(7-77)	LICENSEE EVENT REPORT LER 81-16/3X
	CONTROL SLOCK:
0 1	V T V Y S 1 2 0 0 - 0 0 0 0 - 0 0 3 4 1 1 1 1 4 5 5 ELICENSE CODE 14 15 LICENSE NUMBER 25 26 LICENSE TYPE 30 67 CAT 58
0 1 7 8	SOURCE   L   6   0   5   0   0   0   2   7   1   7   0   6   2   2   8   1   8   1   2   1   7   8   1   9
0 2	During normal operation of the Reactor Water Cleanup System, routine operator
0 3	Surveillance discovered a small leak in a 1" X 3/4" socket weld reducing fitting
0 4	in the tube-side vent line of Regenerative Heat Exchanger E-15-1A, upstream of
0 6	valve V12-30A. There were no consequences adverse to the public health and
0 6	safety as a result of this event. Similar previous occurrences were reported
0 7	to the Commission as LER 79-01, 80-37, 80-41, and 81-11.
08	1 80
0 9	SYSTEM CAUSE CAUSE SUBCODE COMPONENT CODE SUBCODE SUBC
	SEQUENTIAL DOCCURRENCE REPORT REVISION NO.  17 REPORT 8 1 0 1 6 0 3 4 1
	ACTION FUTURE EFFECT SHUTDOWN TAKEN ACTION ON PLANT METHOD HOURS (22) SUBMITTED FORM SUB. SUPPLIER MANUFACTURER
	A 13 A 19 Z 20 Z 21 0 0 0 0 Y 23 Y 24 A 25 E 0 6 5 2
	CAUSE DESCRIPTION AND CORRECTIVE ACTIONS 27
1 0	
11	See Attached.
1 2	
1 3	
1 4	80
7 .8	PACILITY SPOWER OTHER STATUS 30 METHOD OF DISCOVERY DESCRIPTION 32    E   28   1   0   0   29   NA   B   31   Operator Observation   90    B   31
	ACTIVITY CONTENT SELEASED OF RELEASE AMOUNT OF ACTIVITY 35  Z 33 Z 34 NA
1 7	PERSONNEL EXPOSURES NUMBER TYPE DESCRIPTION 39 NA NA
7 8	PERSONNEL INJURIES NUMBER DESCRIPTION (41)
7 8	0 0 0 0 10 12 NA  9 LOSS OF OR DAMAGE TO FACILITY (43)
1 9	Z 42 NA
20	PUBLICITY ISSUED DESCRIPTION 45  Daily Status Phone (6/23 & 6/24)  Daily Status Phone (6/23 & 6/24)
	290293 811217 ADDCK 05000271 RER Warren P. Murphy PHONE (802)257-7711

## CAUSE DESCRIPTION AND CORRECTIVE ACTIONS

The Reactor Water Cleanup System was removed from service to allow the degraded fitting to be replaced with an identical spare. The fitting was sent to an independent laboratory where the mode of failure was determined to be intergranular stress corrosion cracking. During the 1981 refueling outage, this fitting and all similar fittings in the RWCU System were replaced with a differently designed reducing fitting which is less susceptible to this type of failure.

The laboratory analysis also revealed transgranular stress corrosion cracking (not through wall) adjacent to the subject through wall crack on the OD of the pipe. The transgranular cracking was attributed to the wetting of asbestos insulation with subsequent leaking of chlorides to the pipe surface.

As a result of this event and other transgranular cracking events, a detailed plant review was performed to determine if any other insulated high temperature stainless steel lines have been subjected to wetting. In addition, a field walkdown was performed to identify sources or potential sources of wetting. As a result of this review, only the suspect piping and fittings in the RWCU System were replaced during the 1981 refueling outage.

Any future wetting will be followed up by inspections as quired. Purchase of all insulation and application of protective paints will be continued with the emphasis on chloride control. Implementation of the aforementioned program and controls will reduce the potential for any future stress corrosion cracking.

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