

THE CINCINNATI GAS & ELECTRIC COMPANY  
ZIMMER POWER STATION, P. O. BOX 201, MOSCOW, OH 45153



CINCINNATI, OHIO 45201

April 27, 1982  
QA-1725

E. A. BORGMANN  
SENIOR VICE PRESIDENT

U. S. Nuclear Regulatory Commission  
Region III  
799 Roosevelt Road  
Glen Ellyn, Illinois 60137

Attention: Mr. J. G. Keppler  
Director

RE: WM. H. ZIMMER NUCLEAR POWER STATION UNIT 1  
I.E. INSPECTION REPORT #81-27 - DOCKET NO.  
50-358, CONSTRUCTION PERMIT CPPR-88 W.O.  
#57300 JOB E-5590 FILE NO. NRC-1

Gentlemen:

This letter constitutes a supplementary response to the subject report which identified certain items which potentially did not fully meet Code requirements in piping welds and adjacent base materials.

Our original response, QA-1636, dated February 23, 1982, mistakenly identified weld HP 43 as being a fillet weld on a thermowell (the thermowell weld actually being HPK 43). Subsequent investigation revealed that weld HP 43 was a circumferential butt weld, was in the as welded condition and had a 3/8" wall thickness and a 3/16" reinforcement. The maximum allowable by Code is 5/32".

The above deficiency has been identified on Nonconformance Report #C-QAD-82-2208-E. The disposition of this NR will be expedited by CG&E and it is estimated that this NR will be closed out by 5/31/82

MAY 12 1982

Mr. J. G. Keppler, Director  
U. S. Nuclear Regulatory Commission  
Region III  
April 27, 1982 - QA-1725  
Page 2

We trust the above will be found as an acceptable response to  
the Subject Inspection Report.

Very truly yours,

THE CINCINNATI GAS & ELECTRIC COMPANY



By  
E. A. BORGMANN  
SENIOR VICE PRESIDENT

JRV:plc

cc: Office of Inspection and Enforcement  
Washington, D. C. 20555  
NRC Resident Inspector  
Attn: W. F. Christianson