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Fort Calhoun Station Unit No. 1 Plant Startup from Cold Shutdown to Hot Standby 0P-2

General I.

Initial Conditions

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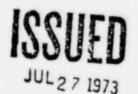
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This procedure describes the startup of the reactor plant from a refueling condition or cold shutdown condition to hot standby with the reactor critical at less and 2% power. SHIFT

II.	Initial Conditions		TIME	INITIAL
	1.	Plant Master Check List OP-1 has been completed to ensure all associated systems are ready for reactor start-up.		
	2.	RC loop filling, venting, and leak testing operations (if required) have been completed in accordance with OI-RC-2.		
	3.	All the Prerequisites of OI-RC-3 (RC system start-up) have been met.		<u></u>
III.	Precautions			
	1.	Criticality must be anticipated whenever a heat-up is in progress.		
	2.	Decay heat removal capability must be maintaine in accordance with the Tech. Specs. 2.1.1.	d	

- During heat-up NO boron DILUTION is permitted. 3.
- Do not operate more than three RC pumps when the 4. RC system temperature is below 500°F.
- Note all Precautions listed in OI-RC-3. 5.
- IV. Irocedure
 - Perform plant start-up in accordance with 1. OI-RC-3.
 - Take the reactor critical in accordance with 2. OP-7.



II