	IRC FORM 591M PART 1 U.S. NUCLEAR REGULATORY COMMISSION				
(07-2012) 10 CFR 2.201	SAFETY INSPECTION	REPORT AN	D COMPLIANCE INS	SPECTION	
1. LICENSEE/LOCATIO	ON INSPECTED:		2. NRC/REGIONAL OFFICE		
IRISNDT, Inc.			Danier III		
			Region III U. S. Nuclear Regulatory Commission		
7915 Maryland A			2443 Warrenville Road, Suite 210		
Hammond, IN 46	1323		Lisle, IL 60532-4352		
REPORT NUMBER(S					
3. DOCKET NUMBER(S)		4. LICENSE NUMBER	(S)	5. DATE(S) OF INSPECT	
030-38777		13-32791-01		January 14-15, 202 office review thro	
Regulatory Commissi procedures and repre 1. Based on 2. Previous of a second control of the second control o	n examination of the activities conduct ion (NRC) rules and regulations and the sentative records, interviews with persentative records, interviews with persentative records, interviews with persentative records, interviews with persentative records, no violations violation(s) closed. Itions(s), specifically described to you be itive, and corrective action was or is be, were satisfied. Non-cited violation(s) were discussions with the process of the p	te conditions of your sonnel, and observat were identified. By the inspector as no eing taken, and the reset involving the follows as described below a	license. The inspection consist ions by the inspector. The inspector. The inspector in the inspector.	ed of selective examina ection findings are as for grant of NRC requirements	tions of illows: re self-identified, ercise
corrective actions is r	Sta within 30 days, the actions described by made in accordance with the requirem with the achieved). I understand the printed NAME	ents of 10 CFR 2.20	will be taken to correct the violatic (corrective steps already taken	n, corrective steps which	h will be taken,
LICENSEE'S	, AND TED HAVIE		SIGNATURE		
REPRESENTATIVE					, ,
NRC INSPECTOR	Zahid Sulaiman, Health Physicis	t	Jahrel Su	niman	2/11/20
BRANCH CHIEF	Robert Ruiz, Acting Chief, MIB		12 - 1		m /. /.

NRC FORM 591M PART 3			II S NI	JCLEAR REGULATORY COMMISSION				
(07-2012) 10 CFR 2.201		Docket File Info		OLLAN NEGOLATON TO COMMISSION				
SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION								
1. LICENSEE/LOCATION INSPECT	ED:		2. NRC/REGIONAL OFFICE					
IRISNDT, Inc.			Region III					
7915 Maryland Avenue			U. S. Nuclear Regulatory Commission					
Hammond, IN 46323			2443 Warrenville Road, Suite 210 Lisle, IL 60532-4352					
REPORT NUMBER(S) 2020-001								
3. DOCKET NUMBER(S)		4. LICENSE NUMBER((S)	5. DATE(S) OF INSPECTION				
030-38777		13-32791-01		January 14-15, 2020 with in- office review through 2/7/20				
6. INSPECTION PROCEDURES US	6. INSPECTION PROCEDURES USED		JS AREAS	······································				
87121, 87137		ALL	ALL					
			ION INFORMATION					
1. PROGRAM CODE(S)	2. PRIORITY	3. LICENSEE CONTAC		4. TELEPHONE NUMBER				
03320	1	Kyle Ledbretter		(219) 923-6501				
✓ Main Office Inspection Next Inspection Date: 01/14/2021								
Field Office Inspection								
✓ Temporary Job Site Inspection 2155 Standard Ave, Whiting IN 46394								
Temperary cos or								
Tomporary cost of		PROGRAM S						
NMED:190199 is closed.		PROGRAM S	COPE					
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NRC FORM 591M PART 3 (07-2012) 10 CFR 2.201	7-2012) CFR 2.201 Docket File Information								
SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION									
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IRISNDT, Inc.		*	Region III						
7915 Maryland Avenue			U. S. Nuclear Regulatory Commission						
Hammond, IN 46323			2443 Warrenville Road, Suite 210 Lisle, IL 60532-4352						
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030-38777		13-32791-01		January 14-15, 2020 with in- office review through 2/7/20					
6. INSPECTION PROCEDURES USE	D		7. INSPECTION FOCUS AREAS						
87121, 87137		ALL							
	SUPPLEMENTAL INSPECTION INFORMATION								
1. PROGRAM CODE(S) 03320	2. PRIORITY 1	3. LICENSEE CONTACT Kyle Ledbretter, RSO		4. TELEPHONE NUMBER (219) 923-6501					
Field Office Inspection									
✓ Temporary Job Site Inspection 2155 Standard Ave, Whiting IN 46394									
PROGRAM SCOPE									
Continued									
The inspector also reviewed selected records for initial and refresher training; equipment maintenance and sealed source leak tests reports, sealed source exchange shipping documents, survey instrument, combined alarm rate and dose meter calibrations, annual program audits, and dosimetry reports.									
The maximum YTD (11/4/2019) TEDE dose to a radiographer was reported as 1,178 millirem.									
The inspector discussed with the licensee staff about the incident on 4/28/2019 (EN54032) where the sealed source could not be fully retracted because the guide tube was positioned with too tight of a radius. The inspector reviewed the licensee's incident response, the incident report, and the corrective action. No issues were noted. The inspector closed the NMED #: 190199.									
The inspector also conducted an enforcement follow-up inspection of a violation of 10 CFR 37.49(a). The violation involved licensee failure to maintain the capability to continuously monitor and detect without delay all unauthorized entries into its security zone. The inspector reviewed and confirmed the licensee's corrective action in which the licensee provided refresher security training to all employees who use radioactive material on November 21, 2017. The inspector closed the violation.									
No violations of NRC requirements were identified as a result of this inspection.									