

THE CINCINNATI GAS & ELECTRIC COMPANY  
WM. H. ZIMMER NUCLEAR STATION, P.O. BOX 201, MOSCOW, OH. 45153



CINCINNATI, OHIO 45201  
February 1, 1982  
QA-1611

E. A. BORGMANN  
SENIOR VICE PRESIDENT

U. S. Nuclear Regulatory Commission  
Region III  
799 Roosevelt Road  
Glen Ellyn, Illinois 60137

ATTENTION: Mr. J. G. Keppler  
Director

RE: WM. H. ZIMMER NUCLEAR POWER STATION-UNIT 1  
10CFR50.55(e) - ITEM M-33 UNAUTHORIZED  
STAMPING OF FITTINGS - DOCKET NO. 50-358,  
CONSTRUCTION PERMIT CPPR-88, W.O. #57300  
JOB E-5590 FILE NO. NRC-8



Gentlemen:

This letter constitutes an interim report on the subject deficiency initially reported to the Senior Resident Inspector under the requirements of 10CFR50.55(e).

During a CG&E audit of its contractor, H.J. Kaiser Company, it was noted that warehouse personnel were stamping the letter "N" on SA 105 Gr. II, ASME Class 2 fittings to indicate the normalized condition of the materials. Audit findings revealed two potential problems: 1) these fittings were stamped without proper authorization from the vendor, and 2) the material was marked using a "high-stress" stamp.

The warehouse superintendent has indicated that the fittings stamped were shipped with certification stating that all fittings were indeed normalized. The vendor, Bonney Forge, has stated that all SA 105 Gr. II fittings are normalized; this condition being indicated by either the material designation or a letter "N" stamped in the serial number on each fitting. Kaiser was not aware of this practice and independently stamped fittings with the "N" although they were already marked with the material designation.

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Mr. J. G. Keppler

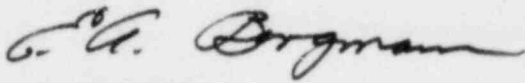
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Nonconformance Report #E-4016 was written to quarantine all fittings reportedly stamped by warehouse personnel and none have been released for construction. CG&E will further investigate this item and submit a report by March 31, 1982.

We trust this letter will fulfill the requirements of an interim report under 10CFR50.55(e).

Very truly yours,

THE CINCINNATI GAS & ELECTRIC COMPANY

By   
E. A. Borgmann  
Senior Vice President

FKP:plc

cc: NRC Resident Inspector  
ATTN: W. F. Christianson  
NRC Office of Inspection & Enforcement  
Washington, D.C. 20555