

UNITED STATES OF AMERICA  
NUCLEAR REGULATORY COMMISSION

ATOMIC SAFETY AND LICENSING BOARD

Before Administrative Judge  
Peter B. Bloch

In the Matter of	)	Docket Nos. 70-00270
	)	30-02278-MLA
THE CURATORS OF	)	
THE UNIVERSITY OF MISSOURI	)	RE: TRUMP-S Project
(Byproduct License	)	
No. 24-00513-32;	)	ASLBP No. 90-613-02-MLA
Special Nuclear Materials	)	
License No. SNM-247)	)	

**AFFIDAVIT OF CHESTER B. EDWARDS, JR.  
REGARDING THE ADEQUACY OF ALPHA LABORATORY EQUIPMENT,  
FIRE-RELATED FEATURES IN THE ALPHA LABORATORY  
AND GENERAL BASEMENT AREA,  
AND THE STORAGE AND TRANSFER OF ACTINIDE AND ARCHIVED MATERIALS**

I, Chester B. Edwards, Jr. being duly sworn, hereby state as follows:

1 I am the Facilities Manager for the University of Missouri Research Reactor (MURR), a position that I have held since March 1, 1989.

2 I received an Associate's Degree in Applied Electronic Technology and Design (AAS) in 1962 from DeVry Technical Institute, Chicago, Illinois and a B.S. from the College of Education, Industrial Education, in 1975 from the University of Missouri-Columbia.

3 I have been employed at MURR since 1968 in positions of Reactor Operator (1968), Senior Reactor Operator (1968-1975), Maintenance Engineer (1975-1989) and presently Facilities Manager. I currently hold an NRC Senior Reactor Operator License (SRO) and have a total of 28 years of research reactor and research program support experience. I am a member of the

1 "Facility Emergency Organization" as defined in the NRC approved  
2 MURR Emergency Plan.

3 4 Prior to my employment at the MURR, I was employed with the  
4 Reactor Operations Division (1962-1968) at the Argonne National  
5 Laboratory, Argonne, Illinois. My resume is attached as  
6 Attachment 1.

7 5 As Facilities Manager, it has been my responsibility to  
8 coordinate and provide oversight for the Alpha Laboratory design  
9 and construction, equipment installation and testing, and  
10 development of the TRUMP-S procedures. I have also been a team  
11 member of the TRUMP-S Program oversight committee. This  
12 committee meets weekly with the Project Principal Investigator  
13 and his colleagues and MURR staff from the Director's Office,  
14 Health Physics, Reactor Operations and Facilities Management.

15 6 My support staff includes two (2) staff engineers, one of whom  
16 has been assigned a major responsibility for this project, two  
17 (2) electronic technicians, four (4) machinists/instrument  
18 builders and one (1) drafting person.

19 7 I was the University's Coordinator and principal contact with  
20 the Rockwell International (Rockwell) and was responsible for  
21 assessing the TRUMP-S Research Program laboratory and research  
22 equipment requirements. This included detailed reviews and  
23 discussions with Rockwell staff concerning design and  
24 construction features of the Alpha Laboratory and the design  
25 specifications of research equipment provided by Rockwell. My  
26 responsibilities also included the development of the Alpha  
27 Laboratory's research equipment installation requirements,  
28 operational features and the readiness performance testing and  
29 certifications for the Alpha Laboratory and its equipment.

30 8 I was MURR's liaison with Architectural Engineering (A/E)  
31 consultant retained by the Licensee to assist in the Alpha  
32 Laboratory room design. The A/E services included room  
33 construction details, Heating, Ventilation and Air Conditioning  
34 (HVAC) design, electrical and utility services design. I also  
35 coordinated the University's Campus Facilities construction  
36 trades (carpenters, plumbers, electricians, sheet metal workers,  
37 painters, etc.) who actually built the Alpha Laboratory.

38 9 I chaired the weekly meetings for Alpha Laboratory  
39 construction phase of the project. Attendees included Campus  
40 Facilities Engineering and Construction Management staff,  
41 construction trades supervisors (the project construction phase  
42 determined which trade supervisor(s) attended) and MURR staff  
43 from Facilities Management, Reactor Operations and Health  
44 Physics.

1 10 I have reviewed and approved all of the Facility and  
2 Maintenance Procedures sections 80 through 91 of the TRUMP-S  
3 Actinide Measurements (TAM) Standard Operating Procedures.

4 11 Hence, I am qualified by background, experience and personal  
5 knowledge to attest to the adequacy of the equipment in the Alpha  
6 Laboratory, as well as the features of the Alpha Laboratory and  
7 general basement area to limit the spread of fire and the  
8 transportation and storage of TRUMP-S nuclear materials.

9 **The Equipment in the Alpha Laboratory**  
10 **has been Adequately Inspected and Tested**

11 12 The contents of the Alpha Laboratory are primarily limited  
12 to non-combustible research equipment systems, other research  
13 equipment and miscellaneous items, as described below.

14 13 The research equipment systems for conducting the TRUMP-S  
15 experiments consist of:

- 16 a Ni Train System
- 17 b Dri Train System
- 18 c ICP System
- 19 d ICP Plasma Source
- 20 e ICP Power Supply
- 21 f. ICP Computer
- 22 g. Thermal Well Heater and Controller
- 23 h. Data Acquisition System and Printer
- 24 i. Computer Terminal, CPU and Printer
- 25 j. Drying Oven
- 26 k. Alpha 3 Radiation Air Monitor

27 Each of these stand alone systems are housed in their respective  
28 metal cabinets (except f and i which have molded plastic  
29 cabinets) and contain a specialized array of electrical,  
30 electronic, and mechanical components to accomplish their  
31 intended purpose. Each cabinet has at least one electrical fuse  
32 and/or electrical breaker, and each of the laboratory electrical  
33 services is equipped with safety trip protection that meets the  
34 National Electrical Code for service.

35 14 The other research equipment consists of:

- 36 a Argon glove box and associated equipment and systems.  
37 The argon glove box includes a stainless steel box with  
38 antechamber, a view window on each side, four glove  
39 port holes with rubber gloves, and port covers. One of  
40 the argon glove box windows is made of polycarbonate  
41 polymer (Tuffak Plastic manufactured by Rohm and Haas  
42 Co.) with a NFPA flammability rating of 1. The other

1 windows are made of a self extinguishing acrylic resin  
2 (SE-3 manufactured by Rohm and Haas Co.).

3 b Air glove box and associated equipment and systems.  
4 The air glove box includes an aluminum box with an  
5 antechamber connecting the air glove box to the argon  
6 box, view windows with four rubber glove ports, one bag  
7 out port, and port covers. The windows for the air  
8 glove box are made of polycarbonate resin (Lexan Resin  
9 manufactured by General Electric) and has a NFPA  
10 flammability rating of 1.

11 c ICP glove box and associated equipment and systems.  
12 The ICP glove box includes an aluminum frame box with  
13 view windows with three rubber glove ports, one bag out  
14 port, and port covers. The ICP glove box windows are  
15 made of a polycarbonate polymer (Tuffak Plastic  
16 manufactured by Rohm and Haas Co.) with a NFPA  
17 flammability rating of 1.

18 As indicated above, none of the glove boxes are constructed of  
19 materials that are a source of fuel. All three glove boxes are  
20 of metal construction. The windows are made of polycarbonate  
21 polymer, acrylic resin or polycarbonate resin. In the event of a  
22 fire, one type is rated self extinguishing and the other two are  
23 rated NFPA as 1 (slight), none of which is likely to burn. Each  
24 has installed Butyl rubber gloves that are designed especially  
25 for glove box service and are universally used in the chemical  
26 and nuclear industries. The Butyl rubber gloves have a flash  
27 point of 482° F. The argon glove box has installed a heat  
28 sensor fuse link as part of the fire protection alarm system.  
29 The fuse link is Underwriters Laboratory (UL) approved to melt at  
30 136° F and activate the fire alarm system. Meyer Affidavit  
31 October 29, 1990, ¶ 28. At all times, except when researchers  
32 are working in the glove boxes, the port covers are bolted in  
33 place over the glove port opening. The glove port covers for the  
34 argon glove box are made of molded phenolic resin, an insulator  
35 commonly used in the electrical/electronic industry that does not  
36 burn. The port covers for the air glove box and the ICP glove  
37 box are made of aluminum plate.

38 15 The major miscellaneous items within the Alpha Laboratory  
39 consist of:

- 40 a Metal Desk
- 41 b Office chair and lab stools
- 42 c One Vacuum Pump
- 43 d One Radiological Air Filtering System with Roots Blower
- 44 e Health Physics Hand Held Survey Instruments and Cart
- 45 f Fire extinguishers

- 1 g Two telephones
- 2 h Necessary Laboratory and office supplies

3 16 The equipment in the Alpha Laboratory (each glove box,  
4 support equipment and plumbing/ventilation system components) has  
5 been selected, installed and tested to reduce undesired  
6 experimental interference with the quality of collected research  
7 data.

8 17 All the major research equipment in the Alpha Laboratory  
9 (Argon glove box, with Ni and Dri train units, air glove box, ICP  
10 system, data acquisition instruments, oven) and their instrument  
11 tech manuals were transferred to the Licensee by Rockwell  
12 International. Upon receipt of this equipment and their  
13 instrument tech manuals, the Licensee completed an inventory  
14 check of all items. Each piece of research equipment was  
15 inspected and approved for use by Licensee staff prior to  
16 installation. Each piece of equipment was verified operable by  
17 Licensee staff in accordance to general standard operating  
18 practices, manufacture's technical and operational  
19 specifications, system performance criteria developed for  
20 conducting the research and the Facility and Maintenance TRUMP-S  
21 procedures (TAMs 80 through 91).

22 18 All of the operational controls, electrical, electronic, and  
23 mechanical components for each piece of research equipment in the  
24 Alpha Laboratory (including the argon glove box and support  
25 equipment) have been inspected, installed, calibrated and  
26 operationally tested to perform within the TAM's and good  
27 research practices. All safety actuated trips and associated  
28 response equipment have been operationally tested to perform  
29 within the TAM's and standard operational practices.

30 19 The Alpha Laboratory operation and research equipment  
31 operational and safety calibrations, functional tests and  
32 operational limits are recorded. Prior to authorization of the  
33 TRUMP-S research to begin, all research equipment and laboratory  
34 readiness tasks were completed and certified by a member of the  
35 TRUMP-S oversight committee. The final review, acceptance and  
36 approval of these tasks was performed by the principal  
37 investigator and the Associate Facility Director.

38 **The Alpha Laboratory has been Constructed to**  
39 **Minimize the Spread of Fire**

40 20 The Alpha Laboratory has been constructed so as to minimize  
41 combustibility of floor, walls and ceilings. The Alpha  
42 Laboratory has approximately 450 sq. ft. of floor area, 8 ft.  
43 ceiling, constructed with 2 in. x 4 in. walls and 2 in. x 12 in.  
44 ceiling joist. The walls and ceiling are fiberglass insulated  
45 for sound proofing, with 5/8 in. Gold Bond fire code Type X

1 drywall, which has a one (1) hour fire rating and meets ASTM  
2 C-36-85 and FED. STD SS-L-Type-30D codes. The walls and ceiling  
3 are completely covered with one coat of primer and two coats of  
4 epoxy two part paint.

5 21 The floor covering is a seamless 80 mil thick Armstrong  
6 Medintek vinyl which meets National Fire Protection Association  
7 (NFPA) Life Safety Code 101. The flooring has a smooth finish,  
8 is chemical resistant, and extends up 4 inches on the wall.

9 22 The Alpha Laboratory has three access solid core doors (each  
10 with a fire rating of 20 minutes). One is designated as an  
11 emergency exit which also may be used to pass large equipment  
12 through. By design, the Laboratory cannot be accessed through  
13 the emergency exit door. The emergency exit door may only be  
14 opened from inside the laboratory. The other two doors are part  
15 of an airlock pass through for normal personnel entry and exit.  
16 All three doors are equipped with surface mount rubber gasket  
17 seals which are mechanically activated when placed in the closed  
18 condition. Each of the airlock doors has a view window to  
19 observe who is in the area. A sealed plate glass window is  
20 installed in the south wall to allow observation of activities  
21 inside the Alpha Laboratory for safety purposes.

22 23 Other features of the Alpha Laboratory that would minimize  
23 the effects of any fire or explosion that occurs in the  
24 Laboratory have been described in the Meyer Affidavit October 29,  
25 1990, at ¶¶ 24 - 31, 44, 45, 47, 59, 66, and 67.

26 24 The Alpha Laboratory ventilation and exhaust systems are  
27 designed so that, in the event of a fire, the air supply exhaust  
28 fans can be turned off, and the supply and exhaust dampers  
29 closed.

30 25 The Alpha Laboratory ventilation is designed to control the  
31 air supply and exhaust volumes and the negative laboratory room  
32 pressure. The ventilation system for the basement/Alpha  
33 Laboratory has one supply line and three exhaust lines. The  
34 facility exhaust system discharges all the exhaust air from the  
35 three basement/Alpha Laboratory lines, grade level quadrant  
36 laboratory HEPA filtered trunk lines and the containment  
37 building.

38 26 The ventilation for the Alpha Laboratory is supplied from  
39 the HVAC double duct system on grade level. Supply from Supply  
40 Fan-1 (SF-1) provides treated air (site steam heated and chill  
41 water cooled) to the basement via mixing boxes that are  
42 controlled for comfort by the room thermostat. The Alpha  
43 Laboratory has its own mixing box and booster supply fan to  
44 supply treated DOP tested HEPA (filter meets UL 586 High-  
45 Efficiency Particulate, Air Filter Units standard) filtered air.

1 A damper is installed between the mixing box and HEPA filter that  
2 may be used to balance air flows or may be placed in the closed  
3 position to isolate the Alpha Laboratory. Either or both of the  
4 supply fans (SF-1 and the Alpha Laboratory fan) may be turned off  
5 in the event of a fire.

6 27 The Alpha Laboratory exhaust air system has installed two  
7 pre-filters in parallel followed by two parallel DOP tested HEPA  
8 filters which is followed by two more DOP tested HEPA filters in  
9 parallel. The laboratory exhaust inline fan booster discharges  
10 into the existing MURR facility exhaust system prior to the  
11 facility exhaust exiting the building. The exhaust system  
12 installed damper may be used to balance the air flow or may be  
13 placed in the closed position to isolate the Alpha Laboratory.  
14 The exhaust fan may be turned off in the event of a fire.

15 28 The Hot Cell, located in the basement area, is exhausted via  
16 two HEPA filters in series, followed by an inline booster fan  
17 system located in the inner corridor on grade level. The hot  
18 cell booster exhaust fan discharges into the facility exhaust  
19 system. The hot cell exhaust may be isolated by a quick closing,  
20 air to open, spring to close butterfly valve on actuation. This  
21 valve may be placed in the closed position during a fire.

22 29 Mechanical equipment room 114 exhaust air passes through two  
23 HEPA in parallel followed by two charcoal filters in parallel,  
24 all of which are located in the room 278 area on grade level.  
25 The room 114 filter housing is connected to the facility exhaust  
26 system.

27 30 The Alpha Laboratory, Hot Cell and room 114 exhaust air  
28 combines with exhaust air from the four (4) laboratory quadrants  
29 and the containment building and is exhausted via the facility  
30 exhaust fan at least 55 ft. (R-103 license specification) above  
31 grade level (actual height is 68 ft.). The facility exhaust  
32 system has one fan in operation with a second in auto start stand  
33 by. Both fans have emergency electrical generator back up. Both  
34 exhaust fans may be turned off during a fire incident.

35 **The General Basement Area is Constructed**  
36 **to Minimize the Spread of Fire**

37 31 As previously described the Alpha Laboratory was constructed  
38 to minimize the possibility of a fire spreading from within the  
39 Alpha Laboratory to the basement area. Even if this were to  
40 occur, the construction of the basement area is such that it  
41 would prevent the spread of a fire any further. The Alpha  
42 Laboratory is housed in the basement area outside containment.  
43 The reinforced poured concrete vault in which the Alpha  
44 Laboratory is housed has a 12 in. thick concrete floor, 8 in.

1 thick concrete ceiling, and 16 in. thick concrete walls on the  
2 north, east, south and west. In effect, the Alpha Laboratory is  
3 entombed inside a concrete vault isolated from the rest of the  
4 facility.

5 32 The basement has no windows and two exit points. One is to  
6 the reactor mechanical equipment room 114 area, deeper in the  
7 basement and cooling tower tunnel. The cooling tower tunnel is  
8 secured by a metal door that is kept closed and locked at all  
9 times. The cooling tower tunnel door alarms locally and  
10 remotely in the reactor control room 302. Unauthorized access is  
11 responded to immediately by licensed Reactor Operators. The  
12 control room operator has video camera monitoring of this door.  
13 The second exit is up the stairs to grade level landing. The  
14 stairs landing is isolated from the grade level by two fire  
15 doors, one going in each direction leading to the inner and outer  
16 corridor.

17 33 The freight elevator from the basement to grade level is  
18 accessed via steel roll up doors on either side of the cargo box,  
19 one on the north side and one on the south side at basement level  
20 and one on the north side and one on the south side at grade  
21 level, for a total of four (4) doors. Both doors at one level or  
22 the other, depending on which level the cargo box is, are closed,  
23 isolating the basement from grade level. The operation of the  
24 elevator cargo box movements is both electrically and  
25 mechanically interlocked so at least one set of roll up doors are  
26 always in the closed condition.

27 **The Materials in the General Basement Area do**  
28 **not Create a Fire Hazard to the Alpha Laboratory**

29 34 The general basement area (outside the Alpha Laboratory)  
30 does not present a hazard to the Alpha Laboratory from  
31 flammables, combustibles or explosives. There are no explosives,  
32 gasoline, diesel fuel, kerosene, fuel oil, motor oils, etc.  
33 stored in the basement. As described below, the basement area is  
34 served by a 15 ton hydraulic freight elevator and a natural gas  
35 system, and houses two hydraulic presses used for waste  
36 processing.

37 35 The 15 ton hydraulic freight elevator serves the basement  
38 area from grade level. The elevator hydraulic oil reservoir  
39 (hydraulic oil used is a mixture of Texaco-Rando oil HD-32 and  
40 Sun Oil - Sunvis 846 both with an NFPA flammability rating of 1)  
41 is a closed self-contained system in room 119 which is  $\approx$  80 ft.  
42 from the Alpha Laboratory and adjacent to the elevator shaft.  
43 Maintenance and operational inspections and testing are performed  
44 under contract by the Otis Elevator Company. Any oil leakage,  
45 etc. is repaired and cleaned up when it occurs.



1 36 A low pressure natural gas distribution piping system is  
2 installed throughout the facility. The gas system is installed  
3 according to standard building codes. The gas line safety valve  
4 and isolation shut-off valve for the facility supply is located  
5 outside the facility at the facility piping entry location and  
6 adjacent to the loading dock (in compliance with NFPA 802,  
7 Section 3-9.2). There is no natural gas line or supply in the  
8 Alpha Laboratory and the closest gas pipe is  $\approx$  15 ft. from the  
9 laboratory. There is no use of natural gas and no installed  
10 connection tees in this area. The closest area that uses natural  
11 gas is  $\approx$  85 ft.

12 37 Two hydraulic presses (hydraulic oil used is American Oil  
13 and Supply Company, H-537, with a NFPA flammability rating of 1)  
14 are housed in the basement for compacting Low Specific Activity  
15 (LSA) radioactive waste materials for shipment. A small self  
16 contained, enclosed reservoir hydraulic press for smashing LSA  
17 aluminum cans is located  $\approx$  85 ft. from the Alpha Laboratory. A  
18 larger hydraulic compactor, also a self contained, enclosed  
19 reservoir hydraulic ram press, is used for compacting LSA rad  
20 waste materials into Department of Transportation (DOT) approved  
21 55 gallon metal drums for shipment. The compactor is located  
22  $\approx$  80 ft. from the Alpha Laboratory.

23 38 Explosives are prohibited from being brought into the  
24 reactor facility, including the basement area and the Alpha  
25 Laboratory. Explosives of any type are not handled, used,  
26 stored or processed within MURR. Unnecessary combustibles  
27 are not stored in the basement area. Limited storage of latex  
28 gloves, absorbent paper, paper towels, computer paper, reference  
29 books, manuals, etc. are available in the basement stored in  
30 metal cabinets. Radioactive waste materials are collected  
31 throughout the facility and processed with the Low Specific  
32 Activity (LSA) waste processing compactor. These materials are  
33 processed on a regular basis and are not permitted to accumulate.  
34 Metal barrels (with lids), which are filled with compacted LSA  
35 materials, are stored in the basement area until picked up by the  
36 University contract commercial disposal firm.

37 **The Actinides are Stored Inside**  
38 **Special Transport and Storage Containers**

39 39 The actinides were shipped from the supplier (Rockwell  
40 International for the uranium, plutonium, neptunium, and the  
41 Department of Energy's (DOE) Oak Ridge Laboratory for the  
42 americium) in approved Department of Transportation (DOT)  
43 shipping containers. After receipt, the actinide materials were  
44 promptly stored in these containers in the Reactor Fuel Vault.  
45 The receipt of the material was controlled by the Special Nuclear  
46 Material (SNM) Custodian who was guided by TAM-20 "Receipt of

1 Actinides", and Health Physics Standard Operating Procedure HP-  
2 SOP-3 "Receiving and Opening Packages of Radioactive Material."

3 40 The actinides were subsequently moved to the argon glove box  
4 in the Alpha Laboratory in the original shipping containers by  
5 the SNM Custodian under the direction of procedure TAM-21,  
6 "Transfer of Actinides." (Only one actinide material was  
7 transferred to the Alpha Laboratory at a time.) The actinide  
8 shipping container was placed in the Argon glove box in  
9 accordance to TAM-12, "Glove Box Transfers." In the glove box  
10 the materials were removed from the original shipping containers.  
11 The material was then separated for use in experiments and the  
12 bulk inventory is placed in a series of four specialized  
13 containers in accordance to TAM-22 "Actinide Sample Subdivision  
14 and Storage" (each housed inside the other). As is described  
15 below, the actinides are stored in the Reactor Fuel Vault and  
16 transferred between the Alpha Laboratory and the fuel vault  
17 inside the series of four specialized containers.

18 41 After the actinides are used in the TRUMP-S experiments, the  
19 material is placed in two specialized containers (one housed  
20 inside the other) and placed in the "lead storage box." The  
21 transfer and storage of these archived materials are also  
22 discussed below. The actinides are stored and transferred in a  
23 controlled configuration that minimizes the risk of fire.

#### 24 The Storage of Actinides in the Reactor Fuel Vault

25 42 All actinide materials are stored inside the Reactor Fuel  
26 Vault. The fuel vault is housed inside the Reactor Containment  
27 Building. The fuel vault is a specially constructed (combination  
28 of thick concrete walls and heavy steel plates) room with a  
29 single door and is secured by an appropriate lock.

30 43 The entry into the fuel vault is controlled in accordance  
31 with NRC approved security procedures.

32 44 The accountability of Special Nuclear Materials (SNM) is the  
33 responsibility of the SNM Custodian. The SNM Custodian receives  
34 and accepts TRUMP-S Radioactive Materials in accordance with TAM-  
35 20. The SNM Custodian completes a monthly physical inventory of  
36 SNM materials as required by TAM-23 "Inventory Control of  
37 Actinides." All transfers into and out of the fuel vault are  
38 recorded by the SNM custodian in the TRUMP-S Radioactive  
39 Materials log as required by TAM-21 "Transfer of Actinides".

#### 40 Description of the Storage Containers

41 45 A series of four (4) specialized containers (each housed  
42 inside the other) are used to encapsulate the actinide materials,  
43 while stored in the reactor fuel vault and while being

1 transferred between the argon glove box in the Alpha Laboratory  
2 and the fuel vault.

3 46 The inner storage transfer container is a 20 ml  
4 scintillation vial, with a threaded cap. The vial is made of  
5 glass and the cap of hard molded plastic with a soft seal liner.

6 47 The second container is a 1-1/2 in. O.D. X 1-3/8 in. x 2-1/2  
7 in. long stainless steel tube with a 1/16 in. stainless steel  
8 bottom welded on one end and an "O" ring modified male "Swagelok"  
9 compression fitting at the other. The female compression fitting  
10 cap is threaded over the "O" ring section and securely tightened.  
11 Each container was tested to 50 psig with no leaks.

12 48 The third container is a 4.500 in. O.D. x 4.026 in. I.D. x  
13 10 in. long aluminum container. A 1/4 in. thick aluminum bottom  
14 is welded on one end and a double "O" ring flange is inserted and  
15 bolted in place at the other end. A 30 in. Hg vacuum to 30 psig  
16 pressure gauge is mounted on the flange as is an argon fill  
17 valve. Each aluminum container is pressure tested to 50 psig  
18 with no leakage. The aluminum container will hold up to four of  
19 the stainless steel containers.

20 49 The transport container used for movement and storage of the  
21 materials outside the glove box is a five (5) gallon Department  
22 of Transportation (DOT) approved container with a lid that is  
23 filled with packing material to tightly secure the aluminum  
24 container.

25 50 Each of the different materials used in the TRUMP-S  
26 experiments (uranium, plutonium, neptunium and americium) is  
27 contained in a separate aluminum container with a pressure gauge.  
28 Each of the types of materials is transported to and from the  
29 alpha laboratories in a separate DOT containers. Only one type  
30 of actinide material is transferred to and from the Alpha  
31 Laboratory at a time. There may be one or more stainless steel  
32 containers (container 2 above) with scintillation vials (the  
33 first container) subdividing particular materials inside the  
34 aluminum and DOT transfer containers.

35 Transportation of the materials  
36 to (from) the Argon Glove Box in the Alpha Laboratory

37 51 For transport from the Alpha Laboratory to the fuel vault,  
38 or vice versa, the material is encapsulated into the four  
39 successive devices, each inside the other. The following steps  
40 outline the flow path to encapsulate the material in the argon  
41 glove box as per TAM-22 before transfer to the vault as per TAM-  
42 21. This series of steps is reversed to transfer material from  
43 the fuel vault and is governed by the same series of procedures.

1 All handling of each actinide material itself is only performed  
2 in the argon glove box.

3 52 Each piece of actinide material is either placed in total  
4 (or subdivided into parts) into one or more 20 ml scintillation  
5 vials with screw top lid and securely tightened. The material is  
6 now inside a purified high quality argon atmosphere.

7 53 The 20 ml vial is then placed into the stainless "O" ring  
8 sealed container and securely tightened. It too contains a  
9 purified high quality argon atmosphere.

10 54 Up to four (4) stainless steel containers may be placed in  
11 the 3rd "O" ring flanged aluminum container. The lid is bolted  
12 and tightened in place. A hand pump is connected to the argon  
13 valve on the container, and the container is pressurized to  
14 greater than 25 psig. The valve is closed and pump removed. The  
15 double encapsulated actinide material is now housed in a third  
16 pressurized container of high purity argon. The over pressure is  
17 monitored until the pressure is verified stable.

18 55 The aluminum container with the actinide material is then  
19 transferred from the argon glove box to the air glove box as per  
20 TAM-12.

21 56 The aluminum container with the actinide material is then  
22 transferred out of the air glove box by the "bag out" procedure  
23 TAM-14 "Bagging Material in and out of a Glove Box". Bag out  
24 (in) is a procedure for transferring items between the air glove  
25 box and the Alpha Laboratory. This procedure allows items to be  
26 transferred without opening the glove box.

27 57 The bagged out container is wrapped in a second piece of  
28 plastic, and then placed with sufficient packing in the 5 gallon  
29 DOT transport container and the lid is secured by a clamp  
30 compression seal ring.

31 58 The DOT transport container is then moved to the fuel vault  
32 as required by TAM-21. While the materials are in transit and  
33 during their storage in the reactor fuel vault, the materials are  
34 contained in three separate containers each with its own high  
35 purity argon blanket. These containers (which are stacked inside  
36 of each other) remain in the DOT transport container.

37 59 The SNM custodian completes the TRUMP-S Material transfer  
38 forms, and logs all material movement in the TRUMP-S Radioactive  
39 Material log book. The SNM custodian conducts at least monthly  
40 an inventory of all actinide materials as per TAM-23. The SNM  
41 custodian reads and records the pressure readings on each storage  
42 container. The Reactor Manager and the Principle Investigator  
43 and/or his staff are verbally notified of any discrepancies. A

1 written report, including any discrepancies, is submitted to the  
2 Reactor Manager.

3 60 Removal of the materials to the argon glove box merely  
4 reverses these steps. A DOT transfer container is placed in the  
5 Alpha Laboratory. The outer plastic bag is removed from the  
6 aluminum container. Then, the container, inside one plastic bag,  
7 is placed into the air glove box by the bag in technique  
8 described in TAM-14. The plastic wrapping and bagging material  
9 are removed inside the air glove box. The aluminum container is  
10 then passed into the connecting antechamber and to the argon  
11 glove box as per TAM-12. The succession of the aluminum  
12 container, stainless steel containers and then scintillation vial  
13 are opened when they are under the high purity argon blanket  
14 inside the argon glove box. The experimenters may then gain  
15 access to the materials.

16 Storage of Archived Materials

17 61 Once the actinide materials have been utilized in the TRUMP-  
18 S experiments, they are considered "archived material." These  
19 materials and other laboratory equipment which come in contact  
20 with the materials during the TRUMP-S experiments (such as the  
21 tantalum tubes) are stored in two successive "archived storage  
22 containers" inside the "archived storage vault."

23 62 The archived storage vault consists of a lead shielded  
24 drawer that is housed in a carbon steel lined and reinforced 12  
25 in. thick concrete cavity recessed in the east wall of area 111,  
26 adjacent to the Alpha Laboratory, Room 111A. The cavity is 55  
27 in. deep and extends approximately 5 in. beyond the face of the  
28 archived storage vault when the drawer is fully inserted. There  
29 are alignment rollers that guide the movement of the drawer and  
30 built-in mechanical stops that prevent the drawer from being  
31 inadvertently withdrawn out of the recessed cavity.

32 63 The recessed storage cavity is surrounded by earth on all  
33 sides except the west face. A minimum of 14 feet of earth is  
34 between the top of the storage cavity and the 8 in. grade level  
35 concrete floor.

36 64 The drawer is a carbon steel welded box mounted on casters  
37 with a storage capacity of 10 inches x 10 inches x 47 inches for  
38 a total volume of 4700 in<sup>3</sup> (2.72 ft<sup>3</sup>). The moveable archived  
39 storage vault outer face is covered with lead shielding 2 inches  
40 thick on the exterior surfaces of the box. The drawer box is  
41 centered on the lead face which extends approximately 4 in.  
42 beyond all sides. Additional lead can be added inside the drawer  
43 as needed.

1 65 The archived storage vault is secured in position with an  
2 anchored padlocked chain with the keys under the control of the  
3 Manager of Health Physics. The SNM Custodian places a security  
4 seal on the locked drawer for material controls.

5 The Archived Storage Container

6 66 The archive sample storage containers consist of two  
7 separate containers one housed inside of the other.

8 67 The inner storage container is a stainless steel bolted 3/4  
9 in. thick aluminum flange at one end with double "O" ring seal,  
10 19 1/2 in. long, 2.375 in. O.D. x 2.067 in. I.D. pipe. A 1/4 in.  
11 thick aluminum plate is welded in the bottom. This inner  
12 container has been pressure tested with no leakage at 50 PSIG.

13 68 The outer storage container is a sealed 21 1/4 in. long 2.875  
14 in. O.D. x 2.469 in. I.D. aluminum pipe with a stainless steel  
15 bolted 3/4 in. thick aluminum double "O" ring seal flange lid at  
16 the top and a 1/4 in. thick aluminum plate welded into the  
17 bottom. Attached to the side of the container is a valve  
18 isolatable 30 inch Hg vacuum to 30 PSIG pressure gauge and an  
19 argon fill isolation valve. The outer container has been  
20 pressure tested with no leakage at 50 PSIG.

21 Transportation of the Archived Containers  
22 and the Actinide Salts and Materials contained Therein

23 69 For transport from the Alpha Laboratory and the archived  
24 storage vault or vice versa, the archived samples are  
25 encapsulated into two successive devices, one inside the other.  
26 The following steps outline the flow path to transfer material  
27 from the argon glove box to the archived storage vault. This  
28 series of steps is a reverse to transfer archived samples from  
29 the archived storage vault to the argon glove box.

30 70 Empty containers for archived samples are transferred into  
31 argon glove box via the antechamber as per TAM-12. With the  
32 empty containers in the argon glove box, archived samples are  
33 loaded into the inner container, the lid attached and properly  
34 tightened (the inner container now contains a purified argon  
35 environment). The inner chamber is loaded into the outer  
36 container, the lid attached and properly tightened.

37 71 A hand operated pump is attached to the outer container fill  
38 valve and the valve opened. Argon is pumped from the Argon glove  
39 box environment into the outer chamber to an over pressure of at  
40 least 25 PSIG, the valve closed and the pump disconnected from  
41 the container.

1 72 The outer archive storage container, which is now filled with  
2 argon, is observed for a period of time to verify it is  
3 maintaining the desired pressure. Monitoring the outer container  
4 pressure verifies both the inner and outer container seal  
5 integrity.

6 73 The Archive storage container is then transferred from the  
7 argon glove box to the air glove box via the antechamber as per  
8 TAM-12. Archive samples are bagged out of the air glove box as  
9 per TAM-14.

10 74 The archive storage container is placed in a second plastic  
11 bag.

12 75 Under direction of the SNM Custodian and a Health Physicists,  
13 the archived samples are hand carried out of the Alpha Laboratory  
14 room 111A to the archived storage vault area just outside the lab  
15 in room 111.

16 76 The archived samples are placed into the designated archived  
17 storage vault by the nuclear custodian, closed, chained and  
18 locked. The SNM Custodian conducts at least monthly an inventory  
19 of all archived samples as per TAM-23. The SNM Custodian reads  
20 and records the pressure readings on each storage container. The  
21 Reactor Manager and the Principle Investigator and/or his staff  
22 are verbally notified of any discrepancies. A written report  
23 including any discrepancies is submitted to the Reactor Manager.

24 77 These steps are reversed in order to retrieve archived  
25 samples from the archived storage vault and to bring the archive  
26 storage containers into the argon glove box. Removal of the  
27 archived samples to the argon glove box merely reverses these  
28 steps. The archived sample container is removed from the  
29 archived storage vault and transferred to the Alpha Laboratory.  
30 The plastic wrapped aluminum container is placed into the air  
31 glove box through the bag in procedure as per TAM-14. The  
32 plastic wrappings are removed inside the air glove box. The  
33 aluminum container is passed into the antechamber to the argon  
34 glove box as per TAM-12. The succession of the aluminum  
35 containers are opened when they are under the high purity argon  
36 atmosphere inside the argon glove box. The experimenters may  
37 then gain access to the archived sample material.

38 78 In light of all the features discussed above, there are no  
39 credible accidents that place the actinide materials in transit  
40 or in storage at risk of fire or explosion.

41

#### Summary

1 79 The equipment in the Alpha Laboratory has been adequately  
2 inspected and tested.

3 80 Both the Alpha Laboratory and the general basement  
4 area adjacent to that Laboratory are constructed to minimize the  
5 spread of a fire. There are few combustibles in the Alpha  
6 Laboratory. The Alpha Laboratory ventilation system may also be  
7 isolated to limit oxygen to the fire and thus assist in  
8 containing the fire. The materials in the general basement area  
9 are controlled and do not represent a fire hazard to the Alpha  
10 Laboratory.



Subscribed and sworn  
before me in  
BOONE County,  
Missouri this 27 day of  
November 1990

Chester B. Edwards Jr.  
Chester B. Edwards Jr.  
MURR Facilities Manager

Sharon Wesselmas  
Sharon Wesselmas  
Notary Public, State of Missouri  
My commission expires February 21, 1991  
Boone County, Missouri  
My Commission Expires

2-21-91

LICENSEE'S EXHIBIT 4  
ATTACHMENT 1

**CHESTER B. EDWARDS JR.**

PERSONAL AND PROFESSIONAL RESUME

Home: 1215 Nifong Boulevard  
Columbia, Missouri 65201  
314/443-7529

Office: Office Room 404  
Research Reactor Facility  
Columbia, MO 65211  
314/882-4211

Education

University of Missouri-Columbia, BS, Education (Industrial Arts), 1975, specializing in electricity-electronics, drafting, metals, machine shop, woodworking, general shop

DeVry Technical Institute, Chicago, Illinois, Associate in Applied Science in Electronic Technology degree, two year technical school in electronics, June 1962

Employment Experience

University of Missouri-Columbia, Research Reactor Facility (MURR), January 15, 1968 to Present

Positions: Facilities Manager, March 1989 to Present  
Reactor Maintenance Engineer, January 1976 to March 1989  
Senior Reactor Operator, January 1968 - January 1976 (Senior Reactor Operator License SOP-1123, issued by Nuclear Regulatory Commission)

Experience and Responsibility as Facilities Manager/Reactor Maintenance Engineer

Responsible for the Staff Engineers, Electronics Shop, Machine Shop and Drafting Service to provide the technical, engineering and shop support to maintain the reactor and assist in research and service activities. This includes designing, developing bid specifications, purchasing material and equipment, construction, installation, modification, repairs, and preventive maintenance on equipment throughout the facility. Our scheduled operation at full power is 150 hours per week, year round. Last year we achieved 102 percent of our operating schedule.

Upgrade team member promoting the MURR Reactor power upgrade, reactor instrumentation replacement, design for construction of a 44,000 square foot guide hall, laboratories and office space; addition of a cold source with guide tubes. Worked closely with the staff of our consultant, Stone and Webster Engineering Corporation, and vendors of cold sources, guide tubes and reactor instrumentation systems. Represented MURR in selection of architecture engineering firm of Servdrup Corporation to complete the facility design and construction bid documents. Participate in all the UM Facilities Management planning and strategy sessions.

Coordinate the University Physical Plant trades for general maintenance and modifications of the building, plus reactor requested alterations, installations and construction.

Reactor facility liaison and coordinator for contract project working with consulting firms detailing design considerations and developing bid document specifications. Coordinate and schedule the construction projects with general contractors and University Inspector.

Draft and approve Standard Operating Procedures (SOP) preventative maintenance procedures, modification records, maintain a 2000+ technical catalog file and an 1800+ drafting print file.

Employment Experience (cont'd):

Monitor and order spare parts for the spare parts inventory system.

Supervise, monitor, coordinate and participate in the following:

- Engineering Equipment Design
- Campus Facilities (UMC)
  - Construction Trades
  - Satellite, Maintenance Crews
  - Building Maintenance
- Janitorial Support
- Fire Protection
- Engineering Services

- Facilities Management (UMC)
  - Facility Construction Projects
- Procurement of Reactor and Service Equipment
- Elevator Maintenance - Otis Elevator
- Science Instrument Shop - Machine shop
  - five man shop used extensively
- Mechanical Engineering Machine Shop
- MURR Energy Coordinator
- MURR Telephone System Coordinator
- MURR Building Coordinator
- Prepare State Legislative Appropriation
  - Budget Requests for:
    - Preservation
    - Capital Equipment
    - Life Line and Safety
    - Energy
    - Minor Renovations
    - Capital Improvements
- Procurement of Surplus Property
- Columbia Fire Department
  - Training and Equipment Tests
- Robotics Development

As an administrative supervisor, my staff is made up of 9 full-time and four part-time student employees with the shop supervisors reporting directly to me:

Staff Engineers	2 Mechanical Engineers
Machine Shop	4 Machinists - Welders
Electronics Shop	2 Electronics Technicians
Drafting	1 Senior Draftsman
Undergraduate Students	4

Responsibility as Senior Reactor Operator

As a SRO I was part of the operating staff which manipulates the controls and operates the reactor, providing it as a tool for the research and service work. While working as a SRO, I completed my undergraduate education which qualified me for the promotion to Reactor Maintenance Engineer.

Regulations: Nuclear Regulatory Commission

We have considerable interactions with regulatory agencies and deal with the Code of Federal Regulations for all phases of our operation.

Papers

"Exhaust ventilation upgrade at MURR," C.B. Edwards, J.C. McKibben and C.B. McCracken, will be presented at the Reactor Operations Experience meeting of ANS, August 9, 1989

"Waste Heat Utilization at University of Missouri Research Reactor," C.B. Edwards and D.M. Alger, presented at the American Nuclear Society meeting, June 1980

"University of Missouri Research Reactor Can Melter System," C.B. Edwards, O.L. Olson, R.W. Stevens, R.M. Brugger, April 30, 1987, DOE grant report

Certificate of Appreciation

Awarded a Certificate of Appreciation, "In recognition of exceptional service in the support of research mission of the University during employment at the Research Reactor Facility," December 3, 1980 by Dr. Thomas Collins, Associate Vice-President of Academic Affairs, UMCA.

Argonne National Laboratory, July 1962 - January 1968, 9700 South Cass Avenue, Argonne, Illinois

Position: Senior Reactor Operator, qualified on two reactors

CP-5 5 MW Research Reactor

Janus 200 KW Research Reactor, 3 years

E. B. W. R. 70 MW Experimental Boiling Water Reactor