

# **Official Transcript of Proceedings**

## **NUCLEAR REGULATORY COMMISSION**

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Plant License Renewal Subcommittee

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1 UNITED STATES OF AMERICA

2 NUCLEAR REGULATORY COMMISSION

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4 ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

5 (ACRS)

6 + + + + +

7 PLANT LICENSE RENEWAL SUBCOMMITTEE

8 + + + + +

9 WEDNESDAY

10 FEBRUARY 5, 2020

11 + + + + +

12 ROCKVILLE, MARYLAND

13 + + + + +

14 The Subcommittee met at the Nuclear  
15 Regulatory Commission, Two White Flint North, Room  
16 T2B10, 11545 Rockville Pike, at 8:30 a.m., Matthew W.  
17 Sunseri, Chair, presiding.

18  
19 COMMITTEE MEMBERS:

20 MATTHEW W. SUNSERI, Chair

21 RONALD G. BALLINGER, Member

22 CHARLES H. BROWN, JR., Member

23 WALTER L. KIRCHNER, Member

24 PETER RICCARDELLA, Member

25

1 ACRS CONSULTANT:

2 STEPHEN SCHULTZ

3

4 DESIGNATED FEDERAL OFFICIAL:

5 KENT HOWARD

6

7 ALSO PRESENT:

8 PAUL AITKEN, Dominion

9 BRIAN ALLIK, NRR

10 ERIC BLOCHER, Dominion

11 LAWRENCE BURKHART, ACRS TSB

12 BOB CALDWELL, NRR

13 JOSEPH COLACCINO, NRR

14 DAVID DIJAMCO, NRR

15 JOHN DISOSWAY, Dominion

16 STEVEN DOWNEY, NRR

17 JAMES GAVULA, NRR

18 LAUREN GIBSON, NRR

19 DARRYL GODWIN, Dominion

20 ALLEN HARROW, Dominion

21 CRAIG HEAH, Dominion

22 ALLEN HISER, NRR\*

23 GREG IMBROGNO, Dominion

24 JAMES JOHNSON, Dominion

25 JUAN LOPEZ, NRR

1 TANIA MARTINEZ NAVEDO, NRR  
2 LOUIS MCKOWN, NRR  
3 KEITH MILLER, Dominion  
4 FRED MLADEN, Dominion  
5 SCOTT MOORE, Executive Director, ACRS  
6 ERIC OESTERLE, NRR  
7 SHIE-JENG X. PENG, NRR  
8 PAUL PHELPS, Dominion  
9 RICH PHILPOT, Dominion  
10 BRET RICKERT, Dominion  
11 TROY SCARBOROUGH, Dominion  
12 CHUCK TOMES, Dominion  
13 DAVID WILSON, Dominion  
14 ANGELA WU, NRR

15

16 \*Present via telephone

17

18

19

20

21

22

23

24

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## P R O C E E D I N G S

8:28 a.m.

CHAIR SUNSERI: Good morning. The meeting will now come to order. This is a meeting of the Plant License Renewal Subcommittee. I am Matthew Sunseri, Chairman of the Subcommittee.

ACRS members in attendance are Ron Ballinger, Walt Kirchner, Pete Riccardella. Charles Brown will be joining us in about an hour. And Steven Schultz, our consultant, is here for this meeting. I note that we have a quorum. Kent Howard of the ACRS staff is the designated federal official for this meeting.

The purpose of this Subcommittee meeting is for Virginia Electric Power Company, we will refer to them as either Dominion or the applicant, and the NRC staff to brief the Subcommittee on the subsequent license renewal application for the Surry Power Station's Units 1 and 2.

This is the third subsequent license renewal application to be reviewed by the Subcommittee. The Subcommittee will gather information, analyze relevant issues and facts, and formulate a proposed position and actions as appropriate for deliberation by the full Committee.

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1           The ACRS was established by statute, and  
2           is governed by the Federal Advisory Committee Act.  
3           That means that the Committee can only speak through  
4           its published letter reports. We hold meetings to  
5           gather information to support our deliberations.

6           The ACRS reviews and advises the  
7           Commission with regard to the licensing, operation of  
8           production and utilization facilities, and related  
9           safety issues, the adequacy of proposed safety  
10          standards, technical and policy issues related to the  
11          licensing of evolutionary and passive plant designs,  
12          and other matters referred to it by the Commission.

13          The ACRS section of the USNRC public  
14          website provides out charter, by-laws, letter reports,  
15          and full. transcripts of all full and Subcommittee  
16          meetings, including the slides presented at the  
17          meetings.

18          The rules for participation in today's  
19          meeting were announced in the Federal Register. We  
20          have not received any written comments, or a request  
21          for time to make oral statements from members of the  
22          public regarding today's meeting.

23          A transcript of the meeting is being kept,  
24          and will be made available as stated in the Federal  
25          Register notice. Therefore, we request that



1 participants in the meeting use the microphones  
2 located throughout the meeting room when addressing  
3 the Subcommittee.

4 Participants should first identify  
5 themselves, and speak with sufficient clarity and  
6 volume so they may be readily heard. A telephone  
7 bridge line has been opened for members of the public  
8 to listen in on the presentations and deliberations by  
9 the Subcommittee.

10 We have set aside time at the end of the  
11 meeting for the agenda to offer members of the public  
12 the opportunity to provide comments. We also have a  
13 separate bridge line for NRC staff that will not be  
14 muted, and allow them to participate in the meeting.

15 To preclude interruptions of the meeting  
16 please mute your individual lines during the  
17 presentations and Committee discussions. At this time  
18 I request everyone silence their cell phones.

19 We will now proceed with the meeting. And  
20 I call upon Bob Caldwell to make introductory remarks.  
21 But before I do that, is it Bob? Bob's going to do  
22 that? Okay.

23 I just want to note here that a little  
24 before 11 o'clock today I may have to step out. I  
25 will likely have to step out. And at that time I'll

1 turn over the Chairmanship to Walt Kirchner. I mean  
2 no disrespect to the group presenting. It's just a  
3 unavoidable conflict. Okay, Bob.

4 MR. CALDWELL: Thank you, Chairman and  
5 Members of the ACRS Subcommittee on Plant License  
6 Renewal. I am Bob Caldwell. I am the Deputy Director  
7 of the Division of New and Renewed Licenses in NRR.

8 We sincerely appreciate the opportunity  
9 today to present to the ACRS Subcommittee on License  
10 Renewal the results of the staff's review on the third  
11 application for subsequent license renewal.

12 This application was submitted by Virginia  
13 Power and Electric, or Dominion, for the Surry Power  
14 Station Units 1 and 2, located in Surry County,  
15 Virginia.

16 By way of background, Surry Units 1 and 2  
17 received approval for their initial renewal license  
18 from the NRC in March 20, 2003. The NRC review at  
19 that time was performed using guidance developed prior  
20 to the issuance of the generic aging license lessons  
21 learned report, or the GALL report.

22 The NRC guidance for license renewal over  
23 the years has evolved through enhancements and  
24 improvements based on the lessons learned from NRC  
25 reviews from both domestic and international industry

1 operating experience.

2 The GALL report went through two  
3 revisions, and additional interim staff guidance was  
4 issued following Revision 2. The guidance for  
5 subsequent license renewal contains in the GALL-SLR  
6 built upon previous guidance, and included additional  
7 focus and enhancements where necessary on aging  
8 management and time limiting analysis for the  
9 operation in the 60 to 80 year period.

10 The staff's presentation today, in the  
11 staff's presentation today you will hear about some of  
12 the specific SLR issues as applied to the Surry  
13 Review.

14 The NRC project managers for the Surry  
15 subsequent license renewal application review are Ms.  
16 Angela Wu, and Ms. Lauren Gibson. Angela will  
17 introduce the staff seated at the table who will be  
18 presenting or addressing the questions regarding the  
19 staff's review of the Surry subsequent license  
20 renewal.

21 Part of the management team here with me  
22 today are Eric Oesterle, the Chief of the License  
23 Renewal Project Branch. And in the audience we have  
24 other members of the NRR technical review, branch  
25 chiefs. And Joe Colaccino is here. And Tania

1 Martinez Navedo is here.

2 We have with us representatives from  
3 Region II, Mr. Louis McKown, Acting Chief of the  
4 Engineering Branch 4 in the Division of Reactor  
5 Projects, Region II, and Dr. Steve Downey, Senior  
6 Reactor Inspector from the Division of Reactor Safety  
7 Engineering Branch 3.1. Joining us by phone I believe  
8 is Mack Reed, Resident Inspector at Surry.

9 I'd like to note that the staff completed  
10 its review with no confirmatory or open items in the  
11 safety evaluation report. The staff will provide an  
12 overview of its safety plans, and highlight a few  
13 technical areas that may be of interest to the  
14 Subcommittee Members.

15 In addition, following the staff's  
16 presentation Mr. Brian Allik and Mr. James Gavula of  
17 the staff will share their technical positions on the  
18 SLR, followed by Eric Oesterle, who will present NRR's  
19 preliminary perspectives on the technical positions.

20 Finally, we will address any questions you  
21 may have on the staff's presentations. We look  
22 forward to a productive discussion today with the ACRS  
23 Subcommittee. And at this time I'd like to turn the  
24 presentation over to Mr. Paul Phelps, Dominion  
25 Engineering Director, SLR, to introduce his team and

1 commence the presentation.

2 MR. PHELPS: Thank you, Bob. Good  
3 morning. My name is Paul Phelps, and I'm the  
4 Director, Nuclear Projects Responsible for Surry Power  
5 Station Subsequent License Renewal, or SLR project.

6 We appreciate the opportunity to speak  
7 with the Advisory Committee on Reactor Safeguards,  
8 ACRS Subcommittee today on Dominion Energy's  
9 application for subsequent license renewal.

10 This is a very important day. And we  
11 appreciate the support, and look forward to presenting  
12 the SLR application highlights to the Subcommittee.

13 By the way of my background, I have been  
14 in the nuclear industry for nearly 30 years. I am  
15 responsible for various SLR related projects that are  
16 currently under development in Virginia.

17 We have stood up an organization not only  
18 to perform the requisite work for the re-licensing of  
19 the station. But we also have a larger organization  
20 that is currently working on projects to improve the  
21 safety, reliability, and aging management for Surry  
22 Power Station through various modifications.

23 I will provide some of those insights in  
24 a couple of slides. First, my personal history is  
25 extensive at Surry. I have worked at Surry for 13

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1 years of my career with Dominion Energy.

2 As part of my tenure at Surry I received  
3 my Senior Reactor Operator Certification, and worked  
4 in many engineering leadership roles. My last  
5 assignment on site was the Design Engineering Manager,  
6 which I held for six years before I moved to our  
7 corporate office and became the Manager of Fleet  
8 Projects. Next slide, please.

9 I want to take the time to introduce the  
10 team assembled with me here today. To my right is  
11 Paul Aitken, Engineering Manager responsible for the  
12 development of the Surry SLR application.

13 Paul was also involved in a leadership  
14 role in all of Dominion Energy's first license renewal  
15 projects dating back to 1999. Over the last few years  
16 he has been engaged with various organizations such as  
17 Electrical Power Research Institute, EPRI, Department  
18 of Energy, DOE, Pressurized Water Reactor Owners  
19 Group, PWROG, Nuclear Energy Institute, NEI, and  
20 various vendors to ensure alignment on various  
21 technical topics in the support of subsequent license  
22 renewal.

23 Next to Paul is Eric Blocher. Eric has  
24 been involved in various first renewal license  
25 applications in the industry. He brings his extensive

1 knowledge to the team, and has been deeply involved in  
2 the development of the generic aging lessons learned,  
3 GALL, SLR, not only on behalf of Dominion Energy, but  
4 for the nuclear industry.

5 To the right of Eric is Chuck Tomes.  
6 Chuck is a principle engineer with Dominion Energy,  
7 with nearly 40 years of nuclear experience in various  
8 technical capacities.

9 Chuck has been working with various  
10 industry groups and vendors on establishing priorities  
11 on a needed basis, that would be benefit not only  
12 Dominion Energy, but our industry partners.

13 He is responsible for the time limited  
14 aging analysis portion, and will provide his insights  
15 later in the presentation.

16 On my far right is Allen Harrow. Allen is  
17 the site engineering manager at Surry Power Station,  
18 with nearly 30 years of commercial nuclear experience  
19 with Dominion Energy.

20 Allen started in the operations  
21 department, receiving a shift technical advisor and  
22 senior reactor operator certifications before serving  
23 in various supervisory and management roles at the  
24 station in engineering and organizational  
25 effectiveness, including --

1 (Technical difficulties)

2 CHAIR SUNSERI: Okay. Please continue,  
3 Paul. Sorry for the interruption. I apologize.

4 MR. PHELPS: Can you hear me? In  
5 conclusion, to my left is Craig Heah, who is the  
6 technical lead in the civil mechanical area,  
7 responsible for scoping and screening activities.

8 Craig has 12 years of nuclear experience.  
9 He was the last chairman of the NEI Mechanical License  
10 Renewal Working Group during the transition to GALL-  
11 SLR.

12 Craig will be assisting the team with the  
13 slide show, and will be available to answer any  
14 scoping and screening questions that you may have  
15 during the presentation.

16 Along with the team at the table we have  
17 several technical staff available in the audience,  
18 should we need some assistance on any questions you  
19 may have during our portion of the presentation. If  
20 needed they will identify themselves and address your  
21 questions.

22 (Technical difficulties)

23 MR. PHELPS: Lastly I would like to  
24 recognize Fred Mladen, in the front row. Fred is the  
25 site VP at Surry Power Station. Next slide, please.



1 I want to cover the agenda for today's  
2 meeting. We will discuss the station overview  
3 performance, SLR application development, GALL-SLR  
4 consistency, SLR aging management programs, technical  
5 topics, and closing remarks. Next slide, please.

6 Here's an overview of the station and the  
7 50 mile radius, Surry Power Station. Surry Power  
8 Station is located in Surry County, Virginia, and is  
9 located on the south side of the James River,  
10 approximately 25 miles upstream of the point where the  
11 river enters the Chesapeake Bay.

12 The area includes both populated and  
13 industrialized areas, as well as expansive rural  
14 areas. And spans from the northern neck area of  
15 Virginia into North Carolina, and from the eastern  
16 shore over to our state capital, Richmond, in central  
17 Virginia.

18 Included in this area are many military  
19 installations, and airports providing international  
20 travel. Next slide, please.

21 Surry is a Westinghouse three loop  
22 pressurized water reactor, with an output net capacity  
23 of nearly 1,700 megawatts. Together these two units  
24 produce approximately 15 percent of Virginia's  
25 electricity needs. Unit 1 started commercial

1 operation in 1972, and Unit 2 started commercial  
2 operation in 1973.

3 The independent Smithfield Storage  
4 Installation facility was one of the first in the  
5 country, and will have the capacity to store the fuel  
6 required for 60 years of operation.

7 A 4.3 power upgrade was implemented in  
8 1995, prior to the initial license renewal. The  
9 renewed licenses were --

10 (Technical difficulties)

11 MR. PHELPS: -- power stations were issued  
12 in March of 2003. Lastly, Surry entered the period of  
13 extended operation in 2012 and 2013 for Units 1 and 2  
14 respectively. Next slide, please.

15 Here's an aerial view of the station. I  
16 will highlight some of the more significant features,  
17 and I will ask Craig to superimpose a red laser marker  
18 to help the Committee get oriented.

19 Again, the orientation of the site and  
20 riverflow are from west to east, or upstream the James  
21 River, around Hogg Island, a state designated wildlife  
22 management area, to downstream James River towards the  
23 Chesapeake Bay.

24 Features from the plant I'd like to point  
25 out include the intake canal that provides the

1 ultimate heat sink from the James River, the discharge  
2 canal, back into the James, about six miles upstream  
3 of the intake.

4 A unique feature of Surry is that the  
5 water from the James River is pumped into an intake  
6 canal, and the water flows over a mile, and is gravity  
7 fed through the plant without any pumps.

8 Also depicted are the Unit 1 and Unit 2  
9 reinforced concrete containment structures, and the  
10 turbine building in the light blue. The switch yard  
11 is across the property on the other side of the intake  
12 canal. The administrative building, located on the  
13 bottom of this picture, is where many of the plant  
14 staff work. Next slide, please.

15 Here's some of the high level information  
16 on the performance of Surry. To note, Surry operates  
17 on an 18 month refueling frequency. The plant  
18 capacity factor has been very good, as reflected in  
19 the bullets.

20 As far as the regulatory oversight  
21 process, Surry is in Column 1, and has been there  
22 since 2007. Next slide, please.

23 MR. SCHULTZ: Excuse me, Paul. Staying at  
24 the high level. You've got some good information  
25 about what's happened recently with the, for the

1 station.

2 What's the estimated average capacity  
3 factor since the facility entered the period of  
4 extended operation, or the decade in, that we've just  
5 passed? Just to get an appreciation for how the  
6 station has operated over a longer period of time than  
7 the three years you've posted here.

8 MR. TOMES: Good morning. My name's Chuck  
9 Tomes. Our refueling philosophy is that we typically  
10 operate a short refueling outage of about 20 days, a  
11 medium refueling outage of about 25 days, and then a  
12 longer refueling outage, maybe 30 days.

13 And we've had our capacity factors being  
14 able to support our objectives over the last three  
15 years.

16 MR. SCHULTZ: Okay. So, you haven't had  
17 any outage during this, outages during this period,  
18 forced outages that have been significant for the  
19 station?

20 MR. PHELPS: We've had no significant  
21 outages since our period of extended operation.

22 MR. SCHULTZ: Right. Thank you.

23 MR. PHELPS: Next slide, please.

24 CHAIR SUNSERI: So, just as a update, the  
25 entire phone system at the NRC is having trouble.

1 That's why we're being so disruptive. So, I'm not  
2 certain how long we're going to have to deal with  
3 that. But just please be patient, and proceed on with  
4 your, we'll work through it the best we can. Thank  
5 you.

6 MEMBER RICCARDELLA: Could I just ask for  
7 my education how you can have a capacity factor  
8 greater than 100 percent?

9 MR. PHELPS: The capacity factor is  
10 calculated all from, you know, we use the NERC  
11 requirements. And the NERC requirements are for  
12 periods of operation.

13 So, they don't take into effect if we have  
14 a fall outage or a spring outage. So, if you have no  
15 forced outages, and you operate breaker to breaker for  
16 one full year, you're going to be over 100 percent  
17 capacity.

18 MEMBER RICCARDELLA: Okay. Thank you.

19 MR. PHELPS: There has been nearly \$1  
20 billion in capital investments made to Surry since the  
21 first renewed license was issued in 2003.

22 As I mentioned in my opening remarks  
23 Dominion Energy will continue to invest in Surry to  
24 maintain safety and plant reliability for the current  
25 and subsequent period of operation.

1 I would like to highlight a few. Dominion  
2 Energy was very proactive to replace the reactor  
3 vessel heads at both North Anna and Surry Power  
4 Stations. In addition, Surry has replaced, or is  
5 scheduled to replace all of the high voltage  
6 transformers.

7 I will note the carbon fiber reinforced  
8 polymer installation is one of the first projects the  
9 SLR team implemented at Surry, to address longstanding  
10 aging management of large bore circulating water in  
11 service water piping.

12 Let me provide some additional details for  
13 the benefit of the Committee on this innovative, first  
14 of a kind carbon fiber reinforced polymer project.  
15 Next slide, please.

16 The carbon fiber patented technology is a  
17 multi-layered system that is applied to the internal  
18 surfaces of the carbon steel pipe that becomes the new  
19 pressure boundary.

20 This has been previously employed in the  
21 industry in non-safety related applications. But  
22 Dominion Energy was the first to receive NRC approval  
23 for the use in safety related applications.

24 In the picture this is a 96 inch  
25 circulating water discharge pipe that had the carbon

1 fiber reinforced polymer installed for five years.  
2 Look at the condition of the surface, and how much of  
3 a change this means towards aging management.

4 This technology improves safety by  
5 reducing the amount of repairs that have been a  
6 chronic problem due to the brackish internal  
7 environment. But it also reflects Dominion Energy's  
8 commitment to address aging management.

9 I would also like to point out the carbon  
10 fiber reinforced polymer project was recognized as the  
11 best of the best of all top innovative practice awards  
12 last year at the NEI awards ceremony. Dominion Energy  
13 is extremely proud of this recognition and award.

14 In addition, we have plans to continue to  
15 invest in the station over the areas, to ensure  
16 continued safe and reliable operations for 80 years.  
17 Some of the projects include main electrical generator  
18 replacement, feedwater heater replacements, residual  
19 heat removal heat exchanger replacements, and the  
20 replacement of the in core instrumentation system.

21 I'm sure that you can appreciate that  
22 these are significant capital investments for the  
23 future operation of Surry Power Station. Let me  
24 pause, and ask if there are any questions, before I  
25 turn the presentation over to Paul Aitken.

1 CHAIR SUNSERI: Well, how much, so how  
2 much of an issue was the condition of the pipe for the  
3 aging, the degradation of the pipe before you  
4 initiated the carbon fiber?

5 MR. PHELPS: Well, our strategy to  
6 maintain the carbon, that pipe is, we go in and we  
7 blast it. And we do weld and coat it. It was in, you  
8 know, as pipe degrades it was in pretty poor  
9 condition. So, this fix, carbon fiber is good for 50  
10 years.

11 CHAIR SUNSERI: And it was internal  
12 degradation?

13 MR. PHELPS: it was internal degradation.  
14 That's right.

15 CHAIR SUNSERI: Does this pipe have like  
16 a cathodic protection for the external protection?

17 MR. PHELPS: This pipe does not have  
18 cathodic protection installed on it.

19 CHAIR SUNSERI: Thank you.

20 MR. SCHULTZ: Okay. Paul, a question.  
21 The projects that you mentioned, how near term are  
22 they? The ones that are upcoming? You mentioned four  
23 of them.

24 MR. PHELPS: We have been working on these  
25 projects for two years. The carbon fiber is active



1 right now.

2 MR. SCHULTZ: Right.

3 MR. PHELPS: We have one more line to  
4 install this year, and it will be done at the station.  
5 The other projects are five to seven years out. But  
6 we're actively working on them. We've cut contracts  
7 with them. So, they're in the plan to work in five to  
8 seven years.

9 MR. SCHULTZ: So, they're relatively firm  
10 commitments, given that you're working forward with  
11 them already?

12 MR. PHELPS: That is correct.

13 MR. SCHULTZ: Thank you.

14 MR. AITKEN: Okay? Thanks, Paul, and good  
15 morning. Again, my name is Paul Aitken, and I'm the  
16 engineering manager responsible for the development of  
17 the Surry License Renewal Application.

18 By way of background I've been in the  
19 nuclear industry for 35 years. And as Paul mentioned,  
20 was previously involved in the first renewals for the  
21 Dominion Energy fleet.

22 I'll be providing an overview of the  
23 application development process, and other  
24 considerations for the Subcommittee today. Next  
25 slide, please.

1           Dominion Energy team has worked closely  
2           with various research organization and utility  
3           sponsored groups to collectively represent the  
4           industry when working with the NRC staff during the  
5           development of the GALL-SLR and SRP.

6           We supported several public meetings over  
7           the last few years to finalize the GALL-SLR, as well  
8           as the industry guidance for SLR as reflected in NEI  
9           Document 17, excuse me, 17-01.

10          This integral involvement allowed Dominion  
11          Energy to benefit from the industry engagement, and  
12          use those insights during the development of the SLR  
13          application. We also reviewed previously issued REIs  
14          to incorporate additional lessons learned from the  
15          first license renewal applicants.

16          Dominion Energy participated in the peer  
17          reviews at Turkey Point and Peach Bottom. We were  
18          able to provide feedback on their respective  
19          applications, while also incorporating insights that  
20          we learned during those interactions.

21          We also conducted an industry peer review  
22          using the expertise in the NEI licensure civil,  
23          mechanical, and electrical working groups, and other  
24          SLR applicants. I personally found these peer reviews  
25          to be extremely helpful in our pursuit of a high

1 quality application.

2 Dominion Energy had a pre-submittal  
3 meeting with the NRC on the safety portion of the  
4 application. The meeting provided a public forum that  
5 allowed additional clarifications and questions to be  
6 asked between Dominion Energy and the NRC staff.  
7 These insights were extremely beneficial during the  
8 development of the application.

9 Based on these collective interaction  
10 Dominion Energy submitted a high quality application,  
11 as reflected by fewer REIs, as compared to our first  
12 license renewal applications, and a safety evaluation  
13 report with no open items, and no confirmatory items.

14 MR. SCHULTZ: Paul, in a few sentences can  
15 you describe what entails industry peer review?

16 MR. AITKEN: Sure, yes. We --

17 MR. SCHULTZ: Very important, as you  
18 mentioned. But how is it conducted? And how are your  
19 results obtained?

20 MR. AITKEN: Yes. So, what we do is, we  
21 pull the application together internally. We review  
22 it as a project team. And then we send it out to the  
23 industry, to the working groups.

24 And the working groups meet a couple of  
25 times a year. And what we do is, we spend time, a

1 day, a day and a half, on each portion of the  
2 application, have the interaction, and allow, you  
3 know, take the comments.

4 And then, we'll take the comments back to  
5 the office and go through and do a prioritization on  
6 what we're going to incorporate, and what we're not  
7 going to incorporate, and fold that in. And then,  
8 that's all done before we go up through the management  
9 review process.

10 MR. SCHULTZ: Do you report back to the  
11 peer review team?

12 MR. AITKEN: Yes. We, yes, we develop a  
13 spreadsheet, and we send that comment disposition back  
14 to the various organizations.

15 MR. SCHULTZ: Thank you.

16 MR. AITKEN: We have a lot of  
17 participation from a lot of utilities, which is very  
18 beneficial. And it's not just the SLR applicants.  
19 It's still first, you know, first licensure applicants  
20 that are still involved in the working groups.

21 CHAIR SUNSERI: Does that interaction  
22 result in lessons learned being re-factored into the  
23 program? I mean, the generic industry program?

24 MR. AITKEN: Yes. So, that process  
25 continues. And we've been working with Eric and the

1 staff on areas for continued improvement. So yes,  
2 there's still lessons to be learned.

3 MEMBER KIRCHNER: Paul, on your last  
4 bullet you, I think you said that this provided a  
5 public forum?

6 MR. AITKEN: Yes, sir.

7 MEMBER KIRCHNER: Did you have much  
8 participation from the public in that meeting?

9 MR. AITKEN: We had some public  
10 participation. We had people calling on the phone  
11 lines. We had a lot of utility representation. We  
12 had vendor participation.

13 MEMBER KIRCHNER: Okay.

14 MR. AITKEN: So, we had over ten public  
15 meetings, I think that, even for the GALL-SLR  
16 development. So --

17 MR. AITKEN: Okay. Next slide. I want to  
18 provide a brief summary on the differences between the  
19 first license renewal and subsequent license renewal,  
20 with respect to the integrated plan assessment.

21 For scoping and screening there were  
22 minimal changes in the overall process approach. This  
23 is primarily because the established industry guidance  
24 hasn't changed very much since the first license  
25 renewal.

1           Having said that, one area that we  
2           expected to have adjustments was related to scoping  
3           and screening for Alpha 2. That's non safety related  
4           equipment which can affect safety related equipment.  
5           This change was due to the guidance evolving since the  
6           first license renewals.

7           As above noted Surry is a pre GALL plant,  
8           like the previous two SLR applicants. So, we were in  
9           the same situation of updating the methodology in  
10          scoping and in additional systems.

11          In the area of aging management reviews  
12          the expansion and number of aging effects we had to  
13          address significantly increased, due to the vintage of  
14          the previous application, and the overall evolution of  
15          the GALL over the years.

16          The biggest difference was in aging  
17          management programs. Currently, for first license  
18          renewal we have 25 aging management programs. Moving  
19          into subsequent license renewal there are going to be  
20          47 aging management programs. And Eric will speak to  
21          the aging management program details after me.

22          Lastly, the time limited aging analyses  
23          were re-evaluated for 80 years. There was only one  
24          new TLAA identified since first license renewal. The  
25          new TLAA was related to high cycle fatigue concerns

1 related steam generator tubes made from Alloy 600  
2 thermally treated material that are potentially  
3 unsupported by an anti-vibration bar.

4 This concern was identified by  
5 Westinghouse in a nuclear safety advisory letter NSAL  
6 12-7. The potential for tube fatigue was evaluated by  
7 Westinghouse, and concluded that none of the  
8 potentially unsupported tubes identified in the Unit  
9 1 and Unit 2 steam generators would be at risk of  
10 fatigue related failure during the subsequent period  
11 of operation.

12 The remaining time limited aging analyses  
13 were disposition consistent with the GALL-SLR  
14 guidance.

15 MEMBER RICCARDELLA: Excuse me. Are these  
16 the original steam generators at the plant? Or were  
17 they replaced?

18 MR. AITKEN: They were replaced.

19 MEMBER RICCARDELLA: Thermally treated.

20 MR. AITKEN: Yes. We were the first in  
21 the industry to replace the tubes. And there was a  
22 modified steam generator replacement.

23 MEMBER RICCARDELLA: Thank you.

24 MR. AITKEN: Next slide, please, Craig.  
25 So, during the aging management review our alignment

1 with the GALL-SLR was over 99 percent for the industry  
2 footnotes Alpha through Echo.

3 I believe that this high degree of  
4 alignment to the GALL-SLR was a result of the efforts  
5 by the NRC staff and the industry to broaden the GALL-  
6 SLR to capture the additional material, environment,  
7 and aging effect combinations that were identified  
8 during the first license renewal applications.

9 In terms of commitments, we have a total  
10 of 47. And they're primarily on a AMP by AMP basis,  
11 and are reflected in Appendix Alpha of the safety  
12 evaluation report. These commitments will be tracked  
13 in the Dominion Energy commitment tracking system.

14 I will leave you with a sense that these  
15 commitments were discussed with the station team, and  
16 agreed upon for implementation. Some commitment items  
17 have already been addressed. And Dominion Energy will  
18 ensure the proper time, talent, and resources are in  
19 place to implement the commitments as required.

20 That's all I had for my portion of the  
21 presentation. Are there any questions before I hand  
22 it over to Eric?

23 MEMBER KIRCHNER: Paul, I'd like to ask,  
24 of the AMPs that you have, now you're up to 47, how  
25 many of them are unique to your particular plant? Or



1 are these pretty much following what the industry wide  
2 is doing?

3 MR. AITKEN: I think they're pretty  
4 consistent industry wide.

5 MEMBER KIRCHNER: So, there's nothing -

6 MR. AITKEN: Site specific.

7 MEMBER KIRCHNER: -- site specific or --

8 MR. AITKEN: No.

9 MEMBER KIRCHNER: Okay.

10 MR. AITKEN: And our -- Go ahead. I'm  
11 sorry.

12 MEMBER BALLINGER: Did you folks do an  
13 estimate of the probability of failure for steam  
14 generator tubes out to 80 years, using thermally, with  
15 the thermally treated tubing?

16 (Off microphone comment)

17 MEMBER BALLINGER: In other words,  
18 thermally treated tubing is --

19 MR. AITKEN: I mean, we --

20 MR. TOMES: The, this is Chuck Tomes. So,  
21 there's two aging management considerations related to  
22 the tubes. They would be intergranular stress  
23 corrosion cracking, and fatigue.

24 The fatigue is a time limiting aging  
25 analysis. So, that's been assessed through 80 years

1 of plant operation. And the intergranular stress  
2 corrosion cracking is really managed through the ISI  
3 program.

4 MEMBER BALLINGER: Okay. So, it's really,  
5 you're not doing a projection? It's just an ISI?

6 MR. TOMES: For the stress corrosion  
7 factor.

8 MEMBER RICCARDELLA: Have you had to plug  
9 any tubes in the new generator?

10 MR. TOMES: Yes.

11 MEMBER BALLINGER: How much margin do you  
12 have?

13 MR. BLOCHER: This is Eric Blocher. We  
14 have not done a probabalistic assessment of the  
15 thermally treated tubes. Generators, the lower half  
16 was replaced in 1981.

17 And based on our trend to date in each of  
18 the units, less than one percent of the tubes are  
19 plugged. So, we've had excellent performance so far  
20 with the thermally treated tubes.

21 MEMBER BALLINGER: And you have a lot of  
22 margin?

23 MR. BLOCHER: Yes.

24 MEMBER BALLINGER: Thank you.

25 MR. AITKEN: So, at this time I'll --

1 CHAIR SUNSERI: I'm told that the phone  
2 lines are back in service.

3 MR. AITKEN: They're back in service?

4 CHAIR SUNSERI: Yes.

5 MR. AITKEN: Okay. So, at this time I'll  
6 turn over the next portion of the presentation to Eric  
7 Blocher to discuss aging management programs.

8 MR. BLOCHER: Thanks, Paul, and good  
9 morning. My name is Eric Blocher, and I am the SLR  
10 technical lead responsible for the technical content  
11 and assembly of the Surry SLR application.

12 By way of background, I've been in the  
13 nuclear industry for 43 years. And as Paul mentioned  
14 I was previously involved in numerous industry license  
15 renewal projects.

16 I will be providing an overview of the  
17 significant considerations associated with the aging  
18 management programs in the SLR application for the  
19 Subcommittee today. Next slide on SLR and  
20 considerations.

21 In addition to being responsive to GALL-  
22 SLR AMP program elements, effectiveness of the Surry  
23 SLR AMPs was influenced by involvement of our project  
24 team members, and industry activities, incorporation  
25 of operating experience, and the performance of AMP

effectiveness reviews.

As part of our engagement with the industry several Surry SLR project team members have held leadership roles on the NEI task forces and working groups.

Other members collaborated with EPRI on activities such as guidance for aging management alkali silicate reaction, concrete irradiation evaluation, and reactor internals inspections. And others have participated in the PWR owners' group reactor vessel integrity and time limited aging analysis report projects.

Project team participation not only benefitted the Surry application, but provided guidance and technical reports that include several reports with NRC safety evaluations that are generically applicable to other SLR applications.

Review and incorporation of operating experience was performed for a ten year period, to inform the aging management programs. In addition to operating experience, recent license renewal REIs associated with the Turkey Point and Peach Bottom SLR projects, and recent first license renewal projects, were reviewed for insights and lead plant alignment.

Our project team also participated in

1 Turkey Point and Peach Bottom industry peer reviews to  
2 provide AMP insights, and share constructive comments.

3 Prior to submittal of the application the  
4 effectiveness of aging management activities was  
5 assessed using the evaluation elements identified in  
6 NEI 1412, the guideline for aging management program  
7 effectiveness. Next slide.

8 MEMBER BALLINGER: I'm sorry to go back  
9 again.

10 MR. BLOCHER: No problem.

11 MEMBER BALLINGER: What's your TH? What's  
12 your TH?

13 MR. BLOCHER: T Hot.

14 MEMBER BALLINGER: T Hot.

15 (Off microphone comments)

16 MR. HARROW: T Hot is 547.

17 MEMBER BALLINGER: 547?

18 (Simultaneous speaking.)

19 (Off microphone comments)

20 MR. WILSON: I believe the mic is on. So,  
21 too short. So, T Hot. I'm sorry, my name is David  
22 Wilson, Director of Safety and Licensing, Surry Power  
23 Station, a member of the Dominion Energy team. T Hot  
24 at Surry Power Station is 605 degrees.

25 MEMBER BALLINGER: Okay. There we go.

1 MR. WILSON: T Cold is 537 degrees.

2 MEMBER BALLINGER: Now I'm calibrated.

3 PARTICIPANT: T Cold 547?

4 MR. WILSON: That's correct.

5 MEMBER KIRCHNER: Eric, before you go on,  
6 just out of curiosity, when you participate in these  
7 peer reviews, obviously you get a more inclusive view.  
8 Did, as a result of these did, was something  
9 identified that wasn't already on, in your plan, or on  
10 your list, or so to speak?

11 Just curious to -- One could say, you  
12 know, you all worked together on this. And you get  
13 group think. So, did, as a result of the peer reviews  
14 did you get new insights that changed any of your  
15 planned AMPs or activities?

16 MR. BLOCHER: The peer reviews were quite  
17 helpful in gaining insights. For example, in the AMPs  
18 that we're talking about now, many of the insights  
19 dealt with ways of presenting some of the  
20 enhancements, innovative ways to get to an aging or  
21 inspection process that would satisfy GALL  
22 efficiently.

23 Some of the critiques relative to our  
24 exceptions that we took not only benefitted us, but  
25 the other team members. And that has helped when we

1 go to NRC meetings where we talk about these changes  
2 with the staff, in terms of influencing of future ISG  
3 or revision to the GALL-SLR.

4 So, it not only benefits us, it benefits  
5 team members. And to the extent practical we usually  
6 share that information as practical with the  
7 regulator.

8 MEMBER KIRCHNER: Yes. I was actually  
9 thinking a little beyond just process, and helping  
10 expedite your way through the reviews and interactions  
11 with the staff to any technical findings as a result  
12 of your review group activities, peer group  
13 activities.

14 (Off microphone comment)

15 MR. TOMES: Good morning. This is Chuck.  
16 There were several helpful observations and input from  
17 our peer review process. One of, in particular when  
18 we worked on our environmental assisted fatigue.

19 We had experts from our vendors challenge  
20 the selection of the materials and the locations that  
21 we would use for fatigue monitoring. That's one area  
22 where we actually made changes.

23 MEMBER KIRCHNER: Thank you.

24 MR. BLOCHER: Okay. First license renewal  
25 AMPs. Twenty-five firs license renewal aging

1 management programs were the starting point for the  
2 evolution and enhancement into subsequent license  
3 renewal aging management programs.

4 All first license renewal aging management  
5 activities were continued, and incorporated into SLR  
6 AMPs. None were discontinued. Several first license  
7 renewal AMPs were consistent with GALL, or required  
8 enhancement to be consistent with GALL-SLR.

9 Several first license renewal aging  
10 programs were subdivided into GALL AMPs. First  
11 license renewal programs such as containment  
12 inspection were subdivided into ASME Subsection IWE or  
13 IWL inspections, or structures monitoring that was  
14 subdivided into three GALL-SLR programs, or work  
15 control that was subdivided into five GALL-SLR  
16 programs. Next slide.

17 MEMBER KIRCHNER: Eric, pardon the  
18 interruption again. As a result of that, so you went  
19 from 25 to 47. And you just mentioned you subdivided  
20 some of the previous AMPs to be more consistent with  
21 GALL.

22 But going back to my prior question. Did  
23 the GALL report force you to add AMPs that covered  
24 activities of a technical nature that weren't  
25 previously in the SL, the first license renewal?



1 MR. BLOCHER: Yes. There were several new  
2 AMPs that were added. I'm going to cover that on a  
3 future --

4 MEMBER KIRCHNER: Okay.

5 MR. BLOCHER: -- slide.

6 MEMBER KIRCHNER: All right. Well  
7 sometimes, my question is more technical. Because  
8 sometimes new is just to be in conformance with  
9 process.

10 And sometimes new is because you actually  
11 discovered a technical issue, and then created  
12 something to address that. So, that, it's the latter  
13 I'm more interested in than the former.

14 MR. BLOCHER: I agree. I know where  
15 you're coming from. And you'll see that when I get to  
16 the new AMP slide. Okay. So, based on the slide that  
17 you see, this combination and subdivision process of  
18 first license renewal AMPs resulted in 47 GALL aging  
19 management programs noted on this slide.

20 There are 28 mechanical programs that  
21 evolved from 19 first license renewal programs. There  
22 are eight structural programs that evolved from four  
23 license renewal programs.

24 And there are eight electrical programs  
25 that started with splitting one of the first license

1 renewal AMPs into two programs, then crediting two  
2 existing electrical programs. And then doubling the  
3 electrical programs with the addition of four new SLR  
4 programs.

5 And, Walt, I think there's a slide after  
6 this that will touch on this. I think the electrical  
7 area is an example of what you were thinking about.

8 There are three time limited aging  
9 analysis programs. And the subdivision process also  
10 resulted in varying degrees of GALL-SLR consistency,  
11 as noted on the next slide.

12 Looking at the left hand column, there are  
13 40 existing AMPs that resulted from the combination  
14 and subdivision process of the first license renewal  
15 AMPs. The SLR existing AMPs were augmented by seven  
16 new AMPs.

17 The remainder of the columns provide  
18 perspectives on GALL-SLR AMP consistency.  
19 Approximately one-quarter of the 47 AMPs are  
20 consistent with GALL, without enhancement.

21 Approximately one-half of the 47 are  
22 consistent with enhancement. And approximately one-  
23 quarter of the SLR AMPs are consistent with one or  
24 more exceptions.

25 Now let me provide some context on the new

1 GALL-SLR AMPs, and the AMPs with exceptions on the  
2 next slide.

3 MEMBER BALLINGER: I was looking ahead.  
4 And the neutron fluence monitoring AMP, TLA, time  
5 limited aging is not one of the new ones. It's one of  
6 the existing ones I presume.

7 MR. BLOCHER: Correct. This is  
8 Subdivision 1.

9 MEMBER BALLINGER: Yes. Now, are you guys  
10 following the Reg Guide 1.99 review, or potential  
11 review process? And does that have any, would that  
12 have any effect on your fluence monitoring?

13 MR. BLOCHER: Chuck, would you like to  
14 ask, answer that?

15 MR. TOMES: Sure. We do follow the Reg  
16 Guide 1.190 process. And we have conducted  
17 calculations on the neutron shield tank. And we use  
18 the surveillance capsules that are in the reactor  
19 vessel to project our fluence.

20 MEMBER BALLINGER: Yes.

21 MR. TOMES: And we are following the  
22 changes that are being proposed by the staff --

23 MEMBER BALLINGER: Okay.

24 MR. TOMES: -- on the embrittlement curve,  
25 and also for assessing areas above and below the belt

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1 line region.

2 MEMBER BALLINGER: Thank you.

3 MR. BLOCHER: Okay. There are seven new  
4 SLR aging management programs. The first three aging  
5 management programs involve one time inspections. The  
6 next four electrical AMP programs involve inspections  
7 of inaccessible cables, cable connectors, and high  
8 voltage insulators.

9 So, Walt, I think you can see from this,  
10 in the electrical area there are new things that we  
11 had not previously done. Some are new components,  
12 like the high voltage insulators. Some involve  
13 additional inspections of instrument and control, and  
14 low voltage power cables.

15 CHAIR SUNSERI: But are any of those as a  
16 result of operating experience at Surry? Or is it  
17 just all industry generic?

18 MR. BLOCHER: None of those have  
19 significant operating experience at Surry. These were  
20 added by the GALL. We were a pre-GALL plant. So,  
21 they were added in, during our first license renewal  
22 interval.

23 CHAIR SUNSERI: And for the AMPs that were  
24 with enhancement, is it the same kind of story on  
25 that? They were enhanced because of the transition to

1 the SLR AMP, versus --

2 MR. BLOCHER: Correct.

3 CHAIR SUNSERI: -- some operating  
4 experience?

5 MR. BLOCHER: Correct.

6 CHAIR SUNSERI: Thank you.

7 MR. BLOCHER: Okay. Okay. Next I'll  
8 provide a listing of GALL AMPs with exceptions. So,  
9 there are 12 SLR aging management programs with  
10 exceptions that include 14 exceptions. This number of  
11 exceptions is consistent with other SLR applicants.  
12 For example, Peach Bottom had 11 AMPs with 14  
13 exceptions.

14 We can discuss any one of these  
15 enhancements noted on this slide. Or otherwise I can  
16 provide a summary of the general types of exceptions  
17 on the next slide. Next slide.

18 As noted previously, there are 12 aging  
19 management programs that include 14 exceptions as  
20 noted on this slide. There are six AMP exceptions  
21 that involve exceptions to GALL-SLR test frequencies,  
22 and are proposed inspection technique alternatives.

23 For example, the ASME Section 11,  
24 Subsection IWE program requires containment  
25 penetrations that are subject to cyclic loads that do

1 not have current licensing basis analysis to be  
2 periodically inspected with a service and visual  
3 examination for cracking.

4 Dominion Energy prepared a fatigue waiver  
5 for containment penetrations with operating  
6 temperatures less than 200 degrees, to demonstrate  
7 that cracking due to cyclic loading is not an  
8 applicable aging effect requiring management.

9 There are five AMP exceptions that involve  
10 exception to GALL-SLR program elements due to plant  
11 specific configurations.

12 For example, the metal enclosed bus  
13 program requires a periodic ten year inspection of 100  
14 percent of all metal enclosed busses. Inspection of  
15 metal enclosed bus between Unit 1 Foxtrot bus, and  
16 Unit 2 Foxtrot bus requires a dual unit outage.

17 Inspection of the other mechanical busses,  
18 coupled with opportunistic inspection of transfer bus  
19 Foxtrot are used to demonstrate that effective aging  
20 management of all metal enclosed busses.

21 Other more common plant specific  
22 configuration considerations not addressed by GALL-SLR  
23 include metal tanks encased in concrete missile  
24 shields, and double wall fuel oil storage tanks.

25 There are two AMP exceptions that are

1 required because the GALL-SLR references outdated EPRI  
2 chemistry guidance for PWR secondary water chemistry,  
3 and closed treated water systems.

4 We identified and evaluated each change in  
5 the new EPRI chemistry guidance for aging management  
6 effectiveness, and consistent with industry operating  
7 experience. EPRI chemistry guidance changes were  
8 found to be acceptable by the NRC staff.

9 The last exception was required to allow  
10 Dominion Energy to conservatively apply the elements  
11 of aging management activities associated with high  
12 voltage insulators to the medium voltage insulators on  
13 the Surry SBL recovery path. Next slide, please.

14 MR. SCHULTZ: Eric, before you leave that.

15 MR. BLOCHER: Yes.

16 MR. SCHULTZ: What is the, where does the  
17 reactor head closure stud bolting fall? Which of  
18 these categories does it fall into?

19 MR. BLOCHER: That's a configuration  
20 issue, based on the tensile strengths that are  
21 involved with our replacement studs.

22 MR. SCHULTZ: Okay. Thank you.

23 MR. BLOCHER: First license renewal AMPs  
24 have been, and will continue to be assessed for AMP  
25 effectiveness. Four AMP reviews, including NEI 1412

1 AMP effectiveness reviews confirm implementation of  
2 first license renewal commitments, and performed  
3 assessment of inspection schedules, inspection  
4 results, and trending data.

5 In addition, these reviews also ensured  
6 identified gaps were addressed or included in the  
7 corrective action program.

8 Program owners receive periodic training,  
9 and are required to complete AMP effectiveness reviews  
10 every five years, as well as perform systematic  
11 operating experience reviews on an ongoing basis, to  
12 inform AMPs and augment AMP effectiveness.

13 As an indication of regulatory  
14 acceptability of the Dominion Energy aging management  
15 programs, the IP 71003 Phase 4 NRC inspection  
16 identified no findings or concerns in the third  
17 quarter 2019 inspection. The NRC staff will provide  
18 details of the 71003 Phase 4 inspection during their  
19 presentations.

20 This is all I had for the AMP portion of  
21 the presentation. Are there any questions for me  
22 before I start the next portion of the presentation on  
23 --

24 MR. SCHULTZ: Eric, on this slide you talk  
25 about the training conducted periodically for program



1 owners. What is that periodicity? Or is it on an as  
2 needed basis?

3 MR. BLOCHER: There's an annual training  
4 that's given by the license renewal coordinator on  
5 significant operating experience and industry updates.  
6 And then it's, after that it's as needed.

7 MR. SCHULTZ: So, it's really an  
8 opportunity for the program owners to get together and  
9 discuss where things stand, learn from what has been  
10 gleaned from the industry activity --

11 MR. BLOCHER: Yes.

12 MR. SCHULTZ: -- type of training?

13 MR. BLOCHER: Yes.

14 MR. SCHULTZ: Long course? A day's  
15 exercise, or --

16 MR. BLOCHER: It varies.

17 MR. AITKEN: I would say it's four to six  
18 hours.

19 MR. SCHULTZ: And the program owners have  
20 been in place generally for a real, a long period of  
21 time? Is it a rotational position? How would you  
22 characterize it?

23 MR. BLOCHER: Right. Each of the 25 first  
24 license renewal AMPs identified in the UFSR supplement  
25 has an assigned individual responsible for that. And

1 then, as we rotate to the 47 first, second license  
2 renewal programs, those two will have program owners.

3 We work with individuals that were  
4 assigned to work with us as we transition, either  
5 subdivide or create the new ones. So, there are some  
6 new individuals that are spinning up on the --

7 MR. SCHULTZ: These are individual program  
8 owners?

9 MR. BLOCHER: Right.

10 MR. SCHULTZ: In other words, one person  
11 isn't assigned four programs?

12 MR. BLOCHER: Well, as you can see, like  
13 Section 11, there are, because GALL-SLR subdivided a  
14 lot of the Section 11 topics, there will be one  
15 program owner for that.

16 But usually when it comes to  
17 implementation of the inspections that overarching  
18 program owner might not be involved with the  
19 inspections.

20 For example, nickel alloys are all Section  
21 11 code cases. The ASME Section 11 program owner is  
22 responsible for that. But another individual may be  
23 involved with the outage inspections for --

24 MR. SCHULTZ: Right.

25 MR. BLOCHER: -- nickel alloys.

1 MR. SCHULTZ: Okay. Thank you.

2 MR. BLOCHER: Next slide. In the next  
3 portion of the presentation I will cover technical  
4 topics dealing with concrete, reactor internals, and  
5 other aging management enhancements.

6 Chuck Tomes will then cover the technical  
7 topics of reactor vessel integrity and reactor vessel  
8 support steel.

9 Allen Harrow will conclude with technical  
10 topics, with a discussion of our recent operating  
11 experience associated with the buried fire protection  
12 yard loop piping. Next slide.

13 Concrete for Surry structures within the  
14 scope of subsequent license renewal is in good  
15 condition. There have been no loss of license renewal  
16 intended function due to aging since entering the  
17 period of extended operation.

18 Dominion Energy has recently implemented  
19 the EPRI Alkali-Silicate Reaction Inspection Guidance  
20 that was developed in part by members of the SLR team.  
21 The guidance uses identification of leading indicator  
22 structures, conduct of augmented examinations for  
23 pattern cracking, detection of water ingress, and  
24 identification of structural misalignment.

25 No effects of Alkali-Silicate reaction

1 have been identified. Aging management of the  
2 structural concrete is accomplished by aging  
3 management programs noted on the slide.

4 Surry reinforced concrete containments are  
5 also in good condition. Recent examinations of the  
6 concrete liner to concrete slab interface in October  
7 of 2016 for Unit 1, and May 2017 for Unit 2, did not  
8 identify any degradation.

9 Containment concrete biological shield  
10 wall gamma and neutron dose radiation remains  
11 conservatively below GALL-SLR radiation exposure  
12 levels throughout the subsequent period of extended  
13 operation.

14 Aging management of Surry reinforced  
15 concrete containments is accomplished by the aging  
16 management programs noted on the slide. Next slide.

17 MEMBER BALLINGER: I have questions on  
18 this.

19 MR. BLOCHER: Yes.

20 MEMBER BALLINGER: Do you know what the  
21 groundwater chloride concentration is at the site?

22 MR. BLOCHER: the GALL requires  
23 groundwater chloride to be less than 500 ppm.

24 MEMBER BALLINGER: Right.

25 MR. BLOCHER: Jim Johnson, could you

1 provide some additional trend details?

2 MR. JOHNSON: Yes. I'm Jim Johnson, with  
3 the SLR team at Dominion. The groundwater monitoring  
4 that's been done at the plant, we're committed to do  
5 it at a frequency no greater than five years. But  
6 they've actually been doing it quarterly.

7 And there has been one well point that had  
8 chlorides that exceeded 500 parts per million. This  
9 was in the turbine building. And it's kind of an  
10 anomaly, where they were pumping the water out, we  
11 feel like they're concentrating that.

12 And then they're inspecting, and haven't  
13 found any degradation due to the chlorides there. And  
14 they're continuing to monitor that. But overall the  
15 plant has had good quality water. And we haven't had  
16 any issues with chlorides or PH, or sulfates.

17 MEMBER BALLINGER: Okay. And now, just,  
18 this is, probably you don't know the answer to this.  
19 But with respect to the containment, is the rebar  
20 three or four inches deep? What's the cover amount?

21 MR. JOHNSON: There's five inches in most  
22 places.

23 MEMBER BALLINGER: Five inches?

24 MR. JOHNSON: Yes.

25 MEMBER BALLINGER: Okay. All right.

1 Thank you.

2 MR. BLOCHER: I am ready for the next  
3 slide, Craig.

4 MEMBER KIRCHNER: Eric? Could you just --  
5 for the record, just define good condition?

6 MR. BLOCHER: Well first, from a licensure  
7 point of view, there's been no loss of intended  
8 function.

9 MEMBER KIRCHNER: Right.

10 MR. BLOCHER: And there's been no  
11 significant code degradation noted that would appear  
12 in the operating activities report.

13 MEMBER KIRCHNER: Yes. I think good just  
14 doesn't quite catch it. All right, thank you.

15 MR. BLOCHER: I understand your comment,  
16 thank you. Surry will manage reactor vessel internals  
17 at primary, expansion and existing examinations  
18 consistent with MRP-227, Rev. 1-Alpha, inspection and  
19 evaluation guidance that was issued in December of  
20 2019 and includes NRC safety evaluation dated April  
21 25th, 2019 -- for the first period of extended  
22 operation. In addition, the examinations for the 10  
23 SLR reactor vessel internals compound as noted on the  
24 slide are also incorporated into PWR vessel internals  
25 program.

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1 With exception to the control rod guide  
2 tubes sheathes and seed tubes, the additional  
3 examinations are identified in MRP 2018-022, interim  
4 SLR guidance, and are required in part due to where an  
5 irradiation related degradation that is very  
6 conservatively projected for the subsequent period of  
7 extended operation. In addition to the PWR vessel  
8 internals program, the neutron fluence monitoring  
9 program defines and monitors the projected fluence  
10 associated with the reactor vessel internals during  
11 the subsequent period of extended operation, and will  
12 supplement the MRP-227, rev. 1-Alpha, inspection and  
13 evaluation guidance. Next slide.

14 MEMBER RICCARDELLA: Excuse me, I don't  
15 see anything on baffle bolts. Have you had an issue  
16 with that? Had there been an inspection?

17 MR. BLOCHER: Chuck, would you like to  
18 answer that?

19 MR. TOMES: Yes. Our baffle bolts have  
20 been inspected at the Surry Nuclear Plant and we have  
21 one defect in one of the units.

22 MEMBER RICCARDELLA: Is it an up-flow or  
23 a down-flow configuration?

24 MR. TOMES: It's been converted.

25 MEMBER RICCARDELLA: It's been converted?

1 MR. TOMES: Let me re-speak -- let me re-  
2 speak -- let me clarify. We're in the process of  
3 working to convert. We will convert in a couple  
4 refueling outages. Thank you.

5 MR. BLOCHER: Next slide, please. Other  
6 aging management enhancements identified on this slide  
7 demonstrate the value of Dominion Energy industry  
8 leadership, EPRI collaboration and PWR owners-group  
9 participation. Dominion Energy's SLR team members  
10 contributed to the development of the draft ASME code  
11 case, and 871 examinations that will manage the aging  
12 and the pressure boundary for the newly installed  
13 carbon fiber reinforced polymer pipe lining consistent  
14 with the open cycle cooling water system program.

15 Surry program owners have implemented  
16 erosion monitoring that manages wall thinning due to  
17 cavitation, liquid drop impingement, flashing and  
18 solid particle erosion. The program is consistent  
19 with the EPRI erosion guideline and it includes  
20 erosion susceptibility evaluation, engineering  
21 evaluations to determine inspection locations, and the  
22 use of CHECWORKS erosion module to predict erosion  
23 inspection locations on susceptible lines.

24 MR. SCHULTZ: Eric, how long has that  
25 program been in place? You're using it, but how long



1 has it been used? Is this recent? Or has it been  
2 longer-term?

3 MR. BLOCHER: This is a recent program  
4 change that we added due to requirements of the GALL-  
5 SLR. And we are in the process of getting that  
6 implemented for inspections coming up in this year and  
7 the following year.

8 MR. SCHULTZ: Okay, thank you.

9 MR. BLOCHER: Soil surveys and analysis  
10 consistent with recent EPRI guidance that confirms  
11 soil environment corrosivity now supplements the  
12 varied and underground piping and tanks program aging  
13 management inspection criteria. Dominion SLR team  
14 members have participated in PWR owners group  
15 activities for development of time-limited aging  
16 analysis topical reports such as the report associated  
17 with the reactor coolant pump fatigue crack growth  
18 analysis, and reactor cooling pump code case N481.

19 These were recently also approved by the  
20 NRC safety evaluations. An NRC safety evaluation for  
21 the topical report of reactor vessel under-clad  
22 cracking associated with well deposit cracking, is in  
23 progress with an estimated March 2020 completion date.  
24 That is all I had for my portion of the presentation.  
25 Are there any questions for me before I hand over to

1 Chuck Tomes?

2 MR. SCHULTZ: Yes, one question on this  
3 slide, Eric. The soil surveys and analysis that  
4 you've incorporated from the EPRI program, can -- can  
5 you expand on -- on what is being done there? What  
6 I've seen in the -- what I've seen in the updates to  
7 the program is that you're -- you're incorporating  
8 soil sampling and testing in a couple of different  
9 ways. That is, you've got -- you've got a site-wide  
10 approach and a -- a specific approach, depending on  
11 what is happening on the site. Can you describe that?  
12 Or is that something that we ought to wait for the  
13 next section to discuss?

14 MR. BLOCHER: Now is an appropriate time  
15 to discuss that. So the initial soil surveys were  
16 done in 2012 on the station for the buried pipe  
17 program. And in 2018 they were revisited. The  
18 initial soil surveys were 44 points. The recent ones  
19 in 2018 were 11 points. The recent ones fully employ  
20 the EPRI guidance, which looks for soil  
21 characteristics, resistivity, pH, redox potential,  
22 sulfides, chlorides and soil consortium -- which is a  
23 check of the bacteria in the soil. Those parameters  
24 are all taken. They're scored on an index that awards  
25 up to 15 points. Anything under 10 points is not

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1 considered very corrosive. In fact, there's two grade  
2 categories under 10 points. Ten to 15 is considered  
3 moderately corrosive. Anything greater than 15 -- no,  
4 excuse me -- 10 to 15 is appreciably corrosive. And  
5 anything greater than 15 points is severely corrosive.  
6 Those would tend to focus our action on anything that  
7 scores 10 or greater.

8 MR. SCHULTZ: So with -- with that scoring  
9 system, are there areas of the site that are of  
10 concern? Or -- what -- what has been found? And --

11 (Pause.)

12 MR. BLOCHER: Yes --

13 MR. SCHULTZ: Are there programs moving  
14 forward as a result of that work?

15 MR. BLOCHER: Right, so you have to  
16 remember that the License Renewal Buried Pipe Program  
17 augments the industry NEI-09-14 program. So the 09-14  
18 looks at other piping systems that are not within the  
19 scope of license renewal. So for some of those the  
20 corrosive areas fall under an 0914 concern. The  
21 license renewal piping is all either mildly corrosive  
22 or moderately corrosive areas.

23 MR. SCHULTZ: Okay. Well we'll -- we'll  
24 take a look at some pictures.

25 MR. BLOCHER: Thank you.

1 MR. TOMES: Before I cover the technical  
2 comp issues, I want to just finish clarifying the  
3 question that Pete Riccardella had on the baffle  
4 bolts. And we have one bolt that's non-functional for  
5 Unit 1 and two bolts that are non-functional for Unit  
6 2. So I didn't get a chance to squeeze that in.  
7 Okay.

8 Good morning, my name is Chuck Tomes from  
9 Dominion Energy. And thank you for taking the time to  
10 review the Safety Evaluation Report issued by the  
11 Nuclear Regulatory Commission for the Surry subsequent  
12 license renewal application. During my career,  
13 reaching back to the early 1980s, I've had the  
14 privilege of working with NSSS vendors, owners groups,  
15 the Electrical Power Research Institute, ASTM  
16 committees and ASME committees on projects from  
17 managing reactor vessel integrity and reactor cooler  
18 pump issues. And these industry groups are the one  
19 that allowed us to move forward to where we're at  
20 today. And we're quite thankful for their help over  
21 the years.

22 My role on the Surry SLR project has been  
23 to work with these groups to ensure that the time  
24 limiting aging analyses are technically correct. At  
25 this time I'll discuss the two topics that Eric

1 Blocher mentioned -- dealing with reactor vessel  
2 integrity and reactor vessel support steel.

3 So the first thing that we did to assess  
4 reactor vessel embrittlement was to project the  
5 fluence values on the reactor vessel for 80 years of  
6 plant operation, using 68 effective full-power years  
7 as our target. This is conservative because the  
8 current fluence projection for 60 years of plant  
9 operation is 48 effective full-power years. Then we  
10 contracted the PWR owners group to assist Dominion in  
11 reviewing the reactor vessel certificate of material  
12 test reports for re-baselining the initial fracture  
13 toughness values in the accordance with the ASME code  
14 and branch technical position 5-3. The various  
15 reactor vessel time-limiting aging analyses for  
16 pressurizer thermal shock, upper-shelf energy, low-  
17 temperature over pressure protection, and the heat-up  
18 and cool-down curves were then revised through 80  
19 years of plant operation using updated fluence and  
20 material property information.

21 MEMBER RICCARDELLA: Excuse me, Chuck.  
22 What is the end of life fluence? Peak end of life --  
23 what is the peak end of life fluence?

24 MR. TOMES: The peak end of the license  
25 fluence for Unit 1 is on the -- is 6.35 E to the 19

1 and 7.22 -- for Unit 2.

2 MEMBER RICCARDELLA: Got it.

3 (Simultaneous speaking.)

4 MR. TOMES: E to the 19.

5 MEMBER RICCARDELLA: So would you -- would  
6 you be affected if the -- if the trend curve is  
7 revised to the ASTM trend curve?

8 MR. TOMES: We have margin on the PTS  
9 evaluation, the upper-shelf energy evaluation, the  
10 LTOP system. And so impact from the -- if we were to  
11 drive -- draw a new best-fit line through the data, so  
12 that some plants were above and some plants were below  
13 -- it would not impact us in these areas. But it  
14 would impact the heat-up and cool-down curves more  
15 than likely because we would end up with a new  
16 criteria on how to adjust margin and -- and shift.

17 MEMBER BALLINGER: Yes, I think 6 times 10  
18 of the 19th is the -- where it starts to -- right  
19 where it starts to go off. So.

20 MR. TOMES: Okay, so we're going to talk  
21 about this a little bit more. But it would have a --  
22 it would have a dramatic impact on our plant  
23 procedures. And what -- yes -- on the heat-up and  
24 cool-down curves. Yes.

25 Locations -- with upper-shelf energy

1 values that have less than 50 foot pounds of Charpy  
2 energy have been assessed using the equivalent margins  
3 method outlined in the ASME code. So the  
4 applicability of the existing heat-up and cool-down  
5 curves can be extended to 68 effective full-power  
6 years based upon using the updated material  
7 properties, the revised fluence values and application  
8 of the K1c methodology currently included in the ASME  
9 code.

10 Surry will use two aging management  
11 programs, which are consistent with GALL-SLR -- to  
12 manage fluence and embrittlement during the subsequent  
13 period of extended operation. And Dominion plans to  
14 remove and test one surveillance capsule from each of  
15 the reactor vessels during the period of extended  
16 plant operation. Next -- okay, next slide.

17 This next technical topic that I will  
18 discuss deals with reactor vessel steel. Dominion  
19 Energy created this sketch to provide an overview of  
20 the reactor vessel support configuration at Surry.  
21 The reactor vessel supports at Surry are different  
22 from the reactor vessel supports used at many of the  
23 other nuclear plants. At Surry, the reactor vessel  
24 support is provided by the neutron shield tank. At  
25 some other plants, reactor vessel support is provided

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1 by columns and cantilever beams.

2 This sketch shows the position of the  
3 reactor vessel and how it is supported by the neutron  
4 shield tank, relative to the location of the concrete  
5 biological shield wall. The reactor vessels located  
6 in the center of the sketch. The position of the core  
7 where the neutrons are generated within the reactor is  
8 shown by the blue and grey stripes. The neutron  
9 shield tank and the concrete biological shield wall  
10 surround the reactor vessel. The neutron shield tank  
11 is shown in blue. The tank is about 23 feet high, is  
12 filled with water -- with chromated water, which  
13 provides 34-inches of shielding. The inner and outer  
14 plates are 1.5 inches thick.

15 Next to the neutron shield tank is the  
16 concrete biological shield wall. The concrete  
17 biological shield wall was 4.5 feet thick. One of the  
18 purposes of the neutron shield tank is to provide  
19 shielding to protect the concrete, biological shield  
20 wall. The other purpose of then neutron shield tank  
21 is to transmit the loads from the reactor vessel,  
22 through the supports located under the nozzles of the  
23 reactor vessel, to the top of the neutron shield, and  
24 then to the lower elevation of containment. Okay,  
25 next slide.



1           Now that we've reviewed the general  
2 configuration of the neutron shield tank, I will  
3 discuss irradiation of reactor vessel support steel  
4 for Surry. At Surry the support steel of interest is  
5 the region of the neutron shield tank adjacent to the  
6 reactor core, where the neutrons are generated. The  
7 issue of irradiation of a reactor vessel support steel  
8 was originally assessed in 1986 using fracture  
9 mechanics in preparation of future license renewal  
10 considerations by Stone and Webster, under contract  
11 from the Department of Energy, Westinghouse Owners  
12 Group, EPRI and Virginia Power.

13           This original assessment used a  
14 Westinghouse discreet ordinance radiation transport  
15 fluence model for projecting fluence on the neutron  
16 shield tank through 100 years of plant operation. To  
17 address the irradiation of the neutron shield tank for  
18 subsequent license renewal, a new fracture mechanics  
19 evaluation was performed by Dominion Energy. The new  
20 fracture mechanics evaluation uses loads from dead  
21 weight, LOCA and seismic, press intensity formulas  
22 from the ASME code that are normally used for  
23 developing heat-up and cool-down limit curves for  
24 operation reactor vessel, and an infinite amount of  
25 fluence based upon the use of the lower-bound K1r

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1 curve, which is 26.7 KSI square root inches.

2 The analysis shows that the allowable  
3 stress is greater than the stress on the neutron  
4 shield tank, therefore brittle fracture will not  
5 occur. The fracture mechanics evaluation is bounding  
6 through the use of the lower-bound K<sub>Ir</sub> value of 26.78  
7 KSI square-root inches were not required because the  
8 fracture mechanics evaluation is bounding. It  
9 includes a margin of square-root of two consistent  
10 with the ASME code for pressure vessels, even though  
11 the neutron shield tank is not a class one vessel.

12 Thus the Surry fracture mechanics  
13 evaluation of the neutron shield tank is both bounding  
14 and conservative. And we have three programs for  
15 managing aging during SLR that are shown on the slide.  
16 Before we move on to the next part of the  
17 presentation, I want to provide an opportunity to  
18 answer questions.

19 MEMBER RICCARDELLA: The -- the 26.7 KSI  
20 root inches, that's the lower shelf of the K<sub>IR</sub> curve?

21 MR. TOMES: Yes, that's right. That's  
22 where it -- that's where it intersects, at the lowest  
23 toughness level.

24 MEMBER RICCARDELLA: And the -- the square  
25 root of two safety factor is --

1 (Simultaneous speaking.)

2 MR. TOMES: For fault --

3 MEMBER RICCARDELLA: -- for seismic --

4 MR. TOMES: For fault -- it's actually for  
5 LOCA. The seismic is insignificant in terms of the  
6 loads.

7 MEMBER RICCARDELLA: Oh, okay. Thank you.

8 (Pause.)

9 MR. TOMES: If there are no other  
10 additional questions, Mr. Allen Harrow will now  
11 provide a summary of the recent operating experience  
12 that occurred at Surry.

13 MR. HARROW: Good morning. My name is  
14 Allen Harrow and I am the site engineering manager at  
15 Surry Power Station. I have worked for Dominion  
16 Energy for nearly 29 years. In my current role, I  
17 provide management oversight of the various plant  
18 systems and engineering programs. I will be providing  
19 an overview of the recent fire protection yard loop  
20 pipe break, including failure analysis, current  
21 status, the highlights of the ongoing fire protection  
22 yard loop repair project.

23 The Surry Power Station fire protection  
24 yard loop completely circles the plant and consists of  
25 a 12-inches looped fire main, supplying fire hydrants,

1 phone stations and deluge systems on the outside. And  
2 sprinklers, deluge systems and hose racks inside plant  
3 structures.

4 The fire main piping is cast iron with  
5 mechanical joints, and is cement mortar lined with a  
6 bituminous external coating. The loop is  
7 sectionalized to permit repairs without affecting any  
8 other portion of the loop. Next slide?

9 CHAIR SUNSERI: Allen, could you pull the  
10 microphone a little closer to you and just -- thank  
11 you.

12 MR. HARROW: A fire protection loop piping  
13 break occurred in July 2019, following the start of  
14 the motor-driven fire pump. Following the failure of  
15 the fire protection loop piping, the affected sections  
16 of piping were isolated to stop the leak. Upon  
17 excavation, it was identified that there were two  
18 sections of 12-inch fire protection loop piping that  
19 were degraded and leaking. The degraded sections of  
20 pipe and dislocation were replaced, but remain  
21 isolated and available if needed. Next slide.

22 MR. SCHULTZ: Allen, you mentioned that --  
23 it occurred just after the fire pump start up. Was  
24 that a normal operation? The fire pump start-up? Was  
25 that a normal operation?

1 MR. HARROW: Yes, since the fire pump was  
2 started in collaboration with surveillance testing  
3 that was being performed.

4 MR. SCHULTZ: But nothing was out of the  
5 ordinary with regard to the operation of the pump? Or  
6 the system?

7 MR. HARROW: There was nothing out of the  
8 ordinary at that point in time.

9 MR. SCHULTZ: Thank you.

10 MR. HARROW: Uh --

11 MEMBER RICCARDELLA: I am sorry -- were  
12 they breaks or leaks?

13 MR. HARROW: I would classify it as a  
14 break because leakage -- you can classify it as a  
15 rupture.

16 MEMBER RICCARDELLA: Rupture -- you know  
17 --

18 MR. HARROW: The pipe -- the pipe was not  
19 severed.

20 MEMBER RICCARDELLA: Okay.

21 MR. HARROW: Okay, next slide.

22 (Pause.)

23 MEMBER KIRCHNER: This -- was this a water  
24 hammer effect? Or just it came up to normal operating  
25 pressure and then you figured out that you had a large

1 leak?

2 MR. HARROW: There -- there was no water  
3 hammer impact here. So the piping is normally  
4 maintain solid. So when the motor-driven fire pump  
5 started, no impact from water hammer.

6 MEMBER RICCARDELLA: How did you detect  
7 the leak? Just from water?

8 MR. HARROW: So the leakage was detected  
9 multiple ways. First of all, we had annunciators in  
10 the Control Room that alerted the operating staff to  
11 the leak. And the leak was also readily identifiable  
12 in the field.

13 (Pause.)

14 MR. HARROW: All right. This fire  
15 protection pipe failure was entered into the  
16 Corrective Action Program, and an immediate review of  
17 the cause and extended condition was ensued by the  
18 station. Sections of the failed pipes were sent to  
19 the -- to the Dominion Energy Materials Laboratory for  
20 detailed analysis, in which the failure mechanism was  
21 determined to be graphitic corrosion.

22 The failure analysis concluded that the  
23 most notable corrosion was limited to the bottom  
24 section of piping between roughly the 5:00 to 7:00  
25 positions. It was determined through metallurgical

1 analysis that the identified material laws was a  
2 result of the cast-iron fire protection piping  
3 exposure to ground water over an extended period of  
4 time. The bituminous coating in the area of rupture  
5 locations on the bottom of pipe was noted to be  
6 degraded, allowing the water to have direct contact  
7 with the external surface of the pipe. The bituminous  
8 coating around the pipe that was not exposed to the  
9 ground water appeared to be in acceptable condition.

10 The scenario for the northern pipe  
11 failure, based on the lab observations, is that long-  
12 term external corrosion ultimately resulted in a  
13 reduction in wall thickness in the pipe. Once this  
14 area reached its current size -- approximately 4-  
15 inches long -- the pipe suddenly ruptured from the  
16 pressure surge associated with the starting of the  
17 motor-driven fire pump.

18 The second failure location on the  
19 southern section of fire protection loop pipe had a  
20 circumferential flaw approximately eight feet south of  
21 the northern fire protection loop pipe mechanical  
22 connection. This type of flaw is typically associated  
23 with bending stress and an overload condition. The  
24 flaw propagated from a small pocket of external  
25 graphitic corrosion located at the bottom of the fire

1 protection loop pipe. The cause evaluation concluded  
2 that the circumferential flaw occurred as a result of  
3 an initial longitudinal flaw, and rupture in the  
4 northern piping.

5 The initial rupture created an uplifting  
6 force and motion in the southern pipe, which caused  
7 the circumferential flaw that was initiated at the  
8 weakened area of graphitic corrosion. Next slide?

9 MR. SCHULTZ: Excuse me -- the coating, it  
10 was hard to tell from the pictures what the condition  
11 of the coating was. But as you've indicated here, in  
12 -- on the one pipe with the longitudinal crack, that  
13 -- that was in that region of 5 to 7 -- excuse me,  
14 yes, 5:00 to 7:00, that coating was affected is what  
15 you're saying in that -- the -- in other words, the  
16 degradation of coating was regional.

17 MR. HARROW: Correct. The degradation of  
18 coating was regional in the 5:00 to 7:00 position.  
19 And we feel that that was a direct result of  
20 groundwater that was in the vicinity of the 5:00 to  
21 7:00 position. In other words, we do not feel the  
22 groundwater completely encompassed the entire pipe.

23 MR. SCHULTZ: And as you looked at the  
24 other -- other section of pipe that had failures, what  
25 was the condition of the coating there? Or have you



1 -- have you noticed that there was a problem with  
2 coating condition otherwise as you've continued your  
3 corrective action program?

4 MR. HARROW: So -- so one thing that's  
5 very difficult to identify is, when we initially  
6 visually looked at the pipe, before you actually do  
7 destructive testing, it is very difficult to identify  
8 the acidic corrosion. It's a destructive testing  
9 modality to actually identify the graphitic corrosion.

10 MR. SCHULTZ: Okay, that's -- that was the  
11 problem I was having. Looking at it doesn't tell you.

12 MEMBER RICCARDELLA: In that photo, the  
13 coating is removed.

14 MR. HARROW: That's correct.

15 MEMBER RICCARDELLA: And it's obviously  
16 rotated.

17 MR. SCHULTZ: Right, right.

18 CHAIR SUNSERI: But for the -- for the  
19 segment of pipe that had the circumferential break,  
20 though, the galvanic corrosion initiating site was  
21 also in the 5:00 to 7:00 range? Or was it in a  
22 different place?

23 MR. HARROW: It was on the bottom of the  
24 pipe. And it was -- it was basically a line or a stem  
25 from the original graphitic corrosion that was

1 identified.

2 MEMBER RICCARDELLA: What's the operating  
3 pressure when the system is operating?

4 MR. HARROW: The operating pressure of the  
5 fire protection system is approximately 100 pounds.

6 (Pause.)

7 MR. HARROW: Previously performed visual  
8 inspections and soil samples taken at various  
9 locations around the protective area in conjunction  
10 with additional excavations performed for this failure  
11 support dry or acceptable conditions in all areas  
12 where inspection and samples were performed. In order  
13 to determine the extent of the fire protection main  
14 loop that was exposed to ground water, exploratory  
15 holes approximately 10-inches in diameter were  
16 vacuumed at strategic locations around the fire water  
17 header around the station.

18 To identify strategic locations for the  
19 exploratory holes, a review of several previous buried  
20 pipe inspection results was conducted to identify any  
21 instances of ground water that were identified during  
22 other excavations. This review provided insights as  
23 to where ground water may be present and a methodology  
24 to plot where exploratory holes should be dug to  
25 determine if ground water was in contact with fire

1 main piping.

2 The holes were then evacuated to a depth  
3 of 7 feet, or until water was located. Seven feet was  
4 chosen because it is below the depth of the fire  
5 protection piping, which is buried at 6 feet on center  
6 line. The water found in the holes was sampled, but  
7 was determined to not include chlorides, which  
8 eliminated the possibility that the higher-than-  
9 expected groundwater level is leakage from the station  
10 intake canal.

11 This information supports the conclusion  
12 that potential corrosion concerns were confined to a  
13 limited area near the recent failures. Soil analysis  
14 were taken at the repair locations of the northern and  
15 southern pipe sections that had failed. Analysis  
16 results determined that one sample was in the lowest  
17 level of corrosivity achievable based on EPRI's sole  
18 corrosivity guidance. The other sample was in the  
19 next-to-lowest classification. And this was as Eric  
20 previously discussed. To address the current  
21 condition of the fire protection yard loop piping,  
22 compensatory measures have been put in place to  
23 maintain fire suppression capabilities. Next slide?

24 MEMBER BALLINGER: I have another  
25 question. So does what you have done so far give you

1 enough confidence that -- you know, this graphitic  
2 corrosion, you can't really see it until you see it,  
3 right? So do you have confidence that there are other  
4 locations on that loop that hadn't, at some time in  
5 their life, been -- had groundwater access? In other  
6 words, you drilled your wells and you don't see any  
7 water here and here and here. But does that mean that  
8 you haven't seen water there? And there may not be  
9 water at other places?

10 MR. HARROW: The -- to address -- I  
11 believe that question is going to be addressed on the  
12 next slide --

13 MEMBER BALLINGER: Okay.

14 MR. HARROW: If I can just hold off on  
15 that.

16 MEMBER BALLINGER: Yes.

17 MR. HARROW: Okay. I want to provide some  
18 context on the current actions that are underway in  
19 response to this event. The station is taking  
20 proactive action to replace the affected fire  
21 protection yard loop piping, including associated fire  
22 hydrants and isolation valves through the Corrective  
23 Action Program. Funding has been approved for the  
24 project.

25 A four-phased approach prioritizes

1 component replacement based on yard loop piping  
2 susceptibility, as well as other key factors such as  
3 piping location, with respect to the fire protection  
4 pumps. Their primary focus, or phase one, is on the  
5 area of the main fire protection loop piping nearest  
6 to the fire protection pumps where groundwater has  
7 been identified and is in contact with the pipe. As  
8 piping is excavated and replaced, samples of pipe will  
9 be analyzed to validate the extended condition of the  
10 graphitic corrosion is bounded.

11 The Corrective Action Program will be  
12 utilized if graphitic corrosion is identified in  
13 additional sections of piping beyond phase one. An  
14 on-site project manager is in place and is actively  
15 working to select vendors who have the experience and  
16 capability of working with materials such as high-  
17 density polyethylene piping, or pipe within a pipe  
18 technologies, as examples. In coordination with the  
19 vendor selection, a conceptual design of the overall  
20 project is underway. Exploratory holes in support of  
21 phase one is currently in progress, with weekly  
22 report-outs to the station leadership team on project  
23 status.

24 MEMBER BALLINGER: Is this system  
25 cathodically protected?

1 MR. HARROW: The fire protection system is  
2 not cathodically protected.

3 MEMBER KIRCHNER: Allen, on an earlier  
4 slide you mentioned compensatory measures. So could  
5 you just -- for the record, just explain a little  
6 further what you're doing --

7 MR. HARROW: Yes.

8 MEMBER KIRCHNER: -- while you're  
9 undertaking this project?

10 MR. HARROW: Okay, so we -- the  
11 compensatories we currently have in place are, while  
12 -- while the current fire protection pumps -- both the  
13 motor-driven and the diesel-driven fire pumps are  
14 capable of being started and supplying fire protection  
15 water to the loop, we have put in an additional pump  
16 that has similar pump capacity capabilities to supply  
17 fire protection water from a separate source  
18 completely -- from the fire protection tanks -- which  
19 is capable of providing the backup fire suppression  
20 capability that are needed.

21 MEMBER KIRCHNER: Almost like some of the  
22 post-Fukushima kind of equipment -- like, that's the  
23 idea I am getting.

24 MR. HARROW: Yes, very similar to post-  
25 Fukushima -- beyond design basis --

1           MEMBER KIRCHNER: Okay. Do you have to  
2           have the extended fire watches during this? Or any  
3           other special demands that are -- I don't want to say  
4           the word tech specs, but something that are -- you  
5           know, condition of operation?

6           MR. HARROW: We have no additional fire  
7           watches required. However, we do have compensatory  
8           actions in place to isolate certain sections of the  
9           fire protection loop within a specific period of time  
10          if needed. To allow the other -- the other backup  
11          fire suppression pump to -- to supply the loop.

12          MEMBER KIRCHNER: And you -- you mentioned  
13          that the -- the loop design is segmented in a way so  
14          you can tap into headers or risers -- like, for the  
15          turbine building and other important areas from the  
16          safety standpoint.

17          MR. HARROW: That is correct. The loop  
18          has multiple points at which you can feed the loop and  
19          still supply the entire fire protection yard loop.

20          MEMBER KIRCHNER: Thank you.

21          MR. HARROW: You can do that --

22                       (Simultaneous speaking.)

23          MR. HARROW: -- applicable locations.

24          MR. SCHULTZ: Allen, we talked earlier  
25          about soil testing in accordance with the EPRI

1 methodology. As you've taken these other samples from  
2 other regions of the site, have you done soil testing  
3 as well as groundwater identification testing?

4 MR. HARROW: Soil testing has been done  
5 from other areas of the site. And I think this is a  
6 great opportunity for us -- for us to have the program  
7 owner for the buried piping who can get up and speak  
8 to that -- to that point.

9 MR. SCHULTZ: I would appreciate that,  
10 thank you.

11 MR. SCARBOROUGH: Good morning. I am Troy  
12 Scarborough. I am the buried pipe program owner at  
13 Surry Power Station and I work with the Dominion  
14 Energy team. And we have taken many soil samples. I  
15 believe Allen mentioned in -- I believe it was Eric --  
16 in 2012 and in 2018. And in 2018, you know, we didn't  
17 identify any water during those samples. And we  
18 didn't take samples specifically at this location on  
19 the fire loop piping, but we took them around the --  
20 safety-related piping around the RCA in the plant.

21 MR. SCHULTZ: I would understand that  
22 moisture is obviously a component. But the other  
23 aspects of EPRI's evaluation, as Erik indicated, was  
24 the chemistry -- evaluation of the chemistry of the  
25 soil. So I am wondering what has been done there.

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1 When I look at what has been proposed, or expanded, in  
2 the -- in the SLR -- I don't know what you call it.  
3 The requirements process in place -- license renewal  
4 commitments. You have in there that you're going to  
5 follow the EPRI program and that you're going to take  
6 samples across the site on a -- not -- not every day,  
7 but as you're going through the process now, I would  
8 have expected that you'd get a -- be getting some sort  
9 of baseline associated with the samples, given that  
10 you've got them and you could simply do some chemistry  
11 testing to match up with the EPRI. You said you did  
12 it right around the location of the -- of the event.  
13 So have you considered looking at that chemistry in  
14 other areas of the -- of the piping that surrounds the  
15 site?

16 MR. HARROW: Yes, so as we continue to  
17 excavate and dig up piping, we are going to take soil  
18 samples, have them analyzed -- as well as sending  
19 piping off for metallurgical analysis as well. To  
20 identify graphitic --

21 MEMBER RICCARDELLA: Do I understand that  
22 there's other piping systems that are potentially  
23 affected, other than the fire -- the fire protection  
24 system? Is that what you said?

25 MR. SCARBOROUGH: We have some lower-

1 tiered systems such as some cast-iron drain piping.  
2 Mainly roof drains -- and one other piping -- that --  
3 we're going to take a look at that as well. Yes.

4 MEMBER BALLINGER: I heard -- say that  
5 this groundwater and the things like that was 500 --  
6 less than 500 ppm chlorides, but one other place a  
7 little bit above that. But I think the ACI  
8 requirements as well as the EPRI guidelines require  
9 not just chloride concentration sampling, but sulfide  
10 -- or sulfur -- sulfate or whatever -- and the pH.  
11 When you do these samples, do you take all those  
12 things as well so you have records of those values as  
13 well? Because there's some kind of an index which you  
14 can -- the rules for concrete degradation contain the  
15 chloride limit, but it also contains the suggestions  
16 about sulfide and pH. And you have all that  
17 information.

18 MR. SCARBOROUGH: Correct.

19 MEMBER BALLINGER: Yes, thank you.

20 MR. SCARBOROUGH: We do sample for all of  
21 those parameters, yes.

22 CHAIR SUNSERI: So just -- just a follow-  
23 up question for the program owner. In regards to  
24 Member Riccardella's question about other systems --  
25 do you have safety-related piping, such as access to

1 the ultimate heat sink that's buried also? Or  
2 affected -- potentially affected?

3 (No audible response.)

4 CHAIR SUNSERI: We -- when you said  
5 there's other piping, it was unclear what other piping  
6 is. And I am asking specifically if there's safety-  
7 related piping affiliated with access to the ultimate  
8 heat sink.

9 MR. SCARBOROUGH: There's no safety-  
10 related piping in regards to this cast-iron phenomena.

11 CHAIR SUNSERI: Okay, great. Thank you.

12 (Pause.)

13 MR. HARROW: Okay ,continuing. EPRI is  
14 sponsoring a selective leaching industry task force.  
15 And this group of industry experts has been working on  
16 these very issues. We are actively participating with  
17 this task force to remain engaged in developments that  
18 will ultimately promote effective methods for aging  
19 management.

20 In that spirit, Surry Power Station's  
21 program owner has shared this operating experience  
22 with the industry, as noted in recent and upcoming  
23 meetings on the slide, with the goal of increasing  
24 industry awareness. Dominion Energy has also sent  
25 sections of fire protection piping from the recent

1 event to EPRI, who continues to research enhanced  
2 methods to detect graphitic corrosion. Dominion  
3 Energy will update the site programs and procedures as  
4 new information becomes available from the efforts of  
5 the research and industry groups.

6 In conclusion, Dominion Energy is  
7 committed to ensuring the appropriate resources are in  
8 place to maintain the integrity and aging management  
9 of the fire protection yard loop. I am open for any  
10 questions at this time.

11 MR. SCHULTZ: Allen, what's the schedule  
12 for the EPRI evaluation of the piping?

13 (No audible response.)

14 MR. SCHULTZ: Or, do you have a schedule  
15 yet? Or can you give an appreciation for what it  
16 would appear to be? Troy?

17 MR. SCARBOROUGH: Troy Scarborough again.  
18 Yes, so I went to a conference last week on that. And  
19 they expect to have some NDE results coming out later  
20 this year that they -- they believe to be, you know,  
21 effective in determining selective leaching.

22 MR. SCHULTZ: Thank you, Troy.

23 MR. HARROW: Okay. At this time I will  
24 now turn the presentation over to Paul Aitken, who  
25 will provide summary remarks.

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1                   MEMBER RICCARDELLA: Quick question --  
2 before we move on. Just one question related -- it's  
3 kind of related to my question earlier about leakage  
4 versus rupture. Had you had a fire when you turned on  
5 that pump, would the system have supplied sufficient  
6 water to -- to fight that fire? Or would all the  
7 water be going out the brick?

8                   MR. HARROW: Well, so the system was --  
9 remained pressurized. The fire pump itself started to  
10 maintain the system pressurize. So the fire  
11 protection water would have been able to be supplied  
12 to a fire. It's interesting to note that, for this  
13 particular issue, that the -- the station who was --  
14 you know, obviously -- obviously, this wasn't  
15 something that was anticipated that was going to  
16 happen. It was on a weekend. Saturday afternoon.  
17 That section of pipe was completely isolated within 19  
18 minutes. And then the -- the fire protection tank  
19 water itself was completely restored in less than  
20 three hours.

21                   The -- the capability of continuing to  
22 fight a fire existed at that time.

23                   MEMBER RICCARDELLA: Yes, thank you.

24                   MR. BLOCHER: Okay. On behalf of Dominion  
25 Energy, we first want to commend the NRC staff on

1 their efforts over the last couple of years. The  
2 staff has worked very hard in developing the goal SLR  
3 and SRP and conducting the various public meetings  
4 which provided the appropriate forum for stakeholder  
5 involvement. This was not an insignificant effort.  
6 I can attest to that.

7 I would also like to recognize the NRC  
8 staff on the thoroughness of the safety review  
9 performed on the SLR application for Surry. I want to  
10 reiterate that Dominion Energy has been engaged and  
11 integrated with the work leading up to the GALL-SLR  
12 issuance. We have been heavily invested, along with  
13 others in the industry, over the last couple of years  
14 to ensure we have the appropriate guidance and have  
15 explored areas for optimization with the NRC staff  
16 based on the vast experiences during the first  
17 licensed renewals.

18 Dominion Energy has developed a high  
19 quality SLR application that benefitted from the GALL-  
20 SLR and SRP as well as the industry support. Dominion  
21 Energy will continue to invest in Surry Power Station  
22 now and into the future to ensure the continued safe  
23 and reliable operation for 80 years of operation.  
24 This ends our prepared remarks. And I would like to  
25 express our appreciation to the subcommittee for this

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1 opportunity to discuss operation of Surry for 80  
2 years. Are there any remaining questions?

3 CHAIR SUNSERI: Do members have any other  
4 questions for them?

5 (No audible response.)

6 CHAIR SUNSERI: Okay, all right. Well we  
7 appreciate your presentation. Very thorough and  
8 informing. At this time, I would like to transition  
9 to the staff presentation. We would normally take a  
10 break, but we are tracking right along schedule and we  
11 have a hard stop at noon because there's other  
12 activities that we need to participate in. So I would  
13 ask that if anybody needs to take a biological break,  
14 that you do so individually and just quietly excuse  
15 myself and then come on back in. All right? So let's  
16 transition. Thank you.

17 (Pause.)

18 MR. MOORE: Mr. Chairman, we got a message  
19 during the presentation that Dominion and Exelon -- is  
20 that correct? Or, Southern and Exelon are on the  
21 public line. But they'll be muted with all the other  
22 members of the public until we unmute the public line.

23 CHAIR SUNSERI: Okay.

24 (Pause.)

25 CHAIR SUNSERI: Yes, you can't leave.

1 (Off microphone comments.)

2 CHAIR SUNSERI: Yes, we have a quorum. We  
3 maintain that quorum. Right, yes. Right. But I  
4 don't know if I am a warm body. I am kind of cold  
5 right now. My balding head -- it is chilly. So,  
6 Angela, are you leading this effort here? Okay,  
7 great. But we do have a quorum. And if you're  
8 prepared to get started, then we're ready. Yes.

9 MS. WU: Can you hear me over there?  
10 Okay, perfect. Can everyone hear me on the phone on  
11 the open line? Allen, can you say hello first?

12 MR. HISER: Good morning.

13 MS. WU: Great, okay. I think we're ready  
14 to get started. We just want checks --

15 (Simultaneous speaking.)

16 CHAIR SUNSERI: Yes, absolutely no  
17 problem.

18 MS. WU: Thank you, hello. Good morning,  
19 Chairman Sunseri and members of the ACRS Plant  
20 Licensed Renewal Subcommittee. My name is Angela Wu  
21 and I am one of the project managers for the Surry  
22 Power Station, Units 1 and 2 Subsequent Licensed  
23 Renewal Application -- or, SLRA. As you heard from  
24 Bob Caldwell at the start of the meeting, we are here  
25 to discuss the NRC staff's safety review of the Surry

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1 SLRA as documented in the Safety Evaluation Report, or  
2 SER, that was issued on December 27th, 2019.

3 Joining me here at the table today are  
4 Lauren Gibson, the second safety project manager for  
5 the Surry SLRA. Dr. Steven Downey, Senior Reactor  
6 Inspector from Region II, and Lewis McKown, Acting  
7 Chief of Engineering, Branch 4, in the Division of  
8 Reactor Projects, Region II. In addition, joining us  
9 on the phone is Dr. Allen Hiser, Senior Technical  
10 Advisor for Licensed Renewal Aging Management,  
11 Division of New and Renewed Licenses -- who you just  
12 heard from.

13 Seated in the audience and joining in on  
14 the phone are members of the technical staff who  
15 participated in the review and conducted the audits.  
16 Next slide, please.

17 So we begin today's presentation with an  
18 overview of the -- safety review of the Surry SLRA  
19 before moving into the SER. Section 2, Scoping and  
20 Screening Review; Section 3, the Aging Management  
21 Review; Section 4, Time-limited Aging Analyses; as  
22 well as specific areas of the review. Then we will  
23 hear from Region II on inspections and plant material  
24 conditions before sharing the staff's conclusion on  
25 the Surry SLRA. Finally, we will have a discussion on

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1 some differing reviews. Differing views, sorry. Next  
2 slide, please.

3 Surry Units 1 and 2 were initially  
4 licensed in May 1972 and January 1973, respectively.  
5 In May 2001 the Applicant, Virginia Electric and Power  
6 Company -- or Dominion -- submitted the initial  
7 license renewal application. The initial renewed  
8 licenses were issued March 2003, extending the  
9 expiration dates to May 2032 and January 2033 for  
10 Units 1 and 2 respectively.

11 On October the 15th, 2018 Dominion  
12 submitted their subsequent license renewal application  
13 for Surry Units 1 and 2. The application was accepted  
14 for review on December 10th, 2018 and the draft safety  
15 evaluating report was issued on December 27th, 2019  
16 with no open or confirmatory items. Next slide,  
17 please.

18 The Surry review is the third safety  
19 review performed by the staff using the GALL-SLR and  
20 SRP-SLR guidance issued -- since their issuance in  
21 2017. For the review we conducted a total of three  
22 audits, as identified on this slide. During the  
23 operating experience audit, the staff performed an  
24 independent review of plant-specific operating  
25 experience to identify pertinent examples of age-

1 related degradation as documented into Applicant's  
2 Corrective Action Program database. During the in-  
3 office audit, the audit team focused on two areas.  
4 First, the scoping and screening review. And second,  
5 the review of aging management programs -- or AMPs --  
6 aging management review items, or AMRs -- or time-  
7 limited -- and time-limited aging analyses, or TLAAs.

8 An on-site audit limited to those  
9 technical areas that needed further review following  
10 the in-office audit was conducted at both Surry Power  
11 Station Units 1 and 2 in Surry County, Virginia and  
12 Dominion Headquarters in Innsbrook, Virginia. Next  
13 slide, please.

14 The Surry draft SER was issued with no  
15 open or performatory items on December 27th, 2019.  
16 During the staff's in-depth, technical review, a total  
17 of 71 requests for additional information were issued.  
18 Slide please. In the next few slides I will present  
19 the results of the staff safety review as described in  
20 the SER. SER, Section 2, describes the scoping and  
21 screening of the structures and components subject to  
22 aging management review. The staff reviewed the  
23 Applicant's scoping and screening methodology,  
24 procedures and results. The staff also reviewed the  
25 various summaries of the safety-related systems,

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1 structures and components -- or SSEs -- non-safety  
2 related SSEs affecting safety functions, and SSEs  
3 relied upon to perform functions in compliance with  
4 the Commission's regulations for fire protection,  
5 environmental qualification, station blackout,  
6 anticipated transients without scram, and pressurized  
7 thermal shock.

8 Based on the review, the results of the  
9 audits and additional information provided by the  
10 Applicant, the staff concluded that the Applicant's  
11 scoping and screening methodology and implementation  
12 were consistent with the criteria of the SRP-SLR and  
13 requirements of 10 CFR Part 54. Next slide, please.

14 SER Section 3 and its subsections cover  
15 this fast review of the Applicant's programs for  
16 managing the effects of aging in accordance with 10  
17 CFR 52 -- 54.21 A-3. Sections 3.1 to 3.6 include the  
18 AMR items in each of the general system areas within  
19 the scope of subsequent licensed renewal, as shown on  
20 this slide. For a given AMR item, the staff reviewed  
21 the item in accordance with the criteria of the SRP-  
22 SLR to determine whether it is consistent with the  
23 GALL-SLR. For AMR items not consistent with the GALL-  
24 SLR, the staff reviewed the Applicant's evaluation to  
25 determine whether the Applicant has demonstrated that

1 there is reasonable assurance that the effects of  
2 aging will be adequately managed so that the intended  
3 functions will be maintained consistent with the  
4 current licensing basis for the subsequent period of  
5 extended operation.

6 Based on the review, the results from the  
7 audits and additional information that was provided by  
8 the Applicant, the staff concluded that the  
9 Applicant's aging management review activities and  
10 results were consistent with the criteria of the SRP-  
11 SLR and requirements of 10 CFR Part 54. Next slide.

12 So the SLRA described a total of 47 AMPs  
13 -- seven new and 40 existing. This slide identifies  
14 the Applicant's original disposition of these AMPs, as  
15 stated in the SLRA in the left column, and the final  
16 disposition as documented in the SCLR in the right  
17 column. All of the AMPs were evaluated for  
18 consistency with the GALL-SLR. As a result of the  
19 staff's review, the Applicant made one change to the  
20 disposition of the AMPs. Based on the review, the  
21 results from the audits and additional information  
22 provided by the Applicant, the staff concluded that  
23 the Applicant's aging management program activities  
24 and results were consistent with the criteria of the  
25 SRP-SLR and requirements of 10 CFR Part 54.

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1 SER Section 4 identifies time-limited  
2 aging analyses, or TLAAs. Section 4.1 documents the  
3 staff's evaluation of the Applicant's identification  
4 of applicable TLAAs. The staff evaluated the  
5 Applicant's bases for identifying these plant-specific  
6 or generic analyses that need to be identified as  
7 TLAAs, and determined that the Applicant has provided  
8 an accurate list of TLAAs as required by 10 CFR 54.21  
9 C-1. Section 4.2 to 4.7 document the staff's review  
10 off the applicable TLAAs for the areas shown on this  
11 slide.

12 Based on its review and the information  
13 provided by the Applicant, the staff concludes that  
14 each TLAA is classified, as required by 10 CFR 54.21  
15 C-1, as either I, the analysis remains valid for the  
16 subsequent period of extended operation; ii, the  
17 analysis has been projected to the end of this  
18 subsequent period of extended operation; or iii, the  
19 effects of aging on the intended functions will be  
20 adequately managed for the subsequent period of  
21 extended operations. So based on the review, the  
22 results from the audits and additional information  
23 provided by the Applicant, the staff concluded that  
24 the Applicant's TLAA activities and results were  
25 consistent with the criteria of the SRP-SLR and

1 requirements of 10 CFR Part 54.

2 So because the draft SER was issued with  
3 no open or performatory items, we will now be  
4 highlighting some specific areas of the review that we  
5 think may be of interest -- as shown on this slide.

6 CHAIR SUNSERI: And before I forget and  
7 you move on, I did look at the audit report. And that  
8 was quite a thorough report. So you all did a nice  
9 job on that.

10 MS. WU: Do you have any questions on  
11 that? Or just -- making a comment?

12 CHAIR SUNSERI: No, no.

13 MS. WU: Thank you. So we're on slide 11.  
14 Irradiation fluence and dose -- experience through 80  
15 years of operation by concrete and steel structural  
16 components located in the vicinity of the reactor  
17 vessel could be significant. For Surry, the concrete  
18 biological shield wall and reactor vessel steels  
19 supports were evaluated for these irradiation aging  
20 effects. This slide presents the staff's review of  
21 Dominion's evaluation for the concrete biological  
22 shield wall. And the next slide will then discuss the  
23 reactor vessel steel supports.

24 The staff reviewed Dominion's further  
25 evaluation of the irradiation aging effects of

1 reduction of strength and mechanical properties of the  
2 concrete biological shield wall against the criteria  
3 of the corresponding SRP-SLR section. The figure on  
4 the slide shows the general configuration of the  
5 concrete biological shield wall relative to the  
6 reactor vessel and a neutron shield tank, which is  
7 shaded in blue.

8 Although not fully shown, the concrete  
9 biological shield wall extends above and below the  
10 neutron shield tank. Based on the review, responses  
11 to the REIs and the staff's audits, the staff finds  
12 that Dominion has met the further evaluation criteria  
13 in the SRP-SLR for the concrete biological shield wall  
14 concrete. Dominion's determination that a plant-  
15 specific AMP is not required to manage the aging  
16 effects of irradiation on the concrete biological  
17 shield wall during the subsequent period of extended  
18 operation is acceptable for the following reasons.

19 The calculated limiting neutron fluence  
20 and limiting gamma dose are less in the respective  
21 thresholds, as noted in the SRP-SLR. The use of 72  
22 effective full-power years for fluence and dose  
23 estimates is conservative, whereas anticipated plant  
24 operation is 68 effective full-power years. There is  
25 no plant-specific operating experience noted to date



1 of concrete biological shield irradiation degradation.  
2 And the accessible areas of the concrete biological  
3 shield wall will continue to be monitored by visual  
4 inspection in a five-year interval using the  
5 structure's monitoring program.

6 Slide, please. Dominion's SLRA Section  
7 35-226 addresses Surry's reactor vessel steel support  
8 assemblies. Surry's reactor vessels are supported by  
9 six steel sliding foot assemblies on neutron shield  
10 tanks, as illustrated in the figure. The neutron  
11 shield tank skirt is supported on the containment base  
12 net floor, approximately 15 feet below the bottom of  
13 the angular tank. Based on the review, the staff  
14 finds that the neutron shield tanks will maintain  
15 their structural integrity. This is based on a  
16 fracture toughness evaluation, made in accordance with  
17 the ASME Code Section 11, Appendix A, and the  
18 fractured mechanics approach of NU-REG 1509.

19 The fractured toughness evaluation  
20 demonstrated that critical stress regions of the  
21 neutron shield tanks are not susceptible to brittle  
22 fracture due to irradiation embrittlement because the  
23 maximum applied stresses under design loads remain  
24 below the critical stress values for postulated  
25 evaluated flaws during the subsequent period of

1 extended operation. In addition, accessible surfaces  
2 of the neutron shield tank and its sliding foot  
3 assemblies will continue to be periodically inspected  
4 externally for susceptible aging effects by one or  
5 more of the following programs -- the ASME Section 11,  
6 subsection IWF program at a 10-year frequency, and the  
7 structures monitoring program at a 5-year frequency.

8 The neutron shield tank is filled with  
9 chromated fluid. To prevent loss of material in the  
10 neutron shield tank, the closed treated water systems  
11 AMP specifies monitoring this chemistry of the  
12 naturally circulating chromated fluid every fueling  
13 outage. The staff determined that Dominion's  
14 evaluation for the neutron shield tank and reactor  
15 vessels support sliding foot assemblies meets the  
16 intent of the SRP-SLR for the evaluation criteria  
17 consistent with the GALL-SLR principles.

18 For the buried and underground piping and  
19 tanks program, the Applicant proposed using a one-time  
20 inspection along with groundwater and soil testing.  
21 To manage the effects of aging on the external  
22 surfaces of uncoated, buried cementitious circulating  
23 water piping. The staff notes that the Applicant's  
24 approach to manage the effects of aging differs from  
25 the GALL-SLR guidance.

1           The GALL-SLR recommends periodic  
2 inspections, as noted on the slide, for this  
3 component, material and environment combination. For  
4 the one-time inspection, the Applicant proposed a one-  
5 time inspection of the turbine building below  
6 subsurface concrete as the surrogate concrete  
7 structure if it is bare or uncoated. Otherwise, a  
8 one-time inspection of the buried cementitious  
9 circulated water piping will be performed.

10           The circulating water pipe has an inside  
11 diameter of 8 feet, a wall thickness of 9 inches and  
12 it is reinforced with rebar longitudinally and  
13 circumferentially on both the inside and outside  
14 surface. The staff evaluated whether the turbine  
15 building's subsurface concrete would be an appropriate  
16 surrogate concrete by comparing its properties and  
17 environment to those of the circulating water piping.  
18 It is noted that the surrogate concrete structure and  
19 the circulating water piping concrete were made to  
20 meet the same American Society for Testing and  
21 Materials Standards for a cement aggregates, water and  
22 reinforcing steel.

23           The staff also noted that, if the proposed  
24 concrete to be inspected for the turbine building is  
25 bare concrete, it will be exposed to the same

1 environment as the circulating water piping. This is  
2 because both components are located at a depth that is  
3 below the groundwater level and freeze-thaw line. At  
4 this depth, the groundwater and soil is not aggressive  
5 for concrete. The staff also noted that the turbine  
6 building concrete has a higher water-to-cement ratio  
7 and a lower concrete strength.

8           Considering the concrete design standards  
9 and concrete properties of the turbine building and  
10 circulator water piping, the staff finds that the  
11 turbine building concrete is expected to be more  
12 susceptible to degradation than the circulating water  
13 piping concrete. Therefore, the staff finds that the  
14 turbine building concrete to be an adequate surrogate  
15 concrete structure that can serve as a leading  
16 indicator of potential degradation at the circulating  
17 water piping because its concrete properties are such  
18 that, if the environmental conditions were conducive  
19 of concrete degradation, signs of such degradation  
20 would also be present and identified at the turbine  
21 building surface concrete and corrective actions would  
22 be taken to evaluate the circulating water piping  
23 degradation before there's a loss of their intended  
24 function.

25           Regarding the acceptability of performing

1 one-time inspections in lieu of performing periodic  
2 inspections as recommended in the GALL-SLR, the staff  
3 noted that the Applicant performed groundwater testing  
4 at every five years and soil testing at every ten  
5 years.

6 CHAIR SUNSERI: Regarding the surrogate  
7 sampling approach and the -- I understand the  
8 comparison of the ASME standard so that they're the  
9 same standard. But was the aggregate used to actually  
10 construct the two, I'll call them facilities from the  
11 same quarry because it's my, or similar because it's  
12 my understanding that aggregate can have a big effect  
13 on the degradation potential. So do we know if it was  
14 constructed from the same material, not only the same  
15 standard?

16 MS. WU: So is Brian Allik available to  
17 answer that question? Oh --

18 MR. JOHNSON: Excuse me. This is Jim  
19 Johnson again. The aggregate was not, as far as we  
20 know, from the same quarry because the pipe was  
21 manufactured offsite. But we haven't had any  
22 indications of ASR in any of the concrete. The ASR  
23 was studied.

24 There was some core-drills done. Back in  
25 '88 Virginia Tech did a study and actually the core-

1 drills for several structures around site and did not  
2 find ASR at that time.

3 CHAIR SUNSERI: Okay. I'm satisfied.  
4 Thank you.

5 MR. SCHULTZ: But just for clarification,  
6 both of these inspections are one-time inspections?

7 MS. WU: So the groundwater testing is  
8 every five years, and the soil testing every ten  
9 years.

10 MR. SCHULTZ: Okay. I was thinking of the  
11 turbine building concrete. That's happening one time.

12 MS. WU: Yes, yes.

13 MR. SCHULTZ: And has that -- that's been  
14 done or it will be done?

15 MS. WU: It will be done.

16 MR. SCHULTZ: At what, on what time  
17 schedule? When will it be done, before, sometime  
18 before the --

19 MS. WU: A subsequent period of extended  
20 operation.

21 MR. SCHULTZ: Yeah, sometime before, yeah,  
22 to be defined?

23 MS. GIBSON: I don't have those details  
24 right now. Is Brian Allik available? Oh, Juan Lopez  
25 is.

1 MR. SCHULTZ: Right. Thank you.

2 MR. LOPEZ: This is Juan Lopez from the  
3 staff. The commitment right now is to do it one time  
4 before the subsequent period of extended operation.

5 MR. SCHULTZ: But no time has been  
6 specified at this point.

7 MR. LOPEZ: Not a specific time that it  
8 will be happening before.

9 MR. SCHULTZ: And we'll just see what  
10 happens with the one-time inspection. All right.

11 MEMBER BALLINGER: We were told that the  
12 containment building cover is five inches. What's the  
13 turbine building cover?

14 MR. JOHNSON: This is Jim Johnson. I  
15 don't know offhand. I think it's three inches at that  
16 point. That would be per ACI codes for the turbine  
17 building.

18 MEMBER BALLINGER: Okay. That's --

19 MS. WU: Thank you, Jim and Juan. Any  
20 other questions before I continue?

21 The staff notes that the GALL-SLR  
22 identifies the same groundwater and soil environment  
23 parameters as the main environmental stressors for  
24 below-grade concrete used in buried cementitious  
25 piping.

1                   Based on the inclusion of groundwater and  
2                   soil testing, the staff finds that a one-time  
3                   inspection of either a surrogate structure or buried  
4                   circulating water piping provides the staff reasonable  
5                   assurance that the effects of aging will be adequately  
6                   managed.

7                   MEMBER KIRCHNER: Angela, is there any,  
8                   pardon me, are there any aging effects internal to the  
9                   pipe?

10                  MS. WU: Oh, internal.

11                  MS. GIBSON: I believe those would be  
12                  handled --

13                  MEMBER KIRCHNER: Like long-term erosion  
14                  corrosion.

15                  MS. WU: Yeah, that would be a different  
16                  AMP than this one.

17                  MEMBER KIRCHNER: Hmm?

18                  MS. GIBSON: It would be handled under a  
19                  different AMP.

20                  MEMBER KIRCHNER: Different AMP.

21                  MS. GIBSON: Yes. Would that be internal  
22                  coatings?

23                  MS. WU: Yes, internal coatings.

24                  MS. GIBSON: Or internal surface.

25                  (Off mic comments.)



1 MS. WU: Okay. So we're on slide 14. On  
2 October 14, 2019, Dominion submitted an annual update  
3 to the SLRA that identified two ruptures of the buried  
4 fire protection system piping which occurred in July  
5 of 2019.

6 Analysis concluded that the failure was a  
7 result of external graphitic corrosion and determined  
8 that it was a result of groundwater exposure of the  
9 cast iron fire protection piping.

10 In response to this operating experience,  
11 the applicant has augmented the new selective leaching  
12 program to address the graphitic corrosion that led to  
13 the ruptures by including requirements to drill  
14 exploratory holes to confirm the presence of  
15 groundwater.

16 These holes will be drilled in areas of  
17 suspected system leakage or elevated groundwater. For  
18 each hole identified with groundwater, the applicant  
19 will excavate and inspect the fire protection loop  
20 piping at each hole. Each excavation will include a  
21 soil sample.

22 The applicant will also drill additional  
23 exploratory holes to confirm the extent of any  
24 identified elevated groundwater along with the notice  
25 sample expansion activities.

1           For each excavation, a minimum of ten feet  
2 of buried fire protection main loop piping will be  
3 excavated and then cleaned using aggressive cleaning  
4 techniques sufficient to remove the alloyed material  
5 and visually examined for evidence of selective  
6 leaching.

7           A minimum of five destructive exams will  
8 be performed in separate, one-foot sample sections of  
9 fire protection pipe that exhibit signs of selective  
10 leaching.

11           If water in an exploratory hole is  
12 identified to be a result of fire protection system  
13 leakage or other plant system leakage and not due to  
14 elevated groundwater, then corrective actions would be  
15 initiated consistent with the selective leaching  
16 program.

17           Changes to the aging management programs  
18 to address possible issues, if necessary, would be  
19 identified as Dominion completes these corrective  
20 actions for the July 2019 pipe ruptures.

21           In conclusion, the staff has reasonable  
22 assurance that the newly augmented selective leaching  
23 program will be adequate to manage selective leaching.  
24 The required activities, drilling exploratory holes to  
25 confirm the presence of groundwater and excavating and

1 inspecting fire protection loop piping, are capable of  
2 detecting adverse conditions due to groundwater  
3 immersion that may lead to graphitic corrosion.

4 Next slide, please.

5 MEMBER KIRCHNER: Before you go on, so is  
6 -- we heard from the applicant there are plans on this  
7 project underway to replace the fire loop piping. To  
8 what extent is that a commitment that you, the NRC,  
9 will have some oversight of or regulatory review?

10 MS. WU: So the selective leaching  
11 program, following the annual update that was provided  
12 on October 14, 2019, there was a subsequent letter  
13 that came in October 31, 2019 from Dominion that  
14 augmented the selective leaching program itself in the  
15 description of the AMP.

16 However, there was no change to the  
17 commitments. So, if that's what you're asking, there  
18 was no modification to the commitments in that matter.

19 Do you have something to add?

20 MR. DOWNEY: Well, I can speak from the  
21 perspective of oversight. So, if this were in the  
22 initial period of extended operation, our Phase 2 type  
23 inspection would be where we would go in and verify  
24 that the commitments made by the licensee had been  
25 appropriately implemented.

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1           For subsequent license renewal, currently  
2           there aren't any inspections in the program for  
3           subsequent license renewal. We understand that the  
4           license renewal inspection program is being updated.  
5           So there may be some added in the future.

6           MEMBER KIRCHNER: And this initial fire  
7           loop system was in place since the plant was first  
8           licensed. So it had a lifetime of the, oh, now close  
9           to 50 years. Is that correct?

10           So one could expect that if they replace  
11           substantial parts of the piping, that would be a  
12           lifetime that might be well beyond the extended period  
13           of operation. Okay.

14           But it's through your inspection process,  
15           Steven, that you would stay abreast of what changes  
16           are being made and --

17           MR. MCKOWN: In both the license renewal  
18           phase and in the normal baseline ROP, we have  
19           processes and procedures that would guide governance  
20           for long-lived passive systems being reviewed under  
21           that inspection phase. So it would fall --

22           MEMBER KIRCHNER: Through the inspection  
23           process. Okay. That answers my question.

24           MR. OESTERLE: This is Eric Oesterle from  
25           the staff. I'd just like to supplement the answer.

1 So there are two or three different processes involved  
2 here. One is the subsequent license renewal review  
3 that the staff is performing on the application. The  
4 other process is the inspection of the initial license  
5 renewal implementation of aging management programs.

6 And then there's the corrective actions  
7 program. The NRC always has oversight over the  
8 corrective actions program and --

9 MEMBER KIRCHNER: Okay. Thank you.

10 MS. WU: Thank you for your question.

11 MR. SCHULTZ: Steven, I'm looking ahead in  
12 the slides, so maybe it's being covered later in  
13 detail. But under the AMP inspections, there's one  
14 that's coming up in the first quarter of 2020 on the  
15 2019 fire loop piping rupture burying piping program.  
16 So does that not enter into our discussion here?

17 MR. DOWNEY: Yes, you're talking about the  
18 focused PI&R.

19 MR. SCHULTZ: Yes.

20 MR. DOWNEY: PI&R meaning problem  
21 identification and resolution.

22 MR. SCHULTZ: Thank you.

23 MR. DOWNEY: So that's corrective action  
24 inspection.

25 MR. SCHULTZ: All right. So that's, what

1       you're describing here is the, is something that's  
2       upcoming. And what is the scope of that, if you don't  
3       mind covering it now?

4               MR. DOWNEY: So you're stealing my thunder  
5       a little bit here.

6               MR. SCHULTZ: Oh, I'm sorry.

7               MR. DOWNEY: That leads --

8               MR. SCHULTZ: I can --

9               MR. DOWNEY: Yeah, I'll cover it during  
10      the --

11              MR. SCHULTZ: Let's wait.

12              MR. DOWNEY: -- presentation.

13              CHAIR SUNSERI: Steve, is your mic on?

14              MR. SCHULTZ: Yes, it is.

15              CHAIR SUNSERI: Okay.

16              MR. SCHULTZ: Did you catch it?

17              CHAIR SUNSERI: Yeah, no, that's all  
18      right.

19              MR. SCHULTZ: The other question I had,  
20      Angela, you mentioned that there weren't any changes  
21      to the commitments related to the issues related to  
22      the --

23              MS. WU: To the new operating experience.  
24      But they did provide commitments, as they would for  
25      any AMPs, so when they would have submitted the

1 application --

2 MR. SCHULTZ: Okay. Maybe I misunderstood  
3 how the process goes, because in the information that  
4 Surry provided in the, I think it was October,  
5 September timeframe, they included new, their  
6 commitment that dictates that they're going to follow  
7 for soil sample evaluation the EPRI guidelines. And  
8 they've talked about how they're going to identify  
9 soil corrosivity index networks that are in that  
10 document. So that's been added specifically --

11 MS. WU: Right.

12 MR. SCHULTZ: -- in their program going  
13 forward.

14 MS. GIBSON: So, correct me if I'm wrong,  
15 but I believe that that was added to their program  
16 description --

17 MS. WU: Yes.

18 MR. SCHULTZ: Okay.

19 MS. GIBSON: -- as opposed to the formal  
20 listing of commitments that's going to be incorporated  
21 into the FSAR.

22 MR. SCHULTZ: What's the difference, if  
23 you can help me?

24 MS. GIBSON: The difference is that the  
25 program is a procedure and the commitments themselves

1       become part of the FSAR and under a change control  
2       program.

3               MR. SCHULTZ:   Okay.   So, then, does that  
4       mean that the procedure is under their control and not  
5       in the FSAR, which would be under NRC control?   I'm  
6       trying to understand the distinction --

7               MS. GIBSON:   Yes.

8               MR.     SCHULTZ:       --   in   terms   of  
9       implementation.

10              MS. GIBSON:   There's a lower degree of  
11      control that we have over the procedures.   It has to  
12      go through -- it's incorporated into the license  
13      through the FSAR updates with the commitments.   And  
14      those commitments are subject then to the 50.59  
15      process.

16              So it's under a changed control mechanism.  
17      But it is not like a tech spec where they would have  
18      to come in to change a word.

19              MR. SCHULTZ:   I understand.

20              CHAIR SUNSERI:   But would the requirements  
21      of 50.59 still apply though or not?

22              MS. GIBSON:   Well, they would.   But I'm  
23      not sure whether this would actually rise to the level  
24      of being --

25              MR. DOWNEY:   So, if the license condition



1 for subsequent license renewal is anything similar to  
2 the license conditions for initial license renewal,  
3 then it folds in that any changes to the activities  
4 described in programs, et cetera, would be evaluated  
5 using a 50.59 process. So that's how it ties in  
6 through the license condition.

7 MR. SCHULTZ: So, just to clarify, so this  
8 is under the topic of subsequent license renewal  
9 conditions, commitments, but it's a commitment to have  
10 procedures in place. Is that what you're saying?

11 MS. GIBSON: Yes.

12 MS. WU: Yes.

13 MR. SCHULTZ: So it doesn't change the  
14 FSAR.

15 MS. WU: No.

16 MR. SCHULTZ: Thank you. I got it.

17 MS. WU: The selective leaching program  
18 does have a commitment tied to it. It just was not  
19 revised as a result of the July 2019 pipe ruptures  
20 that was then reported to us on the October 14, 2019  
21 annual update.

22 MR. SCHULTZ: So let me back up a bit.  
23 When you were talking about the turbine building  
24 concrete, you indicated that soil testing was going to  
25 be done as part of that program to make sure there

1 wasn't anything else that was coming up. And that  
2 would be the going forward process to do a double-  
3 check or evaluation on a, going forward time basis  
4 versus the one-time inspection. So is that a  
5 commitment, or is that part of another procedure?

6 MS. WU: That one, Brian, do you want to  
7 --

8 MR. ALLIK: Brian Allik, NRC staff. Just  
9 to clarify a point, there's two specific commitments  
10 related to soil testing.

11 The first one, which references that EPRI  
12 report, is in context with carbon steel. And then  
13 there's another commitment related to, you know, the  
14 alternative approach that was previously described to  
15 do soil testing near the, in the vicinity of that  
16 concrete or cementitious piping. So I just wanted to  
17 clarify that point.

18 MR. SCHULTZ: I appreciate that.

19 MR. ALLIK: All right.

20 MR. SCHULTZ: I knew they were different.  
21 But it sounded similar. And it's also characterizing  
22 the soil, which is a good thing to do. Thank you.

23 MR. OESTERLE: So this is Eric Oesterle  
24 from the staff. Just wanted to supplement the  
25 responses. So there's different tiers of documents

1 that we're talking about.

2 So the commitments for the aging  
3 management programs included in the application, in  
4 which they're also included in Attachment A to the  
5 SAR, often talk about a timeframe in which the AMP  
6 will be implemented. And there's the description of  
7 the aging management program itself, which gets  
8 included in the FSAR and, therefore, becomes part of  
9 the current licensing basis.

10 There are implementing procedures that are  
11 lower-tiered documents from that FSAR level  
12 information which the applicant will use to implement  
13 those activities.

14 Both things, the FSAR, compliance with the  
15 current licensing basis, and those implementing  
16 procedures are all part of NRC oversight.

17 MR. SCHULTZ: And subject to inspection.

18 MR. OESTERLE: Correct.

19 MR. SCHULTZ: Thank you, Eric.

20 CHAIR SUNSERI: I am going to interject  
21 right here. As I announced earlier at the start of  
22 the meeting, I'm going to have to excuse myself for a  
23 short period of time. And in my absence, Walt will be  
24 the chairperson running the meeting. And I note that  
25 even with my absence we do have a quorum still. So

1       thank you.

2                   MS. WU:       Slide 15, neutron fluence  
3       monitoring. In its review, the staff identified a  
4       difference between the program elements that the  
5       applicant defined for the neutron fluence monitoring  
6       AMP and the corresponding elements defined in the  
7       GALL-SLR.

8                   The difference is that the applicant will  
9       not monitor neutron fluence of the reactor vessel  
10      internals through an SLR period.

11                  Appendix C of the SLRA included generic  
12      80-year fluence ranges as part of the screening  
13      criteria for reactor vessel internals components in  
14      the MRP-227, Revision 1, gap analysis.

15                  However, the applicant did not provide 80-  
16      year fluence values specific to the Surry reactor  
17      vessel internals.

18                  Because the applicant will not be  
19      monitoring neutron fluence of the reactor vessel  
20      internals, the staff needed the 80-year fluence  
21      projections of the reactor vessel internals to verify  
22      if the fluence values of the reactor vessel internals  
23      fall within the generic fluence ranges as cited in  
24      Appendix C of the SLRA.

25                  To do so, the staff issued an RAI

1 requesting for the 80-year fluence projections  
2 specific to the Surry reactor vessel internals.

3 In its RAI response, the applicant  
4 provided a proprietary report that included the 80-  
5 year fluence projections specific to the Surry reactor  
6 vessel internals and described the fluence projection  
7 methodology used in the report.

8 The staff reviewed the 80-year Surry-  
9 specific fluence values for the reactor vessel  
10 internals and the fluence methodology in the  
11 proprietary report. The staff found the fluence  
12 values acceptable.

13 Based on the 80-year fluence projections  
14 of the Surry reactor vessel internals falling within  
15 the specified ranges of The MRP-227, Revision 1, gap  
16 analysis, the AMP provides reasonable assurance that  
17 the effects of aging will be adequately managed.

18 MEMBER KIRCHNER: Angela, do you do a kind  
19 of assessment of their proprietary report through your  
20 own benchmarks or other look-up tables or even going  
21 as far as doing actual calculations to have confidence  
22 that their estimate is reasonably accurate so then you  
23 can draw the final conclusion that you have?

24 MS. WU: Do David Dijamco is going to  
25 speak to that since he did the technical review.

1 MR. DIJAMCO: This is David Dijamco from  
2 the staff. We basically just reviewed the proprietary  
3 report. We just made sure that the fluence values for  
4 the internals fall within the ranges.

5 And we also reviewed the methodology, the  
6 fluence methodology and that they were, made sure that  
7 they were consistent with the Reg Guide 1.190. But we  
8 didn't do actual independent calculations.

9 MEMBER KIRCHNER: But this is something  
10 that's been done through the industry quite  
11 frequently. So one could have some confidence just  
12 based on, I don't want to say back-of-the-envelope  
13 calculations, but, you know, other submittals and such  
14 in terms of whether it's a reasonable estimate or not,  
15 right? Do you do anything like that? When you said  
16 --

17 MR. DIJAMCO: No, we did not do that, no,  
18 yeah.

19 MEMBER KIRCHNER: But when you said you  
20 reviewed the methods, is this like -- I don't want to  
21 go into proprietary information here. But say they  
22 were using MC&P. That's a widely accepted tool for  
23 this particular application.

24 So you would look at the methods in terms  
25 of whether they were validated. Is that what you mean

1 when you say you reviewed the methodology?

2 MR. DIJAMCO: Correct. Is Dr. Peng here?  
3 Dr. Peng.

4 DR. PENG: This is Shie-Jeng Peng from  
5 staff. I understand your question regarding the  
6 benchmark on the methodology.

7 Yes, they asked Westinghouse to -- time to  
8 have, it's a variance capsule come out with -- they  
9 used the same methodology to check the calculations  
10 with measurements with a certainty or not.

11 And this is a very good conclusions at,  
12 for both unit within the 1 Sigma, 20 percent  
13 uncertainty.

14 MEMBER KIRCHNER: Okay. Good. Thank you.

15 MR. SCHULTZ: It was noted by Surry that  
16 they are going to withdraw capsules during the period  
17 of extended operation and, on both units. So that has  
18 been taken into account in your evaluation as well?

19 MS. WU: We would have to -- was it? Yes,  
20 it was.

21 MR. SCHULTZ: Thank you.

22 MS. WU: Okay. Next slide, please.

23 In its review of the inaccessible medium-  
24 voltage cable AMP, the staff identified an issue with  
25 an enhancement. The applicant did not include a test

1 matrix.

2 The applicant provides the inaccessible  
3 medium-voltage cable AMP to include a test matrix that  
4 includes inspection methods, test methods, and  
5 acceptable criteria for the inaccessible medium-  
6 voltage cables.

7 The staff reviewed this revision and finds  
8 it acceptable because it is consistent with the GALL-  
9 SLR.

10 Also, the applicant's proposed  
11 environmental qualification, or EQ program, excluded  
12 mechanical components. It is not clear that the  
13 interfacing mechanical components, such as seals,  
14 lubricants, and gaskets, will be age-managed as part  
15 of the EQ AMP.

16 The staff performed an onsite audit and  
17 verified that the mechanical interfaces are addressed  
18 in the EQ program.

19 The plant qualification evaluations  
20 document replacement components and their respective  
21 replacement schedules as well as routine maintenance  
22 to maintain qualifications.

23 The applicant used the provision of  
24 reanalysis per 10 CFR 50.49 to monitor and extend  
25 qualified life of the cables. The reanalysis methods



1 and calculations are consistent with the current rules  
2 and regulations.

3 The staff, therefore, concluded that the  
4 EQ program is adequate to satisfy the TLLA, consistent  
5 with 10 CFR 54.21(c)(1)(iii).

6 Now, Dr. Steven Downey will discuss  
7 inspections and plant conditions.

8 MR. DOWNEY: Good morning. As mentioned,  
9 my name is Steven Downey. I'm a Senior Reactor  
10 Inspector.

11 MEMBER KIRCHNER: May I just -- yeah.

12 MR. DOWNEY: Yes.

13 MEMBER KIRCHNER: Bring your microphones  
14 closer to you. This room has, absorbs sound. So you  
15 have to speak loudly to be recorded for the record,  
16 please.

17 MR. DOWNEY: Okay. Thank you. So my name  
18 is Steven Downey. I'm a Senior Reactor Inspector in  
19 Region II, Division of Reactor Safety, Engineering  
20 Branch 3. I am one of the license renewal point of  
21 contacts for Region II. And I was the team lead for  
22 the recent Phase 4 license renewal inspection at  
23 Surry.

24 With me, is Louis McKown. He's Acting  
25 Branch Chief in Region II, Division of Reactor

1 Projects, Reactor Projects Branch 4.

2 And we are here to discuss Region II's  
3 review and assessment of the implementation of aging  
4 management programs at Surry, the material condition  
5 of the plant, and the overall regulatory assessment of  
6 Surry Units 1 and 2.

7 So, before I get started, the license  
8 renewal inspection program and the reactor oversight  
9 process baseline inspection program are both used to  
10 inspect aging management programs at Surry.

11 I'll start with activities performed under  
12 the license renewal inspection program and then  
13 discuss the baseline inspections and follow up with  
14 the material condition of the plant discussion.

15 So, in order to assess the adequacy of  
16 license, of the license renewal program for the  
17 initial period of extended operation, Inspection  
18 Procedure 71003 recommends a four-phased approach to  
19 license renewal inspection.

20 This slide details the license renewal  
21 inspections that we have performed at Surry. And as  
22 I discuss each line item, I will give a bit of detail  
23 on what the inspection entails.

24 So first item is the Phase 1 inspection,  
25 which we performed for both units back in April 2011.

1 This is an outage inspection that focuses on observing  
2 the implementation of select aging management programs  
3 and activities credited for managing aging, as well as  
4 any testing or visual inspections of structures,  
5 systems, and components that are only accessible at  
6 reduced power levels.

7 April 2011 was the spring outage for Unit  
8 2, so the inspectors were able to maximize the  
9 observation of activities credited for license renewal  
10 that were performed on Unit 2 prior to entering its  
11 period of extended operation, while also observing  
12 license renewal activities performed on Unit 1, such  
13 as the external visual examination of the Unit 1  
14 containment in accordance with ASME Section 11  
15 requirements.

16 No findings of significance were  
17 identified as a result of the Phase 1 inspection.

18 Next, the Phase 2 inspection, which we  
19 performed on both units in July 2011, is our one-time  
20 major team inspection during which the inspectors  
21 assess the adequacy and effectiveness of the  
22 implementation and/or completion of the programs and  
23 activities described in regulatory commitments, the  
24 UFSAR supplement program descriptions, time-limited  
25 aging analyses, or TLAAAs, and license conditions.

1           During the Phase 2 inspection, the  
2           inspectors also evaluate the need for additional  
3           follow-up inspections.

4           So no findings of significance were  
5           identified as a result of this inspection. However,  
6           the inspectors identified eight observations that were  
7           subject to a follow-up inspection in accordance with  
8           the IP, inspection procedure.

9           MR. SCHULTZ: Steven --

10          MR. DOWNEY: Yes.

11          MR. SCHULTZ: -- when you say a team  
12          inspection, what does that entail? How many --

13          MR. DOWNEY: So we --

14          MR. SCHULTZ: How many inspectors are  
15          incorporated?

16          MR. DOWNEY: For a Phase 2, we typically,  
17          six inspectors. We typically send our whole branch  
18          for a team inspection.

19          MR. SCHULTZ: Different areas of  
20          expertise.

21          MR. DOWNEY: Yes. And --

22          (Simultaneous speaking.)

23          MR. DOWNEY: So, for Surry, and this  
24          inspection happened back in 2011. So Surry has 30  
25          license renewal commitments that can be bent into

1 enhancements to aging management programs for license  
2 renewal, newly implemented programs, and stand-alone  
3 commitments that can be anything from following  
4 industry guidance to doing certain inspections.

5 And we just divide, we divide those  
6 amongst the team and --

7 MR. SCHULTZ: Do any of the observations  
8 that --

9 MR. DOWNEY: Yes.

10 MR. SCHULTZ: This is the one that has  
11 eight observations. Do any of them come to mind as  
12 something you'd share as an example observation?

13 MR. DOWNEY: So I have all of them. And  
14 typically observations are those items that -- well,  
15 first I'll say the Phase 2 inspection typically occurs  
16 prior to entering the period of extended operation.

17 As we discussed a little bit earlier, when  
18 the licensee commits to activities, they may commit  
19 to, that this activity is completed prior to entering  
20 that period.

21 So, during the Phase 2 inspection, let's  
22 say we identify that some one-time inspections under  
23 the buried piping program were not completed at the  
24 time of the inspection. That rose to the level of an  
25 observation, which we come back and follow up to

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1 verify technically acceptable completion. And that  
2 inspection for us happened in 2012.

3 So all of the observations have that  
4 flavor to them. And I can give some details on each  
5 one if you'd like.

6 MR. SCHULTZ: No, that's fine.

7 MR. DOWNEY: Okay.

8 MR. SCHULTZ: I just wanted to get a  
9 flavor of what they look like and --

10 MR. DOWNEY: Okay.

11 MR. SCHULTZ: -- what you were looking to  
12 do as you move forward in the different phases. Thank  
13 you.

14 MR. DOWNEY: Yeah. So the Phase 3  
15 inspection, which is our follow-up inspection, was  
16 performed at Surry in June 2012.

17 At the conclusion of that inspection, the  
18 inspectors identified one minor violation of 10 CFR  
19 Part 50, Appendix B, Criterion XVI, Corrective Action.

20 Otherwise, no findings of significance  
21 were identified. And the inspection team concluded  
22 that the licensee had completed all necessary actions  
23 to meet its license renewal commitments.

24 If you're interested in hearing more about  
25 the minor, I have the description of that here as

1 well. Otherwise, I will proceed.

2 MR. SCHULTZ: Does it bear on the things  
3 that we have discussed today related to SLR?

4 MR. DOWNEY: Let's see. Not, it's -- so  
5 it was for inadequate corrective action related to a  
6 leak in the Unit 2 neutron shield tank.

7 MR. SCHULTZ: Thank you.

8 MR. DOWNEY: So, finally, the Phase 4  
9 inspection, which typically occurs five to ten years  
10 into the period of extended operation, was performed  
11 at both, for both units at Surry in August 2019.

12 This, the Phase 4 inspection is intended  
13 to verify that the licensee is managing aging effects  
14 in accordance with the aging management programs  
15 described in the UFSAR.

16 No findings were identified as a result of  
17 this inspection. But I'll take a bit of time to  
18 explain what we looked at and our approach. Next  
19 slide, please.

20 For the initial license renewal period,  
21 the Surry UFSAR identifies 22 programs and activities  
22 credited for managing the effects of aging. Three of  
23 those were new aging management programs. And 19 were  
24 previously existing aging management programs.

25 For the Phase 4 inspection, the nine aging

1 management programs shown here on the slide were  
2 selected for review using the criteria provided in  
3 Inspection Procedure 71003.

4 And for each program we selected, the  
5 inspectors reviewed the licensee's implementation of  
6 that program by selecting a sample of structures,  
7 systems, and components within the scope of the  
8 respective program and verifying that the aging of the  
9 selected items, I'm sorry, were being adequately  
10 managed.

11 To make that determination -- sure. Yes.

12 MEMBER KIRCHNER: Of that same, of the  
13 list that you have there, how did you -- I'm sorry.  
14 I thought I pushed it. Of the list, how did you come  
15 about picking those, for example, tank --

16 MR. DOWNEY: Sure.

17 MEMBER KIRCHNER: -- inspection, because  
18 back in 2012 you had a corrective action observation,  
19 et cetera? So --

20 MR. DOWNEY: So corrective actions is one  
21 component. And in Section 0302 of the IP, it gives a  
22 list of inspection sample attributes. But I like to  
23 use examples. So I'll use one here.

24 MEMBER KIRCHNER: Yeah.

25 MR. DOWNEY: So you're starting with 22



1 programs. And we'll say, okay, here are these  
2 programs that are long-existing and mature programs.  
3 So we'll cut off like in-service inspections, steam  
4 generator integrity. We'll cut off some of those.

5 MEMBER KIRCHNER: Right.

6 MR. DOWNEY: Then we'll say here, what  
7 subset of those programs have been subject to previous  
8 baseline inspections or previous license renewal  
9 inspections.

10 MEMBER KIRCHNER: Right.

11 MR. DOWNEY: Then we'll do those. Then  
12 we'll look at operating, recent operating experience,  
13 corrective actions associated with managing aging.  
14 And that will help us pick select samples.

15 The tank inspection program was selected  
16 because of some corrective actions.

17 MEMBER KIRCHNER: Right.

18 MR. DOWNEY: And in addition to that, we  
19 take input from our resident inspectors, as well as we  
20 took input from our counterparts in NRR to provide  
21 insights to selecting a sample for this inspection.

22 MEMBER KIRCHNER: And just one further  
23 question, the timing. So this was about seven years  
24 into the first extended period of operation.

25 MR. DOWNEY: Yes.

1 MEMBER KIRCHNER: So is there any, in your  
2 Inspection Procedure 71003 and the GALL and other  
3 things that you use as points of reference, is there  
4 any mandatory time to do that inspection, or that was  
5 just decided this is, it's time to do it, seven years  
6 into the extended period --

7 MR. DOWNEY: Just we --

8 MEMBER KIRCHNER: -- of operation?

9 MR. DOWNEY: In that window of five to  
10 ten.

11 MEMBER KIRCHNER: Okay.

12 MR. DOWNEY: Any other questions?

13 MEMBER KIRCHNER: So the interval for  
14 Phase 4 inspection would be at least five years?

15 MR. DOWNEY: Into, yes, into the period --

16 MEMBER KIRCHNER: Okay.

17 MR. DOWNEY: -- of extended operation,  
18 yes.

19 MEMBER KIRCHNER: Thank you.

20 MR. DOWNEY: So to, I was discussed the  
21 SSCs within the scope of their respective aging  
22 management programs and verifying that the aging of  
23 those items were being adequately managed.

24 And to make that determination, the  
25 inspectors performed the following activities as

1 applicable to the items in their respective samples.

2 So we walked down all accessible  
3 structures, systems, and components to observe their  
4 general condition and identify any signs of aging-  
5 related degradation.

6 We interviewed plant personnel, reviewed  
7 completed work orders to verify that aging management  
8 activities were being performed in accordance with  
9 plant procedures and at the intervals prescribed in  
10 their respective programs.

11 We reviewed applicable monitoring and  
12 trending data and reviewed the acceptability of  
13 inspection and test results.

14 Also, for all programs here, the  
15 inspectors reviewed a sample of aging-related issues  
16 entered into the licensee's corrective action program  
17 to verify that aging-related degradation is being  
18 identified at an appropriate threshold.

19 Based on our inspection, no findings of  
20 significance were identified. And this inspection  
21 result provided us with a reasonable assurance that  
22 the licensee was appropriately implementing the  
23 selected aging management programs.

24 Now, while on site for the Phase 4  
25 inspection, the inspection team also assisted the

1 resident inspectors with the review of two current  
2 aging management issues, one related to the failure of  
3 reactor protection system relays and the other related  
4 to the degradation and failure of the fire protection  
5 system piping.

6 As we know now, pertinent details of the  
7 fire protection system issue were not available to the  
8 inspectors at the time of, until sometime after our  
9 Phase 4 inspection. So I have a later slide prepared  
10 to discuss that issue, the timeline, and the path  
11 forward for the region in more detail. Next slide,  
12 please.

13 MEMBER KIRCHNER: Can you elaborate on the  
14 other one that you looked at, the -- and I want to  
15 note for the record that Member Charles Brown has  
16 joined us. The, on the reactor protection trip  
17 relays.

18 MR. DOWNEY: Yes. And I should have  
19 mentioned that I have some talking points on that --

20 MEMBER KIRCHNER: Okay.

21 MR. DOWNEY: -- on the next slide as well.

22 MEMBER KIRCHNER: All right. I'll wait  
23 for it, then.

24 MR. DOWNEY: I'm sorry, on slide 20, not  
25 this slide. I'm sorry. Yep.

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1           So, in addition to the inspections  
2 mandated by the license renewal inspection program,  
3 the inspectors have several baseline inspections that  
4 can be used to evaluate the implementation of aging  
5 management activities.

6           For example, the baseline ISI inspection,  
7 ISI meaning in-service inspection, which is performed  
8 in accordance with Inspection Procedure 71111.08 at  
9 every outage, gives the inspectors the opportunity to  
10 take a look at activities credited for managing aging  
11 that are within the scope of seven different Surry  
12 programs.

13           Another example is the heat sink  
14 inspection, which gives the inspectors an opportunity  
15 to look at the service water system, including heat  
16 exchangers, the service water intake structure, and  
17 both above-ground and buried or inaccessible piping  
18 and components, all of which are within the scope of  
19 license renewal.

20           Next is the design basis assurance, or  
21 DBAI, inspection, which procedure, that inspection  
22 procedure directs the inspectors to ensure that SSCs  
23 selected in the inspection sample that are subject to  
24 aging management review are being managed in  
25 accordance with the appropriate aging management

1 programs.

2 At Surry, the inspectors have found no  
3 violations or findings of significance as a result of  
4 the inspections performed using these procedures.

5 I'll also note here that similar  
6 instructions to those provided in the DBAI procedure  
7 have been recently added to the tri-annual fire  
8 protection procedure. I didn't list that procedure  
9 here on this list because the most recent fire  
10 protection inspection was performed prior to that  
11 procedure update.

12 Additionally, the resident inspectors at  
13 Surry have performed maintenance effectiveness and  
14 PI&R, problem identification and resolution,  
15 inspections on samples that focus directly or  
16 indirectly on associated aging management programs.

17 These inspections resulted in two  
18 violations of very low safety significance, which you  
19 will hear me call green. And we'll focus, discuss  
20 more in detail on the next slide.

21 Also, we are planning to perform the  
22 focused PI&R inspection related to the recent fire  
23 protection system issue that I will be discussing on  
24 the slide next after next. Next slide, please.

25 So now I will speak to the material

1 condition of Surry from the resident inspector  
2 viewpoint.

3 Currently, Surry Units 1 and 2 are in the  
4 licensee response column and have all green findings  
5 and performance indicators. This indicates that the  
6 licensee has been able to effectively identify  
7 conditions adverse to quality and correct them in a  
8 timely manner.

9 We did want to highlight the output of  
10 some inspection results that related to the material  
11 condition of the plant.

12 As mentioned, no findings were identified  
13 as a, during the license renewal program inspections,  
14 which indicates that the licensee has established  
15 adequate programs to manage the effects of aging.

16 So, first, in 2016 the NRC issued a self-  
17 revealing green, non-cited violation of 10 CFR Part  
18 50, Appendix B, Criterion XVI, which is corrective  
19 action, for failure to promptly identify a condition  
20 adverse to quality associated with the material  
21 condition of the graded supports in the emergency  
22 service water pump house.

23 The issue was self-revealing because  
24 fasteners on one base plate for the service water pump  
25 diesel cooling water outlet valve seismic supports

1 were found to be severed by corrosion. The failure of  
2 the seismic support led to the Bravo service water  
3 pump being declared inoperable, which made the  
4 violation more than minor. The degradation mechanism  
5 was wetting of the supports and base plates, I'm  
6 sorry, where the brackets wore.

7 Both the licensee and the residents also  
8 noted many more areas of the plant that had corroded  
9 supports which needed to be remediated to provide  
10 long-term reliability and seismic protection.

11 Over the course of several years, Surry  
12 has proactively remediated the supports by either  
13 coating or replacing with stainless steel.

14 Next, in 2018, following multiple relay  
15 failures, the NRC issued an NRC-identified green, non-  
16 cited violations of Surry technical specification 6.4  
17 Delta, which is administrative controls over unit  
18 operating procedures, for failure to follow, I'm  
19 sorry, Surry's preventative maintenance procedure.

20 Specifically, many of the under-voltage  
21 and degraded voltage relays in the plant were past  
22 their service life of 20 years per the EPRI  
23 guidelines. Independent lab testing indicated that  
24 prolonged thermal damage was the cause of the failure.

25 Surry continues to replace these relays



1 and is scheduled to complete replacement by 2022.

2 MEMBER BROWN: What do they mean by  
3 thermal damage?

4 MR. McKOWN: So many of these relays are  
5 normally energized. So, in addition to their normal  
6 service life --

7 MEMBER BROWN: Those are, these are  
8 reactor trip? These are trip relays?

9 MR. McKOWN: Some of them are, yes.

10 MEMBER BROWN: But when they fail, they  
11 trip and give you a channel trip, if that's the case  
12 --

13 MR. McKOWN: They could give an individual  
14 channel trip.

15 MEMBER BROWN: And there's a 20-year life  
16 on those supposedly by guidelines?

17 MR. McKOWN: By guidelines, yeah.

18 MEMBER BROWN: What about thermal? Had  
19 they failed testing of any kind, or was it just based  
20 on a physical inspection?

21 MR. McKOWN: Some of them were based on  
22 physical inspection, identified embrittlement as the  
23 technician --

24 MEMBER BROWN: Like insulation of the --

25 MR. McKOWN: Yeah, they can actually

1 visually identify --

2 MEMBER BROWN: Insulation around the coil  
3 embrittlement?

4 MR. MCKOWN: Yeah, they can identify  
5 visual degradation, or they will be identified during  
6 testing. And we've observed the plant being able to  
7 replace those on an individual basis and online. But  
8 more larger scale remediations are being performed  
9 during outages.

10 MEMBER BROWN: I was just surprised at the  
11 20-year issue. In my past program, I had some of  
12 those trip relays normally energized. They lasted for  
13 40 years, and we never had a problem with them, so a  
14 couple of projects. So, and just a --

15 MR. MCKOWN: Yeah.

16 MEMBER BROWN: Just a point of  
17 information. That's why I asked. Thank you.

18 MR. DOWNEY: Thank you. So this issue is  
19 very similar to an issue identified back in 2010 when  
20 the relays in the reactor protection system, the  
21 safety injection system, and the consequence limiting  
22 safeguard system were identified as beyond their  
23 service life.

24 To address that issue, Surry has  
25 prioritized and scheduled relay replacements during

1 every refueling outage since 2013 and continues to  
2 replace relays upon failure or as part of their  
3 prioritized replacement schedule.

4 MEMBER BROWN: You really don't mean upon  
5 failure. You mean not meeting the requirement. Are  
6 the relays failing, or are they just not meeting the  
7 20-year requirement?

8 MR. DOWNEY: Some are failing, correct?

9 MR. McKOWN: When identified by failure,  
10 like when we were talking about online replacements  
11 during testing or a degraded condition as identified  
12 --

13 MEMBER BROWN: So, if they don't trip when  
14 asked to.

15 MR. McKOWN: Right, during testing, in  
16 addition to the lifecycle management plan of replacing  
17 the large scale --

18 MEMBER BROWN: Okay.

19 MR. McKOWN: -- lot during outages.

20 MEMBER BROWN: Okay. Based on lifetime  
21 expectations.

22 MR. McKOWN: Based on lifetime.

23 MEMBER BROWN: Okay. Thank you.

24 MR. McKOWN: So as required by maintenance  
25 or as required by --

1 MEMBER BROWN: I got it.

2 MR. McKOWN: -- lifecycle.

3 MR. DOWNEY: Okay. So the highest  
4 priority relays, which number approximately 570, will  
5 be completed in the next two years. And the licensee  
6 plans to replace an estimated 80 relays per refueling  
7 outage.

8 The residents note that the licensee is  
9 managing the relay replacement schedules and has  
10 demonstrated the ability to replace failed relays  
11 online and has not challenged any maintenance rule  
12 Alpha 1 goals, maintenance rule being 10 CFR 50.65.

13 MEMBER BROWN: I take it they're going to  
14 replace 80, but I presume the remaining ones are still  
15 operational even though they may pass the 20-year  
16 lifetime or --

17 MR. McKOWN: Yes.

18 MEMBER BROWN: -- the thermal doesn't  
19 appear to have -- I mean, it's anything that breaks or  
20 doesn't operate gets replaced immediately I would --

21 MR. McKOWN: They get replaced upon  
22 identification. And then --

23 MEMBER BROWN: Okay. Thank you. That's  
24 all, that's -- you answered my --

25 MR. McKOWN: Yes.

1                   MEMBER BROWN: Just the way phrased it, I  
2 wanted to make sure I understood what was going on.

3                   MR. McKOWN: Yep.

4                   MR. DOWNEY: So, if there are no other  
5 questions, finally, we'll get to the July 2019 rupture  
6 of a section of the Surry fire protection loop. This  
7 issue is currently ongoing. And I'll provide more  
8 details on the next slide. Next slide, please.

9                   So the Surry fire protection loop is made  
10 of cast iron piping and is buried approximately six  
11 feet below grade throughout the site. In July 2019,  
12 two fire protection piping failures occurred at the  
13 west end of the old administration building and below  
14 the road leading to the turbine building track bay.

15                  The first rupture was a ten-foot long  
16 longitudinal crack along the bottom surface of the  
17 pipe. And the second failure was due to a  
18 circumferential crack on an adjacent pipe section.

19                  I'll note that the Phase 4 inspection  
20 occurred in August 2019. And at that time, the  
21 licensee was in the process of excavating the area in  
22 order to replace the affected piping.

23                  Also at that time, several CRs, condition  
24 reports, had been written. But the root cause and  
25 extent of condition of the issue had yet to be

1 determined.

2 Subsequently, the licensee determined that  
3 longstanding exposure to moist or wet soil had  
4 resulted in the reduction in the wall thickness at  
5 several locations due to graphitic corrosion.

6 To determine which areas of the fire  
7 protection loop had been exposed to groundwater, the  
8 licensee dug several initial exploratory holes  
9 approximately 300 feet apart and found that the water  
10 level in some of the holes was much higher than the  
11 elevation of the buried piping.

12 The findings indicate that there is a  
13 higher potential for additional sections of buried  
14 piping to be degraded. But until additional areas can  
15 be explored, the soil characteristics and condition of  
16 the piping cannot be determined.

17 On October 18, 2019, the entire fire  
18 protection loop was declared non-functional because  
19 the licensee's evaluation could not determine that the  
20 loop had reasonable assurance of safety.

21 With no fire suppression system  
22 functional, the Surry technical requirements manual  
23 requires that a backup suppression system be  
24 established within 24 hours.

25 Compensatory actions were put in place

1 within that timeframe, which include, as the licensee  
2 had previously described, the use of backup fire pumps  
3 and hoses connected to the hydrants in the current  
4 system.

5 In an October 31st letter response to NRC  
6 comments on Dominion's annual subsequent license  
7 renewal update letter, the licensee committed to drill  
8 a minimum of 25 exploratory holes along the piping to  
9 determine if additional corrective actions are  
10 necessary, including excavation and evaluation of any  
11 piping in the presence of groundwater.

12 The letter states in part that this  
13 activity will be performed once prior to the  
14 subsequent period of extended operation and during  
15 each ten-year inspection interval in the subsequent  
16 period of extended operation to identify suspected  
17 system leakage and elevated groundwater.

18 Compensatory measures are still in place  
19 at the site. And the current path forward for the  
20 region is to perform a focused PI&R inspection. The  
21 inspection will focus on reviewing the licensee's  
22 corrective actions, including if and how this recent  
23 operating experience will be incorporated into the  
24 Surry buried piping program.

25 We have also been in communication with

1 our counterparts in the Office of Nuclear Reactor  
2 Regulation to ensure that the latest information from  
3 the site is available to them for their consideration  
4 in the subsequent license renewal application review.  
5 Next slide, please.

6 So, overall, for a plant that is in its  
7 first or initial period of extended operation, the  
8 material condition is generally acceptable.

9 As mentioned earlier, the licensee has  
10 been successful at completing large capital  
11 improvement projects that maintain or improve the  
12 material condition of its structures, systems, and  
13 components.

14 Furthermore, all NRC performance  
15 indicators are green. And having no greater-than-  
16 green inspection findings indicate that the material  
17 condition of SSCs has been maintained to sustain  
18 adequate protection.

19 Finally, the license renewal program  
20 inspections did not identify any substantial  
21 weaknesses in the station's performance in managing  
22 the effects of aging at the site.

23 The resident inspectors continue to  
24 inspect and assess the licensee's ability to manage  
25 the effects of aging through our baseline inspection



1 program.

2 So, if there are no further questions,  
3 I'll yield the floor back to Angela Wu to conclude the  
4 presentation.

5 MEMBER RICCARDELLA: I have a couple of  
6 questions.

7 MR. DOWNEY: Sure.

8 MEMBER RICCARDELLA: The first would be,  
9 Steven, so we had in your summary table on your  
10 inspections for Phases 1 through 4 no findings and  
11 just eight observations in that Phase 2.

12 Could you calibrate us? And for the  
13 record, how does that compare to other plants, without  
14 naming other plants? Is this typical or is this  
15 exemplary or is it average? You used the word  
16 acceptable.

17 MR. DOWNEY: Generally acceptable, the  
18 most objective term that I could think of --

19 MEMBER RICCARDELLA: Yes, so, okay. I  
20 understand the guarded word. But can you just  
21 calibrate us versus other plants where you've done  
22 these kinds of inspections --

23 MR. DOWNEY: So --

24 MEMBER RICCARDELLA: -- as an Agency?

25 MR. DOWNEY: And I can -- in general, we

1 don't have a lot of, a lot of the aging management  
2 issues tend to not reach the level of being determined  
3 as more than minor, meaning significant, you know, if  
4 left uncorrected would lead to a significant safety  
5 issue --

6 MEMBER RICCARDELLA: Right.

7 MR. DOWNEY: -- precursor to a significant  
8 event, et cetera.

9 So you'll see at a high level that  
10 typically this is in line with what we see in terms of  
11 no findings of significance, because that's what  
12 determines getting to the area of significance being  
13 more than minor.

14 Observations are, I can't really attest to  
15 in number. But we typically have observations during  
16 these inspections. We haven't any, none that I have  
17 seen have had any findings of significance, more than  
18 maybe one or two.

19 MEMBER BROWN: Do these become  
20 suggestions? Does the plant ever do anything with the  
21 observations which are not --

22 MR. DOWNEY: So --

23 MEMBER BROWN: They're not requirements to  
24 do something. They're just --

25 MR. DOWNEY: So that's --

1                   MEMBER BROWN:   We saw this, whatever,  
2                   right?

3                   MR. DOWNEY:   So that's, that falls into  
4                   the timing of the inspection.   So, for the Phase 2,  
5                   these, they're observations because if we were, if  
6                   this inspection had occurred during the period of  
7                   extended operation, they would have been in violation  
8                   of their license condition.

9                   So that's why we come back during the PEO  
10                  and do that follow up to make sure that they have  
11                  corrected those issues prior to when that requirement  
12                  kind of comes in force for us.

13                  MEMBER BROWN:   Thank you.

14                  MR. DOWNEY:   If that makes sense, yeah.

15                  MEMBER KIRCHNER:   My other question was I  
16                  was thinking, you know, a lot of what you cover is  
17                  also covered by the Boiler and Pressure Vessel Code,  
18                  you know, Section 11.

19                  So do you leave it to the applicant in  
20                  general to fold that into their AMP programs, or do  
21                  those things because they're code cases or governed by  
22                  the code, I didn't say that correctly, those are  
23                  independent of your AMP programs?

24                  I mean, is there -- do you kind of bring  
25                  them together when Section 11 would require an

1 inspection of the steam generator or whatever?

2 MR. DOWNEY: So, typically, your  
3 longstanding programs like ISI, for example --

4 MEMBER KIRCHNER: Yeah, that's what I was  
5 thinking.

6 MR. DOWNEY: -- also aging management  
7 programs --

8 MEMBER KIRCHNER: I was thinking of your  
9 chart of ISI in particular.

10 MR. DOWNEY: Yeah, also aging management  
11 programs. But what I've seen is, for example, if a  
12 licensee augments their program, like there was some  
13 discussion earlier about small bore piping, that those  
14 would typically be outside of the scope of ASME  
15 Section 11. But it would be as an augment to their  
16 ASME Section 11 program. So it all does fold  
17 together.

18 MEMBER KIRCHNER: All right. Thank you.

19 MR. SCHULTZ: Steven, the --

20 MR. DOWNEY: Yes.

21 MR. SCHULTZ: The inspection that's  
22 related to, that's upcoming on the buried piping  
23 program and the corrective actions that have come from  
24 that, could you expand on what you see as the scope of  
25 that inspection?

1 MR. DOWNEY: So that --

2 MR. SCHULTZ: Late February, it's coming  
3 up. And what will it entail in terms of inspection  
4 personnel --

5 MR. DOWNEY: So I'll --

6 MR. SCHULTZ: -- duration? What, is there  
7 a plan for it yet or is that --

8 MR. DOWNEY: Yes. So I'll be on site the  
9 week of February 24th, myself in support of the  
10 residents, to perform this focused PI&R sample.

11 One week is what the length of the  
12 inspection will be. And the scope will be as typical  
13 for inspections performed under Inspection Procedure  
14 71152, which is our problem identification and  
15 resolution inspection.

16 So just a deep dive into making sure that  
17 we understand the issue and understand the licensee's  
18 corrective action related to the issue and how it ties  
19 to their different programmatic requirements that they  
20 have in place at the site.

21 MR. SCHULTZ: I'm expecting that  
22 corrective action has many tentacles depending on how  
23 you define those. But --

24 MR. DOWNEY: It does.

25 MR. SCHULTZ: And it certainly is

1 interwoven with all of the, many of the activities in  
2 this particular area --

3 MR. DOWNEY: Yeah.

4 MR. SCHULTZ: -- technical area that took  
5 place.

6 MR. DOWNEY: Yeah, so one thing --

7 MR. SCHULTZ: September, October,  
8 November, December, and right on up to the draft SCR.  
9 So are you going to be looking at that --

10 MR. DOWNEY: So that --

11 MR. SCHULTZ: -- as well?

12 MR. DOWNEY: And we've been in  
13 communication with our counterparts at NRR in that the  
14 portion of this that involves updates to programs  
15 proposed for subsequent license renewal is beyond our  
16 scope in the region to look at.

17 We are dealing with oversight on the plant  
18 during the initial period of extended operation. And  
19 --

20 MR. SCHULTZ: Right.

21 MR. DOWNEY: -- the programs that they are  
22 -- like even the programs are different that they are  
23 proposing versus what's on the site right now. So  
24 there's a, there's pieces that we can handle --

25 MR. SCHULTZ: Yeah.

1 MR. DOWNEY: -- and pieces that are  
2 handled by --

3 MR. SCHULTZ: But there's not a direct --  
4 I overstated the connection between what was done in  
5 preparing the draft SCR and so forth.

6 At the same time, one would expect that  
7 that corrective action does, in fact, identify all  
8 those types of things that we've been talking about  
9 here in terms of things that they would have  
10 determined, should have determined, would be done,  
11 should be done in order to correct the problem as well  
12 as identify --

13 MR. DOWNEY: Agreed.

14 MR. SCHULTZ: -- programs to assure that  
15 similar events don't happen again. Thank you. I just  
16 -- it looks like you're getting to close here. But  
17 just to follow up on my comments about the activities  
18 in the August --

19 MR. DOWNEY: Yes.

20 MR. SCHULTZ: -- August through the  
21 January timeframe, and this refers really to the  
22 program that was developed in the aging for the  
23 reviews.

24 MR. DOWNEY: Yeah. So are --

25 MR. SCHULTZ: Matt, Member Sunseri

1 mentioned the quality of the staff review associated  
2 with it.

3 The other area that is remarkable is the  
4 interactions that has gone on between the staff and  
5 the licensee associated with the request for  
6 additional information and the responses.

7 In reviewing what has been done, it is  
8 certainly remarkable that the quality, content, and  
9 thoroughness of the request for additional information  
10 and the responses from the licensee has been of very  
11 high quality and a lot of information that's been  
12 exchanged and a lot of changes that have come from the  
13 requests from the staff on, for additional information  
14 and for clarification and development of the final  
15 safety evaluation. So I appreciate that.

16 MEMBER KIRCHNER: Angela, do we go back to  
17 you to conclude?

18 MS. WU: Thank you, Steven. In  
19 conclusion, for the Surry SLRA safety review, the  
20 staff finds that the requirements of 10 CFR 54.29(a)  
21 have been met for the subsequent license renewal of  
22 Surry Power Station Units 1 and 2.

23 At this time, you will hear from two  
24 members of the NRC staff on differing views, starting  
25 with Brian Allik, Materials Engineer, Division of New



1 and Renewed Licenses, and then James Gavula,  
2 Mechanical Engineer, Division of New and Renewed  
3 Licenses. So, first, with Brian and then we'll give  
4 him some room, yeah. Thank you.

5 (Off mic comments.)

6 MR. ALLIK: Okay. So my name is Brian  
7 Allik. And I'm a materials engineer in the Division  
8 of New and Renewed Licenses. And I'll go through my  
9 differing view related to the SCR for Surry's  
10 subsequent license renewal application.

11 In response to the fire water system  
12 ruptures discussed previously, the applicant modified  
13 a selective leaching program to include a requirement  
14 to dig exploratory holes to confirm the presence of  
15 groundwater around buried fire water system piping.

16 The applicant is, therefore, relying on a  
17 singular criterion, in other words, the presence of  
18 groundwater, to detect adverse soil conditions that  
19 may lead to graphitic corrosion.

20 From my perspective, it is unclear why  
21 relying on a singular criterion is technically  
22 adequate. In addition to the presence of standing  
23 water, it is well established that several soil  
24 parameters, including soil resistivity and pH play an  
25 important role in the corrosion of cast iron in soil

1 environments.

2 A few literature examples supporting this  
3 statement are provided on this slide for reference.  
4 Next slide, please.

5 In addition, by a letter dated October 31,  
6 2019, the applicant provided a summary of the soil  
7 analysis in the vicinity of the ruptured piping. The  
8 soil analysis documents low pH and low soil  
9 resistivity in one of the two samples, which would  
10 indicate that soil parameters other than standing  
11 water may have contributed to the ruptures.

12 During a call with the applicant on  
13 November 7, 2019, I questioned why relying on a  
14 singular criterion is technically adequate. However,  
15 the NRC subsequently determined that no action was  
16 required on behalf of the applicant to address this  
17 concern.

18 I, therefore, elected to engage in a  
19 formal process for differing views because the concern  
20 I described during the November 7th call was not  
21 addressed.

22 In conclusion, without a basis for relying  
23 on a singular criterion, or a specific commitment to  
24 conduct soil corrosivity testing in the vicinity of  
25 buried gray cast iron fire water system piping if a

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1 basis cannot be provided, it is unclear how the NRC  
2 staff can conclude that the applicant has demonstrated  
3 that the effects of aging will be adequately managed  
4 so that the intended functions will be maintained  
5 consistent with the current licensing basis for the  
6 subsequent period of extended operation as required by  
7 10 CFR Part 54.21(a)(3).

8 I will now turn the presentation over to  
9 Jim Gavula.

10 MEMBER KIRCHNER: Brian, maybe stop and --

11 MR. ALLIK: Sure.

12 MEMBER KIRCHNER: -- just ask you -- thank  
13 you, first of all. Member Ballinger I think was the  
14 first to ask along the lines of when they do their  
15 test holes, that they would also be looking at other  
16 parameters. So I just wanted to understand --

17 MR. ALLIK: That's if they find standing  
18 water in the exploratory hole. And then if they find  
19 water in the hole, that would drive them through  
20 excavations and soil sampling.

21 MEMBER KIRCHNER: Yes. But my  
22 understanding, the commitment to do the 25 additional  
23 test holes, do you not feel that that would give  
24 enough coverage of the site to look for problems, not  
25 just standing water, but if they also do the soil

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1 sampling for pH and sulfides, those things that are on  
2 your list.

3 MR. ALLIK: That testing is --

4 MEMBER KIRCHNER: Would that be adequate  
5 to address the concern that you've put before us?

6 MR. ALLIK: That testing is if there's  
7 water in the hole to look at that water. So,  
8 basically if they don't find standing water in the  
9 hole, then they're not driven to do any type of soil  
10 testing. So my contention is basically it's just  
11 relying on --

12 MEMBER KIRCHNER: Right.

13 MR. ALLIK: -- the concept of standing,  
14 or, you know, the presence of standing water.  
15 Whereas, I feel having a specific commitment to do  
16 soil testing, in addition to those, would be more  
17 appropriate.

18 MEMBER KIRCHNER: Well, perhaps, it's just  
19 one member. Perhaps I misunderstood the  
20 presentations. I had the impression once they dig  
21 these 25 test holes that they would go through and  
22 actually do the sampling.

23 So your contention, if I understand it  
24 correctly, is only if they find water will they then  
25 go and look at these other --

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1 MR. ALLIK: That's my understanding.

2 MEMBER KIRCHNER: -- parameters. Okay.

3 MEMBER RICCARDELLA: Could maybe somebody  
4 clarify that, please?

5 MEMBER KIRCHNER: Can we clarify that?  
6 Well, maybe this isn't the place to do it. But,  
7 anyway, but, okay, Brian. That was perhaps my  
8 misunderstanding from the presentations. But I  
9 assumed once you dig a hole --

10 (Simultaneous speaking.)

11 MEMBER RICCARDELLA: Either they're going  
12 to do the soil sampling or they're not. And the  
13 contention is that if there's no standing water  
14 they're not going to do any soil testing.

15 It would seem that the licensee could  
16 clarify that. Are they going to do soil testing or  
17 not?

18 MR. MOORE: It's fair to ask the staff to  
19 have the licensee clarify it, or if the licensee is  
20 here, they can clarify it.

21 MEMBER KIRCHNER: All right. I'm just  
22 sharing my, perhaps, misunderstanding of what was  
23 presented earlier.

24 MR. MOORE: I think somebody was going to  
25 stand up.

1 MEMBER KIRCHNER: Okay. If we could  
2 proceed to James.

3 CHAIR SUNSERI: I think somebody wants to  
4 --

5 MEMBER KIRCHNER: Yeah, okay. Someone --

6 MEMBER BROWN: If somebody's got an  
7 answer, we ought to hear it.

8 MR. MOORE: Yeah, right.

9 MR. SCARBOROUGH: Good morning. Troy  
10 Scarborough, Surry Power Station.

11 So, when we do excavations, we do take a  
12 soil sample. As Brian mentioned, you know, when we  
13 excavate this fire protection piping based on our  
14 initial look for water present, we will do a soil  
15 sample at, you know, at that time.

16 MEMBER BROWN: But whether there's water  
17 present or not? Or will you only do the soil sample  
18 if there's water present?

19 MR. SCARBOROUGH: If there's water  
20 present, that's when we'll take the sample.

21 MEMBER BROWN: So, if you dig the hole and  
22 it's dry, there's no soil sample. I want to put this  
23 in straightforward language.

24 MR. SCARBOROUGH: Well, if we dig a hole,  
25 we will take a soil sample.

1 MEMBER BROWN: So you take it regardless,  
2 but whether you test it or not --

3 MEMBER KIRCHNER: That was my impression,  
4 yeah.

5 MEMBER BROWN: But whether you test it or  
6 not is dependent upon whether there was groundwater in  
7 the hole. Is that --

8 MR. SCARBOROUGH: No, we'll --

9 MEMBER BROWN: Would that be corollary to  
10 that?

11 MR. SCARBOROUGH: We'll send every soil  
12 sample out for testing.

13 MEMBER BROWN: Okay. Let me restate this  
14 again, because I'm now lost. You dig a hole. No  
15 water. However far down you have to dig it, if  
16 there's no water, do you take a soil sample? You said  
17 yes.

18 MR. SCARBOROUGH: Not on an exploratory  
19 hole. But --

20 MEMBER BROWN: Okay. So, if there's no  
21 water in it, you don't take a soil sample.

22 MR. SCARBOROUGH: That's correct. We --

23 MEMBER BROWN: Okay. I think that's what  
24 you were --

25 MR. ALLIK: I think there's probably,

1 there's -- exploratory hole is different from  
2 excavation. But your understanding is my  
3 understanding, that if it's a dry hole --

4 MEMBER BROWN: Well, the way I read and  
5 the way -- I was late. So I -- but I did catch the  
6 inspector's discussion of the issue. And I guess the  
7 25 holes, those were just exploratory holes but not  
8 excavations. That's my understanding of the way that  
9 the words went.

10 MR. ALLIK: That's correct.

11 MEMBER BROWN: And so that's all that  
12 would be done, period, no excavations of any kind. It  
13 would be just the holes, no water, no sample. If  
14 there's water, you take sample. If you get a sample,  
15 you test it.

16 MR. ALLIK: Right.

17 MEMBER BROWN: Okay. That's my  
18 understanding.

19 I had one other question, because I'm not  
20 a big fire person. I'm an electrical. So these, the  
21 fire systems are tested periodically also I presume.  
22 And I missed probably some earlier discussion of that.

23 So, even if you have some small leakage  
24 due to some small corrosive thing, it may not be a  
25 complete rupture. So there is some periodic testing,



1 not every ten years, of the fire system to ensure you  
2 really get water --

3 MR. ALLIK: Um-hmm, yes.

4 MEMBER BROWN: -- in a volume suitable  
5 enough to deal with whatever the requirements are.  
6 And so --

7 MR. ALLIK: I would just say it's a  
8 brittle material, though. And especially once it's  
9 undergone graphitic corrosion, it's very susceptible  
10 to more than just a leak type failure --

11 MEMBER BROWN: Well, I understand that.  
12 And that's why I'm trying to clarify. I'm not a soil  
13 mechanics guy. But once you have a --

14 MEMBER RICCARDELLA: But the failures that  
15 did occur were leak type failures, right, not  
16 ruptures?

17 MR. ALLIK: They were ruptures.

18 MEMBER RICCARDELLA: The licensee said  
19 that they could have maintained pressure in the system  
20 and delivered fire water. That's --

21 MR. GAVULA: 4,500 gpm leak.

22 MEMBER RICCARDELLA: Pardon me?

23 MR. GAVULA: It was a 4,500 gpm leak was  
24 the documentation I read from the licensee. So the  
25 overall capacity of the fire water system is 5,000

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1 gpm. At that point, you're going to be at run-out on  
2 the pumps. It's all going out the hole.

3 MEMBER RICCARDELLA: Okay.

4 MEMBER BROWN: My last question was, is  
5 there any other functional testing that -- how often  
6 are the fire systems tested, or did that come out in  
7 the other discussions? I mean, is it annually or is  
8 it every six months or is it every five years or what?  
9 Does anybody got an answer to that for capacity tests?

10 CHAIR SUNSERI: The leak was determined  
11 during a fire suppression surveillance test which --

12 MEMBER BROWN: Yeah, my point is how often  
13 are those done.

14 CHAIR SUNSERI: I think the applicant can  
15 answer that.

16 MR. HARROW: This is Allen Harrow. So we  
17 do fire protection surveillance tests monthly.

18 MEMBER BROWN: Monthly? Okay.

19 CHAIR SUNSERI: Yeah.

20 MR. GAVULA: But that's just start the  
21 pump, make sure it runs, if there is no flow,  
22 verification at that point, because don't have a  
23 demand on the system.

24 MEMBER BROWN: So there's no capacity  
25 testing done at all ever?

1 MR. GAVULA: There may be some flow test  
2 during the outages is my understanding if --

3 MEMBER BROWN: Can the licensee address  
4 that? That was the question I was really answering.  
5 I mean, obviously, if they test it with no, just to  
6 see if the pump runs, that doesn't --

7 MEMBER RICCARDELLA: Well, unless it  
8 pressurizes the system.

9 MEMBER BROWN: Well, if it pressurizes the  
10 system, then that should indicate there's no leaks,  
11 right?

12 MEMBER RICCARDELLA: Well, yeah.

13 MEMBER BROWN: Or no significant leaks.

14 CHAIR SUNSERI: Yeah, Charlie, so I don't  
15 know the licensee's, in this particular case, specific  
16 program.

17 But my experience from other nuclear  
18 plants is that the fire protection system pumps do  
19 undergo period capacity testing to ensure that they  
20 can deliver the required amount. Okay. They also  
21 undergo more frequent testing to verify that they can  
22 start. They go on recert. The system pressurizes --

23 MEMBER BROWN: Yeah, yeah, that's good  
24 also.

25 CHAIR SUNSERI: -- just to make sure that

1 they're going to start on demand. But, you know --

2 MEMBER BROWN: I was just familiar with  
3 the commercial plants. The Navy plants I was familiar  
4 with. We always worry about fires in ships,  
5 particularly in submarines.

6 So those systems were tested to make sure  
7 they deliver what they were supposed to deliver when  
8 you have the opportunity. You can't do it when you're  
9 way down under water. It doesn't work very well. But  
10 there are other systems that you can test.

11 So that's why I was asking. I'm trying to  
12 get some familiarity with the fire system in this  
13 circumstance. You were going to say something.

14 MR. RICKERT: This is Bret Rickert. I'm  
15 an engineering supervisor at Surry. We perform a  
16 capacity test every 18 months.

17 MEMBER BROWN: Okay. That's -- okay.  
18 That's an answer. All right.

19 CHAIR SUNSERI: And start-up pressure  
20 monthly.

21 MEMBER BALLINGER: I have a little bit  
22 more detailed question. When these plants are -- it's  
23 on. When these plants are initially constructed,  
24 there's a groundwater migration model and everything  
25 that gets constructed for these plants. And so you'd

1 pretty much know where the water table is. You should  
2 know where the water table is.

3 For this particular failure, did anybody  
4 compare where the water table actually was compared to  
5 what they thought it would be to see if this is a one-  
6 off thing?

7 And when you decide to drill 25 holes,  
8 what's the basis for where you drill those holes? Is  
9 it based on what you think the water table looks like,  
10 or what's the criteria for where you drill the holes?

11 CHAIR SUNSERI: I think they said they're  
12 exploring in places near where the pipe is and they're  
13 checking for water. They go down seven feet. The  
14 pipe is six feet. And that's what their criteria is.

15 MEMBER BALLINGER: But then the  
16 presumption is that the water table is below seven  
17 feet.

18 CHAIR SUNSERI: No, they're only going  
19 down to the bottom of the pipe because that's all they  
20 care about.

21 MEMBER BALLINGER: Oh, okay. So they're  
22 assuming that if they find water, the water table is  
23 higher than that.

24 CHAIR SUNSERI: Okay. I think we have  
25 some statement from the applicant.

1 MR. HARROW: Okay. So this is Allen  
2 Harrow again.

3 The water table is greater than seven feet  
4 deep. So it's greater than the depth of the center  
5 line of the pipe, which is six feet.

6 In the case of the two sections of failed  
7 pipe, the water table at that location was identified  
8 less than six feet. Okay. So we feel that the water  
9 table in this particular case was a result of some  
10 type of parched aquifer where water was sitting on top  
11 of soil that was not similar to where we have seen  
12 previous water table levels.

13 So, in regard to this question about,  
14 well, how are we going to treat this in terms of a  
15 water table, our goal is to, as we replace pipe, to  
16 replace pipe that is not susceptible to graphitic  
17 corrosion. So we're thinking about such pipes such as  
18 high density polyethylene and that thing.

19 And in that case, the actual water table  
20 question in itself becomes moot.

21 MEMBER BROWN: Okay. Thank you.

22 MEMBER RICCARDELLA: I have a question  
23 relative to how this concern interfaces with the  
24 ongoing corrective action program and the, you know,  
25 the fire protection yard loop project that the

1 applicant described.

2 Is it true that this commitment for the 25  
3 holes and the holes just based on the, just, that  
4 would only be further investigated if there is water  
5 found in the holes is what's currently in the  
6 application?

7 But before we get into the period of  
8 subsequent license renewal operation, won't the, any  
9 effect, any results from the corrective action program  
10 come into play and they would modify the AMP based on  
11 the results of that program, won't they?

12 MR. GAVULA: My name is Jim Gavula with  
13 the staff.

14 The answer is it could. But the  
15 corrective action aspect for license renewal for the  
16 corrective action portion of the current license, the  
17 current Part 50, all of those corrective actions are  
18 not part of our review for license renewal. That's a  
19 Part 50 issue.

20 And our reviews are looking at the Part  
21 54, will they establish, will the program that they  
22 have established adequately manage the effects of  
23 aging during the 60 to 80 timeframe. So that's the  
24 portion that we're reviewing.

25 MEMBER RICCARDELLA: But isn't there a

1 commitment to modify that program based on the results  
2 of the corrective action program and this ongoing  
3 project?

4 MR. GAVULA: If that commitment -- it's  
5 not a current commitment in their subsequent license  
6 renewal application. There is no commitment for that  
7 aspect.

8 MEMBER KIRCHNER: I think I'm with Pete in  
9 the sense that let's put the immediate matter just to  
10 the side for a moment.

11 If we find issues, and you are going to  
12 find new issues as the plants age, then it suggests,  
13 where I think you were going, is that the process that  
14 the Agency use and should allow for, well, some  
15 interaction with the applicant and modification of an  
16 AMP program to address problems that are identified  
17 going out, because one isn't all knowing for -- what,  
18 this license renewal will not start until 2030.

19 MR. GAVULA: And in that regard, I don't  
20 have a problem. But --

21 MEMBER KIRCHNER: Yeah.

22 MR. GAVULA: -- knowing what I know today,  
23 with respect to the aging management program that  
24 would provide reasonable assurance with Brian Allik's  
25 issue of the expectation that they do some soil



1 sampling while they do exploratory holes seems like  
2 that would be what would be expected in the 60 to 80-  
3 year timeframe.

4 Now, whether that actually happens as part  
5 of the corrective action program I don't know and I  
6 don't have any --

7 MEMBER KIRCHNER: Okay.

8 MR. GAVULA: -- anything put to it.

9 MEMBER KIRCHNER: And, James, we didn't  
10 give you a fair chance to state your differing view.  
11 And we are running up against a timeline. So may I  
12 turn to you and --

13 MR. GAVULA: Good morning. My name is  
14 James Gavula. I'm a mechanical engineer in the  
15 Division of New and Renewed Licenses.

16 I've worked for the NRC since 1986. I was  
17 a senior reactor inspector in the Region III office  
18 near Chicago for 23 years, the last 6 years of which  
19 were spent with the NRC's Office of Investigations and  
20 the U.S. Department of Justice on the criminal  
21 prosecution and conviction of the individuals at Davis  
22 Besse associated with the hole in the head event.

23 Since 2009 I've worked for the NRR as a  
24 mechanical engineer performing license renewal  
25 reviews. Prior to the NRC, I had eight years of

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1 industry experience working with Combustion  
2 Engineering and Nutech Engineering, which is a  
3 consulting firm.

4 I am here today to briefly discuss my  
5 differing views with some of the conclusions stated in  
6 Surry's SLRA.

7 For the selective leaching program, SCR  
8 Section 3.0.3.1.6, the FSAR supplement does not  
9 describe critical aspects of the revised program, such  
10 as drilling 25 exploratory holes during each ten-year  
11 interval, corrective actions that will be taken in the  
12 presence of groundwater, and sample expansion if  
13 groundwater is found in the exploratory holes.

14 In my opinion, the SLRA does not meet the  
15 requirements of 10 CFR 54.21 Delta.

16 The next issue is the number of periodic  
17 visual and mechanical inspections per unit were  
18 reduced from the GALL AMP recommended ten down to  
19 eight based on similarly, sufficiently similar  
20 conditions between units.

21 However, recently identified soil  
22 chemistry variations between two fire piping rupture  
23 sites demonstrates that soil conditions vary across  
24 the site, questioning the justification for the  
25 reduced inspections.

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1 In my opinion, the SLRA doesn't contain  
2 information required by 10 CFR 54.21(a)(3) to  
3 demonstrate that the effects of aging will be  
4 adequately managed.

5 Piping will be excavated and inspected at  
6 each exploratory hole where groundwater, and the  
7 emphasis is on groundwater, has been confirmed.  
8 However, water caused by system leakage results in  
9 different corrective actions.

10 Corrective action documents from the fire  
11 water system rupture noted that corrosion was greater  
12 near a leaking valve such that long-term external  
13 system leakage may have kept soil moist, the soil  
14 moist and was responsible for much of the corrosion  
15 damage.

16 Since piping will not be excavated and  
17 inspected if water in the exploratory holes is caused  
18 by system leakage, in my opinion, the SLRA does not  
19 contain information required by 10 CFR 54.21(a)(3) to  
20 demonstrate that the effects of aging will be  
21 adequately managed. Next slide, please.

22 For the open cycle cooling water system,  
23 there are no aging management review items for the  
24 essential service water pump diesel engine heat  
25 exchangers or gear drive coolers. Dominion consider

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1 these passive components as part of a, quote, active  
2 skid-mounted assembly, unquote, and excluded them from  
3 the scope of license renewal.

4 Dominion's lack of an AMR item was  
5 dispositioned by use of a staff-identified difference  
6 in SCR Section 3.0.3.2.7 where the staff credited  
7 Dominion's generic letter 8913 inspection and  
8 maintenance activities as providing sufficient  
9 assurance that the effects of aging would be  
10 adequately managed.

11 The staff's approach is inconsistent with  
12 SECY Paper 1999-148 for crediting existing programs  
13 for license renewal where the applicant provides the  
14 information in order for the staff to have reasonable  
15 assurance.

16 Comparable guidance from the Office of  
17 General Counsel regarding staff attempts to use  
18 statements in an NRC audit report as being considered  
19 docketed information states, quote, under NRC case law  
20 and regulations, the applicant has the burden for  
21 demonstrating the adequacy of its license application.

22 The staff, in contrast, is an objective  
23 reviewer of the application, not a proponent of the  
24 application information or a consultant on the scope  
25 for license ability of the proposed activities.

1           The precedent being set in the SCR can be  
2       used in future submittals where excluding passive  
3       components that are inconsistent with the guidance in  
4       the SRP SLR for complex assemblies.

5           In my opinion, the SLRA does not contain  
6       the information required by 10 CFR 54.21(a)(3) to  
7       demonstrate that the effects of aging will be  
8       adequately managed.

9           For the buried and underground piping and  
10      tanks program, pictures from the ruptured fire water  
11      system showed significant corrosion of the carbon  
12      steel tie rods. Although current corrective actions  
13      to replace gray cast iron with ductile cast iron will  
14      potentially resolve the selective leaching issue, it  
15      will not address the noted corrosion of the tie rods.

16          In my opinion, the SLRA did not contain  
17      the information required by 10 CFR 54.21(a)(3) for  
18      demonstrating that the effects of aging will be  
19      adequately managed.

20          Next issue, the response to RAI B2127-3  
21      led the staff to accept the coatings on the buried  
22      fire system piping as meeting the preventive actions  
23      portion of the GALL buried pipe program.

24          Corrective action documents from the fire  
25      system rupture noted that the coating was not

1 consistent with a normal coating thickness and was too  
2 thin for long-term protection in high moisture soil.

3 Based on this operating experience, credit  
4 cannot be given to the buried fire piping coating and  
5 adjustments to the buried pipe program are needed.

6 In my opinion, the SLRA does not contain  
7 the information required by 10 CFR 54.21(a)(3) to  
8 demonstrate that the effects of aging will be  
9 adequately managed. Next slide, please.

10 As discussed in SCR Section 6, in  
11 accordance with 10 CFR 54.29 Alpha, the Commission may  
12 issue a renewed license if it finds that actions have  
13 been identified, and put the emphasis on actions have  
14 been identified, with respect to managing the effects  
15 of aging during the period of extended operation.

16 For the issues that I've briefly  
17 discussed, the staff was informed that no further  
18 aging management program information would be provided  
19 until the applicant's corrective actions were  
20 completed and that no further action would be  
21 provided.

22 10 CFR 54.30 specifically excludes from  
23 the scope of license renewal review a licensee's  
24 obligation to take corrective actions under its  
25 current license to ensure that the intended functions

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1 will be maintained throughout the term of the current  
2 license.

3 The current license does not include any  
4 obligation to ensure that the effects of aging are  
5 adequately managed during the subsequent period of  
6 extended operation.

7 Based on the issues with the aging  
8 management programs, I do not concur with the SCR's  
9 conclusion in Section 6 that the applicant has met the  
10 requirements of 10 CFR 54.29 Alpha relative to, quote,  
11 actions have been identified with respect to managing  
12 the effects of aging during the subsequent period of  
13 extended operation.

14 That concludes my remarks. Thank you for  
15 your time.

16 MEMBER KIRCHNER: Thank you, Brian and  
17 James, for being with us and presenting your views.

18 We are running a little bit over. We need  
19 to turn to public comment before closing our meeting.

20 (Off mic comments.)

21 MEMBER KIRCHNER: Oh, there's one more  
22 slide. I'm sorry. Eric, this is you?

23 (Off mic comments.)

24 CHAIR SUNSERI: I can remove the time  
25 constraint if I go ahead and leave. We can move the

1 meeting to the other room over there. So I'll excuse  
2 myself.

3 MEMBER KIRCHNER: Okay. Well, I'll join  
4 you.

5 CHAIR SUNSERI: You still have a quorum.

6 (Off mic comments.)

7 MR. OESTERLE: I promise to be brief.

8 MEMBER KIRCHNER: Okay, Eric.

9 MR. OESTERLE: Well, good morning. My  
10 name is Eric Oesterle. And I'm Chief of the License  
11 Renewal Projects Branch in the Division of New and  
12 Renewed Licenses.

13 NRR's management appreciates and supports  
14 the opportunity for the staff to present their  
15 differing views. Consideration of how to address  
16 these views is still in process. And, therefore,  
17 management perspectives on these views are  
18 preliminary.

19 We believe that the technical positions  
20 are accurately characterized and that all these  
21 positions or views are manageable through our existing  
22 process using the NRC's regulatory framework.

23 As noted, the applicant entered the  
24 condition regarding the degraded fire protection loop  
25 piping into its corrective action program. And



1 completion of that process is still underway.

2 Our understanding is that selective  
3 leaching has been determined to be the root cause.  
4 However, the extent of condition and final  
5 determination of corrective actions remain to be  
6 completed by the applicant.

7 Without knowing this final resolution,  
8 concluding that there is any impact on the augmented  
9 selective leaching AMP that may be proposed by the  
10 applicant is premature.

11 The applicant has included an aging  
12 management program for selective leaching, and in  
13 response to this operating experience and NRC  
14 questions, has augmented that program to include  
15 additional measures to monitor and evaluate the  
16 conditions as discussed earlier in the presentation.

17 Currently, this plant condition and its  
18 resolution is being monitored by appropriate NRC  
19 personnel. And we are confident that through  
20 continued oversight and communication with the region,  
21 that any impact on the selective leaching AMP will be  
22 addressed as part of the corrective actions program.

23 Given the totality of the NRC's regulatory  
24 framework, we have reasonable assurance of adequate  
25 protection of public health and safety.

1           And I would like to note that the  
2 Commission had contemplated situations just like this  
3 during the development of the 1995 license renewal  
4 rule, that is situations such as when an operational  
5 issue arises during the review of a license renewal  
6 application that may have an impact on aging  
7 management of plant structures and components.

8           For background, I'll provide a quote from  
9 the statements of consideration from the 1995 license  
10 renewal rule.

11           I quote, if aging issues are identified  
12 during the license renewal review that applied to the  
13 current operating term, licensees are required to take  
14 measures under their current license to ensure that  
15 the intended function of systems, structures, and  
16 components will be maintained in accordance with their  
17 current licensing basis throughout the term of the  
18 current license.

19           In addition, if aging issues are  
20 identified during a license renewal review that  
21 applied to the current operating term, the NRC will  
22 evaluate these issues for generic applicability as  
23 part of the regulatory process.

24           This concludes my remarks.

25           MEMBER KIRCHNER: Thank you, Eric. In

1        lieu of the time, I think we need to now ask for any  
2        public comment. I'll turn first to the room. If  
3        there is anyone in the room who wishes to make a  
4        comment, please come up to the microphone, state your  
5        name, and make your comment.

6                Kent, do we have the bridge line open?  
7        Okay. On the bridge line to the public, if there is  
8        anyone out there who wishes to make a comment, please  
9        state your name and make your comment.

10               I'm using the five-second rule. So  
11        hearing none, at this point, we can close the bridge  
12        line. And I'll turn to members. Starting with Pete,  
13        did you wish to make any other further comments?

14               MEMBER RICCARDELLA: No, I don't think so  
15        at this time.

16               MEMBER KIRCHNER: Charlie?

17               MEMBER BROWN: Only that you mentioned  
18        that staff had not -- I'm sorry. In your opening  
19        remarks, you commented that you had not completed your  
20        overall assessment of how the differing views would be  
21        addressed as part of the final resolution and  
22        determination. Is that correct?

23               MR. OESTERLE: That's correct.

24               MEMBER BROWN: Okay. So there's more to  
25        come.

1 MR. OESTERLE: More to come.

2 MEMBER KIRCHNER: Yeah, and there's a  
3 formal process for that.

4 MEMBER BROWN: No, I understand that. So  
5 we will hear more at some other circumstance --

6 MEMBER KIRCHNER: Yeah.

7 MEMBER BROWN: -- relative to its  
8 resolution.

9 MR. OESTERLE: Yes, sir.

10 MEMBER BROWN: Okay. Thank you very much.  
11 That's the only question I had.

12 MEMBER RICCARDELLA: We will hear more?

13 MEMBER BROWN: Yes.

14 MEMBER RICCARDELLA: I mean, there will be  
15 more. But it is not clear --

16 (Simultaneous speaking.)

17 MEMBER BROWN: We've got a full committee  
18 meeting.

19 MEMBER RICCARDELLA: Okay.

20 MEMBER BROWN: Yeah, that's where we will  
21 address this.

22 MEMBER RICCARDELLA: And that will be  
23 resolved before the full committee meeting?

24 MEMBER BROWN: Hopefully.

25 MR. OESTERLE: That's the intent.

1 MEMBER RICCARDELLA: Huh?

2 MR. OESTERLE: That's the intent. Yes,  
3 sir.

4 MEMBER RICCARDELLA: Okay. Thank you.

5 MEMBER KIRCHNER: Eric, have you any  
6 comments?

7 MR. SCHULTZ: I have one question for  
8 Eric.

9 MR. OESTERLE: Yes.

10 MR. SCHULTZ: Just for my understanding,  
11 that your preliminary review is that the technical,  
12 there are technical merits which have been presented  
13 by the differing views to be considered through the  
14 overall process for resolution.

15 And your timeframe is that by the time we  
16 reach the full committee meeting a couple things will  
17 happen. The corrective action inspection will have  
18 been done. There may be some results from that  
19 activity --

20 MR. OESTERLE: Could be.

21 MR. SCHULTZ: -- as well as your  
22 evaluations that are going to be moving forward here.

23 MR. OESTERLE: So, yes, our view is that  
24 the, we have, the NRC has adequate processes in place  
25 to address these technical issues. They may be

1 outside of license renewal space and in corrective  
2 action space as part of the current operating term.  
3 And we would expect that the outcome of the corrective  
4 actions may impact the selective leaching AMP.

5 MR. SCHULTZ: Okay.

6 MR. OESTERLE: But we have yet to see what  
7 the final resolution is.

8 (Simultaneous speaking.)

9 MEMBER BROWN: Well, that was interesting  
10 choices of words as you went through. That was a good  
11 question. I didn't follow up with it the same way.

12 I presume you will be able to say at the  
13 full committee meeting how you've addressed or not  
14 addressed based on any subsequent corrective action,  
15 other type changes that might be made. But that would  
16 be addressed at the full committee meeting.

17 MR. OESTERLE: Yes. So, if we do a  
18 thought experiment --

19 MEMBER BROWN: But let me interrupt for a  
20 second. You said the existing programs are adequate  
21 to address this issue.

22 MR. OESTERLE: Yes.

23 MEMBER BROWN: Processes rather.

24 MR. OESTERLE: Right.

25 MEMBER BROWN: So we would --

1 MEMBER KIRCHNER: Framework.

2 MEMBER BROWN: We will hear about how  
3 those processes are going to address this issue.

4 MR. OESTERLE: Right. So, if you carry  
5 this forward, there may be several different outcomes  
6 of the corrective actions program.

7 MEMBER BROWN: That's fine.

8 MR. OESTERLE: Right? One which may  
9 impact the aging management program and others which  
10 may not.

11 MEMBER BROWN: I'm not asking for a  
12 judgment as to what's what, just that we will know  
13 what the differentials are on that when we get here at  
14 the next time.

15 MR. OESTERLE: Yes.

16 MEMBER BROWN: Well, actually, I will  
17 request that.

18 MR. OESTERLE: Okay.

19 MR. SCHULTZ: I have no further questions  
20 or comments except to --

21 MEMBER KIRCHNER: Okay. Good. All right.  
22 I --

23 MR. SCHULTZ: -- remark that the  
24 presentations were very helpful today --

25 MEMBER BROWN: Yeah.

1 MEMBER KIRCHNER: Yeah.

2 MR. SCHULTZ: -- as well as the, as we've  
3 commented on, the work and quality of the application  
4 and the -- I don't want to rank order. But the review  
5 has been substantial and very effective in my view.

6 MEMBER KIRCHNER: Okay. I want to close  
7 by thanking the applicant and the staff for their  
8 presentations and also single out Brian Allik and  
9 James Gavula for coming before us and presenting their  
10 differing views.

11 And with that, we are, let me get this,  
12 adjourned. Thank you.

13 (Whereupon, the above-entitled matter went  
14 off the record at 12:08 p.m.)

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# Surry Power Station

Units 1 and 2

Subsequent License Renewal Application



ACRS Sub-Committee Meeting  
February 5, 2020

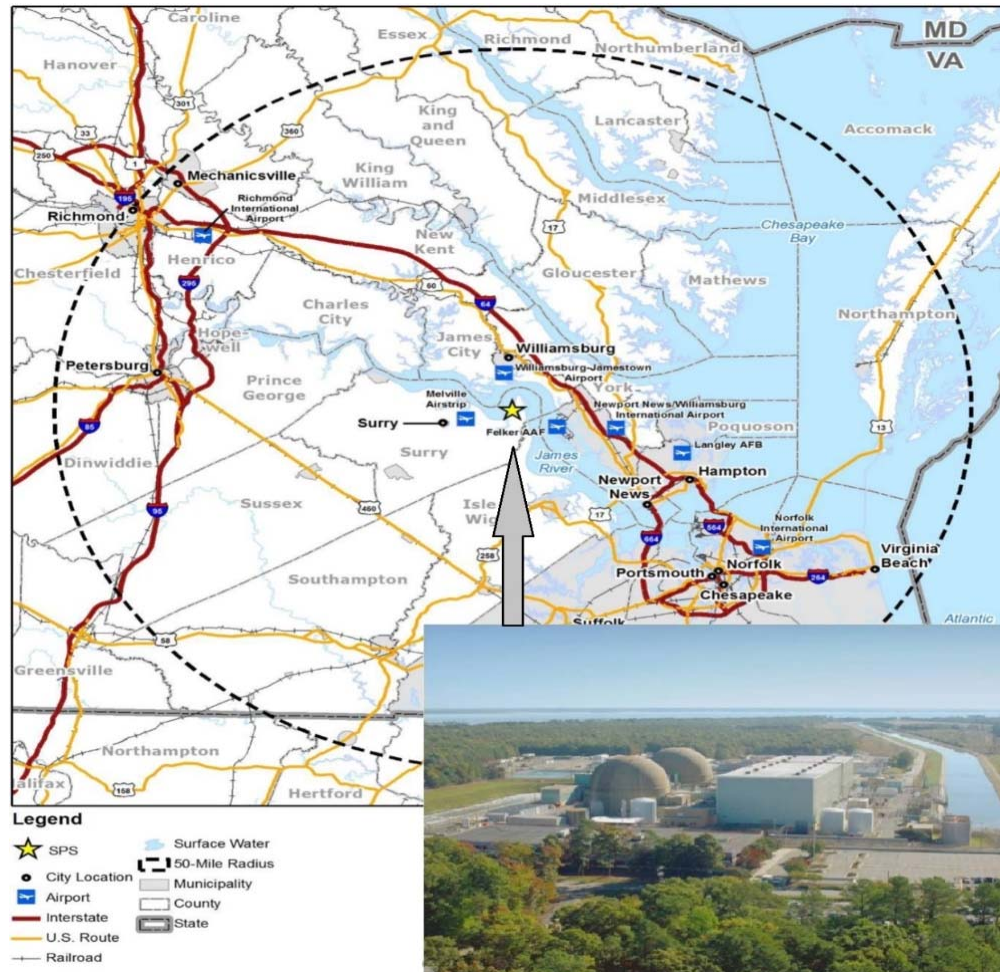
# Introductions

- Paul Phelps SLR Director
- Paul Aitken SLR Manager
- Eric Blocher SLR Technical Lead
- Chuck Tomes TLAA Principal Engineer
- Allen Harrow Surry Engineering Manager
- Craig Heah SLR Technical Lead

# Agenda

- Station Overview/Performance
- SLR Application Development
- GALL SLR Consistency
- SLR Aging Management Programs
- Technical Topics
- Closing Remarks

# Surry Power Station



# Station Overview

	Unit 1	Unit 2
Full Power License – 2,441 MW <sub>t</sub>	May 25, 1972 (Operating License Issued)	January 29, 1973 (Operating License Issued)
Independent Spent Fuel Storage Installation (ISFSI), Pads 1 & 2	1986	
4.3% Power Uprate to 2,546 MW <sub>t</sub>	1995	
First License Renewal Approval	2003	
1.6% MUR to 2,587 MW <sub>t</sub>	2010	
Entered Period of Extended Operation	May 25, 2012	January 29, 2013
Current License Expiration	May 25, 2032	January 29, 2033



# Station Overview



# Surry Performance

➤ Surry operates on an 18-month refueling frequency

➤ Plant Capacity Factor:

- 2017: U1 - 102.35%      U2 - 94.18%
- 2018: U1 - 89.39%      U2 - 90.69%
- 2019: U1 - 90.48%      U2 - 102.59%

➤ Regulatory Status

- ROP Actions Matrix Column 1
- All ROP Indicators are Green

# Significant Plant Modifications

<b>Surry</b>	<b>Unit 1</b>	<b>Unit 2</b>
<b>Flux Thimble Replacement</b>	2001	2011
<b>Reactor Vessel Head Replacement</b>	2003	2003
<b>FAC Pipe Replacement</b>	N/A	2005
<b>Ultrasonic Feedwater Flow Installation</b>	2009	2011
<b>Reactor Coolant Pump Main Flange Bolt Replacement</b>	2009	2009
<b>Steam Generator Feed Ring Replacement</b>	2010	2011
<b>Isolated Phase Bus Duct Replacement</b>	2010	2011
<b>Fire Detection System Replacement</b>	2012	2012
<b>Main and Station Service Transformer Replacement</b>	2015	2005
<b>Carbon Fiber Reinforced Polymer (CFRP) Installation</b>	2016	2016
<b>Reserve Station Service Transformers (RSST) Replacement</b>	2019	2020



# Carbon Fiber Reinforced Piping





# SLR Application Development



# SLR Application Development

- Regulatory and Industry Guidance
  - Dominion Energy staff integrally involved in the development of the GALL SLR/SRP
  - Followed NUREG-2191 (GALL-SLR) and NUREG-2192 (GALL-SRP) to the greatest extent possible (discussed later)
  - Followed NEI 17-01 guidance (updated for SLR)
  - Reviewed previous RAIs from several previous licensees during application development
  - Conducted Industry Peer Reviews
  - Conducted a Safety pre-application meeting with the NRC Staff in April 2018 to discuss SLRA content and obtain insights

# Integrated Plant Assessment

Deltas between First License Renewal (FLR) and SLR

➤ Scoping & Screening

- Minimal Differences from FLR (pre-GALL)
- Some updates required to address 10 CFR 54.4(a)(2)
- Followed NUREG-2191 (GALL-SLR) and NUREG-2192 (GALL-SRP)

➤ Aging Management Reviews

- Surry FLR was pre-GALL, additional aging effects required disposition based on NUREG-2191 (GALL-SLR)

➤ Aging Management Programs

- FLR – 25 AMPs
- SLR – 47 AMPs

➤ Time Limited Aging Analysis

- Existing TLAAs Re-assessed
- One new TLAA identified – S/G AVB Tube Wear
- TLAAs analysis dispositioned as acceptable for 80 years per GALL-SLR Guidance



# GALL Consistency

- Submittal consistent with GALL-SLR
- High AMR Consistency (99.6% Notes A thru E)
- License Renewal Commitments
  - 47 Aging Management Programs
  - UFSAR Supplement (Appendix A)
  - Managed by the Dominion Commitment Tracking System
- Implementation activities have begun and will continue following issuance of renewed license

# SLR Aging Management Programs



# Surry SLR AMP Considerations

- NEI involvement, collaboration with EPRI, and PWROG participation informed AMPs with New Industry Guidance and R&D products
- Incorporation of operating experience (OE):
  - Industry and plant specific OE reviewed for a 10 year period
  - Reviewed Industry RAIs for AMP insights
  - Participation in Industry Peer Reviews
  - SLR Lead Plant Alignment
- AMP Effectiveness Reviews performed on all first license renewal AMPs using elements of NEI 14-12



# First License Renewal AMPs

All First License Renewal (FLR) AMPs will be continued and incorporated into SLR AMPs:

- No FLR AMPs discontinued
- Some FLR AMPs are consistent with NUREG-2191 (GALL-SLR) AMPs
- Several FLR AMPs required enhancement for consistency with GALL-SLR AMPs
- Several FLR AMPs subdivided into other GALL-SLR AMPs



Mechanical		Structural
XI.M1 ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD	XI.M30 Fuel Oil Chemistry	XI.S1 ASME Section XI, Subsection IWE
XI.M2 Water Chemistry	XI.M31 Reactor Vessel Material Surveillance	XI.S2 ASME, Section XI, Subsection IWL
XI.M3 Reactor Head Closure Stud Bolting	XI.M32 One-Time Inspection	XI.S3 ASME Section XI, Subsection IWF
XI.M10 Boric Acid Corrosion	XI.M33 Selective Leaching	XI.S4 10 CFR Part 50, Appendix J
XI.M11b Cracking of Nickel-alloy Components and Loss of Material Due to Boric Acid-induced Corrosion in Reactor Coolant Pressure Boundary Components	XI.M35 ASME Code Class 1 Small-Bore Piping	XI.S5 Masonry Walls
XI.M.12 Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)	XI.M36 External Surfaces Monitoring of Mechanical Components	XI.S6 Structures Monitoring
XI.M16A PWR Vessel Internals	XI.M37 Flux Thimble Tube Inspection	XI.S7 Inspection of Water-Control Structures Associated with Nuclear Power Plants
XI.M17 Flow-Accelerated Corrosion	XI.M38 Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components	XI.S8 Protective Coating Monitoring and Maintenance
XI.M18 Bolting Integrity	XI.M39 Lubricating Oil Analysis	Electrical
XI.M19 Steam Generators	XI.M41 Buried and Underground Piping and Tanks	
XI.M20 Open-Cycle Cooling Water System	XI.M42 Internal Coatings/Linings for in scope Piping, Piping Components, Heat Exchangers, and Tanks	
XI.M21A Closed Treated Water Systems	TLAA	
XI.M23 Inspection of Overhead Heavy Load and Light Load (Related to Refueling) Handling Systems	X.M1 Fatigue Monitoring	
XI.M24 Compressed Air Monitoring	X.M2 Neutron Fluence Monitoring	
XI.M26 Fire Protection	X.E1 Environmental Qualification of Electric Components	
XI.M27 Fire Water System		
XI.M29 Outdoor and Large Atmospheric Metallic Tanks		XI.E7 High Voltage Insulators

# Surry SLR – 47 GALL-AMPs

	<b>Consistent with GALL-SLR</b>	<b>With Enhancement</b>	<b>With Exception</b>	<b>Exception and Enhancement</b>	<b>Plant Specific</b>
<b>Existing 40</b>	<b>6</b>	<b>24</b>	<b>1</b>	<b>9</b>	<b>0</b>
<b>New 7</b>	<b>5</b>	<b>0</b>	<b>2</b>	<b>0</b>	<b>0</b>
<b>Total 47</b>					

# New SLR AMPs

- XI.M32 - One-Time Inspection
- XI.M33 - Selective Leaching
- XI.M35 - ASME Code Class 1 Small Bore Piping
- XI.E3B - Inaccessible Instrument and Control Cables Not Subject to 10 CFR 50.49
- XI.E3C - Inaccessible Low-Voltage Power Cables Not Subject to 10 CFR 50.49
- XI.E6 - Electrical Cable Connections Not Subject to 10 CFR 50.49
- XI.E7 - High Voltage Insulators

# AMPs with Exceptions

- XI.M2 Water Chemistry
- XI.M3 Reactor Head Closure Stud Bolting
- XI.M20 Open-Cycle Cooling Water System
- XI.M21A Closed Treated Water Systems
- XI.M27 Fire Water System
- XI.M29 Atmospheric Metallic Storage Tanks
- XI.M30 Fuel Oil Chemistry
- XI.M35 ASME Code Class 1 Small Bore Piping
- XI.M42 Internal Coatings/Linings
- X1.S1 ASME Section X1, Subsection IWE
- XI.E4 Metal Enclosed Bus
- XI.E7 High Voltage Insulators

# Types of AMP Exceptions

- 6 AMP Exceptions – Test frequency and/or inspection technique alternatives proposed
- 5 AMP Exceptions – Plant-specific configurations
- 2 AMP Exceptions – EPRI Chemistry guideline revision
- 1 AMP Exception – Management of a different component type

# First License AMP Effectiveness

- FLR AMPs have been evaluated for AMP effectiveness:
  - AMP reviews conducted in 2015, 2016, and 2017
  - AMP review conducted in 2018 using NEI 14-12 guidance
  - FLR commitments have been implemented
  - Assessment of inspection schedules, results and data have been conducted
- Identified gaps have been included in the CAP system as described in Appendix B
- Periodic AMP effectiveness reviews are required to be completed by the program owners every 5 years
- OE is systematically reviewed on an on-going basis
- Training is conducted periodically for program owners
- IP 71003 Phase 4 inspection identified no findings or concerns in 3Q19



# Technical Topics



# Concrete and Containment Degradation

	SLRA Sections Addressing GALL-SLR Recommendations
Concrete and containment degradation	3.5.2.2.1 Pressurized Water Reactor and Boiling Water Reactor Containments 3.5.2.2.2.6 Reduction of Strength and Mechanical Properties of Concrete Due To Irradiation 4.6 Containment Liner Plate, Metal Containments, and Penetrations Fatigue Analysis A1.29 ASME Section XI, Subsection IWE A1.30 ASME Section XI, Subsection IWL A1.32 10CFR Part 50, Appendix J A1.34 Structures Monitoring A1.35 Inspection of Water-Control Structures Associated with Nuclear Power Plants

- Concrete overall is in good condition
  - No effects of ASR have been identified for SPS concrete structures
  - SPS concrete structures are managed consistent with GALL-SLR AMPs XI.S2, ASME Section XI, Subsection IWL, XI.S6, Structures Monitoring, and XI.S7, Inspection of Water-Control Structures Associated with Nuclear Power Plants
- The SPS reinforced concrete Containments are in good condition
  - Recent containment liner - slab interface region examinations did not identify degradation
  - Containment concrete biological shield wall gamma and neutron irradiation remains within conservative radiation exposure levels, through SPEO, consistent with GALL-SLR
  - SPS will manage each Containment consistent with GALL-SLR AMPs XI.S1, ASME Section XI, Subsection IWE, XI.S2, ASME Section XI, Subsection IWL, and XI.S4, 10CFR Part 50, Appendix J



# Reactor Vessel Internals (RVI)

	SLRA Sections Addressing GALL-SLR Recommendations
Aging management of reactor vessel internals	3.1.2.2.9 Aging Management of PWR Vessel Internals (GAP Analysis) 3.1.2.2.10(2) Loss of Material Due to Wear A1.7 PWR Vessel Internals A2.2 Neutron Fluence Monitoring Appendix C MRP-227-A GAP Analysis for PWR Vessel Internals Aging Management

- SPS will manage RVI Primary (P), Expansion (E), and Existing (X) examinations consistent with MRP-227, Rev. 1-A and associated NRC Safety Evaluation dated April 25, 2019
- In addition, the following SLR RVI component examinations are also incorporated into the PWR Vessel Internals program:
  - MRP-2018-022:
    - Primary: Lower Girth Welds, Clevis Insert Bolts, Thermal Sleeves, Radial Support Keys, Clevis Stellite Surfaces
    - Expansion: Upper Core Plate (VT3 exam)
    - Existing: Fuel Alignment Pins (malcomized)
  - MRP 2019-009: Lower Girth Welds (Primary-OTI)
  - WCAP-17451: CRGT Sheaths and C-Tubes (Expansion)
- SPS will manage RVI fluence projections consistent with GALL-SLR AMP X.M2, Neutron Fluence Monitoring Program
- SPS will manage RVI examinations consistent with GALL-SLR AMP XI.M16A, PWR Vessel Internals

# Other Aging Management Enhancements

	SLRA Sections Addressing GALL-SLR Recommendations
Other Aging Management Considerations	A1.8 Flow-Accelerated Corrosion A1.11 Open-Cycle Cooling Water System A1.27 Buried and Underground Piping and Tanks A3.7.1 Reactor Coolant Pump Fatigue Crack Growth Analysis A3.7.6 Reactor Coolant Pump Code Case N-481 A3.7.7 Cracking Associated With Weld Deposited Cracking

- Draft ASME Code Case N-871 examinations will manage the aging of the pressure boundary of the newly installed carbon fiber reinforced polymer pipe lining consistent with GALL-SLR AMP XI.M20, Open-Cycle Cooling Water System Program.
- Erosion monitoring manages wall thinning due to cavitation, liquid droplet impingement, flashing, and solid particle erosion consistent with GALL-SLR AMP XI.M17, Flow-Accelerated Corrosion.
- Soil surveys and analysis consistent with EPRI 3002005294 that confirms soil environment corrosivity now supplements AMP XI.M41, Buried and Underground Piping and Tanks Program.
- The following TLAA topical reports updated for 80 years were recently approved by NRC SE:
  - Reactor coolant pump (RCP) fatigue crack growth analysis (PWROG-17011-NP-A Rev 2-A)
  - Fracture mechanics integrity assessment for RCP Code Case N-481 (PWROG-17033-P-A Rev 1-A)
  - Reactor vessel underclad cracking associated weld deposited cracking (PWROG-17031-NP-A Rev 1 – draft NRC Safety Evaluation in progress)

# Reactor Vessel Embrittlement

	SLRA Sections Addressing GALL-SLR Recommendations
Reactor Pressure Vessel Neutron Embrittlement at High Fluence	3.1.2.2.3 Loss of Fracture Toughness Due to Neutron Irradiation Embrittlement 3.1.2.2.13 Loss of Fracture Toughness Due to Neutron Irradiation Embrittlement or Thermal Embrittlement 4.2 Reactor Vessel Neutron Embrittlement Analysis A1.9 Reactor Vessel Material Surveillance A2.2 Neutron Fluence Monitoring

- Fluence projections through SPEO (68 EFPY) were performed for neutron embrittlement analyses
- Analyses for USE, ART, and P-T Limits for beltline materials have been satisfactorily evaluated using the 68 EFPY fluence projections
- USE analysis with less than 50 ft-lb Charpy USE was projected to the end of the SPEO with Equivalent Margin Analysis
- The applicability of the existing P-T limit curves has been extended to 68 EFPY with the use of updated initial material properties used to calculate ART values and  $K_{IC}$  methodology
- SPS will manage fluence projections consistent with GALL-SLR AMP X.M2, Neutron Fluence Monitoring Program
- SPS will manage embrittlement consistent with GALL-SLR AMP XI.M31, Reactor Vessel Material Surveillance Program
  - One capsule will be withdrawn from each unit during SPEO at 60-63 EFPY

The diagram illustrates the cross-section of the Reactor Building (RB) and the Neutron Shield Tank (NST). Key components and labels include:

- RPV**: Reactor Pressure Vessel, located at the top center.
- NST = Neutron Shield Tank**: The main cylindrical structure surrounding the RPV.
- RV Support Assys (6) Atop Neutron Shield Tank**: Six support assemblies located on top of the NST.
- Top of Active Fuel**: The upper boundary of the active fuel region.
- Bottom of Active Fuel**: The lower boundary of the active fuel region.
- CBS Wall (Unlined)**: The Concrete Bore Structure wall, shown as a hatched area.
- 2" Gap Between Neutron Shield Tank & CBS Wall (Filled with Grout)**: The space between the NST and the CBS wall, filled with grout.
- Insulation**: The layer between the NST and the CBS wall.
- Neutron Detector Troughs (8)**: Eight detector troughs located within the NST.
- Annular Reactor Neutron Shield Tank**: The NST structure surrounding the reactor.
- 4'-6"**: The thickness of the NST wall.
- NST Support Skirt (Extends Below to Containment Floor)**: The support structure for the NST, extending down to the containment floor.
- Containment Floor**: The base of the containment structure.

## Reactor Vessel Support Configuration

# Irradiation of RV Support Steel

	SLRA Sections Addressing GALL-SLR Recommendations
Irradiation of RV Support Steel	3.5.2.2.2.6 Reduction of Strength and Mechanical Properties of Concrete Due To Irradiation A1.12 Closed Treated Water Systems A1.31 ASME Section XI, subsection IWF A1.34 Structures Monitoring

- Originally assessed in preparation of future license renewal activities by Stone & Webster under contract from DOE, WOG, EPRI, and Virginia Power
- Westinghouse DORT fluence model through 100 years (76.8 EFPY)
- New analysis was performed by Dominion for SPS SLR
  - Fracture mechanic evaluation (ASME Code formulas for PT Curves)
  - Loads for dead weight, LOCA, and seismic
  - Based on use of lower bound  $K_{IR}$  value of 26.7 ksi  $\sqrt{\text{in}}$  to represent infinite amount of fluence
  - Critical stress (based on the  $K_{IR}$  curve) using the lower bound toughness of 26.7 ksi  $\sqrt{\text{in}}$  is greater than the stress on NST
  - Therefore, brittle fracture will not occur
- SPS will manage aging consistent with:
  - B2.1.12 Closed Treated Water Systems
  - B2.1.31 ASME Section XI, subsection IWF
  - B2.1.34 Structures Monitoring



# **Fire Protection Yard Loop Operating Experience**





# Fire Protection Loop Piping Break

- In July 2019, leakage was experienced from two adjacent 18 foot to 20-foot-long sections of 12" diameter fire protection loop piping



# Analysis of Piping Failure

- The FP pipe failure was entered into the Corrective Action Program to determine the cause of the failure and the extent of condition
- Graphitic corrosion was identified as the cause of the piping failure
  - Elevated levels of corrosion are confined to a limited area near the identified failure between the 5 o' clock and 7 o' clock positions
  - Bituminous coating was observed to have been degraded in these locations. Other locations on the pipe above the areas of water contact were not affected.
  - Hydraulic pressure surge caused by the start of the motor-driven pump contributed to the initial failure, which led to bending stresses and an overload condition affecting adjacent FP piping
- Failures due to extended exposure of the susceptible gray cast iron material to moist/wet soil in the area of failures



# Analysis of Piping Failure

- Additional inspections were conducted to identify the extent of condition to identify other FP piping locations in the main loop that were exposed to groundwater
  - Reviewed OE from previous excavations around the plant site to map location to vacuum exploratory holes
  - Exploratory holes were vacuumed to depths below the buried FP Piping to confirm the absence of groundwater
  - Identified locations with groundwater were sampled and determined not to include chloride levels indicative of leakage from the intake canal
  - Soil samples were taken at the excavation location during the repairs of the ruptured FP piping and the corrosivity levels were determined to be low
- Fire suppression capabilities have been maintained through compensatory measures

# Fire Protection Yard Loop Project

- Funding approved for the project includes piping as well as hydrants/valves
- Prioritized four phased approach
  - Susceptibility to graphitic corrosion
  - Location with respect to fire pumps
- On site project manager is actively working
  - Conceptual design in progress considering best technical solutions using outside expertise
- Vacuum excavation of Phase 1 in progress

# Improved Aging Management Methods

- Operating Experience is being shared with the industry
  - Program owner presented to the Selective Leaching Task Force in January 2020 and is scheduled to present to the Buried Pipe Integrity Group in February 2020 to inform the industry
  - Sections of pipe transported to EPRI to conduct selective leaching research on methods of detection
- Aging management programs will be informed with information that is learned through our experiences and as new information related to materials and examination methods
- Dominion Energy is committed to improving the integrity of the Fire Protection system

# Dominion Energy SLR Summary

- NRC coordination on GALL SLR and SRP was transparent to all stakeholders
- Surry SLR met the expected norms established with the most recent industry LR/SLR applications
- Surry had a high degree of consistency with GALL-SLR, which resulted in a high quality SLR Application
- AMPs will effectively manage the effects of aging to provide reasonable assurance for the SLR period
- Dominion Energy has committed future investments in people, program enhancements and equipment modifications for the SPEO



Advisory Committee on Reactor Safeguards  
Plant License Renewal Subcommittee

**Surry Power Station, Units 1 and 2  
Subsequent License Renewal Application (SLRA)  
Safety Evaluation Report (SER)**

February 5, 2020

Angela Wu, Project Manager  
Lauren Gibson, Project Manager  
Office of Nuclear Reactor Regulation

# Presentation Outline

- Overview of Safety Review of Surry SLRA
- SER:
  - Section 2: Scoping and Screening Review
  - Section 3: Aging Management Review
  - Section 4: Time-Limited Aging Analyses
  - Specific Areas of Review
- Region II: Inspections and Plant Material Conditions
- Conclusion
- Discussion on Differing Views

# Surry, Units 1 & 2: License Renewal

## Initial License Renewal

Unit	Initial License	Initial License Renewal Application	Renewed License	Expiration Date
1	5/25/1972	5/29/2001	3/20/2003	5/25/2032
2	1/29/1973	5/29/2001	3/20/2003	1/29/2033

## Subsequent License Renewal

Application Submitted	10/15/2018
Acceptance Determination	12/10/2018
Draft Safety Evaluation Report with No Open or Confirmatory Items	12/27/2019

# Audits

<b>Audits</b>	<b>Dates</b>	<b>Location</b>
<b>Operating Experience</b>	December 6 - 19, 2018	Rockville, MD
<b>In-Office</b>	February 4 - 28, 2019	Rockville, MD
<b>On-Site</b>	April 22 - 25, 2019	Surry Power Station, Units 1 and 2 (Surry County, VA)  Dominion HQ (Innsbrook, VA)



# SER Overview

- Draft SER with No Open or Confirmatory Items: December 27, 2019
- Requests for Additional Information (RAIs): 71



# **SER Section 2**

## **Structures and Components Subject to Aging Management Review (AMR)**

- Section 2.1 – Scoping and Screening Methodology
- Section 2.2 – Plant Level Scoping Results
- Sections 2.3, 2.4, 2.5 – Scoping and Screening Results

# **SER Section 3**

## **Aging Management Review (AMR)**

- 3.0 – Use of the Generic Aging Lessons Learned Report
- 3.1 – Reactor Vessel, Internals, and Reactor Coolant System
- 3.2 – Engineered Safety Features
- 3.3 – Auxiliary Systems
- 3.4 – Steam and Power Conversion Systems
- 3.5 – Containment, Structures and Component Supports
- 3.6 – Electrical and Instrumentation and Control Commodities

# SER Section 3

## 3.0.3 - Aging Management Programs (AMPs)

### SLRA - Original Disposition of AMPs

- 7 new programs
  - 5 consistent
  - 2 consistent with exceptions
- 40 existing programs
  - 7 consistent
  - 33 consistent with enhancements/exceptions

### SER - Final Disposition of AMPs

- 7 new programs
  - 5 consistent
  - 2 consistent with exceptions
- 40 existing programs
  - 6 consistent
  - 34 consistent with enhancements/exceptions

# SER Section 4

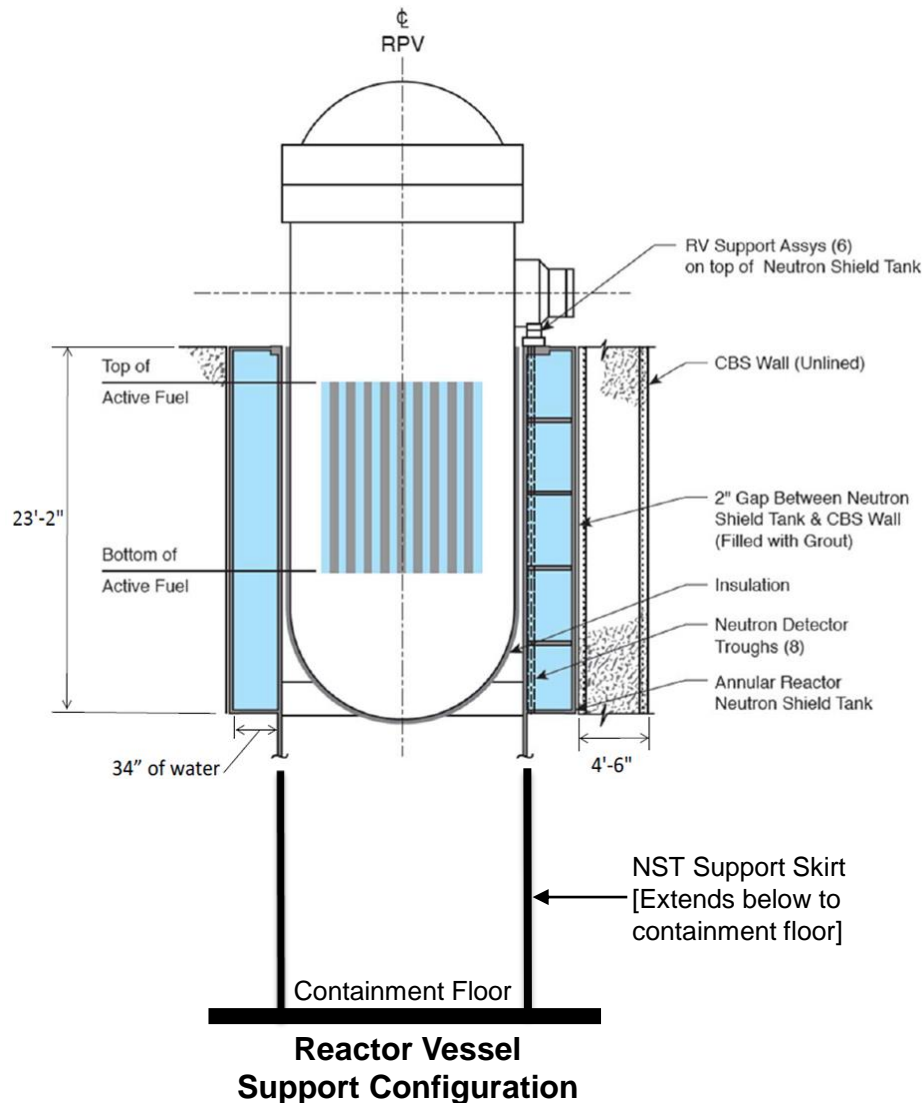
## Time-Limited Aging Analyses (TLAAs)

- 4.1 – Identification of TLAAs
- 4.2 – Reactor Vessel and Internals Neutron Embrittlement Analyses
- 4.3 – Metal Fatigue Analyses
- 4.4 – Environmental Qualification of Electric Equipment
- 4.5 – Concrete Containment Tendon Prestress Analysis
- 4.6 – Primary Containment Fatigue Analysis
- 4.7 – Other Plant-Specific TLAAs

# **Specific Areas of Review**

- Irradiation Effects on the Concrete Biological Shield Wall + Reactor Vessel Steel Supports
- Buried Cementitious Piping
- Selective Leaching
- Neutron Fluence Monitoring
- Electrical Cable Qualification and Condition Assessment

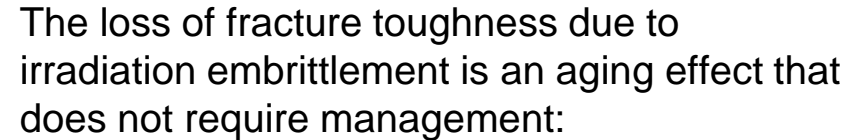
# Irradiation Effects on Concrete Biological Shield Wall



NST = Neutron Shield Tank

SRP-SLR 3.5.2.2.2.6 criteria for concrete is met and Dominion's determination that a plant-specific AMP is not required is acceptable:

- Calculated neutron fluence ( $3.17 \times 10^{18} \text{ n/cm}^2$ ) and gamma dose ( $2.97 \times 10^8 \text{ rad}$ ) at limiting locations for 72 Effective Full Power Years [EFPY] are below respective SRP-SLR thresholds ( $1 \times 10^{19} \text{ n/cm}^2$  and  $1 \times 10^{10} \text{ rad}$ ) for potential degradation
- No plant-specific operating experience of irradiation degradation noted to date
- Accessible portions of wall will continue to be visually inspected by the Structures Monitoring Program



- NST fluence and fracture mechanics evaluation demonstrated the aging effect will not occur and structural integrity will be maintained during subsequent period of extended operation
- No plant-specific operating experience of the aging effect identified to date
- Susceptible aging effects (loss of material / mechanical function) of RV Support Sliding Feet Assemblies (above NST) managed by *ASME Section XI, Subsection IWF AMP*
- Susceptible aging effects (loss of material / support function) of NST managed by *Structures Monitoring, and Closed Treated Water Systems AMPs*

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# Buried Cementitious Piping

- Issue: Dominion proposed an alternative approach to manage the effects of aging on the external surfaces of uncoated buried cementitious circulating water (CW) piping:
  - A one-time inspection of one of the following:
    - Below-grade turbine building concrete (i.e., surrogate structure); or
    - Buried cementitious CW piping if the surrogate structure is coated
  - Groundwater + soil testing
- GALL-SLR: GALL-SLR Table XI.M41-2, “Inspection of Buried and Underground Piping and Tanks,” recommends periodic inspections (i.e., two inspections in each ten-year period for a two-unit site)
- Reasonable Assurance: Combined approach of a one-time inspection, coupled with groundwater and soil testing

# Selective Leaching

- Issue: Identified in October 14, 2019 Annual SLRA Update
  - Two ruptures of cast iron buried fire protection system piping (July 2019)
  - Failure due to external graphitic corrosion from groundwater exposure
- Resolution: AMP Augmented to Include Exploratory Holes
  - Excavate + inspect fire protection loop piping where groundwater is identified
  - Additional holes to confirm extent of identified elevated groundwater, water from fire protection system leakage or other plant system leakage
  - Completion of corrective actions for 2019 pipe ruptures may result in additional changes to AMPs
- Reasonable Assurance: Identified activities (exploratory holes to confirm the presence of groundwater, excavating and inspecting fire protection loop piping) are capable of detecting adverse conditions due to groundwater immersion that may lead to graphitic corrosion

# Neutron Fluence Monitoring

- Issue: Staff could not verify if 80-year neutron fluence values for the reactor vessel internals (RVI) fall within the ranges in the generic fluence screening criteria of the MRP-227-Revision 1 gap analysis
- Resolution: Proprietary report included the neutron fluence values projected to 80 years specific to the Surry RVI
- Reasonable Assurance: 80-year neutron fluence values for the RVI are within the ranges specified in the generic screening criteria in the MRP-227-Revision 1 gap analysis

# Electrical Cable Qualification and Condition Assessment

- Issues:
  - No test matrix for inaccessible medium voltage cables in AMP B2.1.39
  - Exclusion of mechanical components in the Environmental Qualification (EQ) program. Maintaining qualification of interface between mechanical + electrical equipment in the EQ program was unclear
- Resolution:
  - AMP was revised to include a test matrix
  - Staff's onsite audit confirmed that mechanical interfaces are included in the EQ program
- Reasonable Assurance: EQ program is adequate to satisfy the TLAA consistent with 10 CFR 54.21(c)(1)(iii)

## **Region II AMP Inspections**

### **License Renewal Inspection Program for Initial Period of Extended Operations**

<b>Inspection</b>	<b>Dates</b>	<b>Results</b>
U1 & U2 IP 71003 Phase 1	April 25 – 29, 2011 ML111460331	No Findings
U1 & U2 IP 71003 Phase 2	July 11 – July 29, 2011 ML112560062	No Findings 8 Observations
U1 & U2 IP 71003 Phase 3	June 18 – June 22, 2012 ML12220A541	No Findings
U1 & U2 IP71003 Phase 4	August 12 – 16, 2019 ML19311C688	No Findings

## **Region II**

# **AMP Inspections**

### **AMPs Reviewed During 71003 Phase 4 Inspection**

- Augmented Inspection Program (Existing)
- Buried Piping and Valve Inspection Program (New)
- Chemistry Control Programs for Primary Systems (Existing)
- Chemistry Control Program for Secondary Systems (Existing)
- Civil Engineering Structural Inspection Program (Existing)
- General Condition Monitoring Program (Existing)
- Non-EQ Cable Monitoring Program (Existing)
- Tank Inspection Program (New)
- Work Control Process (Existing)

## Region II: AMP Inspections

### ROP Baseline Inspections

Inspection	Date	Aging Management Program
IP71111.08 ISI	Annually alternate units	Augmented Inspection Activities Boric Acid Corrosion Surveillance ISI Program – Component and Component Support Inspections ISI Program – Containment Inspections ISI Program – Reactor Vessel Reactor Vessel Internals Inspection Steam Generator Inspections
IP71111.07T Heat Sink	2011, 2014, 2017	Service Water System Inspections
IP71111.21M DBAI	3Q 2018	Ensure the selected SSCs that are subject (operating in the post-40-year licensing period) to aging management review pursuant to 10 CFR Part 54 are being managed for aging in accordance with appropriate aging management programs.
<u>IP71111.12 Maintenance Effectiveness</u> “B” Emergency Service Water Pump Cracked Discharge Flange	4Q 2016	Maintenance Rule Structural Monitoring Program
<u>IP71152 PI&amp;R Sample</u> Emergency Bus Degraded Voltage and Undervoltage Relay Failures	3Q 2018	Non-EQ Cable Monitoring Program
<u>IP71152 PI&amp;R Sample</u> 2019 Fire Loop Piping Rupture reveals unexpected corrosive soil conditions	1Q 2020	Buried Piping Program

## **Region II AMP Inspections**

### **Resident Inspector Insight and Inspection Results**

- No findings from License Renewal Program inspections
- 2016: Green NCV for failing to identify degraded supports associated with the emergency service water pumps (NCV 05000280, 281/2016003-01)
- 2018: Green NCV for inadequate preventative maintenance and multiple beyond service life relay failures (05000281/2018002-01)
- 2019: Fire Loop Piping Rupture



## Region II AMP Inspections

### July 2019 Fire Loop Piping Rupture

- External corrosion from long-standing exposure to moist or wet soil resulted in wall thickness reductions at several locations via graphitic corrosion (i.e., selective leaching)
- Dominion committed to dig 25 exploratory holes along the piping to determine if additional corrective actions are necessary, including excavation and evaluation of any piping in the presence of groundwater.



# Region II Conclusion

- Regional Inspections:
  - In general, the inspectors found that aging management programs were being implemented in accordance with the license condition.
  - The region will continue to monitor AMPs using the baseline Reactor Oversight Process.
  - A focused PIR inspection using insights from the revised IP71111.12 is scheduled for late February 2020 to review licensee corrective actions and incorporation of new operating experience into the Buried Piping Program.

# **SLRA Review Conclusion**

On the basis of its review of the SLRA, the staff determined that the requirements of 10 CFR 54.29(a) have been met for the subsequent license renewal of Surry Power Station, Units 1 and 2.

## **Differing View – Person #1: Selective Leaching Program**

- Issue: A singular criterion (i.e., presence of groundwater) is used to detect adverse conditions that may lead to graphitic corrosion of buried gray cast iron fire protection loop piping.
- Other soil parameters besides standing water (e.g., soil resistivity, pH, redox potential, sulfides) play an important role in the corrosion of cast iron in soil.
  - Elayaperumal, K. Raja, V. S.. (2015). Corrosion Failures - Theory, Case Studies, and Solutions.
  - EPRI Report 3002005294, “Soil Sampling and Testing Methods to Evaluate the Corrosivity of the Environment for Buried Piping and Tanks at Nuclear Power Plants,” Table 9-4, “Soil Corrosivity Index from BPWORKS.”
  - AWWA C105, “Polyethylene Encasement for Ductile-Iron Pipe Systems,” Table A.1, “Soil-Test Evaluation.”

## **Differing View – Person #1: Selective Leaching Program (Continued)**

- October 31, 2019 (ADAMS Accession No. ML19310E716) Submittal:
  - Limited soil corrosivity testing documents low pH and low soil resistivity, indicating that soil parameters other than standing water may have contributed to the ruptures.
- No Reasonable Assurance: No basis for relying on a singular criterion makes it unclear how reasonable assurance can be achieved

## **Differing View – Person #2: SER Sections 3.0.3.1.6, 3.0.3.2.7, and 3.0.3.2.20**

- **Selective Leaching (SER Section 3.0.3.1.6)**
  - Issue: Final Safety Analysis Report supplement lacks critical details of currently revised program
    - Requirements of 10 CFR 54.21(d) for a summary description of the program were not met.
  - Issue: Bases for inspection reduction crediting common conditions for two-unit site do not address soil chemistry variation
    - SLRA did not contain information required by 10 CFR 54.21(a)(3) to demonstrate that the effects of aging will be adequately managed for the reduced component inspections.
  - Issue: Excavation limited to confirmed groundwater but not system leakage
    - SLRA did not contain information required by 10 CFR 54.21(a)(3) to demonstrate that the effects of aging will be adequately managed for components exposed to system leakage.
  - Issue: Operating conditions at the plant are not bounded by those for which the GALL-SLR Report program was evaluated
    - Future submittals can cite precedent from Surry SLRA SER.
    - The staff's inaccurate statements in the SER should be corrected.

# Differing View – Person #2

- **Open-Cycle Cooling Water System (SER Section 3.0.3.2.7)**
  - Issue: No aging management review of passive components for essential service water pump diesel engines or drives
    - Future submittals can cite precedent from Surry SLRA SER.
    - SLRA did not contain information required by 10 CFR 54.21(a)(3) to demonstrate that the effects of aging will be adequately managed for diesel engine heat exchanger and right angle gear oil cooler.
- **Buried and Underground Piping and Tanks (SER Section 3.0.3.2.20)**
  - Issue: Bell and spigot fire water system tie rod corrosion not addressed
    - SLRA did not contain information required by 10 CFR 54.21(a)(3) to demonstrate that the effects of aging will be adequately managed for fire water system tie rods.
  - Issue: Buried fire water piping external coating found to be inadequate
    - SLRA did not contain information required by 10 CFR 54.21(a)(3) to demonstrate that the effects of aging will be adequately managed for thinly coated fire water system piping.



## **Differing View – Person #2: SER Section 6, Conclusion**

- Issue: For above SER sections, the applicant did not identify actions for managing the effects of aging during the subsequent period of extended operation
  - Actions to establish adequate aging management programs are pending corrective actions under current license or were not provided.
  - Without identifying actions, the applicant did not meet the requirements of 10 CFR 54.29(a) as stated in the SER.



# **NRR Preliminary Perspective on Differing Views**

- Technical issues accurately characterized
- AMP updated based on operating experience and NRC RAIs
- Manageable by existing process
  - Entered into Corrective Action Program
  - Final corrective actions are pending
- Established regulatory framework ensures reasonable assurance