WISCONSIN INDUSTRIAL TESTING, INC.

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July 29, 1982

United States Nuclear Regulatory Commission Region III 799 Roosevelt Rd. Glen Ellyn, IL. 60137

Attn: D. G. Wiedman, Chief Materials Radiation Protection Section I

Dear Sir:

This refers to and answers your letter of July 27, 1982, concerning a notice of violation in accordance with the NRC enforcement policy, (10 CFR2, Appendix C), as a result of an inspection conducted on April 2, 1982, at the Limerick Nuclear Facility in Limerick, PA.

- Violation 1. As per the requirements of 10 CFR 34.41, we corrected the conditions at once that resulted in the violation as recorded. The areas that are established as radiographic areas are under constant surveillance to protect against any unauthorized entry or the removal of our posted signs and ropes by any person other than those directly responsible for the established radiographic area.
- Violation 2. As per the requirements of 10 CFR 34.42, we corrected immediately the condition that resulted in the violation of 10 CFR 20.203 (c) (1).

 The high radiation area sign was posted, however it was not posted in the most conspicuous area and this resulted in the violation. We now post this sign in the most conspicuous area.

Please note that unless I, the licensee, notified the resident NRC inspector, Jack Durr, of the incident, these descrepencies would have gone undetected and no subsequent violations would have been levied against us. The other radiographic firm whose supervisor removed the ropes and signs and subsequently entered our radiographic area, which resulted in the violation, stated they did not want this incident reported to the NRC.

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As of the date of the incident, at all subsequent radiation safety meetings and field visits conducted by our radiation safety officers, this incident is brought to light and all radiographers are reminded to always keep the area under constant surveillance and to properly and conspicuously post all barriers that esablish a radiographic area with enough signs as to eliminate repitition of the aforementioned violations.

Sincerely,

Clayton "Joe" Patzer, Vice President Assistant Radiation Safety Officer WISCONSIN INDUSTRIAL TESTING, INC.

CP/rkp