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July 24, 1990
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U.S. Nuclear Regulatory Commission
Document Control Desk
Washington, D. C. 20555

Perry Nuclear Power Plant
Docket No. 50-440
Revised Inservice
Inspection (ISI) Program Plan

Gentlemen:

Pursuant to 10 CFR 50.55a(g)(5)(i) and 10 CFR 50.4, we are submitting a revised 10-year Inservice Inspection (ISI) Program Plan for the Perry Nuclear Power Plant, Unit 1.

The revised ISI Program Plan has been retitled "Inservice Examination Program" (ISEP) and has been incorporated into PNPP's Operations Manual, Volume OM7D.

Attachment 1 provides a summary of changes to PNPP's inservice examination program encompassed by this revision. No reduction to the work scope of the PNPP programs have been made as a result of this revision, and no new relief requests are included. Since the program has now been incorporated into our Operations Manual, it is being reissued, and it replaces in its entirety the previous ISI Program Plan submitted via letter PY-CEI/NRR-0614L on March 31, 1987 and approved by the NRC on April 25, 1990. PNPP's revised inservice examination program continues to comply with 10 CFR 50.55a and Section XI of the ASME Boiler and Pressure Vessel Code, 1983 Edition, Summer 1983 Addenda. Because PNPP's ISI Program Plan is a controlled document, please replace your copy of the superseded ISI Program Plan as indicated on the attached document transmittal form and return the signed form to acknowledge receipt of the Inservice Examination Program (ISEP).

If you have any questions, please feel free to call.

Sincerely,

M. D. Lyster
Michael D. Lyster

Vice President, Nuclear - Perry

MDL:njc
Enclosures

cc: NRR Project Manager
Sr. Resident Inspector
USNRC Region III
J. Harris, State of Ohio
D. Jagger, State of Ohio, Division of Boiler Inspection w/o ISEP

Operating Companies:
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Note:
Limited Dist

PNPP's Inservice Inspection (ISI) Program has been updated to provide a comprehensive document containing all components subject to ASME Section XI in-service examination and inspection requirements with the exception of pumps, valves, snubber functional tests and specific system pressure tests, which are delineated in separate PNPP administrative procedures. In addition, augmented component inspection requirements beyond the minimum requirements of ASME Section XI, have been reorganized for clarity and incorporated into the program to provide for ease of administration and control. Augmented items are those items subject to examination requirements as the result of PNPP commitments to various documents, e.g., NUREG's, Regulatory Guides, SILs, etc. The following is a summary of the changes made to PNPP's ISI Program.

- (1) ISI Program re-titled as Inservice Examination Program (ISEP) and incorporated into PNPP Operations Manual, Volume OM7D.
- (2) All ASME Section XI nonexempt components and component parts incorporated into ISEP to provide a comprehensive document containing all components subject to ASME Section XI examination and inspection requirements with exceptions noted above. (Previous program only listed those non-exempt components and component parts selected for examination).
- (3) ISI boundary drawings (P&IDs) incorporated into ISEP.
- (4) Isometric Drawings revised and incorporated into ISEP.
- (5) Inservice Examination Tables updated by (1) incorporation of revised isometric drawing identification numbers, (2) deletion of calibration block column (3) deletion of relief requests column, and (4) replacement of scheduling criteria from "outage" to "period".
- (6) Relief requests incorporated into ISEP.
- (7) Relief requests revised by incorporation of applicable reference to ISEP and incorporation of revised isometric drawing numbers.
- (8) Snubber ISI (Tech Spec) requirements incorporated into ISEP with exception of functional tests.
- (9) General requirements of system pressure tests incorporated into ISEP. (Specific pressure test requirements contained in separate volume of PNPP Operations Manual).
- (10) Augmented component inspection requirements reorganized for clarity and incorporated into ISEP as described above.
- (11) Incorporated additional ASME Section XI items identified by project personnel as appropriate for inclusion into PNPP's ISEP.
- (12) Revised the schedule for component supports to provide for 100% examination of ASME Section XI and augmented component supports within PNPP's first 10-year inspection interval.

The Cleveland Electric Illuminating Company
Perry Nuclear Power Plant

CONTROLLED DOCUMENT TRANSMITTAL

To: Document Control

Date: July 13, 1990

The controlled document(s) listed below is (are) attached for inclusion into
your Inservice Examination Program (Inservice Inspection Program Plan).

<u>Controlled Copy No.</u>	<u>Revision Number</u>	<u>Temporary Change No.</u>	<u>Insert</u>	<u>Remove & Destroy</u>
474	0	N/A	Complete re-issue	Present ISI Pro-
				gram Plan

NOTE: Revision number above indicates revision number of PNPP Operations Manual,
Volume OM7D, not revision number of ISI Program Plan.

Please sign below acknowledging receipt & inclusion into your Inservice Examination Pro-
gram (Inservice Inspection Program Plan) and return this form to:

Perry Nuclear Power Plant
Licensing Unit, E210,
P.O. Box 97
Perry, Ohio 44081.

Signature

Date

Title