LICENSEE EVENT REPORT

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CONTROL BLOCK []] [] (PLEASE PRINT OR TYPE ALL REQUIRED INFORMATION)		
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[0] 3 3-FCV-74-75 failed to open in the required time limit. (T.S. 4.5.B.7) There was		
[0]4] no danger to the health or safety of the public. Redundant systems were available		
and operable. Previous similar event: BFRO-50-296/81047.		
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[Failure to replace damaged worm shaft clutch after previous failure, (see BFRO-50-		
[1] [296,31047) induced wear on the new worm shaft clutch gear lugs allowing slippage		
[] and further damaging the handwheel clutch pinion lugs. All defective Limitorque		
SMB-2 parts were replaced. In the future a more thorough examination of mating		
parts will be made to determine their condition.		
E (a) 0 9 1 (b) NA B (ii) Surveillance test.		
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[I] [ol ol ol ol(io)] NA		
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8204020567 820312 NA GB 69 BB		
PDR ADOCK 05000296 Gene Holder (205) 729-6134		

Tennessee Valley Authority Browns Ferry Nuclear Plant

LER SUPPLEMENTAL INFORMATION

BFRO-50- 296 / 81060 R1 Technical Specification Involved	4.5.B.7
Reported Under Technical Specification 6.7.2.b(2) * Date	Due NRCNA
Date of Occurrence 10/12/81 Time of Occurrence 1700	Unit 3
Identification and Description of Occurrence: RHR system II upper suppression spray isolation valve 3-FCV-74 open in the required time limit.	-75 failed to

Conditions Prior to Occurrence: Unit 1 at 0 %.

Unit 2 at 80%.

Unit 3 at 91%.

Action specified in the Technical Specification Surveillance Requirements met due to inoperable equipment. Describe.

None

Apparent Cause of Occurrence:

Failure to replace damaged worm shaft clutch after previous failure, (see BTRO-50-296/81047) induced wear on the new worm shaft clutch gear lugs allowing slippage and further damaging the handwheel clutch pinion lugs.

Analysis of Occurrence:

There was no effect on the health or safety of the public, no release of activity, no damage to the plant or equipment, and no resulting significant chain of events.

Corrective Action:

All defective Limitorque SMB-2 parts were replaced. In the future a more thorough examination of mating parts will be made to determine their condition.

Failure Data: BFRO-50-296/81047

Retention: Period - Lifetime: Responsibility - Document Control Supervisor

*Revision: Antalanen