## NOTICE OF \IOLATION

Multi-Arc Scientific Coatings West St. Paul, Minnesota

Docket No. 040-08918 License No. SUB-1491

As a result of the inspection conducted on October 25, 1990, and in accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions," 10 CFR Part 2, Appendix C, (1989) (Enforcement Policy) the following violations were identified:

10 CFR 19.12 requires, in part, that 31' individuals working in a
restricted area be instructed in the precautions and procedures to
minimize exposure to radioactive materials, in the purpose and functions
of protective devices employed, and in the applicable provisions of the
Commission's regulations and licenses.

Contrary to the above, as of October 25, 1990, an individual who worked in the polishing room during depleted uranium use (a restricted area) had not been instructed in the precautions and procedures to minimize exposure to radioactive materials, and in the applicable provisions of the Commission's regulations and licenses.

This is a Severity Level IV violation (Supplement VI).

This is a repeat violation.

 10 CFR 20.401(b) requires, in part, that each licensee maintain records of disposals made under 10 CFR 20.303.

Contrary to the above, as of October 25, 1990, the licensee did not maintain records of the disposals of licensed materials made to the sanitary savarage system.

This is a Severity Level V violation (Supplement IV).

Pursuant to the provisions of 10 CFR 2.201, you are required to submit to this office within thirty days of the date of this Notice a written statement or explanation in reply, including for each violation: (1) the corrective steps that have been taken and the results achieved; (2) the corrective steps that will be taken to avoid further violations; and (3) the date when full compliance will be achieved. Consideration may be given to extending your response time for good cause shown.

Monember 1, 1990

Roy S. Caniano, Chief Nuclear Materials Safety

Section 2

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