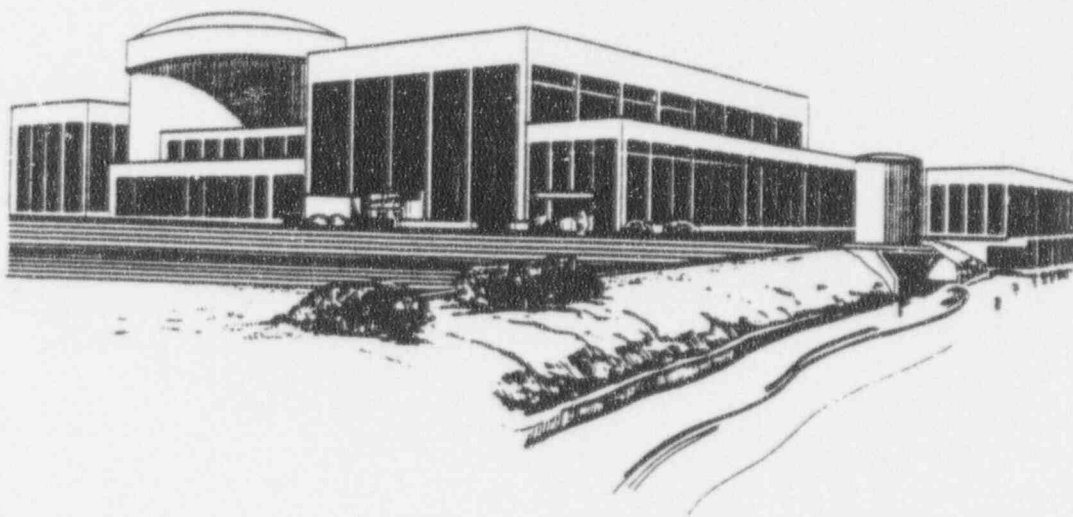


# FORT CALHOUN STATION PERFORMANCE INDICATORS



**APRIL 1993**

***SAFE OPERATIONS  
PERFORMANCE EXCELLENCE  
COST EFFECTIVENESS***

Pursuit of excellence is an attitude...  
it involves wisdom and sound judgment...  
it is a lifetime, career-long commitment...  
it is a way of life...it is doing the job  
right the first time, every time. It is  
inner-directed, not the result of external  
pressure, it is our own self worth—who  
we are and the pride and satisfaction  
that comes from being the right kind of  
person, not just in doing the right things.

James J. O'Connor

**OMAHA PUBLIC POWER DISTRICT  
FORT CALHOUN STATION  
PERFORMANCE INDICATORS REPORT**

*Prepared By:  
Production Engineering Division  
System Engineering  
Test and Performance Group*

**APRIL 1993**

## FORT CALHOUN STATION APRIL 1993 MONTHLY OPERATING REPORT

### OPERATIONS SUMMARY

Fort Calhoun Station operated at approximately 77% power until the unit was taken off-line on April 24, 1993 at 0244 hours for a scheduled one-week maintenance outage. The purpose of the outage was to improve plant reliability and thermal performance for the peak summer season. During the outage, the plant was maintained in hot shutdown.

On April 24 and 25, work on 161KV Circuit 1587 (components located in the switchyard) was conducted. After work on Circuit 1587 was completed, 161 KV power was supplied to FCS through transformer T1A4 while Transformer T1A3 was out-of-service. The oil in Transformer T1A3 was changed and Transformer T1A3 and its fire protection deluge piping were tested. On April 29, Transformer T1A3 was returned to service and the 161KV system was restored to its normal lineup.

During the outage, the condensers were cleaned, six containment area radiation monitors were replaced, three safety injection tanks were drained and refilled (to increase the boron concentration), and a turbine electrohydraulic control system circuit card was replaced.

At 1019 hours on April 30 a non-licensed operator verifying tag clearance on the 345 KV synchronizing potentiometer mistakenly opened the wrong potential fuse drawer which caused a low voltage alarm on a non-vital 4160 V. bus. Although voltage remained normal on the non-vital bus, the low voltage signal initiated load shed and anticipatory startup of one Emergency Diesel Generator associated with a vital 4160 V. bus. The "A" Reactor Coolant Pump (RCP) tripped on the load shed signal and a reactor trip signal was generated. All control rods were previously fully inserted and the plant was in a permissible condition for low Reactor Coolant System (RCS) flow. Normal electrical lineup was restored and the "A" RCP was restarted.

FCS returned to reactor critical status at 2025 hours on April 30, 1993. and the turbine generator was synchronized to the grid at 0429 hours on May 1, 1993.

The following NRC inspection was completed during this reporting period:

<u>IER NO.</u>	<u>Description</u>
----------------	--------------------

93-04	Residents' Routine Inspection
-------	-------------------------------

No LERs were submitted during this reporting period.



Unit Capability Factor	Unplanned Capability Loss Factor	Unplanned Automatic Scrams/7,000 Hours Critical	Thermal Performance
HPSI Safety System Performance	AFW Safety System Performance	EDG Safety System Performance	Fuel Reliability Indicator
Chemistry Index	Collective Radiation Exposure	Volume of Low-Level Radioactive Waste	Industrial Safety Accident Rate

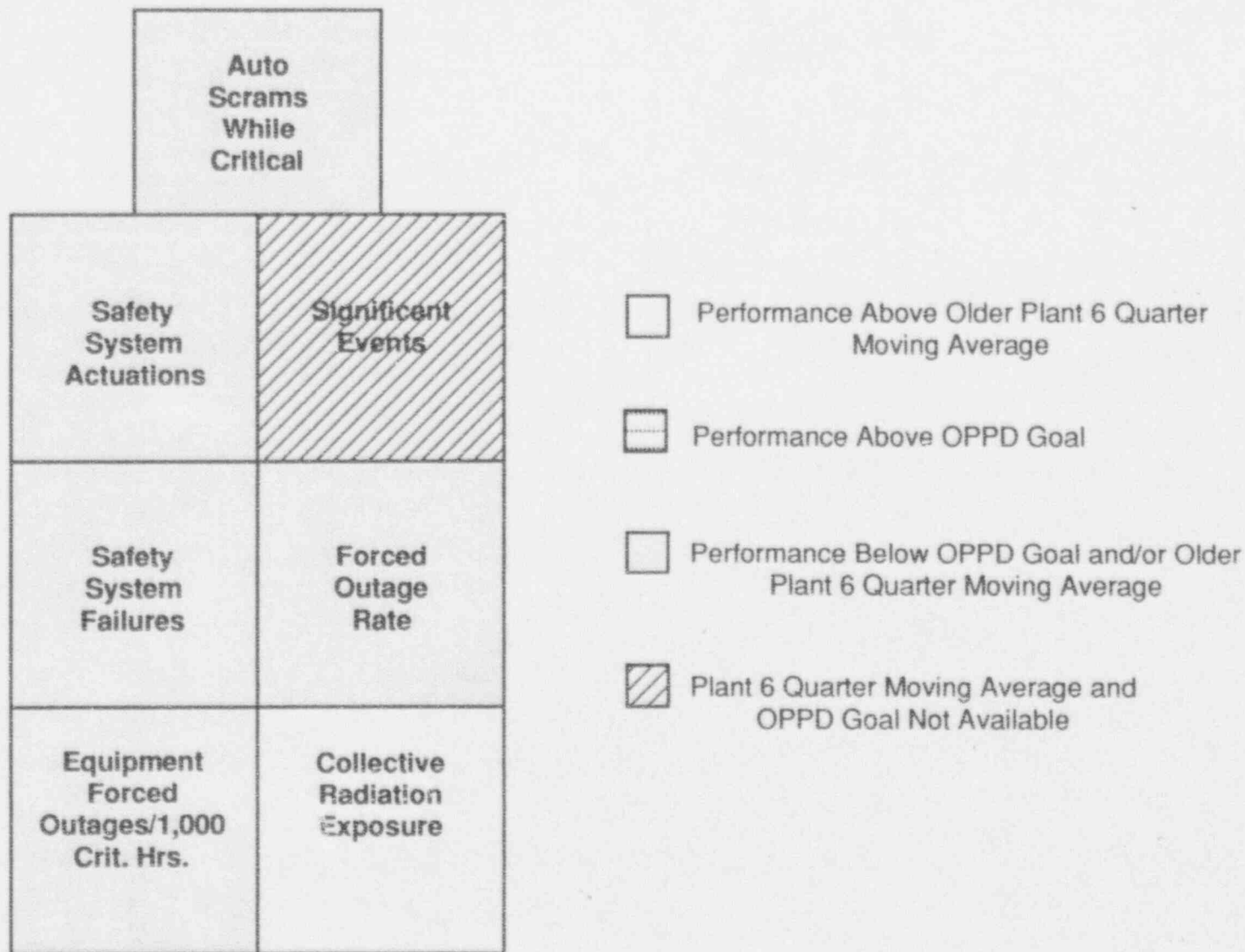
Performance in  
Industry Upper 10%

Performance Above  
OPPD Goal and/or  
Industry Median

Performance Below  
OPPD Goal and/or  
Industry Median

### INPO PERFORMANCE INDICATORS

(Performance for the twelve months from May 1, 1992 through April 30, 1993.)



### NRC PERFORMANCE INDICATORS

(Safety System Failures and Significant Events ratings are averages for July 1991 through December 1992. All other indicator values are for the twelve months from May 1, 1992 through April 30, 1993.)

# FORT CALHOUN STATION PERFORMANCE INDICATORS REPORT APRIL 1993 - SUMMARY

## POSITIVE TREND REPORT

The Positive Trend Report highlights several Performance Indicators with data representing continued performance above the stated goal and indicators with data representing significant improvement in recent months.

The following indicators have been selected as exhibiting positive trends for the reporting month:

### Loggable Reportable Incidents (Page 62)

The number of system failures has declined from a total of 47 in December 1992 to a total of 26 in April 1993.

### Diesel Generator Reliability (25 Demands) (Page 25)

There have been no failures in the last 25 demands for DG-1 or DG-2.

End of Positive Trend Report

## ADVERSE TREND REPORT

A Performance Indicator which has data representing three (3) consecutive months of declining performance constitutes an adverse trend. The Adverse Trend Report explains the conditions under which certain indicators are showing adverse trends.

The following indicators were exhibiting adverse trends for the reporting month.

### Gross Heat Rate (Page 19)

An adverse trend is indicated based on three consecutive months of declining performance.

### EAR Breakdown (Page 65)

An adverse trend is indicated based on three consecutive months of increases for the total number of open EARs.

End of Adverse Trend Report.

## INDICATORS NEEDING INCREASED MANAGEMENT ATTENTION REPORT

This section lists the indicators which show inadequacies when compared to the OPPD goal.

### Disabling Injury/Illness Frequency Rate (Page 2)

The disabling injury/illness frequency rate at the end of the reporting month (0.79) is above the 1993 goal of  $\leq 0.50$ .

### Number of Personnel Errors Reported in LERs (Page 5)

The percentage of personnel errors reported in LERs at the end of the reporting month (16.7%) exceeds the 1993 goal of a maximum of 12%.

### Forced Outage Rate (Page 8)

The forced outage rate for the twelve months from 4/1/92 through 3/30/93 (10.11%) is above the 1992 and 1993 Fort Calhoun goals of a maximum of 2.4%.

### Unplanned Safety System Actuations (NRC Definition) (Page 14)

The number of NRC unplanned safety system actuations for the reporting month (1) exceeds the 1993 Fort Calhoun goal of 0.

### Number of Control Room Equipment Deficiencies (Page 27)

The number of control room equipment deficiencies repairable on-line for the reporting month (49) exceeds the 1993 Fort Calhoun goal of a maximum of 45.

### Secondary System Chemistry (Page 33)

The CPI value for the reporting month (0.64) is above the 1993 goal of  $\leq 0.60$ .

### Violations Per 1,000 Inspection Hours (Page 36)

The number of violations per 1,000 inspection hours for the 12 months from 4/1/92 through 3/31/93 is 2.18, which exceeds the 1993 and 1992 Fort Calhoun goals of a maximum of 1.5.

### Percent of Completed Scheduled Maintenance Activities (Pages 49 through 53)

The percent of completed scheduled maintenance activities for electrical maintenance, pressure equipment, general maintenance and mechanical maintenance for the reporting month is less than the 1993 goal of  $\geq 85\%$ .

### In-Line Chemistry Instruments Out-of-Service (Page 56)

The number of in-line chemistry instruments out-of-service for the reporting month (18) is above the 1993 monthly goal of a maximum of 5.

End of Management Attention Report.

## PERFORMANCE INDICATOR REPORT IMPROVEMENTS/CHANGES

This section lists significant changes made to the report and to specific indicators within the report since the previous month.

The format of the report has been revised to emphasize the 1993 OPPD Nuclear Organization goals regarding Safe Operations, Performance and Costs.

INPO approximate industry upper percentile values have been revised based on the INPO 1992 Year-End Report.

### Safety System Failures

(Page 15)

This NRC performance indicator has been added to the report.

### Cents Per Kilowatt Hour

(Page 39)

This indicator has replaced the "Operations and Maintenance Budget" indicator.

### EAR Breakdown

(Page 65)

The graphs for this indicator have been revised to show the percentage of EARs that is overdue and the true backlog.

The following indicators have been deleted from the report in an effort to make it a more efficient and useful document: Planned Capability Loss Factor, Diesel Generator Unavailability, Security Non-System Failures, Security System Failures, Personnel Turnover Rate, Total Instruction Hours, Total Hours of Student Training, Comparison of Violations Among Region IV Plants, Cumulative Violations and NCVs, Overdue and Extended CARs, CARs Issued vs. Significant CARs vs. NRC Violations vs. LERs, Amount of Work On Hold Awaiting Parts, Inventory Accuracy, Spare Parts Inventory Value, Spare Parts Issued, Stockout Rate, and Expedited Purchases.

End of Performance Indicator Report Improvements/  
Changes Report



# Table of Contents/Summary

	<u>PAGE</u>
<u>GOALS</u> .....	X
<u>SAFE OPERATIONS</u> .....	<u>PAGE</u>
INDUSTRIAL SAFETY ACCIDENT RATE/DISABLING INJURY/ILLNESS FREQUENCY RATE .....	2
RECORDABLE INJURY/ILLNESS CASES FREQUENCY RATE .....	3
CONTAMINATIONS >5,000 DPM/100 CM <sup>2</sup> .....	4
NUMBER OF PERSONNEL ERRORS REPORTED IN LERs .....	5
<u>PERFORMANCE</u> .....	<u>PAGE</u>
STATION NET GENERATION (10,000 Mwh) .....	7
FORCED OUTAGE RATE .....	8
EQUIVALENT AVAILABILITY FACTOR .....	9
UNIT CAPABILITY FACTOR .....	10
UNPLANNED CAPABILITY LOSS FACTOR .....	11
UNPLANNED AUTOMATIC REACTOR SCRAMS PER 7,000 HOURS CRITICAL .....	12
UNPLANNED SAFETY SYSTEM ACTUATIONS - (INPO DEFINITION) .....	13
UNPLANNED SAFETY SYSTEM ACTUATIONS - (NRC DEFINITION) .....	14
SAFETY SYSTEM FAILURES .....	15
SAFETY SYSTEM PERFORMANCE	
HIGH PRESSURE SAFETY:	
INJECTION SYSTEM .....	16
AUXILIARY FEEDWATER SYSTEM .....	17
EMERGENCY AC POWER SYSTEM .....	18
GROSS HEAT RATE .....	19
THERMAL PERFORMANCE .....	20
FUEL RELIABILITY INDICATOR .....	21
DAILY THERMAL OUTPUT (Mwth) .....	22
EQUIPMENT FORCED OUTAGES PER 1,000 CRITICAL HOURS .....	23

<u>PERFORMANCE</u> (continued)	<u>PAGE</u>
EMERGENCY DIESEL GENERATOR UNIT RELIABILITY .....	24
EMERGENCY DIESEL GENERATOR RELIABILITY (25 DEMANDS) .....	25
EMERGENCY DIESEL GENERATOR UNRELIABILITY .....	26
NUMBER OF CONTROL ROOM EQUIPMENT DEFICIENCIES .....	27
COMPONENT FAILURE ANALYSIS REPORT (CFAR) SUMMARY .....	28
REPEAT FAILURES .....	29
COLLECTIVE RADIATION EXPOSURE (person-rem) .....	30
VOLUME OF LOW-LEVEL SOLID RADIOACTIVE WASTE (cubic ft.) .....	31
PRIMARY SYSTEM CHEMISTRY PERCENT OF HOURS OUT OF LIMIT .....	32
CHEMISTRY INDEX/SECONDARY SYSTEM CHEMISTRY .....	33
AUXILIARY SYSTEM (CCW) CHEMISTRY PERCENT OF HOURS OUTSIDE STATION LIMITS .....	34
MAXIMUM INDIVIDUAL RADIATION EXPOSURE (mRem) .....	35
VIOLATIONS PER 1,000 INSPECTION HOURS .....	36
SIGNIFICANT EVENTS .....	37

<u>COST</u>	<u>PAGE</u>
CENTS PER KILOWATT HOUR .....	39
STAFFING LEVEL .....	40

<u>DIVISION AND DEPARTMENT PERFORMANCE INDICATORS</u>	<u>PAGE</u>
AGE OF OUTSTANDING MAINTENANCE WORK ORDERS (CORRECTIVE NON-OUTAGE) .....	42
MAINTENANCE WORK ORDER BREAKDOWN (CORRECTIVE NON-OUTAGE) .....	43

CORRECTIVE MAINTENANCE BACKLOG GREATER THAN 3 MONTHS OLD (NON-OUTAGE) .....	44
RATIO OF PREVENTIVE TO TOTAL MAINTENANCE .....	45
PREVENTIVE MAINTENANCE ITEMS OVERDUE .....	46
MAINTENANCE OVERTIME .....	47
PROCEDURAL NONCOMPLIANCE INCIDENTS (MAINTENANCE).....	48
PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES (ELECTRICAL MAINTENANCE) .....	49
PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES (PRESSURE EQUIPMENT) .....	50
PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES (GENERAL MAINTENANCE) .....	51
PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES (MECHANICAL MAINTENANCE) .....	52
PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES (INSTRUMENTATION & CONTROL) .....	53
NUMBER OF MISSED SURVEILLANCE TESTS RESULTING IN LICENSEE EVENT REPORTS .....	54
CHECK VALVE FAILURE RATE .....	55
IN-LINE CHEMISTRY INSTRUMENTS OUT-OF-SERVICE .....	56
HAZARDOUS WASTE PRODUCED (Kg) .....	57
DECONTAMINATED RADIATION CONTROLLED AREA .....	58
RADIOLOGICAL WORK PRACTICES PROGRAM .....	59
NUMBER OF HOT SPOTS .....	60
DOCUMENT REVIEW .....	61
LOGGABLE/REPORTABLE INCIDENTS (SECURITY) .....	62

<u>DIVISION AND DEPARTMENT PERFORMANCE INDICATORS</u> (continued)	<u>PAGE</u>
TEMPORARY MODIFICATIONS (EXCLUDING SCAFFOLDING) .....	63
OUTSTANDING MODIFICATIONS .....	64
ENGINEERING ASSISTANCE REQUEST (EAR) BREAKDOWN .....	65
ENGINEERING CHANGE NOTICE STATUS .....	66
ENGINEERING CHANGE NOTICE BREAKDOWN .....	67
LER ROOT CAUSE BREAKDOWN .....	68
LICENSED OPERATOR REQUALIFICATION TRAINING .....	69
LICENSE CANDIDATE EXAMS .....	70
OUTSTANDING CORRECTIVE ACTION REPORTS .....	71
MWO PLANNING STATUS .....	72
OVERALL PROJECT STATUS .....	73
PROGRESS OF CYCLE 15 OUTAGE MODIFICATION PLANNING .....	74

<u>ACTION PLANS, DEFINITIONS, SEP INDEX &amp; DISTRIBUTION LIST</u>	<u>PAGE</u>
ACTION PLANS FOR ADVERSE TRENDS .....	75
PERFORMANCE INDICATOR DEFINITIONS .....	77
SAFETY ENHANCEMENT PROGRAM INDEX .....	84
REPORT DISTRIBUTION LIST .....	86

TABLE OF CONTENTS/SUMMARY TREND SYMBOLS

A = ADVERSE TREND  
 I = IMPROVED PERFORMANCE  
 D = DECLINING PERFORMANCE  
 NMA = NEEDS MANAGEMENT ATTENTION  
 NA = NOT APPLICABLE/AVAILABLE



## OPPD NUCLEAR ORGANIZATION GOALS

Vice President 1993 Priorities

### MISSION

The safe and reliable generation of electricity for OPPD customers through the professional use of nuclear technology. The Company shall conduct these operations prudently, efficiently and effectively to assure the health, safety and protection of all personnel, the general public and the environment.

### GOALS

#### Goal 1: SAFE OPERATIONS

To ensure the continuation of a "safety culture" in the OPPD Nuclear Program and to provide a professional working environment, in the control room and throughout the OPPD nuclear organization, that assures safe operation.

1993 Priorities:

Improve SALP ratings.

Improve INPO rating.

Reduce 1993 NRC violations with no violations more severe than level 4.

No unplanned automatic reactor scrams or safety system actuations.

#### Goal 2: PERFORMANCE

To strive for Excellence in Operations utilizing the highest standards of performance at Fort Calhoun Station that result in safe reliable plant operation in power production.

1993 Priorities:

Improve Quality, Professionalism, and Teamwork.

Improve Plant Reliability.

Meet or exceed INPO key parameters and outage performance goals.

Reduce the number of human performance errors.

#### Goal 3: COSTS

Operate Fort Calhoun Station in a manner that cost effectively maintains nuclear generation as a viable source of electricity.

1993 Priorities:

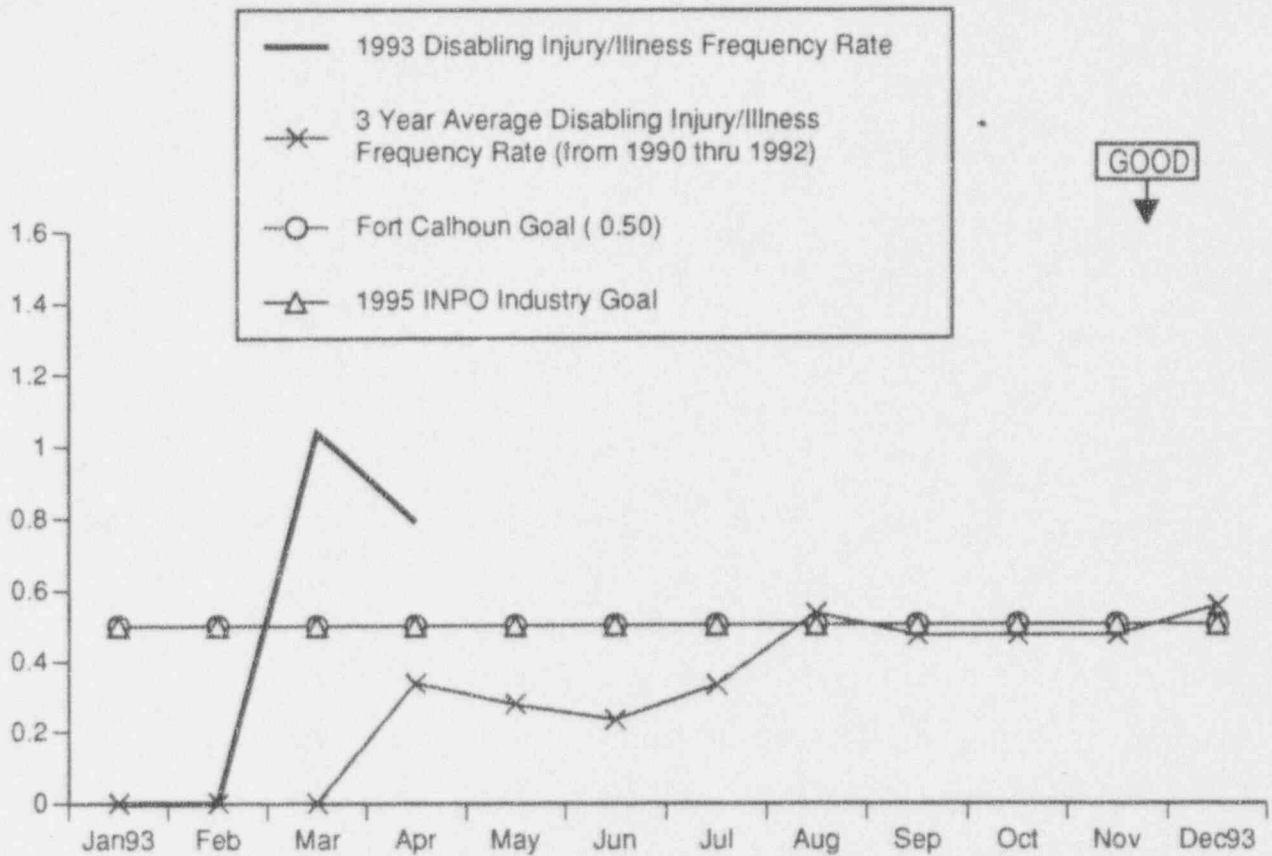
Maintain total O & M and Capital expenditures within budget.

Streamline work processes.

Goals Source: Scofield (Manager)

# **SAFE OPERATIONS**

**Goal: To ensure the continuation of a "safety culture" in the OPPD Nuclear Program and to provide a professional working environment in the control room and throughout the OPPD Nuclear Organization that assures safe operation.**



GOOD  
↓

**DISABLING INJURY/ILLNESS FREQUENCY RATE (LOST TIME ACCIDENT RATE)**

This indicator shows the 1993 disabling injury/illness frequency rate. The 3 year average (from 1990 through 1992) disabling injury/illness frequency rate is also shown.

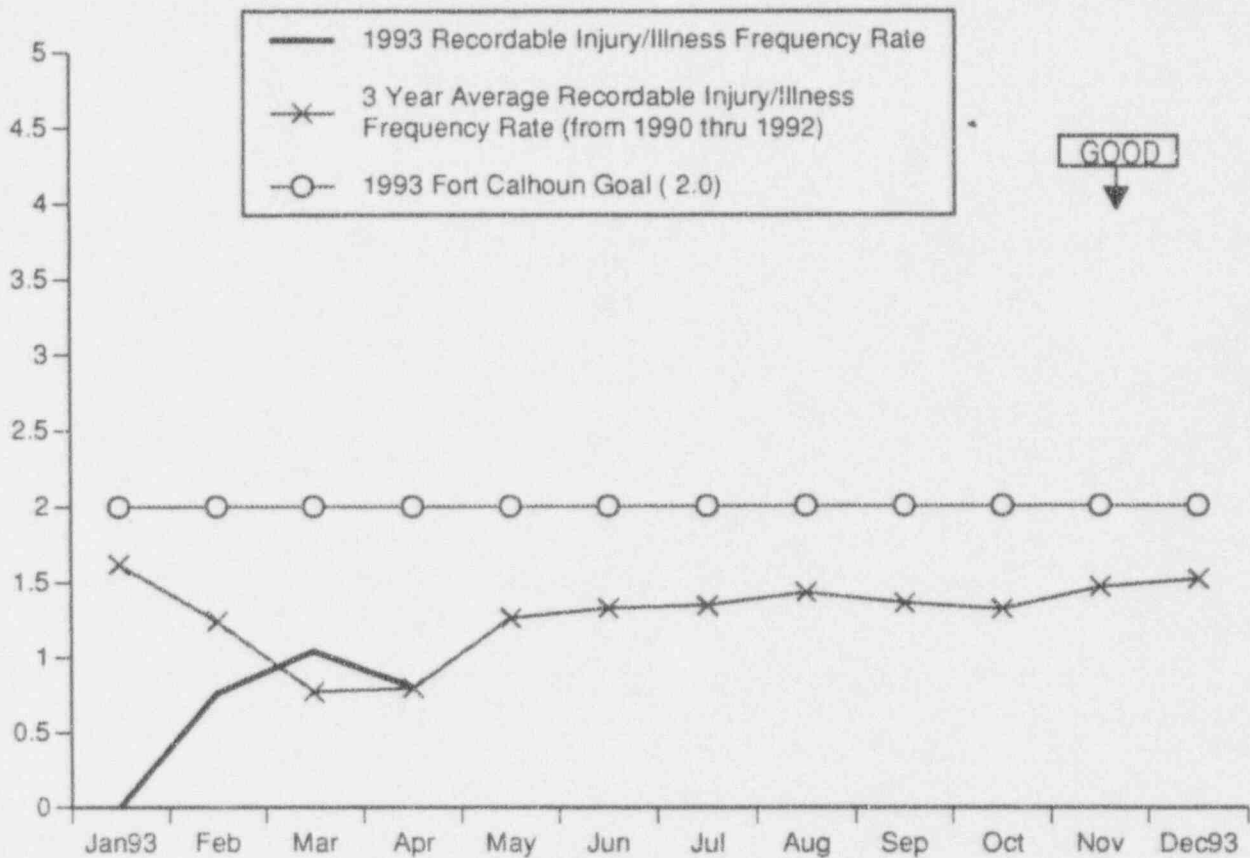
The disabling injury/illness frequency rate for January through April 1993 was 0.79. There were no lost time accidents, reported for the month of April. The total number of lost time accidents that have been reported during 1993 is 2. The 1993 disabling injury/illness frequency rate goal is a maximum value of 0.50. The 1995 INPO Industry goal is  $\leq 0.50$ .

The disabling injury/illness frequency rate for the past twelve months is 0.77.

The industry upper ten percentile disabling injury/illness frequency rate for the twelve months from 1/92 through 12/92 is approximately 0.14.

Data Source: Sorenson/Skaggs (Manager/Source)  
 Accountability: Chase/Richard  
 Adverse Trend: None

SEP 25, 26 & 27



**RECORDABLE INJURY/ILLNESS CASES FREQUENCY RATE**

This indicator shows the 1993 recordable injury/illness cases frequency rate. The 3 year average (from 1990 through 1992) recordable injury/illness cases frequency rate is also shown.

A recordable injury/illness case is reported if any of the Nuclear Divisions' personnel are injured on the job and require corrective medical treatment beyond first aid. The recordable injury/illness cases frequency rate is computed on a year-to-date basis.

The recordable injury/illness rate for January through April 1993 was reported as 0.80. There were no recordable injury/illness cases reported for the month of April. There have been 2 recordable injury/illness cases in 1993.

The recordable injury/illness rate for the past twelve months is 1.80.

The 1993 goal for this indicator is a maximum value of 2.0.

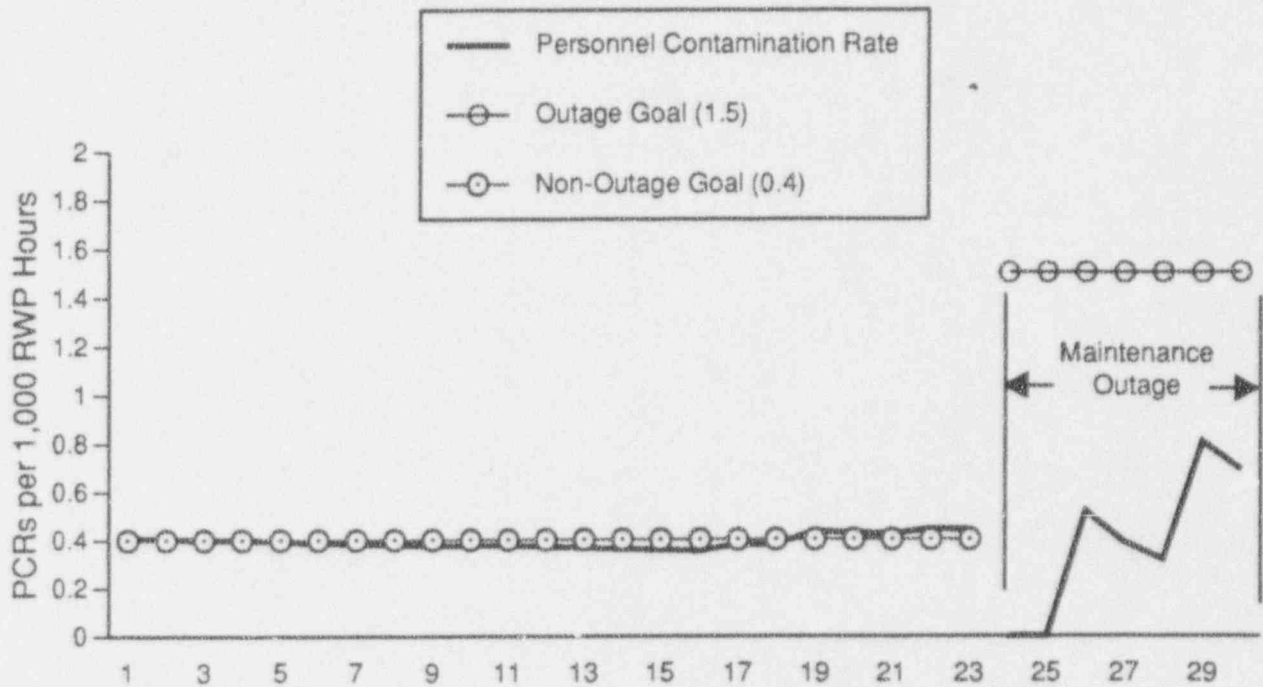
Data Source: Sorenson/Skaggs (Manager/Source)

Accountability: Richard

Adverse Trend: None

SEP 15, 25, 26 & 27





**CONTAMINATIONS >5,000 DPM/100 CM<sup>2</sup>**

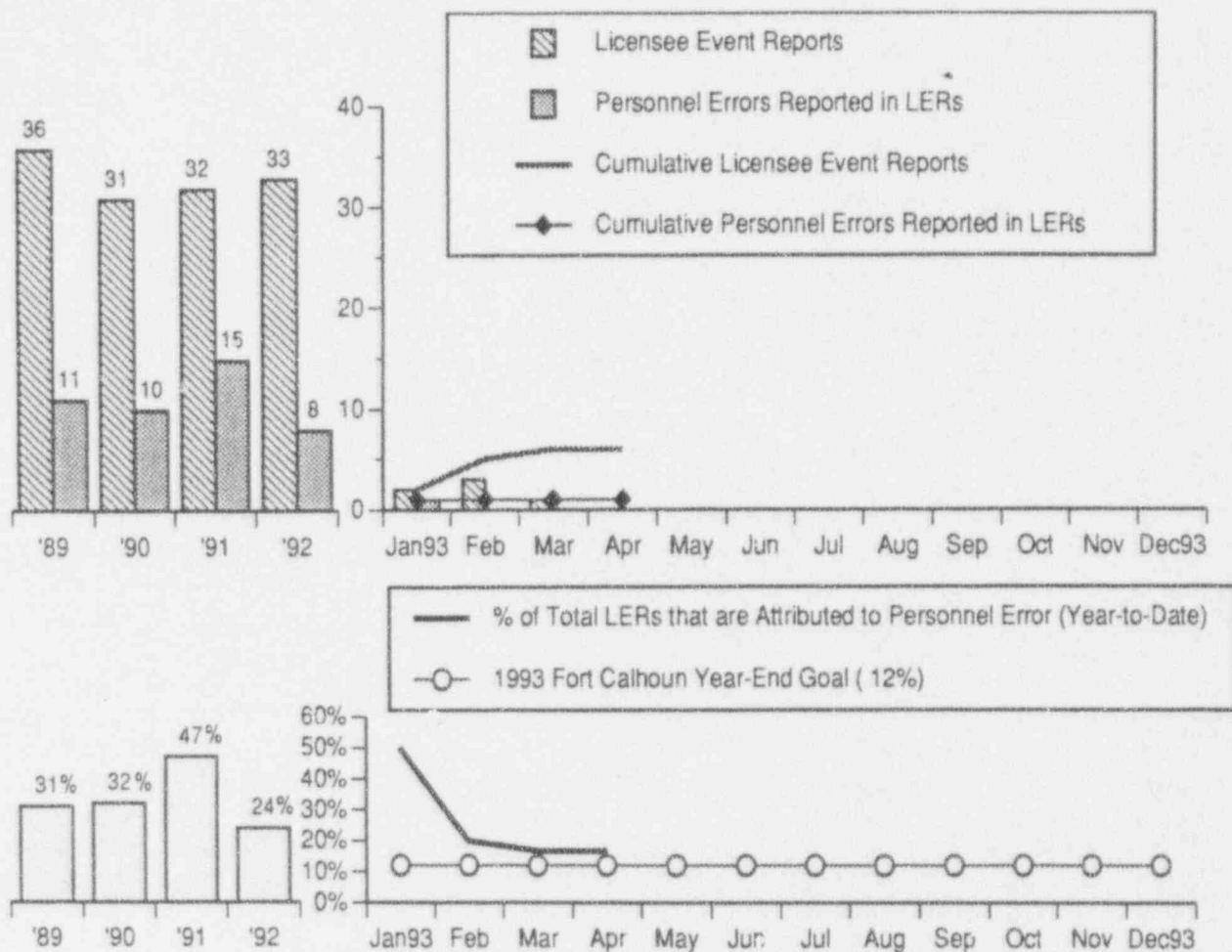
This indicator shows the Personnel Contamination Rate for contaminations >5,000 dpm/100 cm<sup>2</sup> for the reporting month. 7 contaminations occurred during April 1993. The contaminations were: 1) An individual working in Rm 60 received a skin contamination that was believed to be due to grinding of contamination through PCs. 2) An individual received a clothing contamination while inspecting pressure gauges at penetrations in Rm 23. Source believed to be PCs. 3) An individual received a skin contamination while performing monthly fire extinguisher checks in the Aux. building. 4) An individual received a clothing contamination while replacing a solenoid valve for the washing machine in the laundry. 5) An individual received a clothing contamination while deconning Rm 69 overhead door. 6) An individual received a skin contamination while working on fire zone 18 in containment. 7) An individual received a clothing contamination while working on FW-180 in containment.

There has been a total of 19 contaminations >5,000 dpm/100cm<sup>2</sup> in 1993. 16 of these contaminations were classified as non-outage and 3 were classified as outage contaminations.

There was a total of 273 contaminations >5,000 dpm/100cm<sup>2</sup> in 1992. There was a total of 55 contaminations >5,000 dpm/100cm<sup>2</sup> in 1991.

The 1993 goal for contaminations >5,000 dpm/100 cm<sup>2</sup> is 0.4 PCR/1,000 RWP hours (non-outage) and 1.5 PCR/1,000 RWP hours (outage).

Data Source: Chase/Williams (Manager/Source)  
 Accountability: Chase/Lovett  
 Adverse Trend: None



**NUMBER OF PERSONNEL ERRORS REPORTED IN LERs**

The top graph shows the number of Licensee Event Reports (LERs) submitted during each month in 1993, the LERs attributed to personnel error for each month, and the cumulative totals of both. The bottom graph shows the percentage of total LERs submitted that have been attributed to personnel error. The year-end totals for the four previous years are also shown for both graphs.

In April, there were no LERs reported.

The percentage of total LERs submitted year-to-date that have been attributed to personnel error was 16.7% at the end of April.

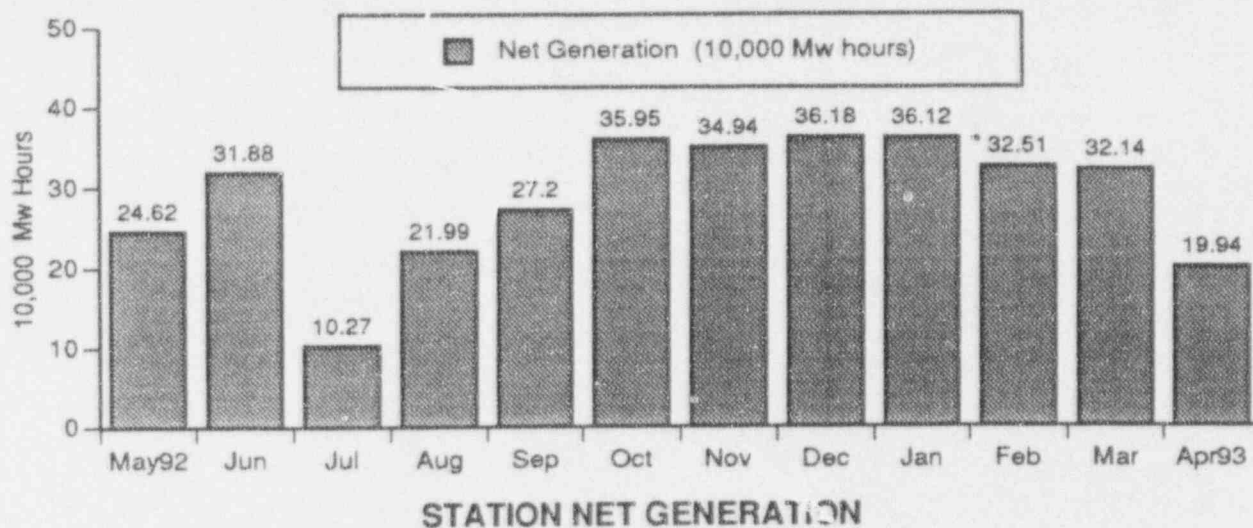
The 1993 goal for this indicator is that a maximum of 12% of the total LERs submitted will be attributed to personnel error.

Data Source: Short/Lippy (Manager/Source)  
 Accountability: Chase  
 Adverse Trend: None

SEP 15

# PERFORMANCE

**Goal: To strive for Excellence in Operations utilizing the highest standards of performance at Fort Calhoun Station that result in safe, reliable plant operation in power production.**



During the month of April 1993 a net total of 199,385 MWH was generated by the Fort Calhoun Station. The plant operated at 77% power from April 1 through 23 to conserve fuel to allow full power operation through the summer and up to the start of the refueling outage. Power was reduced to 0% from April 24 through 30 for a maintenance outage to increase systems efficiency and improve plant reliability before the peak summer season.

Unplanned energy losses for the month of September 1992 were attributable to the forced outage which began on 8/22/92 when an AC/DC converter failed in the Turbine Electro Hydraulic Control system. Pressurizer safety valve RC-142 then opened prior to reaching design pressure and the plant tripped on TM/LP. The generator was brought on-line at 2101 hours on 9/5/92.

Unplanned energy losses during August 1992 were the result of the forced outage on 8/22/92 (described above) and the forced outage that began on 8/5/92 when a feeder breaker to the 125V DC panel AI-41A failed resulting in a controlled shutdown to Mode 2. The turbine generator was synchronized to the grid on 8/6/92.

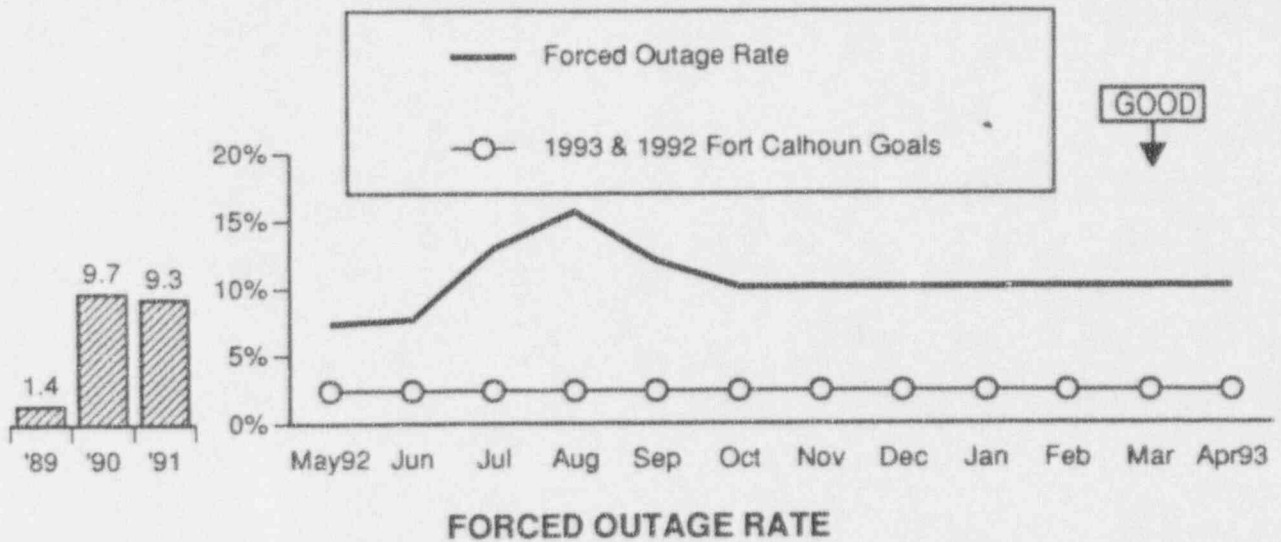
Unplanned energy losses for the month of July 1992 were a result of the forced outage that occurred on 7/3/92 due to the loss of an inverter and the subsequent reactor trip. The generator was brought on-line at 0610 hours on 7/23.

During the month of June 1992 unplanned energy losses were a result of a forced outage that occurred on 6/1/92 due to a dropped control rod. The plant was returned to 100% power on 6/4/92.

The station was returned to service after the Cycle 14 Refueling Outage when the reactor was taken critical on 5/1/92 at 1035 hours and the generator was put on-line on 5/3/92. A forced outage occurred on 5/14/92 when the turbine generator tripped on a false high level moisture separator trip signal which caused a simultaneous reactor trip. The reactor was returned to critical and the generator was put on-line on 5/15/92.

Data Source: Station Generation Report  
 Accountability: Chase  
 Adverse Trend: None





The forced outage rate (FOR) was reported as 10.11% for the twelve months from 5/1/92 to 4/30/93. There were no forced outage hours during the month of April 1993. Because this is a twelve month rate, assuming no additional forced outages, the FOR indicator will not improve until May 1993, when the May 1992 forced outage drops from the twelve month interval.

Forced outage hours for September 1992 were due to the forced outage that began on 8/22/92 when an AC/DC converter failed in the Turbine Electro Hydraulic Control system. Pressurizer safety valve RC-142 then opened prior to reaching design pressure and the plant tripped on TM/LP. The generator was brought on-line at 2101 hours on 9/5/92.

During the month of August 1992 forced outage hours were due to the forced outage on 8/22/92 (described above) and the forced outage on 8/5/92 when the turbine was taken off-line to replace a feeder breaker to the 125V DC panel AI-41A. The turbine generator was synchronized to the grid on 8/6/92.

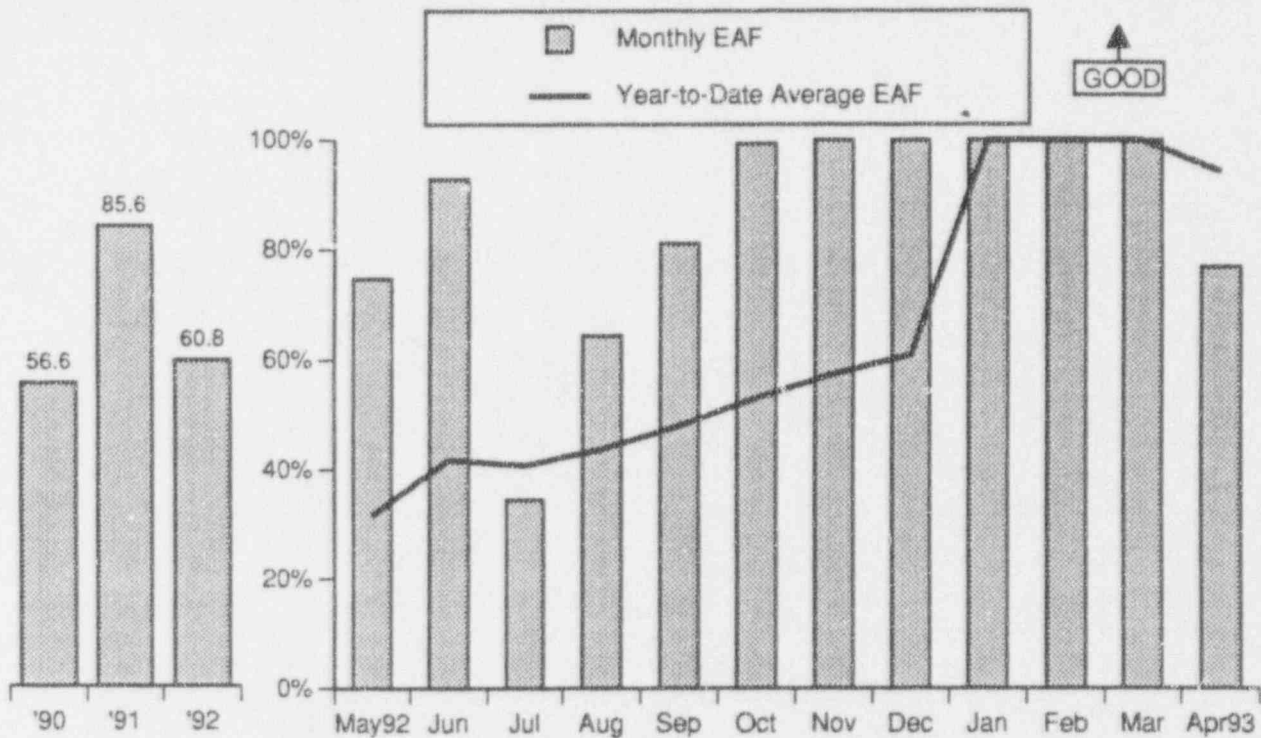
A forced outage caused by the loss of an inverter and the subsequent reactor trip occurred on 7/3/92. Additionally, RC-142 opened and failed to reclose. The generator was brought on-line at 0610 hours on 7/23/92.

A forced outage occurred on 6/1/92 when the unit was shutdown due to a dropped control rod. The generator was brought on-line at 0852 on 6/2/92.

A forced outage occurred on 5/14/92 at 1557 hours when the turbine generator tripped on a false high level moisture separator trip signal which caused a simultaneous reactor trip. The generator was brought on-line at 1150 hours on 5/15/92 following repairs.

The 1993 and 1992 Fort Calhoun goals for the Forced Outage Rate are a maximum of 2.4%.

Data Source: Monthly Operations Report & NERC GAD Forms  
 Accountability: Chase  
 Adverse Trend: None



**EQUIVALENT AVAILABILITY FACTOR**

This indicator shows the plant monthly Equivalent Availability Factor (EAF), the year-to-date average monthly EAF for 1993, and the EAF for the previous 3 years.

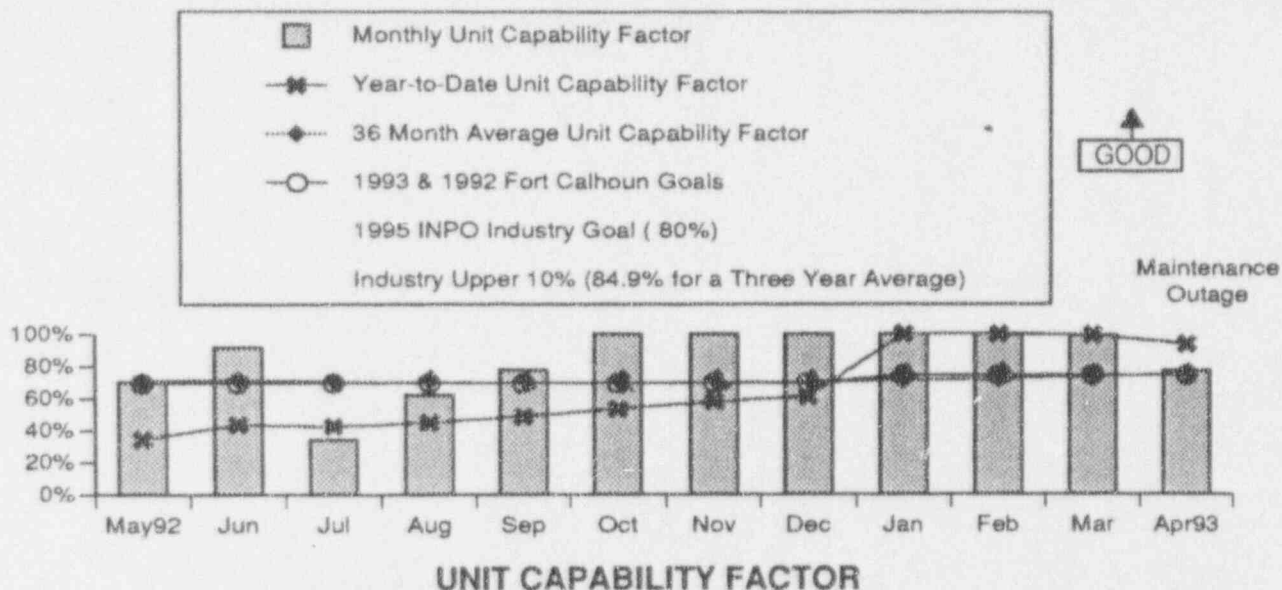
The EAF for the month of April 1993 was reported as 76.7%. Energy losses during the month were due to the maintenance outage from April 24 through 30. Energy losses due to the plant being operated at approximately 77% power to conserve fuel are not included in the EAF calculation. The year-to-date average monthly EAF was reported as 94% at the end of April.

The EAF for September 1992 was reported as 81%. This figure is the result of a forced outage that began on 8/22/92 when an AC/DC converter failed in the Turbine Electro Hydraulic Control system. Pressurizer safety valve RC-142 then opened prior to reaching design pressure during a plant transient and trip. The generator was brought on-line on 9/5/92.

The EAF for August 1992 was reported as 64.29%. This figure is a result of the 8/22/92 forced outage (described above) and a forced outage on 8/5/92 when a feeder breaker to the 125V DC panel AI-41A failed. The turbine generator was synchronized to the grid on 8/6/92.

The EAF for July 1992 was reported as 34.39%. This figure is a result of the forced outage caused by the loss of an inverter and the subsequent reactor trip on 7/3/92. The plant was brought to 90% power on 7/26/92.

Data Source: Dietz/Parra (Manager/Source)  
 Accountability: Chase  
 Adverse Trend: None



**UNIT CAPABILITY FACTOR**

This indicator shows the plant monthly Unit Capability Factor (UCF) value, the 1993 and 1992 year-to-date UCFs, the goals, the 36 month average UCFs, the 1995 INPO industry goal and the approximate industry upper ten percentile value. UCF is defined as the ratio of the available energy generation over a given period of time to the reference energy generation (the energy that could be produced if the unit were operated continuously at full power under reference ambient conditions) over the same time period, expressed as a percentage.

The UCF was reported as 77.1% for the month of April 1993. Operating the plant at 77% power from April 1 through 23 is not included as an energy loss in the UCF calculation because it was a planned derate for economic considerations. Planned energy losses for the month are the result of the maintenance outage from April 24 through 30. The year-to-date unit capability factor was reported as 94%. The 36 month average UCF was reported as 75% at the end of April.

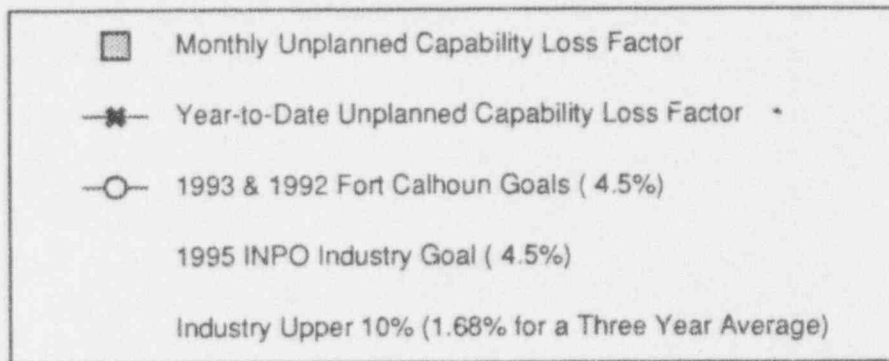
The UCF was reported as 77.5% for the month of September 1992. Unplanned energy losses for the month were a result of the forced outage that began on 8/22/92 when an AC/DC converter failed in the Turbine Electro Hydraulic Control system. Pressurizer safety valve RC-142 then opened prior to reaching design pressure during a plant transient and trip. The generator was brought on-line at 2101 hours on 9/5/92.

The UCF was reported as 62% for the month of August 1992. Unplanned energy losses for the month were a result of the 8/22/92 forced outage (described above) and the forced outage on 8/5/92 when a feeder breaker to the 125V DC panel AI-41A failed. The turbine generator was synchronized to the grid on 8/6/92.

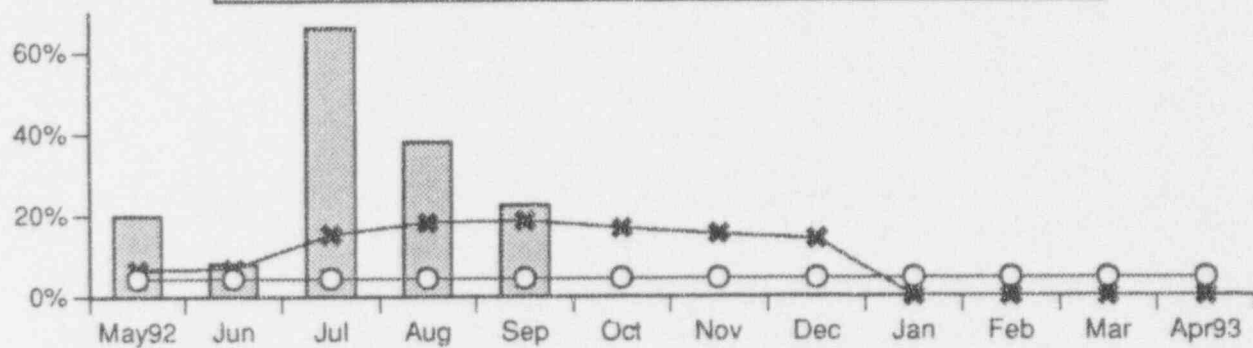
The 1995 INPO industry goal is 80% and the industry upper ten percentile value (for the three year period from 1/90 through 12/92) is approximately 84.9%.

The 1993 Fort Calhoun goal for Unit Capability Factor is 74.1%. The basis for this goal is 56 days for the Cycle 15 Refueling Outage, 20 days rampup (10 full power equivalent days), unplanned loss of 11.5 full power equivalent days, and 10 day ramp up (5 full power equivalent days), mini outage of 7 full power equivalent days, and 10 day ramp up (5 full power equivalent days).

Data Source: Generation Totals Report & Monthly Operating Report  
 Accountability: Chase  
 Adverse Trend: None  
 10



GOOD  
▼



### UNPLANNED CAPABILITY LOSS FACTOR

This indicator shows the plant monthly Unplanned Capability Loss Factor (UCLF), the 1993 and 1992 year-to-date UCLFs, the goals, the 1995 INPO industry goal and the approximate industry upper ten percentile value. UCLF is defined as the ratio of the unplanned energy losses during a given period of time, to the reference energy generation (the energy that could be produced if the unit were operated continuously at full power under reference ambient conditions), expressed as a percentage.

The UCLF was reported as 0% for the month of April 1993. Energy losses as a result of the maintenance outage are not included in the UCLF calculation because it was a planned outage. The year-to-date UCLF for 1993 is 0%. The 36 month average UCLF was reported as 11.4% at the end of April.

The UCLF was reported as 22.5% for the month of September 1992. Unplanned energy losses for the month were a result of the forced outage that began on 8/22/92 when an AC/DC converter failed in the Turbine Electro Hydraulic Control system.

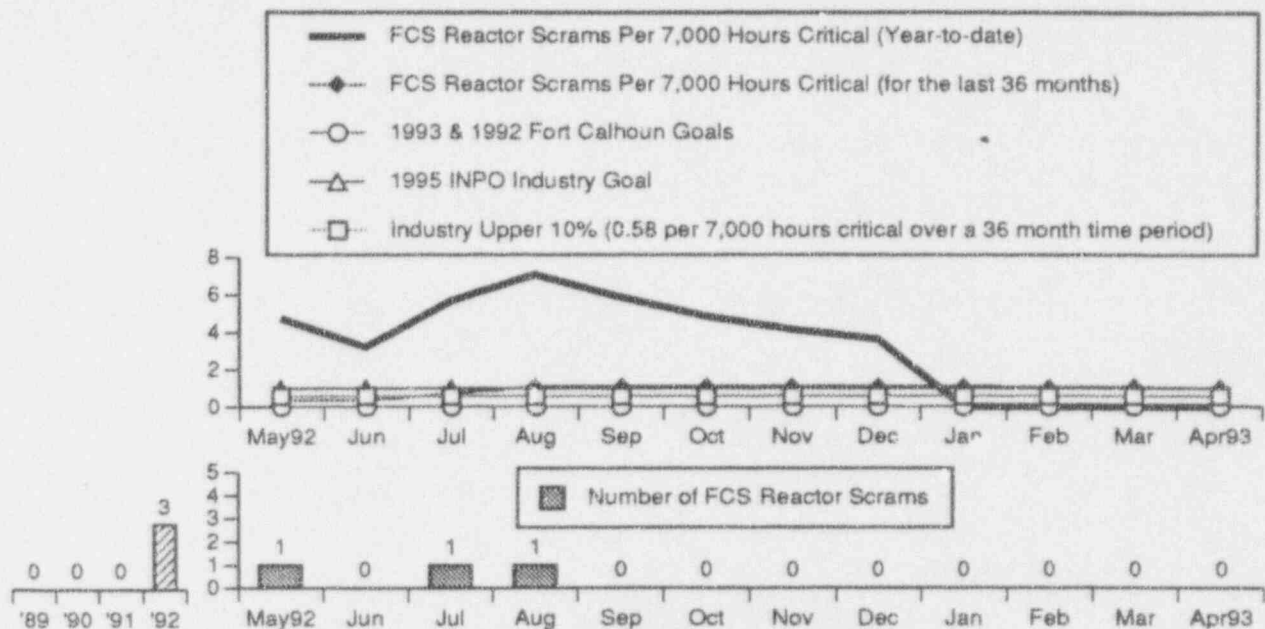
The UCLF was reported as 38% for the month of August 1992. Unplanned energy losses for the month were a result of the 8/22/92 forced outage (described above) and the forced outage on 8/5/92 when a feeder breaker to the 125V DC panel AI-41A failed.

The 1995 INPO industry goal is 4.5% and the industry upper ten percentile value (for the three year period from 1/90 through 12/92) is approximately 1.68%.

The 1993 Fort Calhoun goal for Unplanned Capability Loss Factor is 4.5%. The basis for this goal is an unplanned loss of 11.5 full power equivalent days and 10 day ramp up (5 full power equivalent days).

Data Source: Generation Totals Report & Monthly Operating Report  
 Accountability: Chase  
 Adverse Trend: None





### UNPLANNED AUTOMATIC REACTOR SCRAMS PER 7,000 HOURS CRITICAL

The upper graph shows the number of unplanned automatic reactor scrams per 7,000 hours critical (as defined in INPO's 11/91 publication "Detailed Descriptions of International Nuclear Power Plant Performance Indicators and Other Indicators") for Fort Calhoun Station. This value is calculated by multiplying the total number of scrams in a specified time period by 7,000 hours, then dividing that number by the total number of critical hours in the same time period.

The year-to-date station value is 0.0 for the month of April 1993. The value for the last 36 months is 1.002.

The lower graph shows the number of unplanned automatic reactor scrams that occurred during each month for the last twelve months.

The last unplanned automatic reactor scram occurred on August 22, 1992 as a result of the failure of an AC/DC converter in the Turbine Electro Hydraulic Control system. Pressurizer safety valve RC-142 then opened prior to reaching design pressure and the plant tripped on TM/LP.

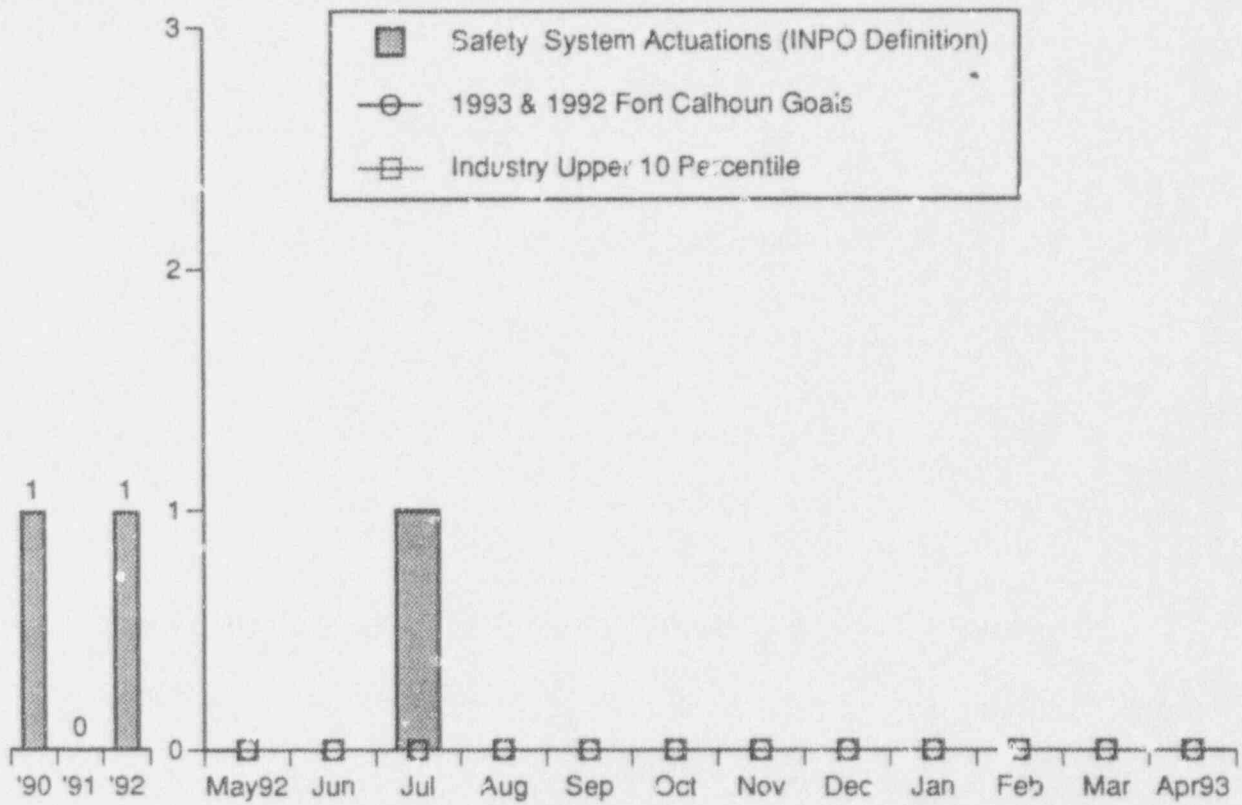
There was one unplanned automatic reactor scram in July 1992. This scram occurred on July 3 at 2336 as a result of the loss of inverter No. 2.

There was one unplanned automatic reactor scram in May 1992. This scram occurred on May 14 at 1557 when the turbine generator tripped on a false high level moisture separator trip signal which caused a simultaneous reactor trip. The last unplanned automatic reactor scram prior to this occurred on July 2, 1986.

The 1993 and 1992 goals for unplanned automatic reactor scrams per 7,000 hours critical have been set at zero. The 1995 INPO industry goal is one unplanned automatic reactor scram per 7,000 hours critical. The industry upper ten percentile value is approximately 0.58 scrams per 7,000 hours critical for the 36 month time period from 1/90 through 12/92.

Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)  
 Accountability: Chase  
 Adverse Trend: None





**UNPLANNED SAFETY SYSTEM ACTUATIONS - (INPO DEFINITION)**

There were no unplanned safety system actuations during the month of April 1993.

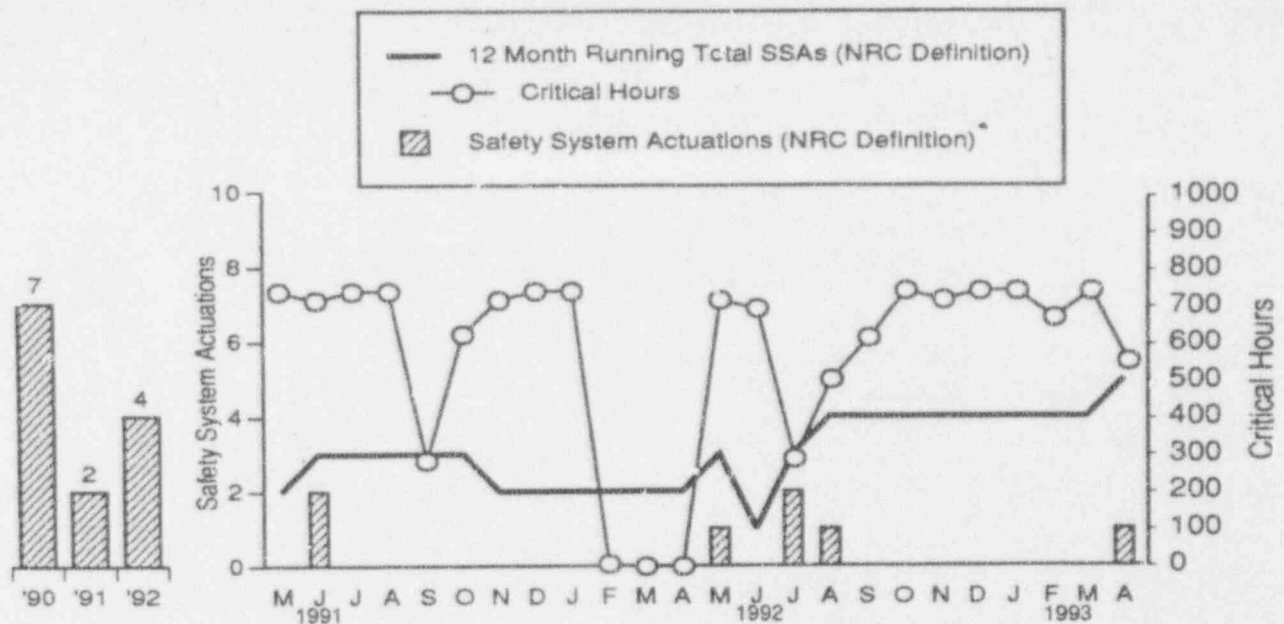
There was one unplanned safety system actuation during the month of July 1992 due to the loss of an inverter and the subsequent reactor trip on 7/3/92.

The 1993 and 1992 goals for the number of unplanned safety system actuations are zero.

Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)

Accountability: Jaworski/Foley/Ronning

Adverse Trend: None



### UNPLANNED SAFETY SYSTEM ACTUATIONS - (NRC DEFINITION)

This indicator shows the number of unplanned safety system actuations (SSAs), which includes the High and Low Pressure Safety Injection Systems, the Safety Injection Tanks, and the Emergency Diesel Generators. The NRC classification of SSAs includes actuations when major equipment is operated and when the logic systems for these safety systems are challenged.

An unplanned safety system actuation occurred on April 30, 1993 when a non-licensed operator mistakenly opened the wrong potential fuse drawer causing a low voltage alarm on bus 1A1, a loadshed on bus 1A1 and an auto start of an EDG.

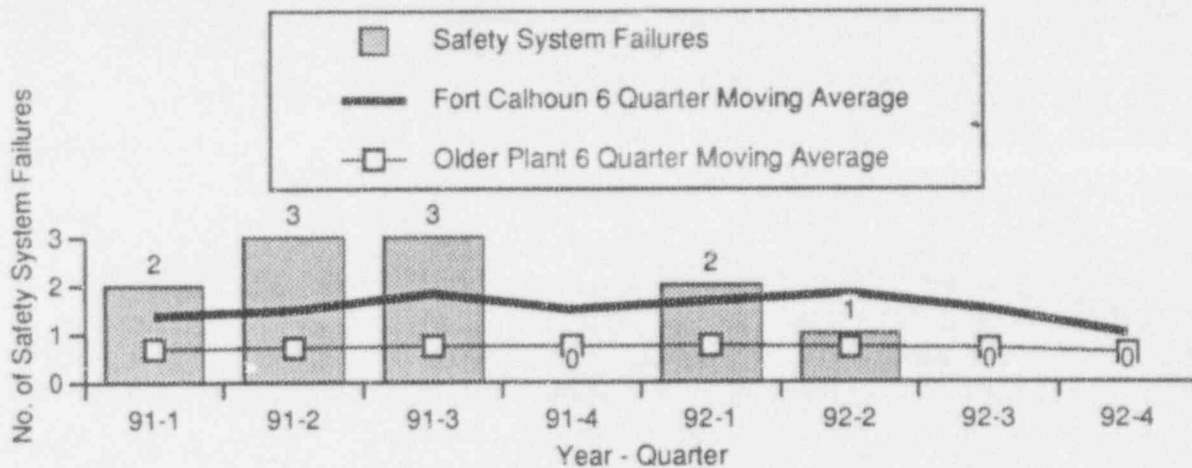
The last unplanned safety system actuation occurred on August 22, 1992 due to the failure of an AC/DC converter in the Turbine Electro Hydraulic Control system. Pressurizer safety valve RC-142 then opened prior to reaching design pressure during a plant transient and trip.

Two unplanned safety system actuations occurred in July 1992: 1) On July 3 there was an inverter failure and the subsequent reactor trip; 2) On July 23 there was an unplanned diesel generator start when an operator performing a surveillance test inadvertently pushed the normal start button instead of the alarm acknowledge button.

An unplanned safety system actuation occurred on May 14, 1992 when the turbine generator tripped on a false high level moisture separator trip signal which caused a simultaneous reactor trip and subsequent anticipatory start signal to both diesel generators.

The 1993 and 1992 Fort Calhoun goals for this indicator are 0.

Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)  
 Accountability: Jaworski/Foley/Ronning  
 Adverse Trend: None



### SAFETY SYSTEM FAILURES

This indicator illustrates the number of NRC Safety System Failures as reported by the Nuclear Regulatory Commission's Office for Analysis and Evaluation of Operational Data in the quarterly "Performance Indicators for Operating Commercial Nuclear Power Reactors" report.

The following NRC safety system failures occurred between the first quarter of 1991 and the fourth quarter of 1992:

First Quarter 1991: 1) Design errors in the electrical distribution system could prevent the system from supplying adequate voltage to safeguards loads. 2) Design errors in the electrical distribution system could jeopardize safety related loads under accident conditions. Breaker coordination problems could cause the loss of safety related buses.

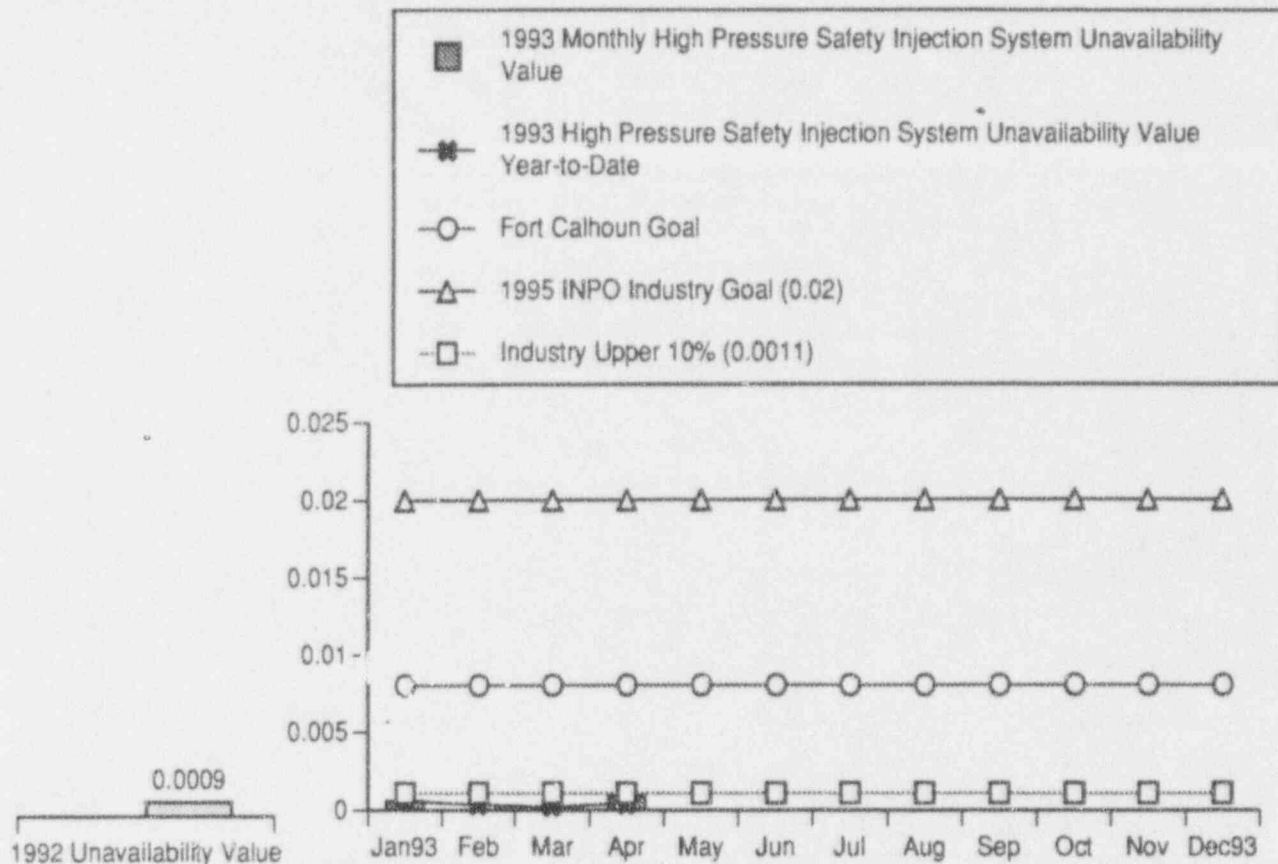
Second Quarter 1991: 1) Failure of high energy auxiliary steamlines in various equipment rooms could render equipment vital for safe shutdown inoperable. 2) All 4 channels of the pressurizer pressure low signal trip could have been nonconservatively calibrated due to an inadequate calibration procedure. 3) A steam generator blowdown was performed while the radiation monitor was inoperable. This was caused by the mode selector switch on the monitor being left in the calibrate position.

Third Quarter 1991: 1) Both EDGs could have been rendered unable to perform their design function due to radiator exhaust damper failure. The dampers had cracked pins in their couplings. 2) The station batteries were declared inoperable due to cracks developing in the cell casings. This was caused by inadequate design of the terminal post seals. 3) An error in an operating procedure could cause improper manipulation of nitrogen backup bottles for instrument air. This could cause a loss of the containment spray system.

First Quarter 1992: 1) Defective control switches in the 4KV switchgear could have rendered safety equipment inoperable. 2) All 4 channels of the SG DP trip for RPS had been calibrated nonconservatively. This occurred due to an incorrect procedure which specified a tolerance band that was too wide.

Second Quarter 1992: Fuse and breaker coordination problems for the DC buses could cause a loss of the entire bus if a fault occurred on one of the loads.

Data Source: Nuclear Regulatory Commission  
 Accountability: Chase  
 Adverse Trend: None



### HIGH PRESSURE SAFETY INJECTION SYSTEM SAFETY SYSTEM PERFORMANCE

This indicator shows the High Pressure Safety Injection System unavailability value, as defined by INPO in the Safety System Performance Indicator Definitions, for the reporting month.

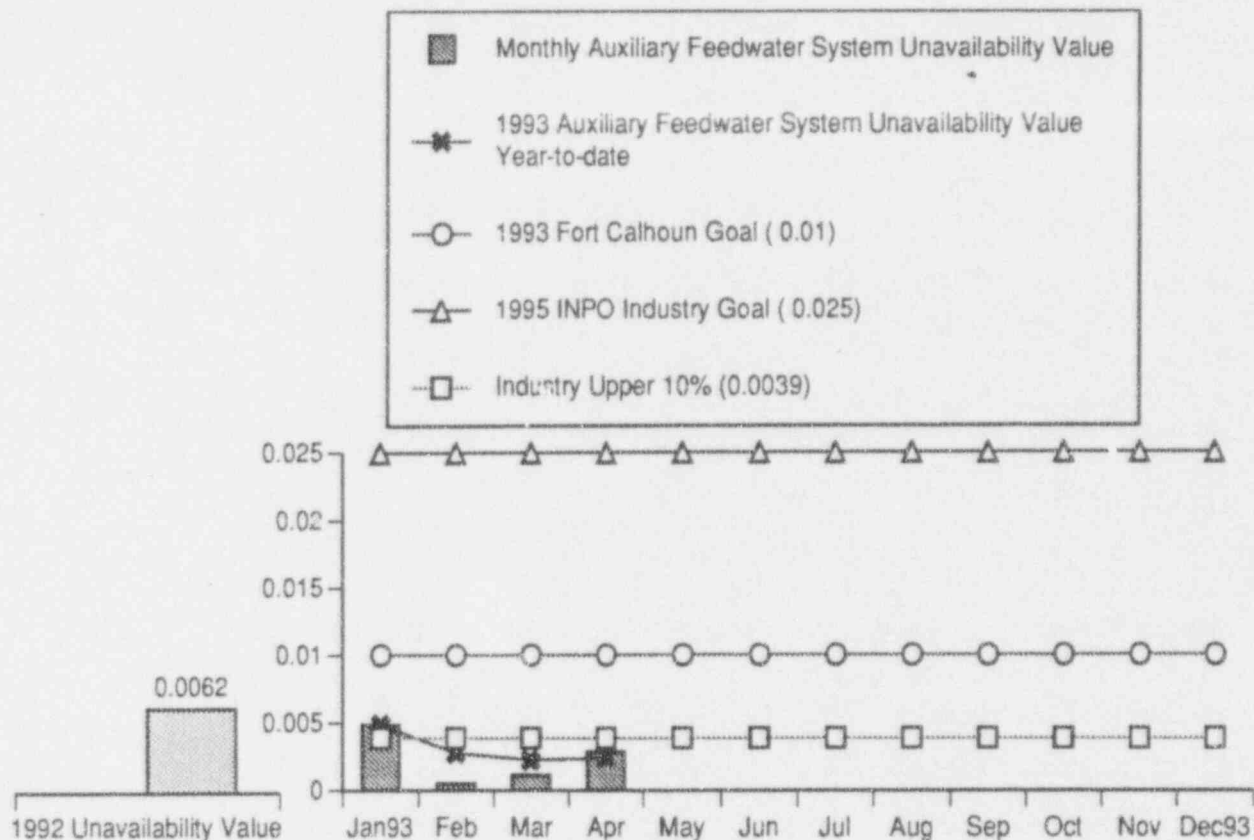
The High Pressure Safety Injection System unavailability value for the month of April 1993 was 0.0009. There was 1.55 hours of planned unavailability for surveillance tests and no hours of unplanned unavailability during the month. The 1993 year-to-date HPSI unavailability value was 0.0004 at the end of April.

There were no hours of planned or unplanned unavailability during March and February.

There were 1.48 hours of planned unavailability for surveillance tests and no hours of unplanned unavailability during the month of January.

The 1993 and 1992 Fort Calhoun goals for this indicator are a maximum of 0.008. The 1995 INPO industry goal is 0.02 and the industry upper ten percentile value (for the three year period from 1/90 through 12/92) is approximately 0.0011.

Data Source: Jaworski/Schaffer  
 Accountability: Jaworski/Schaffer  
 Adverse Trend: None



### AUXILIARY FEEDWATER SYSTEM SAFETY SYSTEM PERFORMANCE

This indicator shows the Auxiliary Feedwater System Unavailability value, as defined by INPO in the Safety System Performance Indicator Definitions, for the reporting month.

The Auxiliary Feedwater System Unavailability Value for April 1993 was 0.0029. There were 3.28 hours of planned unavailability for surveillance tests during the month. The 1993 year-to-date AFW unavailability value was 0.0024 at the end of April.

There were 1.73 hours of planned unavailability for surveillance tests during March.

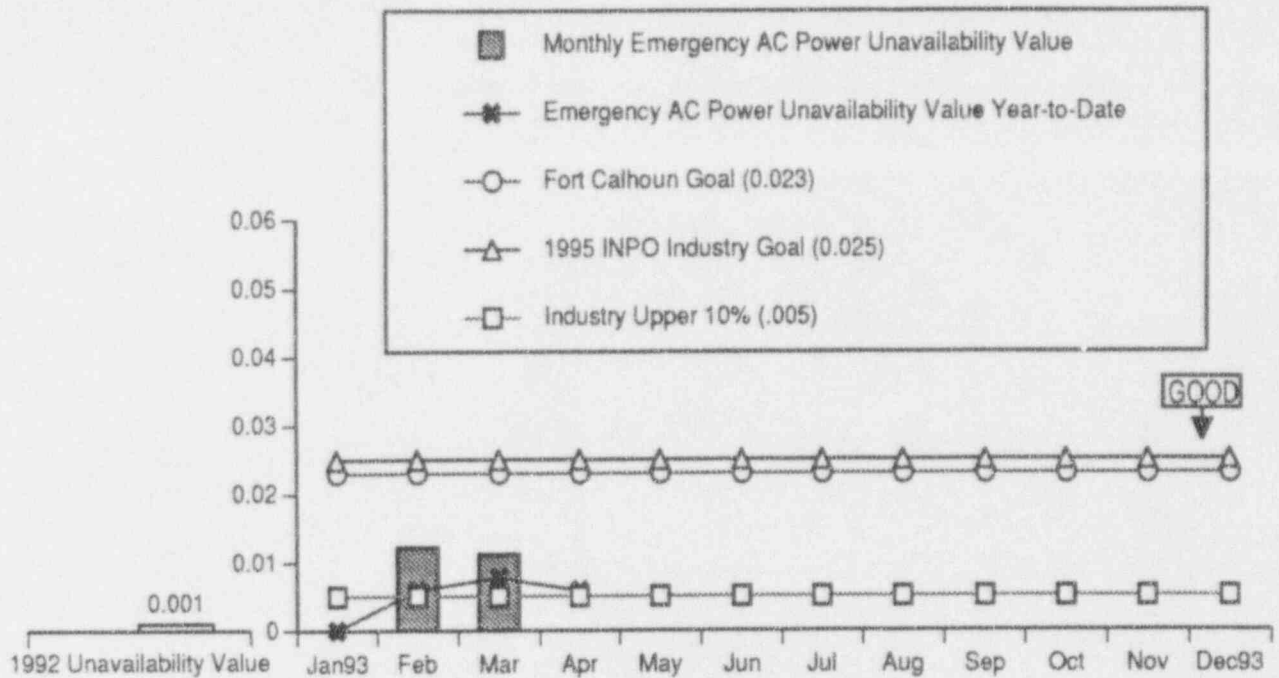
There were 0.73 hours of planned unavailability for surveillance tests during February.

There were 7.23 hours of planned unavailability for surveillance tests during January 1993.

The 1993 and 1992 Fort Calhoun year-end goals for this indicator are a maximum value of 0.01. The 1995 INPO industry goal is 0.025 and the industry upper ten percentile value (for the three year period from 1/90 through 12/92) is approximately 0.0039.

Data Source: Jaworski/Nay  
 Accountability: Jaworski/Nay  
 Adverse Trend: None





### EMERGENCY AC POWER SYSTEM SAFETY SYSTEM PERFORMANCE

This indicator shows the Emergency AC Power System unavailability value, as defined by INPO in the Safety System Performance Indicator Definitions, for the reporting month.

The Emergency AC Power System unavailability value for April 1993 is 0.0. There were no hours of unplanned or planned unavailability for DG-1 and DG-2 during the month. The Emergency AC Power System unavailability value year-to-date is 0.0058.

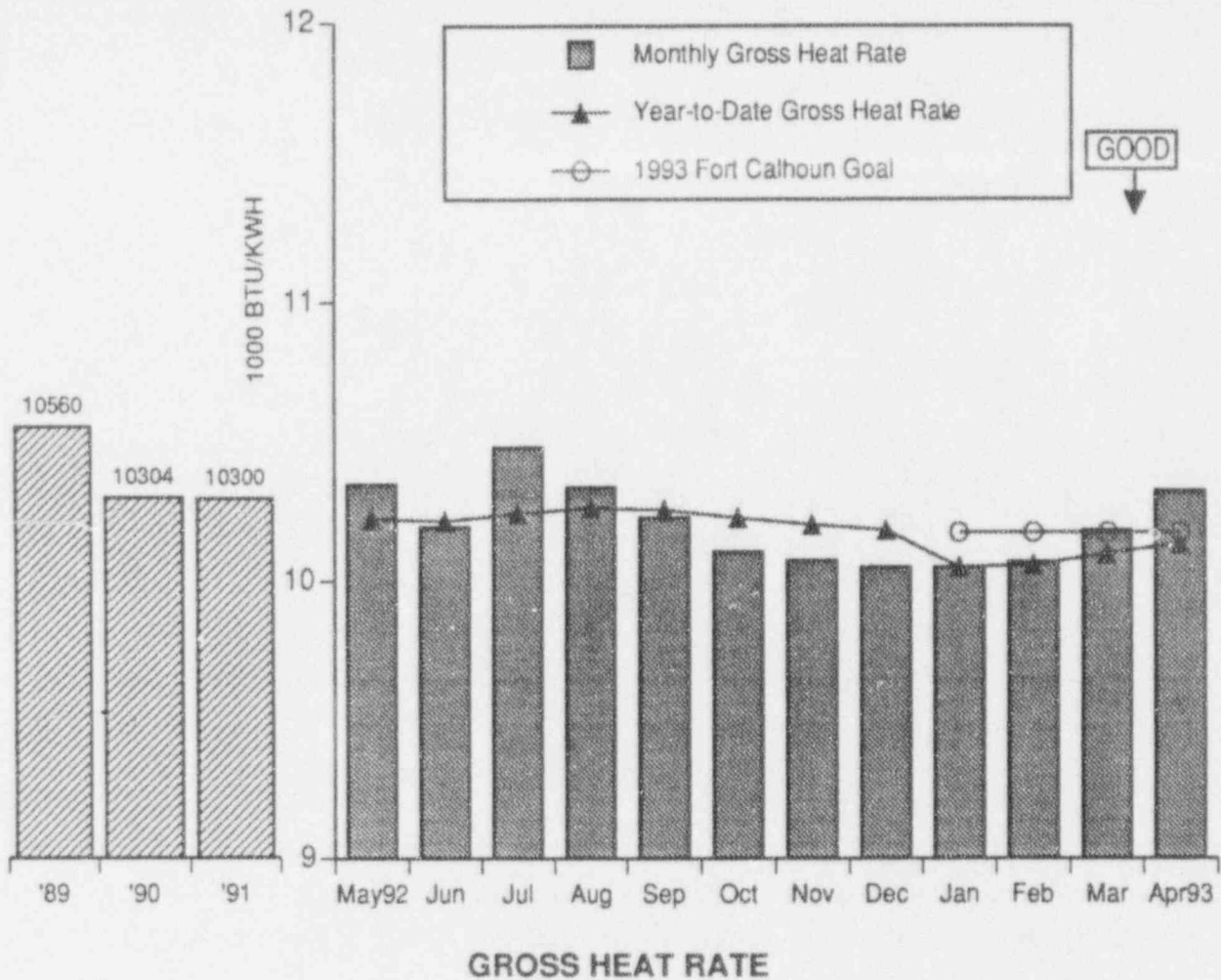
There were no (0) hours of unplanned unavailability and 16.7 hours of planned unavailability for a diesel maintenance outage for DG-1 in March. Ten MWOs were worked during this one day outage. There were no (0) hours of planned or unplanned unavailability for DG-2 in March.

There were no (0) hours of unplanned unavailability and 16.6 hours of planned unavailability for a diesel maintenance outage for DG-2 in February. There were no (0) hours of planned or unplanned unavailability for DG-1 during the month.

There were no (0) hours of planned or unplanned unavailability for DG-1 and DG-2 in January 1993.

The 1993 Fort Calhoun goal for this indicator is 0.023. The 1992 goal was 0.024. The 1995 INPO industry goal is 0.025 and the industry upper ten percentile value (for the three year period from 1/90 through 12/92) is approximately 0.005.

Data Source: Jaworski/Ronning  
 Accountability: Jaworski/Ronning  
 Adverse Trend: None



This indicator shows the Gross Heat Rate (GHR) for the reporting month, the year-to-date GHR, the 1993 goal and the year-end GHR for the previous 3 years.

The gross heat rate for the Fort Calhoun Station was reported as 10,319 BTU/KWH for the month of April 1993. The GHR varies with fluctuations in river water temperature. In general, the GHR improves during the winter months and degrades during the summer. This is because the gross heat rate is not normalized to the design river water temperature of 60 degrees Fahrenheit.

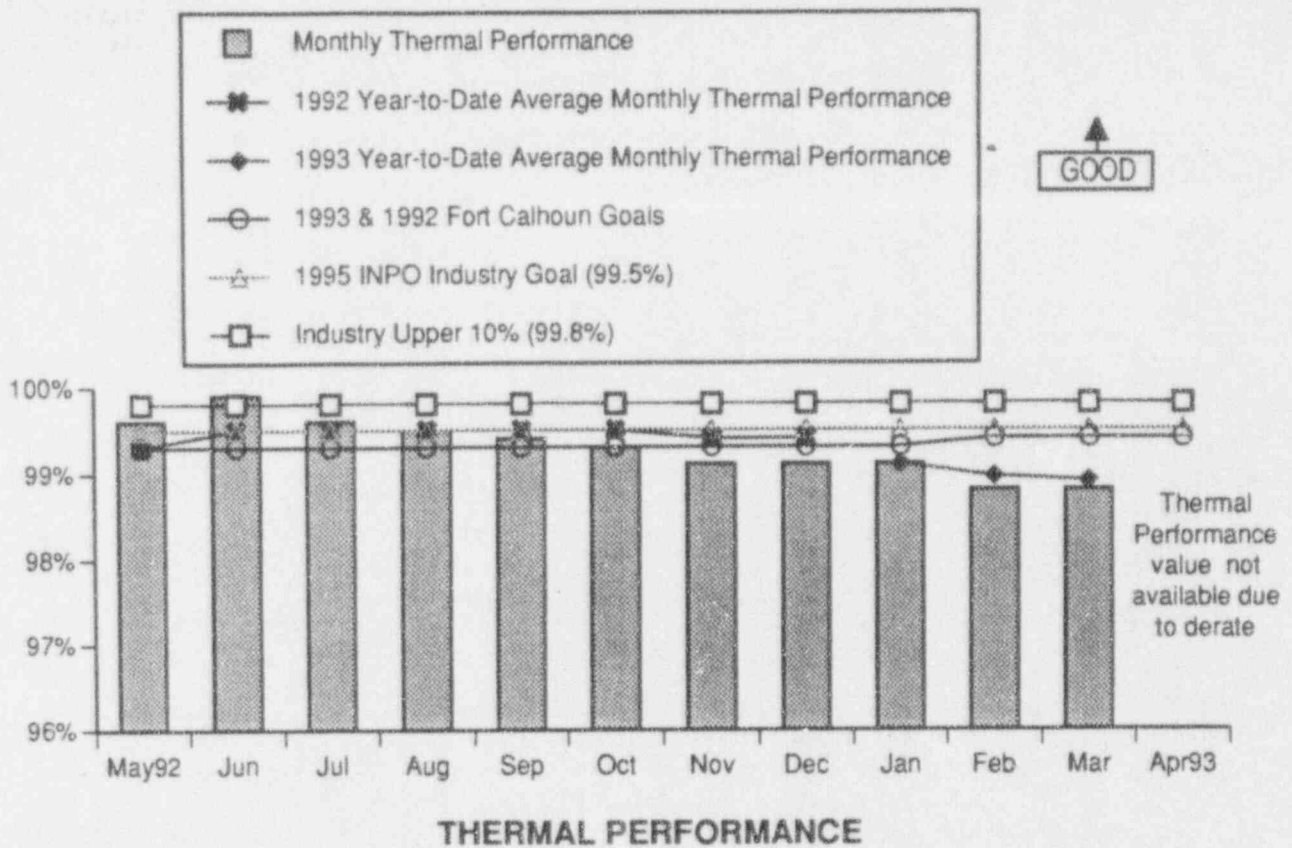
The year-to-date gross heat rate was reported as 10,128 BTU/KWH at the end of April.

The 1993 year-end gross heat rate goal is a maximum of 10,168 BTU/KWH.

Data Source: Holthaus/Gray (Manager/Source)

Accountability: Chase/Jaworski

Adverse Trend: An adverse trend is indicated based on three consecutive months of declining performance. The increase in gross heat rate for April is predominantly due to the derated power level and the plant maintenance outage.



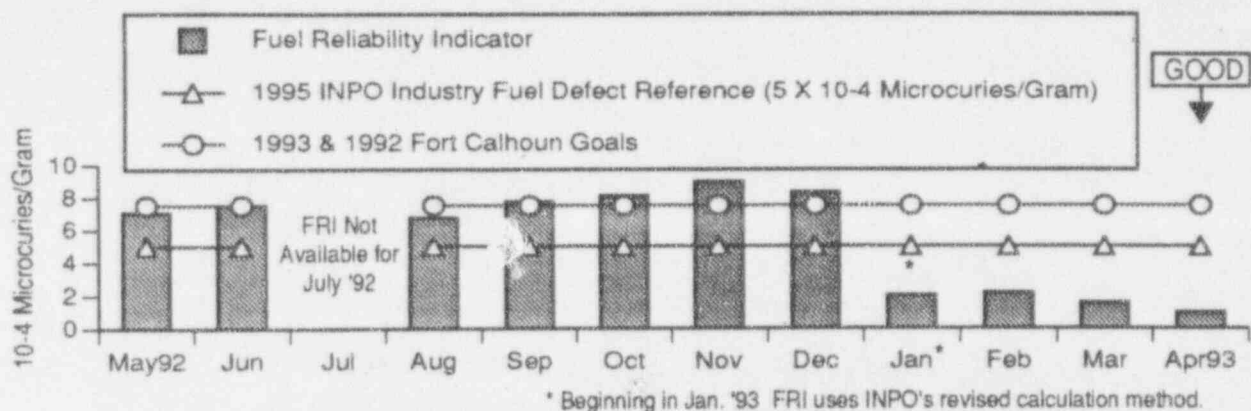
This indicator shows the Thermal Performance value for the reporting month, the year-to-date average thermal performance value, the 1993 and 1992 Fort Calhoun goals, the 1995 INPO industry goal and the approximate industry upper ten percentile value.

The thermal performance value for April 1993 can not be calculated (per INPO guidance) because the plant was operated at less than 80% power from April 1 through 23 prior to the maintenance outage. The average monthly thermal performance value from January through March was 98.9%.

The decline in thermal performance values through March was attributed to circulating water flow reductions possibly caused by condenser fouling and/or circ. water pump degradation. Inspection of CW-1B during the "B" cell outage on 4/93 showed no abnormal degradation of the pump impeller. Inspections during the April maintenance outage indicated considerable fouling of condenser tubes, a leaking divider plate gasket in FW-4B, and a torn backwash valve seat. The condenser was cleaned and equipment repairs made. Preliminary results show significant improvement in thermal performance.

The 1993 Fort Calhoun Goal for this indicator is a minimum of 99.4%. The 1992 goal was a minimum of 99.3%. The 1995 INPO industry goal is 99.5% and the industry upper ten percentile value (for the one year period from 1/92 through 12/92) is approximately 99.8%.

Data Source: Jaworski/Popek  
 Accountability: Jaworski/Popek  
 Adverse Trend: None  
 20



## FUEL RELIABILITY INDICATOR

The Fuel Reliability Indicator (FRI) for April 1993 was  $0.954 \times 10^{-4}$  microcuries/gram. This FRI value together with the shutdown chemistry data from April 23 through 30 continues to indicate a defect free core. The monthly FRI is a calculated value based on fission product activities present in the reactor coolant. Its purpose is to monitor industry progress in achieving and maintaining a high level of fuel integrity.

Only the data from April 1 through 2 at an average of 76.7% power was used for the calculation of the monthly INPO FRI value. This is in accordance with the INPO guidelines which state that data from steady-state power levels above 85% for the month should be used when possible. Plants that did not operate at steady-state power above 85% should collect data for the indicator at the highest steady-state power attained during the month. Power reduction commenced on April 23 for a one week outage.

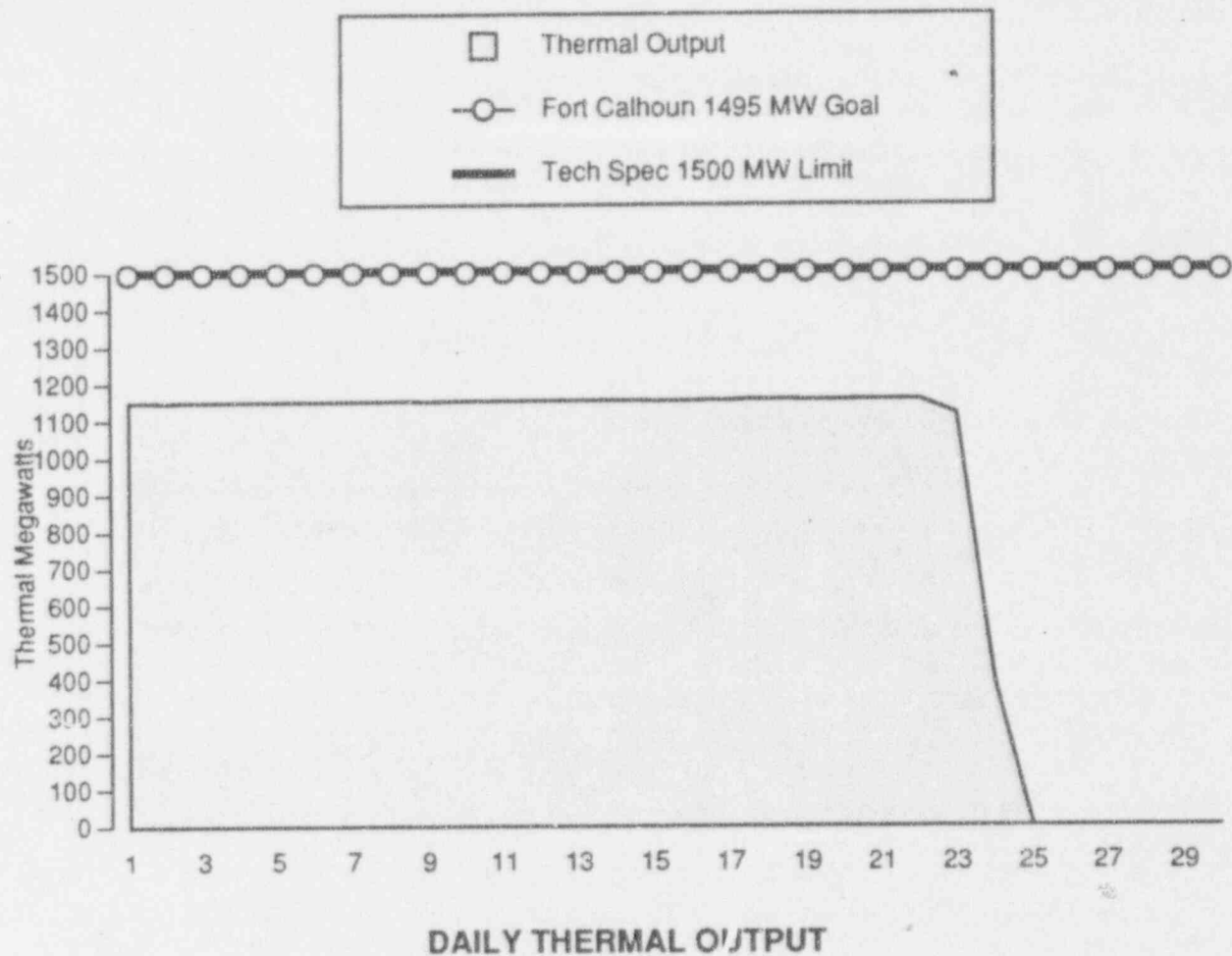
The April 1993 FRI value of  $0.954 \times 10^{-4}$  microcuries/gram is lower than the March FRI value of  $1.58 \times 10^{-4}$  microcuries/gram. The lower FRI value is due to the power correction in the new FRI calculation method. Reactor power has a significant impact in reactor coolant activities. With increasing power, the production rate of fission products in the fuel increases linearly, and the release rate of fission products from the fuel to the coolant increases exponentially. Therefore, indicator results are corrected for power level (i.e., operation at less than 100% power) and are normalized to a common average linear heat generation rate.

The FRI value, using the latest INPO calculation method, is expected to be below the 1993 goal of  $7.5 \times 10^{-4}$  microcuries/gram for the remainder of Cycle 14, without fuel failures. The current FRI trend for the Fort Calhoun Station at this time in core life together with studies of detailed shutdown chemistry data indicate a defect-free core when no Xe-133 activity increases and no iodine spiking are present. This has been confirmed with the Westinghouse Coolant Activity Data Evaluation Code, CADE, and with discussions with the Westinghouse technical expert on fuel failures. The last detected fuel failure was during Cycle 13.

The INPO September 1992 Report "Performance Indicators for U.S. Nuclear Utility Industry" (INPO No. 92-011) states that "...the 1995 industry goal for fuel reliability is that units should strive to operate with zero fuel defects. A value above  $5.0 \times 10^{-4}$  microcuries/gram indicates a high probability of unit operation with one or more fuel defects. The determination of current defect-free operation requires more sophisticated analysis by utility reactor engineers." The value of  $5.0 \times 10^{-4}$  microcuries/gram is not an INPO industry goal. It is defined as a "Fuel Defect Reference" number or a "Zero Leaker Threshold". Each utility will calculate whether the core is defect free or not.

Data Source: Holt/aus/Guliani  
 Accountability: Chase/Spilker  
 Adverse Trend: None





The above thermal output graph displays the daily operating power level during April 1993, the 1500 thermal megawatt average technical specification limit, and the 1495 thermal megawatt Fort Calhoun goal.

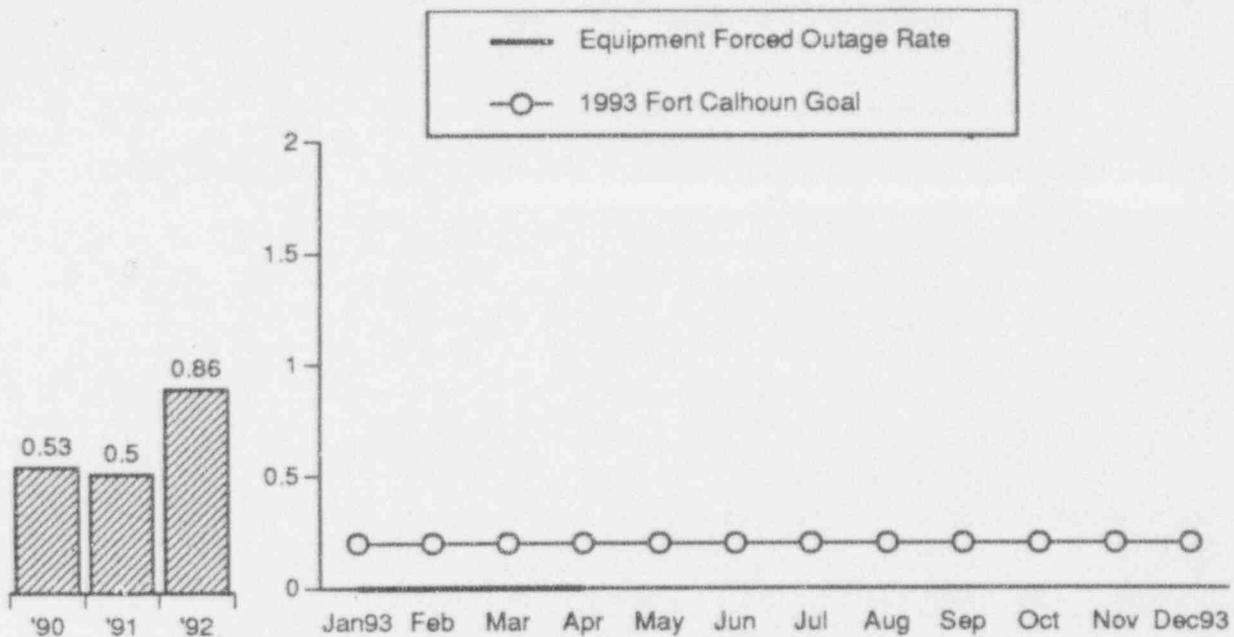
A power reduction to approximately 77% for fuel conservation was continued from late March through April 22. Power was then reduced to 0% for the maintenance outage, which continued through the end of the month.

Data Source: Holthaus/Gray (Manager/Source)

Accountability: Chase/Tills

Adverse Trend: None





### EQUIPMENT FORCED OUTAGES PER 1,000 CRITICAL HOURS

The equipment forced outage rate per 1,000 critical hours was 0.0 for the months from January through April 1993.

The last equipment forced outage began on August 22, 1992 (described below) and continued into September. The generator was brought on-line on 9/5/92.

The following two equipment forced outages occurred in August 1992: 1) on 8/5/92 a feeder breaker to the 125V DC panel AI-41A failed. The turbine generator was synchronized to the grid on 8/6/92; 2) on 8/22/92 an AC/DC converter failed in the Turbine Electro Hydraulic Control system. Pressurizer safety valve RC-142 then opened prior to reaching design pressure during a plant transient and trip. The plant was shutdown for the remainder of the month.

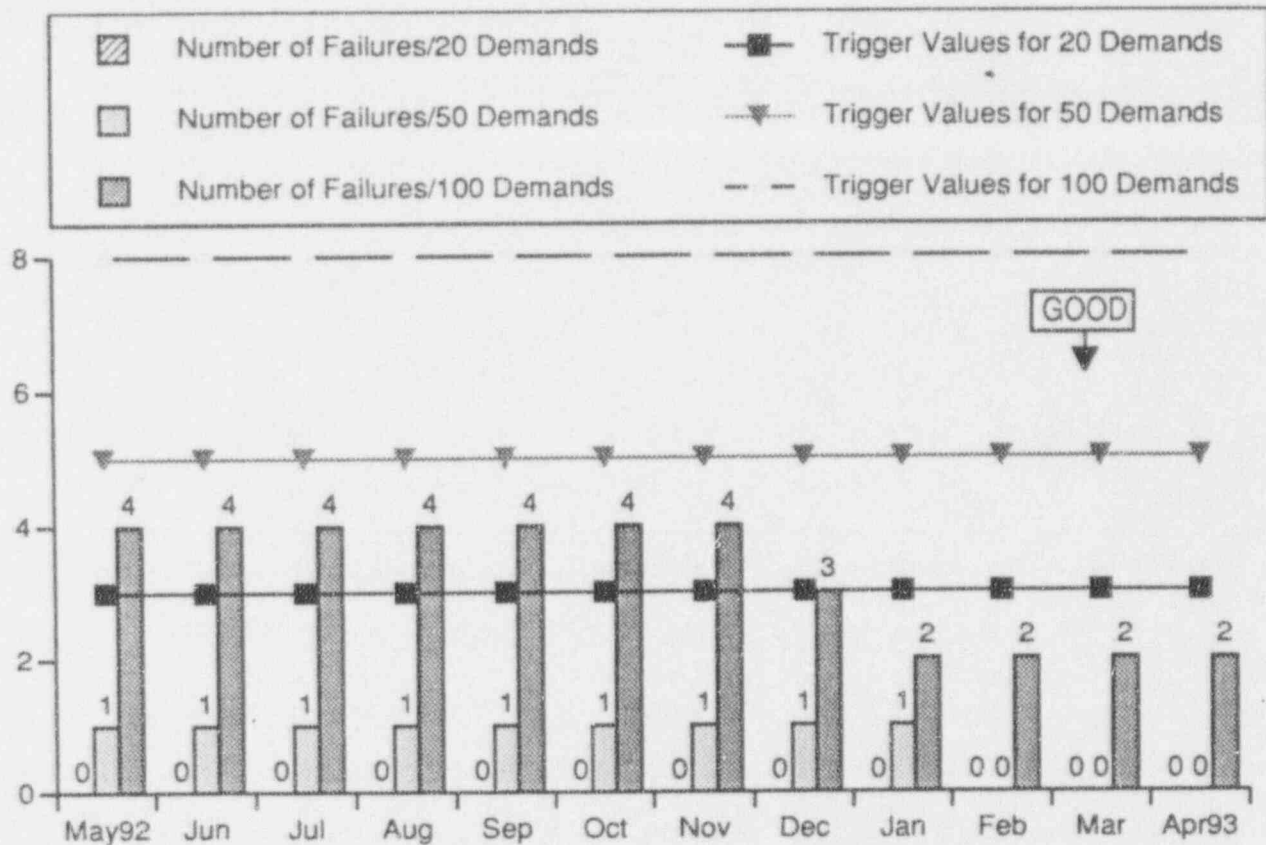
There was one equipment forced outage during July due to the loss of an inverter and the subsequent reactor trip on 7/3/92.

There was one equipment forced outage during June due to a dropped control rod. The rod was dropped at 2305 on 5/31/92 and reactor shutdown commenced at that time. The generator was taken off-line at 0234 on 6/1/92 and was brought back on-line at 0852 on 6/2/92.

There was one equipment forced outage during May. This equipment forced outage occurred on May 14 when the turbine generator tripped on a false high level moisture separator trip signal which caused a simultaneous reactor trip.

The 1993 Fort Calhoun goal for this indicator is a maximum of 0.20.

Data Source: Monthly Operations Report & Plant Licensee Event Reports (LERs)  
 Accountability: Chase/Jaworski  
 Adverse Trend: None

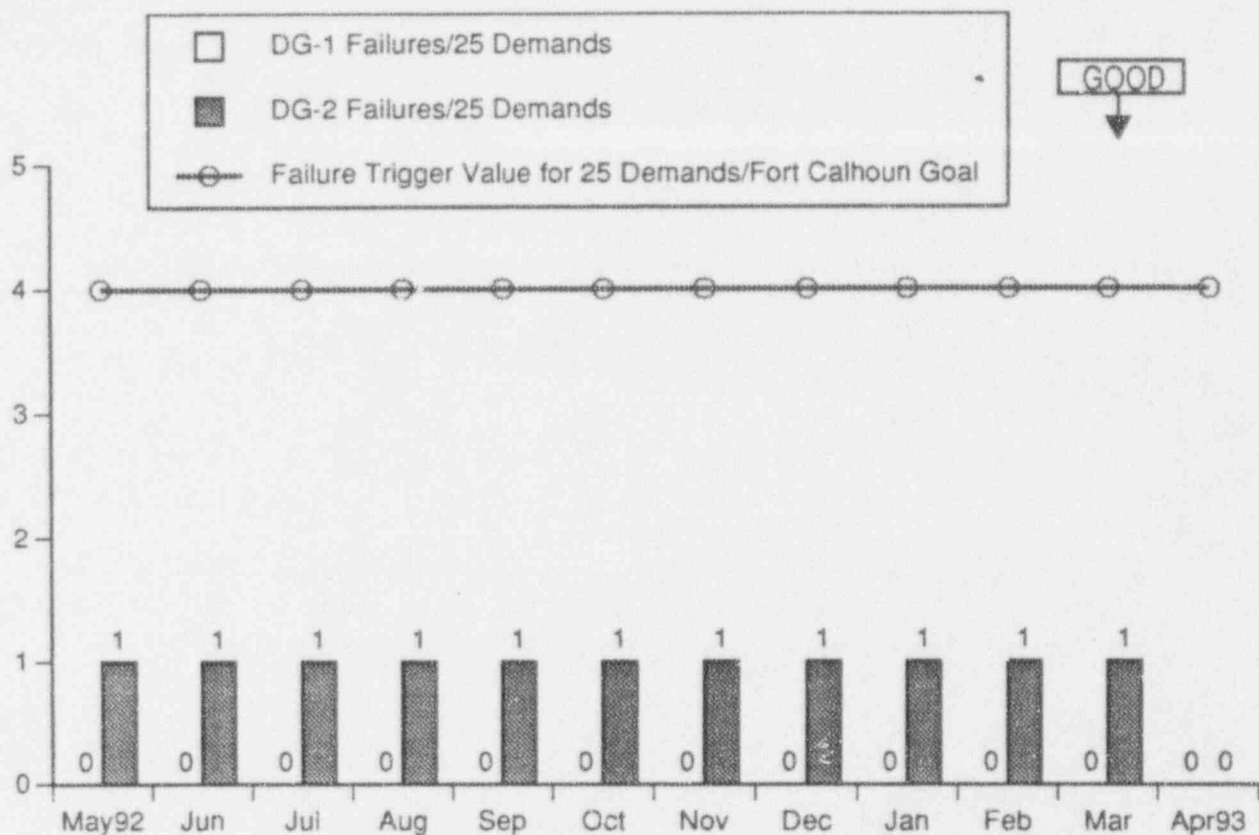


### EMERGENCY DIESEL GENERATOR UNIT RELIABILITY

This bar graph shows three monthly indicators pertaining to the number of failures that were reported during the last 20, 50, and 100 emergency diesel generator demands at the Fort Calhoun Station. Also shown are trigger values which correspond to a high level of confidence that a unit's diesel generators have obtained a reliability of greater than or equal to 95% when the failure values are below the corresponding trigger values. The Fort Calhoun 1993 goal is to have fewer failures than these trigger values.

The demands counted for this indicator include the respective number of starts and the respective number of load-runs for both Diesel Generators combined. The number of start demands includes all valid and inadvertent starts, including all start-only demands and all start demands that are followed by load-run demands, whether by automatic or manual initiation. Load-run demands must follow successful starts and meet at least one of the following criteria: a load-run that is a result of a real load signal, a load-run test expected to carry the plant's load and duration as stated in the test specifications, and a special test in which a diesel generator was expected to be operated for a minimum of one hour and to be loaded with at least 50% of design load (see exceptions and other demand criteria in the Definition Section of this report).

Data Source: Jaworski/Ronning (Manager/Source)  
 Accountability: Jaworski/Ronning  
 Adverse Trend: None



### DIESEL GENERATOR RELIABILITY (25 DEMANDS)

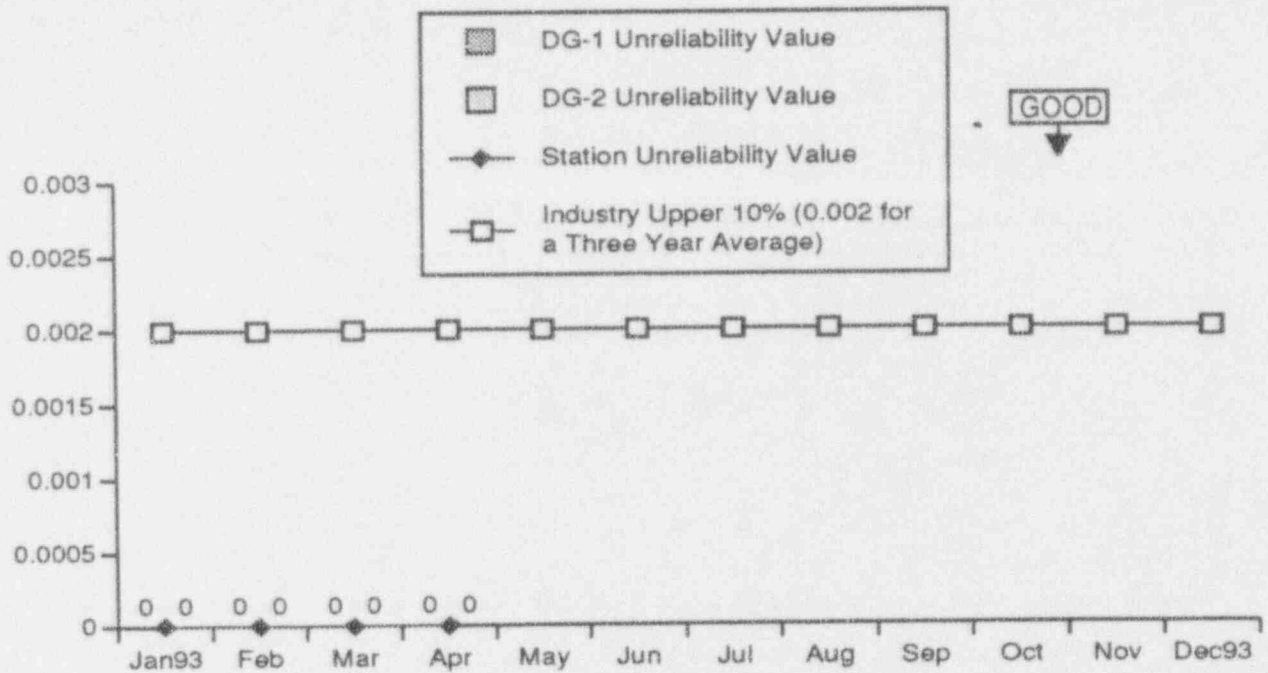
This indicator shows the number of failures experienced by each emergency diesel generator during the last 25 start demands and the last 25 load-run demands. A trigger value of 4 failures within the last 25 demands is also shown. This trigger value of 4 failures within 25 demands is the Fort Calhoun goal for 1992.

It must be emphasized that in accordance with NUMARC criteria, certain actions will take place in the event that any one emergency diesel generator experiences 4 or more failures within the last 25 demands on the unit. These actions are described in the Definitions Section of this report. A System Engineering Instruction has been drafted for the Fort Calhoun Station to institutionalize and formally approve/adopt the required NUMARC actions.

Diesel Generator DG-1 has not experienced any failures during the last 25 demands on the unit.

Diesel Generator DG-2 has not experienced any failures during the last 25 demands on the unit.

Data Source: Jaworski/Ronning (Manager/Source)  
 Accountability: Jaworski/Ronning  
 Positive Trend



### EMERGENCY DIESEL GENERATOR UNRELIABILITY

The purpose of this indicator is to monitor the likelihood that emergency AC power generators will respond to off-normal events or accidents. It also provides an indication of the effectiveness of maintenance, operation and test practices in controlling generator unreliability.

The year-to-date station EDG unreliability value for April 1993 was 0.0.

For DG-1: There were 2 start demands for the reporting month with no failures. In addition, there were 2 load-run demands with no failures.

For DG-2: There was 1 start demand for the reporting month with no failure. In addition, there was 1 load-run demand with no failure.

Emergency diesel generator unreliability is calculated as follows:

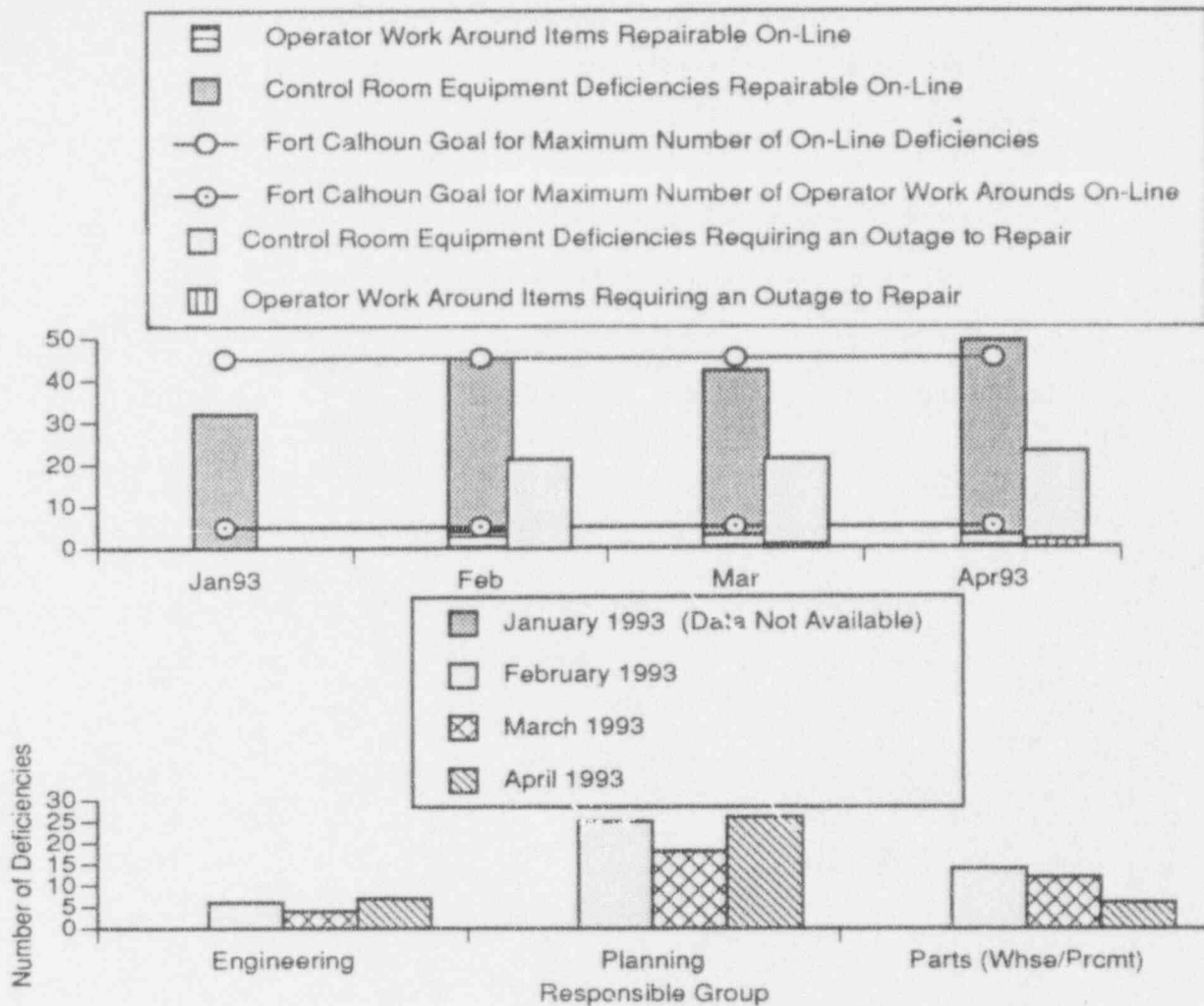
$$\text{value per DG} = \text{SU} + \text{LU} - (\text{SU} \times \text{LU})$$

$$\text{where SU} = \text{Start Unreliability} = \frac{\text{number of unsuccessful starts}}{\text{number of valid start demands}}$$

$$\text{LU} = \text{Load-run Unreliability} = \frac{\text{number of unsuccessful load-runs}}{\text{number of valid load-run demands}}$$

$$\text{Station Value} = \text{average of DG-1 and DG-2 values}$$

Data Source: Jaworski/Ronning (Manager/Source)  
 Accountability: Jaworski/Ronning  
 Adverse Trend: None



### NUMBER OF CONTROL ROOM EQUIPMENT DEFICIENCIES

This indicator shows the number of control room equipment deficiencies that are repairable during plant operations (on-line), the number of control room equipment deficiencies that require an outage to repair, the number of Operator Work Around (OWA) Items that are repairable on-line, the number of Operator Work Around Items that require an outage to repair and 1993 Fort Calhoun goals. The lower graph shows the number of control room equipment deficiencies by responsible group.

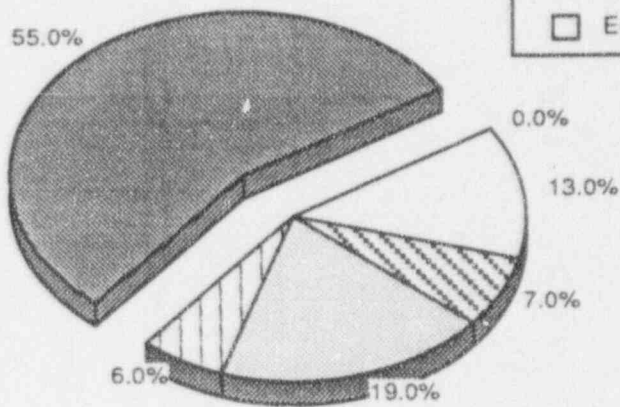
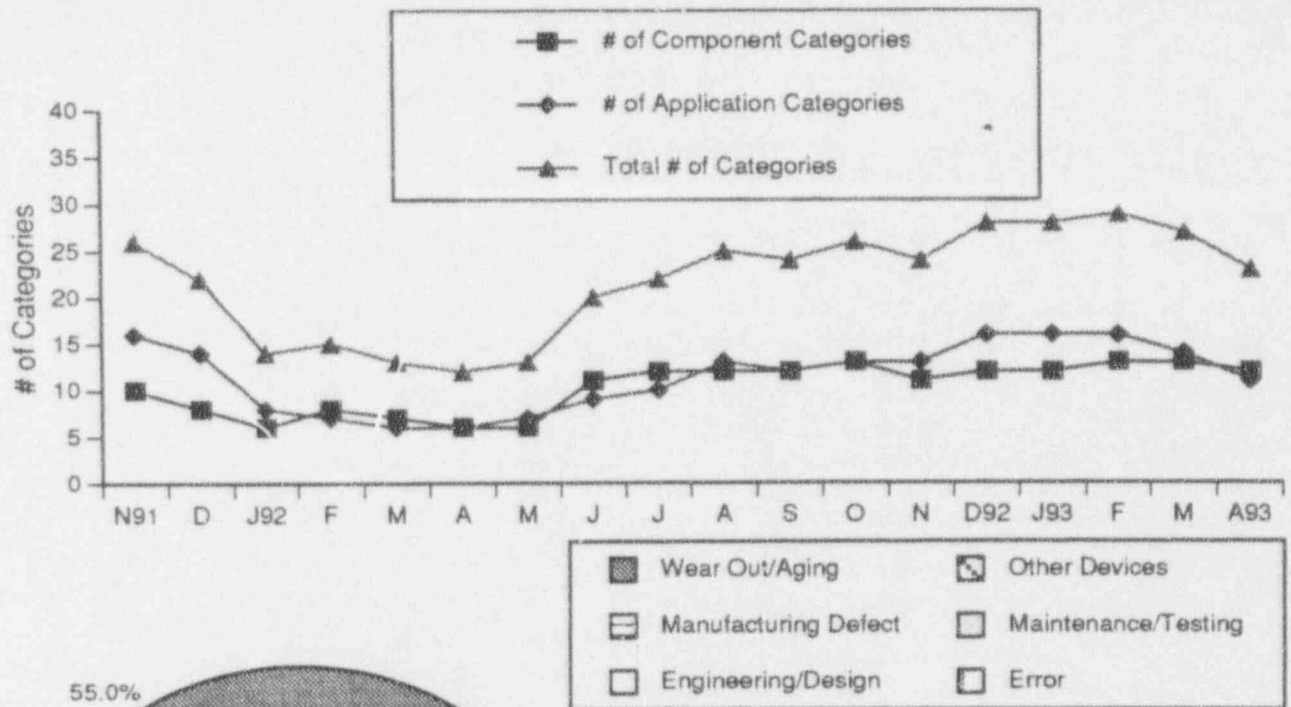
There was a total of 71 control room equipment deficiencies at the end of April 1993. 49 of these deficiencies are repairable on-line and 22 require a plant outage to repair.

There were 5 identified Operator Work Around Items at the end of the month. 3 of these OWA items are repairable on-line and 2 require an outage to repair.

The 1993 Fort Calhoun monthly goals are to have a maximum of 45 control room equipment deficiencies that are repairable on-line and a maximum of 5 OWAs that are repairable on-line.

Data Source: Chase/Tills (Manager/Source)  
 Accountability: Chase/ Bobba  
 Adverse Trend: None





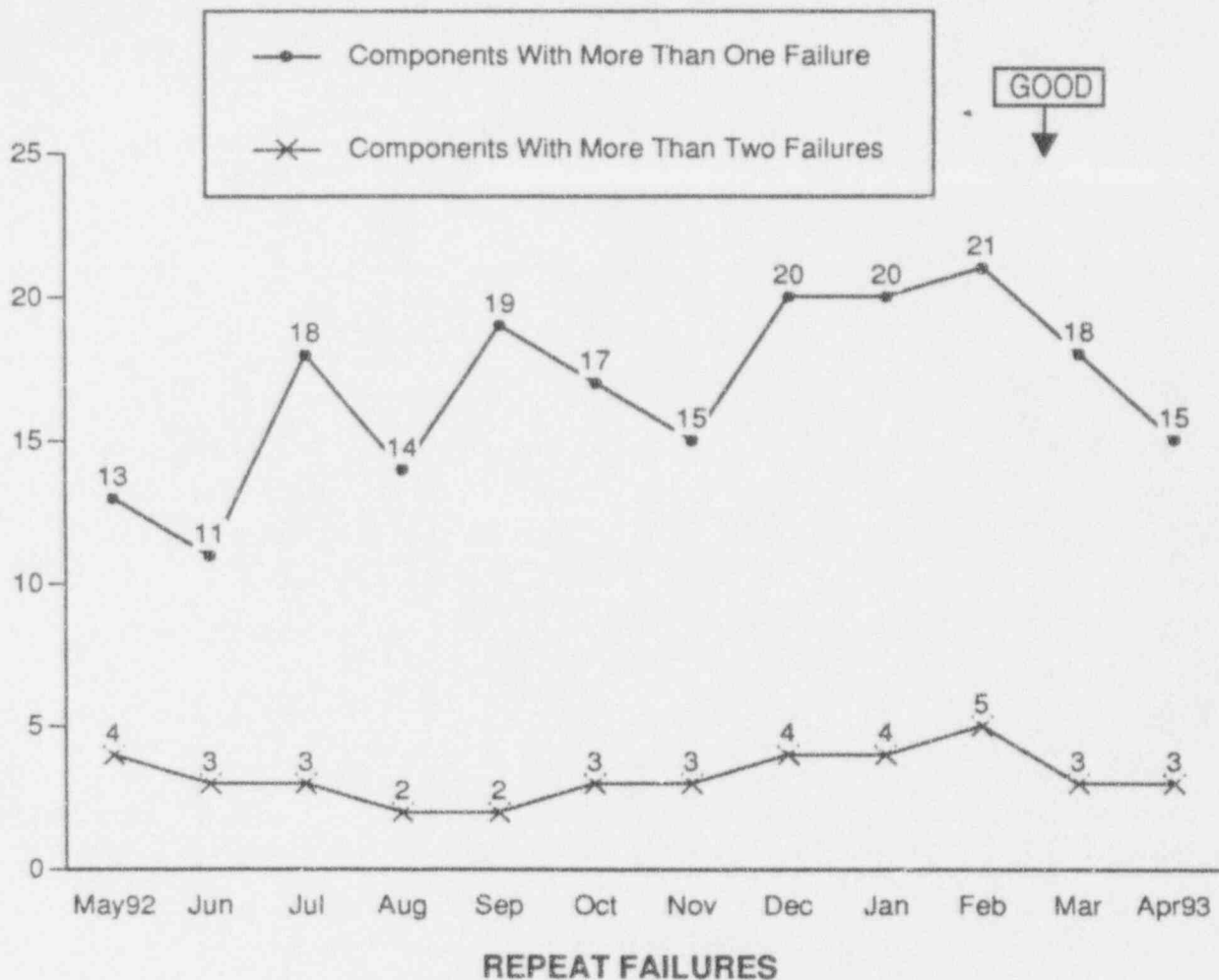
**COMPONENT FAILURE ANALYSIS REPORT (CFAR) SUMMARY**

The top chart illustrates the number of component categories, application categories and total categories in which the Fort Calhoun Station has significantly higher (1.645 standard deviations) failure rates than the industry failure rates during the past 18 months (from August 1991 through January 1993). Fort Calhoun Station reported a higher failure rate in 12 of the 87 component categories (valves, pumps, motors, etc.) during the past 18 months. The station reported a higher failure rate in 11 of the 140 application categories (main steam stop valves, auxiliary/emergency feedwater pumps, control element drive motors, etc.) during the past 18 months.

The pie chart depicts the breakdown by INPO cause categories (see the "Definitions" section of this report for descriptions of these categories) for the 184 failure reports that were submitted to INPO by Fort Calhoun Station during the past 18 months. Of these, the failure cause was known for 168. The pie chart reflects known failure causes.

The recent increase in the failure rate can be explained by an increase in failures reported to INPO due to changes in INPO reporting guidance. Also, 1992 was a refueling outage year, and refueling outage years historically have higher failure rates than non-outage years.

Data Source: Jaworski/Dowdy (Manager/Source)  
 Accountability: Jaworski/Dowdy  
 Adverse Trend: None

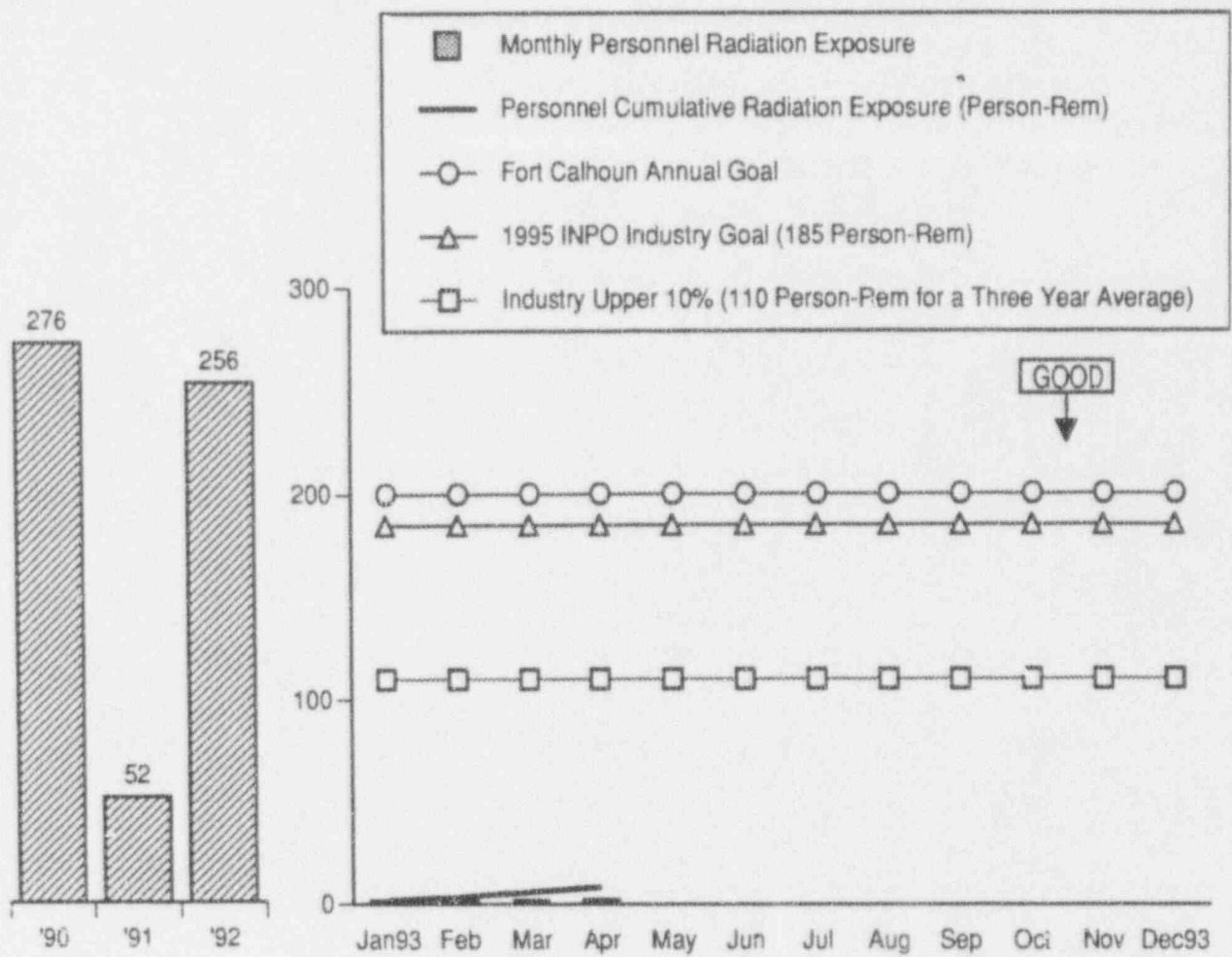


The Repeat Failures Indicator (formerly called the "Maintenance Effectiveness" performance indicator) was developed in response to guidelines set forth by the Nuclear Regulatory Commission's Office for Analysis and Evaluation of Operational Data (NRC/AEOD). The NRC requirement for a Maintenance Effectiveness Performance Indicator has been dropped, but station management considers it useful to continue to track repetitive component failures using the Nuclear Plant Reliability Data System (NPRDS).

This indicator shows the number of NPRDS components with more than one failure during the last eighteen months and the number of NPRDS components with more than two failures during the last eighteen months.

During the last 18 reporting months there were 15 NPRDS components with more than 1 failure. 3 of the 15 had more than two failures. The tag numbers of the components with more than two failures are AC-10C, CH-1B and RC-142. Recommendations and actions to correct these repeat component failures are listed in the quarterly Component Failure Analysis Report. The Plant Manager, Maintenance Supervisor and Station Engineering are developing actions to reduce the number of repeat failures.

Data Source: Jaworski/Dowdy (Manager/Source)  
 Accountability: Chase/Bobba  
 Adverse Trend: None



**COLLECTIVE RADIATION EXPOSURE**

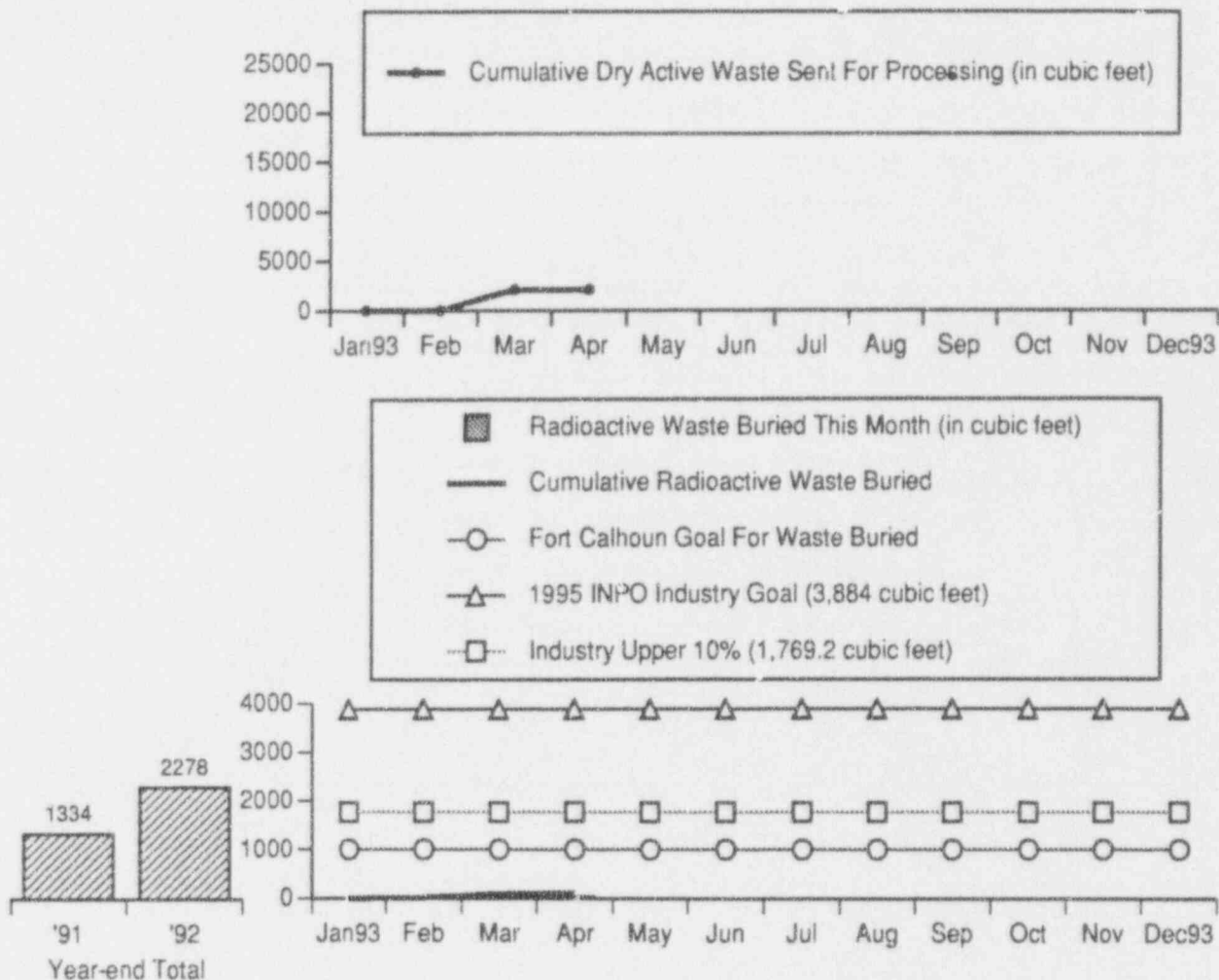
During April 1993, 2.478 person-rem was recorded by TLDs worn by personnel while working at the Fort Calhoun Station. The year-to-date exposure is 8.297 person-rem.

The Fort Calhoun goal for collective radiation exposure for 1993 is a maximum of 200 person-rem.

The 1995 INPO industry goal is 185 person-rem per year. The industry upper ten percentile value (for the three year period from 1/90 through 12/92) is approximately 110 person-rem per year. The three year average for Fort Calhoun Station from 1/90 through 12/92 was 194.5 person-rem per year.

Data Source: Chase/Williams (Manager/Source)  
 Accountability: Chase/Lovett  
 Adverse Trend: None

SEP 54



### VOLUME OF LOW-LEVEL SOLID RADIOACTIVE WASTE

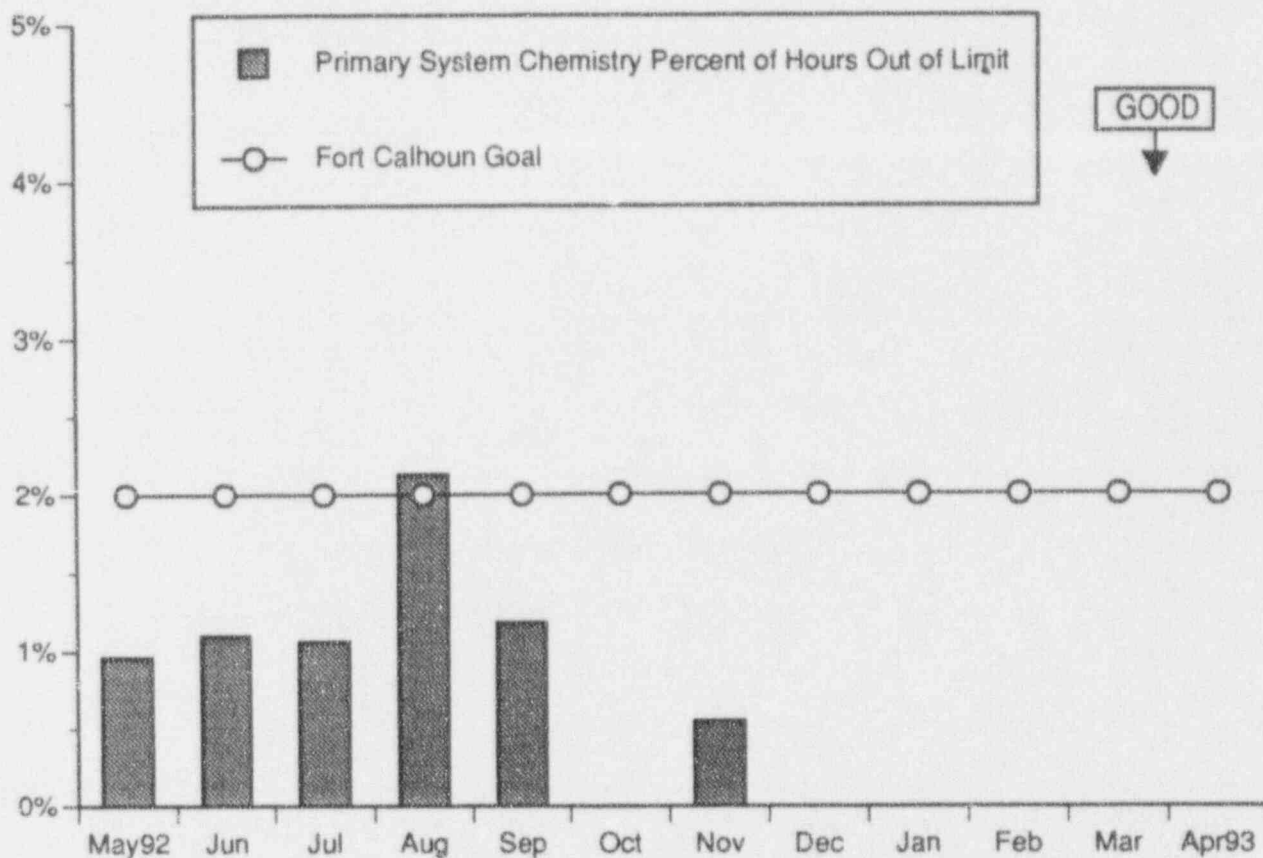
The upper graph shows the volume of dry radioactive waste sent for processing. The lower graph shows the volume of the monthly radioactive waste buried, the cumulative annual total for radioactive waste buried, and the year-end totals for radioactive waste buried the previous 2 years.

Cumulative amount of solid radwaste shipped off-site for processing (cubic feet)	2,080.0
Amount of solid radwaste shipped off-site for processing during April (cubic feet)	0.0
Volume of Solid Radwaste Buried during April (cubic feet)	29.1
Cumulative volume of solid radioactive waste buried in 1993 (cubic feet)	111.4
Amount of solid radioactive waste in temporary storage (cubic feet)	0.0

The 1993 Fort Calhoun goal for the volume of solid radioactive waste which has been buried is 1,000 cubic feet. The 1995 INPO industry goal is 110 cubic meters (3,884 cubic feet) per year. The industry upper ten percentile value from 1/90 through 12/92 is approximately 50.12 cubic meters (1,769.2 cubic feet) per year.

Data Source: Chase/Breuer (Manager/Source)  
 Accountability: Chase/Lovett  
 Adverse Trend: None

SEP 54



**PRIMARY SYSTEM CHEMISTRY PERCENT OF HOURS OUT OF LIMIT**

The Primary System Chemistry Percent of Hours Out of Limit indicator tracks the primary system chemistry performance by monitoring six key chemistry parameters. The key parameters are: lithium, dissolved oxygen, chlorides, fluoride, hydrogen and suspended solids. 100% equates to all six parameters being out of limit for the month.

The Primary System Chemistry Percent of Hours Out of Limit was reported as 0% for the month of April 1993.

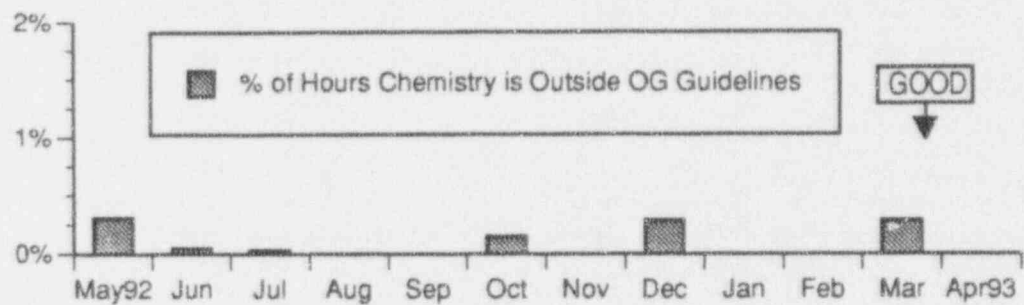
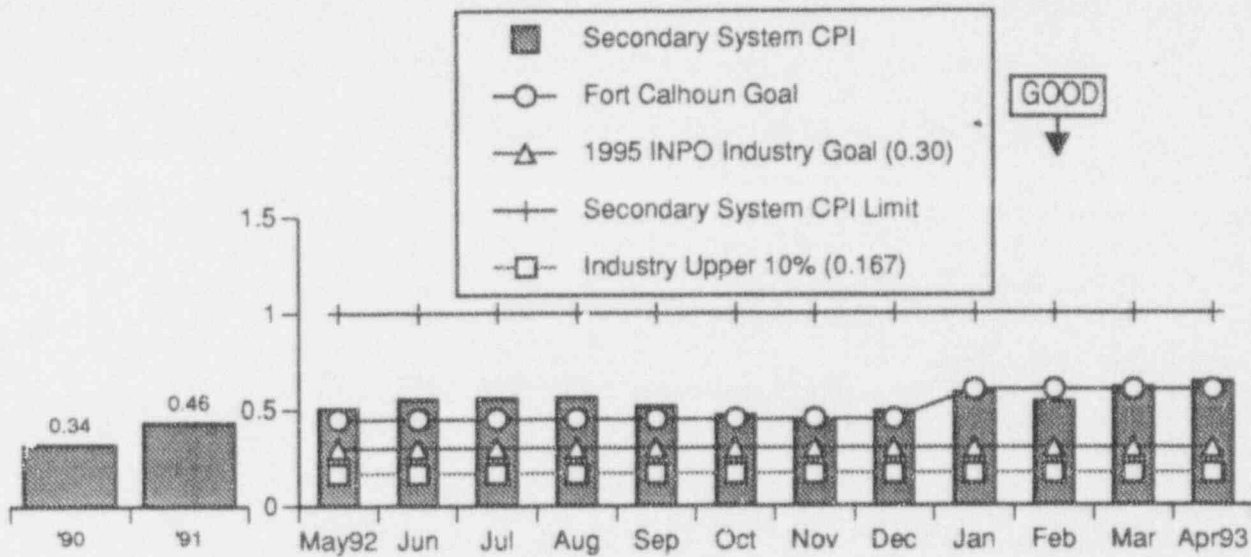
The 1993 and 1992 Fort Calhoun monthly goals for this indicator are a maximum of 2% Hours Out of Limit.

Data Source: Glantz (Source)

Accountability: Chase/Smith

Adverse Trend: None





### SECONDARY SYSTEM CHEMISTRY

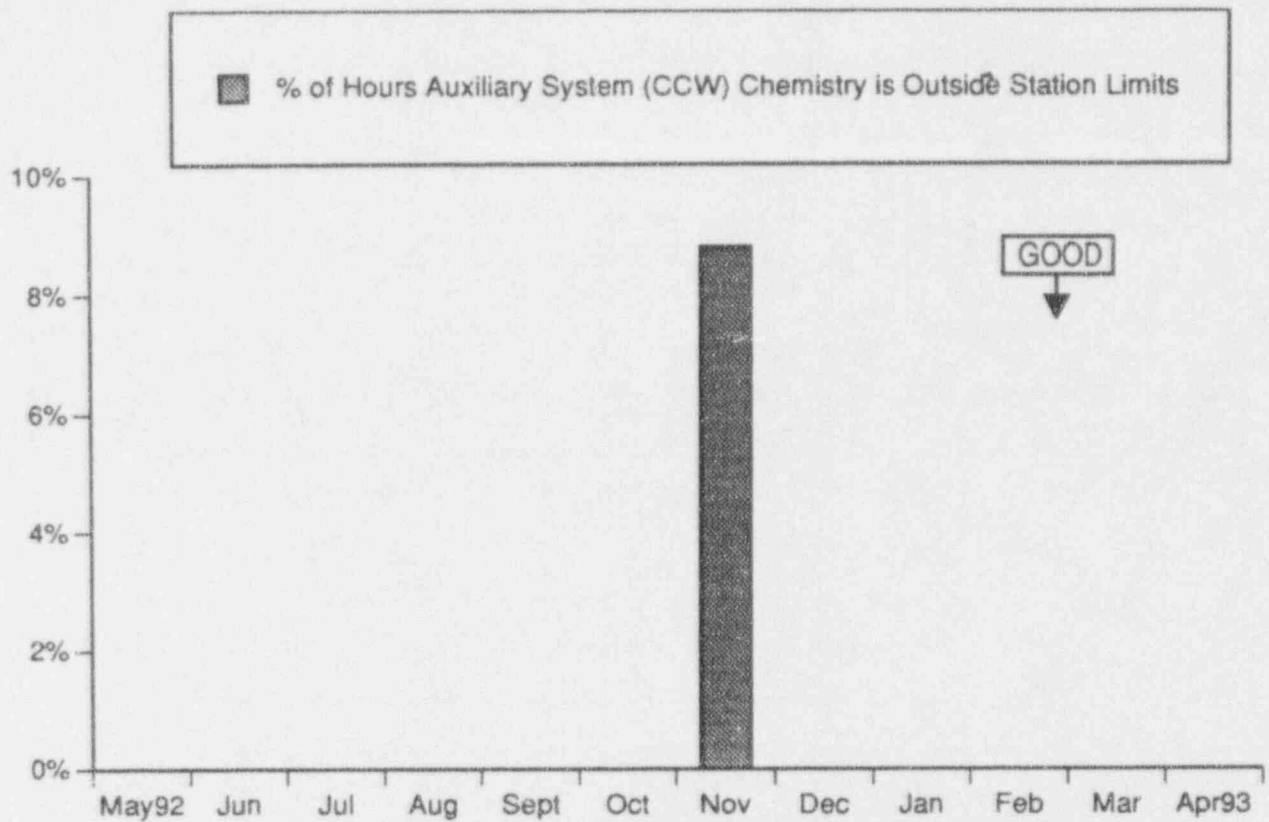
The top graph, Secondary System Chemistry Performance Index (CPI), is calculated using the following three parameters: cation conductivity in steam generator blowdown, sodium in steam generator blowdown, and condensate pump discharge dissolved oxygen. The bottom graph shows the percent of total hours of 13 parameters exceeding the Owners Group (OG) guidelines during power operation.

The CPI was reported as 0.64 for the month of April 1993. This value is high due to water quality problems associated with high river levels during April. The percent of hours outside the OG guidelines was reported as 0% for the month.

The 1993 Fort Calhoun monthly goal for the CPI is a maximum value of 0.60. The INPO 1995 Industry goal is 0.30. The Fort Calhoun goal is based on site specific chemistry treatment, i.e. morpholine. The INPO goal does not consider the influence of morpholine and the by-products of morpholine from thermal decomposition.

The industry upper ten percentile value for this indicator was approximately 0.167 for the twelve months from 1/92 through 12/92.

Data Source: Glantz (Source)  
 Accountability: Chase/Smith  
 Adverse Trend: None



**AUXILIARY SYSTEM (CCW) CHEMISTRY PERCENT OF HOURS OUTSIDE STATION LIMITS**

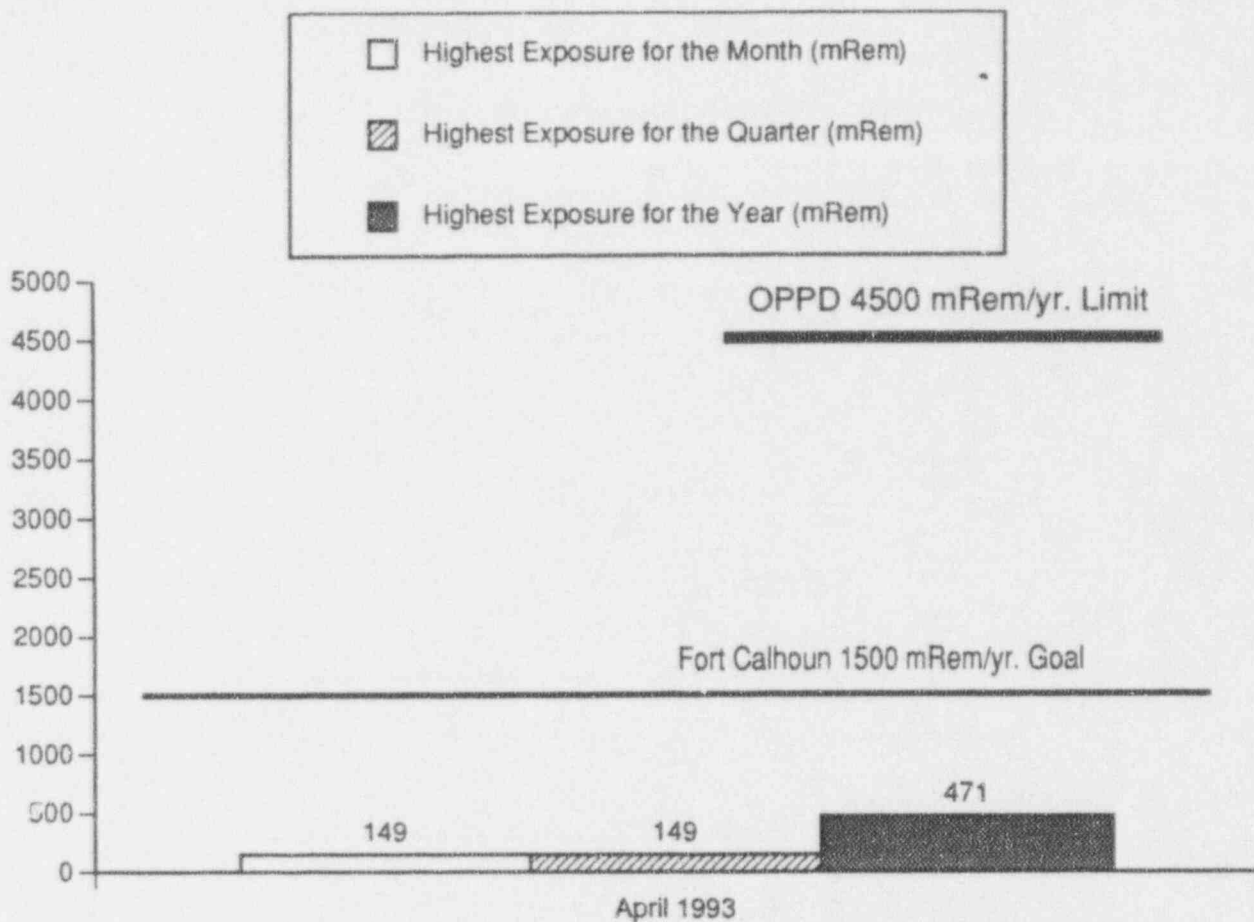
The Auxiliary System Chemistry Percent of Hours Outside Station Limits indicator tracks the monthly percent of hours that the Component Cooling Water (CCW) system is outside the station chemistry limit.

The auxiliary system chemistry percent of hours outside station limits was reported as 0% for the month of April 1993. The high value (8.8%) reported for November 1992 was attributable to nitrites, which were lower than specifications. Prior to November 1992, the last outside of station limits condition occurred in June 1991 and was due to a low nitrite level in CCW coolant.

Data Source: Glantz (Source)

Accountability: Chase/Smith

Adverse Trend: None



**MAXIMUM INDIVIDUAL RADIATION EXPOSURE**

During April 1993, an individual accumulated 149 mRem, which was the highest individual exposure for the month.

The maximum individual exposure to date for the second quarter of 1993 was 149 mRem.

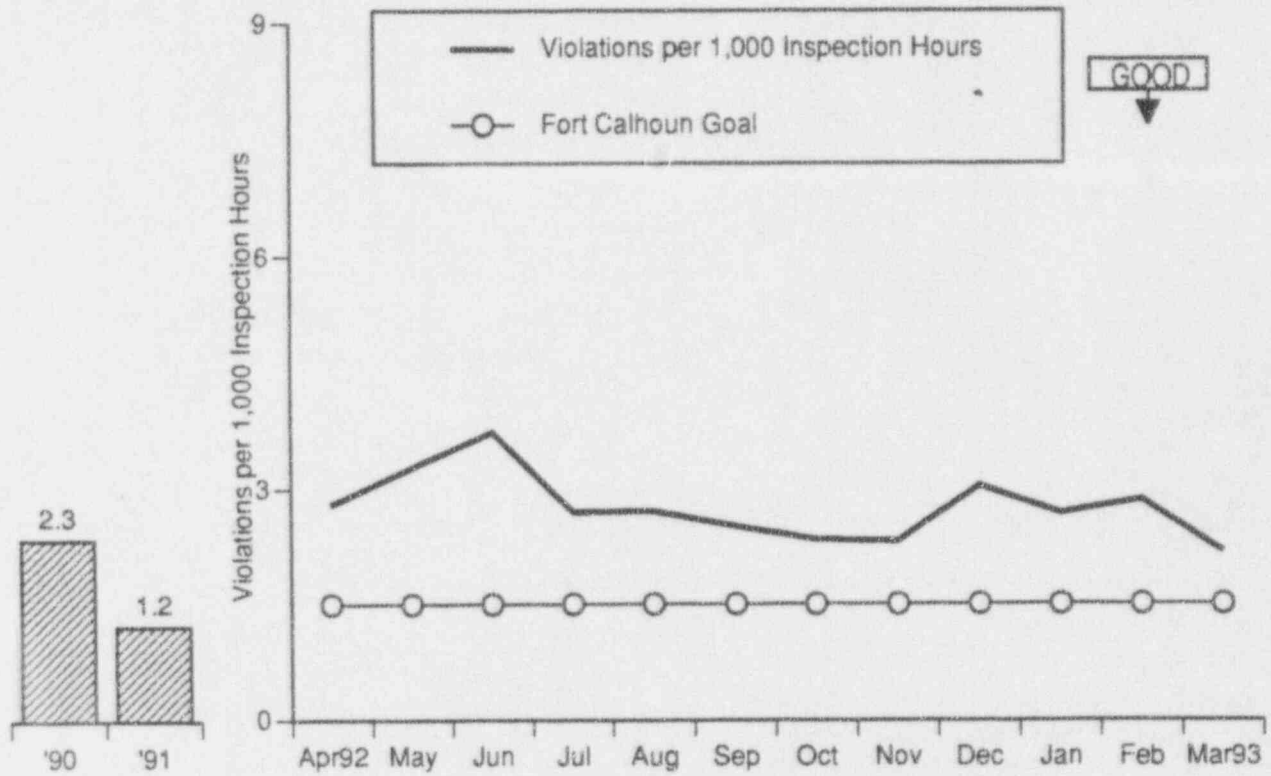
The maximum individual exposure for the year was 471 mRem.

The OPPD limit for the maximum yearly individual radiation exposure is 4,500 mRem/year. The 1993 Fort Calhoun year-end goal is a maximum of 1,500 mRem.

Date Source: Chase/Williams (Manager/Source)

Accountability: Chase/Lovett

Adverse Trend: None



**VIOLATIONS PER 1,000 INSPECTION HOURS**

This indicator displays the number of NRC violations cited in inspection reports per 1,000 NRC inspection hours. This indicator is one month behind the reporting month due to the time involved with collecting and processing the data.

The violations per 1,000 inspection hours indicator was reported as 2.18 for the twelve months from April 1, 1992 through March 31, 1993.

The following NRC inspection ended during this reporting period:

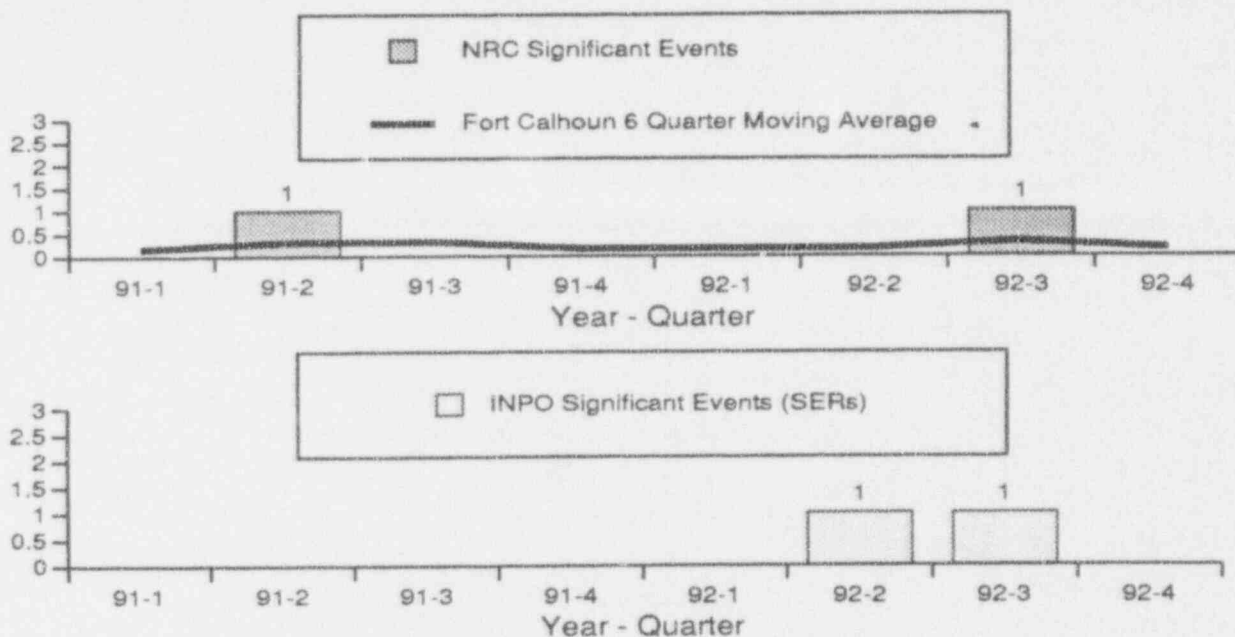
<u>IER No.</u>	<u>Title</u>	<u>No. of Hours</u>
93-03	Residents' Monthly Inspection	696

There was one violation issued during this reporting period in IER 93-03 for failure to perform adequate PM testing for the NI cable temporary modification.

OPPD has received two (2) Level IV violations in 1993.

The 1993 and 1992 Fort Calhoun goals for this indicator are a maximum of 1.5 violations per 1,000 inspection hours.

Data Source: Short/Lippy (Manager/Source)  
 Accountability: Short  
 Adverse Trend: None



### SIGNIFICANT EVENTS

This indicator illustrates the number of NRC and INPO Significant Events for Fort Calhoun Station as reported by the Nuclear Regulatory Commission's Office for Analysis and Evaluation of Operational Data in the quarterly "Performance Indicators for Operating Commercial Nuclear Power Reactors" report and INPO's Nuclear Network.

The following NRC significant events occurred between the first quarter of 1991 and the fourth quarter of 1992:

Second Quarter 1991: Safety related equipment was not adequately protected from a high energy line break.

Third Quarter 1992: The failure of a Pressurizer Code safety valve to reseal initiated a LOCA with the potential to degrade the reactor coolant pressure boundary.

The following INPO significant events, as reported in Significant Event Reports (SERs), occurred between the first quarter of 1991 and the fourth quarter of 1992:

Second Quarter 1992: Personnel and accessible building areas were contaminated with transuranic, alpha-emitting radionuclides.

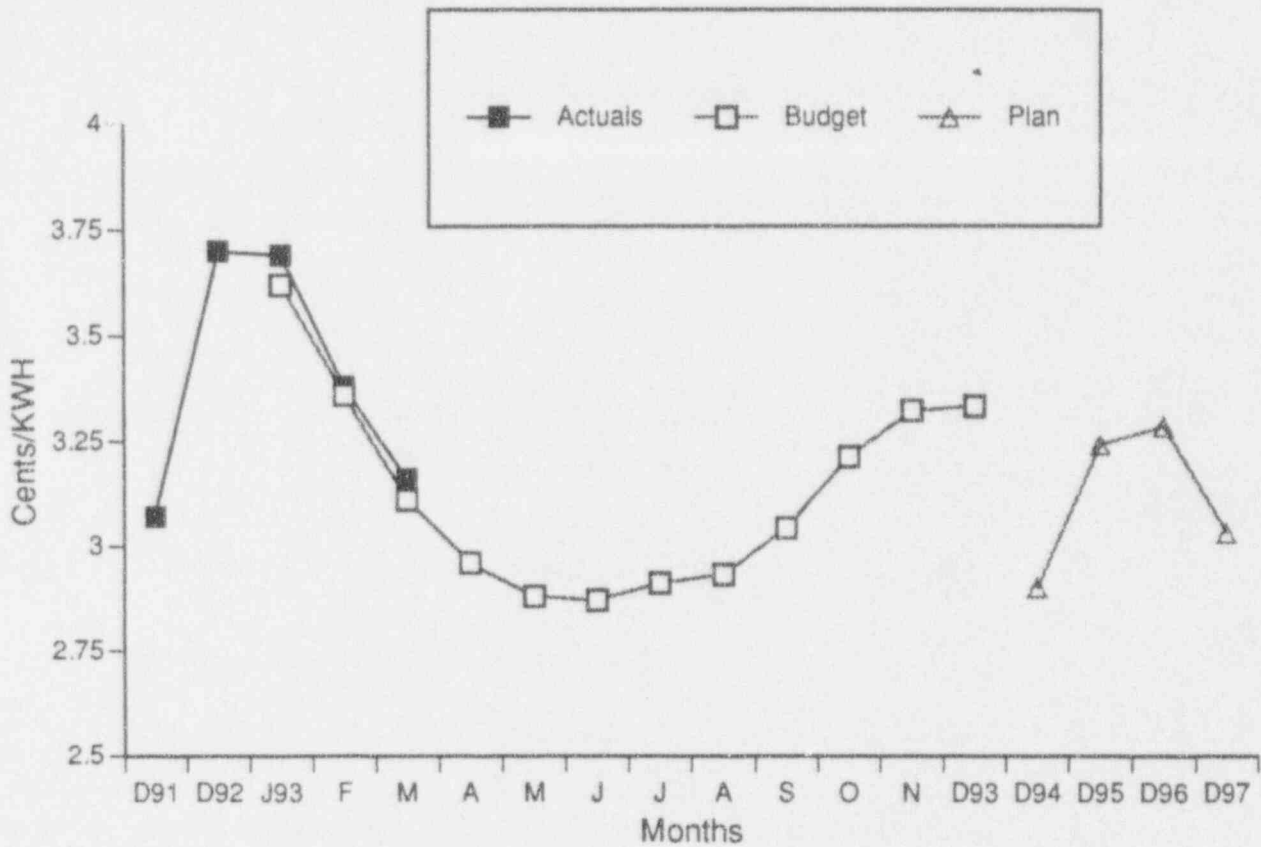
Third Quarter 1992: The failure of a nonessential inverter during troubleshooting caused a turbine load rejection. This resulted in a high reactor coolant pressure automatic scram and the opening of the pressure relief valves and one of two pressurizer safety valves. One pressurizer safety valve subsequently reopened at a lower reactor coolant system pressure and remained partially open, resulting in a release of reactor coolant to containment via the pressurizer quench tank.

Data Source: Nuclear Regulatory Commission & INPO  
 Accountability: Chase  
 Adverse Trend: None



# **COST**

**Goal: To operate Fort Calhoun Station in a manner that cost effectively maintains nuclear generation as a viable source of electricity.**



### CENTS PER KILOWATT HOUR

The purpose of this indicator is to quantify the economical operation of Fort Calhoun Station.

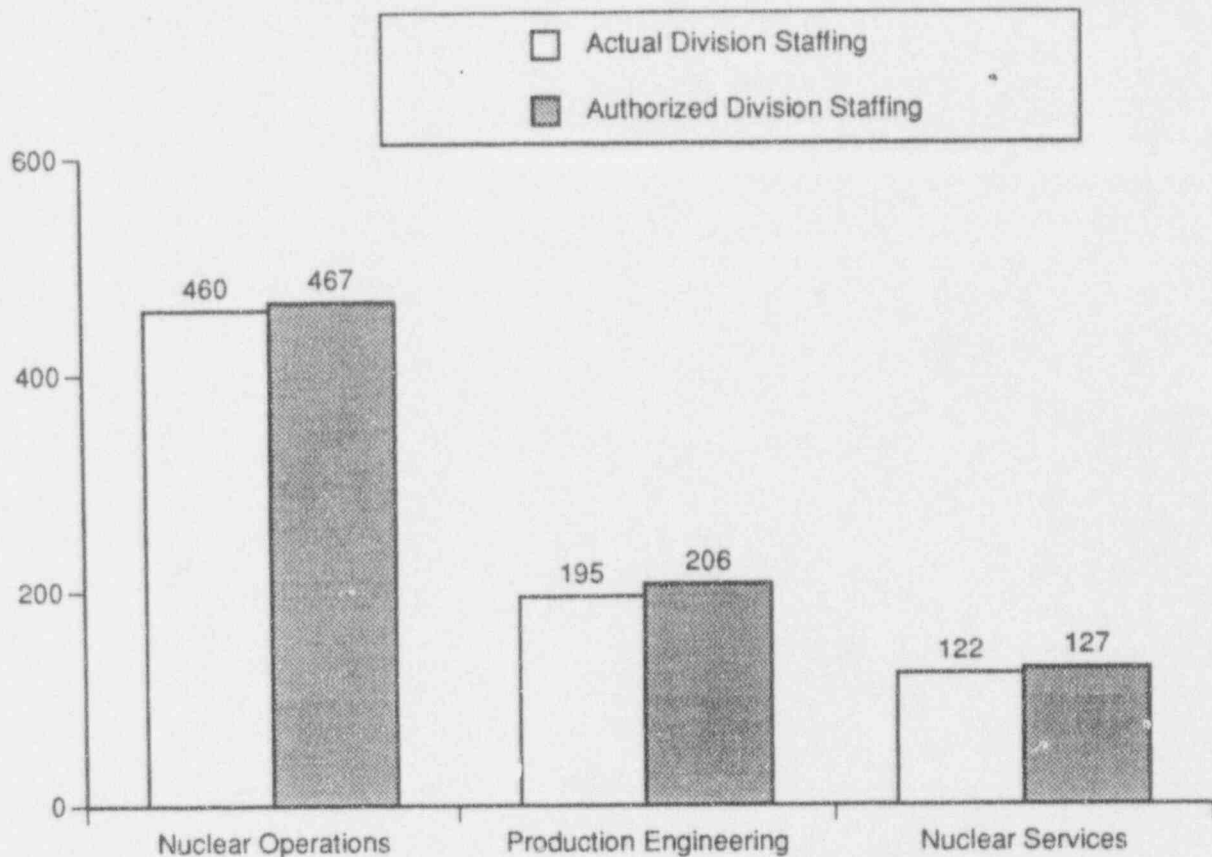
The cents per kilowatt hour indicator represents the budget and actual cents per kilowatt hour on a 12 month rolling average for the current year. The basis for the budget curve is the approved 1993 budget. The basis for the actual curve is the Financial and Operating Report.

The December 31 amounts are also shown for the prior years 1991 and 1992. In addition, the report shows the plan amounts for the years 1994 through 1997 for reference. The basis for the dollars are the Nuclear Long Range Financial Plan and the 1993 Corporate Planning and Budget Review. The basis for the generation is provided by Nuclear Fuels.

Data Source: Scofield/Virgillito (Manager/Source)

Accountability: Scofield

Adverse Trend: None



**STAFFING LEVEL**

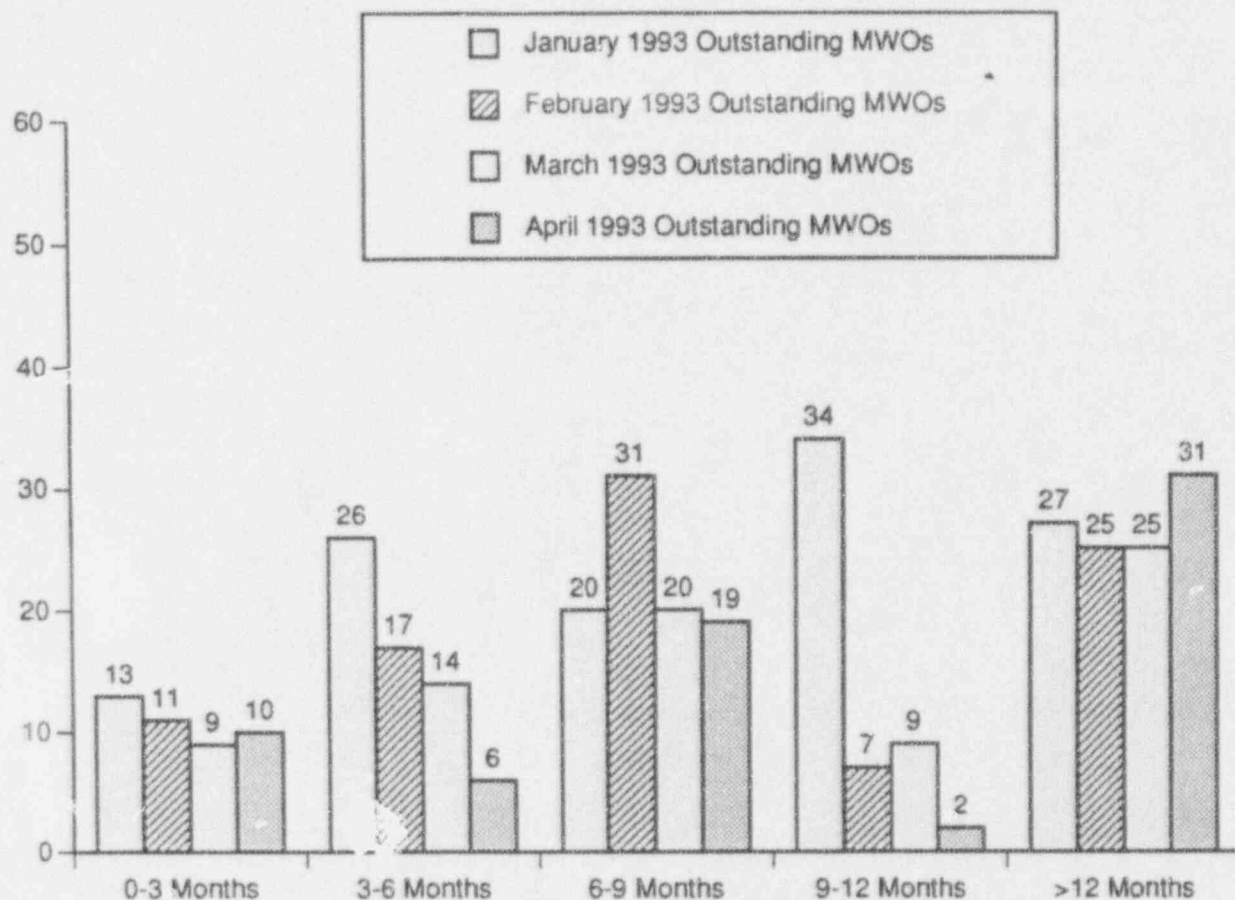
The authorized and actual staffing levels at the end of April 1993 are shown for the three Nuclear Divisions.

Data Source: Ponec (Manager & Source)  
 Accountability: Ponec  
 Adverse Trend: None

SEP 24

# **DIVISION AND DEPARTMENT PERFORMANCE INDICATORS**

These indicators may be deleted from this report if the responsible group contacts the Manager - Station Engineering to request their removal. Indicators referencing SEP items require documentation to ensure that the original intent and scope of the SEP item will not be altered by removal of the indicator from this report.



**AGE OF OUTSTANDING MAINTENANCE WORK ORDERS  
(CORRECTIVE NON-OUTAGE)**

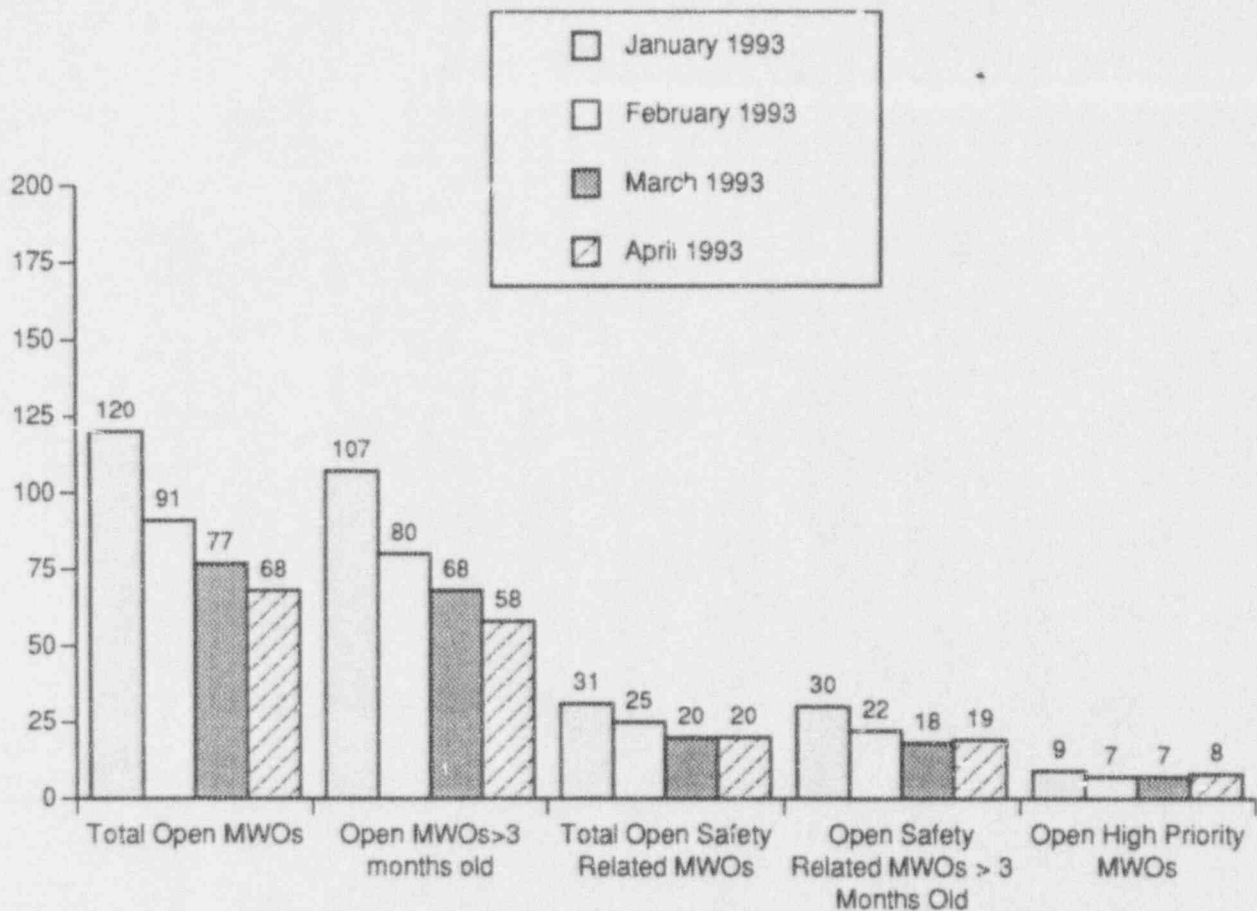
This indicator shows the age of corrective non-outage maintenance work orders (MWOs) remaining open at the end of the reporting month.

Data Source: Chase/Schmitz (Manager/Source)

Accountability: Chase/ Bobba

Adverse Trend: None





**MAINTENANCE WORK ORDER BREAKDOWN (CORRECTIVE NON-OUTAGE)**

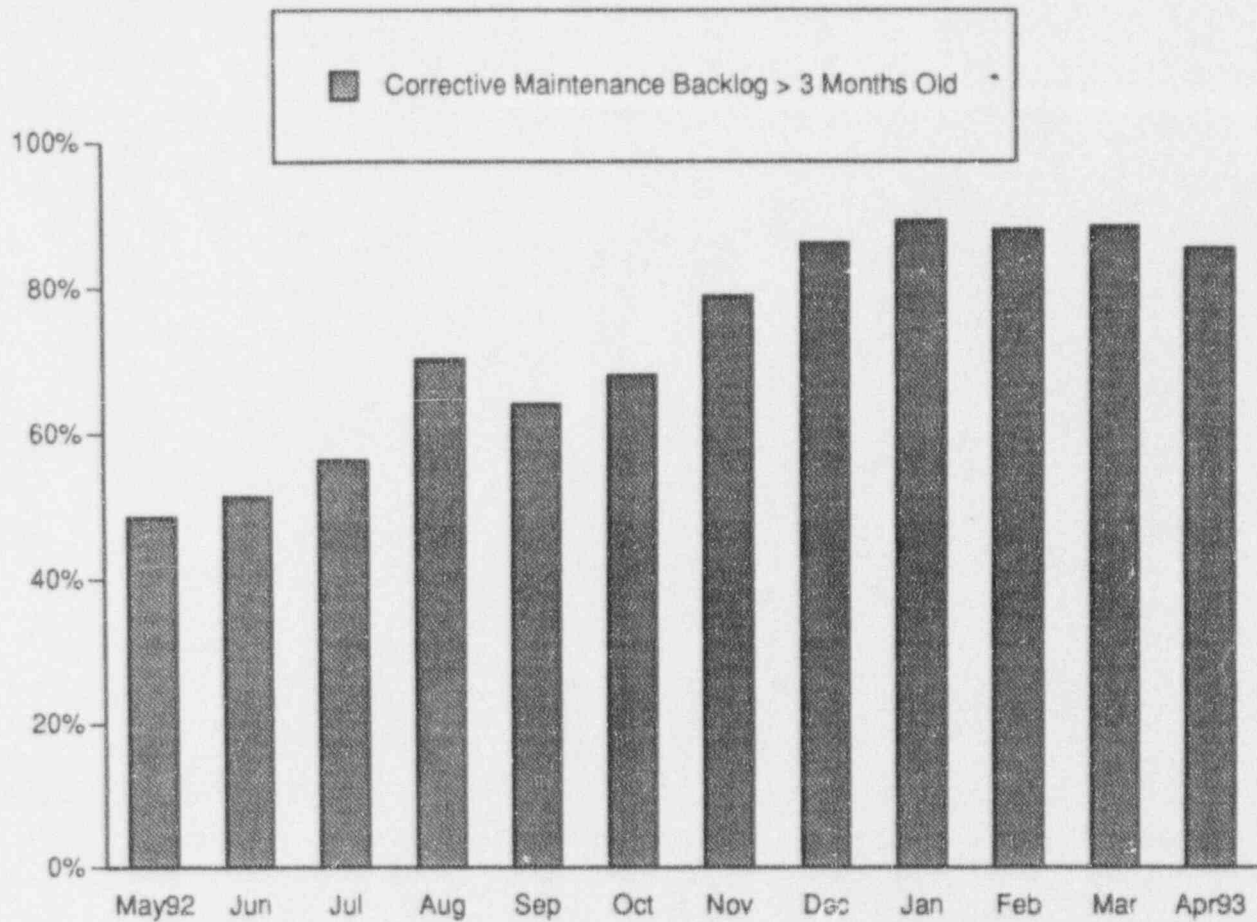
This indicator shows the total number of corrective non-outage MWOs remaining open at the end of the reporting month, along with a breakdown by several key categories.

The 1993 monthly goal for this indicator is to have less than 325 total corrective non-outage maintenance work orders remaining open. The 1992 goal was to have less than 350 total corrective non-outage maintenance work orders remaining open

Data Source: Chase/Schmitz (Manager/Source)

Accountability: Chase/Bobba

Adverse Trend: None



**CORRECTIVE MAINTENANCE BACKLOG GREATER THAN 3 MONTHS OLD  
(NON-OUTAGE)**

This indicator shows the percentage of open corrective non-outage maintenance work orders that were greater than three months old at the end of the reporting month.

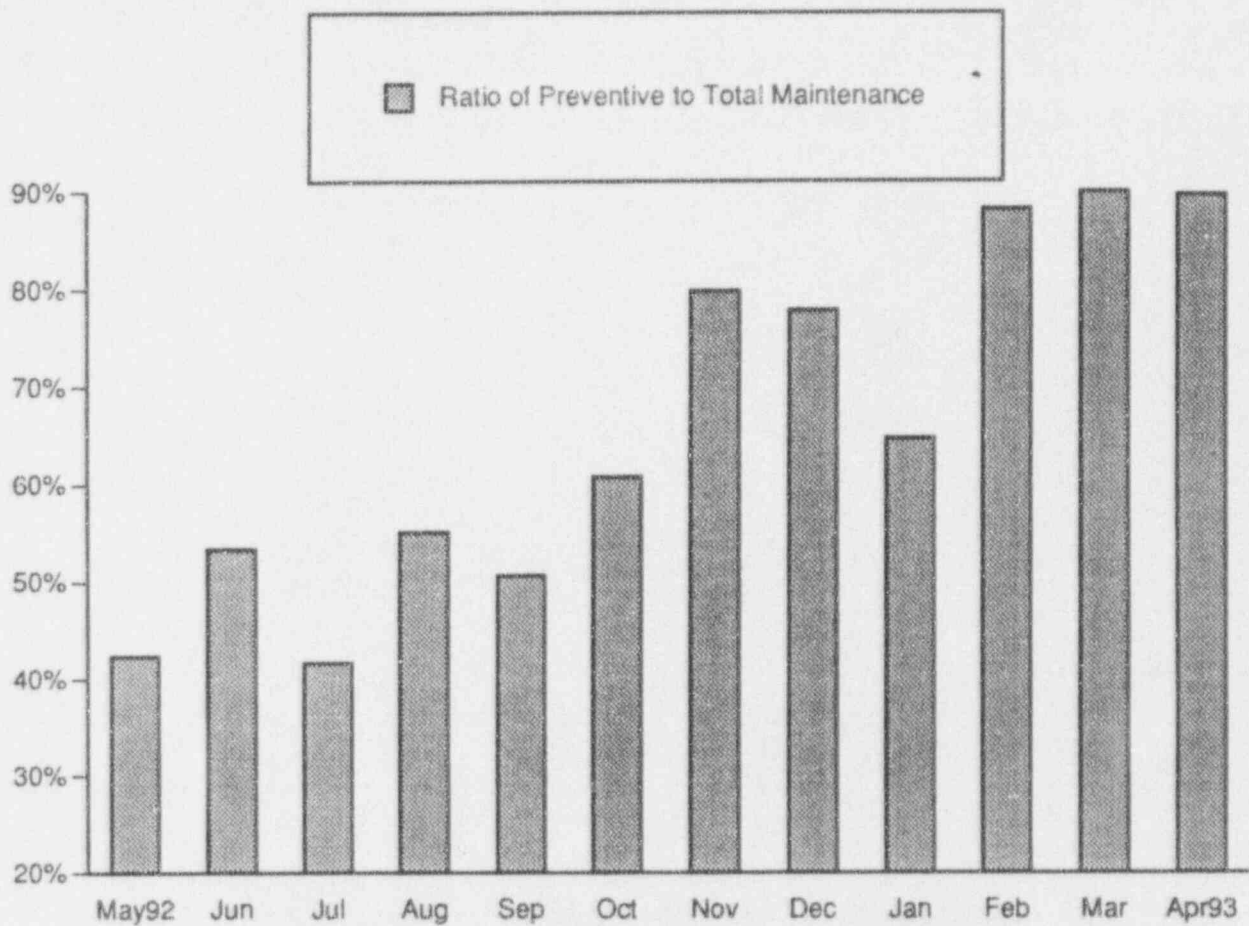
The percentage of open corrective non-outage maintenance work orders that were greater than three months old at the end of April 1993 was reported as 85.3%.

Data Source: Chase/Schmitz (Manager/Source)

Accountability: Chase/ Bobba

Adverse Trend: None

SEP 36



### RATIO OF PREVENTIVE TO TOTAL MAINTENANCE

This indicator shows the ratio of completed non-outage preventive maintenance to total completed non-outage maintenance.

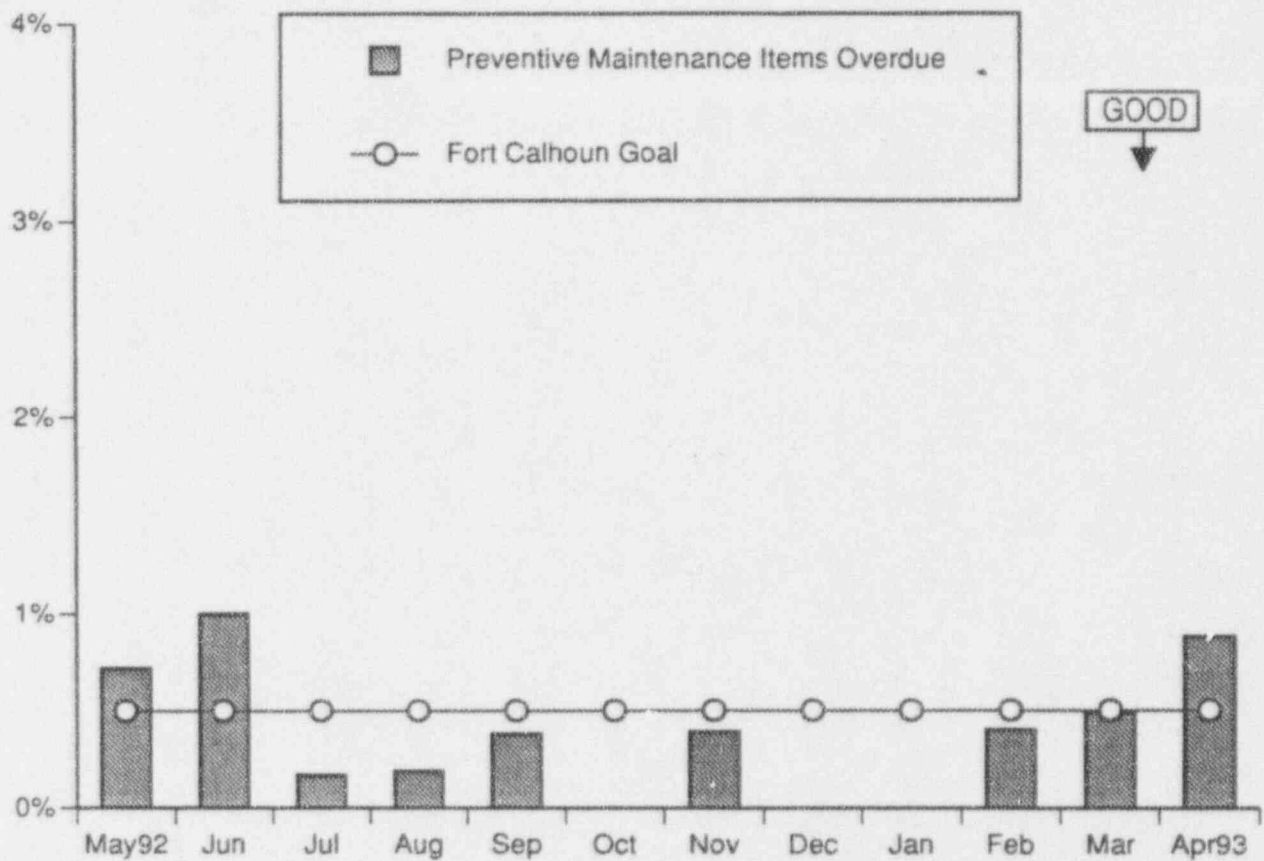
The ratio of preventive to total maintenance was 89.5% in April 1993.

Accountability: Chase/ Bobba

Data Source: Chase/Schmitz (Manager/Source)

Adverse Trend: None

SEP 41



**PREVENTIVE MAINTENANCE ITEMS OVERDUE**

The purpose of this indicator is to monitor progress in the administration and execution of preventive maintenance (PM) programs. A small percentage of preventive maintenance items overdue indicates a station commitment to the preventive maintenance program and an ability to plan, schedule, and perform preventive maintenance tasks as programs require.

During April 1993, 563 PM items were completed. 5 of these PM items (0.88% of the total) were not completed within the allowable grace period.

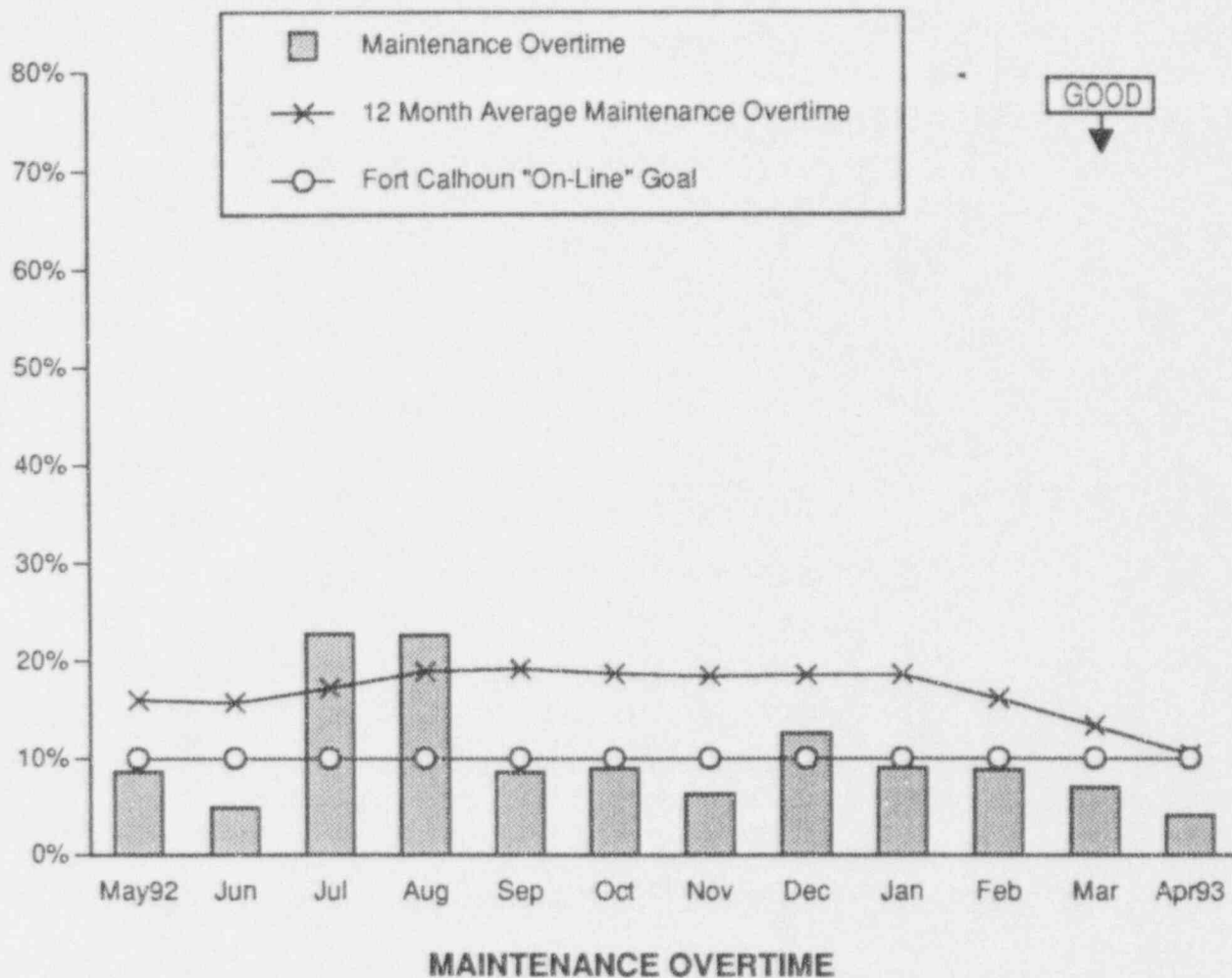
The 1993 and 1992 Fort Calhoun goals are to have less than 0.5% per month of the preventive maintenance items overdue.

Data Source: Chase/Brady (Manager/Source)

Accountability: Chase/ Bobba

Adverse Trend: None

SEP 41



The Maintenance Overtime Indicator monitors the ability to perform the desired maintenance activities with the allotted resources.

The percent of overtime hours with respect to normal hours was reported as 4.07% for the month of April 1993. The 12 month average percentage of overtime hours with respect to normal hours was reported as 10.3% at the end of the month.

Both July and August 1992 overtime were high due to two long term (>2 weeks) forced outages.

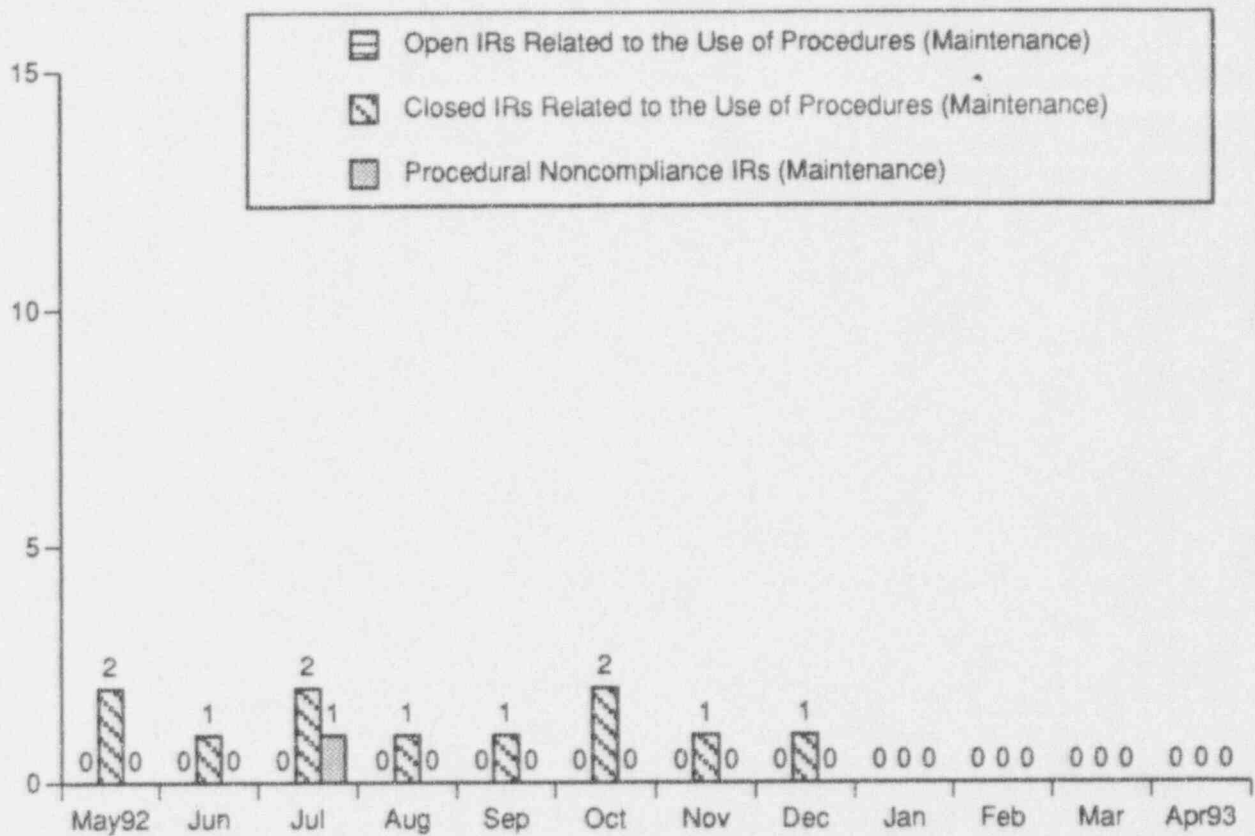
The 1993 and 1992 Fort Calhoun goals for the "on-line" percentage of maintenance overtime hours worked are a maximum of 10%.

Data Source: Chase/Schmitz (Manager/Source)

Accountability: Chase/ Bobba

Adverse Trend: None





### PROCEDURAL NONCOMPLIANCE INCIDENTS (MAINTENANCE)

This indicator shows the number of open Maintenance Incident Reports (IRs) that are related to the use of procedures, the number of closed IRs that are related to the use of procedures, and the number of open and closed IRs that received procedural noncompliance cause codes for each of the last twelve months.

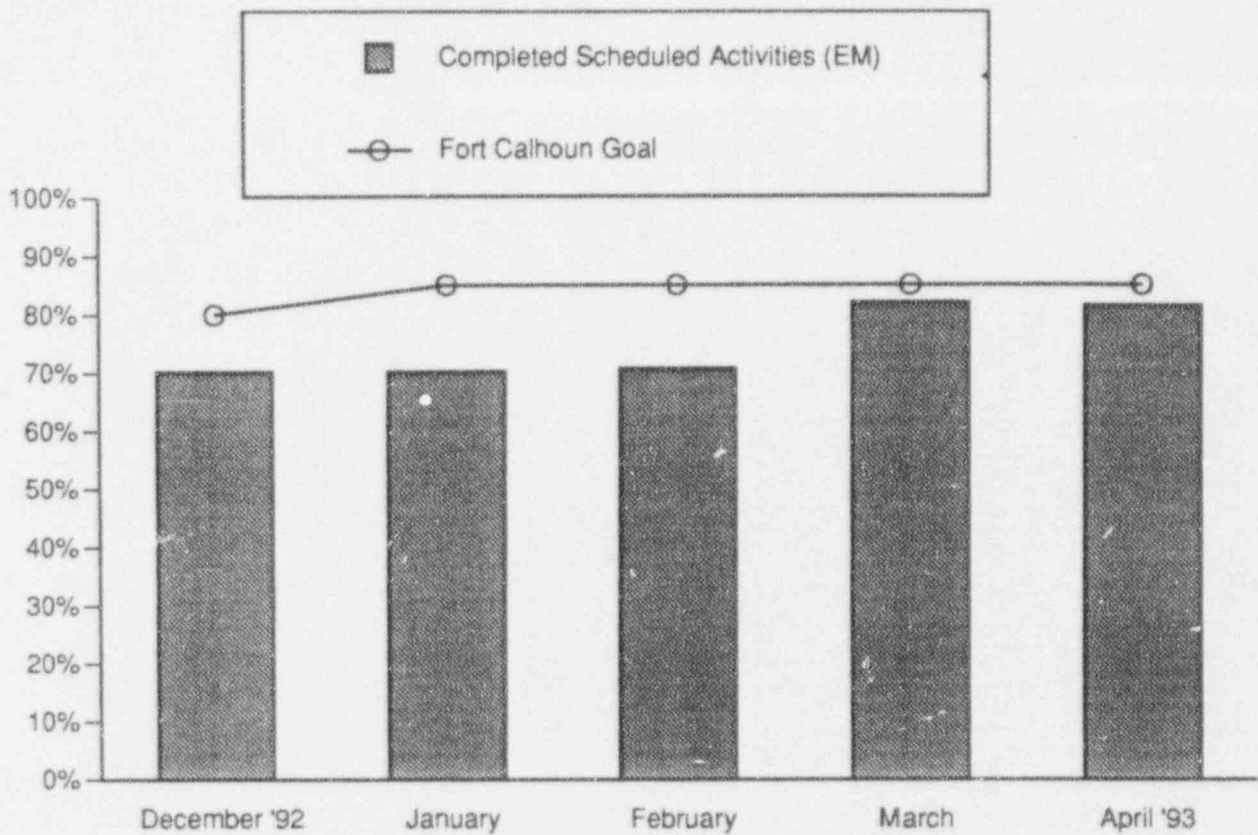
There were no procedural noncompliance incidents for maintenance reported for the month of April 1993.

Data Source: Chase/McKay (Manager/Source)

Accountability: Chase/Bobba

Positive Trend

SEP 15, 41 & 44



**PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES  
(ELECTRICAL MAINTENANCE)**

This indicator shows the percent of the number of completed maintenance activities as compared to the number of scheduled maintenance activities concerning Electrical Maintenance. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and miscellaneous maintenance activities.

The 1993 Fort Calhoun Station monthly goal for this indicator is a minimum of 85%. The 1992 monthly goal was a minimum of 80%.

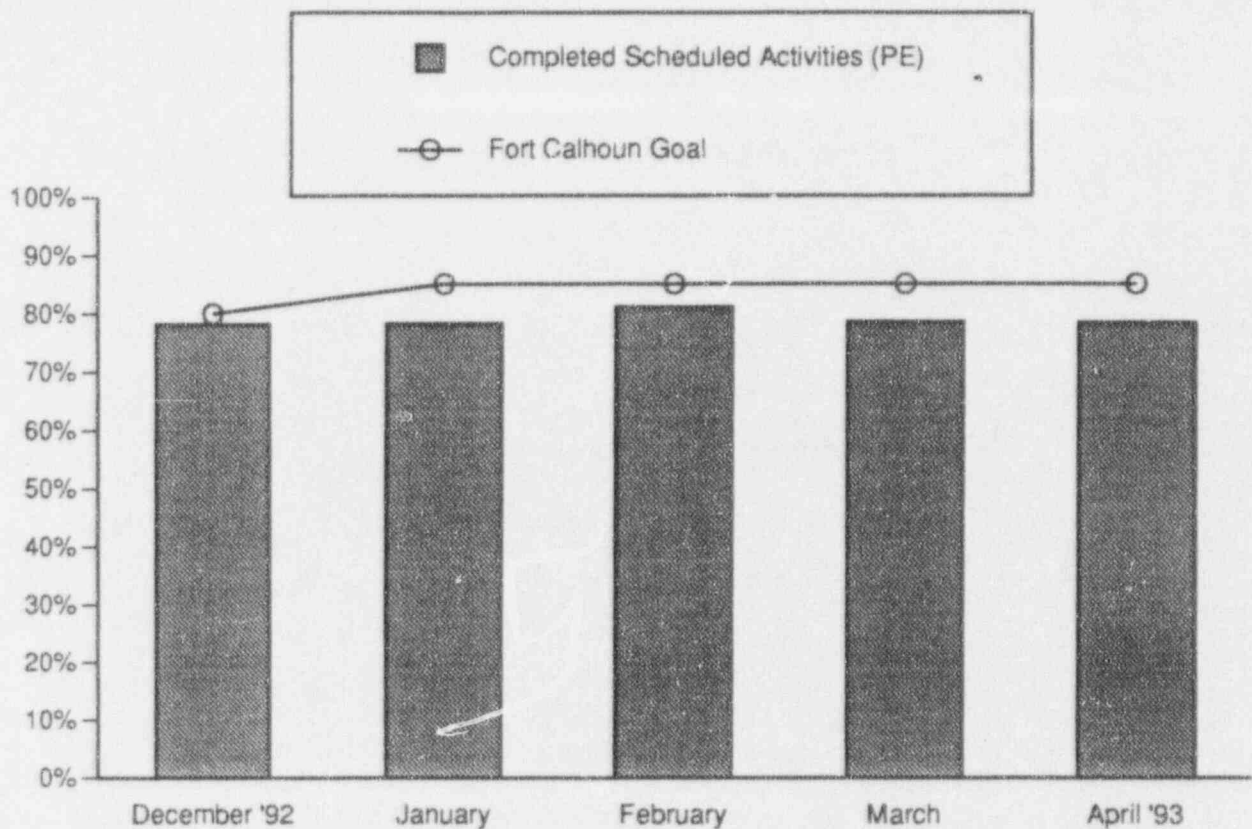
<u>Reporting Month</u>	<u>Completed Scheduled Activities</u>
December '92	70.2%
January	70.3%
February	70.7%
March	82.0%
April '93	81.5%

Data Source: Chase/Schmitz (Manager/Source)

Accountability: Chase/Bobba

Adverse Trend: None

SEP 33



**PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES  
(PRESSURE EQUIPMENT)**

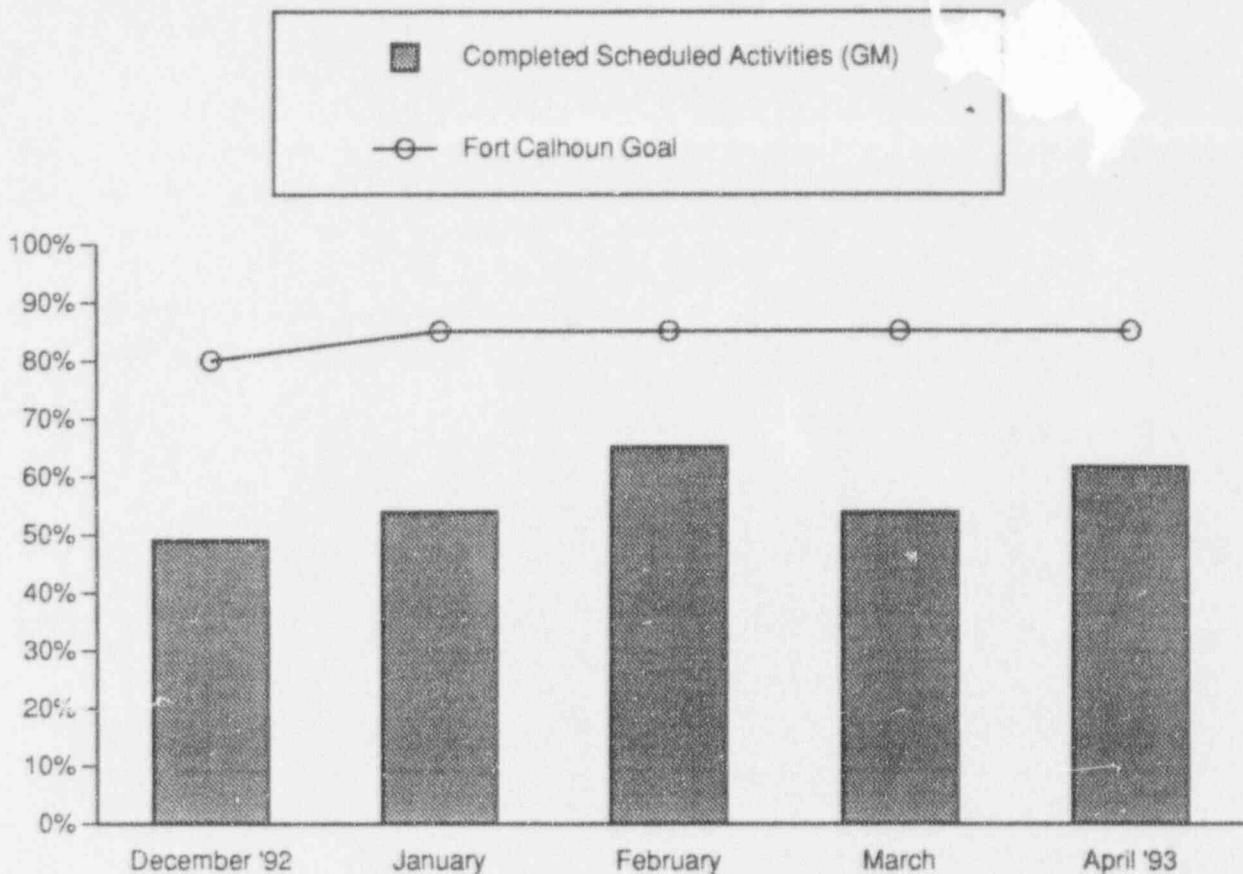
This indicator shows the percent of the number of completed maintenance activities as compared to the number of scheduled maintenance activities concerning Pressure Equipment Maintenance. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and miscellaneous maintenance activities.

The 1993 Fort Calhoun Station monthly goal for this indicator is a minimum of 85%. The 1992 monthly goal was a minimum of 80%.

<u>Reporting Month</u>	<u>Completed Scheduled Activities</u>
December '92	78.3%
January	78.3%
February	81.0%
March	78.5%
April '93	78.4%

Data Source: Chase/Schmitz (Manager/Source)  
 Accountability: Chase/Bobba  
 Adverse Trend: None

SEP 33



**PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES  
(GENERAL MAINTENANCE)**

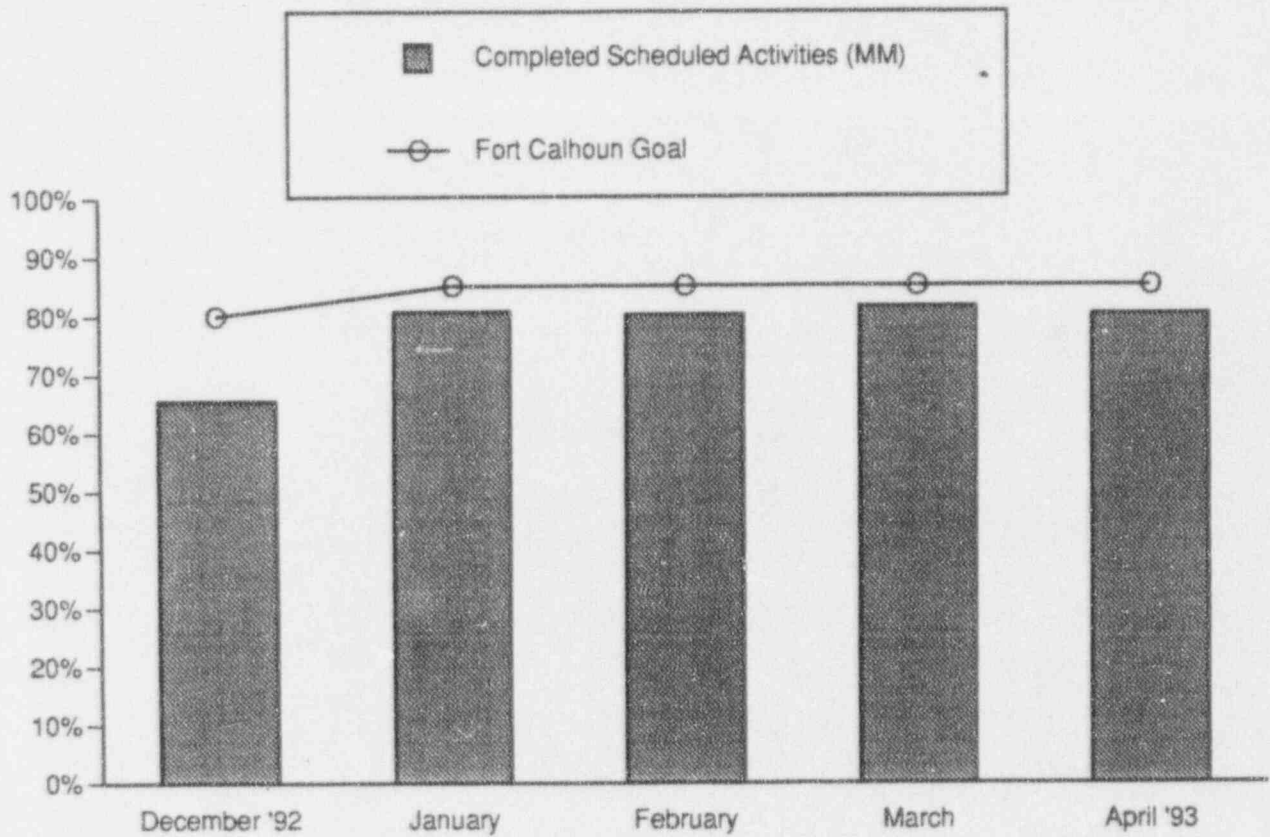
This indicator shows the percent of the number of completed maintenance activities as compared to the number of scheduled maintenance activities concerning General Maintenance. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and miscellaneous maintenance activities.

The 1993 Fort Calhoun Station monthly goal for this indicator is a minimum of 85%. The 1992 monthly goal was a minimum of 80%.

<u>Reporting Month</u>	<u>Completed Scheduled Activities</u>
December '92	49.2%
January	53.9%
February	65.1%
March	53.7%
April '93	61.5%

Data Source: Chase/Schmitz (Manager/Source)  
 Accountability: Chase/Bobba  
 Ar/verse Trend: None

SEP 33



**PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES  
(MECHANICAL MAINTENANCE)**

This indicator shows the percent of the number of completed maintenance activities as compared to the number of scheduled maintenance activities concerning Mechanical Maintenance. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and miscellaneous maintenance activities.

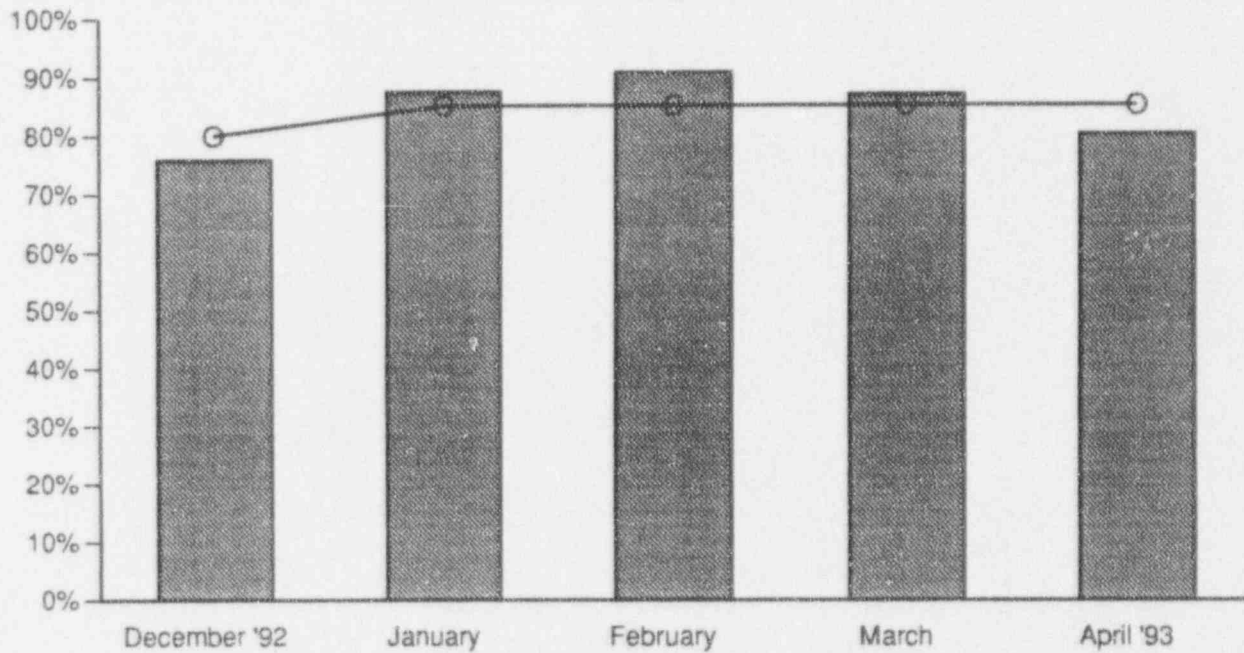
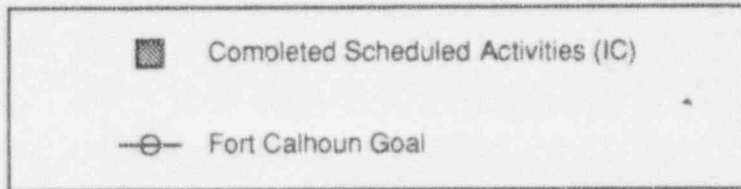
The 1993 Fort Calhoun Station monthly goal for this indicator is 85%. The 1992 monthly goal was a minimum of 80%.

<u>Reporting Month</u>	<u>Completed Scheduled Activities</u>
December '92	65.6%
January	80.7%
February	80.2%
March	81.5%
April '93	80.2%

Data Source: Chase/Schmitz (Manager/Source)  
 Accountability: Chase/Bobba  
 Adverse Trend: None

SEP 33





**PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES  
(INSTRUMENTATION & CONTROL)**

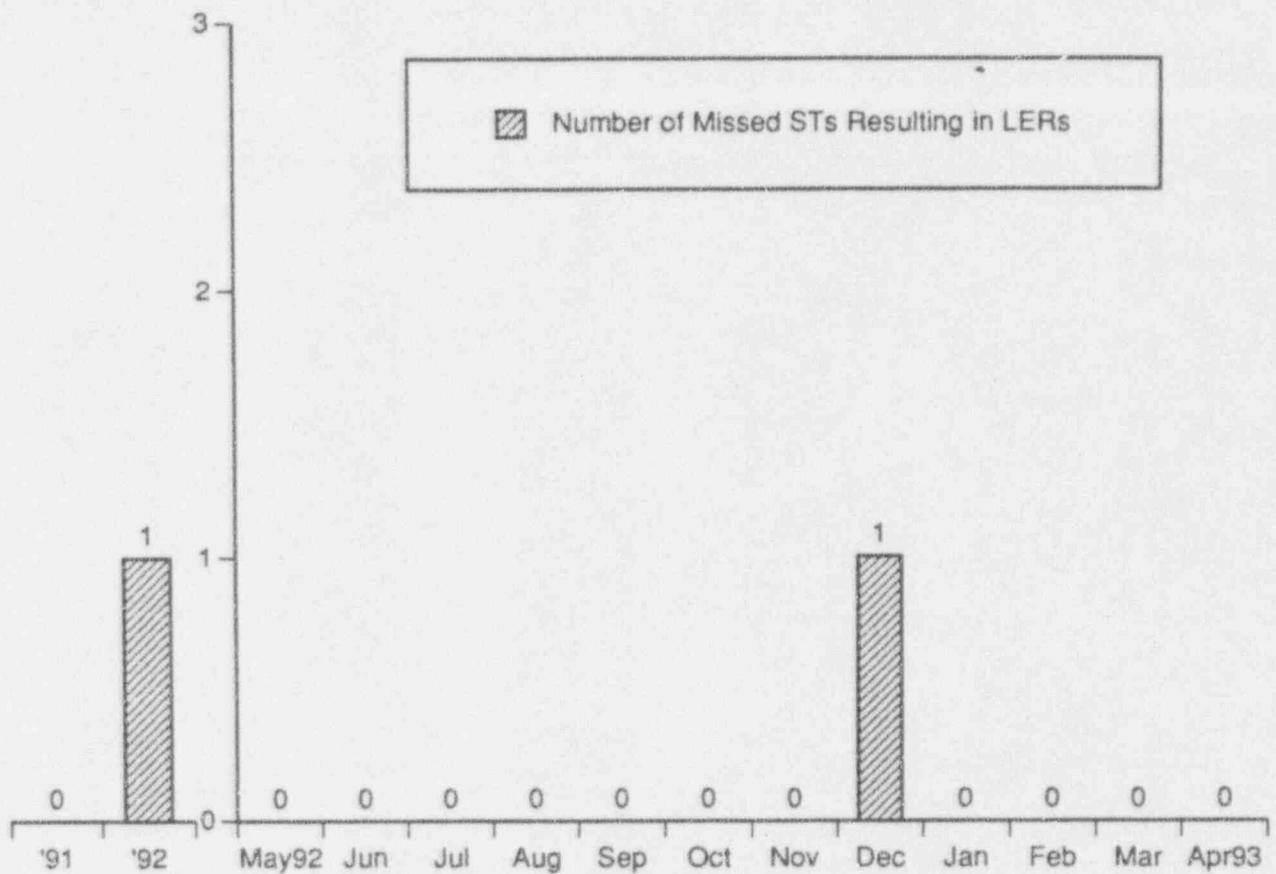
This indicator shows the percent of the number of completed maintenance activities as compared to the number of scheduled maintenance activities concerning Instrumentation & Control. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and miscellaneous maintenance activities.

The 1993 Fort Calhoun Station monthly goal for this indicator is a minimum of 85%. The 1992 monthly goal was a minimum of 80%.

<u>Reporting Month</u>	<u>Completed Scheduled Activities</u>
December '92	75.9%
January	87.5%
February	90.7%
March	86.9%
April '93	80.0%

Data Source: Chase/Schmitz (Manager/Source)  
 Accountability: Chase/Bobba  
 Adverse Trend: None

SEP 33



**NUMBER OF MISSED SURVEILLANCE TESTS  
RESULTING IN LICENSEE EVENT REPORTS**

This indicator shows the number of missed Surveillance Tests (STs) that result in Licensee Event Reports (LERs) during the reporting month. The graph on the left shows the yearly totals for the indicated years.

There were no missed surveillance tests resulting in LERs during April 1993.

During the month of January 1993 it was discovered that during December 1992 an ASME Section XI Code required surveillance was not completed nor corrective maintenance performed as a result of AC-10A falling into the "Alert Range" (LER 93-003) Failure to Satisfy Inservice Testing Requirements for Raw Water Pump.

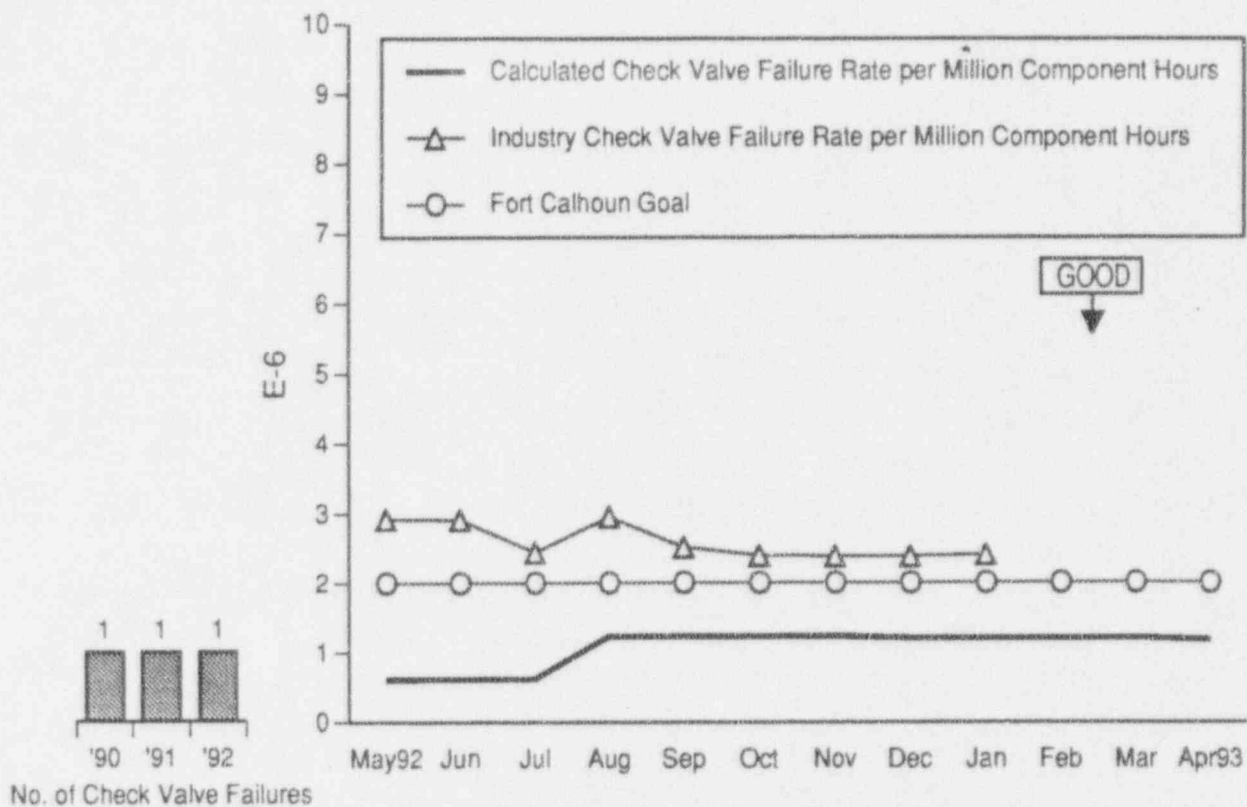
The 1993 and 1992 Fort Calhoun goals for this indicator are zero.

Data Source: Monthly Operating Report & Plant Licensee Event Reports (LERs)

Accountability: Chase/Jaworski

Adverse Trend: None

SEP 60 & 61



### CHECK VALVE FAILURE RATE

This indicator shows the calculated Fort Calhoun check valve failure rate, the Fort Calhoun goal and the industry check valve failure rate. This rate is based upon failures during the previous 18 months. The number of check valve failures at Fort Calhoun Station for the previous three years are shown on the left.

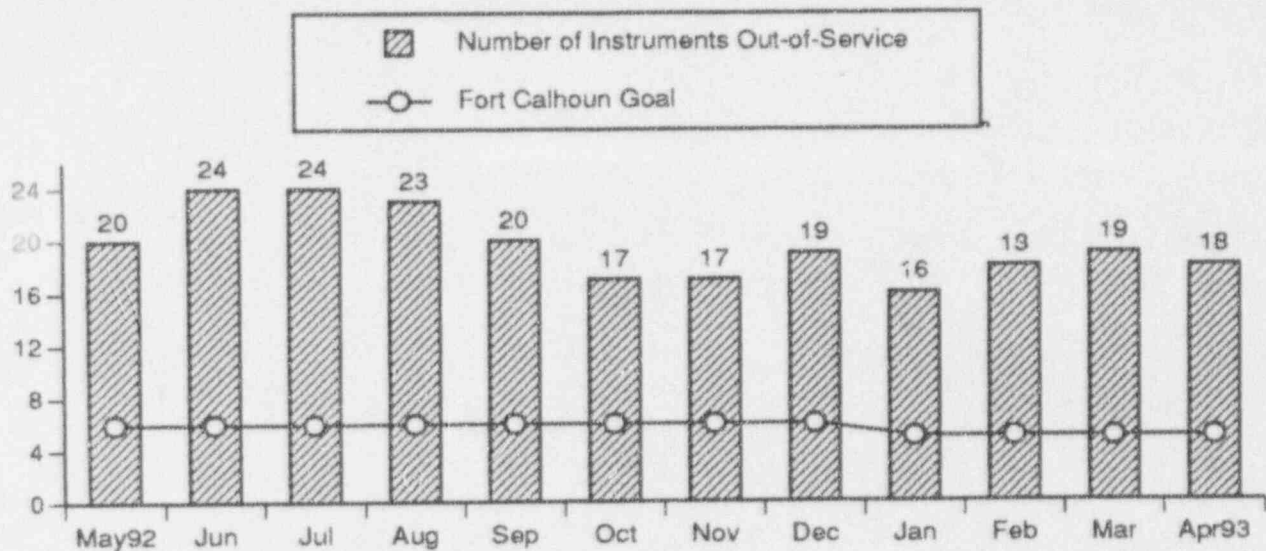
The data for the industry check valve failure rate is three months behind the reporting month due to the time involved in collecting and processing the data.

For January 1993, the Fort Calhoun Station reported an actual check valve failure rate of 1.18 E-6, while the industry reported an actual failure rate of 2.40 E-6. The increase in the failure rate for the month of August 1992 is due to the failure of check valve CH-288. At the end of April 1993, the Fort Calhoun Station reported a calculated check valve failure rate of 1.18 E-6.

The 1993 and 1992 Fort Calhoun goals for this indicator are a maximum failure rate of 2.00 E-6.

Data Source: Jaworski/Dowdy (Manager/Source)  
 Accountability: Jaworski/Rollins  
 Adverse Trend: None

SEP 43



### IN-LINE CHEMISTRY INSTRUMENTS OUT-OF-SERVICE

This indicator shows the total number of in-line chemistry system instruments out-of-service at the end of the reporting month. The chemistry systems involved in this indicator include the Secondary System and the Post Accident Sampling System (PASS).

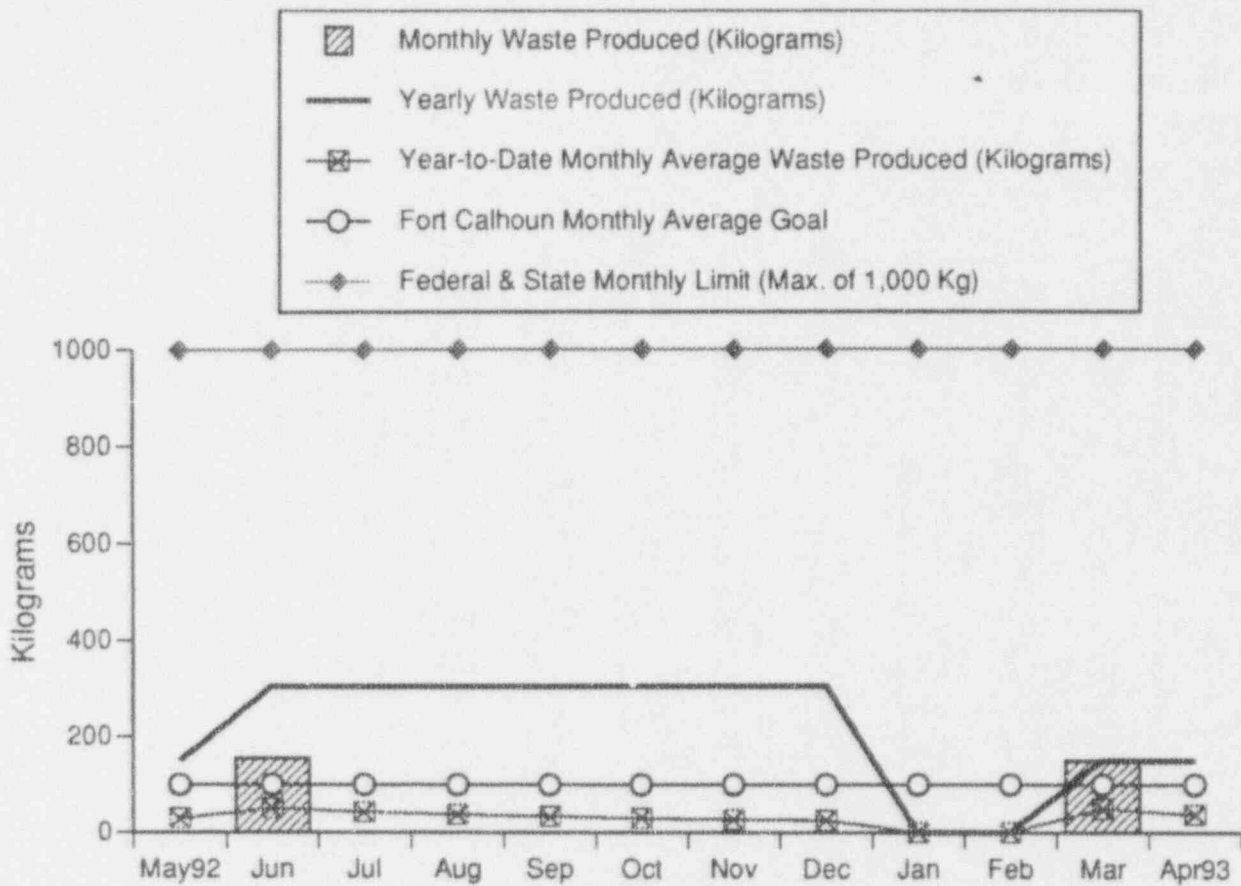
At the end of April 1993 there was a total of 18 in-line chemistry instruments out-of-service. Of these 18 instruments, 13 were from the Secondary System and 5 were from PASS.

The trend for PASS instruments for this reporting period has not changed. This is due to the dissolved gas analysis being declared operable due to a diluting sample and the DOE flask (SL-19) being declared inoperable because of leaking quick disconnect fittings. The trend for Secondary instruments this reporting period has decreased by 1 due to the "A" Steam Generator specific conductivity instrument being returned to service. The entire secondary panel remains out-of-service because of failure of the AI-125 data logger; however, all instruments at the secondary panel are operating. The AI-125 data logger is scheduled to be replaced beginning on June 14, 1993. Two instruments are out-of-service on AI-107 because of recorder failure. One instrument is out-of-service on AI-105 because of malfunction.

The entire instrument channel is considered inoperative if: 1) the instrument is inoperative, 2) the chart recorder associated with the instrument is inoperative, 3) the alarm function associated with the instrument is inoperative. If any of the functions listed above are not operational, then the instrument is not performing its intended function.

The 1993 Fort Calhoun goal for the number of in-line chemistry system instruments that are out-of-service has been set at a maximum of 5. The 1992 goal was a maximum of 6. Six out-of-service chemistry instruments make up 10% of all the chemistry instruments that are counted for this indicator.

Data Source: Chase/Renaud (Manager/Source)  
 Accountability: Chase/Jaworski  
 Adverse Trend: None



### HAZARDOUS WASTE PRODUCED

This indicator shows the total amount of hazardous waste produced by Fort Calhoun each month, the monthly average goal and the year-to-date total for hazardous waste produced. This hazardous waste consists of non-halogenated hazardous waste, halogenated hazardous waste, and other hazardous waste produced.

During the month of April 1993, 0 kilograms of non-halogenated hazardous waste was produced, 0 kilograms of halogenated hazardous waste was produced, and 0 kilograms of other hazardous waste was produced. The yearly total for hazardous waste produced is 149.5 kilograms. The year-to-date monthly average for hazardous waste produced is 37.4 kilograms.

Hazardous waste is counted based upon a full drum of waste.

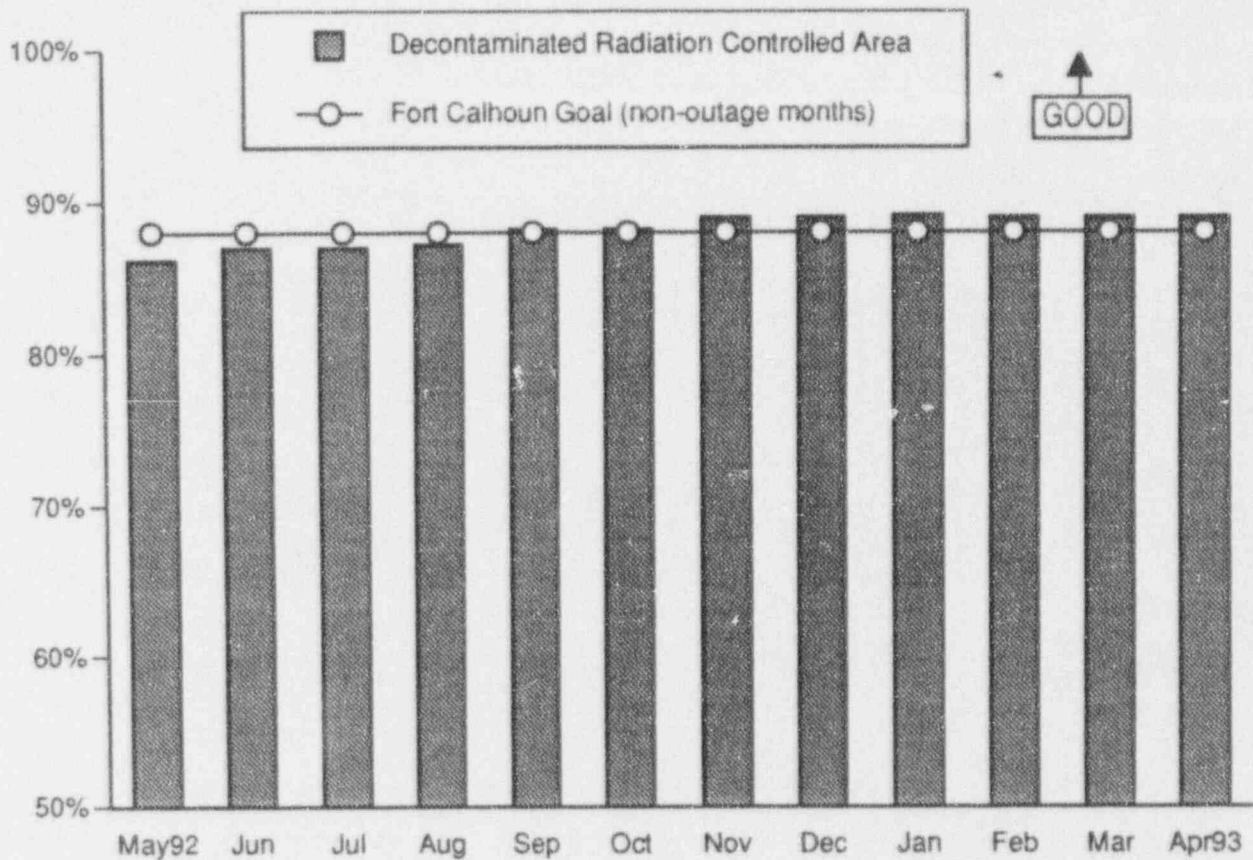
The 1993 and 1992 monthly average goals for hazardous waste produced are a maximum of 100 kilograms.

Date Source: Chase/Henning (Manager/Source)

Accountability: Chase/Henning

Adverse Trend: None





### DECONTAMINATED RADIATION CONTROLLED AREA

This indicator shows the percentage of the RCA that is decontaminated (clean) based on the total square footage. The 1993 non-outage goal is a minimum of 88% decontaminated RCA and the outage goal is a minimum of 85% decontaminated RCA. The 1992 non-outage goal was a minimum of 88% decontaminated RCA.

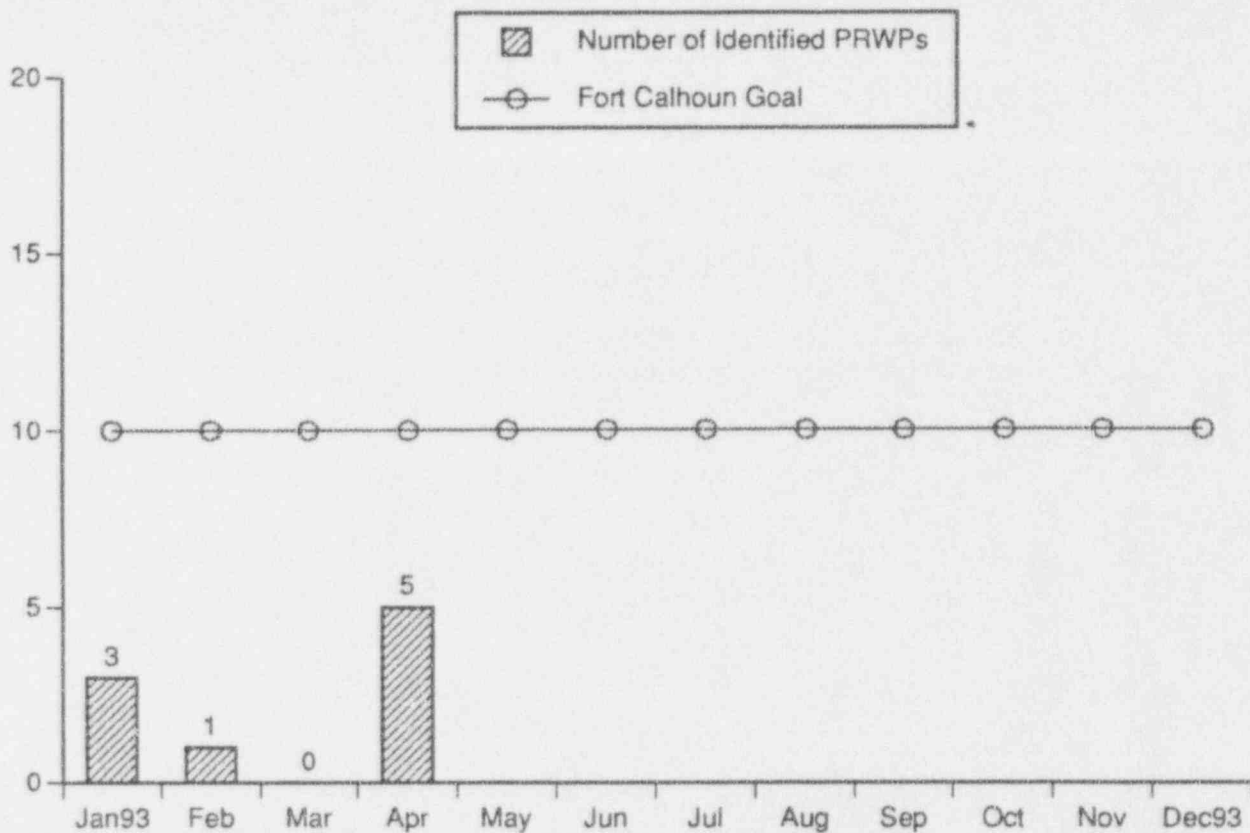
At the end of the reporting month, 89% of the total square footage of the RCA was not contaminated.

Date Source: Chase/Gundal (Manager/Source)

Accountability: Chase/Lovett

Adverse Trend: None

SEP 54



### RADIOLOGICAL WORK PRACTICES PROGRAM

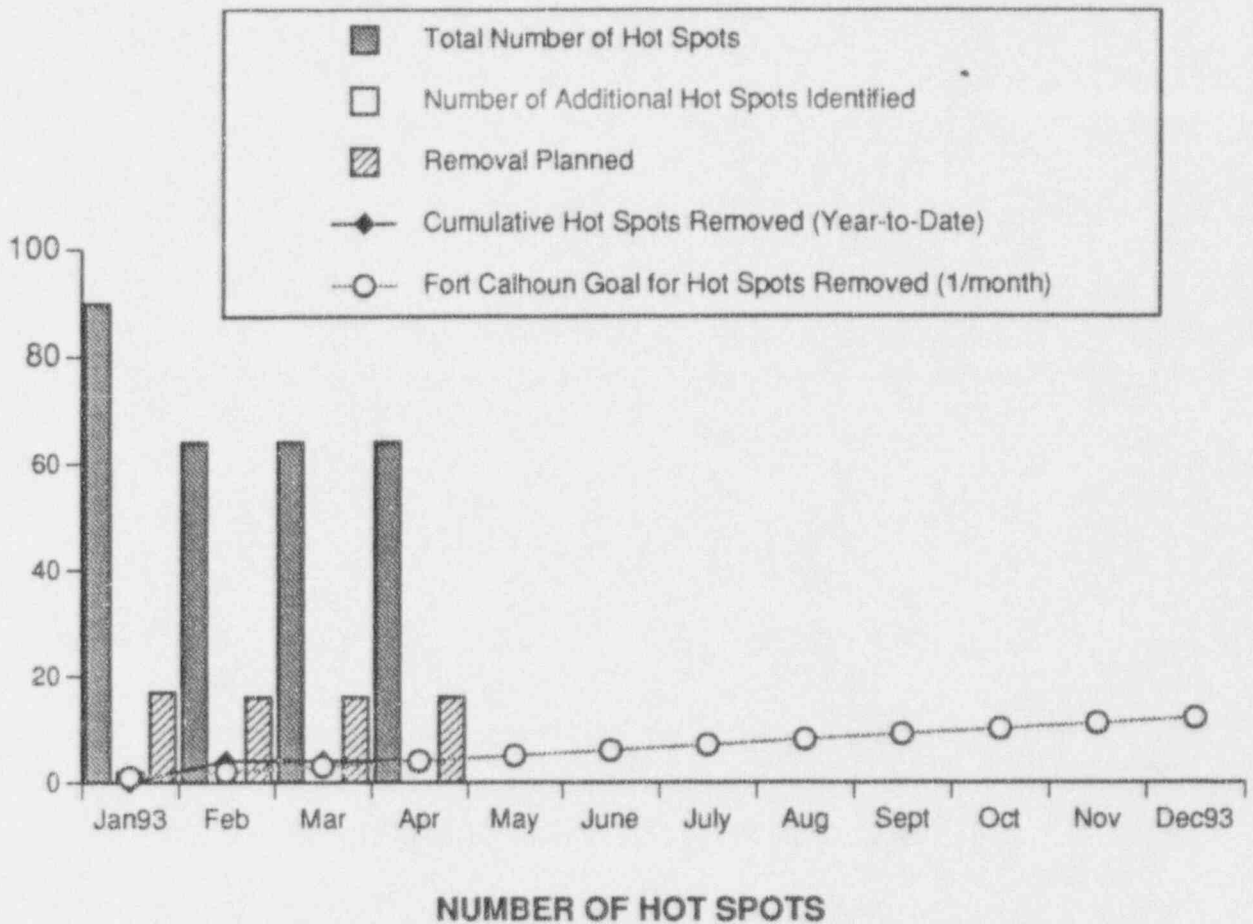
The Radiological Work Practices Program Indicator shows the number of Poor Radiological Work Practices (PRWPs) which were identified during the reporting month. The PRWPs are identified through supervisory review of the Radiological Occurrence Reports and Personnel Contamination Reports written during the reporting month.

The number of PRWPs which are identified each month should indirectly provide a means to qualitatively assess supervisor accountability for their workers' radiological performance.

During the month of April 1993, the following 5 PRWPs were identified: 1) Individuals read, signed, and spoke to an RP tech but failed to obtain the proper dosimetry as required by the RWP and failed to sign into PRISM prior to entering the RCA. 2) An individual received a skin contamination from climbing up the I-Beams on the bioshield wall in Rm 60 to check a valve. 3) An individual alarmed the PCM and performed a self frisk and decon without RP. 4) An individual was reading a newspaper in the RCA and did not understand that OPPD policy prohibits this. 5) An individual was contaminated on the face by either coming in contact with the Gaitronics or by touching the face with the hand.

The 1993 monthly goal for the number of PRWPs is a maximum of 10 per month.

Data Source: Chase/Williams (Manager/Source)  
 Accountability: Chase/Lovett  
 Adverse Trend: None



This indicator shows the total number of hot spots which have been identified to exist in the Fort Calhoun Station and have been documented through the use of a hot spot identification sheet. A hot spot is defined as a small localized source of high radiation. A hot spot occurs when the contact dose rate of an item or piece of equipment is at least 5 times the General Area dose rate and the item or piece of equipment's dose rate is equal to or greater than 100 mRem/hour in rad areas.

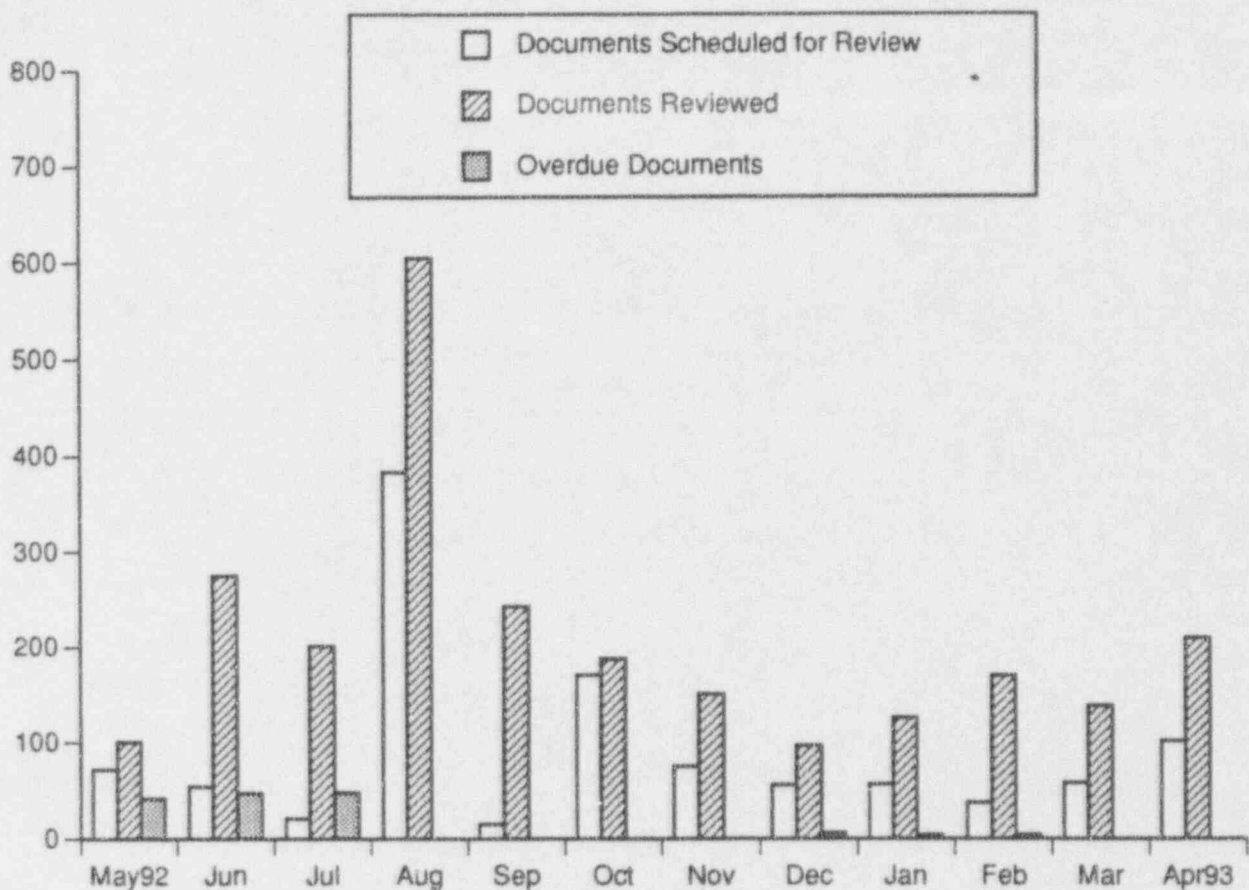
At the end of April 1993, there was a total of 64 hot spots identified. 0 hot spots were removed during the month.

Removal is planned for 16 hot spots.

There has been a total of 4 hot spots removed in 1993.

The 1993 Fort Calhoun goal is to remove three hot spots per quarter and achieve a net reduction of one hot spot per quarter.

Data Source: Chase/Williams (Manager/Source)  
 Accountability: Chase/Lovett  
 Adverse Trend: None



### DOCUMENT REVIEW

This indicator shows the number of completed, scheduled, and overdue (greater than 6 months past the scheduled due date) biennial reviews for the reporting month. These document reviews are performed in-house and include Special Procedures, the Site Security Plan, Maintenance Procedures, Preventive Maintenance Procedures, and the Operating Manual.

During April 1993 there were 208 document reviews completed while 101 document reviews were scheduled. At the end of April, there were no document reviews more than 6 months overdue.

There were 26 new documents reviewed in April.

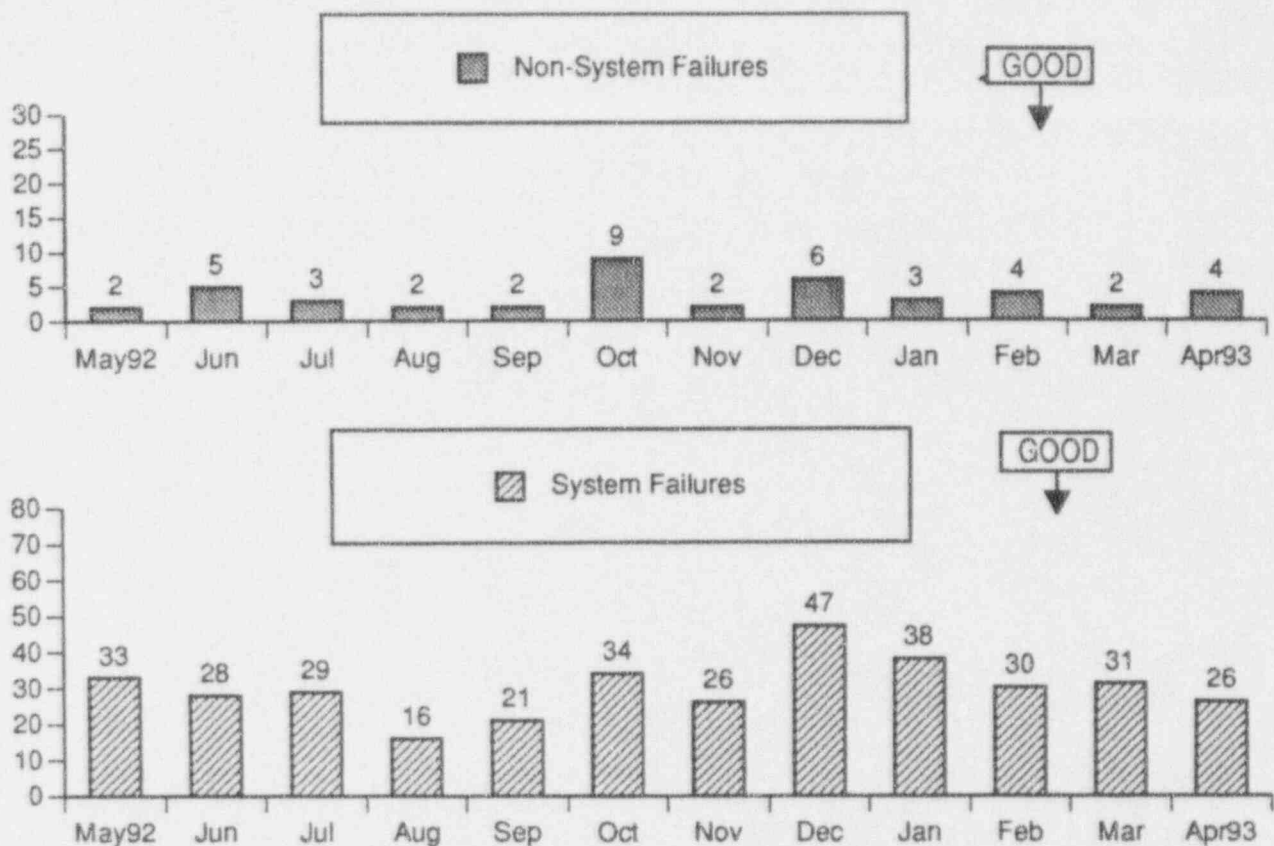
The 1993 monthly goal for this indicator is no (0) documents more than 6 months overdue.

Data Source: Chase/Keister (Manager/Source)

Accountability: Chase/Jaworski

Adverse Trend: None

SEP 46



### LOGGABLE/REPORTABLE INCIDENTS (SECURITY)

The Loggable/Reportable Incidents (Security) Indicator is depicted in two separate graphs. The top graph depicts the total number of loggable/reportable non-system failures concerning Security Badges, Access Control and Authorization, Security Force Error, and Unsecured Doors. The bottom graph shows the total number of loggable/reportable incidents concerning system failures which occurred during the reporting month.

During the month of April 1993, there were 29 loggable/reportable incidents identified. System failures accounted for 25 (86%) of the loggable/reportable incidents, and only 10 (40%) of these were environmental failures. Two of the three loggable search equipment failures were caused when halon was inadvertently discharged near the explosive detectors. All explosive detectors malfunctioned and had to be repaired. Two detectors are currently out of service awaiting parts. System failures continued to show a positive trend. System failures declined approximately 42% in the first quarter of 1993 compared to the first quarter of 1992.

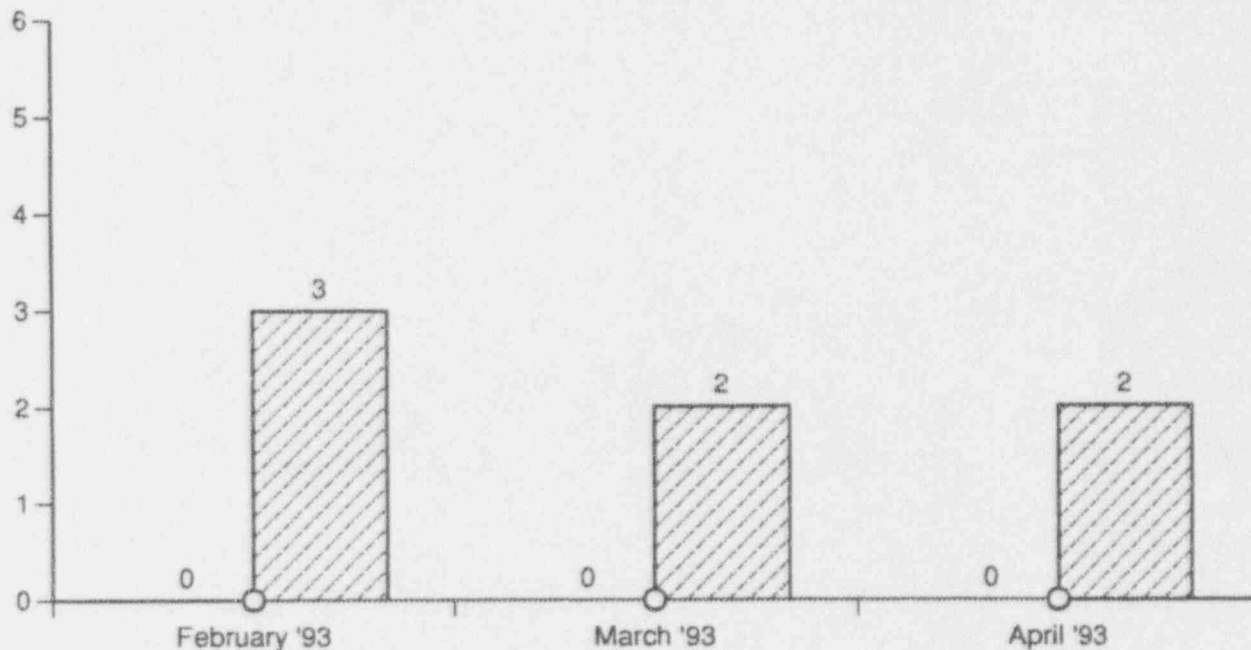
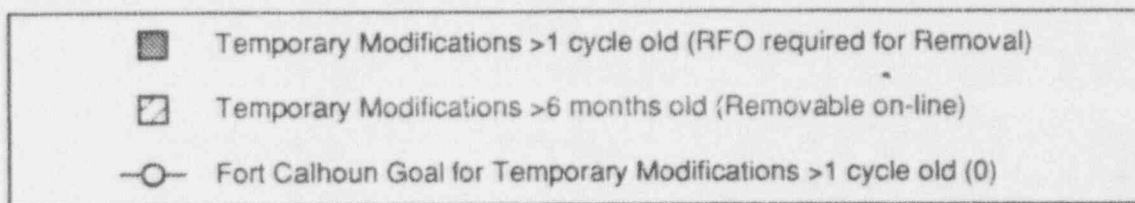
Data Source: Sefick/Woerner (Manager/Source)

Accountability: Sefick

Positive Trend

SEP 58





### TEMPORARY MODIFICATIONS (EXCLUDING SCAFFOLDING)

This indicator provides information on the number of temporary modifications greater than one fuel cycle old requiring a refueling outage (RFO) for removal and the number of temporary modifications removable on-line that are greater than six months old. Also provided is the Fort Calhoun goal for temporary modifications.

There are currently no temporary modifications that are greater than one fuel cycle old requiring a refueling outage to remove. In addition, at the end of April 1993 there were 2 temporary modifications installed that were greater than six months old that can be removed on-line. These were: 1) PTZ camera 51 power supply, in which DEN electrical has a commitment completion date of 7/30/93 for ECN 93-113; 2) HE-2 circuit board, in which DEN electrical has a commitment completion date of 7/15/93 for ECN 93-086.

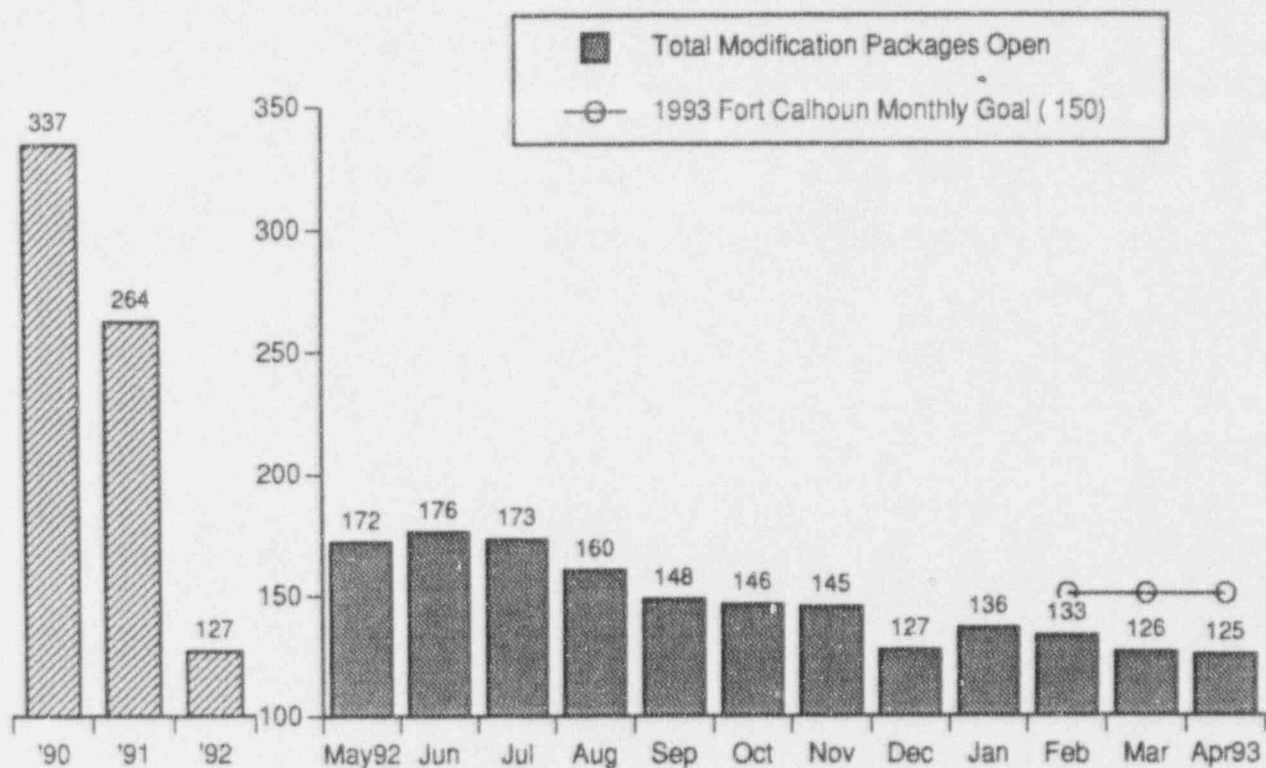
At the end of April 1993, there was a total of 29 TMs installed in the Fort Calhoun Station. 16 of the 29 installed TMs require an outage for removal and 13 are removable on-line. In 1993 a total of 21 temporary modifications have been installed.

Data Source: Jaworski/Turner (Manager/Source)

Accountability: Jaworski/Gorence

Adverse Trend: None

SEP 62 & 71



### OUTSTANDING MODIFICATIONS

This indicator shows the total number of outstanding modifications (excluding outstanding modifications which are proposed to be cancelled).

Category	Reporting Month
Form FC-1133 Backlog/In Progress	8
Mod. Requests Being Reviewed	12
Design Engr. Backlog/In Progress	57
Construction Backlog/In Progress	38
Design Engr. Update Backlog/In Progress	10
<b>Total</b>	<b>125</b>

At the end of April 1993, 7 additional modification requests had been issued this year and 16 modification requests had been cancelled. The Nuclear Projects Review Committee (NPRC) had completed 72 backlog modification request reviews this year. The Nuclear Projects Committee (NPC) had completed 31 backlog modification request reviews this year.

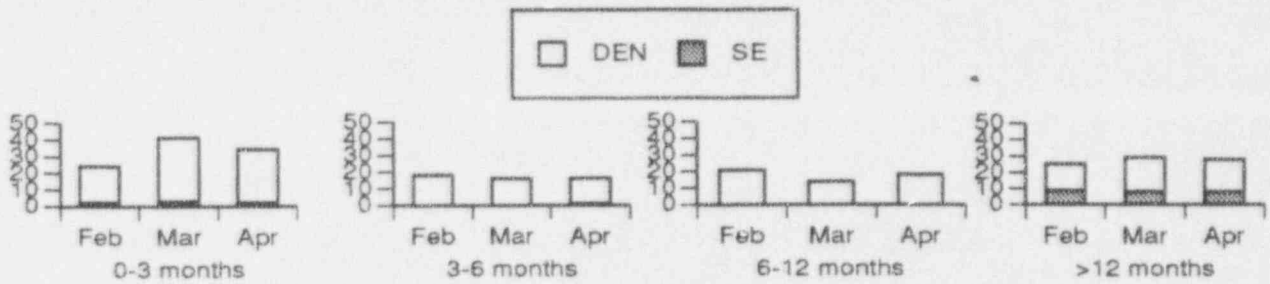
The 1993 Fort Calhoun monthly goal is a maximum of 150 total outstanding modifications.

Data Source: Jaworski/Turner (Manager/Source)  
 Scofield/Lounsbery (Manager/Source)

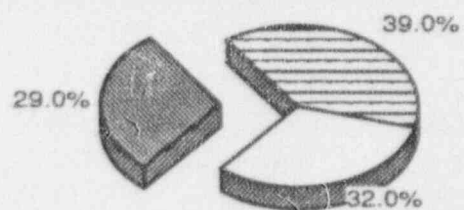
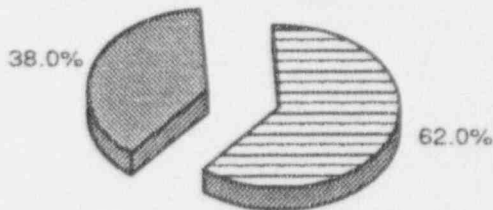
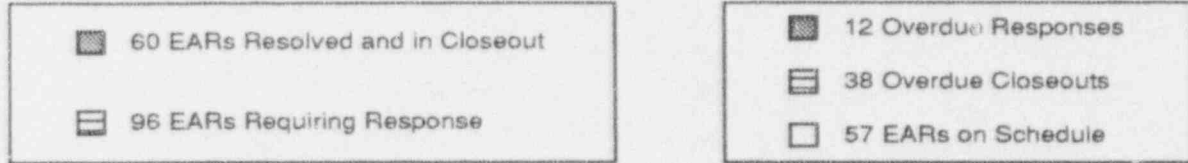
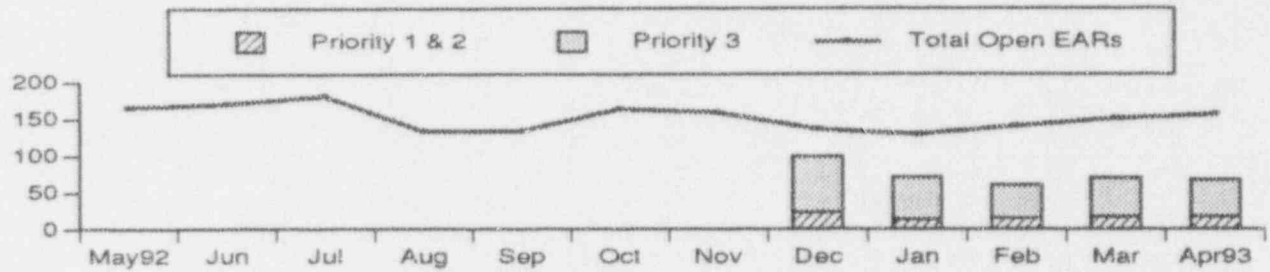
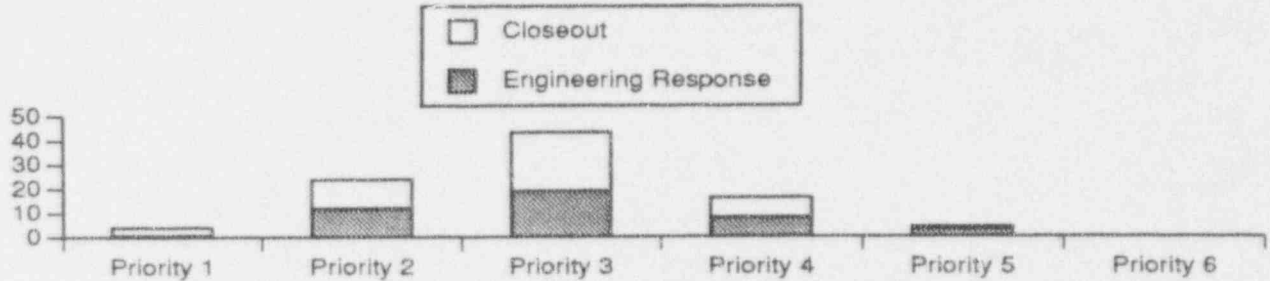
Accountability: Scofield/Phelps

Adverse Trend: None

## EARs Requiring Engineering Response - Not in Closeout



### April '93 Overdue EARs



## ENGINEERING ASSISTANCE REQUEST (EAR) BREAKDOWN

This indicator shows a breakdown of the number of EARs assigned to Design Engineering and System Engineering. The 1993 goal for this indicator is a maximum of 150 outstanding EARs.

Total EAR breakdown is as follows:

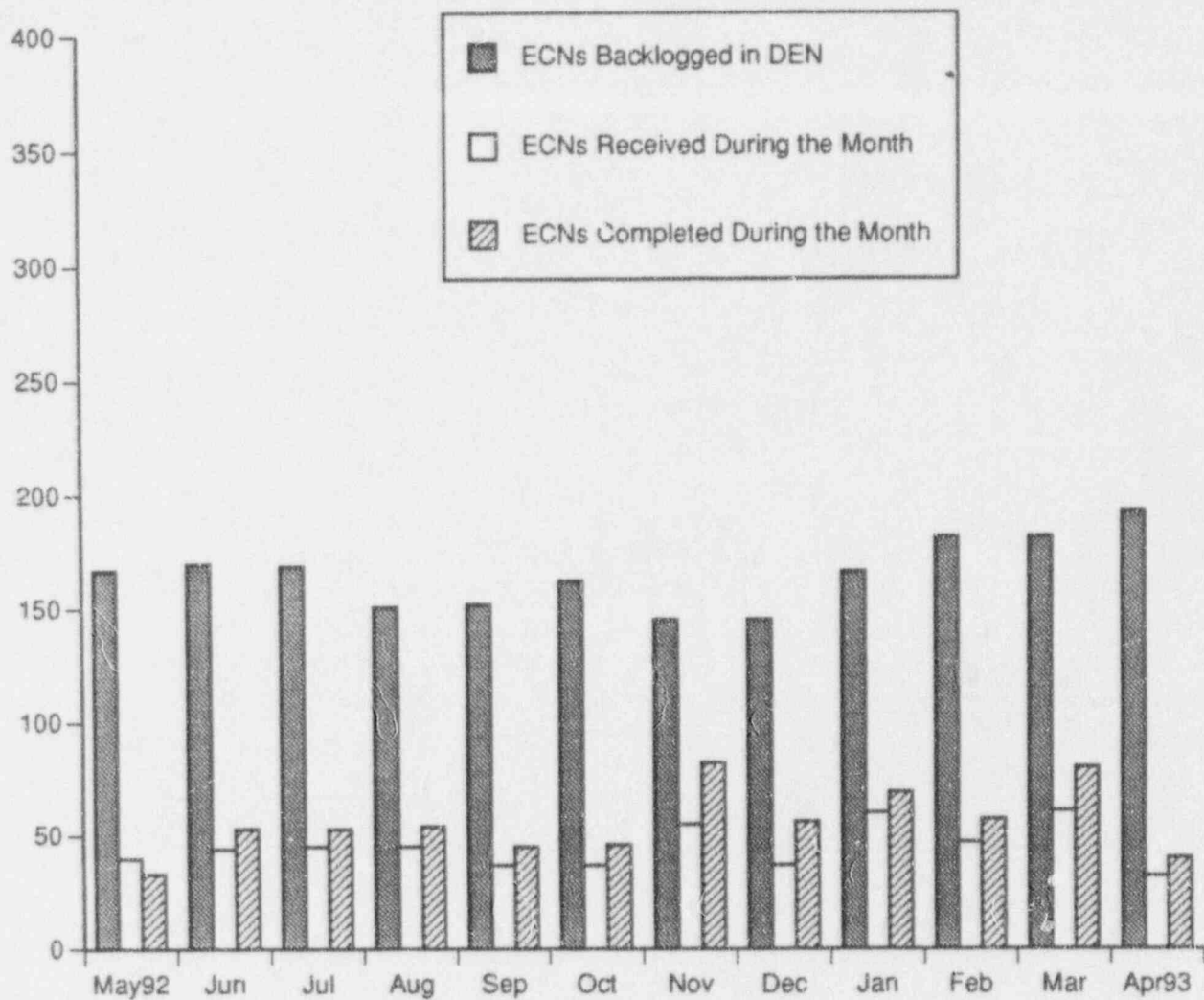
EARs opened during the month	9
EARs closed during the month	15
Total EARs open as of the end of the month	156

Data Source: Phelps/Pulverenti (Manager/Source)

Accountability: Jaworski/Phelps

Adverse Trend: An adverse trend is indicated based on three consecutive months of increases in the total number of open EARs.

SEP 82



### ENGINEERING CHANGE NOTICE STATUS

This indicator shows the number of Engineering Change Notices (ECNs) awaiting completion by DEN, the number of ECNs opened during the reporting month, and the number of ECNs completed by DEN during the reporting month.

At the end of April 1993, there was a total of 192 DEN backlogged open ECNs. There were 32 ECNs received by DEN, and 40 ECNs completed during the month.

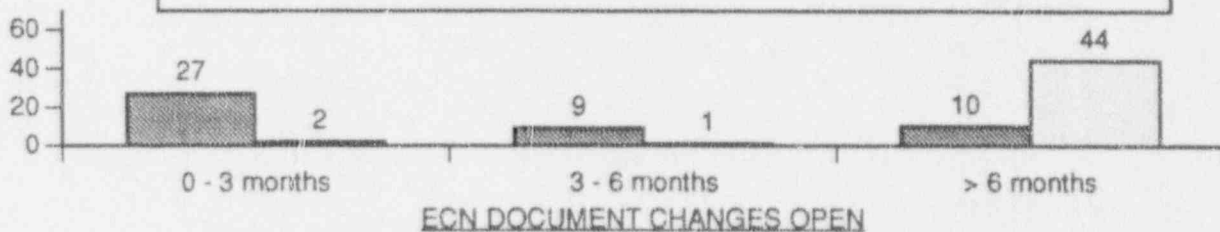
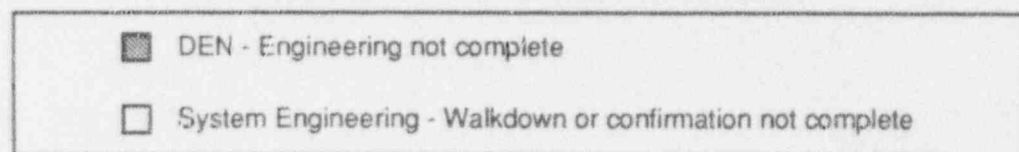
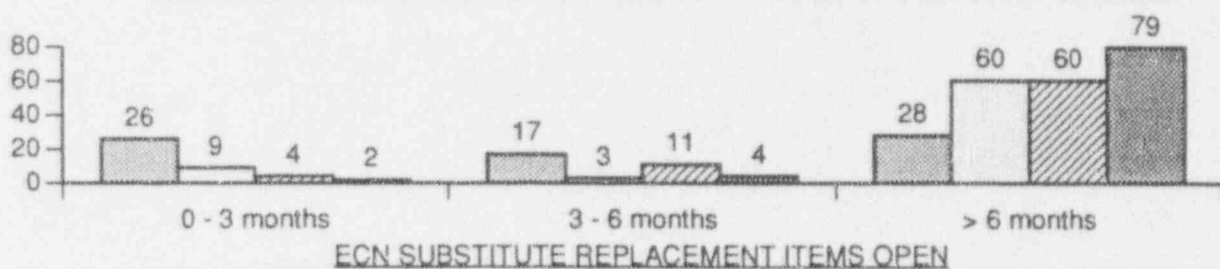
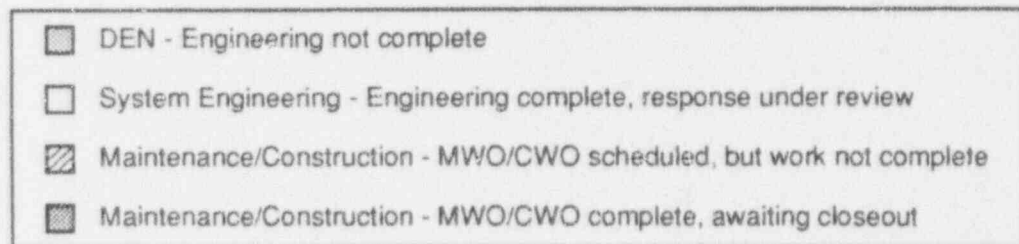
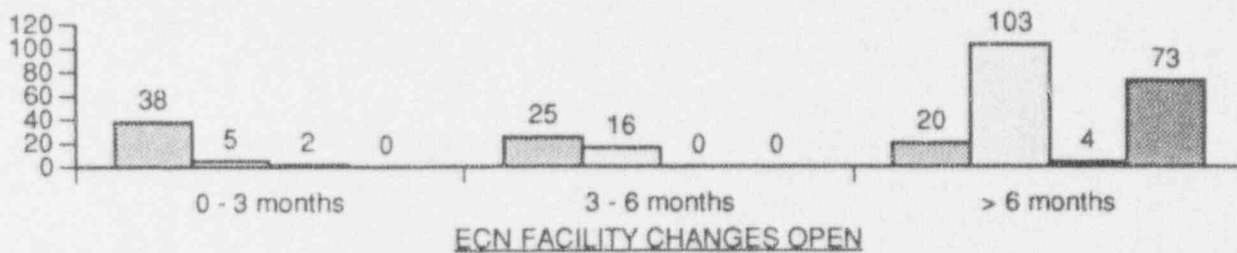
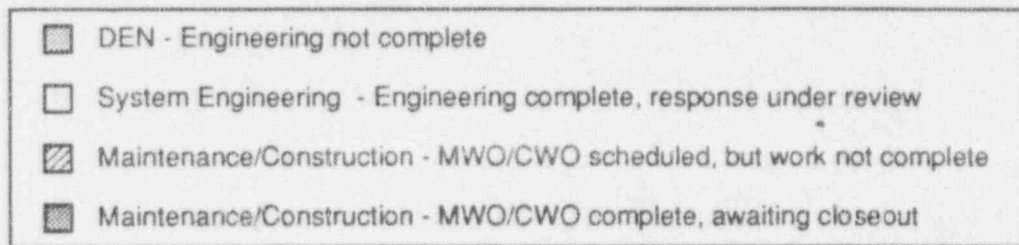
Although the number of open ECNs is currently high, activities are in progress to reduce the backlog of open ECNs.

Data Source: Phelps/Pulverenti (Manager/Source)

Accountability: Phelps/Jaworski

Adverse Trend: None

SEP 62

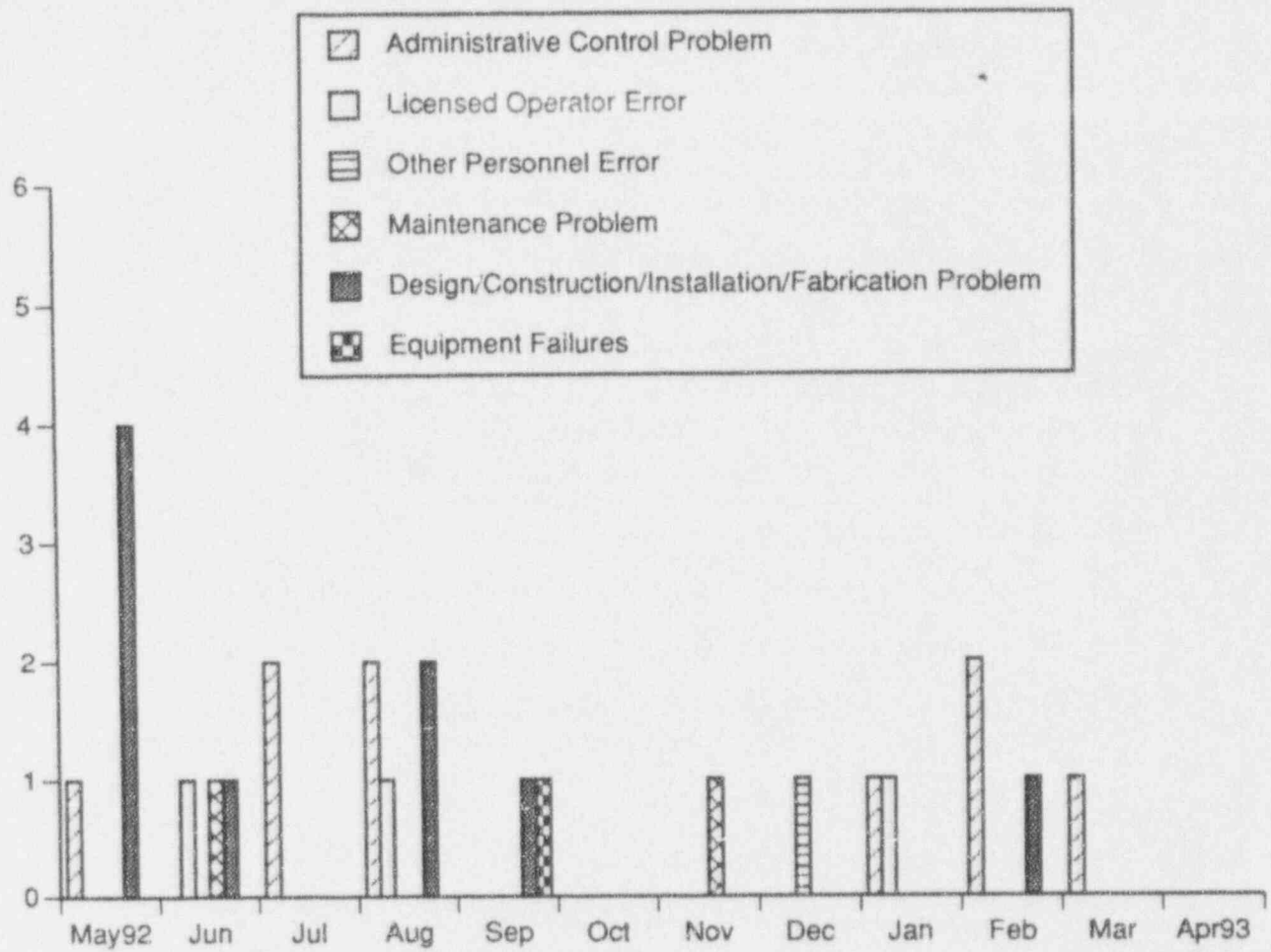


### ENGINEERING CHANGE NOTICE BREAKDOWN

This indicator shows a breakdown of the number of Engineering Change Notices (ECNs) that are assigned to Design Engineering Nuclear (DEN), System Engineering, and Maintenance or Construction for the reporting month. The graphs provide data on ECN Facility Changes Open, ECN Substitute Replacement Items Open, and ECN Document Changes Open.

Data Source: Phelps/Pulverenti (Manager/Source)  
 Accountability: Phelps/Jaworski  
 Adverse Trend: None





**LICENSEE EVENT REPORT (LER) ROOT CAUSE BREAKDOWN**

This indicator shows the LERs by report date broken down by Root Cause Code for each of the past twelve months from May 1, 1992 through April 30, 1993.

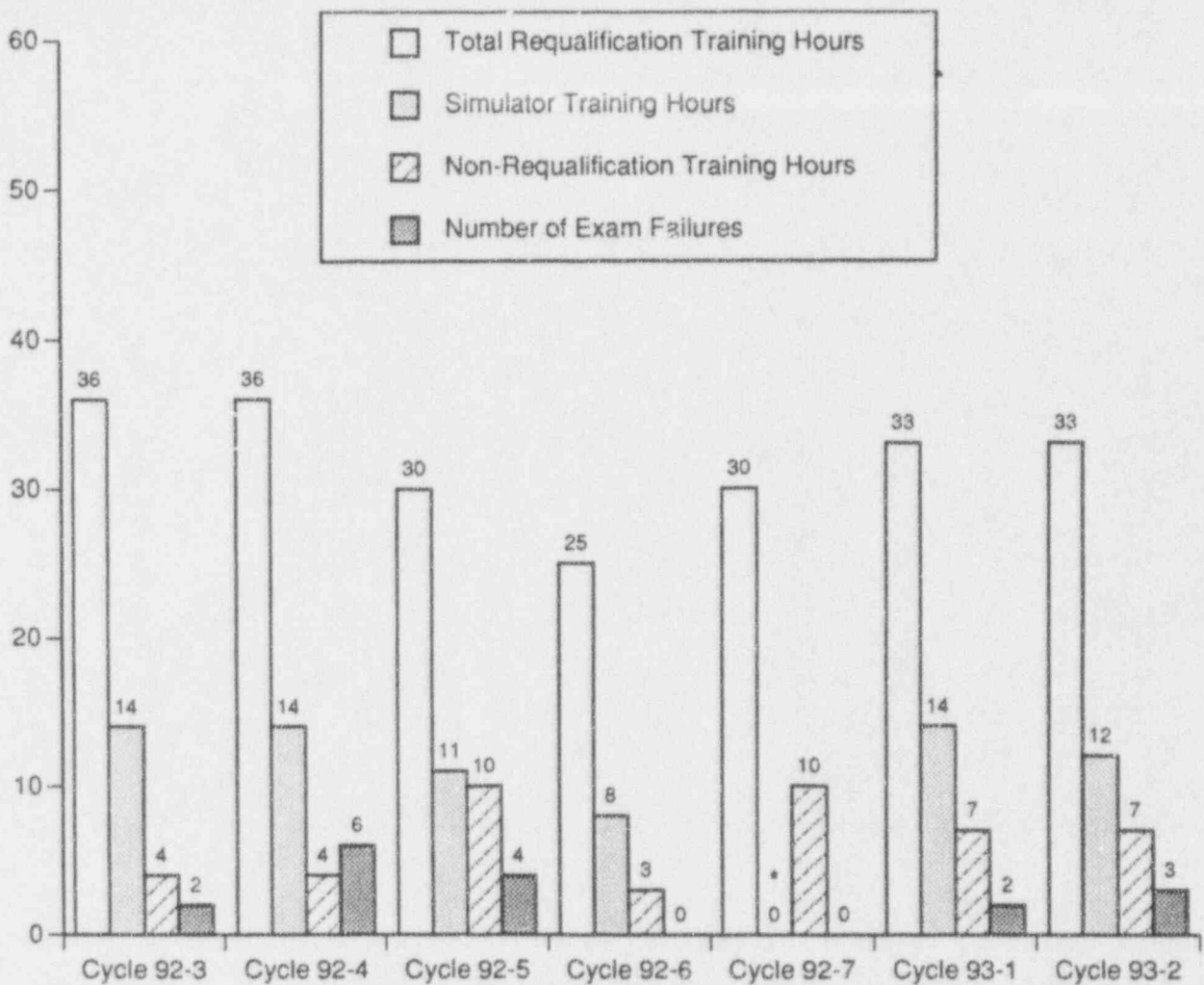
The cause codes are intended to identify possible programmatic deficiencies. For detailed descriptions of these codes, see the "Performance Indicator Definitions" section of this report.

There were no LERs submitted in April 1993.

Data Source: Short/Lippy (Manager/Source)

Accountability: Chase

Adverse Trend: None



\*Note: The Simulator was out-of-service for maintenance and modifications during Rotation 92-7.

### LICENSED OPERATOR REQUALIFICATION TRAINING

This indicator provides information on the total number of hours of training given to each crew during each cycle. The Simulator training hours shown on the graph are a subset of the total training hours. Non-Requalification Training Hours are used for AOP/EOP verification & validation, INPO commitments, GET, Fire Brigade, Safety Meetings, and Division Manager lunches.

Exam failures are defined as failures in the written, simulator, and Job Performance Measures (JPMs) segments of the Licensed Operator Requalification Training.

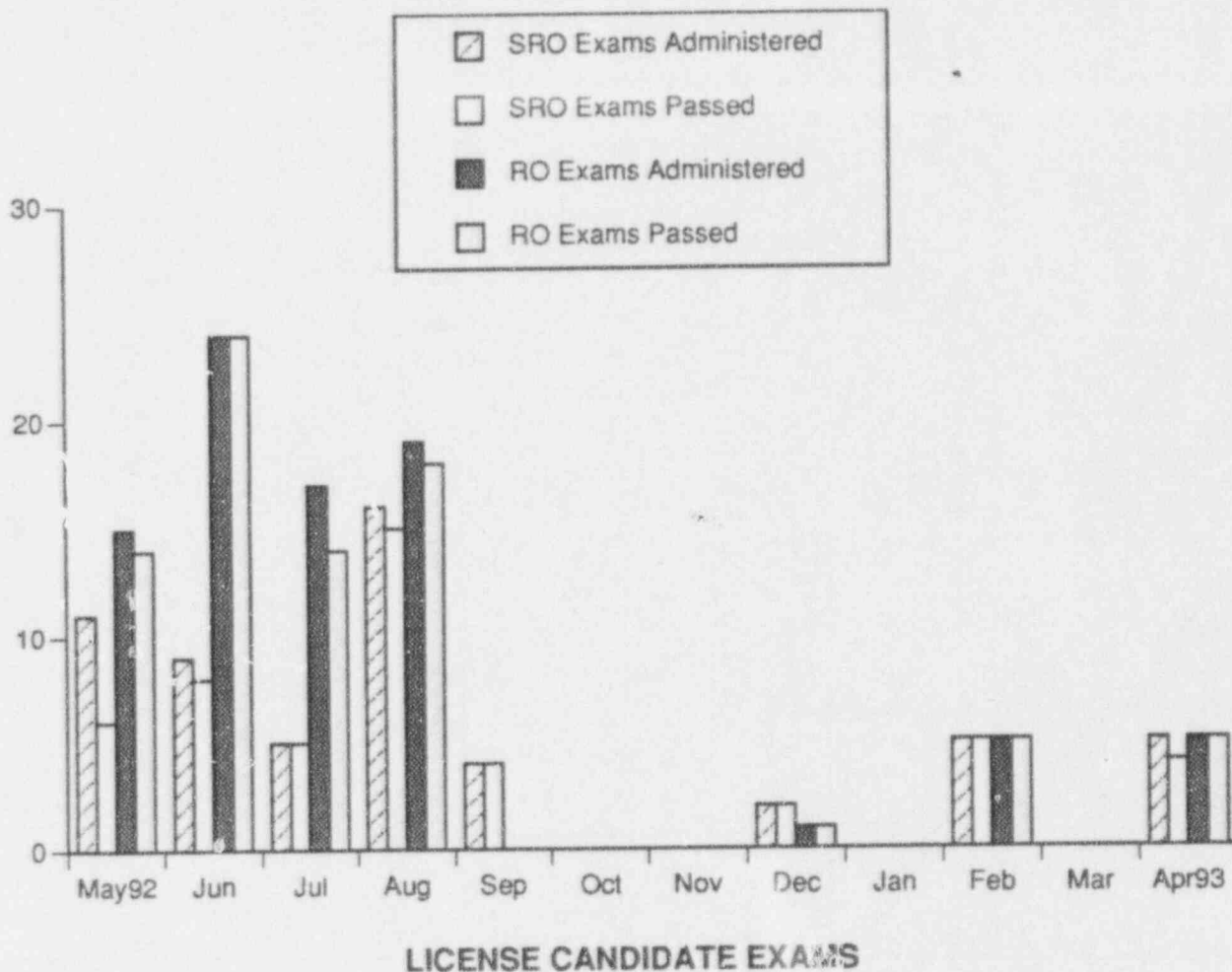
Three individuals failed the written exam during Cycle 93-2. All individuals remediated without impacting shift operations.

Data Source: Gasper/Guliani (Manager/Source)

Accountability: Gasper/Guliani

Adverse Trend: None

SEP 68



This indicator shows the number of Senior Reactor Operator (SRO) and Reactor Operator (RO) quizzes and exams taken and passed each month. These internally administered quizzes and exams are used to plot the SRO and RO candidates' monthly progress.

There were 5 Reactor Operator, and 5 Senior Reactor Operator candidate exams administered in April 1993. All five Reactor Operators, and four Senior Reactor Operator candidates passed those exams.

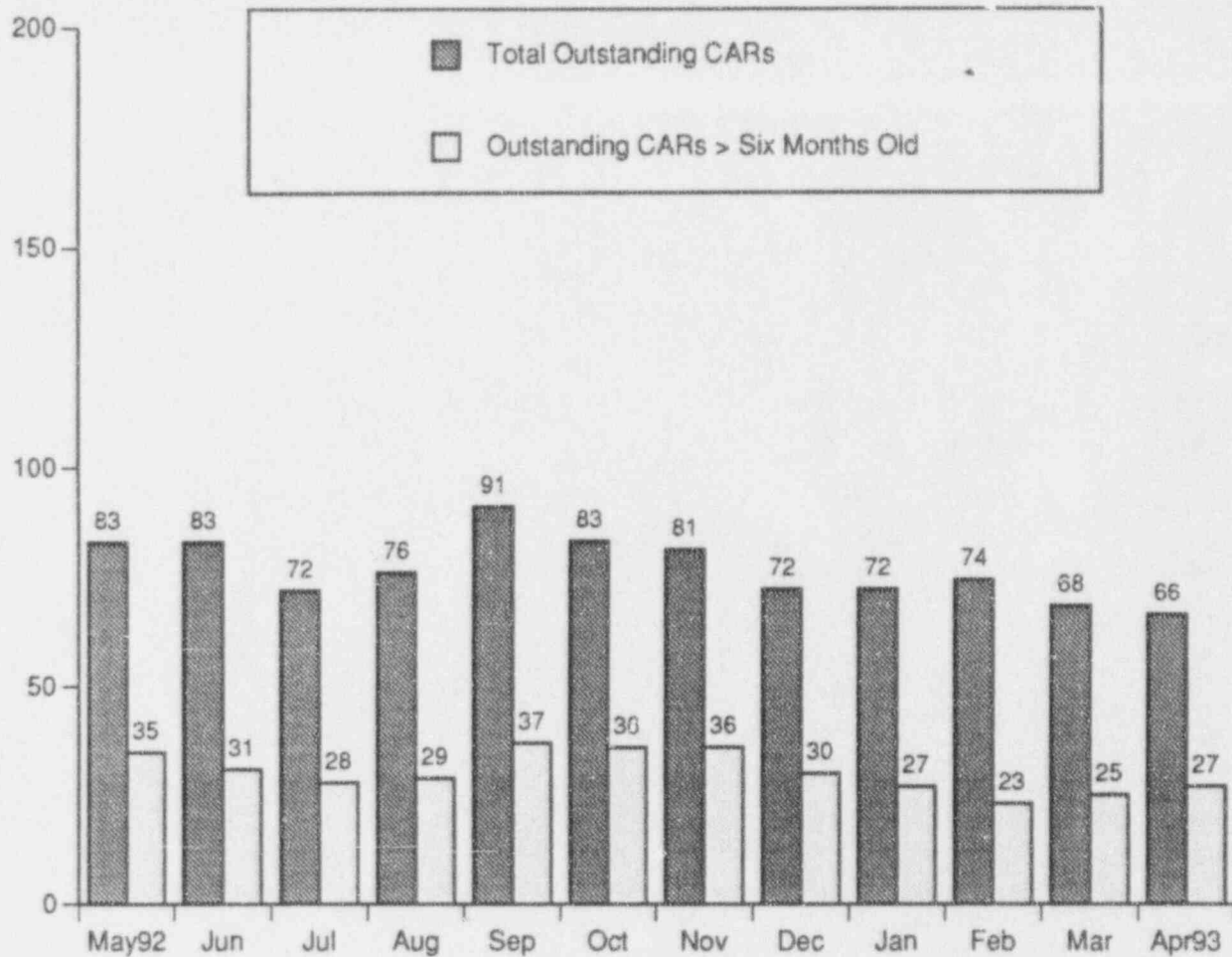
There were no NRC administered SRO or RO exams during April 1993.

Data Source: Gasper/Guliani (Manager/Source)

Accountability: Gasper/Guliani

Adverse Trend: None

SEP 68



### OUTSTANDING CORRECTIVE ACTION REPORTS

This indicator shows the total number of outstanding Corrective Action Reports (CARs) and the number of outstanding CARs that are greater than six months old.

At the end of April 1993 there were 66 outstanding CARs. 27 of these CARs were greater than 6 months old.

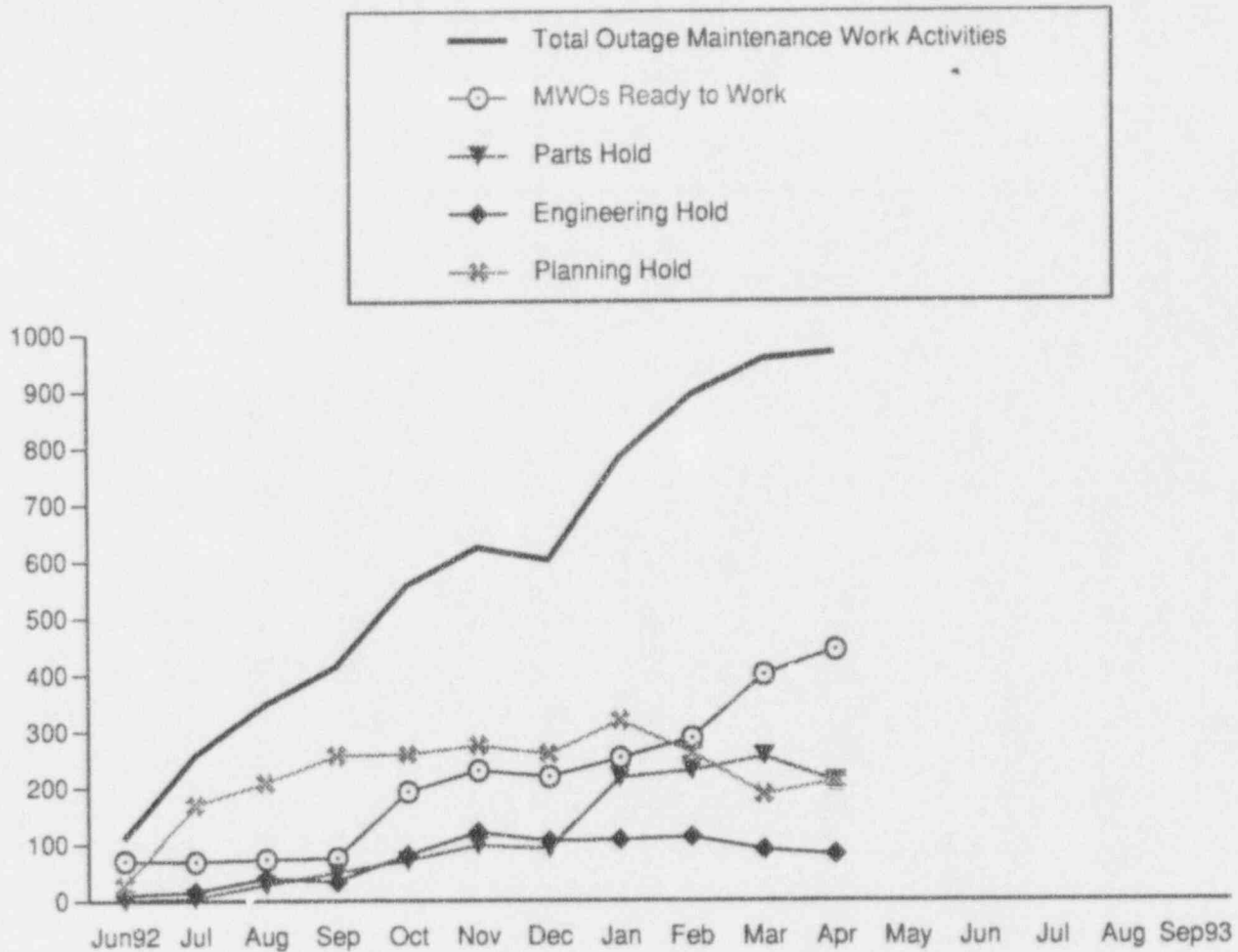
The 1993 monthly goal for this indicator is a maximum of 30 CARs greater than 6 months old.

Data Source: Orr/Gurtis (Manager/Source)

Accountability: Andrews/Gambhir/Gates

Adverse Trend: None





### MWO PLANNING STATUS (CYCLE 15 REFUELING OUTAGE)

This indicator shows the total number of Maintenance Work Orders (MWOs) and Maintenance Work Requests (MWRs) that have been approved for inclusion in the Cycle 15 Refueling Outage. Included are the number of activities that are ready to work (parts staged, planning complete, and all other paperwork ready for field use), the number of activities that have engineering holds (ECNs, procedures and other miscellaneous engineering holds), parts hold, (parts staged, not yet inspected, parts not yet arrived) and planning hold (job scope not yet completed).

Approximately 2,176 Maintenance Work Orders were completed during the Cycle 14 Refueling Outage.

Data Source: Chase/Schmitz (Manager/Source)

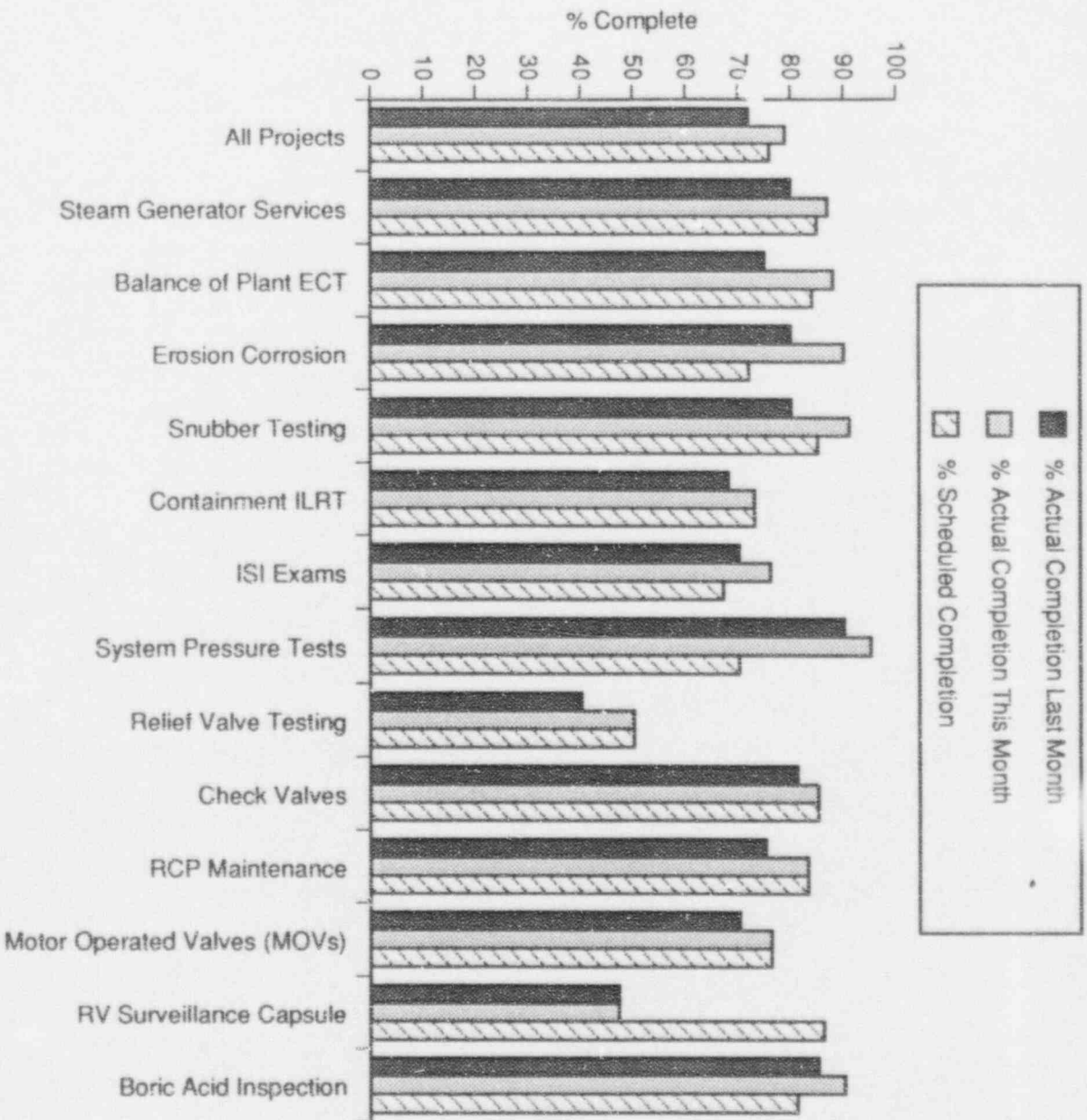
Accountability: Chase/Johansen

Adverse Trend: None

SEP 31



## 1993 OUTAGE PROJECTS STATUS REPORT



### OVERALL PROJECT STATUS (CYCLE 15 REFUELING OUTAGE)

This indicator shows the status of the projects which are in the scope of the Cycle 15 Refueling Outage. There are currently 13 approved outage projects.

Additional data points will be added to this indicator as information becomes available.

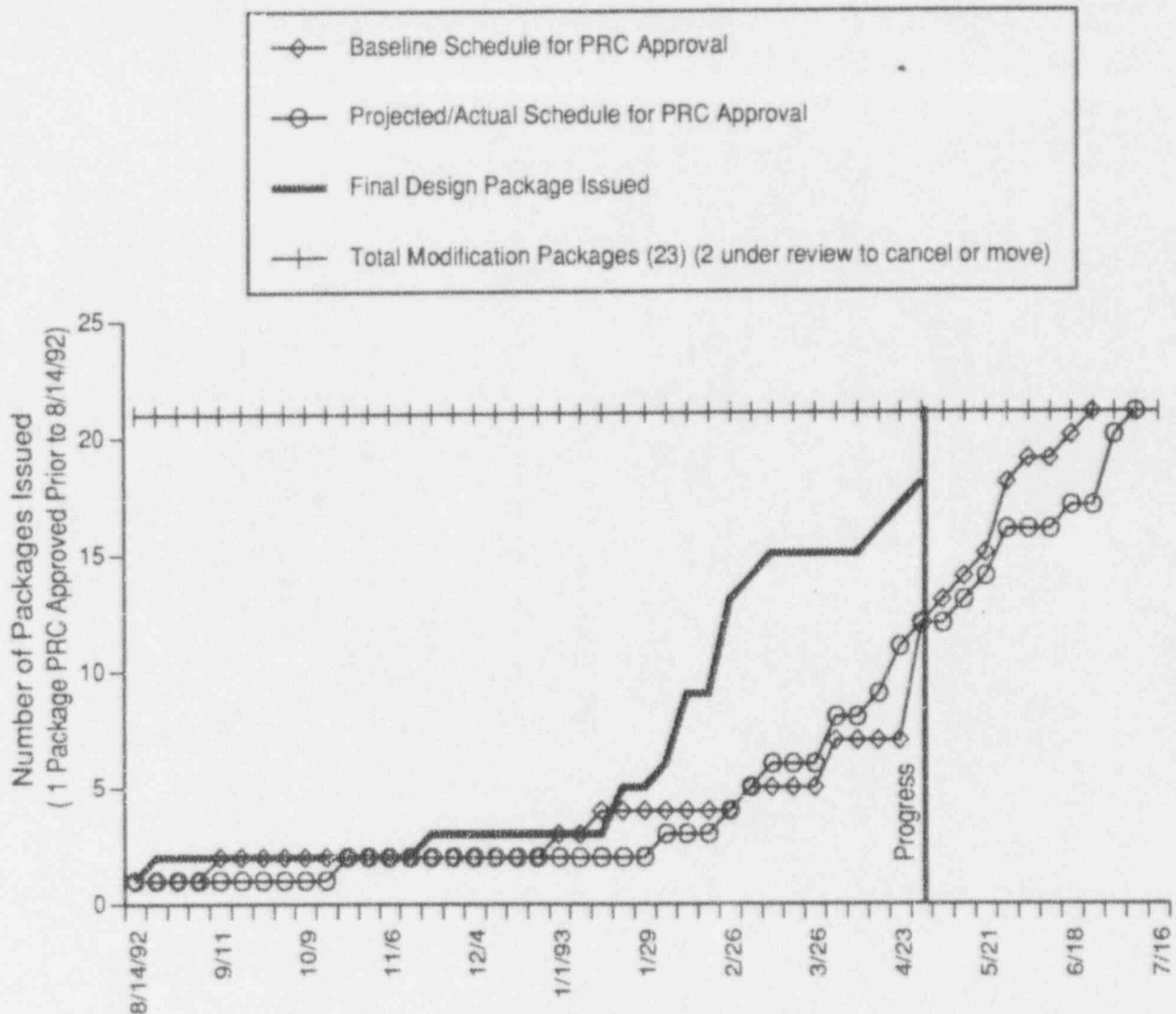
The goal for this indicator is to have all projects 100% complete (ready to work) by July 16, 1993. The "% Scheduled Completion" category in the graph represents the percentage of the project that should be complete as of the end of April 1993.

Data Source: Jaworski/Swearngin (Manager/Source)

Accountability: Jaworski/Boughter

Adverse Trend: None

SEP 31  
73



**PROGRESS OF CYCLE 15 OUTAGE MODIFICATION PLANNING  
(FROZEN SCOPE OF 25 MODIFICATIONS)**

This indicator shows the status of modifications approved for installation during the Cycle 15 Refueling Outage. The data is represented with respect to the baseline schedule (established 6/19/92) and the current schedule. This information is taken from the Modification Variance Report produced by the Design Engineering Nuclear group.

The goal for this indicator is to have all modification packages PRC approved by June 30, 1993.

Additional data points will be added to this indicator as information becomes available.

Data Source: Phelps/Ronne (Manager/Source)

Accountability: Gambhir/Phelps

Adverse Trend: None

SEP 31

# **ACTION PLANS FOR ADVERSE TRENDS**

## ACTION PLANS FOR ADVERSE TRENDS

The following action plans have been developed for performance indicators cited as exhibiting adverse trends during the last three months:

### Repeat Failures:

Problem: The number of NPRDS reportable components with repeat failures in the last 18 months was increasing.

Goal: To reduce the number of components with more than one failure to eight and those with more than two failures to zero by 1/94.

Action: Existing repeat failure data was evaluated by System Engineering to determine if failures were engineering or maintenance related. A memo was prepared and distributed to plant management describing failure problems and suggesting corrective actions. A meeting was held to discuss the repeat failure rate and to identify action to achieve improvement. Further recommendations for reducing the number of repeat failures will be listed in the quarterly Component Failure Analysis Report.

### Thermal Performance

Problem: Cycle 14 Steam Cycle Performance tests continue to show performance degradation. Plant performance indicators are lower than expected.

Goal: Determine source of poor performance results and resolve problems.

Action: Remaining action items on the Thermal Performance Action Plan were completed during the April maintenance outage. These included inspection and cleaning of both the "A" and "B" condensers, repairing of a backwash valve seat, cleaning of the condenser cooler, rebuilding of various valves in the condensate and steam systems, and replacement of GEM AC Power Supplies on various instrumentation.



## PERFORMANCE INDICATOR DEFINITIONS

### AGE OF OUTSTANDING MAINTENANCE WORK ORDERS

This indicator tracks the total number of outstanding corrective non-outage Maintenance Work Orders at the Fort Calhoun Station versus their age in months.

### AUXILIARY FEEDWATER SYSTEM SAFETY SYSTEM PERFORMANCE

The sum of the known (planned and unplanned) unavailable hours and the estimated unavailable hours for the auxiliary feedwater system for the reporting period divided by the critical hours for the reporting period multiplied by the number of trains in the auxiliary feedwater system.

### AUXILIARY SYSTEMS CHEMISTRY PERCENT OF HOURS OUTSIDE STATION LIMITS

The cumulative hours that the Component Cooling Water system is outside the station chemistry limit. The hours are accumulated from the first sample exceeding the limit until additional sampling shows the parameter to be back within limits.

### CHECK VALVE FAILURE RATE

Compares the Fort Calhoun check valve failure rate to the industry check valve failure rate (failures per 1 million component hours). The data for the industry failure rate is three months behind the PI Report reporting month. This indicator tracks performance for SEP #43.

### COLLECTIVE RADIATION EXPOSURE

Collective radiation exposure is the total external whole-body dose received by all on-site personnel (including contractors and visitors) during a time period, as measured by the thermoluminescent dosimeter (TLD). Collective radiation exposure is reported in units of person-rem. This indicator tracks radiological work performance for SEP #54.

### COMPONENT FAILURE ANALYSIS REPORT (CFAR) SUMMARY

The number of INPO categories for Fort Calhoun Station with significantly higher (1.645 standard deviations) failure rates than the rest of the industry for an eighteen month time period. Failures are reported as component (i.e. pumps, motors, valves, etc.) and application (i.e. charging pumps, main steam stop valves, control element drive motors, etc.) categories.

Failure Cause Categories are:

Wear Out/Aging - a failure thought to be the consequence of expected wear or aging.

Manufacturing Defect - a failure attributable to inadequate assembly or initial quality of the responsible component or system.

Engineering/Design - a failure attributable to the inadequate design of the responsible component or system.

Other Devices - a failure attributable to a failure or misoperation of another component or system, including associated devices.

Maintenance/Testing - a failure that is a result of improper maintenance or testing, lack of maintenance, or

personnel errors that occur during maintenance or testing activities performed on the responsible component or system, including failure to follow procedures.

Errors - failures attributable to incorrect procedures that were followed as written, improper installation of equipment, and personnel errors (including failure to follow procedures properly). Also included in this category are failures for which the cause is unknown or cannot be assigned to any of the preceding categories.

### CENTS PER KILOWATT HOUR

The purpose of this indicator is to quantify the economical operation of Fort Calhoun Station. The cents per kilowatt hour indicator represents the budget and actual cents per kilowatt hour on a 12 month rolling average for the current year. The basis for the budget curve is the approved 1993 budget. The basis for the actual curve is the Financial and Operating Report.

### CONTAMINATIONS >5,000 DPM/100 CM<sup>2</sup>

Reportable skin and clothing contaminations above background levels greater than 5000 dpm/100 cm<sup>2</sup>. This indicator trends personnel performance for SEP #15 & 54.

### CORRECTIVE MAINTENANCE BACKLOG GREATER THAN 3 MONTHS OLD

The percentage of total outstanding corrective maintenance items, not requiring an outage, that are greater than three months old at the end of the period reported.

### DAILY THERMAL OUTPUT

This indicator shows the daily core thermal output as measured from computer point XC105 (in thermal megawatts). The 1500 MW Tech Spec limit, and the unmet portion of the 1495 MW FCS daily goal for the reporting month are also shown.

### DIESEL GENERATOR RELIABILITY (25 DEMANDS)

This indicator shows the number of failures occurring for each emergency diesel generator during the last 25 start demands and the last 25 load-run demands.

### DECONTAMINATED RADIATION CONTROLLED AREA

The percentage of the Radiation Controlled Area, which includes the auxiliary building, the radwaste building, and areas of the C/RP building, that is decontaminated based on the total square footage. This indicator tracks performance for SEP # 54.

### DISABLING INJURY/ILLNESS FREQUENCY RATE (LOST TIME ACCIDENT RATE)

This indicator is defined as the number of accidents for all utility personnel permanently assigned to the station, involving days away from work per 200,000 man-hours worked (100 man-years). This does not include contractor personnel. This indicator tracks personnel performance for SEP #25 & 26.



## PERFORMANCE INDICATOR DEFINITIONS (cont'd)

### DOCUMENT REVIEW (BIENNIAL)

The Document Review indicator shows the number of documents reviewed, the number of documents scheduled for review, and the number of document reviews that are overdue for the reporting month. A document review is considered overdue if the review is not complete within 6 months of the assigned due date. This indicator tracks performance for SEP #46.

### EMERGENCY AC POWER SYSTEM SAFETY SYSTEM PERFORMANCE

The sum of the known (planned and unplanned) unavailable and the estimated unavailable hours for the emergency AC power system for the reporting period divided by the number of hours in the reporting period multiplied by the number of trains in the emergency AC power system.

### EMERGENCY DIESEL GENERATOR UNIT RELIABILITY

This indicator shows the number of failures that were reported during the last 20, 50, and 100 emergency diesel generator demands at the Fort Calhoun Station. Also shown are trigger values which correlate to a high level of confidence that a unit's diesel generators have obtained a reliability of greater than or equal to 95% when the demand failures are less than the trigger values.

- 1) Number of Start Demands: All valid and inadvertent start demands, including all start-only demands and all start demands that are followed by load-run demands, whether by automatic or manual initiation. A start-only demand is a demand in which the emergency generator is started, but no attempt is made to load the generator.
- 2) Number of Start Failures: Any failure within the emergency generator system that prevents the generator from achieving specified frequency and voltage is classified as a valid start failure. This includes any condition identified in the course of maintenance inspections (with the emergency generator in standby mode) that definitely would have resulted in a start failure if a demand had occurred.
- 3) Number of Load-Run Demands: For a valid load-run demand to be counted the load-run attempt must meet one or more of the following criteria:
  - A) A load-run of any duration that results from a real automatic or manual initiation.
  - B) A load-run test to satisfy the plant's load and duration as stated in each test's specifications.
  - C) Other special tests in which the emergency generator is expected to be operated for at least one hour while loaded with at least 50% of its design load.
- 4) Number of Load-Run Failures: A load-run failure should be counted for any reason in which the emergency generator does not pick up load and run as predicted. Failures are counted during any valid load-run demands.
- 5) Exceptions: Unsuccessful attempts to start or load-run should not be counted as valid demands or failures when they can be attributed to any of the following:
  - A) Spurious trips that would be bypassed in the event of

an emergency.

B) Malfunction of equipment that is not required during an emergency.

C) Intentional termination of a test because of abnormal conditions that would not have resulted in major diesel generator damage or repair.

D) Malfunctions or operating errors which would have not prevented the emergency generator from being restarted and brought to load within a few minutes.

E) A failure to start because a portion of the starting system was disabled for test purpose, if followed by a successful start with the starting system in its normal alignment.

Each emergency generator failure that results in the generator being declared inoperable should be counted as one demand and one failure. Exploratory tests during corrective maintenance and the successful test that follows repair to verify operability should not be counted as demands or failures when the EDG has not been declared operable again.

### EMERGENCY DIESEL GENERATOR UNRELIABILITY

This indicator measures the total unreliability of emergency diesel generators. In general, unreliability is the ratio of unsuccessful operations (starts or load-runs) to the number of valid demands. Total unreliability is a combination of start unreliability and load-run unreliability.

### ENGINEERING ASSISTANCE REQUEST (EAR) BREAKDOWN

This indicator shows a breakdown, by age and priority of the EAR, of the number of EARs assigned to Design Engineering Nuclear and System Engineering. This indicator tracks performance for SEP #62.

### ENGINEERING CHANGE NOTICE (ECN) BREAKDOWN

This indicator breaks down the number of Engineering Change Notices (ECNs) that are assigned to Design Engineering Nuclear (DEN), System Engineering, and Maintenance. The graphs provide data on ECN Facility Changes open, ECN Substitute Replacement Parts open, and ECN Document Changes open. This indicator tracks performance for SEP #62.

### ENGINEERING CHANGE NOTICE (ECN) STATUS

The number of ECNs that were opened, ECNs that were completed, and open backlog ECNs awaiting completion by DEN for the reporting month. This indicator tracks performance for SEP #62.

## PERFORMANCE INDICATOR DEFINITIONS (cont'd)

### EQUIPMENT FORCED OUTAGES PER 1,000 CRITICAL HOURS

Equipment forced outages per 1000 critical hours is the inverse of the mean time between forced outages caused by equipment failures. The mean time is equal to the number of hours the reactor is critical in a period (1000 hours) divided by the number of forced outages caused by equipment failures in that period.

### EQUIVALENT AVAILABILITY FACTOR

This indicator is defined as the ratio of gross available generation to gross maximum generation, expressed as a percentage. Available generation is the energy that can be produced if the unit is operated at the maximum power level permitted by equipment and regulatory limitations. Maximum generation is the energy that can be produced by a unit in a given period if operated continuously at maximum capacity.

### FORCED OUTAGE RATE

This indicator is defined as the percentage of time that the unit was unavailable due to forced events compared to the time planned for electrical generation. Forced events are failures or other unplanned conditions that require removing the unit from service before the end of the next weekend. Forced events include start-up failures and events initiated while the unit is in reserve shut-down (i.e., the unit is available but not in service).

### FUEL RELIABILITY INDICATOR

This indicator is defined as the steady-state primary coolant I-131 activity, corrected for the tramp uranium contribution and normalized to a common purification rate. Tramp uranium is fuel which has been deposited on reactor core internals from previous defective fuel or is present on the surface of fuel elements from the manufacturing process. Steady state is defined as continuous operation for at least three days at a power level that does not vary more than + or - 5%. Plants should collect data for this indicator at a power level above 85%, when possible. Plants that did not operate at steady-state power above 85% should collect data for this indicator at the highest steady-state power level attained during the month.

The density correction factor is the ratio of the specific volume of coolant at the RCS operating temperature (540 degrees F.,  $V_f = 0.02146$ ) divided by the specific volume of coolant at normal letdown temperature (120 degrees F at outlet of the letdown cooling heat exchanger,  $V_f = 0.016204$ ), which results in a density correction factor for FCS equal to 1.32.

### GASEOUS RADIOACTIVE WASTE BEING DISCHARGED TO THE ENVIRONMENT

This indicator displays the total number of Curies of all gaseous radioactive nuclides released from FCS. This indicator is included in the report when new data is available, i.e., every 6 months.

### GROSS HEAT RATE

Gross heat rate is defined as the ratio of total thermal energy in British Thermal Units (BTU) produced by the reactor to the total gross electrical energy produced by the generator in kilowatt-hours (KWH).

### HAZARDOUS WASTE PRODUCED

The total amount (in Kilograms) of non-halogenated hazardous waste, halogenated hazardous waste, and other hazardous waste produced by FCS each month.

### HIGH PRESSURE SAFETY INJECTION SYSTEM SAFETY SYSTEM PERFORMANCE

The sum of the known (planned and unplanned) unavailable hours and the estimated unavailable hours for the high pressure safety injection system for the reporting period divided by the critical hours for the reporting period multiplied by the number of trains in the high pressure safety injection system.

### IN-LINE CHEMISTRY INSTRUMENTS OUT OF SERVICE

Total number of in-line chemistry instruments that are out-of-service in the Secondary System and the Post Accident Sampling System (PASS).

### LICENSE CANDIDATE EXAMS

This indicator shows the number of SRO and/or RO quizzes and exams that are administered and passed each month. This indicator tracks training performance for SEP #68.

### LICENSED OPERATOR REQUALIFICATION TRAINING

The total number of hours of training given to each crew during each cycle. Also provided are the simulator training hours (which are a subset of the total training hours), the number of non-requalification training hours and the number of exam failures. This indicator tracks training performance for SEP #68.

### LICENSEE EVENT REPORT (LER) ROOT CAUSE BREAKDOWN

This indicator shows the number and root cause code for Licensee Event Reports. The root cause codes are as follows:

- 1) Administrative Control Problem - Management and supervisory deficiencies that affect plant programs or activities (i.e., poor planning, breakdown or lack of adequate management or supervisory control, incorrect procedures, etc.)
- 2) Licensed Operator Error - This cause code captures errors of omission/commission by licensed reactor operators during plant activities.
- 3) Other Personnel Error - Errors of omission/commission committed by non-licensed personnel involved in plant activities.
- 4) Maintenance Problem - The intent of this cause code is to capture the full range of problems which can be attributed in any way to programmatic deficiencies in

## PERFORMANCE INDICATOR DEFINITIONS (cont'd)

the maintenance functional organization. Activities included in this category are maintenance, testing, surveillance, calibration and radiation protection.

5) Design/Construction/Installation/Fabrication Problem - This cause code covers a full range of programmatic deficiencies in the areas of design, construction, installation, and fabrication (i.e., loss of control power due to underrated fuse, equipment not qualified for the environment, etc.).

6) Equipment Failures (Electronic Piece-Parts or Environmental-Related Failures) - This code is used for spurious failures of electronic piece-parts and failures due to meteorological conditions such as lightning, ice, high winds, etc. Generally, it includes spurious or one-time failures. Electric components included in this category are circuit cards, rectifiers, bistables, fuses, capacitors, diodes, resistors, etc.

### LIQUID RADIOACTIVE WASTE BEING DISCHARGED TO THE ENVIRONMENT

This indicator displays the total number of curies from all liquid releases from FCS to the Missouri River. This indicator is included in the report when new data is available, i.e., every 6 months.

### LOGGABLE/REPORTABLE INCIDENTS (SECURITY)

The total number of security incidents for the reporting month depicted in two graphs. This indicator tracks security performance for SEP #58.

### MAINTENANCE OVERTIME

The % of overtime hours compared to normal hours for maintenance. This includes OPPD personnel as well as contract personnel.

### MAINTENANCE WORK ORDER BREAKDOWN

This indicator is a breakdown of corrective non-outage maintenance work orders by several categories that remain open at the end of the reporting month. This indicator tracks maintenance performance for SEP #36.

### MAXIMUM INDIVIDUAL RADIATION EXPOSURE

The total maximum amount of radiation received by an individual person working at FCS on a monthly, quarterly, and annual basis.

### MWO PLANNING STATUS (CYCLE 15 REFUELING OUTAGE)

The total number of Maintenance Work Orders that have been approved for inclusion in the Cycle 15 Refueling Outage and the number that are ready to work (parts staged, planning complete, and all other paperwork ready for field use). Also included is the number of MWOs that have engineering holds (ECNs, procedures and other miscellaneous engineering holds), parts hold, (parts staged, not yet inspected, parts not yet arrived) and planning hold (job scope not yet completed). Maintenance Work Requests (MWRs) are also shown that have been identified for the Cycle 15 Refueling Outage and have not yet been converted to MWOs.

### NUMBER OF CONTROL ROOM EQUIPMENT DEFICIENCIES

A control room equipment deficiency (CRD) is defined as any component which is operated or controlled from the Control Room, provides indication or alarm to the Control Room, provides testing capabilities from the Control Room, provides automatic actions from or to the Control Room, or provides a passive function for the Control Room and has been identified as deficient, i.e., does not perform under all conditions as designed. This definition also applies to the Alternate Shutdown Panels AI-179, AI-185, and AI-212.

A plant component which is deficient or inoperable is considered an "Operator Work Around (OWA) Item" if some other action is required by an operator to compensate for the condition of the component. Some examples of OWAs are: 1) The control room level indicator does not work but a local sightglass can be read by an Operator out in the plant; 2) A deficient pump cannot be repaired because replacement parts require a long lead time for purchase/delivery, thus requiring the redundant pump to be operated continuously; 3) Special actions are required by an Operator because of equipment design problems. These actions may be described in Operations Memorandums, Operator Notes, or may require changes to Operating Procedures. 4) Deficient plant equipment that is required to be used during Emergency Operating Procedures or Abnormal Operating Procedures. 5) System indication that provides critical information during normal or abnormal operations.

### NUMBER OF HOT SPOTS

The number of radiological hot spots which have been identified and documented to exist at FCS at the end of the reporting month. A hot spot is a small localized source of radiation. A hot spot occurs when the contact dose rate of an item is at least 5 times the General Area dose rate and the item's dose rate is equal to or greater than 100 mRem/hour.

### NUMBER OF PERSONNEL ERRORS REPORTED IN LERS

The number of Licensee Event Reports (LERs) attributed to personnel error on the original LER submittal. A Personnel Error is an event for which the root cause is inappropriate action on the part of one or more specified individuals (as opposed to being attributed to a department or a general group). Also, the inappropriate action must have occurred within approximately two years of the "Event Date" specified in the LER. This indicator trends personnel performance for SEP #15.

### NUMBER OF MISSED SURVEILLANCE TESTS RESULTING IN LICENSEE EVENT REPORTS

The number of Surveillance Tests (STs) that result in Licensee Event Reports (LERs) during the reporting month. This indicator tracks missed STs for SEP #60 & 61.



## PERFORMANCE INDICATOR DEFINITIONS (cont'd)

### OPERATIONS AND MAINTENANCE BUDGET

The year-to-date budget compared to the actual expenditures for Operations and Maintenance departments.

### OUTSTANDING CORRECTIVE ACTION REPORTS

This indicator displays the total number of outstanding Corrective Action Reports (CARs), the number of CARs that are older than six months and the number of modification related CARs.

### OUTSTANDING MODIFICATIONS

The number of Modification Requests (MRs) in any state between the issuance of a Modification Number and the completion of the drawing update.

1) Form FC-1133 Backlog/In Progress. This number represents modification requests that have not been plant approved during the reporting month.

2) Modification Requests Being Reviewed. This category includes:

A.) Modification Requests that are not yet reviewed.

B.) Modification Requests being reviewed by the Nuclear Projects Review Committee (NPRC).

C.) Modification Requests being reviewed by the Nuclear Projects Committee (NPC)

These Modification Requests may be reviewed several times before they are approved for accomplishment or cancelled. Some of these Modification Requests are returned to Engineering for more information, some approved for evaluation, some approved for study, and some approved for planning. Once planning is completed and the scope of the work is clearly defined, these Modification Requests may be approved for accomplishment with a year assigned for construction or they may be cancelled. All of these different phases require review.

3) Design Engineering Backlog/In Progress. Nuclear Planning has assigned a year in which construction will be completed and design work may be in progress.

4) Construction Backlog/In Progress. The Construction Package has been issued or construction has begun but the modification has not been accepted by the System Acceptance Committee (SAC).

5) Design Engineering Update Backlog/In Progress. PED has received the Modification Completion Report but the drawings have not been updated.

The above mentioned outstanding modifications do not include modifications which are proposed for cancellation.

### OVERALL PROJECT STATUS (CYCLE 15 REFUELING OUTAGE)

This indicator shows the status of the projects which are in the scope of the Cycle 15 Refueling Outage.

### PERCENT OF COMPLETED SCHEDULED MAINTENANCE ACTIVITIES

The % of the number of completed maintenance activities as compared to the number of scheduled maintenance activities each month. This % is shown for each maintenance craft. Maintenance activities include MWRs, MWOs, STs, PMOs, calibrations, and other miscellaneous activities. These indicators track Maintenance performance for SEP #33.

### PREVENTIVE MAINTENANCE ITEMS OVERDUE

This indicator is defined as the % of preventive maintenance items in the month that were not completed by the scheduled date plus a grace period equal to 25 % of the scheduled interval. This indicator tracks preventive maintenance activities for SEP #41.

### PRIMARY SYSTEM CHEMISTRY % OF HOURS OUT OF LIMIT

The % of hours out of limit are for six primary chemistry parameters divided by the total number of hours possible for the month. The key parameters used are: Lithium, Chloride, Hydrogen, Dissolved Oxygen, Fluoride, and Suspended Solids. EPRI limits are used.

### PROCEDURAL NONCOMPLIANCE INCIDENTS (MAINTENANCE)

The number of identified incidents concerning maintenance procedural problems, the number of closed IRs related to the use of procedures (includes the number of closed IRs caused by procedural noncompliance), and the number of closed procedural noncompliance IRs. This indicator trends personnel performance for SEP #15, 41 & 44.

### PROGRESS OF CYCLE 15 OUTAGE MODIFICATION PLANNING (FROZEN SCOPE OF 24 MODIFICATIONS)

This indicator shows the status of modifications approved for completion during the Cycle 15 Refueling Outage.

### RADIOLOGICAL WORK PRACTICES PROGRAM

The number of identified poor radiological work practices (PRWPs) for the reporting month. This indicator tracks radiological work performance for SEP #52.

### RATIO OF PREVENTIVE TO TOTAL MAINTENANCE

The ratio of preventive maintenance (including surveillance testing and calibration procedures) to the sum of non-outage corrective maintenance and preventive maintenance completed over the reporting period. The ratio, expressed as a percentage, is calculated based on man-hours. This indicator tracks preventive maintenance activities for SEP #41.

## PERFORMANCE INDICATOR DEFINITIONS (cont'd)

### RECORDABLE INJURY/ILLNESS CASES FREQUENCY RATE

The number of injuries requiring more than normal first aid per 200,000 man-hours worked. This indicator trends personnel performance for SEP #15, 25 & 26.

### REPEAT FAILURES

The number of Nuclear Plant Reliability Data System (NPRDS) components with more than 1 failure and the number of NPRDS components with more than 2 failures for the last eighteen months.

### SAFETY SYSTEM FAILURES

Safety system failures are any events or conditions that could prevent the fulfillment of the safety functions of structures or systems. If a system consists of multiple redundant subsystems or trains, failure of all trains constitutes a safety system failure. Failure of one of two or more trains is not counted as a safety system failure. The definition for the indicator parallels NRC reporting requirements in 10 CFR 50.72 and 10 CFR 50.73. The following is a list of the major safety systems, subsystems, and components monitored for this indicator: Accident Monitoring Instrumentation, Auxiliary (and Emergency) Feedwater System, Combustible Gas Control, Component Cooling Water System, Containment and Containment Isolation, Containment Coolant Systems, Control Room Emergency Ventilation System, Emergency Core Cooling Systems, Engineered Safety Features Instrumentation, Essential Compressed Air Systems, Essential or Emergency Service Water, Fire Detection or Suppression Systems, Isolation Condenser, Low Temperature Overpressure Protection, Main Steam Line Isolation Valves, Onsite Emergency AC & DC Power w/Distribution, Radiation Monitoring Instrumentation, Reactor Coolant System, Reactor Core Isolation Cooling System, Reactor Trip System and Instrumentation, Recirculation Pump Trip Actuation Instrumentation, Residual Heat Removal Systems, Safety Valves, Spent Fuel Systems, Standby Liquid Control System and Ultimate Heat Sink.

### SECONDARY SYSTEM CHEMISTRY PERFORMANCE INDEX

The Chemistry Performance Index (CPI) is a calculation based on the concentration of key impurities in the secondary side of the plant. These key impurities are the most likely cause of deterioration of the steam generators. The chemistry parameters are reported only for the period of time when the plant is operated at greater than 30 percent power.

The CPI is calculated using the following equation:  $CPI = (Ka/0.8) + (Na/20) + (O_2/10) / 3$  where the following are monthly averages of: Ka = average blowdown cation conductivity, Na = average blowdown sodium concentration, O<sub>2</sub> = average condensate pump discharge dissolved oxygen concentration.

### SIGNIFICANT EVENTS

Significant events are those events identified by NRC staff through detailed screening and evaluation of operating experience. The screening process includes the daily review and discussion of all reported operating reactor events, as well as other operational data such as special tests or construction activities. An event identified from the screening process as a significant event candidate is further evaluated to determine if any actual or potential threat to the health and safety of the public was involved. Specific examples of the type of criteria are summarized as follows: 1) Degradation of important safety equipment; 2) Unexpected plant response to a transient; 3) Degradation of fuel integrity, primary coolant pressure boundary, important associated features; 4) Scram with complication; 5) Unplanned release of radioactivity; 6) Operation outside the limits of the Technical Specifications; 7) Other.

INPO significant events reported in this indicator are SERs (Significant Event Reports) which inform utilities of significant events and lessons learned identified through the SEE-IN screening process.

### STAFFING LEVEL

The actual staffing level and the authorized staffing level for the Nuclear Operations Division, the Production Engineering Division, and the Nuclear Services Division. This indicator tracks performance for SEP #24.

### STATION NET GENERATION

The net generation (sum) produced by the FCS during the reporting month.

### TEMPORARY MODIFICATIONS

The number of temporary mechanical and electrical configurations to the plant's systems.

- 1) Temporary configurations are defined as electrical jumpers, electrical blocks, mechanical jumpers, or mechanical blocks which are installed in the plant operating systems and are not shown on the latest revision of the P&ID, schematic, connection, wiring, or flow diagrams.
- 2) Jumpers and blocks which are installed for Surveillance Tests, Maintenance Procedures, Calibration Procedures, Special Procedures, or Operating Procedures are not considered as temporary modifications unless the jumper or block remains in place after the test or procedure is complete. Jumpers and blocks installed in test or lab instruments are not considered as temporary modifications.
- 3) Scaffolding is not considered a temporary modification. Jumpers and blocks which are installed and for which MRs have been submitted will be considered as temporary modifications until final resolution of the MR and the jumper or block is removed or is permanently recorded on the drawings. This indicator tracks temporary modifications for SEP #62 & 71.



## PERFORMANCE INDICATOR DEFINITIONS (cont'd)

### THERMAL PERFORMANCE

The ratio of the design gross heat rate (corrected) to the adjusted actual gross heat rate, expressed as a percentage.

### UNIT CAPABILITY FACTOR

The ratio of the available energy generation over a given time period to the reference energy generation (the energy that could be produced if the unit were operated continuously at full power under reference ambient conditions) over the same time period, expressed as a percentage.

### UNPLANNED AUTOMATIC REACTOR SCRAMS PER 7,000 CRITICAL HOURS

This indicator is defined as the number of unplanned automatic scrams (reactor protection system logic actuations) that occur per 7,000 hours of critical operation.

The value for this indicator is calculated by multiplying the total number of unplanned automatic reactor scrams in a specific time period by 7,000 hours, then dividing that number by the total number of hours critical in the same time period. The indicator is further defined as follows:

- 1) Unplanned means that the scram was not an anticipated part of a planned test.
- 2) Scram means the automatic shutdown of the reactor by a rapid insertion of negative reactivity (e.g., by control rods, liquid injection system, etc.) that is caused by actuation of the reactor protection system. The scram signal may have resulted from exceeding a setpoint or may have been spurious.
- 3) Automatic means that the initial signal that caused actuation of the reactor protection system logic was provided from one of the sensors monitoring plant parameters and conditions, rather than the manual scram switches or, in manual turbine trip switches (or push-buttons) provided in the main control room.
- 4) Critical means that during the steady-state condition of the reactor prior to the scram, the effective multiplication factor ( $k_{eff}$ ) was essentially equal to one.

### UNPLANNED CAPABILITY LOSS FACTOR

The ratio of the unplanned energy losses during a given period of time, to the reference energy generation (the energy that could be produced if the unit were operated continuously at full power under reference ambient conditions) over the same time period, expressed as a percentage.

### UNPLANNED SAFETY SYSTEM ACTUATIONS - (INPO DEFINITION)

This indicator is defined as the sum of the following safety system actuations:

- 1) The number of unplanned Emergency Core Cooling System (ECCS) actuations that result from reaching an ECCS actuation setpoint or from a spurious/inadvertent ECCS signal.
- 2) The number of unplanned emergency AC power system actuations that result from a loss of power to a safeguards bus. An unplanned safety system actuation occurs when an actuation setpoint for a safety system is

reached or when a spurious or inadvertent signal is generated (ECCS only), and major equipment in the system is actuated. Unplanned means that the system actuation was not part of a planned test or evolution. The ECCS actuations to be counted are actuations of the high pressure injection system, the low pressure injection system, or the safety injection tanks.

### UNPLANNED SAFETY SYSTEM ACTUATIONS (NRC DEFINITION)

The number of safety system actuations which include (only) the High Pressure Safety Injection System, the Low Pressure Safety Injection System, the Safety Injection Tanks, and the Emergency Diesel Generators. The NRC classification of safety system actuations includes actuations when major equipment is operated and when the logic systems for the above safety systems are challenged.

### VIOLATIONS PER 1,000 INSPECTION HOURS

This indicator is defined as the number of violations cited in NRC inspection reports for FCS per 1,000 NRC inspection hours. The violations are reported in the year that the inspection was actually performed and not based on when the inspection report is received. The hours reported for each inspection report are used as the inspection hours.

### VOLUME OF LOW-LEVEL SOLID RADIOACTIVE WASTE

This indicator is defined as the volume of low-level solid radioactive waste actually shipped for burial. This indicator also shows the volume of low-level radioactive waste which is in temporary storage, the amount of radioactive oil that has been shipped off-site for processing, and the volume of solid dry radioactive waste which has been shipped off-site for processing. Low-level solid radioactive waste consists of dry active waste, sludges, resins, and evaporator bottoms generated as a result of nuclear power plant operation and maintenance. Dry radioactive waste includes contaminated rags, cleaning materials, disposable protective clothing, plastic containers, and any other material to be disposed of at a low-level radioactive waste disposal site, except resin, sludge, or evaporator bottoms. Low-level refers to all radioactive waste that is not spent fuel or a by-product of spent fuel processing. This indicator tracks radiological work performance for SEP #54.

## SAFETY ENHANCEMENT PROGRAM INDEX

The purpose of the Safety Enhancement Program (SEP) Performance Indicators Index is to list performance indicators related to SEP items with parameters that can be trended.

<u>SEP Reference Number</u>	<u>Page</u>
<u>SEP Reference Number 15</u>	
Increase HPES and IR Accountability Through Use of Performance Indicators	
Procedural Noncompliance Incidents (Maintenance) .....	48
Contaminations >5,000 DPM/100 CM <sup>2</sup> .....	4
Recordable Injury/Illness Cases Frequency Rate .....	3
Number of Personnel Errors Reported in LERs .....	5
 <u>SEP Reference Number 24</u>	
Complete Staff Studies	
Staffing Level .....	40
 <u>SEP Reference Number 25</u>	
Training Program for Managers and Supervisors Implemented	
Disabling Injury/Illness Frequency Rate .....	2
Recordable Injury/Illness Cases Frequency Rate .....	3
 <u>SEP Reference Number 26</u>	
Evaluate and Implement Station Standards for Safe Work Practice Requirements	
Disabling Injury/Illness Frequency Rate .....	2
Recordable Injury/Illness Cases Frequency Rate .....	3
 <u>SEP Reference Number 27</u>	
Implement Supervisory Enforcement of Industrial Safety Standards	
Disabling Injury/Illness Frequency Rate .....	2
Recordable Injury/Illness Cases Frequency Rate .....	3
 <u>SEP Reference Number 31</u>	
Develop Outage and Maintenance Planning Manual and Conduct Project Management Training	
MWO Planning Status .....	72
Overall Project Status .....	73
Progress of Cycle 15 Outage Modification Planning .....	74
 <u>SEP Reference Number 33</u>	
Develop On-Line Maintenance and Modification Schedule	
Percent of Completed Scheduled Maintenance Activities	
(Electrical Maintenance) .....	49
(Pressure Equipment) .....	50
(General Maintenance) .....	51
(Mechanical Maintenance) .....	52
(Instrumentation & Control) .....	53
 <u>SEP Reference Number 36</u>	
Reduce Corrective Non-Outage Backlog	
Maintenance Work Order (MWO) Breakdown (Corrective Non-Outage Maintenance) .....	43
Corrective Maintenance Backlog Greater than 3 Months Old (Non-Outage) .....	44
 <u>SEP Reference Number 41</u>	
Develop and Implement a Preventive Maintenance Schedule	
Ratio of Preventive to Total Maintenance .....	45
Preventive Maintenance Items Overdue .....	46
Procedural Noncompliance Incidents .....	48

	<u>Page</u>
<u>SEP Reference Number 43</u>	
Implement the Check Valve Test Program	
Check Valve Failure Rate .....	55
<u>SEP Reference Number 44</u>	
Compliance With and Use of Procedures	
Procedural Noncompliance Incidents (Maintenance) .....	48
<u>SEP Reference Number 46</u>	
Design a Procedures Control and Administrative Program	
Document Review .....	61
<u>SEP Reference Number 52</u>	
Establish Supervisory Accountability for Workers Radiological Practices	
Radiological Work Practices Program .....	59
<u>SEP Reference Number 54</u>	
Complete Implementation of Radiological Enhancement Program	
Collective Radiation Exposure .....	30
Volume of Low-Level Solid Radioactive Waste .....	31
Contaminations >5,000 DPM/100 CM <sup>2</sup> .....	4
Decontaminated Radiation Controlled Area .....	58
<u>SEP Reference Number 58</u>	
Revise Physical Security Training and Procedure Program	
Loggable/Reportable Incidents (Security) .....	62
<u>SEP Reference Number 60</u>	
Improve Controls Over Surveillance Test Program	
Number of Missed Surveillance Tests Resulting in Licensee Event Reports .....	54
<u>SEP Reference Number 61</u>	
Modify Computer Program to Correctly Schedule Surveillance Tests	
Number of Missed Surveillance Tests Resulting in Licensee Event Reports .....	54
<u>SEP Reference Number 62</u>	
Establish Interim System Engineers	
Temporary Modifications .....	63
Engineering Assistance Request (EAR) Breakdown .....	65
Engineering Change Notice Status .....	66
Engineering Change Notice Breakdown .....	67
<u>SEP Reference Number 68</u>	
Assess Root Cause of Poor Operator Training and Establish Means to Monitor Operator Training	
Licensed Operator Requalification Training .....	69
License Candidate Exams .....	70
<u>SEP Reference Number 71</u>	
Improve Controls over Temporary Modifications	
Temporary Modifications .....	63



## REPORT DISTRIBUTION LIST

R. L. Andrews	M. J. Guinn	M. W. Nichols
G. L. Anglehart	G. E. Guliani	C. W. Norris
W. R. Bateman	K. B. Guliani	Nuclear Licensing
K. L. Belek	E. R. Gundal	& Industry Affairs
T. G. Blair	R. H. Guy	J. T. O'Connor
B. H. Blome	R. M. Hawkins	W. W. Orr
C. N. Bloyd	M. C. Hendrickson	L. L. Parent
J. P. Bobba	R. R. Henning	T. L. Patterson
C. E. Boughter	K. R. Henry	R. T. Pearce
M. A. Breuer	J. B. Herman	R. L. Phelps
C. J. Brunnert	G. J. Hill	W. J. Ponac
M. W. Butt	K. C. Holthaus	L. M. Pulverenti
C. A. Carlson	C. K. Huang	T. M. Reisdorff
J. W. Chase	L. G. Huliska	A. W. Richard
G. R. Chatfield	C. J. Husk	R. T. Ridenour
A. G. Christensen	R. L. Jaworski	D. G. Ried
A. J. Clark	R. A. Johansen	G. K. Samide
O. J. Clayton	W. C. Jones	T. J. Sandene
R. P. Clemens	J. D. Kecy	M. J. Sandhoefner
J. L. Connolley	J. D. Keppler	B. A. Schmidt
G. M. Cook	D. D. Kloock	S. T. Schmitz
J. E. Cook	J. C. Knight	F. C. Scofield
M. R. Core	D. M. Kobunski	H. J. Sefick
S. R. Crites	G. J. Krause	J. W. Shannon
D. W. Dale	J. G. Krist	R. W. Short
R. C. DeMeulmeester	L. T. Kusek	C. F. Simmons
D. C. Dietz	L. E. Labs	E. L. Skaggs
K. S. Dowdy	M. P. Lazar	J. L. Skiles
J. A. Drahotka	R. C. Learch	F. K. Smith
T. R. Dukarski	R. E. Lewis	R. L. Sorenson
R. G. Eurich	R. C. Liebentritt	J. A. Spilker
H. J. Faulhaber	D. L. Lippy	D. E. Spires
M. A. Ferdig	B. Lisowyj	K. E. Steele
F. F. Franco	B. R. Livingston	W. Steele
M. T. Frans	D. L. Lovett	H. F. Sterba
H. K. Fraser	J. H. MacKinnon	G. A. Teeple
J. F. W. Friedrichsen	G. D. Mamoran	M. A. Tesar
S. K. Gambhir	J. W. Marcil	J. W. Tills
J. K. Gasper	N. L. Marfice	D. R. Trausch
W. G. Gates	R. D. Martin	P. R. Turner
M. O. Gautier	D. J. Matthews	J. M. Uhland
S. W. Gebers	J. M. Mattice	C. F. Vanecek
J. M. Giantz	T. J. McIvor	J. M. Waszak
J. T. Gleason	K. S. McCormick	G. R. Williams
L. V. Goldberg	R. F. Mehaffey	S. J. Willrett
D. J. Golden	K. G. Melstad	W. C. Woerner
D. C. Gorence	D. C. Mueller	
R. E. Gray	R. J. Mueller	

**FORT CALHOUN STATION  
OPERATING CYCLES AND REFUELING OUTAGE DATES**

Event	Date Range	Production (MWH)	Cumulative (MWH)
Cycle 1	09/26/73 - 02/01/75	3,299,639	- 3,299,639
1st Refueling	02/01/75 - 05/09/75	*	*
Cycle 2	05/09/75 - 10/01/76	3,853,322	7,152,961
2nd Refueling	10/01/76 - 12/13/76	*	*
Cycle 3	12/13/76 - 9/30/77	2,805,927	9,958,888
3rd Refueling	09/30/77 - 12/09/77	*	*
Cycle 4	12/09/77 - 10/14/78	3,026,832	12,985,720
4th Refueling	10/14/78 - 12/24/78	*	*
Cycle 5	12/24/78 - 01/18/80	3,882,734	16,868,454
5th Refueling	01/18/80 - 06/11/80	*	*
Cycle 6	06/11/80 - 09/18/81	3,899,714	20,768,168
6th Refueling	09/18/81 - 12/21/81	*	*
Cycle 7	12/21/81 - 12/06/82	3,561,866	24,330,034
7th Refueling	12/06/82 - 04/07/83	*	*
Cycle 8	04/07/83 - 03/03/84	3,406,371	27,736,405
8th Refueling	03/03/84 - 07/12/84	*	*
Cycle 9	07/12/84 - 09/28/85	4,741,488	32,477,893
9th Refueling	09/28/85 - 01/16/86	*	*
Cycle 10	01/16/86 - 03/07/87	4,356,753	36,834,646
10th Refueling	03/07/87 - 06/08/87	*	*
Cycle 11	06/08/87 - 09/27/88	4,936,859	41,771,505
11th Refueling	09/27/88 - 01/31/89	*	*
Cycle 12	01/31/89 - 02/17/90	3,817,954	45,589,459
12th Refueling	02/17/90 - 05/29/90	*	*
Cycle 13	05/29/90 - 02/01/92	5,451,069	51,040,528
13th Refueling	02/01/92 - 05/03/92	*	*
Cycle 14#	05/03/92 - 09/18/93	(Planned Dates)	
14th Refueling	09/18/93 - 11/13/93	*	*
Cycle 15	11/13/93 - 03/11/95	*	*
15th Refueling	03/11/95 - 05/06/95	*	*

**FORT CALHOUN STATION  
CURRENT PRODUCTION AND OPERATIONS "RECORDS"**

First Sustained Reaction	August 5, 1973 (5:47 p.m.)
First Electricity Supplied to the System	August 25, 1973
Commercial Operation (180,000 KWH)	September 26, 1973
Achieved Full Power (100%)	May 4, 1974
Longest Run (477 days)	June 8, 1987-Sept. 27, 1988
Highest Monthly Net Generation (364,468,800 KWH)	October 1987
Most Productive Fuel Cycle (5,451,069 MWH)(Cycle 13)	May 29, 1990-Feb. 1, 1992