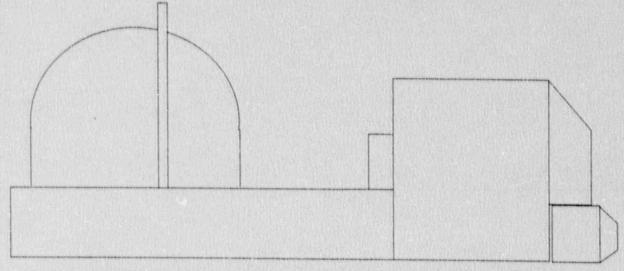
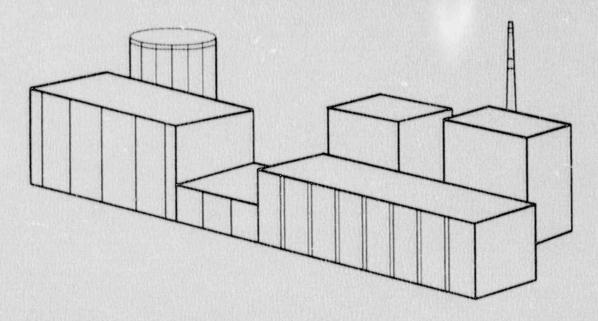
NORTHEAST UTILITIES USNRC READ AND SIGN



CONNECTICUT YANKEE Haddam Neck, CT



MILLSTONE STATION

Waterford, CT

PDR ADDOCK 05000213

CONNECTICUT YANKEE (PWR) Haddam Neck, Connecticut

Connecticut Yankee remains one of the most productive single nuclear units in the United States, having generated 86 billion kilowatthours of electricity since entering commercial operation.

Current Capacity Construction Permit Fuel Load Commercial Operation: Reactor Manufacturer Turbine Generator Manufacturer: Engineer/Constructor

Initial Cost Net Investment (12/89): Decommissioning Scheduled

Projected Decommissioning Cost. \$198.4 million (12/89 Dollars)

591 MW May 1964 July 1967 January 1968

Wostinghouse Electric Corporation Wastinghouse Electric Corporation Stone & Webster Engineering Corporation

\$94.6 million \$214.4 million

Ownership:

	Percent	WW
Northeast Utilities:	44.0*	260.04
New England Electric System.	15.0	88.65
The United Illuminating Company	9.5	56.15
Boston Edison Company:	9.5	56.15
Central Maine Power Company:	6.0	35.46
Public Service Company of New Hampshire:	5.0	29.55
Montaup Electric Company:	4.5	26.59
Commonwealth Energy System:	4.5	26.59
Central Vermont Public Service Corporation:	2.0	11.82

Performance Statistics	Total Unit	NU's Entitlement
Capacity Factor (1989): (1968-1989):	57.3 percent 73.5 percent	
Net Generation (1989): (1968-1989): Total Gross Generation:	2,962,000 MWh 81,305,000 MWh 86,093,000 MWh	1.258,000 MWh 35,353,000 MWh
Oil Equivalent (1989): (1968-1989):	5.2 million bbi 144.6 million bbi	2.2 million bbl 62.7 million bbl

MILLSTONE 1 (BWR) Waterford, Connecticut

Current Capacity: Construction Permit: Fuel Load: Commercial Operation: Reactor Manufacturer: Turbine Generator Manufacturer Engineer/Constructor Initial Cost:

Net Investment (12/89): Decommissioning Scheduled

Projected Decommissioning Cost:

659.5 MW May 1966 November 1970 Docember 1970 General Electric Company General Electric Company Ebasco Services, Inc. \$101.4 million ** million

2010 \$277.8 million (12/89 Dollars)

Ownership:

Northeast Utilities

100 percent

Portermance Statistics	NU's Entitlement*
Capacity Factor (1989):	80.4 percent
(1970-1989):	70.6 percent
Net Generation (1989):	4,119,000 MWh
(1970-1989):	75,979,000 MWh
Total Gross Generation:	81,422,000 MWh
Oil Equivalent (1989):	8.2 million barrels (whole plant)
(1970-1989):	144 million barrels (whole plant)



USNRC

READ AND SIGN PROGRAM

Prepared by the General Nuclear Training Branch



USNRC READ AND SIGN INDEX

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Answers to Review Questions

NORTHEAST UTILITIES GENERAL NUCLEAR TRAINING BRANCH SITE ORIENTATION TO NORTHEAST UTILITIES NUCLEAR FACILITIES

This document has been developed to familiarize USNRC inspectors, agents and contractors (hereinafter referred to as inspectors) with the nuclear facilities operated by Northeast Utilities. It is the purpose of this document to provide USNRC Inspectors, with site specific information which will help to ensure that inspections conducted by the USNRC at Millstone or Connecticut Yankee will be performed safely and efficiently.

It is not the intent of this program to prepare USNRC inspectors for "hands on" work. Additionally, USNRC inspectors may not assume responsibility for other personnel involving safety procedures or practices (such as firewatch) with the exception of an emergency situation.

This text will familiarize Inspectors of the USNRC with information on the following topics:

- 1. Plant Location, Layout and Administration
- 2. Plant Safety
- 3. Plant Security
- 4. Emergency Situation Response
- 5. Radiation Protection

This instruction is not as comprehensive as that given to plant staff or contractors who are granted unescorted access to the Protected and Radiological Control Areas of Northeast Utilities Nuclear Facilities. Limited amounts of the background material on these topics is contained in this text. It is assumed that the USNRC has provided this instruction to its personnel, as applicable. It is understood that USNRC personnel are not considered to be "workers" or "individuals" as specified in 10CFR19.3(C).

In the event a USNRC inspector who has been granted unescorted access to a Northeast Utilities Nuclear Facilities needs to perform "hands on" tasks or otherwise deviate from the role of observer/inspector, it is requested that the station management will be consulted regarding the need for additional training.

Once you have completed your review of this document we request that you complete Attachment 1 and return it to:

Larry A. Chatfield Manager General Nuclear Training Branch Northeast Utilities P.O. Box 270 Hartford, CT 06141-0270

Upon receipt of this form the General Nuclear fraining Branch will document that you have been provided with sufficient information to safely conduct inspections at Northeast Utilities Nuclear Facilities.

We strongly suggest that you retain this document for reference prior to and during your visits to these facilities.

Please note:

NRC personnel who have not completed general NRC Staff Training in radiological protection, security and personal safety must be escorted or must attend regularly scheduled training.

Safety: Security and Emergency Plan (SS&E) training is required for unescorted access to the Protected Areas. Level 1 Radiation Worker Training (full day) is required for unescorted access to Radiological Control Areas. Individuals who have received training at another site within the last twelve months may be qualified for Level 2 Radiation Worker training (experienced class). Each of these classes are scheduled once per week at both sites.

To schedule into any of these classes:

At Millstone: Extension 522 or direct dial (203)-267-3522 Extension 4621 or direct dial (203)-444-4348

Northeast utilities



THE CONNECTICUT LIGHT AND FOWER COMPANY MESTERN MASSACHUSETTS SLECTRIC COMPANY HOLTORE MATER FOWER COMPANY NORTHEAST UTILITIES SERVICE GOMPANY NORTHEAST MUCLER ENERGY COMPANY



NORTHEAST UTILITIES GENERAL NUCLEAR TRAINING BRANCH NU GENERAL RULES AND REGULATIONS ACKNOWLEDGMENT

I have reviewed and will fully comply with the NORTHEAST UTILITIES NUCLEAR FACILITIES USNRC Read and Sign Program Site G heral Rules and Regulations.

It is the intent and understanding of this ULNAC Read and Sign Program that this training limits the inspector/agent to an "observation and inspection" function. If an inspector/agent needs to deviate from his role as an observer, it is requested that the station management be consulted with regards to the need for additional training.

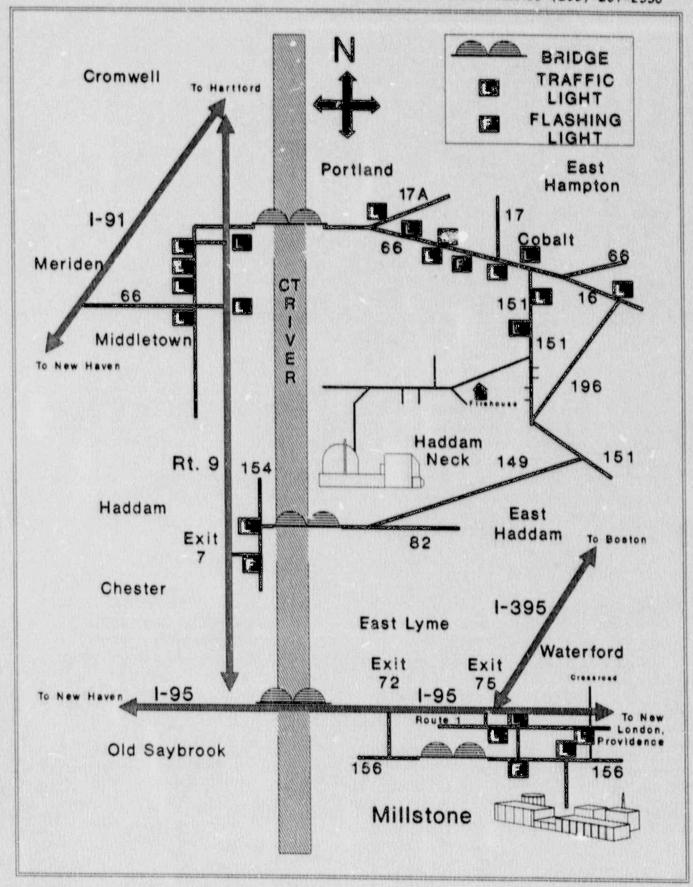
Name ((Print)	Last,	First,	M.	
			Date of Comple	tion	
		Soci	al Security N	umber	
	Sigr	naturs		NRC Badge #	

Note: If this form is being completed upon arrival at the site, obtain a copy to provide to Dosimetry as documentation of completion.

Page 2a

Rev. 3

7/90



DIRECTIONS TO MILLSTONE:

From BRADLEY INTERNATIONAL AIRPORT (See NOTE below)

Take Route 20 to I-91 South. South of Hartford take the Route 9-South exit for Middletown and Old Saybrook. Proceed on Route 9-South and exit onto I-95 No.th. Passing over the bridge proceed on I-95 North and get off on exit 72 (Rocky Neck State Park). At the end of the exit ramp turn left onto Route 156 East. Follow Route 156 East approximately 5 miles passing over the Niantic River Bridge. Once over the bridge turn right at the second traffic light onto the access road. Proceed straight down the access road following directions for Millstone Unit 3 to the North Access Point (NAP) parking lot.

From NEW HAVEN (see NOTE below)

Take I-95 North and proceed to exit 72 (Rocky Neck State Park). At the end of the exit ramp turn left onto Route 156 East. Follow Route 156 East approximately 5 miles passing over the Niantic River Bridge. Once over the bridge turn right at the second traffic light onto the access road. Proceed straight down the access road following directions for Millstone Unit 3 to the guard station at the NAP parking lot.

From BOSTON

Take the Mass Pike (I-90) West to I-395. Take I-395 South to I-95 South, stay in the right lane and take the very next exit off I-95 onto Route 1 South. Immediately on Route 1, merge left to cross the median to Route 1 North. Follow Route 1 North to the second traffic light (River Road). Turn right onto River Road (no thru trucks) and follow to Route 156. Turn left onto Route 156 and proceed up the hill to the access road (traffic light). Proceed straight down the access road, following directions for Millstone Unit 3, to the guard station at the NAP parking lot.

From PROVIDENCE

Take I-95 South to the Crossroad exit (Waterford, CT). At the end of the exit turn left onto Crossroad and proceed to Route 1 (traffic light). Cross Route 1 to Spithead Road (directly across from Crossroad). Follow Spithead Road to Route 156. Turn right onto Route 156 and proceed to the access road (traffic light). Proceed straight down the access road, following directions for Millstone Unit 3, to the guard station at the NAP parking lot.

NOTE: Due to road construction on Route 156 in East Lyme, it may be desirable to proceed past exit 72 to exit 75 (Route 1, Waterford). From exit 75, follow the directions provided from Boston, Route 1 North.

DIRECTIONS TO CONNECTICUT YANKEE

From BRADLEY INTERNATIONAL AIRPORT

Take Route 20 to I-91 South. South of Hartford take Route 9-South for Middletown and Old Saybrook. As you approach the Arrigonni Bridge and first traffic light, stay in the right lane and take the Portland-Willimantic Route 66-East exit. Go up the ramp to the traffic rotary and bear right and cross the bridge into Portland, CT. Once across the bridge, bear right and follow Route 66 East approximately 6 miles to Cobalt, CT. At the traffic light in Cobalt, turn right onto Route 151. Follow Route 151 through middle Haddam (one traffic light). About two miles further on Route 151 you will come to a second traffic ight which marks the entrance to Furd State Park. Continue on Route 151 - Do not turn into Hurd Park. About one mile further on Route 151 there is a large, green sign CONNECTICUT YANKEE ENERGY INFORMATION CENTER. Turn right off Route 151 onto Haddam Neck Road. Follow Haddam Neck road past a church and several houses. After passing the firehouse, bear right and proceed down a long, steep hill. About three-quarters of the way down the hill, turn left onto Injun Hollow Road. Follow Injun Hollow road about a mile and a half directly into the Con cticut Yankee plant parking area.

From MILLSTONE

From I-95 South, take Route 9 North to Exit #7 (Rt. 82 East Haddam-Moodus) exit. The exit ramp is approximately 2 miles long. At the end of the exit ramp, turn left and proceed to the traffic light. Turn right at the light and follow the road across the bridge over the Connecticut River. Go past the Goodspeed Opera House and the Gelston House restaurant, and fork left onto Route 149 North. Follow Route 149 North approximately 3 miles, and again fork left by the Entertainment Enterprises Video Rental Store onto Route 151 North. Continue on Route 151 North about 5 miles until you see a large green sign CONNECTICUT YANKEE ENERGY INFORMATION CENTER. Turn left off Route 151 North onto Haddam Neck Road. Follow Haddam Neck Road past a church and several houses. After passing the firehouse, bill light and proceed down a long, steep hill. About three-quarters of the way down the hill, turn left onto Injun Hollow Road. Follow Injun Hollow Road about a mile and a half directly into the Connecticut Yankee plant parking area.

Take I-95 North to New Haven, CT. In New Haven, connect to I-91 north toward Hartford, CT. Travel on I-91 North approximately 17 miles to the Route 66-East exit for Middletown. Along the way, you will pass a reservoir, signs for a ski area, and a number of fast food restaurants. shopping malls and service stations. After passing Wesleyan University, Route 66 East turns left at a traffic light and becomes the Main Street of Middletown. Travel left down Main Street through three traffic lights. Follow Route 66 East across the Arrigonni Bridge from Middletown to Portland. Once across the bridge, bear right and continue to follow Route 66 East to Cobalt, CT, about six miles. At the traffic light in Cobalt, turn right onto Route 151. Follow Route 151 through Middle Haddam (one traffic light) and about two miles further, you will come to a second traffic light that marks the entrance to Hurd State Park. Continue on Route 151 - Do not turn into the park. One mile further you will see a large green and white sign CONNECTICUT YANKEE INFORMATION CENTER. Turn right off Route 151 onto Haddam Neck Road. Follow Haddam Neck Road past a church and several houses. After passing the fire house, bear right and proceed down a long, steep hill. About three quarters of the way down the hill, turn left onto Injun Hollow Road. Follow Injun Hollow Road about a mile and a half directly into the Connecticut Yankee plant parking area.

NOTE: Because Route 66 East is a congested, stop and go route, some people choose to travel a bit further on I-91 North past the Route 66 East exit to Route 9 South. Take the Route 9 South exit towards Middletown. As the Arrigonni Bridge comes into view, stay in the right lane of Route 9 South and take the Portland-Willimantic exit (Route 66 East) which is directly below the bridge at a traffic light. Bear right up the ramp to the traffic rotary. Stay to the right and cross the Arrigonni Bridge from Middletown to Portland, CT. Then follow the directions above from this point on.

GENERAL INFORMATION

Acronyms and Abbreviations

The following acronyms and abbreviations are applicable to this attachment and to other station documents:

ACP Administrative Control Procedure
ALARA As Low As Reasonably Achievable

AO Auxiliary Operator
AWO Automated Work Order
CAS Central Alarm Station

Category I NU's Classification for "Safety Related" Equipment,

Parts, and Work. It is the Highest QA Category.

CFR Code of "ederal Regulations
CPE Condensate Polishing Enclosure
CPF Condensate Polishing Facility

CPM Counts Per Minute

CONVEX Control Operator (Operations)
CONVEX

CTMT Containment

CYAPCO Connecticut Yankee Atomic Power Company

DAS Document Acknowledgment Sheet

Duty Officer

EB Enclosure Building

EPA Environmental Protection Agency
EOF Emergency Operations Facility

EPIP Emergency Plan Implementing Procedure

HP Health Physics

I&C Instrumentation and Control

LSA Low Specific Activity

MAP Millstone Administrative Procedure
MEFL Material Equipment Parts List

MLST Millstone

MP-1 Millstone Unit 1 MP-2 Millstone Unit 2 MP-3 Millstone Unit 3

MREM Millirem

NAP North Access Point

NE&O Nuclear Engineering and Operations
NNECO Northeast Nuclear Energy Company
NRC Nuclear Regulatory Commission

NU Northe st Utilities

NUSCO Northeast Utilities Service Company NPRD Nuclear Plant Records Department

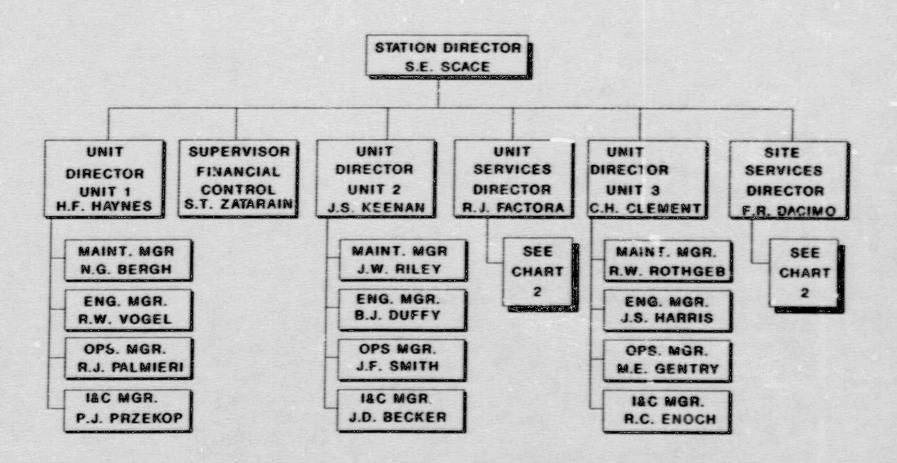
OSC Operational Support Center

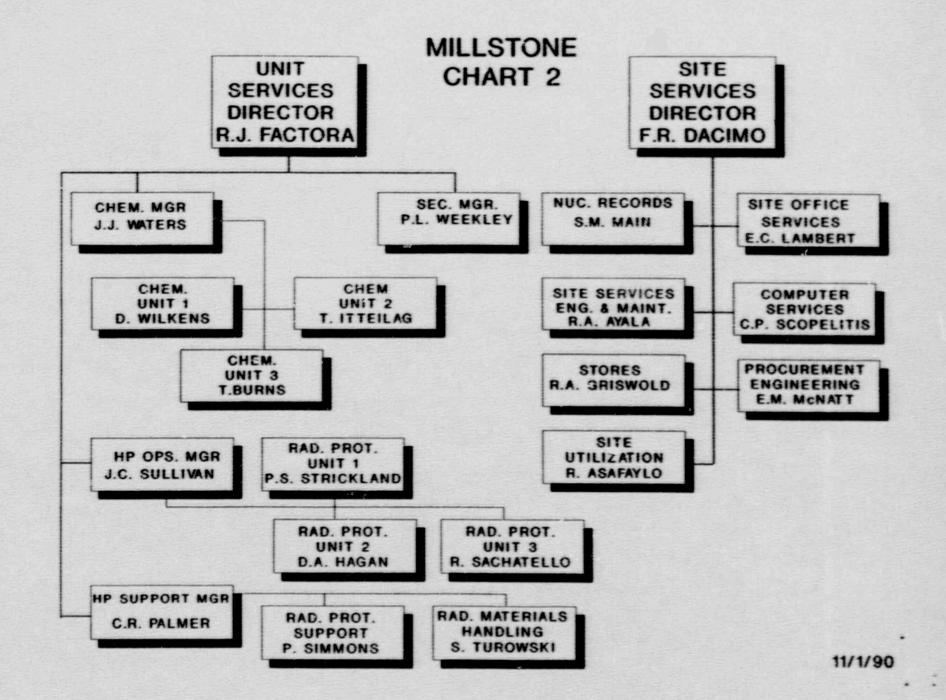
PAP Primary Access Point

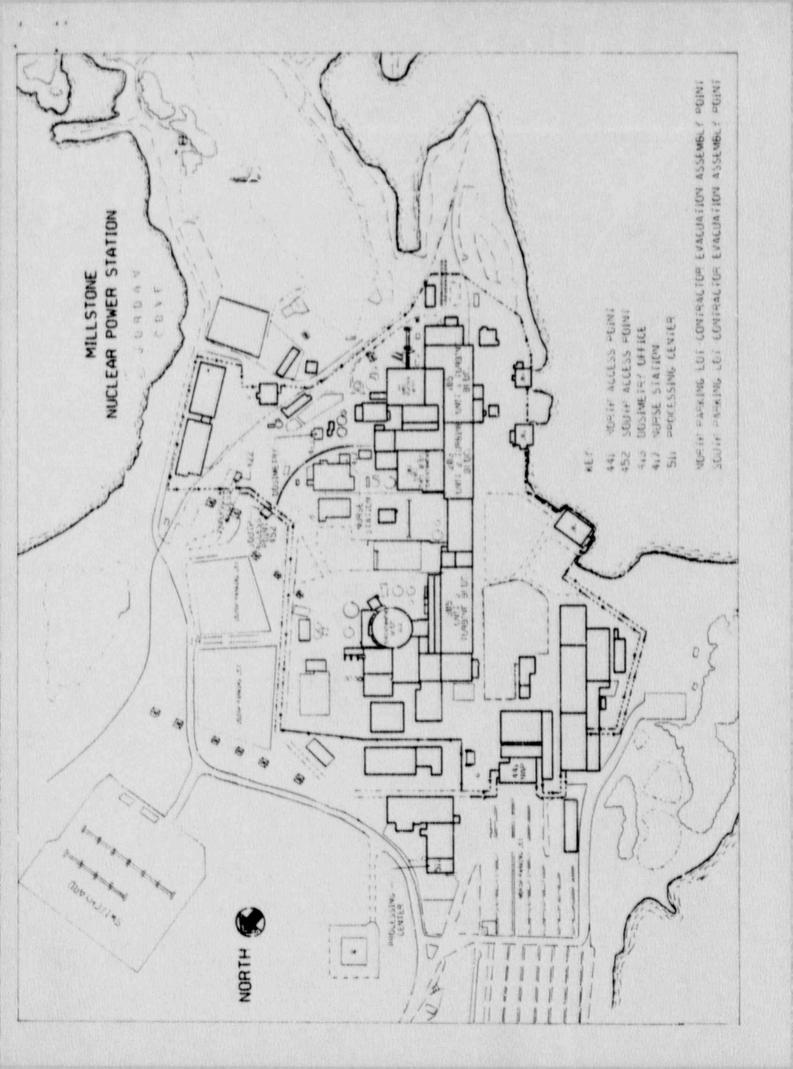
PC Protective Clothing PDCR Plant Design Change Report PEO Plant Equipment Operator PMMS Production Maintenance Management System PORC Plant Operations Review Committee AQ Quality Assurance OAS Quality Assurance Supervisor QC Quality Control QS Quality Services R RCA Radiologically Controlled Area ROP Refueling Outage Building ROM Refueling Outage Manager RPS Radiation Protection Supervisor RWP Radiation Work Permit SAP South Access Point SAS Secondary Alarm Station SF Station Form SORC Site Operations Review Committee Supervising Control Operator (Operations) SCO SRO Senior Reactor Operator SS Shift Supervisor SSS Security Shift Supervisor AZZZ Shift Supervisor Staff Assistant SID Shutdown S/G

S/G Steam Generator
TR Trouble Report
TS Technical Specification
TSC Technical Support Center
VAP Vehicle Access Point

MILLSTONE CHART 1





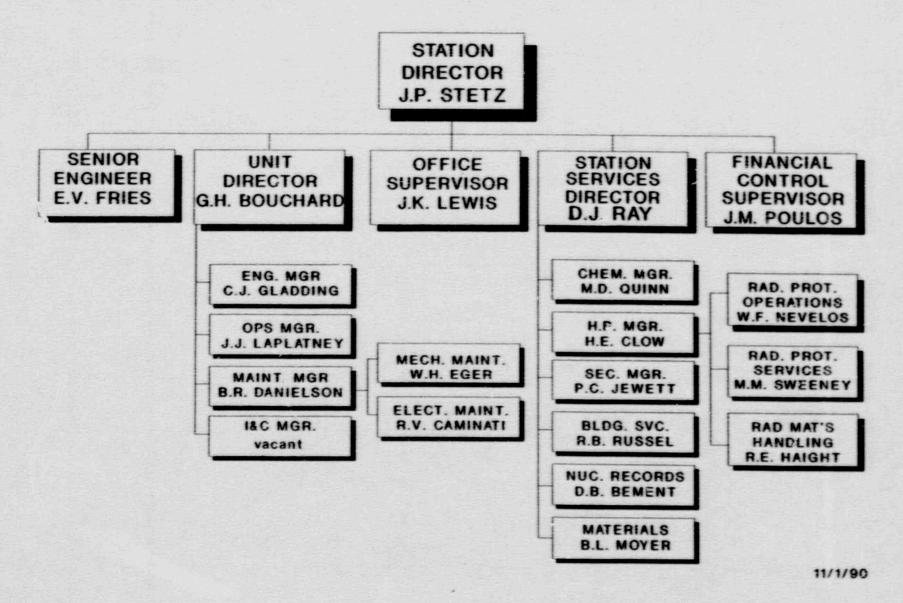


MILLSTONE TELEPHONE LISTING

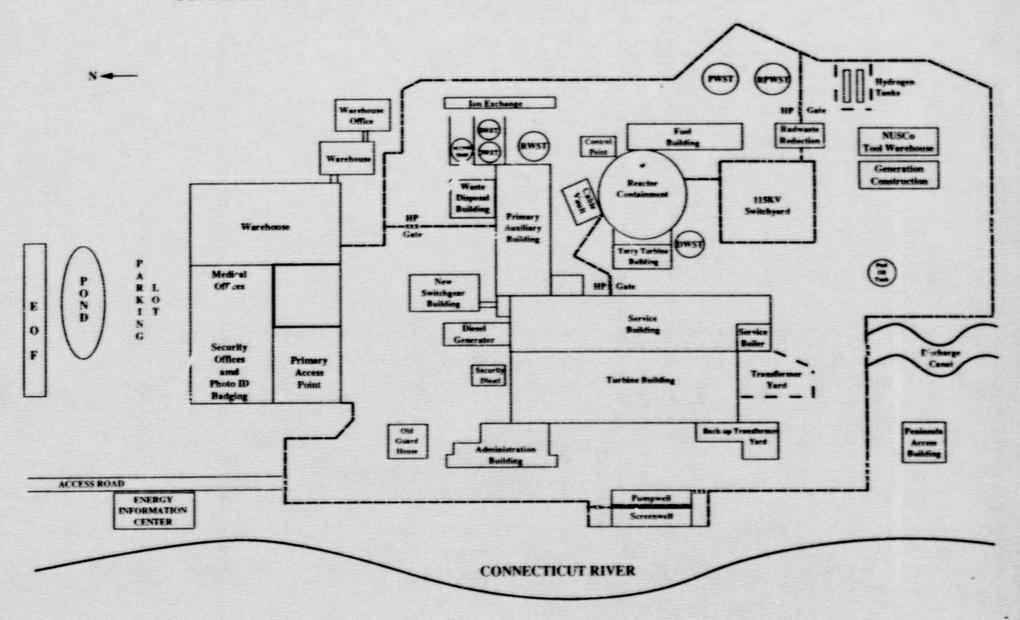
	Steve Scace	4300	
Station Director	Bob Factora	4304	
Unit Services Director	Fred Dacimo	4305	
Site Services Director	John Murphy	4319	
Staff Assistant	Jeff Waters	4316	
Chemistry Manager	Charles Scopelitis	4244	
Computer Services Supervisor	John Sullivan	4318	
Health Physics Manager-Operations	Charles Palmer	5256	
Health Physics Manager-Support Nuclear Concerns Director	Peter Santorc	4349	
Nuclear Records Supervisor	Steve Main	4284	
Radioactive Materials Handling Supervisor	Steve Turowski	4221	
Radiation Protection Supervisor-Support	Peter Simmons	4557	
Station Services Engineering Supervisor	Robert Ayala	4312	
	Patricia Weekley	4329	
Security Manager Security Supervisor-Administration	Mark Gelinas	4258	
Security Supervisor-Operations	Pat Anhalt	5224	
Security Supervisor-I&C	Ernie Strom	5339	
Stores Supervisor	Robert Griswold	4091	
In Processing Center	Cheryl Foley	4621	
USNRC Senior Resident	Bill Raymond	5394	
USNRC Unit One Resident	Doug Dempsey	4717	
USNRC Unit Two Resident	Peter Habighorst	4717	
USNRC Unit Three Resident	Ken Kolacsyk	5404	
Unit One	Harry Haynes	4301	
Unit 1 Director	Ray Palmieri	4286	
Operations Manager	Ray Vogel	4296	
Engineering Manager	Neil Bergh	4212	
Maintenance Manager	Peter Przekop	4200	
I&C Manager Radiation Protection Supervisor-Unit	Peter Strickland	4556	
Health Physics Office	recer berronamic	4222	
After Hours: Control Room-Outside Line		444-4252	
After Hours: Control Room-Outside Line		111 1000	
Unit Two		4202	
Unit 2 Director	John Keenan	4302	
Operations Manager	Jeff Smith	4386	
Engineering Manager	Brendan Duffy	4341	
Maintenance Manager	John Riley	4337	
I&C Manager	John Becker	5265	
Radiation Protection Supervisor-Unit	Dan Hagan	4551	
Health Physics Office		4555	
After Hours: Control Room-Outside Line		444-4352	

Unit Three		
Unit 3 Director	Carl Clement	4303
Operations Manager	Mike Gentry	4203
Engineering Manager	James Harris	4206
Maintenance Manager	Ronald Rothgeb	4201
I&C Manager	Robert Enoch	4209
Radiation Protection Supervisor-Unit	Ron Sachatelllo	4265
Health Physics Office		5355
After Hours: Control Room-Outside Line		444-6220
Body Count		4552
Control Room Unit 1		4252
Control Foom Unit 2		4352
Control Room Unit 3		6200
Dosimetry Office		4558/4772
Fit Booth		4552
Nurse		42.7
Respirator Issue		4552
Security Badging		4600
Security Shift Supervisor		4620
Switchboard		447-1791
Non Business hours: Security Shift Supe	rvisor	444-4213

CONNECTICUT YANKEE ATOMIC POWER COMPANY



CONNECTICAT YANKEE ATOMIC POWER COMPANY - HADDAM NECK PLANT



CONNECTICUT YANKEE TELEPHONE LISTING

Station Director	John Stetz	690
Unit Director	Gary Bouchard	692
Station Services Director	Don Ray	693
Operations Manager	Jere LaPlatney	680
Maintenance Manager	Bruce Danielson	669
Chemistry Manager	Michael Quinn	583
Engineering Manager	Clint Cladding	628
Security Manager	Phil Jewett	521
Health Physics Manager	Hal Clow	506
I&C Manager	Vacant	658
Nuclear Concerns Director	Peter Santoro	276
Nuclear Records Supervisor	Donald Bement	623
Quality Services Supervisor	Jerry Beauchamp	571
Radioactive Materials Handling Supervisor	Roy Haight	537
Radiation Protection Supervisor-Operations		525
Radiation Protection Supervisor-Services	Mary Sweeney	549
Storeroom Supervisor	Barry Moyer	686
USNRC	Tom Shedlosky	326
Control Room		211/212
Dosimetry Office		228/363
Health Physics Control Point		278/441
Nurse	Marianne Nericci	0 349
Security Badging	Jan Templeton	522
Security Shift Supervisor		415
Switchboard		267-2556
Non-Business Hours		267-2558

SAFETY

Safety is ultimately the responsibility of each individual at the plant. Everyone must be aware of the safety practices and procedures applicable to their jobs. Everyone must follow those procedures and most importantly be alert and use good common sense.

YOUR SAFETY RESPONSIBILITIES

- Follow basic safety rules and observe all postings
- Report serious injuries to the Control Room. Report minor injuries and illnesses to the nurse.
- Use personal protection equipment as required.
- Place waste materials and debris in the appropriate receptacles.
- Be familiar with the purpose and use of personal protective devices and clothing.
- Be familiar with potentially hazardous conditions so as to avoid accidents.
- Do not smoke in posted "No Smoking" areas. Smoking materials should be placed in the appropriate receptacles and not thrown on the floor or ground.

Safety deficiencies should be reported to Plant Management as soon as practical.

PROTECTIVE TAGGING

Protective tagging is done by the Operations Department. Do not remove protective tags.

A Red tag means "Do Not Operate". Operation of red tagged equipment may endanger personnel and/or equipment.

A Blue tag indicates that the equipment is to be operated only by orders of the individual to whom the tag is issued.

Green Striped, o: Yellow tags contain important information and restrictions conterning equipment use. Observe all directions on tags.

Do not operate any equipment which you are unfamiliar with or which you are unauthorized to use. Plant equipment is operated only by the Operations Department, with few exceptions, which are specifically covered in approved procedures and always with the direct knowledge and consent of the Shift Supervisor/Supervising Control Room Operator (SS/SCO).

PERSONAL PROTECTIVE EQUIPMENT

Hardhats

Hardhats are required in the protected area at all times; this requirement also applies to entry into Contaminated Areas. An individual is responsible for frisking his hardhat making certain it is not contaminated. Exceptions: Hardhats are not required for certain jobs with the approval of the Unit Director, at the beginning and at the end of the shift in the operations area of the Control Room, and in areas such as offices, laboratories, training areas, or lunchrooms.

Eye Protection

Safety glasses with side shields are required in all industrial areas of the plants. In addition, approved goggles and safety glasses shall be worn whenever there is a danger of exposing the eyes to one of the following: acids, caustics, flying particles, hazardous light rays, electrical flashes, or any conditions considered hazardous.

Full face shields may be required over goggles and safety glasses in cases, such as when grinding or welding. This equipment is available from the Stores Department (Warehouse) at each site or contact the site NRC office.

Hearing Protection

Various types of approved hearing protection are available for use in the plant. Ear muffs and various ear plugs provide protection against noise induced hearing loss if worn properly.

Hearing protection ' available from the Stores Department. In addition at Millstone, disposable sar plugs are available from dispensers located throughout the station.

Ear protection must be worn where posted or if loud noise is being generated.

Protective Clothing

Clothing should be worn which is appropriate for the work performed and the conditions encountered. Loose fitting clothing, ties, jewelry, etc. should be avoided around open machinery or moving parts.

Safety shoes are recommended. Leather upper, hard soled shoes are required. Open-toed shoes, sandals, high heels or tennis shoes are not allowed.

Fall Protection

Personnel in elevated areas are required to wear safety belts or safety harnesses with lanyards.

Ladders should be tied off at the top and bottom to prevent slipping from position. Personnel working with lortable ladders must position them securely and face the ladder while uscending and descending. If a ladder access is provided with a safety chain, the chain should be secured after use.

Flotation Devices

Flotation devices are required when in pecting on (in a boat) or over water.

COMPRESSED GAS CYLINDERS

Compressed gas cylinders must be stored upright, capped and secured when not in use. Cylinders must be capped when being moved.

CONFINED SPACES (ENCLOSED VOLUMES)

A confined space is an area which has only one exit or lacks a normal air supply. Some examples of confined spaces are tanks, vessels, deep pits, tunnels and pipes. Before you may enter a confined space the air must be tested to ensure an adequate oxygen concentration and the absence of hazardous or explosive gasses. For details on confined space entry consult the following procedure:

- Connecticut Yankee Administrative Control Procedure No. ADM 1.1-7.2
 "Enclosed Volume and Hazard Atmosphere Work Practices"
- Millstone Administrative Control Procedure No. ACP 2.09 "Enclosed Volume Work Practices"

QUALITY SERVICES

Quality Services Departments have been established to comply with Federal law. They assure work has been performed in compliance with plant procedures and specifications.

Quality Services is also involved in monitoring Foreign Material Exclusion, Areas. Areas where there is potential for problems resulting from items entering the systems are designated Foreign Material Exclusion Areas. Items brought into, or out of such areas must be accounted for and recorded in a log. Items which might be dropped must be tethered or placed in a sealed bag.

For Questions Regarding Quality Services

Millstone - contact Fred Dacimo, Site Services Director, ext. 4305

Connecticut Yankee - Jerry Beauchamp, ext. 571

Nuclear Concerns Program

Northeast Utilities has established a Nuclear Concerns Program to investigate and resolve Nuclear safety allegations. The program maintains the confidentiality of personnel voicing nuclear safety concerns while bringing attention to problems.

EMERGE VCIES

An emergency may be defined as any abnormal condition hat could affect the health or safety of the public or plant personnel, or could affect the safe operation of plant equipment.

FIRE

Fire Hazards

When welding or flame cutting, personnel must wear the proper protective equipment such as safety glasses, face shields, work yloves, etc. Before the job can commence, authorization must be obtained and a fire watch must be assigned by the job supervisor.

Fire Barriers

Fire doors are identified by Red and White signs. When passing through a fire door, make sure the door closes securely behind you. If the door fails to close securely contact the Control Room. Fire doors must not be propped open unless a Quality Services approved work order is obtained from the Control Room.

If you see a fire, call the Control Room, state your name, location, size and class of fire and remain on the line until the Control Room hangs up. Control Room telephone numbers are posted on or near all plant telephones. If the Control Room cannot be reached by telephone the in-plant paging system should be used. The Millstone page system numbers extensions are: 810 for the entire site, 811 to page at Unit 1, 812 to page at Unit 2, and 813 to page at Unit 3. At Connecticut Yankee the page system number is ext. 700.

Fighting Fires

Once you have reported the fire, use fire extinguishers only if you feel capable of fighting the fire. When using extinguishers always determine an oscape route. Direct spray at the source of the fire using a sweeping motion. Do not attempt to use installed reel hoses. Avoid inhaling smoke as it may contain toxic fumes.

Classes of Fires

Class A: Solid combustible material; can be extinguished with water, CO, dry chemicals or halon.

Class B: Gasoline, oil or combustible fuels; can be extinguished with dry chemicals, CO, or halon.

Class C: Energized electrical equipment; can be extinguished using CO, halon or dry chemicals. If de-energized this type of fire can be treated like a Class A or B fire depending on material burning.

Class D: Combustible metals; this type of fire requires special chemicals which absorb heat, but do not react with the burning metal.

Installed CO, and Halon Fire Protection Systems

 ${\rm CO}_2$ and halon systems are installed in localized areas. Operation may be manual and/or automatic. If you are in one of these localized areas, such as a cable vault, switchgear room or turbine deck exciter, and the siren or horn is sounded, discharge of ${\rm CO}_2$ or halon will begin in 30-60 seconds. If you hear a siren or horn exit the area as quickly as possible making certain to securely close the door behind you.

At Millstone on Units 1 and 2, the ${\rm CO_2}$ system is signaled by a horn with actuation following 30-60 seconds later. These areas are marked with "DO NOT ENTER" signs. Entry should not be made into these areas unless the system has been disabled by Operations.

On Unit 3 the CO₂ system in the automatic mode is actuated 60 seconds after the Control Room receives a signal from the detectors. A red light will come on when the signal is received. It stations are provided to activate the system manually. On pull stations there are red and green lights. If a pull station has been manually activated, the red light will go on. NOTE: Red light will not be lit on a pull station if the system is automatically actuated. Other signals include a flashing strobe light, a horn actuated by the CO₂, itself located inside the area (NOTE: Once this buzzing horn is heard actuation is about 4 seconds away.) There is also an effective tonal alarm with hi-lo-hi-lo-hi-lo pitch. The alarm is very distinguishable. Once this alarm is heard, you have 60 seconds to evacuate the area. Actuation of the system is accompanied by the scent of oil of wintergreen. The locations of CO₂ and Halon Fire Protection Systems are identified in Appendix B.

At Connecicut Yankee the halon system in the Switchgear Room and Control Room is signaled by flashing lights and a buzzing horn alarm. In Nuclear Records there are audible signals adjacent to the area. In the CO₂ areas such as the cable vault and the PAB there is a siren. Actuation of these fire protection systems occurs 30-60 seconds after the alarm. (Appendix B)

Water Jel Fire Blankets

Water Jel Fire Blankets help to reduce the loss of body fluids, reduce pain, minimize the chance of infection, and help prevent shock for an individual injured by fire. They may also be used to escape a burning area. To use the blankets remove them from the canister and cover or wrap the burned individual.

Water Jel Fire Blankets are available for use in a fire emergency. On Unit 1 and 2 there are two large blankets located in fire locker #8 adjacent to the Unit 2 Health Physics window, 14'6 level and in fire locker #1 located outside the Control Room door, 36'6 level.

On Unit 3 there is a large blanket in a foam locker in the turbine building, 24'6' level. Another large blanket in the foam locker on the west wall near the door of the Control Room, 24'6 level, and a large and small blanket in a foam locker in the lube oil area of the turbine building, 38'6 level.

At Connecticut Yankee fire blankets are located in the turbine hall on the north wall of the oil storage room and in the Service Building hallway on the north end by the entrance to the PAB.

INJURIES

Any injury received on site should be reported to the nurse. Nurses are available during the day shift during normal operations at both sites. During major outages, nurses are available around the clock. At Millstone the nurse's station is located across from the firewater tanks and can be reached at extension 4397. At Connecticut Yankee the nurse's station is located in the new Administration Building and can be reached at ext. 349. Minor injuries sustained in radiological control areas should first be reported to Health Physics. To report a major injury at Millstone, call the Unit 1 Control Room, ext. 4252. At Connecticut Yankee call the Control Room at extension 211.

SPILLS

Hazardous Material or Waste Spills

Maintain a safe distance from spills of acids, caustics, chlorine, solvents etc., as the fumes may be hazardous. If you see a spill or leak of material you suspect may be hazardous material call the Control Room. Do not attempt to clean up this type of spill.

Chemicals or hazardous material on the skin or in the eyes should be flushed with large amounts of water. For this purpose there are portable and fixed emergency showers and eye wash stations located at various sites where hazardous or corrosive material is handled. A listing of the location of the emergency eye washes and showers at Millstone and Connecticut Yankee can be found in Appendix A.

INCIDENT CLASSIFICATIONS

The NRC has four levels of incident classifications. The State of Connecticut also utilizes corresponding state posture codes. The table below lists the NRC classifications, State of Connecticut posture codes, and a short narrative for the various levels of incidents.

Incident Classifications

Event	NRC Incident Class	State Posture Code
Unusual event which indicates potential degradation of the level of safety of the plant.	Unusual Event	Delta-One
Unusual event which indicates potential degradation of the level of safety of the plant; may involve a radioactive release.	Unusual Event	Delta-Two
Event which involves an actual or potential substantial degradation of the level of plant safety; may involve radioactive release.	Alert	Charlie-One
Event which involves an actual or likely major failure of plant functions needed for protection of the public; may involve a radioactive release.	Site Area Emergency	Charlie-Two

Event which involves an actual or imminent substantial core degradation or core melt with potential for loss of containment integrity (alpha is most severe).

STATION EVACUATIONS

If the need to evacuate the site arises, a station evacuation alarm will sound. Connecticut Yankee utilizes two alarms. The annunciation alarm at Connecticut Yankee is a rising sweep tone used to get the attention of personnel for an important announcement. The station evacuation alarm is a continuous wail. Both of these alarms are tested every Friday at noon. At Millstone the station evacuation alarm is a yelp, an up and down tone which is tested monthly.

In the event of an evacuation alarm, listen to the page announcement to determine if the alarm is a test, a drill or an actual evacuation. In the event of an actual evacuation, personnel without an emergency response function should report to an assembly area.

- o 't Connecticut Yankee the assembly area is the Energy Information ter.
- o At Millstone, personnel in the protected area should assemble in the nearest access point parking lot. Personnel outside the fence but in the Owner Controlled Area should proceed to the Training Center.

At the assembly area a Personnel Accountability check will be performed to assure that all personnel are accounted for. Further directions will be given at the assembly area.

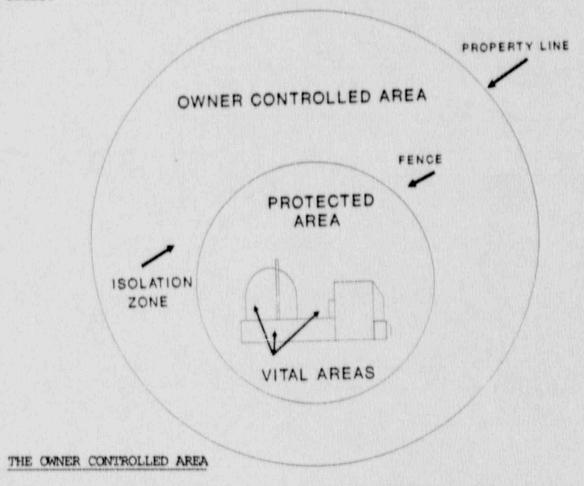
Questions concerning emergency plans should be directed to:

Millstone - Walter Buch, ext. 4456

Connecticut Yankee - Tom McCance, ext. 502

SECURITY

Both Millstone and Connecticut Yankee are divided into three designated areas:



The Owner Controlled Area consists of company owned or leased property outside the security fence.

Certain items are prohibited from the Owner Controlled Area. These items include alcohol (except in approved recreation areas), controlled drugs not prescribed for your use, illegal drugs, firearms, ammunition, knives not used for work and considered illegal, explosives and incendiary devices. This list is not all inclusive. Any question concerning the appropriateness of bringing equipment or material on site should be directed to the Security Shift Supervisor.

At Millstone, USNRC inspectors must present a USNRC ID, to receive a visitor's parking pass. This pass will allow inspectors to park in the visitor parking or other unassigned parking space in lieu of having a parking sticker. At Connecticut Yankee, USNRC inspectors may park in any unassigned parking space.

Observe traffic signs, signals, and posted speed limits. The Millstone . Security force enforces speed limits on the access road. Roads leading to Connecticut Yankee are closely monitored for speeding motorists.

THE PROTECTED AREA

The Protected Area consists of the area inside the security fence. A photo I.D. badge is required for unescorted access and must be worn on the upper part of the body, on the outer most garment, at all times.

Badging

Upon arrival at Millstone an unbadged USNRC inspector should check in at the visitor's desk downstairs in the NAP. Following the initial check in, the inspector may be provided with an escort or may choose to be badged. In the latter case the inspector will be directed to Security Badging upstairs in the NAP.

At Security Badging, a current training date will be verified. The inspector will then have a picture taken and a photo I.D. badge and key cards will be issued.

At Connecticut Yankee, the inspector should proceed to Security Badging in the new Administration Building. There again, a current training date is verified and a photo I.D. and key card will be issued.

Photo I.D. badges are stored at the security access points. Personnel and materials are subject to search. Personal items brought into the Protected Area may require a property pass for later removal from the site. The property pass can be completed by the Security Department at Connecticut Yankee, or any supervisor at Millstone.

ENTERING AND EXITING THE PROTECTED AREA

Prior to entering the Protected Area personnel must pass through metal and explosive detection devices. To obtain your photo I.D. badge give your badge number to the security guard. The guard will hand you your photo I.D. badge with your key or keycard. Use the key or keycard to pass into the Protected Area.

To exit the Protected Area personnel must once again pass through an access point. You will pass through a metal detector and a radiation portal monitor (Note: If a portal monitor is not available you will be required to frisk). Items removed from the Protected Area are once again subject to search. If the portal monitor alarms, you will be asked to pass through again. If it alarms once again, the Health Physics Department will be notified. After the second alarm, you must wait at the portal monitor until Health Physics evaluates the reason for the alarm, performs any necessary decontamination, and authorizes your release. Your photo I.D. badge and key cards must be returned to the security guard prior to exit.

Vehicle Entry

Vehicles entering the Protected Area must enter through the Vehicle Access Points and will be searched. Vehicles in the Protected Area must be locked when left unattended.

Surveillance System

The Protected Area is surrounded by a security fence equipped with microwave and E-field intrusion detection devices as well as closed circuit television cameras.

Stay clear of the security fence in order to avoid setting off alarms. An area around the security fence is established as an Isolation Zone. Do not park or store material in this area as it may interfere with the surveillance systems. The Isolation Zone extends 20 feet on either side of the security fence.

Visitors

Visitors in the Protected Area must be escorted. The following is a list of pertinent escort responsibilities:

- Non-picture badged visitors must display their visitor badges, on the outer garment, at all times.
- Visitors must be kept under observation and control at all times.
- The ratio of visitors to an escort in the Protected Area is not to exceed 10 to 1, in a vital area 5 to 1.
- Authorization for the escort and the visitior must be obtained prior to entering vital areas. Authorization forms are available from security.
- Prior to entering or exiting vital areas, the escort of visitors(s) without key cards shall contact security so that security can log the visitor(s) in or out of the vital area.
- At Millstone, visitors with key cards entering vital areas shall insert their key card. The escort must immediately enter their key card after the visitor.
- Redstriped badged individuals (Millstone) cannot escort visitors in vital areas.
- Any unauthorized activities by escorted individuals must be reported to security.

 If, you become separated from a visitor you are escorting, contact the Security Department. At Millstone call ext. 4701, at Connecticut Yankee call ext. 251.

VITAL AREAS

A Vital area is any area that is vital to the safe operation of the plant, for example Containment, Control Room or Screenwell.

If Vital area access is necessary for a USNRC Inspector to conduct an inspection, the request should be processed along with the initial security badging paperwork.

fig. 2a PROTECTED AREA (TBN)
CENTR. ALRM. STA. (CAS)
CONTROL ROOM (CTL)
SWITCHGEAR OLD-NEW (SWG)
TERRY TURBINE (TTB)
DIESEL BLDG. (DGB)
SCREENWELL (SWB)
SEC. DSL. GEN BLDG. (SDG)
CIR. BRK. PNL BOX (CBP)
FUEL BLDG. (FLB)
CABLE VAULT (CAB)
PRIM AUX. BLDG. (PAB)

Connecticut Yankee

If the name of a vital area is crossed out you are not allowed to enter that area. This card (fig. 2a) is laminated onto the back of your badge. In this example entry is not allowed into containment.

fig. 2b If the Alpha Numeric is crossed out you are not allowed to enter that area. These alpha numerics match alpha numerics marked on or near Vital Area doors. The card (fig. 2b) is attached to your badge. In this example, entry into Vital Area 1A is not authorized.

Millstone

Key Cards/Keys

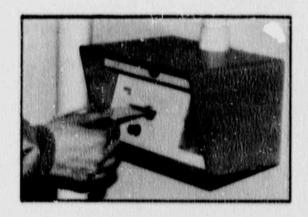
Access to authorized Vital Areas and the Protected Areas is controlled by locked doors or turnstiles vaich are unlocked with keycards (figure 3a) or keys (figure 3b). Millstore utilizes keys; Connecticut Yankee utilizes a "credit card" type key card. Keys and key cards allow access to the Protected Area and authorized ..tal Areas. Keys and key cards must remain with your photo I.D. badge.

If a group of people are passing through a key reader door, each individual must insert his or her key card or key into the reader.

Key cards/keys access areas you are authorized to enter.

a. Key cards

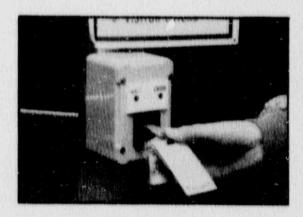
(fig. 3a)



Insert the card into the cardreader. Wait for the light to come on and the lock to click. Retract your key card, open the door and pass through. Be sure the door closes securely behind you.

b. Keys

(fig. 3b)



Insert the key into the key reader then withdraw it. When the "enter" light comes on, open the door and pass through. Be sure the door closes securely behind you.

If a Vital Area door must remain open for an extended period of time, notify security prior to entry. Millstone ext. 4701. Connecticut Yankee ext. 251.

FITNESS FOR DUTY

Northeast Utilities has established a fitness for duty program as required by 10CFR26. This program is described in detail in the Northeast Utilities Personnel Policy NUP 90. This program does not apply to employees of the Nuclear Regulatory Agency; it does, however, apply to USNRC Contractors.

Objectives

The objectives of the fitness for duty program are to:

- Ensure a safe, productive, healthy work environment.
- Ensure personnel perform work in a reliable, trustworthy manner and are not under the influence of any substance, legal or illegal.
- Provide for early detection of individuals who are not fit to perform their duties.
- Maintain an alcohol and drug free workplace.

NUP 90 Alcohol Policy

- Consumption of alcoholic beverages during working hours or on company property is prohibited.
- Consumption of alcoholic beverages within five hours prior to the start of scheduled work is prohibited.
- Reporting to work or working with a blood alcohol content higher than .04 percent is prohibited.

NUP 90 Drug Policy

- The sale, use or possession of illegal drugs any time, on or off company property is prohibited.
- The abuse of prescription and over-the-counter drugs is prohibited.

Testing

- Urine is tested for drugs. Breath or blood tests are used for alcohol.
- New personnel are tested prior to badging.

- Random testing is conducted.
- Testing may take place for cause; that is, if an individual is suspected of abusing chemicals.
- Testing may take place following a failure in individual performance which indicates use.

For further information regarding security matters contact the Security Manager:

Connecticut Yankee Security Manager - Phil Jewett (acting) ext. 521
Millstone Security Manager - Patricia Weekley, ext. 4329

RADIATION PROTECTION STANDARDS AND PROCEDURES

RADIATION MEASUREMENT AND CONTROL

OCCUPATIONAL EXPOSURE LIMITS

1990 Northeast Utilities Administrative Guideline Limits:

Whole Body 2,500 mrem/QTR not to exceed 4,500 mrem

per year

Skin 7,500 mrem/QTR Extremity 15,000 mrem/QTR

Neutron For the purpose of calculating

available exposure: 2x neutron plus

whole body beta gamma

Personnel approaching exposure limits, such that continued exposure might exceed those limits shall be kept from working in radiation areas until an exposure upgrade can be approved. In accordance with As Low As Reasonably Achievable (ALARA) principles the following guidelines have been established:

Personnel with undocumented exposure:

Personnel with documented NRC Form 4:

Health Physics Manager approval:

Health Physics Manager and Station Director

approval:

300 mrem/QTR

2000 mrem/QTR

2500 mrem/QTR

In accordance with Regulatory Guide 8.13 Northeast Utilities has established three categories for radiation workers:

Declared Pregnacy-excluded from Airborne	150 mrem/QTR	1
Radioactivity Areas	500 mrem/Ter	m
Expectant Pregnancy (30 to 60 days)	500 mrem/QTR	1
All others (10CFR20 limits/NU Corporate	2500 mrem/QTR	1
Guidelines)		

DOSIMETRY

Dosimetry Issue

At Millstone USNRC personnel requiring dosimetry should proceed to the Dosimetry Office. The Dosimetry Office, Building #413, is located near the stack in a one story brown building. An incoming whole body count is required unless waived by the Health Physics Manager. If the body count is needed, the technician will fill out a Body Count Verification Form (Appendix C). Return this form to the Dosimetry Issue Office. USNRC personnel are not required to fill out an NRC Form 4, but must fill out a Dosimetry Issue Sheet (Appendix B). A limit of 300 mrem will be assigned. Your dosimetry will be stored at the Security Access Point with your photo I.D. badge.

Page 32 Rev. 3 7/90 At Connecticut Yankee USNRC personnel should proceed to the Dosimetry Issue Office located near the Health Physics Control Point in the Service Building. A dosimetry checklist will be generated which indicates the individual data for training, whole body count, etc. (Appendix C). A whole body count is required unless waived by the Health Physics Manager/Designee. USNRC personnel must fill out an NRC Form 4 and a Request for Radiation History (Appendix C). Once this paperwork is completed, a limit of 1000 mrem is assigned. Your dosimetry is stored at the Health Physics Control Point located near the entrance of the Radiological Control Area (RCA).

Dosimetry Storage

It is the responsibility of all personnel to ensure their dosimetry is stored at the designated location. At Connecticut Yankee, dosimetry is stored at the Health Physics Control Point. At Millstone, dosimetry is stored in the Security Access Foint along with your security photo ID badge.

Visitor Dosimetry

Individuals escorted as visitors into Radiological Control Areas (RCA), will be issued a green Thermoluminescent Dosimeter (TLD), and given a visitor pamphlet to read. Visitor exposure will be documented on a daily visitor exposure record.

Dosimetry Use

Personnel entering RCAs, are required to wear personnel monitoring devices. TLD's and Pocket Ion Chambers (PICs) are to be worn directly adjacent to each other on the front of the body above the waist and below the neck.

When using a PIC, be certain it is zeroed prior to entering into an RCA. Check your dosimeter frequently, and have your PIC re-zeroed at or near three-quarters of scale. If your PIC should go off scale, exit the area immediately and notify the Health Physics Department.

Lost or Damaged Dosimeters

Action:

- Immediately leave the RCA if a TLD or PIC is lost or damaged
- Notify Health Physics Department
- Obtain a new dosimeter prior to re-entry (must have express approval of Health Physics Manager/Designee prior to RCA re-entry).

Recording PIC Information

It is the responsibility of all personnel to record their PIC reading on the Radiation Work Permit (RWP) when entering or leaving an RMP area (on

blanket RWPs, PIC information need only be recorded at the end of the shift; no entry is required for PICs reading zero). At Connecticut Yankee all entries into Radiological Control Areas require the use of an RWP. At Millstone an RWP is not required for routine entry into a Radiation Area. If not on an RWP, dosimeter readings should be recorded on the Weekly Incidental Exposure Report (figure 4) located outside the Unit One and Unit Three Health Physics Offices. Your name, unit where exposure was received, social security number, and exposure for the corresponding day should be entered on the exposure sheet.

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Figure 4 MILLSTONE Incidental Exposure Sheet

WORK IN RADIOLOGICAL CONTROL AREAS (RCA'S)

Surveys

At Millstone radiological survey information is posted outside each Unit's Health Physics Office. At Connecticut Yankee, surveys are attached to the RWP at the appropriate control points.

60mrad......Beta Dose Rate

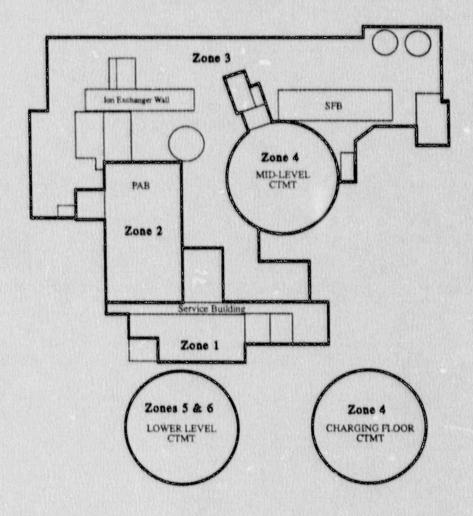
Radiation Work Permit Requirements

A Radiation Work Permit is required for entry into the following areas: High Radiation Area, Contaminated Area, Neutron Area, Airborne Radioactivity Area or any other area posted with an "RWP Required" sign. At Connecticut Yankee an RWP is required for entry into all Radiological Control Areas. A USNRC Inspector must contact Health Physics to be added to an RWP to conduct inspections and tours. At Millstone contact ext. 4222 for Unit 1, ext. 4555 for Unit 2, ext. 5355 for Unit 3, at Connecticut Yankee, ext. 278.

During outages, Connecticut Yankee utilizes numerous control points for RCA Zones. Zones are numbered and have a corresponding color for ease in recognition. (Figure 5) Personnel are allowed to enter the RCA without signing in on an RWP if they are proceeding to a Zone Control Point.

Figure 5

CONNECTICUT YANKEE OUTAGE PCA ZONES



Additional information:

Zone 1 - Respirator Decon Facility and turbine building

Zone 2 - PAB/Spent Fuel

Zone 3 - RCA Yard

Zone 4 - Secondary side of S/Gs accessible from charging floor

Zone 5 - LLOA, Loops, RCP levels, and S/G secondary handholes

Zone 6 - S/G channel heads, skirts, and bullpens

GENERAL INSTRUCTIONS WHILE WORKING IN AN RCA

- By initialing the appropriate exposure control sheet (RWP page 2, see figure 6) you signify that you are aware of the:

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- o radiation exposure you are allowed to receive
- o personnel monitoring devices required to wear for entry
- o radiologial conditions in the area
- o protective clothing you are required to wear
- o all other instructions specified on the RWP
- Work only in the areas specified on the RWP
 - o during outages at Connecticut Yankee, work only in your assigned RCA zone
- Perform only those tasks specified on the RWP.
- For cuts or abrasions, see the nurse who will determine if the injury will prevent you from entering Radiological Control Areas.
 - o Obtain protection for cuts or abrasions before start of job.
- Eating, drinking, smoking or chewing is not allowed in Radiological Control Areas (except in designated areas as specified by Health Physics).
- In case of change in radiological conditions, immediately notify Health Physics Manager/Designee.
- Tools and equipment must be surveyed by Health Physics prior to removal from Radiological Control Areas.
- Keep exposure ALARA. Use time, distance and shielding to minimize your exposure.

DEFINITIONS OF AREAS

Radiation Area (0.5 - 100 mrem/hr)

Entries into a Radiation Area require that personnel wear monitoring devices.

High Radiation Area (> 100 mrem/hr)

The following is required for entry into a High Radiation Area:

- TLD and PIC (low range and/or high range)
- Radiation Work Permit
- Health Physics Technician or individual equipped with a radiation dose rate monitoring device (survey meter) or an alarming dosimeter.
- Pre-job briefing

Connecticut

Yankee

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Page 3

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Figure 6

Radiation Work Permits

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Locked High Radiation Area (>1000 mrem/hr):

In areas where dose rates are 1000 mrem/hr or greater, (18 inches from source) the same requirements as a High Radiation Area apply. In addition, access to the area must be locked and/or continuously guarded to prevent unauthorized entry into areas. Contact the Health Physics Department for entry into Locked High Radiation Areas. Locked doors will not prevent rapid exit from the area. When passing through Locked High Radiation Area doors ensure the door closes securely behind you. If you are issued a High Radiation Area key it is for your use only. Maintain key control. If for some reason, a door cannot be locked, it must be continuously guarded by a member of the work party. At Millstone Units 1 and 2, Locked High Radiation Areas in excess of 1,000 mr/hr are equipped with two locks and require the use of two keys for entry.

CONTAMINATION MEASUREMENT AND CONTROL

RELEASE OF MATERIALS

In general, anything that enters an RCA is considered to be contaminated until released by a Health Physics Technician.

Before any item is given an unconditional radiological release from an RCA it shall meet the following requirements:

- < 1000 dpm/100cm2

- < 100ccpm

- < 20 dpm/100cm2

- < 4ccpm

removable beta-gamma

total (fixed plus removable) beta-gamma

removable alpha

total (fixed plus removable) alpha

PROTECTIVE CLOTHING

- Each individual is responsible for the inspection and correct use of protective clothing.
- Contaminated protective clothing must be deposited in the appropriately marked recoptacle when exiting a contaminated area.
- Reimbursement will not be made for loss of personal items due to contamination, with exception of shorts, shoes and socks.

BLUE BAGS AND SAVE TAGS

- Items which are not to be disposed of as trash but are contaminated should be placed in a blue bag (where available). The bag should be labeled to identify the contents.

PERSONNEL CONTAMINATION CONTROL

Northeast Utilities uses white step-off pads which are considered "clean". Protective clothing should be removed before stepping on the white step-off pad.

When removing protective clothing, start with the outer shoe covers. Remove the outer gloves next. Continue removing protective clothing turning each item carefully inside out and placing it in the appropriate receptacle. Remove dosimetry and place it in the receptacle, if provided, or on the floor outside the contaminated area. If a hard hat is removed, place it on the corner of the step-off pad. Remove the inner shoe covers as you step onto the clean step-off pad. Remove one cotton glove liner. With dosimetry in your gloved hand proceed to the nearest frisker. Use your gloved hand to hold your dosimetry and hard hat while frisking.

It is each individual's responsibility to monitor for contamination at designated frisking areas after exiting a contaminated area. Notify a Health Physics Mechnician if a frisker or PCM-1 alarms.

The personnel contamination limit, using a hand held frisker on the (X1) scale is 100 Corrected Counts Per Minute (CCPM). Hand frisking should be accomplished by holding the probe 1/2" away from the surface and moving at a speed no greater than 1-2" per second. Notify a Health Physics Technician if the background is greater than 300 cpm.

In certain areas PCM-1's or automatic friskers may supplement or replace hand frisking. These machines frisk one half of your body at a time. Due to different plant layouts PCM-1 requirements differ between Connecticut Yankee and Millstone. At Connecticut Yankee, after exiting a contaminated area, the PCM-1 is used. If the PCM-1 alarms, perform a manual frisk. At Millstone, after exiting a contaminated area, perform a manual frisk, then use the PCM-1. If either device alarms contact Health Physics.

Prior to leaving the site personnel shall be required to monitor themselves in a portal monitor, where available, or with a frisker.

RESPIRATORS

Use of Respiratory Protection Equipment

Prerequisites:

- Successful completion of Radiation Worker Training
- Respirator fit test
- A whole body count
- A pulmonary function test (PFT) and medical evaluation

At Millstone the Fit Booth is located in the Contractor Processing Center, located near the North Access Point (NAP) and can be contacted by dialing ext. 5135. After hours contact the Unit 1 or 2 Health Physics Office at ext. 4222 or 4555. The normal hours of operation for the fit booth are 7:00-3:30 Friday and on request Monday through Thursday. These hours are expanded during outages.

At Connecticut Yankee respirator fit testing is conducted in the Emergency Operations Facility (EOF), located at the North end of the site, and can be contacted by dialing 477 or 445. After hours contact the Health Physics Control Point at ext. 278 or 441. The hours of operation for the fit booth are Monday and Tuesday morning (8:00 am - 11:00 am) and Friday afternoon (1:00 pm - 3:00 pm). These hours are expanded during outages.

Beards or glasses with temple bars may not be worn with face sealing respirators.

The Millstone 3 containment is kept at a subatmospheric environment when the reactor is operating. If entry under these conditions is necessary, further respiratory protection training and medical evaluation will be required prior to entry.

Respirator Issue

RWPs specify the type of respiratory protection required.

Respirators are issued from a designated issue point. The issue point monitor checks that the person is cleared to wear the type of respirator they are requesting.

Respirators will be issued only to individuals who are clean shaven (no beards). At Millstone Respirator Issue is located in the service hallway by the Unit 2 Health Physics Office (ext. 4552) as well as Unit 3 behind the Health Physics Office (ext. 6239). After hours you should contact the Unit 1 or 2 Health Physics Office at ext. 4222 or ext. 4555. At Connecticut Yankon Respirator Issue is located in the service building. To arrange respirator issue call the Health Physics Control Point at ext. 278 or 441.

Respirator Return

Used respirators should be deposited in designated respirator receptacles. If receptacles are not provided you should bag (yellow at Millstone, blue at CY) the respirator and return it to the respirator issue point.

Respirators will not be reissued and should not be reused prior to cleaning, decontamination, and inspection.

Respirator Precaution

Respirators must be worn when specified on the RWP or when specified by a Health Physics Technician.

Normally, the mask is not removed until the wearer is completely clear of the area. However, if the mask becomes inoperable, such that the wearer experiences difficulty breathing, the user should remove the mask, quickly exit the area and notify a Health Physics Technician immediately. If the mask mal unctions but still supplies air, or the wearer experiences physical or emotional distress, he or she should exit the area and remove the mask following the normal procedure.

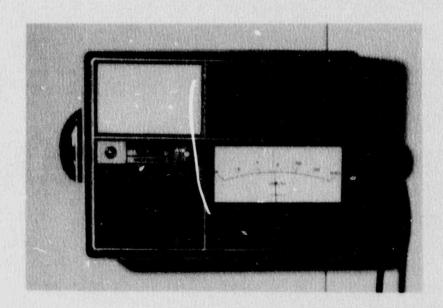
EMERGENCIES IN RADIOLOGICALLY CONTROLLED AREAS

AREA RADIATION MONITORS (ARM)

Area radiation monitors alarm when general area radiation levels exceed the set point on the monitor. Alarms on the various ARMs consist of audible and visual warnings.

DO NOT ignore an alarm even if the meter indicates a low dose rate.

If an alarm sounds in the area where you are working you should stop what you are doing, warn others around you as they may not have heard the alarm, and exit the area quickly, using the normal dress out procedure. Check your PIC and notify a Health Physics Technician.



Continuous Air Monitors (CAM)

A CAM is used to continuously monitor the air for airborne radioactivity.

The alarm consists of audible and visual warnings.

If an alarm sounds stop what you are doing, warn others around you, and exit the area quickly, using the normal dressout procedure. Check your PIC and notify a Health Physics Technician.



Radioactive Spill

A radioactive spill or leak is an uncontrolled release of radioactive materials. If you encounter a spill you should SWIM:

- o Stop the leak.
- o Warn others. Call the Control Room and Health Physics.
- o Isolate the area.
- o Minimize exposure and contamination.

Personal Injury

- Minor Injury

If a minor injury occurs while working in an RCA, exit the area and remove any protective clothing following the normal step-off pad procedure. Show the wound to a Health Physics Technician. They will monitor it for contamination. If the wound is not contaminated, you will be directed to medical services.

- Serious Injury

If a serious injury occurs, call the Control Room and inform them of the injury. The immediate welfare of the injured person is of prime importance.

APPENDIX A

EMERGENCY EYEWASH STATIONS

APPENDIX A

MILLSTONE UNIT 1:

- Radwaste by Batching Tanks
- Mezzanine 34'6 1. by ramp
 - 2. by telephone room
 - 3. by acid tank
- Turbine Building 14'6 South Side of Condenser Bay
- Outside Maintenance by Caustic Tanks
- Chemistry Lab
- Radwaste by Hopper Room

MILLSTONE UNIT 2:

- Auxiliary Building 14'6 by Make-Up Batch Tanks
- Radwaste R.R. Access
- Turbine Building 31'6 Southwest
- Turbine Building 14'6 Northwest
- Urea Formaldehyde Building

CONDENSATE POLISHING FACILITY BUILDING

- -4 Level Southeast
- -4 Level Acid Tank
- 28'6 North Loading Ramp
- 28'6 Northwest Decon Room Inside
- 28'6 South Filtration Area

MILLSTONE UNIT 3:

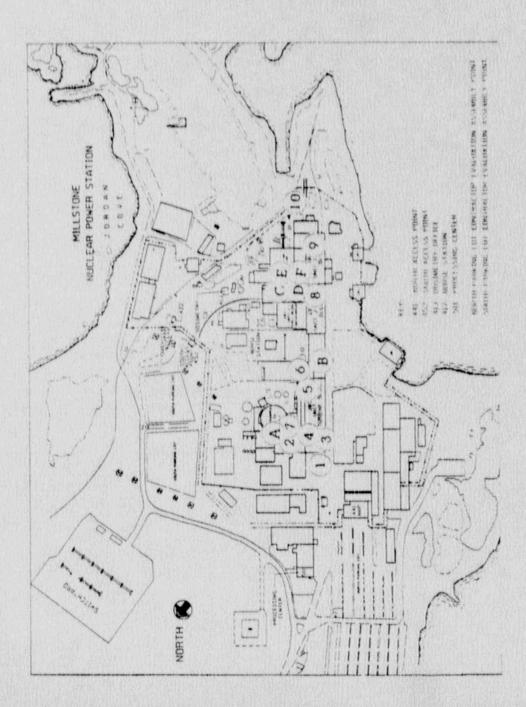
- Machine Shop (Portable Station)
- Turbine Building 24'6" Outside Southeast Corner Acid/Caustic Fill Area
- Turbine Building 14'6" Southeast Corner Acid/Caustic Area
- CPE 14'6" North End/Stairs to Auxiliary Boiler Room
- Turbine building 38'6" Southeast Corner against South Wall
- CPE 38'6" North End/Stairs by Auxiliary Boiler Room
- CTF 38'6" Far South Wall (Eye Wash Only)
- Auxiliary Building 4'6" South of Auxiliary Tunnel Pit
- Solid Waste Building 24'6" Mid-way South Wall
- Liquid Waste Building 24'6" Mid-way North of Double Doors to Fuel Building
- Fuel Building 24'6" Equipment Decon Area Far East Wall
- Auxiliary Building 24'6" East Hallway Mid-way Cooling Water Pump Area
- Waste Disposal Building 43'6" North Wall Mid-way
- Auxiliary Building 43'6" in North Hallway
- Intake Structure Northeast Corner Chlorine Room (Eye Wash Only)
 - Northeast Corner Inside Hypochlorite Enclosure
- Auxiliary Building 66'6" North of Center Stairs

CONNECTICUT YANKEE

- LOCATIONS: 1) Water Treatment
 - 2) Hydrazine Addition Area
 - 3) Steam Generator Chemical Addition Pot
 - 4) Hypochlorite Room/receiving Area
 - 5) Boiler Roum/Acid Caustic Receiving
 - 6) VCT Chemical Addition Station UL PAB
 - 7) Maintenance Shop
 - 8) Turbine Floor
 - 9) Chemistry Lab
 - 10) Chemistry Outside Module 2nd Floor Turbine Building
 - 11) Lube Oil Storage Area
 - 12) PAB A/O Station
 - 13) I&C Shop
 - 14) Switchgear batteries
 - 15) Security Diesel Batteries
 - 16) Lower Level Waste Disposal Building
 - 17) Health Physics Checkpoint
 - 18) Containment Access
 - 19) Maintenance Pump Overhaul Building
 - 20) Records Room
 - 21) Hot Machine Shop
 - 22) Resin Storage (New Warehouse)
 - 23) Storage (New Warehouse)
 - 24) Emergency Operations Facility, Mechanical and Electrical Equipment Room
 - 25) Emergency Operations Facility, Respirator Fit Test Room

APPENDIX B

HALON AND ${\rm CU}_2$ SYSTEMS



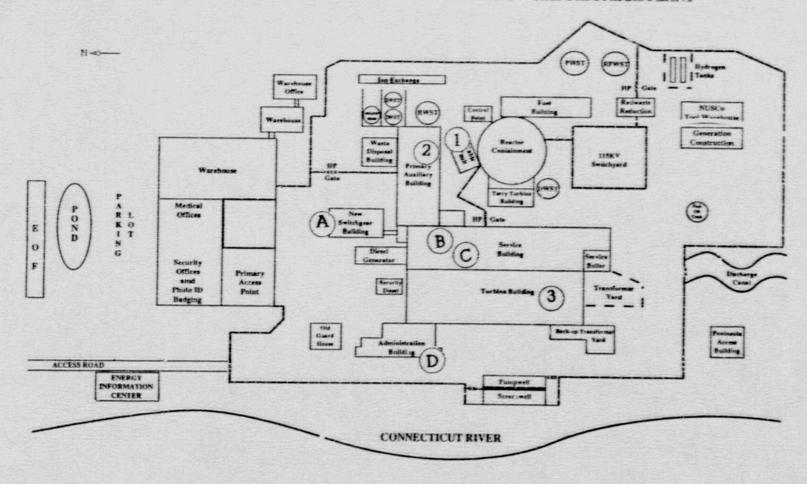
CO : PROTECTED AREAS

- I DIESEL FUEL OIL VAULTS
 - 2. CABLE TUNNELS
- 3 EAST, WEST, NOFMAL SWITCHGEAR ROOMS
 - 4 CABLE SPREADING ROOMS
- ALTEREX ENCLOSURE
- 6 AUX BOILER FUEL OIL PIT
- 7. MCC/ROD CONTROL AREAS
 - 8. UNIT 2 EXCITER
 - 9 UNIT 1 EXCITER 10 JET ENCLOSURE

HALON PROTECTED AREAS

- A INSTRUMENT RACK ROOM (UNDER FLOOR)
 - B NUCLEAR RECORDS VAULT
- C. UNIT 2 COMPUTER ROOM
- D UNIT 2 SWITCHGEAR EAST/WEST ROOMS
 - E UNIT I CONTROL ROOM
- F. UNIT ! COMPUTER ROOM

CONNECTICUT YANKEE ATOMIC POWER COMPANY - HADDAM NECK PLANT



Carbon Dioxide Systems

- 1. Cable Vauit
- 2. Charcoal Filters
- 3. Exciter

Halon Systems

- A. Third Floor, Switchgear
- B. Control Room, Computer Room, CAS
- C. Switchgear
- D. Records Vault

APPENDIX C

DOSIMETRY ISSUE FORMS

MILLSTONE

APPROVED BY			-DO NOT WRITE	N SHADED AREA	s_ '		
J.	phen 7	Dine	DATE	11/4/87		SOAC MTO NO	41
P4166-2 REV 10-66	/		DOSIMET	RY ISSUE			
AME (LAST)			***************************************	FIRS			W.C
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HLPR ASSIGN	1101	TYPE	LOCATION	ISSUE DATE	ENO DATE	RESULT	COMMENTS
				RU TURNON	STATE OF STREET	The West Comments	
hereby certify t	that the abo	ve informatio	n is correct to the	best of my kn	owledge.	DATE	

HP FORM 4902-7 REV 5 PAGE 1 OF 1

NAME SOCIAL SECURITY NO D. D. REBADGE HELPORE ASSIGN TL9 LOCATION DATE END TYPE RESULT COMMENTS

NAME (LAST)	rins		SOCIAL SECURITY NO
COMPANY NAME		DEPARTMENT	
TYPE OF COUNT (SCAN)		L	
COMMENTS	TERMINATION ANNUAL		
CHAIR COUNTER:	-HEALTH I	PHYSICS USE ONLY-	

Data inputDate	Initials	DOSIMETRY			
				SECURITY	BADGE *
NAME (LAST)		(FIRST)		(MIDDLE INITIAL)	AGE 1
SOCIAL SECURITY NO		DATE OF	BIRTH		SEX 2
STREET ADDRESS		CITY		STATE	ZIP CODE
MPLOYED BY		JOB FUNC	TION	JOB SUPERVISOR	
MPLOYER ADDRESS					
STIMATED TIME AT 1	HIS SITE				
. Have you ever	worn a personnel monitor	ing device (TLD,	Film Badge, F	ocket Dosimeter?)	
	Yes	□ No			
. Have you ever	worn a personnel monitor	ing device at this	station?		
	Yes	□ No	If Yes,	When	
. Have you worn	a personnel monitoring de		sent quarter?	MONTH	1YEAR
. Have you worn		□No Qtr. AprJun./3 rd	If Yes, I Otr. JulSep./4	ndicr.te below	1/YEAR
. Have you worn	a personnel monitoring de	□No Qtr. AprJun./3 rd	If Yes, it Otr. JulSep./d	ndicate below Im Qtr. OctDec.) EXPOSURE	1/YEAR
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BODY COUNT

RESP FIT

Date

CONNECTICUT VANKEE ATOMIC POWER COMPANY

094167-1 3-80

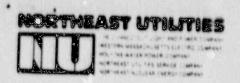
SP # 2 - 8

HADDAM NECK PLANT RR #1, BOX 127E, EAST HAMPTON, CONN. 06424

το:		Date:	
Subject: Request for Report	of Radiation History of		
NAME	BIRTH DAT	ε	SOCIAL SECURITY NO.
PERIODS OF EXPOSURE			
Gentlemen:			
Under the provisions of the l	J.S. Nuclear Recolatory Comm	mission "Rules and	d Regulations, Title 10, Part
15.13, Notifications and Rep	ports to Individuals," and Tit	le 10, Part 20.102	"Determination of
Accumulated Dose," we requ	uest a report of the radiation	exposure history of	f this individual for the time
employed at your facility. A	iso include the exposure to t	he skin of the who	le body and the extremeties.
A statement authorizing the	release of the requested infor	mation is given be	low.
		Very truly you	rs,
		Health Physic	s Supervisor
hereby authorize release of	the requested information to t	the above company	making this request.
SOCIAL SECURITY NUMBER	SIGNA URE OF INDIVIDUAL		DATE

CONNECTICUT VANKEE ATOMIC POWER COMPANY

	FIRST		,	AGE	BOCIAL S	ECURITY NO.	DATE OF	BIRTH
MEET ADDRESS				CITY			ST ZIP CODE	
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							DATE	
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DOSIMETRY CHECKLIST

NAME (last)			(fint)		(initial)	SSN
COMPANY/DE	PARTMENT					
1. TRAINING						
T. Trade	DATE	INTTIAL	SIGNATURE	DATE	RETEST	
A SS&E		[] Pass Fail []			[] Pass Fail []	SIGNATURE
B. Radworker Classroom		[] Pass Fail []			[]Pass Fail[]	
C. Radworker Practical		[] Pass Fail []			[] Pass Fail []	
		DATE	SITE	SIGN	ATURE	
2. WHOLE BO	DDY .		[]CY [MP			
3. MEDICAL CLEARANCE	CE.		[]CY [MP			
FUNCTION	RY N		CY MP			
5. RESPIRAT	OR +		CY MP			

DO NOT LOSE THIS FORM

Bring completed form to the Dosimetry Office for dosimetry issue.

[·] Required for dosimetry issue

⁺ Required for respirator issue

REVIEW QUESTIONS

The telephone numbers for the Control Room are:
Millstone Unit 1
Millstone Unit 2
Millstone Unit 3
Connecticut Yankee
The Station evacuation alarms are tested at Millstone and
at Connecticut Yankee.
During an evacuation at Millstone non-essential personnel in the Protected Area should evacuate to the
What action should be taken when a minor injury has the potential of being contaminated?
Non-essential personnel at Connecticut Yankee should evacuate to the
Where is your dosimetry stored at Millstone and Connecticut Yankee whe you go home at night?
What area extends 20 - 25 feet from the security fence where no material should be stored?
What administrative guidelines are set for whole body dose at Northeas Utilities?
Utilities?

1. If a fire door must remain open you must contact?

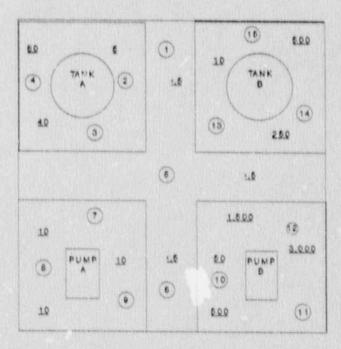
10. Whose approval is required to upgrade an individual's exposure guideline to 2,000 mrem/gtr.? 11. Exposure received at Millstone when not on an RWP should be recorded on 12. What action should be taken if your TLD or PIC is damaged? 13. Where are the radiological survey results kept at Millstone and Connecticut Yankee? 14. An RWP is required for entry into what areas at Connecticut Yankee and Millstone? 15. What is required for entry into a High Radiation area? 16. An area where the highest dose rate is 50 mrem/hr is posted as a area. 17. What is the release limit for loose surface contamination on tools or areas? 18. When frisking, an increase of cpm indicates a person or item is contaminated. 19. If you are frisking and the frisker alarms, what action is required?

resp; ra	tors.	shall not be worn with
2. What ac	tion is required when	an ARM alarms?
3. A CAM i	s used to monitor	
4. An unco	ntrolled release of re	adioactive materials is called a

Use the survey below to answer questions 25-29.

25. What would be required to enter Tank Room A?

- 26. What would be required to enter Pump Room A to perform an inspection...
 - ... At Millstone
 - ... At Connecticut Yankee
- 27. Which room(s) must be locked or continuously guarded?
- 28. What would be the requirements to enter Tank Room B?
- 29. After exiting Pump Room B, what type of personnel contamination monitoring is required?



. 7

POINT DPM/100CM° 1	SMEAR RESULTS				
2 2K 3 10k 4 20k 6 1k 6 1k 7 1k 8 1k 9 1k 10 0k 11 10 0k 11 10 0k 12 1k 13 0k 14 0k	POINT	DPM/100CM*			
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6 C1K 7 C1K 8 C1K 9 C1K 10 C1K 11 C1K 12 C1K 13 C1K 14 C1K	A				
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10 ck 11 kik 12 kik 13 kik 14 kik	8	KIK			
11 YiK 12 Yik 13 YiK 14 YiK	-	TEK DENEMAND			
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13 CK	DENTA	KK			
14 /1K	12	BOXKING CONTRACT			
14 /1K 15 /1K	bearing many	CK CK			
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Local de la constantina del constantina de la co		I			

ANSWERS TO REVIEW QUESTIONS

Answers to review questions:

1. The Control Room

- 2. MP1 4252 MP2 4352 MP3 - 6200 CY - 211
- 3. MP monthly; CY every Friday at noon
- 4. Nearest access point and out to its parking lot
- 5. Have a Health Physics Technician check the wound for contamination.
- 6. Energy Information Center
- 7. MP security access point; CY health physics control point
- 8. Isolation zone
- 9. Whole body limit 2500 mrem/gtr not to exceed 4,500 mrem/yr.
- 10. Health Physics Manager approval
- 11. Incidental Exposure Sheet
- Immediately leave the RCA, notify Health Physics Manager and obtain new dosimeter upon his approval.
- 13. MP outside each health physics office; CY with the RWP at the control points.
- 14. Connecticut Yankee: any Radiological Control Area. Millstone: High Radiation Area, Airborne Area, Contaminated Area, any other area posted with an "RWP required" sign.
- 15. Dosimetry, RWP, and a survey meter
- 16. Radiation Area
- 17. < 1000 dpm/100cm2
- 18. > 100 CPM

- 19. Stay where you are and notify a Health Physics Technician.
- 20.1. successful completion of radiation worker training
 - 2. fit test
 - 3. pulmonary function test/medical evaluation
 - 4. whole body count
- 21. Glasses with temple bars, beards
- 22. Stop what you are doing, warn others, exit area quickly, notify a health physics technician, check your dosimeter.
- 23. Airborne radioactivity
- 24. Spill

- 25. Dosimetry, RWP, Protective Clothing
- 26. At Millstone: Dosimetry
 At Connecticut Yankee: Dosimetry and RWP
- 27. Pump Room B
- 28. Dosimetry, KWP, survey meter, pre-job briefing
- 29. Minimum requirement-hand and foot frisk, with use of the PCM-1 a whole body frisk is accomplished.

MILLSTONE 2 (PWR) Waterford, Connecticut

Current Capacity Construction Permit:

Fuel Load: Commercial Operation: Reactor Manufacturer

Turbine Generator Manufacturer:

Engineer/Constructor: Initial Cost:

Net investment (12/89): Decommissioning Scheduled

Projected Decommissioning Cost:

862 MW December 1970 August 1975 December 1975 Combustion Engineering, Inc. General Electric Company

Sochtol Corporation \$424.4 million \$716.5 million**

2015

\$209.8 million (12/89 Dollars)

Ownership:

Northeast Utilities

100 percent

Performance Statistics	NU's Entitlement*
Capacity Factor (1989):	64.7 percent
(1975-1989):	65.9 percent
Net Generation (1985)	4,434,000 MWh
(1975-1989)	67,514,000 MWh
Total Gross Generation:	71,919,000 MWh
Oil Equivalent (1989):	8.4 million barrels (whole plant)
(1975-1989):	127 million barrels (whole plant)

MILLSTONE 3 (PWR) Waterford, Connecticut

Current Capacity: Construction Permit:

Fuel Load: Commercial Operation:

Reactor Manufacturer: Turbine Generator Manufacturer:

Engineer/Constructor:

Initial Cost (Approximate):

Net investment (12/89):

November 1985 April 1986 Westinghouse Electric Corporation General Electric Company

1,156 MW

August 1974

Stone & Wabster Engineerin; Corporation \$3.77 billion \$2.008 billion (MU's 65.1715% investment)

Decommissioning Scheduled

Projected Decommissioning Cost: \$293.2 million (12/80 Datiers)

Ownership:

A		
	Percent	MW
Connecticut Light and Power Company (CL&P)	52.9330	611.905
Western Massachusetts Electric Company:	12.2385	141.477
TOTAL - NU	65.1715	753.382
New England Power Company:	12.2050	141.090
Massachusetts Municipal Wholesale		
Electric Company:	4.7990	55.476
Montaup Electric Company:	4.0090	46.344
The United Illuminating Company:	3.6850	42.599
Public Service Company of New Hampshire:	2.8475	32.917
Central Maine Power Company:	2.5000	28.900
Central Vermont Public Service Corporation:	1.7303	20.002
City of Chicopce, Massachusetts	1.3500	15.606
Connecticut Municipal Electric Energy		
Cooperative, Inc.:	1.0870	12.566
Vermont Electric Generation and		
Transmission Cooperative, Inc.:	0.3500	4.046
Fitchburg Gas and Electric Light Company:	0.2170	2.509
Lyndonville (VT) Electric Department:	0.0487	0.563
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Performance Statistics	Total Unit	NU's Entitionment*	
Capacity Factor (1989): (1986-1989):	70.6 percent 73.2 percent		
Net Generation (1989): (1986-1989): Total Gross Generation:	7,112,000 MWh 27,487,000 MWh 28,683,000 MWh	4.116.000 MWh 17.324.000 MWh	
Oil Equivalent (1989): (1986-1989):	12.5 million bbl 48.6 million bbl	7.2 million bbi 30.6 million bbi	