

**P PULLMAN SHEET  
METAL WORKS, INC.**

REFERENCE #QA-82-18

1400 EAST 97TH PLACE, CHICAGO, ILLINOIS 60628, 312 / 374-6700

February 12, 1982

U. S. Nuclear Regulatory Commission  
Region III  
799 Roosevelt Road  
Glen Ellyn, IL 60137



Attention: Mr. James G. Keppler  
Administrator - Region III

Subject: 10 CFR 50 Part 21 - Report regarding the Welding of  
Heating, Ventilating and Air Conditioning Hangers

Dear Mr. Keppler:

Pullman Sheet Metal Works, Inc., a supplier of miscellaneous HVAC items for the Marble Hill Nuclear Generating Station has determined that we have misinterpreted an American Welding Society Welding Symbol. Due to our misinterpretation of a "Weld All Around" symbol there are occasions where we have omitted required welds.

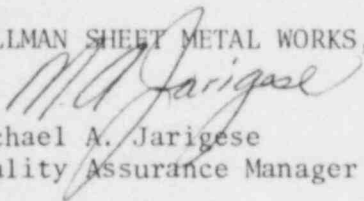
Pullman Sheet Metal Works, Inc. is also currently supplying HVAC items at Braidwood Nuclear Power Station (Braidwood, IL), Plant Alvin W. Vogtle Nuclear Power Station (Waynesboro, GA), and St. Lucie Plant Unit #2 (South Port St. Lucie, FL).

After evaluating these jobs, we have determined that this problem does exist at the Braidwood job, however, it does not exist at St. Lucie or Vogtle.

If you have any questions, please feel free to contact me @312-374-6700 Ext. #236.

Sincerely,

PULLMAN SHEET METAL WORKS, INC.

  
Michael A. Jarigese  
Quality Assurance Manager

cc: L. Goldwyn, PSM  
R. Cekanor, PSM  
M. Mohr, PSM  
L. Ramsett, PSI  
J. Merwin, CECO BRWD.  
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T. Sommerfield, CECO BRWD.  
Q.A.C.F.

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A SUBSIDIARY OF PULL, INC.

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