YANKEE ATOMIC ELECTRIC COMPANY



PREPARED BY: J.W. Singleton



TITLE 10 NUMBER Reporting/Tracking/Trending 0 REVISION 5/14/84 DATE 4/10/84

DATE

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Yankee Atomic Electric Company Procedure

Reporting/Tracking/Trending Procedure No. 10

rev 5: 1/24/86

rev 4: 11/22/85 (page 1 remained rev 3)

rev 3: 10/11/85

rev 2: 4/01/85

rev 1: 10/29/84

rev 0: 4/10/84



FOA Manual Procedure No. 10 Revision: 3 Date: 10/11/85 Page 1 of 3

1.0 Purpose and Scope

1.1 This procedure describes the reporting methods used to identify quality problems, provide for corrective actions and the reporting of quality related concerns to the appropriate levels of management.

2.0 Responsibilities

2.1 The Assistant Construction QA Manager Records/Special Projects and SM are responsible for insuring timely initiation, closeout and follow-up actions are taken and to assure corrective action is adequate.

3.0 Procedure

3.1 The QAG shall utilize various reporting formats to identify and document conditions adverse to quality. Reporting formats include Surveillance Reports Management Action Requests (MAR's), and Stop Work Orders (SWO's).

3.1.1 Surveillance Reports

- 3.1.1.1 SR's shall be distributed to contractor when deficiencies are discovered and:
 - 3.1.1.1.1 The condition is not immediately corrected.
 - 3.1.1.1.2 The contractor does not include the deficiency in his corrective action program.
- 3.1.1.2 Deficiencies shall be reported in the format as detailed on Form 9.1 per Attachment 10.1.

3.1.2 Management Action Request

3.1.2.1 MAR's shall be initiated when adequate and timely corrective actions have not occurred or when conditions are judged significant enough to require higher level management actions.

FQA Manual Procedure No. 10 Revision: 3 Date: 10/11/85 Page 2 of 3

3.1.2.2 MAR's shall be completed and controlled per YAEC QA

Procedure Q-117. (Corrective Action Requests).

3.1.3 Stop Work Orders

- 3.1.3.1 FQAG personnel are delegated responsibility and authority to stop unsatisfactory work. This authority is excercised by the Assistant Construction QA Manager Records/Special Projects or SM. They will notify the PCQAM. If, after discussion with the PCQAM, they conclude that work should be stopped, the PCQAM will inform the Construction Director. Stop Work Orders may be given orally, but shall be documented on a SWO (Form 10.2) by the individual stoppin the work. Copies will be distributed to the Construction Director, Project Construction Manager, and the PCQAM.

 The Construction Director/Project Construction Manager's notification to resume the activity shall be so noted on the S.W.O. by the appropriate QAC Manager.
- 3.1.3.2 The SWO shall be completed by the individual initiating the stop work action as detailed in Attachment 10.2

4.0 Tracking of Reported Problems

- 4.1 Summary and Status of Corrective Actions (SSCA's)
 - 4.1.1 The SSCA is utilized as a basis for tracking deficiencies and observations.

FQA Manual Procedure No. 10 Revision: 3 Date: 10/11/85 Page 3 of 3

- 4.1.2 The SSCA shall be distributed monthly to YAEC managers. It will serve to track deficiencies and observations to provide information for management review in order to evaluate effectiveness of the program and to provide direction.
- 4.1.3 The SSCA outlined in Form 10.3 will be completed as detailed in Attachment 10.3.

5.0 Trending of Reported Problems

- 5.1 All deficiencies and obserations identified by the QAG shall be reviewed and reported for trends in accordance with NHY Procedure QP-1.
- 6.0 Records
 - 6.1 The following records shall be controlled per Procedure 11.
 - 6.1.1 Surveillance Reports
 - 6.1.2 Stop Work Orders

FOA Manual Procedure No. 10 Revision: 5 Date: 11/22/85

- 1.0 Deficiency Completion Details (Use Form 9.1 for this purpose)
 - 1.1 S.R. No. Obtain a S.R. # from YAEC SR Log maintained by FOA Office personnel.
 - 1.2 Deficiency Noted State problem.
 - 1.3 Enter contractor name and personnel contacted.
 - 1.4 Reported by Name of individual initiating the report.
 - 1.5 Review by Supervisor to review all deficient surveillance reports for 50.55e applicability.
 - 1.6 FOA Review by Response and corrective actions to be reviewed by the originating discipline. (Only for deficient reports that have been forwarded to an organization for resolution)
 - 1.7 Rejected Action Taken List reason and references for rejection.
 - 1.8 Date and signature, Deficient S.R.closed.

FOA Manual Procedure No. 10 Revision: 2 Date: 04/01/85

- 1.0 Stop Work Order Completion Details
 - 1.1 SWO No. 6 Date Obtain SWO # From YAEC SWO Log maintained by FOA office personnel. Enter date SWO is written.
 - 1.2 Notificiation List responsible personnel, contractor and time of issuance.
 - 1.3 Concurrence to Stop Work Circle applicable reference and explain if required.
 - 1.4 Reason State particular issue/s which culminiated in SWO initiation.
 - 1.5 YAEC FOA by Sign be originator.
 - 1.6 Signature of review as applicable.
 - 1.7 Date and signature as applicable.

FCA Manual Procedure No. 10 Revision: 2 Date: 04/01/85

1.0 Summary and Status for Corrective Actions Completion Details

- 1.1 Item No. In numerical order.
- 1.2 Date of report Report date.
- 1.3 Report Written by Initials of surveillant.
- 1.4 Deficiency Code See deficiency list for code number, Procedure 0-113.
- 1.5 Item and Subject Requiring Corrective Action Surveillance Report
 No. and brief description of deficient item.
- 1.6 To Whom for Action Company responsible for corrective action.
- 1.7 Item corrected Yes, No. or Verification.
- 1.8 Status Date action is promised or requested and reference how corrective action was completed.

ATTACHMENT 10.3

REVISION: 2

YANKEE ATOMIC ELECTRIC COMPANY SEABROOK STATION FIELD QUALITY ASSURANCE GROUP STOP WORK ORDER

1715	OF	COMPANY
HOURS (OF UNSATISFACTORY WORK	BEING PERFORMED.
WILL STOP WORK	WILL NOT STOP WORK	
ASON FOR STOP WORK	NOTIFICATION:	
		YAEC FOA BY:
I have reviewed the condition has been t	reason for "Stop Work" rectified and this offi	. Work shall not be resumed until unsatisfactor ce notified of your approval to resume the activ
		Assistant Construction OA Manager Record 'Sp Projects or Project OA Surveillance Manager
I have reviewed the work notification.	corrective action take	en and concur with lifting of this stop
ATE:		Assistant Construction QA Manager Records/S Frojects or Project QA Surveillance Manager
		Distribution: Construction Director Project Construction Manager

Form 10.2

Revision: 2 Nara: 04/01/85 Project Construction OA Manager

Contractor

SUMBIARY AND STATUS OF CORRECTIVE ACTION FOR SEARHOR - HERE CONST.

63/69/84

STATUS	Clo per tiem corrected immediately.	HEEC to respond. (CIN 8/29/83) Response to RR rejected. (Cin 9/29/83) No charge in a atus. (Cin 10/28/83) Response acceptable but USEC most provide additional information. Controlled S/L 81 issued. (Cin 11/30/83) Austring closure of tax 86. (Cin 17/30/84) C/O per 1AR 86 closed. (Cin 2/23/84)	GO per acceptable response to Bit. (C.M. 8/29/83)	C/O per facilities Superintendent had the Inspection agency perform immediate impection. (CM 8/29/81)	C/n per line cutineted. (CM 8/29/83)	Cln per caddles rechecked. (CM 9/29/83)	C/O per caddies returned to correct rod rom. (CJR 9/29/83)	C/O per bonnekeeping corrected. (CM 9/20'83)	C/O per DR 462 Issued, response acceptable. (CH 9/29/83)	Cf0 per foreign prints filled correctly. (Cin 9/29/81);
SHE.	3	1	1 .	1	!	Ī	3	•	1	1
STRE TO										
HEQUIPING CORRECTIVE ACTION	(5268) Beffetent housekeeping to refueling canal.	(FR #551) Fover Discipline Engineering Hunger in Insula, Fover Discipline Lantraction Memorandian which classic criteria of AF-15.	(5319) UESC everlocked the consistent of 2 and caps on Orthographic brough 8053 968-3. Some to the consistent of the 2 and rape, F-H did not incorporate the end caps into their field iscentific directings and did not install end cape.	(5340) ANST 830.3 requires a yearly impection, Kroll Crace had not here impected aince March 1982.	(Slub) Red light out.	(5)86) Fortable rod caddies were not rechecked before teactivation and repair prior to referme.	(536:) (Observation) Rod caddies at wrong rod room.	(5392) Inadequate bouncheepfor, in tractor vessel.	(7448) Pate of Implementation of corrective action for MR 426 was not met.	(36%) (thegrestion) three fatches prints midfiled.
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BASE OF PEPOPT	8/10/83	N/44/H3	8/18/83	12/1.1/N	*/11/#	8/24/83	8/27/83	8/23/83	4/02/43	14/14/4
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Form 10.3 Revision: 2

REPORTING/TRACKING/TRENDING

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FQA Manual Procedure No. 10 Revision: 3 Date: 10/11/85 Page 1 of 3

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1.0 Purpose and Scope

1.1 This procedure describes the reporting methods used to identify quality problems, provide for corrective actions and the reporting of quality related concerns to the appropriate levels of management.

2.0 Responsibilities

2.1 The Assistant Construction QA Manager Records/Special Projects and SM are responsible for insuring timely initiation, closeout and follow-up actions are taken and to assure corrective action is adequate.

3.0 Procedure

3.1 The QAG shall utilize various reporting formats to identify and document, conditions adverse to quality. Reporting formats include Surveillance Reports | Management Action Requests (MAR's), and Stop Work Orders (SWO's).

3.1.1 Surveillance Reports

- 3.1.1.1 SR's shall be distributed to contractor when deficiencies are discovered and:
 - 3.1.1.1.1 The condition is not immediately corrected.
 - 3.1.1.1.2 The contractor does not include the deficiency in his corrective action program.
- 3.1.1.2 Deficiencies shall be reported in the format as detailed on Form 9.1 per Attachment 10.1.

3.1.2 Management Action Request

3.1.2.1 MAR's shall be initiated when adequate and timely corrective actions have not occurred or when conditions are judged significant enough to require higher level management actions.

FOA Manual Procedure No. 5 Revision: " Date: 10/11/85

- 3.3 Methods and criteria used to review radiographs shall be the same as the originators.
- 3.4 Site and Vendor generated radiographs shall be evaluated for evidence of aging and inadequate processing, (i.e. browning, staining, mottling, streaking, etc.)
- 3.5 Radiographs exhibiting signs of aging (browning/yellowing) shall be verified using the residual thiosulfate spot test.
- 3.6 Radiographs not meeting the requirements for archival quality, based on the above spot test shall be evaluated on a case by case basis and will be processed or if necessary respect.
- 3.7 Deficiencies discovered during reviews shall be handled ner Procedure No. 10.
- 3.8 Items which cannot be resolved by the NDE RS shall be brought to the attention of the YAEC Level III on a Controlled Speed Letter for final resolution.
- 4.0 Procedure (Radiographic Film Archival Quality)
 - 4.1 On a quarterly hasis, radiographs stored in the SBYDCC/IMS shall be monitored by the NDE Review Group Personnel for evidence of degradation of the archival film properties (i.e. browning/ellowing).
 - 4.2 Selected radiographic packages will be withdrawn from SBYDCC/IMS for archival film quality review.
 - 4.3 Radiographs exhibiting signs of degradation shall be verified using the residual thiosulfate spot test.
 - 4.4 Radiographs not meeting the requirements for archival quality based on the above snot test shall be evaluated on a case by case basis and a determination made whether to reprocess or if possible reshoot the affected film.

FQA Manual Procedure No. 10 Revision: 3 Date: 10/11/85 Page 3 of 3

- 4.1.2 The SSCA shall be distributed monthly to YAEC managers. 'It
 will serve to track deficiencies and observations to provide
 information for management review in order to evaluate effectiveness
 of the program and to provide direction.
- 4.1.3 The SSCA outlined in Form 10.3 will be completed as detailed in Attachment 10.3.

5.0 Trending of Reported Problems

- 5.1 All deficiencies and obserations identified by the QAG shall be reviewed and reported for trends in accordance with NHY Procedure QP-1.
- 5.0 Records
 - 6.1 The following records shall be controlled per Procedure 11.
 - 6.1.1 Surveillance Reports
 - 6.1.2 Stop Work Orders

FOA Manual Procedure No. 10 Revision: 4 Date: 11/22/85

- 1.0 Deficiency Completion Details (Use Form 9.1 for this purpose)
 - 1.1 S.R. No. Obtain a S.R. # from YAEC SR Log maintained by FQA Office personnel.
 - 1.2 Deficiency Noted State problem.

. . .

- 1.3 Enter contractor name and personnel contacted.
- 1.4 Reported by Name of individual initiating the report.
- 1.5 Review by Supervisor to review for 50.55e applicability.
- 1.6 FQA Review by Response and corrective actions to be reviewed by the originating discipline. (Only for deficient reports that have been forwarded to an organization for resolution)
- 1.7 Rejected Action Taken List reason and references for rejection.
- 1.8 Date and signature, Deficient S.R.closed.

Procedure No. 10 Revision: 5 Date: 4/10/84

- 1.3 Stop Work Order Completion Details
 - 1.1 SWO No. & Date Obtain SWO # from YAIC SWO Log maintained by FCA office personnel. Enter date SWO is written.
 - 1.2 Notificiation List responsible personnel, contractor and time of issuance.
 - 1.3 Concurrence to Stop Work Circle applicable reference and explain if required.
 - 1.4 Reason State particular issue's which culminiated in SWO initiation.
 - 1.5 YAEC FOA by Sign by originator.
 - 1.6 Signature of review as applicable.
 - 1.7 Date and signature as applicable.

Procedure No. 10 Revision: 0 Date: 4/10/84

1.0 Summary and Status for Corrective Actions Completion Details

1.1 Itam No. - In numerical order.

. . . .

- 1.2 late of report Report date.
- 1.3 Report Written by Initials of surveillant.
- 1.4 Teficiency Code See deficiency list for code number, Procedure Q-113.
- 1.5 Item and Subject Requiring Corrective Action Surveillance Report
 No. and brief description of deficient item.
- 1.6 To Whom for Action . Company responsible for corrective action.
- 1.7 Item corrected Yes, No, or Verification.
- 1.3 Status Date action is promised or requested and reference how corrective action was completed.

ACEMENT 10.3

FEVISION: 1

Y004 20-R-04-032

YANKEE ATOMIC ELECTRIC COMPANY SEABROOK STATION FIELD QUALITY ASSURANCE GROUP DEVIATION NOTICE

D.N.	No.	
		Santale participation
DATE		

		DATE:
SANIZATION:		
FICIENCY NOTED:		
PORTED BY:		
COPDANCE LITTE INCERNI AND/	HAVE BEEN REVIEWED AND DO DO MO OR 10CFR50.53(e). REVIEWED BY:	
	ORGANIZATION PROPOSED RESOLUT	TION
THE PAPA ENT	LL RE RETURNED WITHIN FIVE WORKING	
THIS FORT SAN		
	THE RESERVE DECEMBERS	
	STEPS TO PREVENT RECURRENCE	
RGANIZATION:	BY:	DATE:
CA TVIEW BY:	DATE:	ACCEPT REJECT
REJECTED ACTION TAKEN:		
.N. Closed - By:	Date:	
rm 10.1		

SEABROOK STATION FIELD QUALITY ASSURANCE GROUP STOP WORK ORDER

		2.0 .0 22.2.	
Construction Dir	ector		
YAEC FOA RAS ORA	ALLY NOTIFIED MR.		
TITLE	OF		COMPANY
	OF UNSATISFACTORY WOR		
	WILL NOT STOP WO		
REASON FOR STOP WORK	NOTIFICATION:		
		MAIC FOA BY:	
I have reviewed the reportition has been re	eason for "Stop Work" ctified and this offi	. Work shall not be resumed until unsace notified of your approval to resume	tisfactory the activity.
		Project QA Manager Special Projects. Project QA Surveillance Manager	/
I have reviewed the coork potification.	orrective action take	n and concur with lifting of this stop	
DATE			
		Project OA Manager Special Projects Project OA Surveillance Manager	

Form 10.2
Revision: 1
Date: 10/29/84

Distribution: Construction Director Project Construction Manager Project Construction QA Manager Contractor

REPORTING/TRACKING/TRENDING

FQA Manual Procedure No. 10 Revision: 3 Date: 10/11/85 Page 1 of 3

1.0 Purpose and Scope

CAL

1.1 This procedure describes the reporting methods used to identify quality problems, provide for corrective actions and the reporting of quality related concerns to the appropriate levels of management.

2.0 Responsibilities

2.1 The Assistant Construction QA Manager Records/Special Projects and SM are responsible for insuring timely initiation, closeout and follow-up actions are taken and to assure corrective action is adequate.

3.0 Procedure

3.1 The QAG shall utilize various reporting formats to identify and document conditions adverse to quality. Reporting formats include Surveillance Reports Management Action Requests (MAR's), and Stop Work Orders (SWO's).

3.1.1 Surveillance Reports

- 3.1.1.1 SR's shall be distributed to contractor when deficiencies are discovered and:
 - 3.1.1.1.1 The condition is not immediately corrected.
 - 3.1.1.1.2 The contractor does not include the deficiency in his corrective action program.
- 3.1.1.2 Deficiencies shall be reported in the format as detailed on Form 9.1 per Attachment 10.1.

3.1.2 Management Action Request

3.1.2.1 MAR's shall be initiated when adequate and timely corrective actions have not occurred or when conditions are judged significant enough to require higher level management actions.

FOA Manual Procedure No. 10 Revision: 3 Date: 10/11/85 Page 2 of 3

3.1.2.2 MAR's shall be completed and controlled per YAEC QA

Procedure Q-117. (Corrective Action Requests).

3.1.3 Stop Work Orders

- 3.1.3.1 FQAG personnel are delegated responsibility and authority to stop unsatisfactory work. This authority is excercised by the Assistant Construction QA Manager Records/Special Projects or SM. They will notify the PCQAM. If, after discussion with the PCQAM, they conclude that work should be stopped, the PCQAM will inform the Construction Director. Stop Work Orders may be given orally, but shall be documented on a SWO (Form 10.2) by the individual stopping the work. Copies will be distributed to the Construction Director, Project Construction Hanager, and the PCQAM. The Construction Director/Project Construction Manager's notification to resume the activity shall be so noted on the S.W.O. by the appropriate QAG Manager.
- 3.1.3.2 The SWO shall be completed by the individual initiating the stop work action as detailed in Attachment 10.2

4.0 Tracking of Reported Problems

- 4.1 Summary and Status of Corrective Actions (SSCA's)
 - 4.1.1 The SSCA is utilized as a basis for tracking deficiencies and observations.

FQA Manual Procedure No. 10 Revision: 3 Date: 10/11/85 Page 3 of 3

- 4.1.2 The SSCA shall be distributed monthly to YAEC managers. It will serve to track deficiencies and observations to provide information for management review in order to evaluate effectiveness of the program and to provide direction.
- 4.1.3 The SSCA outlined in Form 10.3 will be completed as detailed in Attachment 10.3.

5.0 Trending of Reported Problems

- 5.1 All deficiencies and obserations identified by the QAG shall be reviewed and reported for trends in accordance with NHY Procedure QP=1.
- 6.0 Records
 - 6.1 The following records shall be controlled per Procedure 11.
 - 6.1.1 Surveillance Reports
 - 6.1.2 Stop Work Orders

FQA Manual Procedure No. 17 Revision: 3 Date: 10/11/85

- 1.0 Deficiency Completion Details
 - 1.1 S.R. No. Obtain a S.R. " from YAEC SR Log maintained by FQA Office personnel.
 - 1.2 Deficiency Noted State problem.
 - 1.3 Enter contractor name and personnel contacted.
 - 1.4 Reported by Name of individual initiating the report.
 - 1.5 Review by Supervisor to review for 50.55e applicability.
 - 1.6 FQA Review by Response and corrective actions to be reviewed by the originating discipline.
 - 1.7 Rejected Action Taken List reason and references for rejection.
 - 1.8 Date and signature, SR closed.

FOA Manual Procedure No. 10 Revision: 0 Date: 4/10/84

- 1.0 Stop Work Order Completion Details
 - 1.1 SWO No. & Date Obtain SWO # from YAIC SWO Log maintained by FOA office personnel. Enter date SWO is written.
 - 1.2 Notificiation List responsible personnel, contractor and time of issuance.
 - 1.3 Concurrence to Stop Work Circle applicable reference and explain if required.
 - 1.4 Reason State particular issue's which culministed in SWO initiation.
 - 1.5 YAEC FCA by Sign by originator.
 - 1.6 Signature of review as applicable.
 - 1.7 Date and signature as applicable.

FCA Manual Procedure No. 10 Revision: 0 Date: 4/10/84

1.0 Summary and Status for Corrective Actions Completion Details

1.1 liem No. - In cumerical order.

. .

- 1.2 late of report Report date.
- 1.3 Report Written by Initials of surveillant.
- 1.4 Deficiency Code See deficiency list for code number, Procedure Q-113.
- 1.5 Item and Subject Requiring Corrective Action Surveillance Report
 No. and brief description of deficient item.
- 1.6 To Whom for Action Company responsible for corrective action.
- 1.7 Item corrected Yes, No. or Verification.
- 1.8 Status Date action is promised or requested and reference how corrective action was completed.

.TACHDIENT 10.3

REVISION: 1

C. Y004 T. 20-R-04-032

Form 10.1

YANKEE ATOMIC ELECTRIC COMPANY SEABROOK STATION FIELD QUALITY ASSURANCE GROUP DEVIATION NOTICE

THE RESERVE AND ADDRESS OF THE PARTY OF THE
Nagy bearing the

		DATE:
RGANIZATION:		
EFICIENCY NOTED:		
EPORTED BY:		
ONTENTS OF CONDITION NOTED HAVE COORDANCE WITH 100FR21 AND/OR 10 ATE:	CFR50.55(e). REVIEWED BY:	
	ORGANIZATION PROPOSED RESOLU	UTTON
THIS FORM SHALL PE	METURNED WITHIN FIVE WORKING	
	STEPS TO PREVENT RECURRENCE	CE
PRGANIZATION:	BY:	DATE:
		ACCEPT REJECT_
TO TVIEW BY:	DATE:	Acces
F REJECTED ACTION TAKEN!		
o.N. Closed - By:	Date:	

YANKEE ATOMIC SLECTRIC COMPANY SEASROOK STATION FIELD QUALITY ASSURANCE GROUP STOP WORK ORDER

SWO No. Date: TO: Construction Director YAEC FOA HAS ORALLY NOTIFIED MR. TITLE____OF____COMPANY AT HOURS OF UNSATISFACTORY WORK BEING PERFORMED. HE WILL STOP WORK WILL NOT STOP WORK. REASON FOR STOP WORK NOTIFICATION: MAIC FOA BY: I have received the reason for "Stop Work". Work shall not be resumed until unsatisfactory condition has been rectified and this office notified of your approval to resume the activity. Project QA Manager Special Projects/ Project QA Surveillance Manager I have reviewed the corrective action taken and concur with lifting of this stop work notification. DATE: Fragect OA Manager Special Projects/ Project OA Surveillance Manager Distribution:

Form 10.2

Revision: 1 Date: 10/29/84 Construction Director
Project Construction Manager
Project Construction QA Manager
Contractor

FOA Manual Procedure No. 10 Revision: 2 Date: 04/01/85 Page 1 of 3

1.0 Purpose and Scope

1.1 This procedure describes the reporting methods used to identify quality problems, provide for corrective actions and the reporting of quality related concerns to the appropriate levels of management.

2.0 Responsibilities

2.1 The Assistant Construction OA Manager Records/Special Projects and SM are responsible for insuring timely initiation, closeout and follow-up actions are taken and to assure corrective action is adequate.

3.0 Proceduce

3.1 The OAG shall utilize various reporting formats to identify and document conditions adverse to quality. Reporting formats include Deviation Notices (DN's), Management Action Requests (MAR's), and Stop Work Orders (SWO's)

3.1.1 Deviation Notices

- 3.1.1.1 DN's shall be initiated when deficiencies are discovered and:
 - 3.1.1.1.1 The condition is not immediately corrected.
 - 3.1.1.1.2 The contractor does not include the deficiency in his corrective action program.
- 3.1.1.2 The DN consists of the format outlined in Form 10.1.

 It will be completed by the originator as detailed in Attachment 10.1.

3.1.2 Management Action Request

3.1.2.1 MAR's shall be initiated when adequate and timely corrective actions have not occurred or when conditions are judged significant enough to require higher level management actions.

FOA Manual Procedure No. . ? Revision: 2 Date: 04/01 85 Page 2 of 3

3.1.2.2 MAR's shall be completed and controlled per YAEC OA

Procedure 0-117. (Corrective Action Requests).

3.1.3 Stop Work Orders

- 3.1.3.1 FOAG personnel are delegated responsibility and authority to stop unsatisfactory work. This authority is excercised by the Assistant Construction OA Manager Records/Special Projects or SM. They will notify the PCOAM. If, after discussion with the PCOAM, they conclude that work should be stopped, the PCOAM will inform the Construction Director. Stop Work Orders may be given orally, but shall be documented on a S'D (Form 10.2) by the individual stopping the work. Copies will be distributed to the Construction Director, Project Construction Manager, and the PCOAM.

 The Construction Director/Project Construction Manager's notification to resume the activity shall be so noted on the S.W.O. by the appropriate OAG Manager.
- 3.1.3.2 The SWO shall be completed by the individual initiating the stop work action as detailed in Attachment 10.2

4.0 Tracking of Reported Problems

- 4.1 Summary and Status of Corrective Actions (SSCA's)
 - 4.1.1 The OAG shall utilize the SSCA to control the status of deficiencies and observations requiring response for Seabrook.

FOA Manual Procedure No. 10 Revision: 2 Date: 04/01/85 Page 3 of 3

- 4.1.2 The SSCA shall be distributed monthly to YAEC managers. It will serve to edicate the status of deficiencies, and provide information for management review necessary to evaluate effectiveness of the program and to provide direction.
- 4.1.3 The SSCA outlined in Form 10.3 will be completed as detailed in Attachment 10.3.

5.0 Trending of Reported Problems

and reported for trends in accordance with NHY Procedure OP-1.

6.0 Records

- 6.1 The following records shall be controlled per Procedure 11.
 - 6.1.1 Deviation Notices
 - 6.1.2 Stop Work Orders

FOA Manual Procedure No. 10 Revision: 2 Date: 04/01/85

- 1.0 Deviation Notice Completion Details
 - 1.1 D.N. No. Obtain a D.N. " from YAEC DN Log maintained by FOA Office personnel.
 - 1.2 Organization Enter contractor.
 - 1.3 Deficiency Noted State problem.
 - 1.4 Reported by Name of individual initiating the report.
 - 1.5 Review by Supervisor to review for 50.55e applicability.
 - 1.6 FOA Review by Response and corrective actions to be reviewed by the originating discipline.
 - 1.7 Rejected Action Taken List reason and references for rejection.
 - 1.8 Date and signature, DN closed.

FOA Manual Procedure No. 10 Revision: 3 Date: 4-12/6-

- 1.0 Stop Work Order Completion Petails
 - 1.1 SWO No. & Date Obtain SWO # from YAEC SWO Log maintained by FOA offi a personnel. Enter date SWO is written.
 - 1.2 Notificiation List responsible personnel, contractor and time of issuance.
 - 1.3 Concurrence to Stop Work Circle applicable reference and explain if required.
 - 1.4 Reason State particular issue's which culminiated in SWO initiation.
 - 1.5 YAEC FOA by Sign by originator.
 - 1.6 Signature of review as applicable.
 - 1.7 Date and signature as applicable.

FOA Manual Procedure No. 10 Revision: 0 Date: 4/10/84

.O Summary and Status for Corrective Actions Completion Details

1.1 Item No. - In numerical order.

.

- 1.2 Date of report Report date.
- 1.3 Report Written by Initials of surveillant.
- 1.4 Deficiency Code See deficiency list for code number, Procedure Q-113.
- 1.5 Item and Subject Requiring Corrective Action Surveillance Report
 No. and brief description of deficient item.
- 1.6 To Whom for Action Company responsible for corrective action.
- 1.7 Item corrected Yes, No, or Verification.
- 1.8 Status Date action is promised or requested and reference how corrective action was completed.

ATTACHMENT 10.5
REVISION: C

C Y004 T 20-R-04-032 М.

Form 10.1

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YANKEE ATOMIC ELECTRIC COMPANY SEABROOK STATION FIELD QUALITY ASSURANCE GROUP DEVIATION NOTICE

D. N.	No.		
DATE			

		DATE:
GANIZATION:		
FICTENCY NOTED:		
PORTED BY:		
ONTENTS OF CONDITION NOTED HAVE	BEEN REVIEWED AND DO DO NOT OCFR50.55(e). REVIEWED BY:	REQUIRE REPORTING IN
TITL	E:	
TITL	.E.:	
	ORGANIZATION PROPOSED RESULUTION E RETURNED WITHIN FIVE WORKING DAY	
	ORGANIZATION PROPOSED RESULUTION	
1111	ORGANIZATION PROPOSED RESULUTION E RETURNED WITHIN FIVE WORKING DAY	
1111	ORGANIZATION PROPOSED RESULUTION E RETURNED WITHIN FIVE WORKING DAY	
THIS FORM SHALL BE	ORGANIZATION PROPOSED RESULUTION E RETURNED WITHIN FIVE WORKING DAY STEPS TO PREVENT RECURRENCE	
	ORGANIZATION PROPOSED RESULUTION E RETURNED WITHIN FIVE WORKING DAY STEPS TO PREVENT RECURRENCE	S TO THE YAEC FOAC.

YANKEE ATCHIO ELECTRIC COMPANY SEABROOK STATION FIELD QUALITY ASSURANCE GROUP STOP WORK ORDER

	SWO No. Date:
TO: Construction Director	
YAEC FOA HAS ORALLY NOTIFIED MR.	
	FCOMPANY
AT HOURS OF UNSATISFACTORY	
HE WILL STOP WORK WILL NOT STO	P WORK.
REASON FOR STOP WORK NOTIFICATION:	
	YAEC FOA BY:
I have reviewed the reason for "Stop condition has been rectified and this	Work". Work shall not be resumed until unsatisfactory office notified of your approval to resume the activit
	Project QA Manager Special Projects/ Project QA Surveillance Manager
I have reviewed the corrective action work notification.	taken and concur with lifting of this stop
DATE:	Project QA Manager Special Projects/
	Froject OA Surveillance Manager
	Distribution: Construction Director

Form 10.2

Revision: 1 Date: 10/29/64 Project Construction Manager

Contractor

Project Construction QA Manager

REPORTING/TRACKING/TRENDING

Procedure No. 10 Revision: 1 Date: 10/29/84 Page 1 of 4

ONLY

1.0 Purpose and Scope

1.1 This procedure describes the reporting methods used to identify quality problems, provide for corrective actions and the reporting of quality related concerns to the appropriate levels of management.

2.0 Responsibilities

2.1 The SPM and SM are responsible for insuring timely initiation, closeout and follow-up actions are taken and to assure corrective action is adequate.

3.0 Procedure

3.1 The OAG shall utilize various reporting formats to identify and document conditions adverse to quality. Reporting formats include Deviation Notices (DN's), Management Action Requests (MAR's), and Stop Work Orders (SWO's).

3.1.1 Deviation Notices

- 3.1.1.1 DN's shall be initiated when deficiencies are discovered and:
 - 3.1.1.1.1 The condition is not immediately corrected.
 - 3.1.1.1.2 The contractor does not include the deficiency in his corrective action program.
- 3.1.1.2 The DN consists of the format outlined in Form 10.1.

 It will be completed by the originator as detailed in Attachment 10.1.

3.1.2 Management Action Request

3.1.2.1 MAR's shall be initiated when adequate and timely corrective actions have not occurred or when conditions are judged significant enough to require higher level management actions.

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3.1.2.2 MAR's shall be completed and controlled per YAEC QA Procedure 0-117. (Corrective Action Requests).

3.1.3 Stop Work Orders

- 3.1.3.1 FOAG personnel are delegated responsibility and authority to stop unsatisfactory work. This authority is excercised by the SPM or SM. The SPM/SM will notify the POAM. If, after discussion with the POAM, they conclude that work should be stopped, the POAM will inform the Construction Director. Stop Work Orders may be given orally, but shall be documented on a SWO (Form 10.2) by the individual stopping the work. Copies will be distributed to the Construction Director, Project Construction Manager, and the FOAM.

 The Construction Director/Project Construction Manager's notification to resume the activity shall be so noted on the S.W.O. by the SPM/SM.
- 3.1.3.2 The SWO shall be completed by the individual initiating the stop work action as detailed in Attachment 10.2

4.0 Tracking of Reported Problems

- 4.1 Summary and Status of Corrective Actions (SSCA's)
 - 4.1.1 The QAG shall utilize the SSCA to control the status of deficiencies and observations requiring response for Seabrook.

FQA Manual Procedure No. 10 Revision: 1 Date: 10/29/84 Page 3 of 4

- 4.1.2 The SSCA shall be distributed monthly to YAEC managers. It will serve to indicate the status of deficiencies, and provide information for management review necessary to evaluate effectiveness of the program and to provide direction.
- 4.1.3 The SSCA outlined in Form 10.3 will be completed as detailed in Attachment 10.3.

5.0 Trending of Reported Problems

- 5.1 All deficiencies and obserations identified by the QAG shall be reviewed and reported for trends in accordance with QP-1.
- 5.2 Trending shall be accomplished by use of the Pareto Principle. This principle involves a formal and orderly means of establishing the vital few versus the trivial many.
- Training and Indoctrination Program, Lesson #46. After review of Lesson #46, the following steps shall be taken:
 - 5.3.1 Establish the major groupings of causes, and the number of occurrances over a base period. For convenience, the causes are shown by letter.
 - 5.3.2 Arrange these accounts in descending order of importance and indicate opposite each, its percent contribution to the total.
 - 5.3.3 Add the percentages starting from the most important to the least important until seventy percent is reached. The major contributors thus become the "vital few" and the rest the "trivial many".
 - 5.3.4 The "vital few" problems are evaluated one at a time.

FOA Manual Procedure No. 10 Revision: 1 Date: 10/29/84 Page 4 of 4

5.3.5 The "trivial many" problems are evaluated as a group.

6.0 Records

- 6.1 The following records shall be controlled per Procedure 11.
 - 6.1.1 Deviation Notices
 - 6.1.2 Stop Work Orders

Frocedure No. 10 Revision: 1 Date: 10/29/84

- 1.0 Deviation Notice Completion Details
 - 1.1 D.N. No. Obtain a D.N. # from YAEC DN Log maintained by FOA Office personnel.
 - 1.2 Organization Enter contractor.
 - 1.3 Deficiency Noted State problem.
 - 1.4 Reported by Name of individual initiating the report.
 - 1.5 Review by Supervisor to review for 50.55e applicability.
 - 1.6 FQA Review by Response and corrective actions to be reviewed by the originating discipline.
 - 1.7 Rejected Action Taken List reason and references for rejection.
 - 1.8 Date and signature, DN closed.

TACHMENT 10.1

PEVISION: 1

- .O Stop Work Order Completion Details
 - 1.1 SWO No. & Date Obtain SWO " from YAEC SWO Log maintained by FOA office personnel. Enter date SWO is written.
 - 1.2 Notificiation List responsible personnel, contractor and time of issuance.
 - 1.3 Concurrence to Stop Work Circle applicable reference and explain if required.
 - 1.4 Reason State particular issue/s which culminiated in SWO initiation.
 - 1.5 YAEC FOA by Sign by originator.
 - 1.6 Signature of review as applicable.
 - 1.7 Date and signature as applicable.

.O Summary and Status for Corrective Actions Completion Details

1.1 Item No. - In numerical order.

. . . .

- 1.2 Date of report Report date.
- 1.3 Report Written by Initials of surveillant.
- 1.4 Deficiency Code See deficiency list for code number, Procedure Q-113.
- 1.5 Item and Subject Requiring Corrective Action Surveillance Report No. and brief description of deficient item.
- 1.6 To Whom for Action Company responsible for corrective action.
- 1.7 Item corrected Yes, No. or Verification.
- 1.8 Status Date action is promised or requested and reference how corrective action was completed.

TACHMENT 10.3

DC Y004 RT 20-R-04-032

YANKEE ATOMIC ELECTRIC COMPANY SEABROOK STATION FIELD QUALITY ASSURANCE GROUP DEVIATION NOTICE

D. N.	110.	STATE OF THE PARTY.		
			EVA!	
DATE				

		DATE:
GANIZATION:		
FICIENCY NOTED:		
EPORTL: BY:		
ONTENTS OF CONDITION NOTED HAVE GCORDANCE WITH 10CFR21 AND/OR 10 ATE:TITL	CFR50.55(e). REVIEWED BY:	TREQUIRE REPORTING IN
	ORGANIZATION PROPOSED RESOLUT	TION
THIS FORM SHALL BE	RETURNED WITHIN FIVE WORKING	DAYS TO THE YARC FOAG.
THIS PORT SHALL BE	RETURNED WITHIN FIVE WORKING	DATE TO THE TABLE TORON
	CARDO AO DESCRIA DECIMPENO	
	STEPS TO PREVENT RECURRENCE	
PRGANIL:TION:	BY:	DATE:
OA REVIEW BY:	DATE:	ACCEPT REJECT
F PRJECTED ACTION TAKEN:		
O.N. Closed - By:	Date:	
Revision: 1		
te: 10/29/84		

YANKEE ATOMIC ELECTRIC COMPANY SEABROOK STATION FIELD QUALITY ASSURANCE GROUP STOP WORK ORDER

			SUO No.	Date:	
TO: Construction Director					
YAEC FOA HAS ORALLY NOTI	FIED MR.				
TITLE	OF_				COMPANY
AT HOURS OF UNSAT					
HE WILL STOP WORK WIL	L NOT STOP WO	RK.			
REASON FOR STOP WORK NOTIFICA	TION:				
					· · ·
		YAEC FOA BY:_			
I have reviewed the reason fo condition has been rectified	r "Stop Work" and this offi	. Work shall not	be resumed user approval t	ntil unsati o resume th	sfactory e activity
		Project QA Mar Project QA Su			
I have reviewed the corrective work notification.	e action take	en and concur with	lifting of t	his stop	
DATE:		Project QA Mar	nager Special	Projects/	
		Project OA Su			
		Distrib	ition:		

Form 10.2

Revision: 1 Date: 10/29/84 Distribution: Construction Director Project Construction Manager Project Construction QA Manager Contractor

REPORTING/TRACKING/TRENDING

Translation & M. Y

Procedure No. 10 Revision: 0 Date: 4/10/84 Page 1 of 4

1.0 Purpose and Scope

This procedure describes the reporting methods used to identify quality problems, provide for corrective actions and the reporting of quality related concerns to the appropriate levels of management.

2.0 Responsibilities

2.1 The YAEC FOAM and SGS are responsible for insuring timely initiation, closeout and follow-up actions are taken and to assure corrective action is adequate.

3.0 Procedure

3.1 The OAG shall utilize various reporting formats to identify and document conditions adverse to quality. Reporting formats include Deficiency Reports (DR's), Management Action Requests (MAR's), and Stop Work Orders (SWO's)

3.1.1 Deficiency Reports

- 3.1.1.1 DR's shall be initiated when deficiencies are discovered and:
 - 3.1.1.1.1 The condition is not immediately corrected.
 - 3.1.1.1.2 The contractor does not include the deficiency in his corrective action program.
- 3.1.1.2 The DR consists of the format outlined in Form 10.1.

 It will be completed by the originator as detailed in Attachment 10.1.

3.1.2 Management Action Request

3.1.2.1 MAR's shall be initiated when adequate and timely corrective actions have not occurred or when conditions are judged significant enough to require higher level management actions.

FOA Manual Procedure No. 10 Revision: 0 Date: 4/10/84 Page 2 of 4

3.1.2.2 MAR's shall be completed and controlled per YAEC QA Procedure Q-117. (Corrective Action Requests).

3.1.3 Stop Work Orders

- 3.1.3.1 FOAG personnel are delegated responsibility and authority to stop unsatisfactory work. This authority is excercised by the FOAM or SGS. The FOAM/SGS will notify the OCMG Turnover Manager. If, after discussion with the OCMG Turnover Manager, they conclude that work should be stopped, the OCMG Turnover Manager will inform the UE&C Project Construction Manager. Stop Work Orders may be given orally, but shall be documented on a SWO (Form 10.2) by the individual stopping the work. Copies will be distribut to the OCMG Turnover Manager, UE&C Project Construction Manager, and the YAEC COA Manager. The OCMG Construction Manager/UE&C Project Construction Manager's notification to resume the activity shall be so noted on the S.W.O. by the FOAM/SGS.
 - 3.1.3.2 The SWO shall be completed by the individual initiating the stop work action as detailed in Attachment 10.2

4.0 Tracking of Reported Problems

- 4.1 Summary and Status of Corrective Actions (SSCA's)
 - 4.1.1 The QAG shall utilize the SSCA to control the status of deficiencies and observations requiring response for Seabrook.

FOA Manual Procedure No. 10 Revision: 0 Date: 4/10/84 Page 3 of 4 4.1.2 The SSCA shall be distributed monthly to YAEC management, OCMC and the appropriate contractor. It will serve to indicate the status of deficiencies, and provide information for management review necessary to evaluate effectiveness of the program and to provide direction. The SSCA shall be utilized as a basis for OAG trending. 4.1.3 The SSCA outlined in Form 10.3 will be completed as detailed 4.1.4 in Attachment 10.3. 3.0 Trending of Reported Problems All deficiencies and obserations identified by the OAG shall be reviewed for trends. Trending shall be accomplished by use of the Pareto Principle. This 5.2 principle involves a formal and orderly means of establishing the vital few versus the trivial many. The Pareto Principle cause and effect is expanded on in the YAEC OA 5.3 Training and Indoctrination Program, Lesson #46. After review of Lesson #46, the following steps shall be taken: Establish the major groupings of causes, and the number of 5.3.1 occurrances over a base period. For convenience, the causes are shown by letter. Arrange these accounts in descending order of importance and indicate 5.3.2 opposite each, its percent contribution to the total. Add the percentages starting from the most important to the least 5.3.3 important until seventy percent is reached. The major contributors thus become the "vital few" and the rest the "trivial many". The "vital few" problems are evaluated one at a time. 5.3.4

FOA Manual Procedure No. 10 Revision: 0 Date: 4/10/84 Page 4 of 4

- 5.3.5 The "trivial many" problems are evaluated as a group.
- 3.3.6 Results of activities of CAG personnel shall be trended quarterly by supervisory personnel and documented on the Quality Activity Report.
- 5.3.7 The OAR's shall be used by the FOAM and the SGS to communicate trending results to appropriate levels of management.

6.0 Records

(8)

- 6.1 The following records shall be controlled per Procedure 11.
 - 6.1.1 Deficiency Reports
 - 6.1.2 Stop Work Orders

- 1.0 Deficiency Report Completion Details
 - 1.1 D.R. No. Obtain a D.R. # from YAEC DR Log maintained by FOA Office personnel.
 - 1.2 Organization Enter contractor.
 - 1.3 Deficiency Noted State problem.
 - 1.4 Reported by Name of individual initiating the report.
 - 1.5 Review by Supervisor to review for 50.55e applicability.
 - 1.6 FQA Review by Response and corrective actions to be reviewed by the originating discipline.
 - 1.7 Rejected Action Taken List reason and references for rejection.
 - 1.8 Date and signature, DR closed.

ATTACHMENT 10.1

Stop Work Order Completion Details

- 1.1 SWO No. 5 Date Obtain SWO # from YAEC SWO Log maintained by FOA office personnel. Enter date SWO is written.
- 1.2 Notificiation List responsible personnel, contractor and time of issuance.
- 1.3 Concurrence to Stop Work Circle applicable reference and explain if required.
- 1.4 Reason State particular issue/s which culminiated in SWO initiation.
- 1.5 YAEC FOA by Sign by originator.
- 1.6 Signature of review as applicable.
- 1.7 Date and signature as applicable.

1.0 Summary and Status for Corrective Actions Completion Details

1.1 Item No. - In numerical order.

. . . .

- 1.2 Date of report Report date.
- 1.3 Report Written by Initials of surveillant.
- 1.4 Deficiency Code See deficiency list for code number, Procedure 0-113.
- 1.5 Item and Subject Requiring Corrective Action Surveillance Report
 No. and brief description of deficient item.
- 1.6 To Whom for Action Company responsible for corrective action.
- 1.7 Item corrected Yes, No. or Verification.
- 1.8 Status Date action is promised or requested and reference how corrective action was completed.

ATTACHMENT 10.3

. RT 20-R-04-032

YANKEE ATOMIC ELECTRIC COMPANY SEABROOK STATION FIELD QUALITY ASSURANCE GROUP DEFICIENCY PEPORT

n n	(1.1)	
D.K.	No.	-
-		

		DELICIENCE RELORE	2.11. 110.
			DATE:
GANIZATION:	(1.2)		
FICIENCY NOTED			
TOTAL NOTES			
	(1.3)		
PORTED BY:	(1.4)		
FURILD DI.			
ENTENTS OF COND	ITION NOTED HAVE BE	EN REVIEWED AND DO DO NO	T REQUIRE REPORTING IN
CORDANCE WITH	10CFR21 AND/OR 10CF TITLE:	R50.55(e). REVIEWED BY:	(1.6)
Milkonson and an artist of			
	0	RGANIZATION PROPOSED RESOLUT	TION
	UTC POPH CHAIL BE D	ETURNED WITHIN FIVE WORKING	DAYS TO THE VAEC FOAG.
	HIS PORT STALL BE K	ETURNED WITHIN TIVE WORKING	DATE TO THE TABLE TORON
		STEPS TO PREVENT RECURRENCE	
RGANIZATION:		BY:	DATE:
	(1.7)		
OA REVIEW BY:		DATE:	ACCEPT REJECT
REJECTED ACTI	ON TAKEN:		
2 Steered P	(1.8)	Date:	
.R. Closed - By orm 10.1		vate.	
evision: 0			
ate: 4/10/84			

YANKEE ATOMIC ELECTRIC COMPANY SEABROOK STATION FIELD QUALITY ASSURANCE GROUP STOP WORK ORDER

(1.1)

		SWO No	Date:
10: OCM	- Construction Manager		
YAE	FOA HAS ORALLY NOTIFIED MR.	(1.2)	
	OF		COMPANY
AT	HOURS OF UNSATISFACTORY WORK	BEING PERFORMED.	
HE W	(1.3) WILL NOT STOP WORK		
REASON FO	OR STOP WORK NOTIFICATION:	(1.4)	
		(1.5)	
		YAEC FOA BY:	
unsatisf	eviewed the reason for "Stop Work". actory condition has been rectified	Work shall not be resumed and this office notified	i until of your
approval	to resume the activity.	(1.6)	
		YAEC FOA Manger/Surveil	lance Supervisor
I have re	eviewed the corrective action taken	and concur with lifting of	f this stop
work not	ification.	(1.7)	
DATE:		YAEC FOA Manager/Survei	llance Supervisor
Form 10.	2 0	Distribution: OCMG Turnover Man UE&C Project Cons YAEC CQA Manager	
Date: 4		Contractor	