR GRAND GULF STRUCTURAL COMPONENTS
- STRUCTURAL COMPONENTS EVALUATED
 - DRYWELL WALL
 - CONTAINMENT SHELL
 - LOWER CONTAINMENT PERSONNEL AIRLOCK
 - DRYWELL PERSONNEL AIRLOCK
 - DRYWELL EQUIPMENT HATCH

LOCAL DETONATIONS (CONT'D)

EVALUATION BASES

GRAND GULF ASSUMPTIONS

- GAS CLOUD LOCATED DIRECTLY ADJACENT TO STRUCTURAL COMPONENT
- UNCONFINED DETONATION (TNT EQUIVALENT)
- HYDROGEN CONCENTRATIONS VARIED FROM 25 TO 50 VOLUME PERCENT
- VOLUME APPROXIMATELY 525 CUBIC FEET

SANDIA

- HYDROGEN CONCENTRATION-28 VOLUME PERCENT
- PARTIALLY CONFINED DETONATION (CSQ CODE)
- VOLUME APPROXIMATELY 28,000 CUBIC FEET

LOCAL DETONATIONS (CONT'D)

RESULTS

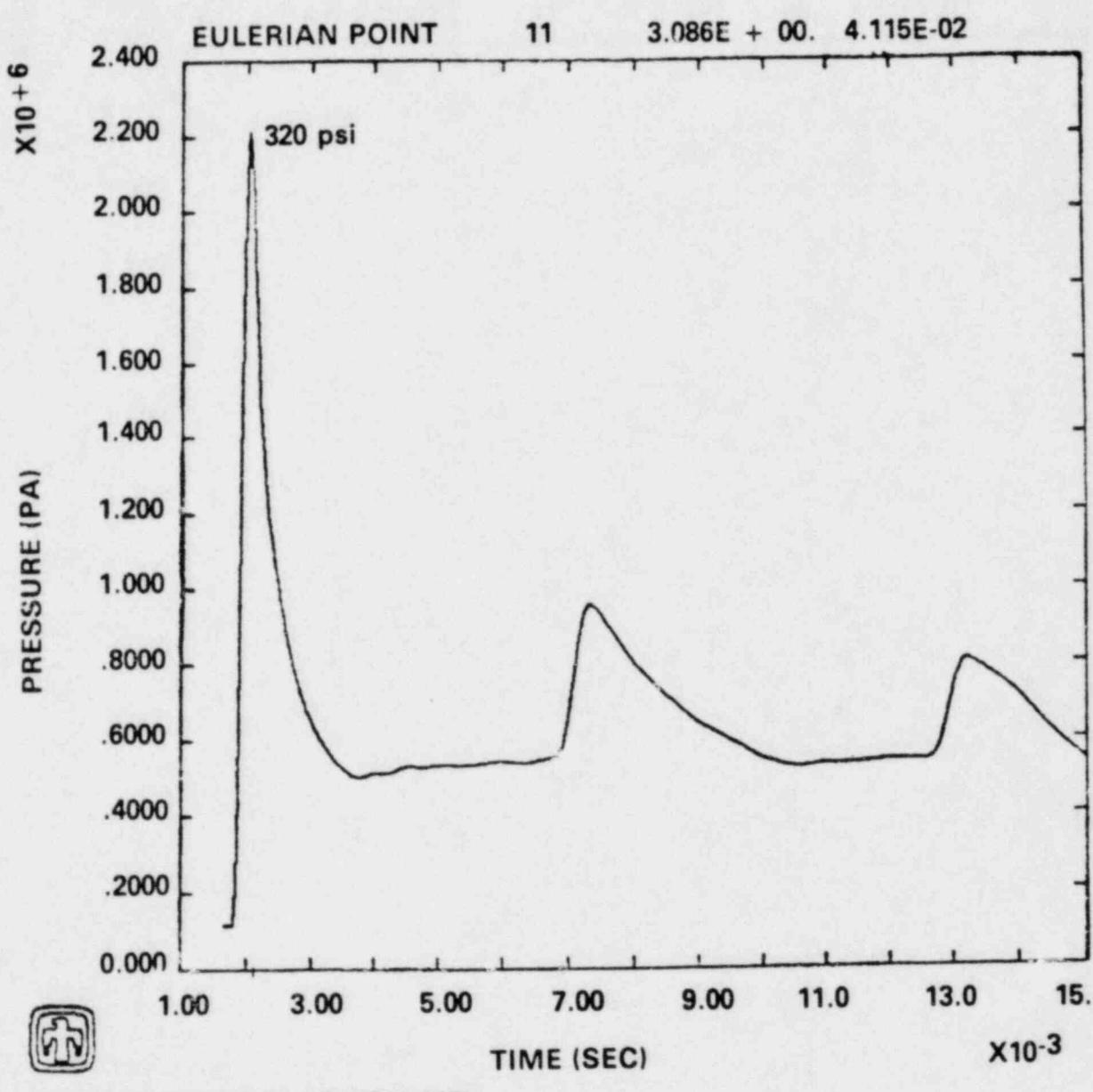
PEAK REFLECTED IMPULSE FOR
DETONATION OF A
25-28 PERCENT H₂ + AIR MIXTURE

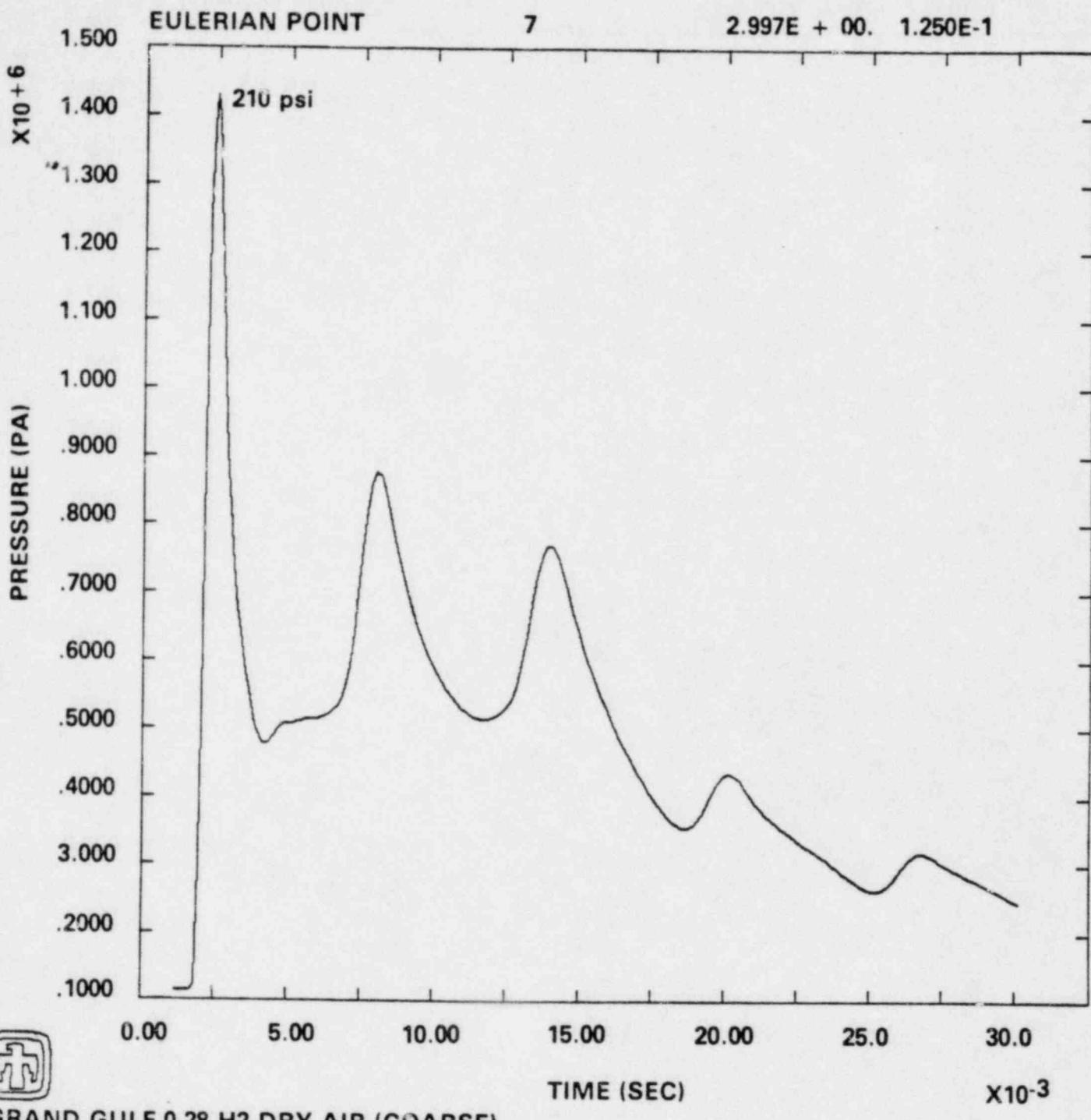
METHODOLOGY	IMPULSE (PSI-SEC)	VOLUME (CU. FT.)
MARK	.043	525
COMBEX	.115	525
GGNS	.176	525
SANDIA	.700	28,000

LOCAL DETONATIONS (CONT'D)

CONCLUSIONS

- CONTAINMENT STRUCTURAL COMPONENTS - ADEQUATE CAPACITY
- DRYWELL STRUCTURAL COMPONENTS - ADEQUATE CAPACITY





GRAND GULF 0.28 H2-DRY AIR (COARSE)

HYDROGEN TESTING PROGRAM

- HYDROGEN-RICH STEAM/AIR
- BURN TESTING ABOVE THE SUPPRESSION POOL
- HYDROGEN MIXING

HYDROGEN TESTING PROGRAM (CONT'D)

HYDROGEN-RICH TESTING

- AECL WHITESHELL FACILITY
- SMALL SCALE PHENOMENA TESTS
- INVESTIGATE FLAMMABILITY LIMITS IN POTENTIAL DRYWELL ENVIRONMENTS

HYDROGEN TESTING PROGRAM (CONT'D)

BURN TESTS ABOVE
THE SUPPRESSION POOL

- NEW FACILITY
- LARGE SCALE
- INVESTIGATE BURNING ABOVE THE SUPPRESSION POOL

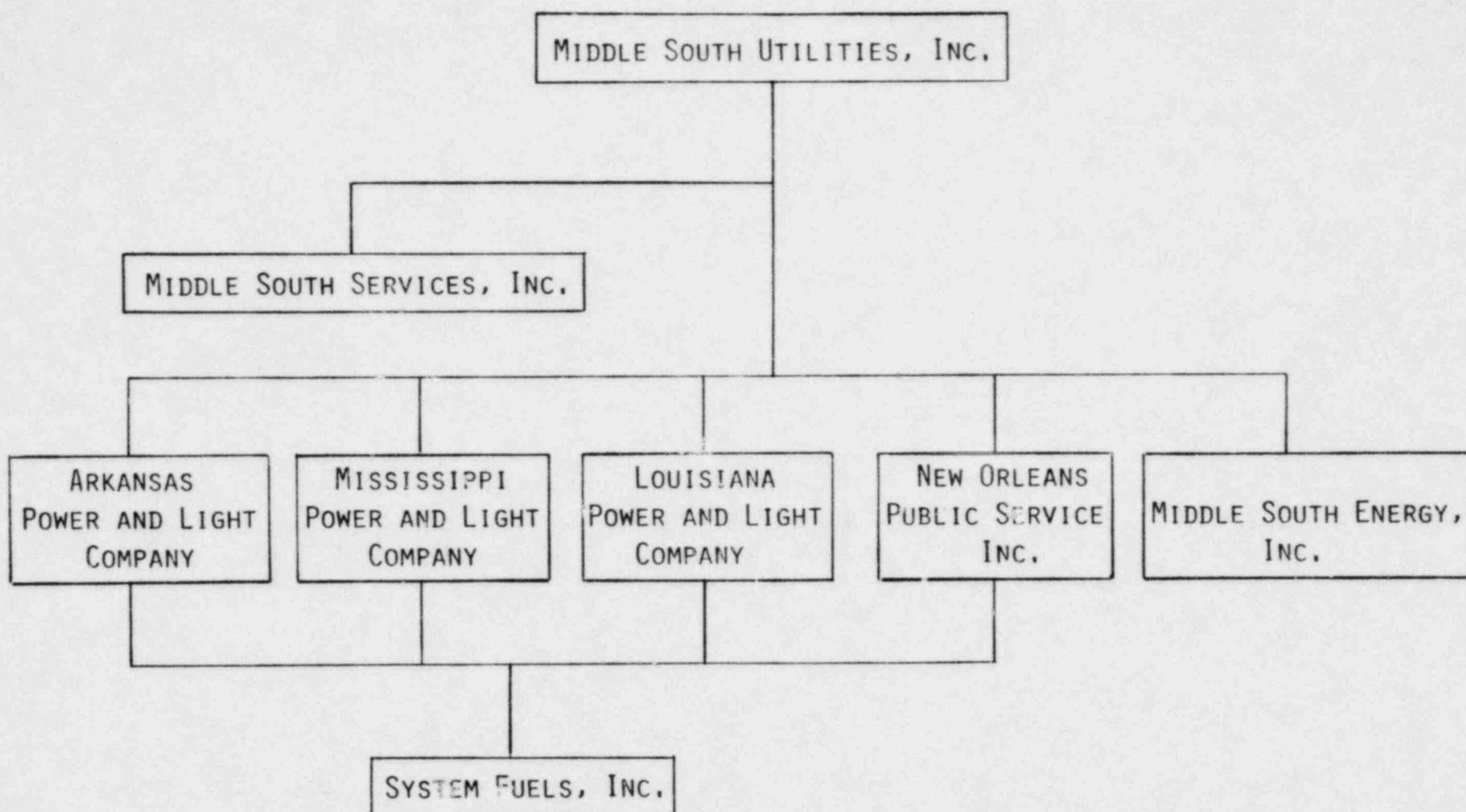
HYDROGEN TESTING PROGRAM (CONT'D)

HYDROGEN MIXING

INVESTIGATE:

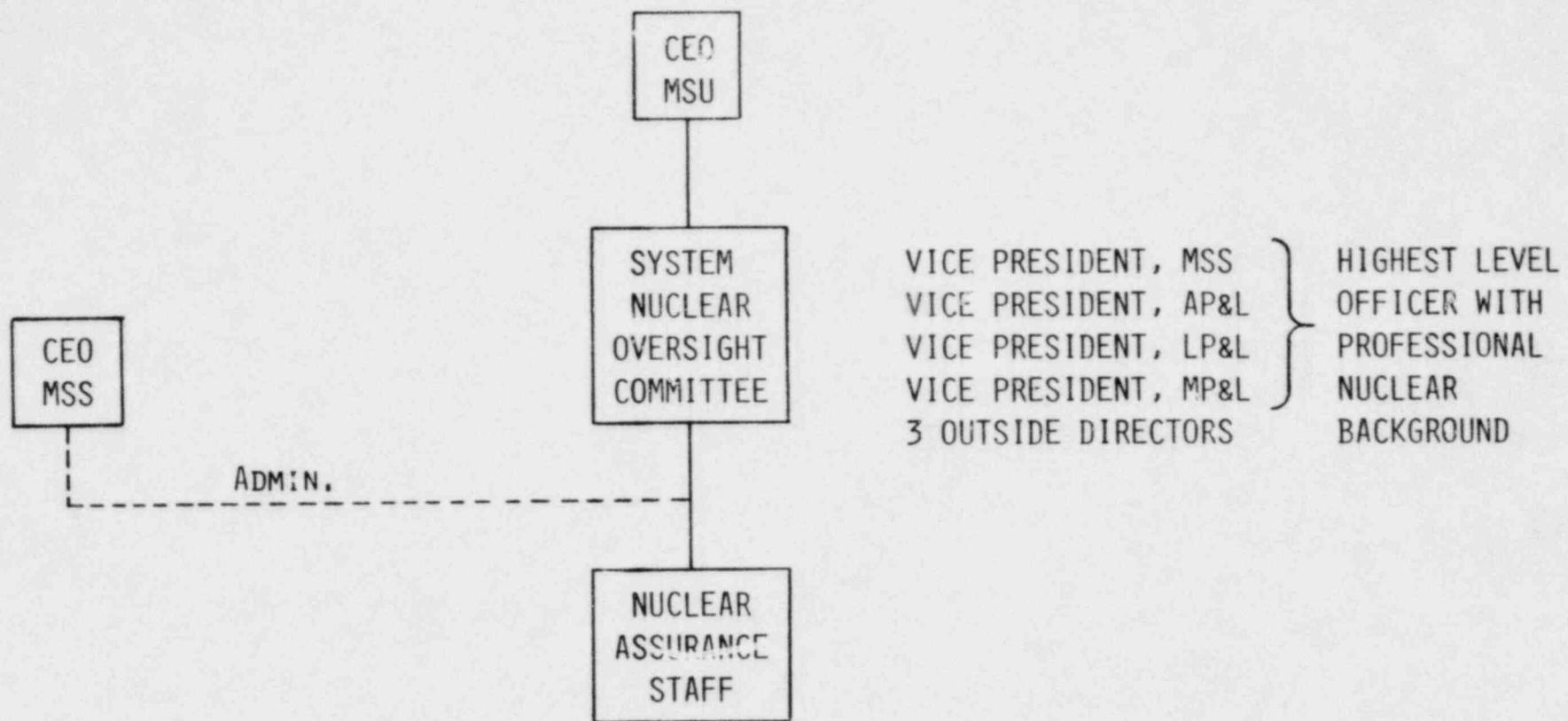
- UTILIZATION OF THE HEDL FACILITY
- EVALUATE MIXING IN THE SCALE TEST AND
COMPARE WITH AVAILABLE DATA

MIDDLE SOUTH UTILITIES SYSTEM



Lewis
TIG

NUCLEAR OVERSIGHT ORGANIZATION



NUCLEAR OVERSIGHT COMMITTEE FUNCTIONS

- OVERVIEW AND GUIDANCE ON SYSTEM-WIDE BASIS
- OVERSIGHT AND APPRAISAL OF NUCLEAR ACTIVITIES OF MSU SYSTEM
- DEVELOP STANDARDS OF PERFORMANCE
- IMPROVE SYSTEM-WIDE RESPONSE TO EMERGENCY CONDITIONS
- IMPROVED, COST EFFECTIVE SUPPORT SERVICES WITH CONTINUITY OF EXPERIENCE

NUCLEAR ASSURANCE ORGANIZATION FUNCTIONS

SUPPORTS NUCLEAR OVERSIGHT COMMITTEE

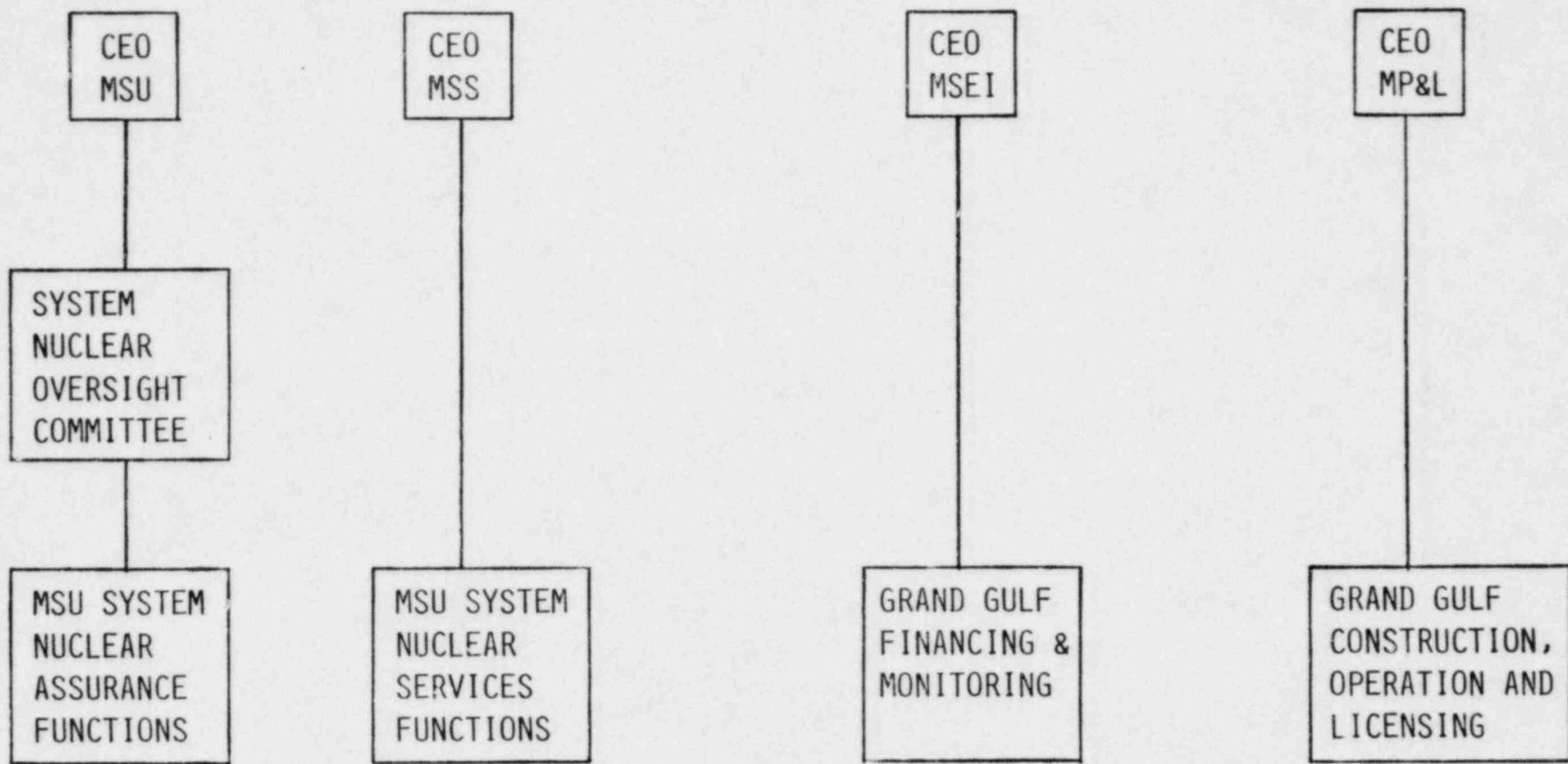
PROVIDES

- . STAFF SUPPORT
- . REPRESENTATION ON SAFETY REVIEW COMMITTEES
- . NUCLEAR SAFETY OVERSIGHT
- . ASSESSMENT OF RISK CONTROL ACTIVITIES
- . SYSTEM CONTACT WITH INPO

NUCLEAR SERVICES ORGANIZATION FUNCTIONS

- NUCLEAR FUEL CYCLE SUPPORT
- FUEL AND REACTOR ENGINEERING/ANALYSIS SUPPORT
- QUALITY ASSURANCE
- SPECIALIZED TECHNICAL SERVICES
- REGULATORY RESPONSE ON GENERIC/SYSTEM ISSUES

GRAND GULF ORGANIZATION RELATIONSHIPS





MISSISSIPPI POWER & LIGHT COMPANY

Helping Build Mississippi

P. O. BOX 1640, JACKSON, MISSISSIPPI 39205

March 2, 1982

NUCLEAR PRODUCTION DEPARTMENT

U.S. Nuclear Regulatory Commission
Office of Nuclear Reactor Regulation
Washington, D.C. 20555

Attention: Mr. Harold R. Denton, Director

Dear Mr. Denton:

SUBJECT: Grand Gulf Nuclear Station
Units 1 and 2
Docket Nos.: 50-416 and 50-417
File: 0260/L-8600/0756
Report on "Study of Hydrogen Control in
the Grand Gulf Nuclear Station"
AECM-82/25

Enclosed is one copy of the subject report which has been prepared by Bela Karlovitz and Bernard Lewis of Combustion and Explosives Research (COMBEX), Inc. In this report, COMBEX concludes that "The presently designed igniter system is adequate to prevent dangerous accumulation of flammable H₂-air mixtures in the containment." COMBEX further concludes that "...the Grand Gulf Nuclear Station (GGNS) as designed can contain safely the pressures which may develop during burning of hydrogen released by safety relief valves or by a small LOCA. There is no danger of transition of deflagration to detonation because large volumes of H₂-air mixtures with a composition within the detonable range are not allowed to accumulate in geometrical configurations conducive to transition." The enclosed report also contains some recommendations with respect to igniter locations and testing (see Section 9).

As described in Section 4 of the enclosed COMBEX report, hydrogen released into the wetwell either through safety relief valve spargers or through the vents from the drywell will mix with air in the wetwell and burn in the form of a turbulent diffusion flame. This turbulence results in a lower flame height than observed in previous tests in nonturbulent regimes. This lower height is due to an increased burning rate caused by turbulent mixing or entrainment with air. Combustion will continue as long as the supply of hydrogen and oxygen is adequate. In the case of a pipe break in the drywell, as air is introduced into the steam and hydrogen rich drywell atmosphere via the purge compressors or vacuum breakers, combustion will take place in the form of an inverted flame at the air inlet locations.

Combustion such as described above will result in insignificant pressure excursions. However, localized thermal loadings must be carefully evaluated for potential impact on essential equipment. The tests proposed in the attachment to the COMBEX report will provide the necessary data to evaluate the localized thermal environment in the wetwell region. (Performance of

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MISSISSIPPI POWER & LIGHT COMPANY

AECM-82/25
Page 2

these recommended tests is under consideration by the EWR Mark III Hydrogen Control Owners Group.) The localized thermal environment in close proximity to the air inlet locations in the drywell is not a concern because no essential equipment is near those locations.

The CLASIX-3 computer program has been utilized by Offshore Power Systems, under contract to Mississippi Power & Light Co., to evaluate the GGNS containment pressure and temperature response to hydrogen deflagration. The nature of the combustion process as modeled in CLASIX-3 is in some respects different from that described in the enclosed COMBEX report and summarized above. The following paragraphs describe these differences and explain the purpose of the CLASIX-3 analyses.

In the CLASIX-3 modeling of hydrogen combustion in the GGNS containment, hydrogen is assumed to be uniformly mixed within any single volume. Ignition is assumed to occur when the hydrogen volume concentration reaches a predetermined value and the oxygen volume concentration is at least 5 percent. This modeling of the combustion process in CLASIX-3 results in many sequential burns in the wetwell volume and in some cases a single burn in the containment volume. Cases which model a drywell pipe break also exhibit a single burn in the drywell volume late in the transient sequence.

Modeling of the combustion process as is done in CLASIX-3 provides conservative pressure calculations for evaluation of the GGNS containment functional capability. It also corresponds, in a conservative way, to the nature of combustion expected to occur if hydrogen flow rates are very low and, therefore, insufficient to support a continuous flame. The CLASIX-3 calculations also allow evaluation of the consequences of hydrogen combustion in various regions of the containment, thereby bounding the range of combustion threats which might be postulated.

Except for localized temperature effects, CLASIX-3 calculations can be used to assess equipment survivability since the integrated energy of combustion is an important parameter over the time frame considered.

In light of the recommendations of Section 9 of the enclosed report, MP&L intends to evaluate each area of consideration. These areas include: 1) location of Ignitors, 2) Evaluation of the phenomena associated with the burning of hydrogen, 3) Tests in rich Hydrogen-air mixtures, and 4) Burn testing above the suppression pool. The above tests are described in a separate transmittal, however MP&L intends to perform such testing in order to address each recommendation of the subject report. It is MP&L's desire to resolve each of these issues in our test program described in AECM-82/60 dated March 2, 1982.

In conclusion, the expected nature of hydrogen combustion in the GGNS containment is described in Section 4 of the enclosed COMBEX report and summarized in the second and third paragraphs of this letter. The CLASIX-3 calculations incorporate a somewhat different modeling of the combustion

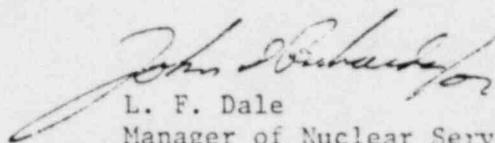
MISSISSIPPI POWER & LIGHT COMPANY

AECM-82/25

Page 3

process which provides conservative pressure calculations for the evaluation of containment functional capability. The CLASIX-3 calculations also provide information for assessing equipment survivability, when supplemented by test results for evaluation of localized temperature effects.

Yours truly,



L. F. Dale
Manager of Nuclear Services

SHH/JDR:rg

Attachments

cc: Mr. N. L. Stampley (w/a)
Mr. R. B. McGehee (w/a)
Mr. T. B. Conner (w/a)
Mr. G. B. Taylor (w/a)

Mr. Richard C. DeYoung, Director (w/a)
Office of Inspection & Enforcement
U. S. Nuclear Regulatory Commission
Washington, D. C. 20555

REPORT ON STUDY OF HYDROGEN CONTROL
IN THE GRAND GULF NUCLEAR STATION

By

Bela Karlovitz and Bernard Lewis

November 25, 1981

COMBUSTION AND EXPLOSIVES RESEARCH, INC.
1016 Oliver Building, Pittsburgh, Pennsylvania 15222

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Combustion & Explosives Research, Inc., has evaluated the use of a distributed ignition system for the control of hydrogen hazards which may exist in the containment building of the BWR Mark III Containment of the Grand Gulf Nuclear Plant of Mississippi Power & Light Company.

1. Mark III Containment System

a.) Description

The Boiling Water Reactor sits in the center of the Drywell of the Mark III Containment. The drywell is formed by a cylindrical concrete wall and a flat concrete roof, the center opening of which is closed by a removable hemispherical steel cap. The drywell is surrounded by the wetwell which extends to the cylindrical steel shell of the containment. The bottom of the wetwell contains the suppression pool having a normal high water depth of approximately 18 ft. 10 in. The drywell communicates with the wetwell through three rows of horizontal vent openings. Each row contains 45 vent openings of 4.28 ft.² distributed around the circumference. The water is prevented from flowing into the drywell by a circular weir wall. Gases can flow from the drywell into the wetwell through an annular channel existing between the weir wall and the wall of the drywell. In case of pressure development in the drywell due to steam and/or hydrogen evolution the water in the annular channel is depressed until the horizontal vent openings become exposed.

Above the roof of the drywell is an upper pool containing water. This pool, which covers only a section of the total area of the containment building extends from elevation 184 ft. 6 in. to 208 ft. Above the pool is the dome of the upper containment which houses the crane for refueling operation. The volume of the

Drywell = 270,128 CF

Wetwell = 151,644 CF

Upper Containment = 1,248,588 CF

the total volume being 1,670,300 CF.

b.) Accidental Release of Steam and H₂ in the Containment.

In case of accidental overpressure within the reactor, steam and hydrogen may be vented by safety relief valves through spargers submerged in the suppression pool. There are 20 spargers distributed circumferentially in

the suppression pool, each sparger having 4 horizontal perforated discharge arms. The discharge arms cover a 9 ft. diameter circle. The discharge is at approximately 98 feet elevation, that is 14 feet below the normal high water level of the suppression pool. In the case of a small LOCA, steam and hydrogen may be released directly into the drywell from a pipe break. Such steam and H₂ pass through the horizontal vent openings into the suppression pool. In either case steam would condense out in the water and hydrogen would bubble up and emerge from the surface of the suppression pool.

c.) Vacuum Breakers and Drywell Purge System.

The pressure in the drywell may increase above atmospheric by venting steam and H₂ into the drywell or it may decrease below atmospheric due to steam condensation. To prevent development of excessive vacuum in the drywell 2 vacuum breakers are provided with a total flow area of 0.545 ft.² to allow flow of air from the upper containment into the drywell. In addition there are 2 purge compressor blowers with a total capacity of 1,180 CFM per compressor. These compressors can be initiated manually or automatically after a LOCA signal and after the drywell pressure falls to within 1 psi above the containment pressure.

2. Accident Scenarios Considered

Base Case SORV Considers a stuck-open relief valve. According to Table D-2 of the June 19, 1981 report of Mississippi Power & Light to the NRC the maximum H₂ release rate is given as 1.0415 lb/sec. with a total H₂ release of 2,585 lbs.

Base Case SORV Considers a stuck-open relief valve with a hydrogen with 4 x H₂ release rate, 4 times larger than for Base Case. The Release Rate total amount of H₂ released remains the same - 2,585 lbs.

In both these cases steam and H₂ are vented through 7 to 9 spargers into the suppression pool where steam is condensed and H₂ bubbles up above the 7 to 9 spargers over approximately 8 ft. diameter circles due to contraction of the bubble stream.

Base Case	Considers a small-break LOCA in the drywell, the maximum
Small Break with no SRV	H_2 release rate being 1.0415 lbs/sec. and the total H_2 release being the same - 2,585 lbs.
Release	

In this case steam and hydrogen are vented from the drywell through the partially exposed first row of vent holes into the suppression pool where the steam is condensed and H_2 bubbles up near the wall above the 45 vent holes. Also considered is the case of H_2 release at very low flow rates through the spargers.

3. Hydrogen Ignition (Mitigation) System

To prevent accumulation of large volumes of H_2 -air mixtures, potentially with high H_2 concentrations, a large number of igniters are installed over the entire containment system the aim being to ignite and burn the H_2 mixtures as they become flammable. The igniters are General Motors AC Division Model 7G Giov Plugs which are identical to those being used at the Sequoyah and McGuire plants. These plugs have been extensively tested by Fenwal, Inc., and gave reliable ignition in every case tested. The igniter system is designed to operate for a minimum of 168 hours after initiation following an accident. There are two independent sets of igniters and power supplies, the design criterion being that if only one igniter system is operative the maximum distance between igniters shall not exceed 60 ft. The igniters are deployed in sets above the suppression pool and in the drywell at several elevations, also in the upper containment. Two redundant igniters are located in all small chambers where there exists a potential for high concentration of hydrogen to be formed. There are a total of 90 igniters in the entire containment. Of the 90 igniters, 9 igniters constitute the lowest set in the wetwell, approximately 21 ft. above the normal high water level.

4. Hydrogen Flames

a.) Wetwell

The hydrogen released from 7 to 9 spargers or from 45 vent openings into the wetwell bubbles up through the water and emerges from the water surface as a pure hydrogen stream at rather low velocity. The H_2 stream entrains air as it rises and is ignited when a flammable mixture reaches an ignition source. The flame then spreads from the ignition source through the

volume of flammable mixture. Subsequently, H_2 emerging from the water burns as it mixes with air in the form of a turbulent diffusion flame.

Diffusion flame designates a type of flame which is formed when a stream of fuel gas issues into air, entrains and mixes with air and burns at a rate which is determined by the rate of mixing. When the magnitude of the fuel stream exceeds some minimum mixing becomes turbulent which accelerates the burning rate and shortens the flame. The height of the flame is determined by the size of the gaseous stream (orifice size) and the flow velocity.

Experimental data available for the flame height of turbulent diffusion flames relate to small orifice diameters and high flow velocities, i.e., fractions of an inch orifice diameter and up to several hundred feet/sec. gas flow velocity. Therefore, these data can provide only very approximate information for the height of turbulent diffusion flames in this case where the diameter of the H_2 stream is several feet and the flow velocity is of the order of 1 foot/sec.

Assuming a total discharge of H_2 of 1 lb/sec. through 8 spargers the average velocity of the H_2 stream emerging from the water surface above each sparger over approximately an 8 foot diameter circle would be about $\frac{1}{2}$ ft./sec. For 4 lbs/sec. H_2 flow rate the average H_2 flow velocity would be about 2 ft./sec.

Air required for the continued burning of hydrogen must flow down from the upper containment through the wetwell to the suppression pool. The minimum crossectional area between the wetwell and the upper containment is approximately $2,100 \text{ ft.}^2$. The total area of the 8 H_2 streams emerging from the water is

$$8 \times \frac{\pi (8)^2}{4} = 402 \text{ ft.}^2$$

Consequently, sufficient crossectional area is available for unimpeded downward flow of air.

The height of the turbulent diffusion flames may be estimated approximately from model experiments carried out by Thompson and Encore at Aerojet General on buoyancy-controlled turbulent diffusion flames.* The empirical relationship for flame length given in this study is

$$L = 3.73 (wT)^{0.4}$$

where L is flame height in feet

w is H_2 flow rate, lbs./sec.

T = H_2 temperature, °R.

For a total flow of 1 lb. H_2 /sec. through 8 spargers, w = 1/8 lb/sec. With T = 600°R (60°C) the flame height is calculated to be 21 feet. For a total flow of 4 lbs. H_2 /sec. the calculated flame height is 36.5 ft.

In the Thompson-Boncore experiments the flames were burning above a pool in the open atmosphere at a low turbulence level. In the containment the downward flow of air is somewhat restricted and the turbulence level will be higher than in the open atmosphere. Consequently, the flames will be shorter than calculated above.

In the case of a small LOCA in the drywell, steam and H_2 would be forced through the top row of 45 vents. At a maximum total H_2 flow rate of 1. lb/sec. = 180 CF/sec. the water level will be only partially depressed in the vent holes and H_2 will bubble through about 6 ft. of water close to the wall. The circumference of the inner wall of the wetwell is 261 ft. and the distance between center lines of vent holes is 5.8 ft. The vent diameter being 2.33 ft. the distance between the holes is 3.47 ft. The H_2 stream though the vent holes covers 40% of the circumference.

Assuming as before .5 ft./sec. average H_2 flow velocity at the water surface the H_2 jets would extend about 3.5 ft. from the wall. As access of air to this row of H_2 columns is restricted essentially to one side we multiply the H_2 flow rate per column by a factor of 4 for estimation of the flame height. Therefore,

$$w = \frac{1 \text{ lb/sec.}}{45} \times 4 = .10 \text{ lb./sec.}$$

Then,

$$L = 3.73 \times (.1 \times 600)^{0.4} = 19 \text{ feet.}$$

*Report by W. R. Thompson and C. S. Boncore, Aerojet General Corp., "Design and Development of a Test Facility for the Disposal of Hydrogen at High Flow Rates". Advances in Cryogenic Engineering, Vol. 12.

Because of uncertainty in the estimation of flame height we recommend suitable experiments which would allow measurement of the flame height. At the same time the tests would demonstrate stability of the flames. The proposed tests are described in the attachment to this report.

Once ignited, the flames will continue to burn as lifted turbulent diffusion flames stabilized at some distance above the water surface. Combustion takes place in diffusion flames at locations where the mixture ratio is near stoichiometric. In such mixtures the laminar burning velocity is about 8 ft./sec. In a stream where the average flow velocity is less than the laminar burning velocity, the flame will always move upstream to the point where the mixture becomes flammable. The root of the flame will move up and down randomly above the water surface depending upon local variations of mixture composition and velocity.

Ignition of the H₂-air stream will involve some transient pressure development as the flame travels from the igniters through accumulated flammable mixture. The first row of igniters in the wetwell is designed to be about 21' above the normal high water level in the middle region of the annular wetwell. However, upper pool dump, operation of the purge compressors and blowdown from the vessel cause an increase in the normal pool depth of about seven (7) feet prior to significant H₂ release, leaving about 14 feet above the pool surface to the first row of igniters. At the time when a near-limit mixture reaches the igniters an appreciable volume of H₂-air mixture will have accumulated above the water surface. The composition of this mixture will range from 100% H₂ to 100% air. Only a small fraction of this volume is near-stoichiometric. To estimate the transient pressure due to flame passing through this accumulated mixture we assume, conservatively, a volume of stoichiometric mixture covering half of the pool surface and extending to a height of about 14'. The volume of this mixture,

$$V = \frac{6,667}{2} \times 14.0 = 46,669 \text{ CF}$$

which is 0.3% of the 1,400,000 CF of the wetwell and upper containment.

The pressure rise in the entire system due to adiabatic burning of the assumed 46,669CF stoichiometric mixture would be

$$\frac{46,669 \times 106.6 \text{ psia} + 1,353,331 \times 14.7 \text{ psia}}{1,400,000} = 17.76 \text{ psia} = 3.06 \text{ psig},$$

where 106.6 psia is the adiabatic combustion pressure of the stoichiometric

mixture. The open cross-sectional area connecting the wetwell with the upper containment is sufficiently large to allow pressure equalization during the burning. While this transient pressure rise upon ignition is moderate its magnitude could be substantially reduced by arranging igniters closer to the surface of the water level and closer to the inner wall.

For a considerable length of time early into an accident H₂ is released at a very low rate, about .01 lb/sec. at 3,600 sec., rising to about .05 lbs/sec. at 4,200 sec. This flow rate amounts to 18 lbs. H₂ in 600 seconds which could form 32,000 CF of 10% H₂-air mixture. Upon ignition the entire volume of slowly emerging H₂ would be burned and there would not be sufficient H₂ flow to maintain continuity of the flame. Such a low H₂ release ratio would result in a succession of mild ignition puffs. As in the case of large H₂ flow rate the magnitude of the transient ignition pressure would be greatly reduced by placing igniters closer to the water surface above the spargers.

b.) Drywell

In the case of a small LOCA which occurs in the drywell, first steam and later, steam and H₂ flow into the drywell from a pipe break. In the first 2,000 seconds steam enters the drywell at an average flow rate of about 150 lbs/sec. amounting to 6×10^6 CF steam. During this time the 270,000 CF air in the drywell is displaced by steam and blown through the horizontal vent openings into the wetwell and upper containment. After 4,200 seconds the H₂ flow rate increases from very low values to about 0.3 lb./sec., and after 4,800 seconds to about 1 lb/sec., continuing at this rate to approximately 7,800 sec. The total amount of H₂ released is 2,585 lbs. The H₂-containing atmosphere in the drywell is nonflammable since the air content is negligible. Air can enter the drywell from the upper containment through the 2 vacuum breakers or through the 2 purge compressors, each compressor having a maximum flow rate of 19 CF/sec. As air enters the drywell containing a mixture of H₂ and steam at some unknown volume ratio the H₂ concentration in the mixing air jet will change along a straight line such as shown on the attached H₂-steam-air flammability diagram (figure 1). As seen, the composition line may pass through the flammable range. To prevent accumulation of substantial volumes of flammable mixture in the drywell, ignition sources should be placed judiciously near the air inlet ducts.

5. Vitiation of Air by H₂ Burning

The total amount of H₂ released is given as 2,585 lbs. equal to 464,000 CF. The total amount of air in the containment building is

$$\text{Drywell} = 270,000 \text{ CF}$$

$$\text{Wetwell} = 151,600 \text{ CF}$$

$$\text{Upper Containment} = \underline{1,248,600 \text{ CF}}$$

$$1,670,000 \text{ CF}$$

The amount of air required to burn all the H₂ is 1,110,000 CF. It would appear that all the H₂ could be removed by burning. However, as the combustion products of the flames are mixed with the remaining air the air gradually becomes vitiated i.e., oxygen deficient, as the burning proceeds. The following table gives the O₂ concentration in the remaining "air" after burning given fractions of the total H₂ with or without condensation of the water vapor produced by combustion.

TABLE

$$\text{Total H}_2 = 464,000 \text{ CF}$$

$$\text{Total Air} = 1,670,000 \text{ CF (349,000 CF O}_2)$$

Assume H₂ and air at same T and P

Fraction of H ₂ burned	% O ₂ in Vitiated Air	
	Without Condensation of Steam	With Condensation of Steam
50	13.0	15.0
60	11.6	13.7
70	10.2	12.4
80	8.8	11.0
90	7.5	9.6
100	6.2	8.2

Water vapor released from the reactor and water vapor generated by burning hydrogen is ultimately condensed out. Vitiation of air by nitrogen remains. The table shows that the O₂ concentrations in the nitrogen-vitiated air exceed the minimum O₂ concentration of 5.2% for burning H₂ in nitrogen-vitiated air (Figure 1).

The above calculation assumes the air contained in the drywell is fully involved in burning H₂. In reality this may not be the case depending upon the scenario.

6. Vacuum Created in Containment by Burning of Hydrogen

Burning of hydrogen reduces the total gas volume by an amount equal to one-half of the hydrogen burned when the water remains in vapor form and one and one-half times the hydrogen when the water is condensed.

Releasing H₂ into the containment increases the absolute pressure which is then reduced by consumption of oxygen by the burning H₂ and eventually by condensation of water vapor.

Releasing a total of 2,585 lbs. H₂ = 464,000 CF would increase the pressure in the containment from 1 atm abs to 1.278 atm. abs. equal to 4 psig. Burning all the H₂ released and assuming total condensation of water vapor, would result in an absolute pressure of .86 atm = 2 psi vacuum. To restore the pressure to 1 atm. abs. 232,000 CF of air will have to be introduced into the containment.

7. Heat Absorption in the Water Stored in the Suppression and Upper Pools

Upper heat of combustion of 2,585 lbs. of H₂ is 40×10^6 kcal.

Heat content of approximately 453,000 lbs. of steam released is 140×10^6 kcal.

Water contained in wetwell and drywell is

$$(6,667 \text{ ft.}^2 + 553 \text{ ft.}^2) \times 18.33* \text{ ft. height} = 132,300 \text{ CF}$$

Added makeup volume from the upper pool is 36,380 CF

Total CF of water is 168,680 CF = 4,784,000 Kg. H₂O

Temperature rise of the pool water after absorption of the heats of combustion and condensation of water vapor is

$$\frac{180 \times 10^6}{4.784 \times 10^6} = 38^\circ\text{C}$$

It appears that the water contained in the suppression pool, after the upper pool dump, can absorb the total heat released in a small LOCA with a moderate temperature rise.

*conservative low value

8. Conclusions

Our analysis shows that the Grand Gulf Nuclear Station as designed can contain safely the pressures which may develop during burning of hydrogen released by safety relief valves or by a small LOCA.

There is no danger of transition of deflagration to detonation because large volumes of H₂-air mixtures with a composition within the detonable range are not allowed to accumulate in geometrical configurations conducive to transition.

9. Recommendations

1. Location of Igniters

The presently designed igniter system is adequate to prevent dangerous accumulation of flammable H₂-air mixtures in the containment. Nevertheless, some relocation of igniters or the addition of a few more igniters is recommended to reduce further the modest peak pressures which may develop during ignition of hydrogen streams bubbling from the suppression pool. Installation of additional igniters is advisable at the air inlet openings in the drywell.

2. Some consideration should be given to the fact that burning of all hydrogen released in the system may result in a vacuum of the order 2 psi.

3. The reliability of the glow plug igniters has been extensively tested during the past year in lean H₂-air mixtures. Some additional tests should be carried out for the ignition of rich H₂-air limit mixtures and also for establishing the reliability of the igniters exposed to splashing water and sprays.

4. Estimation of the height of turbulent diffusion flames under conditions in the wetwell is subject to uncertainties. We recommend a full-scale test involving a single sparger and three horizontal vent holes in a 20' x 20' x 50' high chamber open at the top including an 18 ft.-deep pool.

This would allow a 1 to 1 scale testing of hydrogen diffusion flames, their ignition and stability. Temperature and hydrogen distribution along the flame should also be measured.

11/25/81

COMBUSTION & EXPLOSIVES RESEARCH, INC.

Bernard Lewis
Bernard Lewis

Béla Karlovitz
Béla Karlovitz

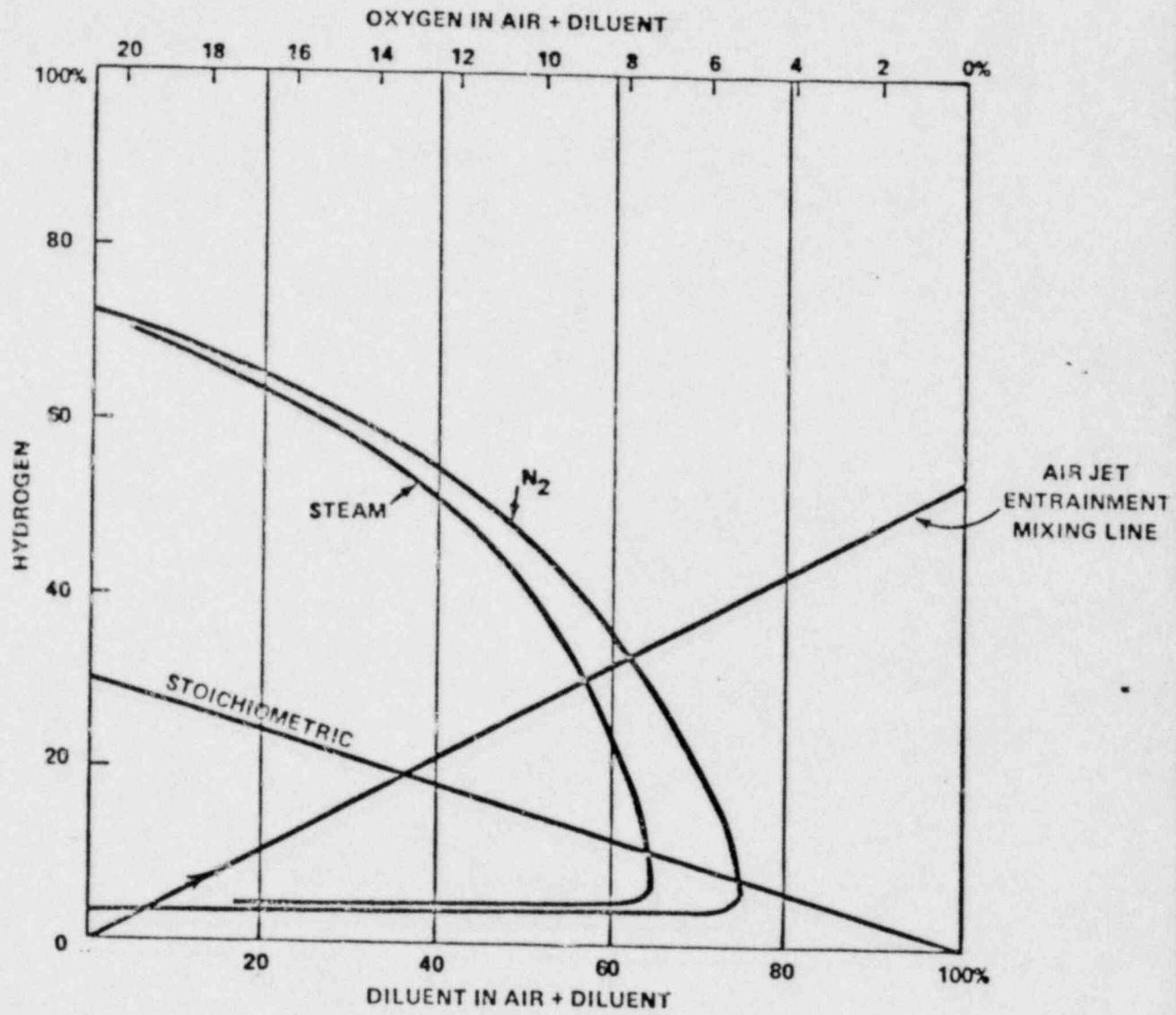


FIGURE 1
FLAMMABILITY DIAGRAM OF H_2 + AIR + DILUENT

ATTACHMENT A

Experimental Study of H₂ Diffusion Flames
Burning Above a Pool of Water

While the general character of H₂ diffusion flames burning above a pool of water with restricted air supply can be predicted there is considerable uncertainty regarding the height of such flames. An experimental study of these flames is proposed which will allow the measurement of flame height and temperature, and observation of ignition by glow plugs and of flame stability.

The maximum H₂ flow rate through a single sparger is .5 lb/sec. Thus it is possible to do the experiment at full scale and avoid the scaling problem.

The experimental arrangement would consist of a 20' x 20' x 50' high concrete structure open at the top and containing an 18 foot deep pool of water. A single full scale sparger would be arranged in a position similar to that in the wetwell with three horizontal vent holes representing the connection between the drywell and wetwell (Figure A-1).

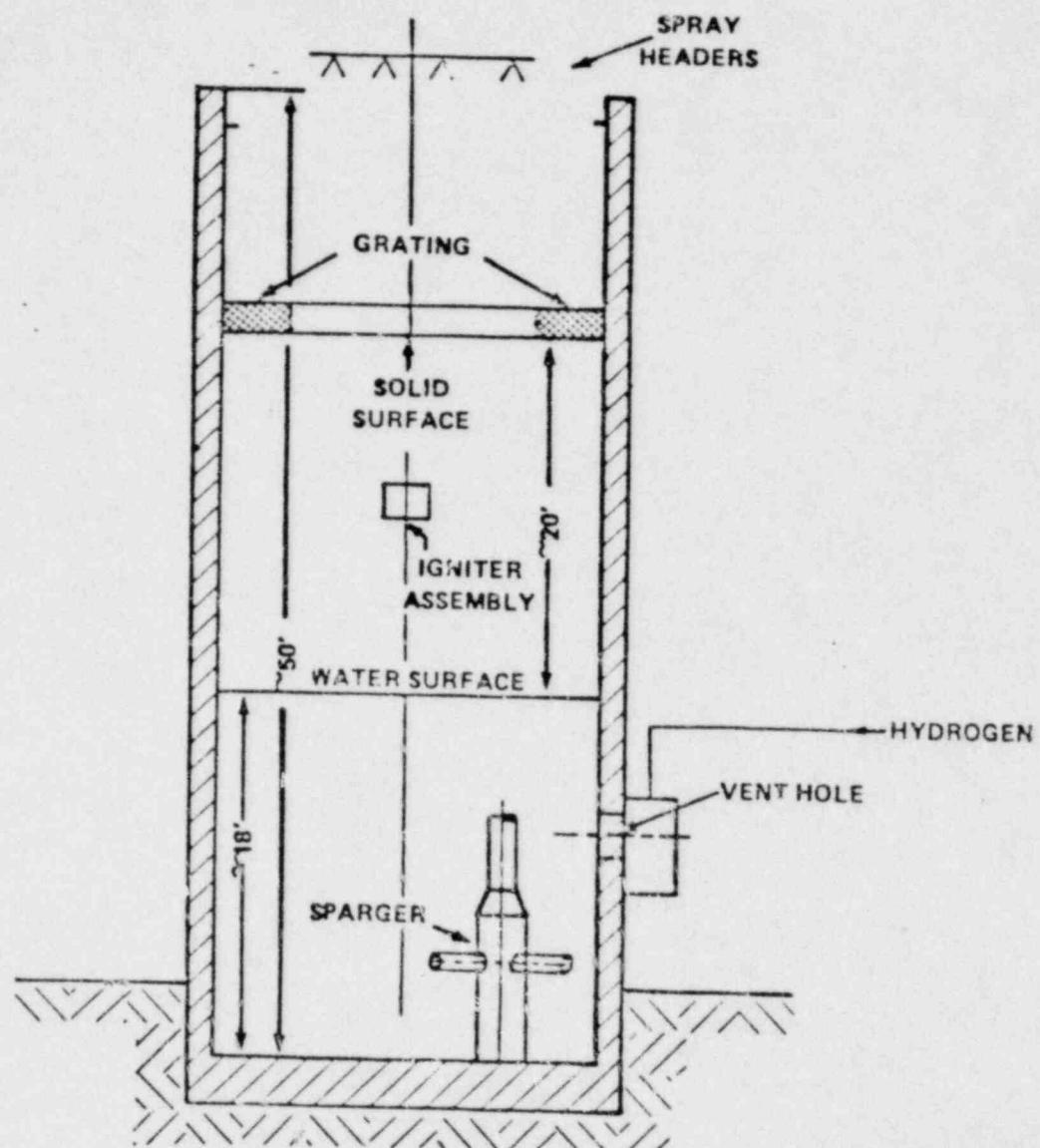
Glow plug igniters will be placed at locations corresponding to those in the wetwell. Observation windows and sampling ports will be arranged in the side walls for measurement of flame height, temperature and H₂ distribution along the flame.

In order to measure the transient ignition pressure the top of the structure may be closed temporarily with a cover containing an appropriate vent opening.

The experimental system described above will also be suitable to study the effect of splashing water and water sprays on the igniters and on the flame. Also tests of equipment survivability will be possible.

For safety the tests should be carried out at an open site with remote controls.

SIDE VIEW



TOP VIEW

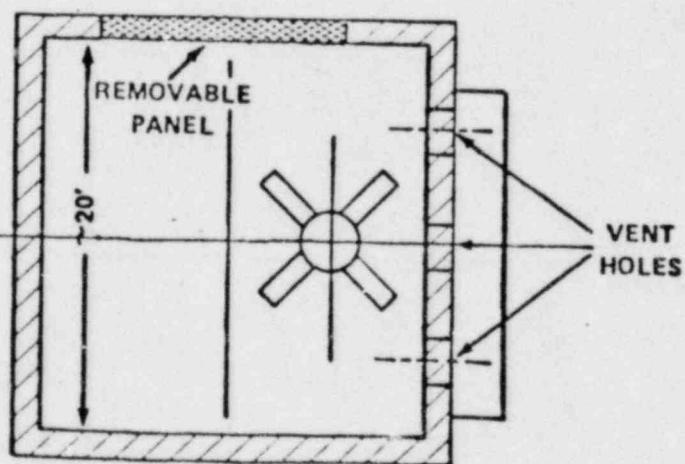


FIGURE A-1
WETWELL TEST CHAMBER

PLANT SAFETY REVIEW COMMITTEE (PSRC)

FUNCTION - ADVISE PLANT MANAGER ON ALL MATTERS RELATED TO
NUCLEAR SAFETY

COMPOSITION - 7 MEMBERS

- CHAIRMAN	- ASSISTANT PLANT MANAGER
- VICE CHAIRMAN	- NUCLEAR SUPPORT MANAGER
- MEMBER	- OPERATIONS SUPERINTENDENT
- MEMBER	- TECHNICAL SUPPORT SUPERINTENDENT
- MEMBER	- QUALITY SUPERINTENDENT
- MEMBER	- CHEMISTRY AND RADIATION PROTECTION SUPERINTENDENT
- MEMBER	- MAINTENANCE SUPERINTENDENT

MEETING FREQUENCY - MONTHLY OR AS CONVENED

RESPONSIBILITIES - REVIEW OF:

- STATION ADMINISTRATIVE PROCEDURES & CHANGES
- SAFETY EVALUATIONS
- PROPOSED CHANGES WHICH MAY INVOLVE AN UNREVIEWED SAFETY QUESTION
- TESTS WHICH MAY INVOLVE UNREVIEWED SAFETY QUESTIONS
- PROPOSED CHANGES TO TECH SPECS OR OPERATING LICENSE
- REPORTS OF VIOLATIONS OF CODES OR PROCEDURES HAVING NUCLEAR SAFETY SIGNIFICANCE
- REPORTS OF DEFICIENT SYSTEMS CONTAINING RADIOACTIVE MATERIAL
- REPORTS OF OPERATING ABNORMALITIES OR DEVIATIONS
- EVENTS REQUIRING 24 HOUR COMMISSION NOTIFICATION
- UNANTICIPATED DESIGN OR OPERATIONAL DEFICIENCIES OF SAFETY-RELATED STRCUTURES, SYSTEMS OR COMPONENTS
- PLANT SECURITY & CHANGES
- EMERGENCY PLAN & CHANGES
- POTENTIAL NUCLEAR SAFETY HAZARDS
- INVESTIGATIONS OR ANALYSES REQUESTED BY CHAIRMAN OF NSRC
- UNEXPECTED OFFSITE RELEASES
- CHANGES TO PROCESS CONTROL PROGRAM DOSE MANUAL AND RADWASTE SYSTEMS

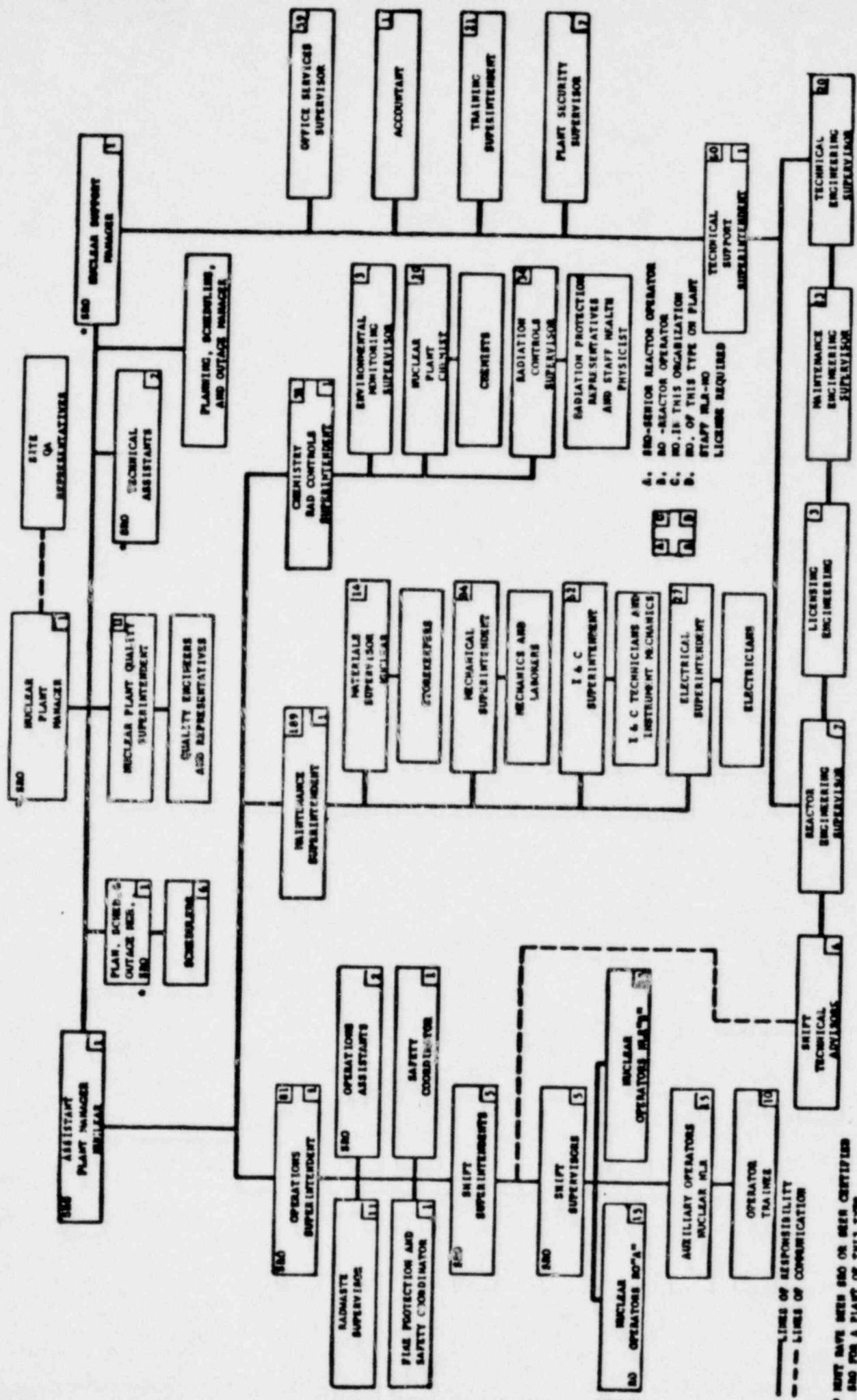
AUTHORITY - REPORT TO PLANT MANAGER

TECHNICAL REVIEW AND CONTROL

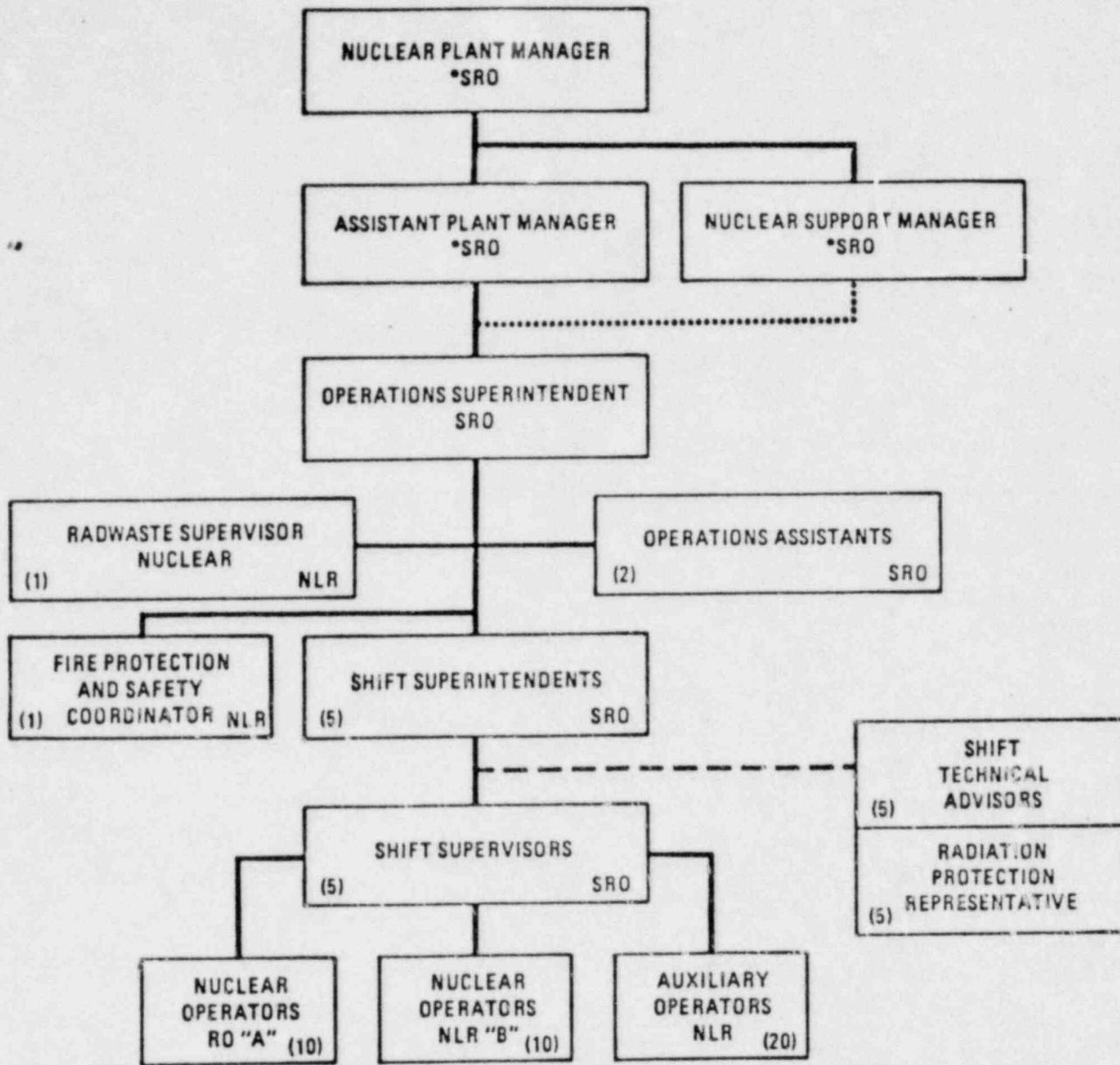
ACTIVITIES AFFECTING NUCLEAR SAFETY SHALL BE CONDUCTED AS FOLLOWS:

- PROCEDURES WHICH AFFECT PLANT NUCLEAR SAFETY SHALL BE PREPARED, REVIEWED AND APPROVED
 - INDEPENDENT REVIEW
 - PROCEDURES MUST RECEIVE WRITTEN APPROVAL BY PLANT MANAGER
- PROPOSED CHANGES TO PLANT NUCLEAR SAFETY-RELATED SYSTEMS/STRUCTURES/COMPONENTS SHALL RECEIVE REVIEW DESIGNATED BY PLANT MANAGER
 - INDEPENDENT REVIEW
 - IMPLEMENTATION MUST BE APPROVED BY PLANT MANAGER
- PROPOSED TESTS AND EXPERIMENTS WHICH AFFECT PLANT NUCLEAR SAFETY SHALL RECEIVE INDEPENDENT REVIEW
- REPORTABLE OCCURRENCES AND TECH SPEC VIOLATIONS SHALL BE INVESTIGATED WITH RECOMMENDATION TO PLANT MANAGER
- INDIVIDUALS PERFORMING REVIEW SHALL MEET RELATED ANSI STANDARD (18.1-1971)
- REVIEW SHALL DETERMINE WHETHER AN UNRESOLVED SAFETY ISSUE IS INVOLVED
- RECORDS OF ABOVE ACTIVITIES SHALL BE PROVIDED TO STATION MANAGER, PSRC FOR REQUIRED REVIEWS

PLANT STAFF ORGANIZATION AND STAFFING LEVELS



**PLANT OPERATIONS ORGANIZATION
(ONE UNIT OPERATION)**



NOTES:

- SRO - SENIOR REACTOR OPERATOR
- RO - REACTOR OPERATOR
- NLR - NO LICENSE REQUIRED
- (X) - NUMBER OF PLANT PERSONNEL ASSIGNED TO THIS POSITION
- — - SHIFT TECHNICAL ADVISOR COMMUNICATES WITH SRO'S BUT REPORTS TO THE REACTOR ENGINEERING SUPERVISOR
- * - THE PLANT MANAGER, THE ASSISTANT PLANT MANAGER, AND THE NUCLEAR SUPPORT MANAGER ARE TRAINED TO SRO LEVEL IN ADDITION TO THOSE IN THE OPERATIONS ORGANIZATION.
- - TEMPORARY LINE OF SUCCESSION IN THE EVENT OF INCAPACITY OF BOTH THE PLANT MANAGER AND THE ASSISTANT PLANT MANAGER. SEE SUBSECTION 13.1.2.2.1

MISSISSIPPI POWER & LIGHT COMPANY

CORPORATE SAFETY REVIEW COMMITTEE

- FIRST MEETING IN JUNE, 1981
- MONTHLY MEETING FREQUENCY
- EXPANDED FROM 7 TO 11 MEMBERS
- REPORTS TO SENIOR VICE PRESIDENT - NUCLEAR
- OPERATION PER NUCLEAR PRODUCTION DEPARTMENT PROCEDURE 9.2
- FORMAL TRAINING SESSIONS ON DUTIES AND RESPONSIBILITIES
- CHARTER, DUTIES AND AREAS OF REVIEW AS PER TECH SPEC SECTION 6.5.2
- PLANNING TO EXPAND CHARTER AND AREAS OF REVIEW

Dale
T19

SRC COMPOSITION

- ASSISTANT VICE PRESIDENT - NUCLEAR PRODUCTION (CHAIRMAN)
- MANAGER OF NUCLEAR SERVICES (ALTERNATE CHAIRMAN)
- MANAGER OF SAFETY AND LICENSING (SECRETARY)
- MANAGER OF QUALITY ASSURANCE
- MANAGER OF NUCLEAR PLANT ENGINEERING
- NUCLEAR PLANT MANAGER
- CORPORATE HEALTH PHYSICIST
- PRINCIPAL ENGINEER - OPERATIONS ANALYSIS
- MANAGER OF SYSTEM NUCLEAR OPERATIONS, MIDDLE SOUTH SERVICES
- CONSULTANT (DR. J. M. HENDRIE)
- CONSULTANT (DR. D. W. JONES)
- CONSULTANT (J. F. GROVES)
 - ONLY 2 OF 12 ARE LINE MANAGEMENT FOR PLANT OPERATIONS
 - 25% CONSULTANTS / 33% NOT MP&L EMPLOYEES
 - INDIVIDUALLY AND COLLECTIVELY MEET EXPERIENCE AND EXPERTISE REQUIREMENTS OF TECH SPEC SECTION 6.5.2.
 - AVERAGE 19 YEARS PROFESSIONAL AND 17 YEARS NUCLEAR EXPERIENCE

SRC SPECIAL SUBCOMMITTEE ON
REVIEW OF PLANT OPERATIONAL READINESS

- ORGANIZED TO REVIEW READINESS FOR FUEL LOAD - FEBRUARY, 1982
- COMPOSITION - NO MP&L EMPLOYEES
- REPORT SUBMITTED JUNE 7, 1982
- SUBCOMMITTEE RE-CONVENED JUNE 12, 1982
 - EXPANDED SCOPE
 - ADDED INDUSTRIAL PSYCHOLOGIST TO MEMBERSHIP
- REPORT SUBMITTED JUNE 13, 1982
- LETTER FROM D. C. LUTKEN DIRECTING FURTHER REVIEWS - JUNE 13, 1982
- OPERATING LICENSE CONDITION SPECIFYING FURTHER REVIEWS AND SCOPE OF EACH
 - PRIOR TO 5% OF FULL POWER
 - PRIOR TO 50% OF FULL POWER
 - WITHIN 30 DAYS OF COMPLETION OF WARRANTY RUN
- WILL PERFORM PERIODIC GENERAL ASSESSMENTS OF UNIT OPERATIONS

CONTAINMENT PURGE

THE MARK III CONTAINMENT DESIGN DIFFERS FROM THE MARK I AND MARK II.

*ADVANTAGE

THE MAJORITY OF RELEASES FROM REACTOR COOLANT SUPPORT SYSTEMS ARE IN THE ISOLABLE PRIMARY CONTAINMENT

*DISADVANTAGE

INSPECTION AND MAINTENANCE REQUIREMENTS DURING NORMAL OPERATION REQUIRE MORE FREQUENT PERSONNEL ENTRY INTO CONTAINMENT.

AN EVALUATION PERFORMED BY MP&L CONCLUDES THAT CONTINUOUS FILTERED CONTAINMENT PURGING WILL BE REQUIRED TO KEEP PERSONNEL DOSES ALARA.

Cesare
T23

CONTAINMENT PURGE

THE CONTAINMENT VENTILATION AND FILTRATION SYSTEM PROVIDES FOR FILTERED RECIRCULATION AND TWO MODES OF PURGING THE CONTAINMENT ATMOSPHERE:

- *THE LOW VOLUME PURGE (LVP) - 500 CFM
- *THE HIGH VOLUME PURGE (HVP) - 6000 CFM

THE AMOUNT OF PURGING REQUIRED TO MEET ALARA GUIDELINES WAS ESTIMATED BASED ON THE FOLLOWING ASSUMPTIONS:

- *COOLANT LEAKAGE TO THE CONTAINMENT WOULD BE THE EXPECTED VALUES USED FOR DESIGN PURPOSES.
- *COOLANT RADIOACTIVITY CONCENTRATIONS ARE DESIGN VALUES BASED ON BWR OPERATING EXPERIENCE.
- *PERSONNEL DOSE LIMITS WOULD BE BASED ON THE GUIDELINES OF ICRP PUBLICATION 2 FOR WEEKLY ALLOWABLES AND 10 CFR 20,103.

THE EVALUATION CONCLUDED THAT CONTINUOUS OPERATION OF THE LVP MUST BE SUPPLEMENTED BY INTERMITTENT OPERATION OF THE HVP.

CONTAINMENT PURGE

NRC ACCEPTS UNRESTRICTED USE OF THE LVP BUT LIMITS USE OF THE HVP TO 1000 HOURS PER YEAR UNTIL ACTUAL OPERATING EXPERIENCE CAN BE EVALUATED.

DURING THE FIRST OPERATING CYCLE MP&L WILL COLLECT GRAND GULF SPECIFIC DATA ON THE FOLLOWING:

- *OPERATING DURATIONS OF RECIRCULATION AND PURGE MODES.
- *OPERATING COOLANT RADIOACTIVITY CONCENTRATIONS.
- *AIRBORNE RADIOACTIVITY LEVELS INSIDE CONTAINMENT.
- *TIME DURATIONS AND PERSONNEL EXPOSURES FOR INSPECTION AND MAINTENANCE ACTIVITIES DURING NORMAL OPERATION.

THE DATA WILL BE EVALUATED AND ANY PROPOSED REVISIONS FOR THE USE OF THE LVP AND HVP WILL BE SUBMITTED TO THE NRC PRIOR TO STARTUP FOLLOWING THE FIRST REGULARLY SCHEDULED REFUELING OUTAGE.

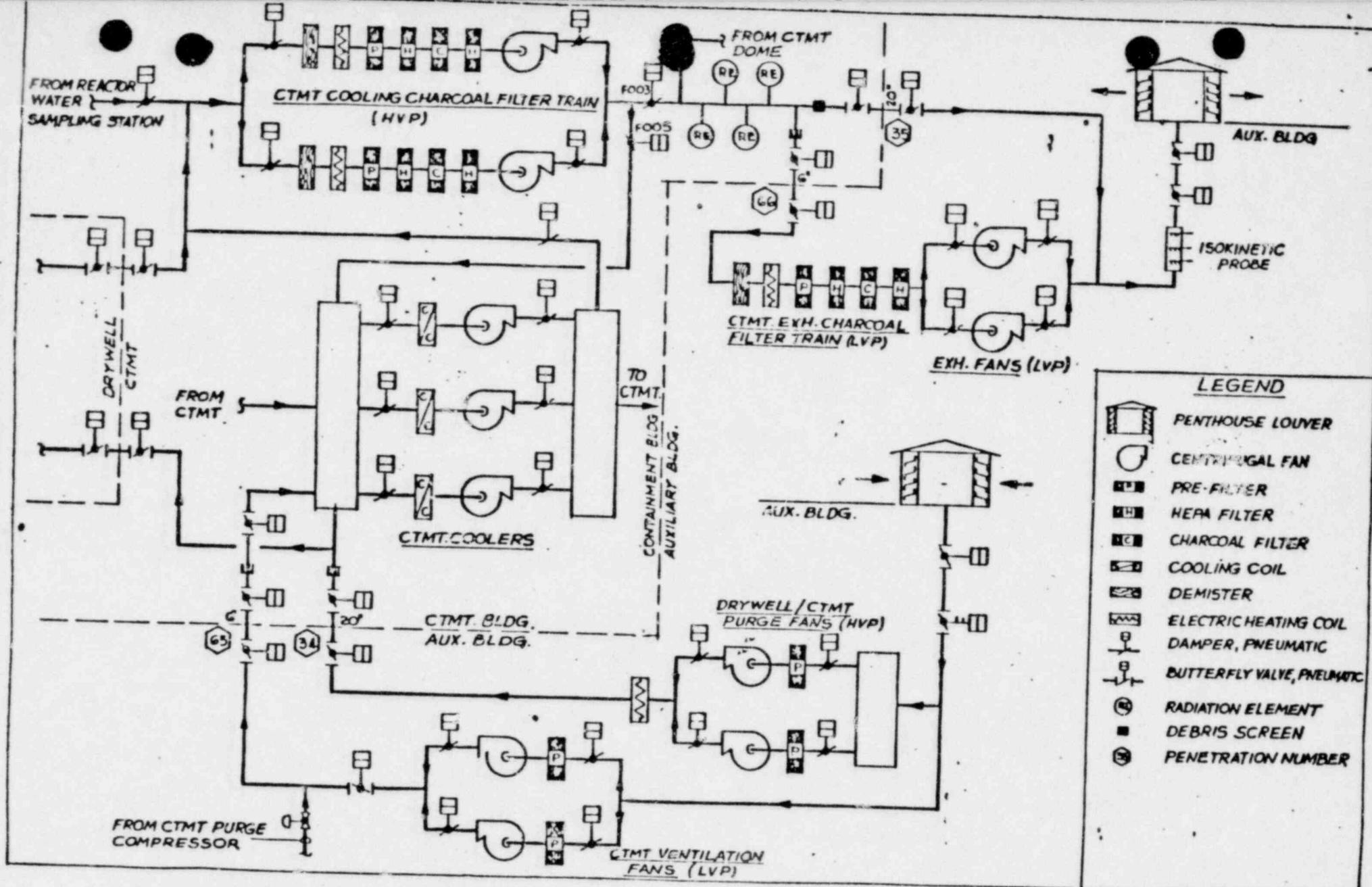


FIGURE 1.1-1

"Simplified Composite Drawing of the
Containment Ventilation and Filtration System"

CONTAINMENT PURGE ASSUMPTIONS

RADIATION DOSE RATE LIMITS:

- WHOLE BODY/GONADS 1MREM/HR

- SKIN/THYROID 4MREM/HR

AIRBORNE RADIOACTIVITY SOURCES

- REACTOR STEAM (SAFETY RELIEF VALVES) 2000 LB/HR

- REACTOR WATER TO CONTAINMENT 50 LB/HR
ATMOSPHERE

- REACTOR STEAM TO CONTAINMENT 5 LB/HR
ATMOSPHERE

CONTAINMENT PURGE EVALUATION RESULTS

EQUILIBRIUM DOSE RATES FOR VARIOUS PURGE RATES

PURGE RATE (CFM)	FILTERED RECIRC. (CFM)	EQUILIBRIUM DOES RATE (M/REM/HR.)		
		THYROID	BETA-SKIN	WHOLE BODY
0	3000	8.2	2.1	0.31
0	6000	4.6	2.1	0.31
500	3000	6.8	1.4	0.24
500	6000	4.1	1.4	0.24
6000	N/A	3.0	0.63	0.11

CONTAINMENT PURGE RESTRICTIONS

- NOT USED FOR TEMPERATURE OR HUMIDITY CONTROL
- NO MORE THAN ONE SUPPLY LINE AND ONE EXHAUST LINE AT THE SAME TIME
- LVP UNRESTRICTED FOR OPERATIONAL CONDITIONS 1 THROUGH 5
- HVP UNRESTRICTED FOR OPERATIONAL CONDITIONS 4 AND 5 AND 1000 HOURS FOR CONDITIONS 1, 2 AND 3.

SURVEILLANCE TESTING

- PERIODIC TESTING FOR CLOSURE TIME AND LEAKAGE
- VALVES INCLUDED IN PUMP AND VALVE ISI PROGRAM
 - MINIMUM TESTING FREQUENCY OF EVERY 92 DAYS FOR LEAK TIGHTNESS
 - CLOSURE TIME EVERY 92 DAYS OR FOLLOWING ANY MAINTENANCE

PURGE VALVE OPERABILITY

DURING A DESIGN BASIS LOCA IN DRYWELL, WILL DRYWELL PURGE/VENT ISOLATION VALVES CLOSE AGAINST DIFFERENTIAL PRESSURE

VALVE SUPPLIER ANALYSIS WAS CONSERVATIVE AND CONSIDERED

- WORST CASE (MSLB) POST-ACCIDENT DRYWELL PRESSURE
- DELAY TIME FROM START OF DBA TO RECEIPT OF ISOLATION SIGNAL
- WORST CASE CONFIGURATION (BOUNDING GRAND GULF CONFIGURATION)
- WORST CASE FLOW AND CLOSURE DIRECTIONS

ANALYSIS CONFIRMS THAT DRYWELL PURGE/VENT VALVES WILL CLOSE UNDER DBA CONDITIONS

OPERABILITY ANALYSIS EXTENDED BY VENDOR TO CONTAINMENT HVPS (20") ISOLATION VALVES SINCE

- CONTAINMENT AND DRYWELL VALVES ARE IDENTICAL
- ANALYSIS CONFIGURATION BOUNDS CONFIGURATION OF HVPS VALVES

PURGING DRYWELL DURING OPERATIONAL MODES 1 THROUGH 5 IS JUSTIFIED