NRC	PORM 366		LICENSEE EVE	NT REPORT	U. S. NUCLEAR REGULAT	ORY COMMISSION
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0	N'T REPORT	(6 10 15 10 10 1 61 DOCKET	0 3 3 1 0	0 3 2 4 8 9 EVENT DATE	1 3 0 14 12 13	8 2 9
0	EVENT DESCRIPTI	eduled leak rat	NSEQUENCES (10) e testing MSIVs	4412, 4413, 4	416, 4419, 4420,	a
0	13 _ nd 4421 we	re found to hav	e seat leakage	on the inboard	and combined sea	t
0	and stem 1	eakage on the o	utboard valves	in excess of t	he 11.5 SCFH limi	t
0	specified	in T.S. 4.7.A.2	.c.3. In additi	on, the total	allowable leakage	
0	6 for Type B	and C tests sp	ecified in T.S.	4.7.A.2.c.2 w	as exceeded. Deta	i
0	7 [led leakag	e rate test res	ults in Unique	Report 81-04.	Reactor was shutd	0]
0	B wn for ref	ueling. Two pre	ev. similar occu	irrences, (R.O.	80-04 and 76-17)	80
0				OMPONENT CODE		REVISION
		1 22 23 EFFECT SHUTOG ON PLANT SHUTOG 12 20 2 15 20 2 16 TON AND CORRECTIVE tributed to nor	12 10 0 0 ACTIONS 27		NPROL 30 31 31 31 31 31 31 31 31 31 31	NO. 12 32 COMPONENT MANUSACTURER R 3 4 0 25 44 47 47
1	II L. All were	lapped and rep	acked. Four ste	ems were replac	ed, three discs w	e
ī	[2] [re replace	d and two seats	were machined.	. Valves are Ro	ckwell Manufactur	i
1] Ing 20 inch	pneumatically	operated MSIVs	rated at 1250	PSI and 575 degre	el
7	a ls. Valves	were all retes	ted and found s	atisfactory.		
1	FACILITY	29 NA	A STATUS 30 DISCO	Surveilla	DISCOVERY DESCRIPTION	
1	ACTIVITY CONTENT RELEASED OF RELEASED	AMOUNT OF	ACTIVITY 35	L NA	LOCATION OF RELEASE	08
7	TO O O O	Z 38 NA	(a)			
7	NUMBER NUMBER 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0	NA				80
1	J Z O NA	0N (1)]
2	ISSUED DESCRIPTI	on (45)			68 69	CUSE ONLY
82	043 (NAME OF	PREPARER Kimuel	1 L. Hill		PHONE	5611

DUANE ARNOLD ENERGY CENTER

Iowa Electric Light and Power Company

Licensee Event Report - Supplemental Data

Docket No. 050-0331

Licensee Event Update Report Date: 4-23-82

Reportable Occurrence No: 81-013 Update

Event Description:

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During the performance of scheduled leak rate testing, inboard MSIV's 4412 and 4420 were found to have seat leakage, and outboard MSIV's 4413, 4419, 4416 and 4421 were found to have combined seat and packing leakage in excess of 11.5 SCFH limit specified in Technical Specification 4.7.A.2.c.3. In addition, because of outboard MSIV packing leakage and other type C valve leakage, the total allowable leakage for type B and C leak rate tests specified in Technical Specifications Section 4.7.A.2.c.2 was exceeded. The results of the leakage testing were detailed in Unique Report 81-04 submitted in accordance with the requirements of Technical Specification 4.7.A.2.f. There have been two previous similar occurrences. (R.O. 80-04 and 76-17).

Cause Description:

The leakage was attributed to normal wear.

Corrective Action:

Valves are Rockwell Manufacturing 20 inch pneumatically operated MSIVs rated at 1250 PSI and 575 degrees. All valves were repaired as necessary. Seat faces were machined on MSIVs 4412 and 4413. Discs were replaced in MSIVs 4413, 4419, and 4420. Stems were replaced in MSIVs 4416, 4419, 4420 and 4421. All six valves were repacked and all seats were lapped. All six valves were retested and found satisfactory.

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