

PICKER CORPORATION

600 BETA DRIVE  
CLEVELAND, OHIO 44143



*Rec'd Riff  
3/11/76*

March 3, 1976

*71-9011*

United States Nuclear Regulatory Commission  
Mr. Charles E. MacDonald, Chief  
Transportation Branch  
Division of Materials  
Fuel Cycle Facility Licensing  
Washington, D. C. 29555

*-01*

Ref: Certificate of Compliance 9011 and  
the corresponding IAEA Certificate  
of Competent Authority, USA/9011/B

Dear Mr. MacDonald:

After reviewing our Certificate of Compliance 9011 and the corresponding IAEA Certificate of Competent Authority for the Picker Overpack, MEH-00-00004, a discrepancy in the package description was detected. The two certificates indicated 36" x 36" x 41" dimensions. The actual dimensions are 36" x 42" x 40.5". Seven copies of the 10 sheet drawing, MEH-00-00004, are attached. Sheet 1 of 10 depicts the overall dimensions. Our original application also specified the 36" x 42" x 40.5" dimensions.

Please revise our certificates to incorporate the actual dimensions.

Also note that we have revised the identification tag, which appears on sheet 10 of 10, to incorporate the USA/9011/B package identification number and the trefoil "Radio-active Material" symbol.

Very truly yours,

*Walter Hlog*

Walter Hlog  
Therapy Engineer, Manager

cc: Mr. Alfred W. Grella, Dept. of Transportation  
Mr. R. W. Arndt - Manager of Isotope Operations  
Mr. M. Rosumny - London Road

WM/ac

Encls: (8 sets of drawings)

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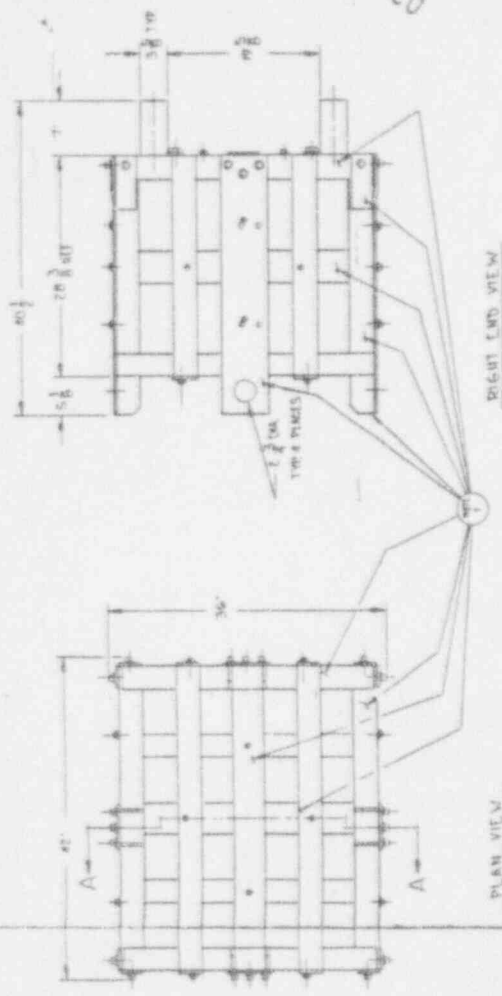
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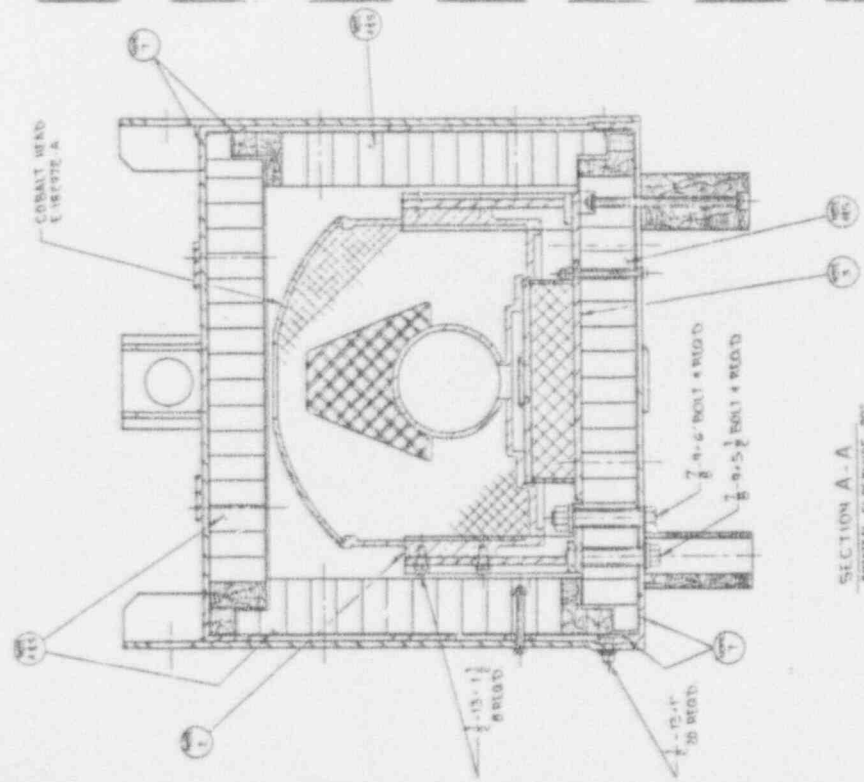


0358

**GENERAL NOTES**

1. ALL STEEL ANGLES AND PLATES FOR THE FRAM ARE MADE OF MILD STEEL. NO OF AN INCH THICK, AND ARE WELDED WITH THE GAS METAL-ARC PROCESS.
2. ALL STEELS FOR THE MOUNTING ANGLE BRACKET ARE MADE OF MILD STEEL. NO OF AN INCH THICK, AND ARE WELDED WITH THE GAS METAL-ARC PROCESS.
3. THE LIFTING PLATE IS MADE WITH 1/2 INCH THICK MILD STEEL AND FILLED WITH LEAD. THE LEAD IS 2 IN OF AN INCH THICK. ALL MILD STEEL IS WELDED WITH THE GAS METAL-ARC PROCESS.
4. ALL SIDE, TOP, AND BOTTOM WOOD PANELS ARE MADE WITH 1 1/2 INCH 3/4 INCH THICK BY LENGTH SIZED (LENGTH SIZES) PIECES DILUTED AND BOLTED TOGETHER TO FORM THE PANEL. 3/4 IN THICKNESS OF HARD SUGAR MAPLE.
5. ALL LAMINATED WOOD PANELS ARE TREATED WITH TWO COATS OF WOOD LIFE PRESERVATIVE.
6. FOR LOADING INSTRUCTIONS REFER TO OTHER MANUFACTURING ENGINEERING PRINTS NUMBER 1511 0000000.
7. ALL OUTSIDE PANELS FOR LAMINATED WOOD BOX TO BE OF 1/2 INCH MILD STEEL 3/4 INCH COVERING ALL SURFACES.

SPECIFICATIONS FOR CONCRETE		DATE	10-10-4
CONCRETE		REVISION	1
SPECIFICATIONS FOR CONCRETE		DATE	10-10-4
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SPECIFICATIONS FOR CONCRETE		DATE	10-10-4
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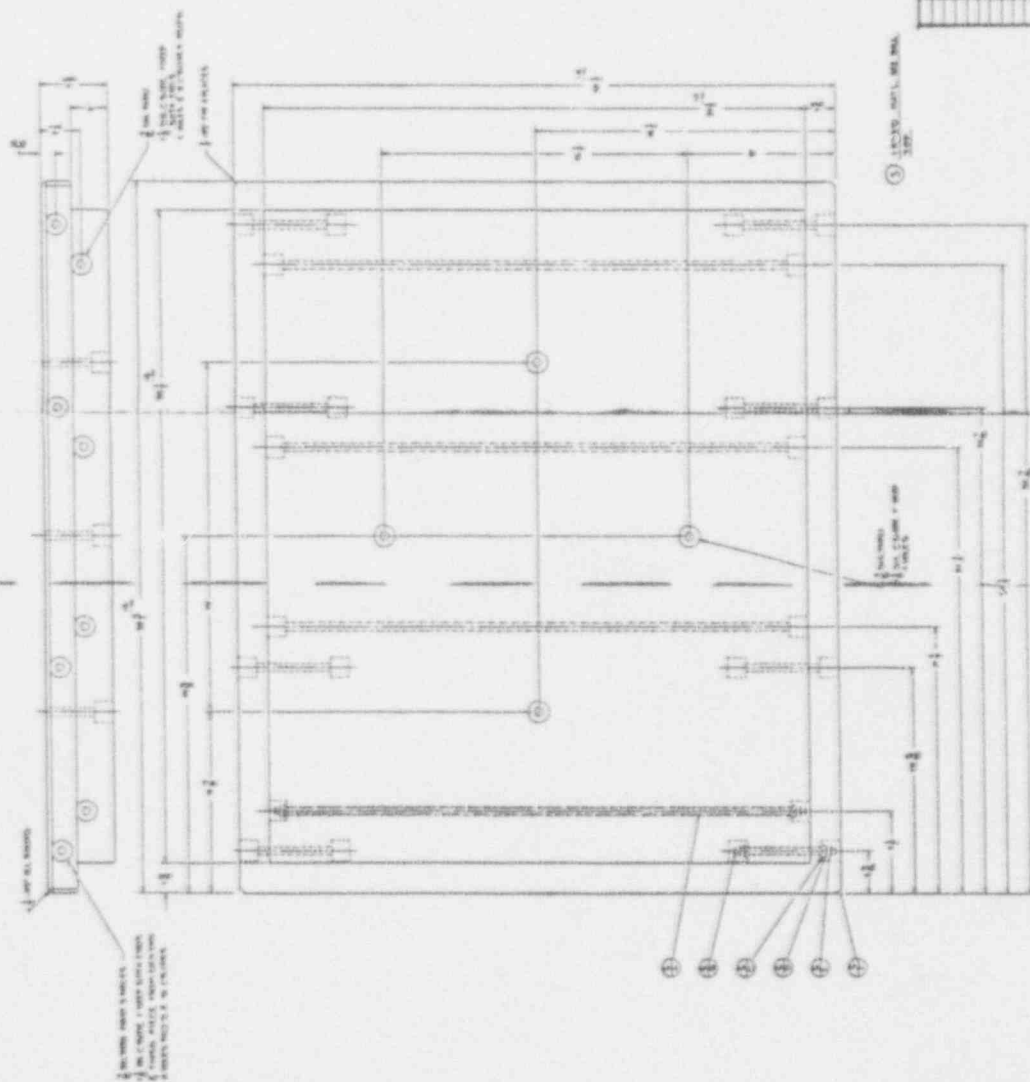
**SECTION A-A**  
ROTATED CLOCKWISE 90°



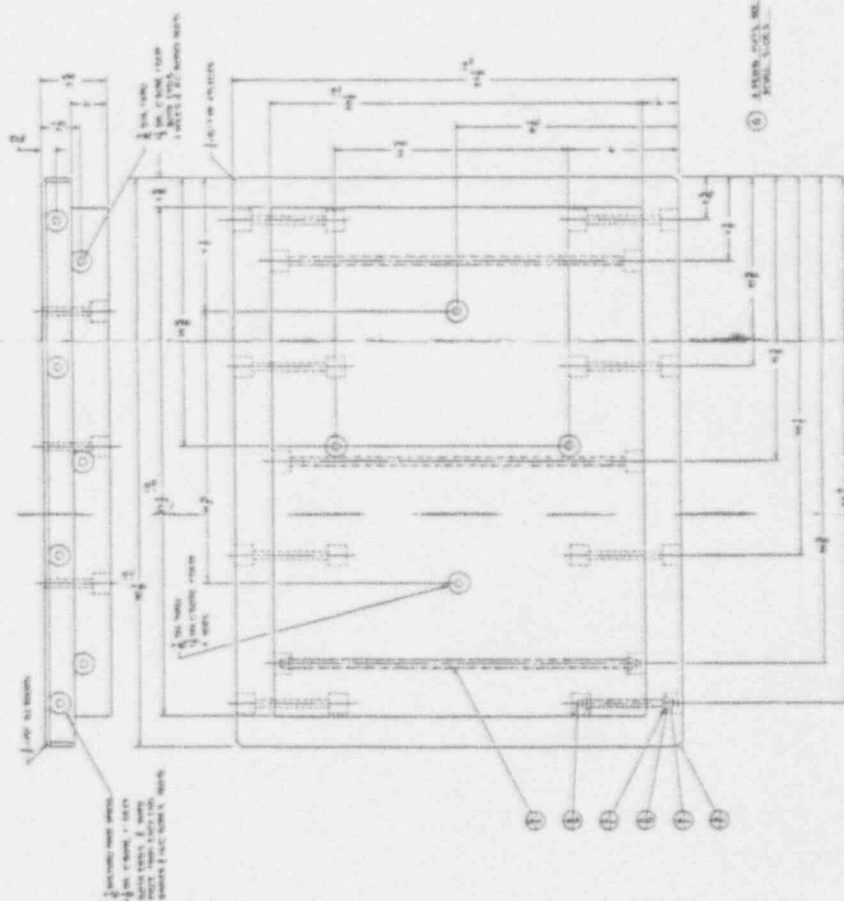


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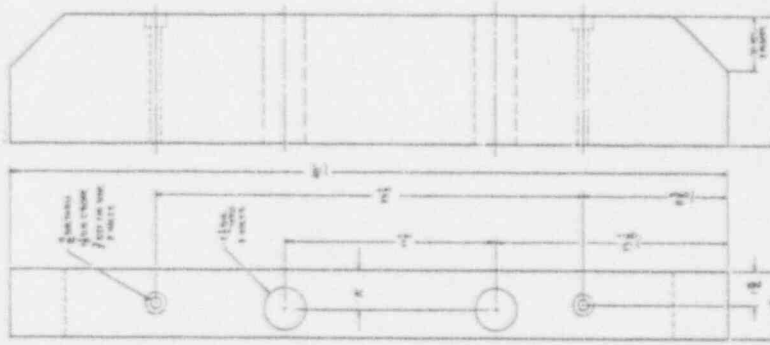
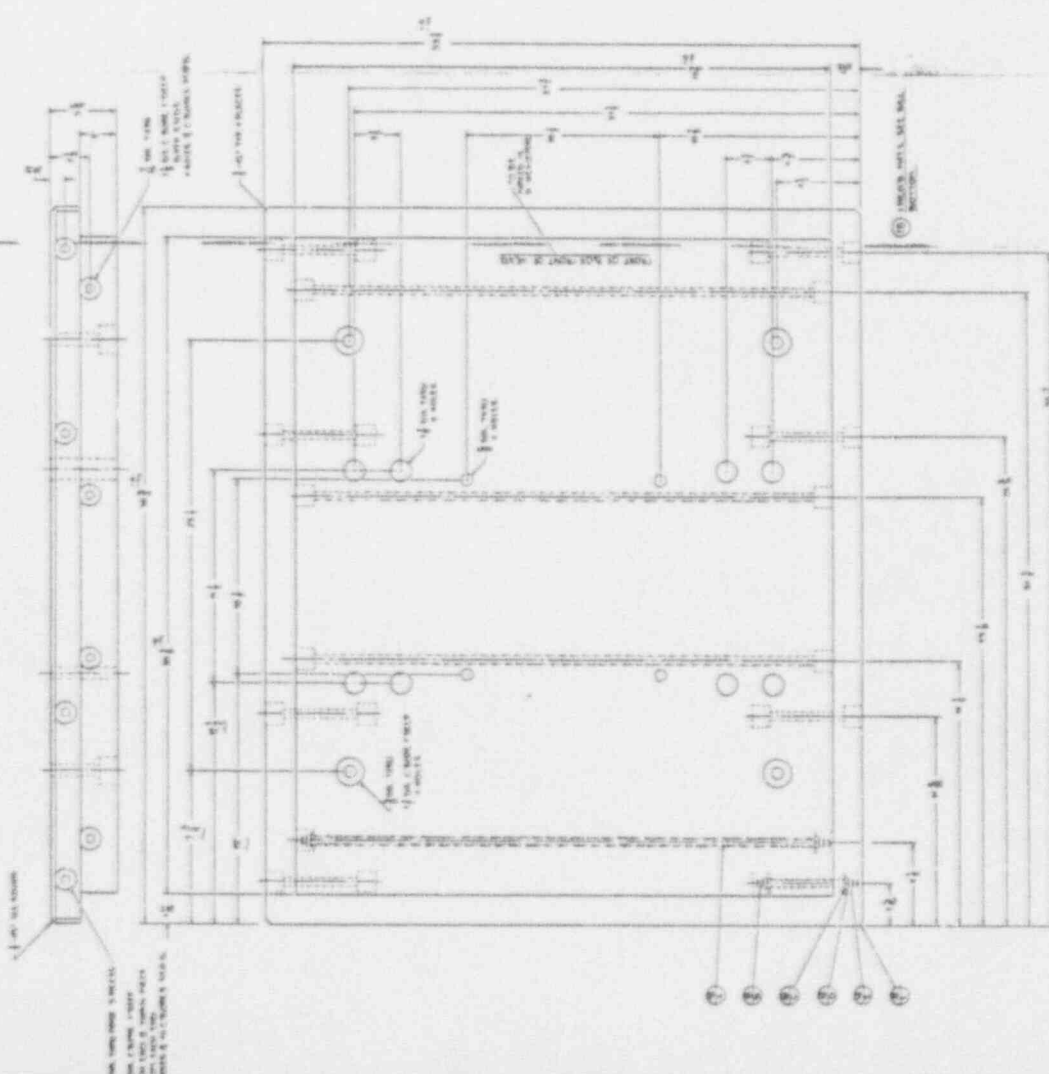






⑤ 1. INCHES - 25.4 MM.  
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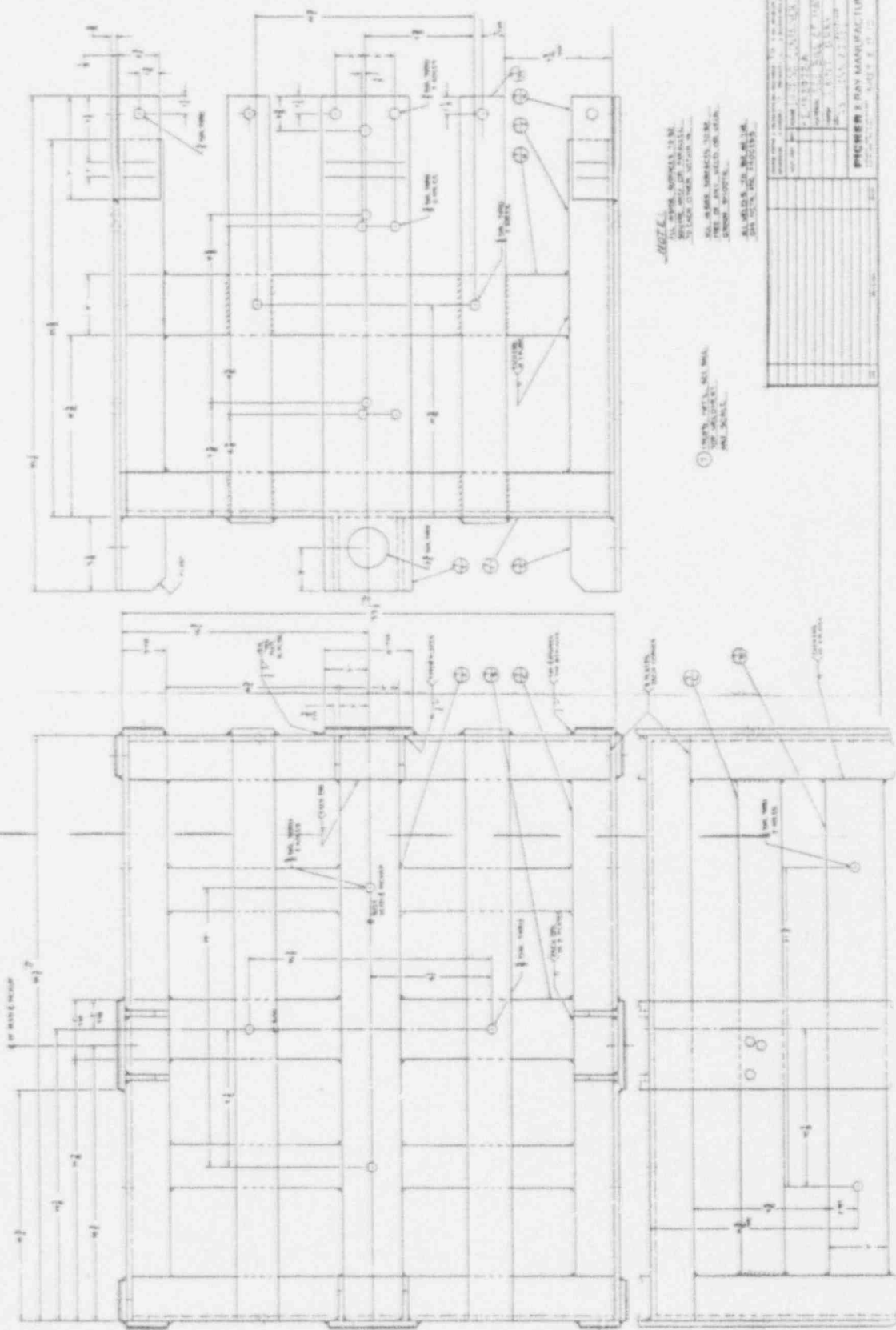
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ITEM	DESCRIPTION	QTY	UNIT	PRICE	TOTAL
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2	500 GAL TANK	1	EA	500.00	500.00
3	1000 GAL TANK	1	EA	1000.00	1000.00
4	1500 GAL TANK	1	EA	1500.00	1500.00
5	2000 GAL TANK	1	EA	2000.00	2000.00
6	2500 GAL TANK	1	EA	2500.00	2500.00
7	3000 GAL TANK	1	EA	3000.00	3000.00
8	3500 GAL TANK	1	EA	3500.00	3500.00
9	4000 GAL TANK	1	EA	4000.00	4000.00
10	4500 GAL TANK	1	EA	4500.00	4500.00
11	5000 GAL TANK	1	EA	5000.00	5000.00
12	5500 GAL TANK	1	EA	5500.00	5500.00
13	6000 GAL TANK	1	EA	6000.00	6000.00
14	6500 GAL TANK	1	EA	6500.00	6500.00
15	7000 GAL TANK	1	EA	7000.00	7000.00
16	7500 GAL TANK	1	EA	7500.00	7500.00
17	8000 GAL TANK	1	EA	8000.00	8000.00
18	8500 GAL TANK	1	EA	8500.00	8500.00
19	9000 GAL TANK	1	EA	9000.00	9000.00
20	9500 GAL TANK	1	EA	9500.00	9500.00
21	10000 GAL TANK	1	EA	10000.00	10000.00
22	10500 GAL TANK	1	EA	10500.00	10500.00
23	11000 GAL TANK	1	EA	11000.00	11000.00
24	11500 GAL TANK	1	EA	11500.00	11500.00
25	12000 GAL TANK	1	EA	12000.00	12000.00
26	12500 GAL TANK	1	EA	12500.00	12500.00
27	13000 GAL TANK	1	EA	13000.00	13000.00
28	13500 GAL TANK	1	EA	13500.00	13500.00
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39	19000 GAL TANK	1	EA	19000.00	19000.00
40	19500 GAL TANK	1	EA	19500.00	19500.00
41	20000 GAL TANK	1	EA	20000.00	20000.00
42	20500 GAL TANK	1	EA	20500.00	20500.00
43	21000 GAL TANK	1	EA	21000.00	21000.00
44	21500 GAL TANK	1	EA	21500.00	21500.00
45	22000 GAL TANK	1	EA	22000.00	22000.00
46	22500 GAL TANK	1	EA	22500.00	22500.00
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62	30500 GAL TANK	1	EA	30500.00	30500.00
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64	31500 GAL TANK	1	EA	31500.00	31500.00
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71	35000 GAL TANK	1	EA	35000.00	35000.00
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84	41500 GAL TANK	1	EA	41500.00	41500.00
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86	42500 GAL TANK	1	EA	42500.00	42500.00
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96	47500 GAL TANK	1	EA	47500.00	47500.00
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98	48500 GAL TANK	1	EA	48500.00	48500.00
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100	49500 GAL TANK	1	EA	49500.00	49500.00



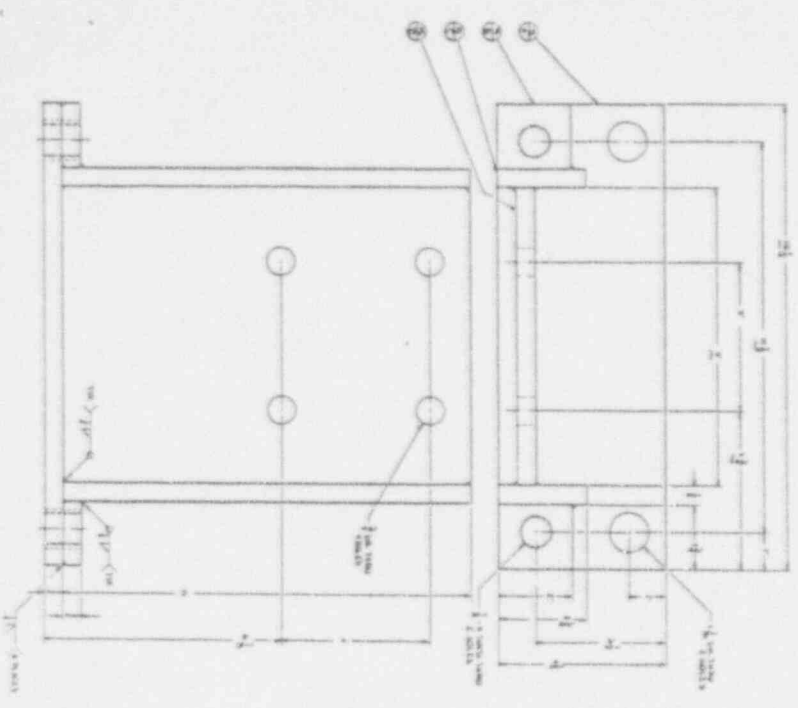


NOTES:  
 1. ALL WORK SHALL BE IN ACCORDANCE WITH THE LATEST EDITIONS OF THE BUILDING CODES AND STANDARDS.  
 2. ALL MATERIALS SHALL BE OF THE BEST QUALITY AND SHALL BE SUBMITTED FOR APPROVAL BY THE ARCHITECT.  
 3. ALL WORK SHALL BE COMPLETED WITHIN THE SPECIFIED TIME FRAME.

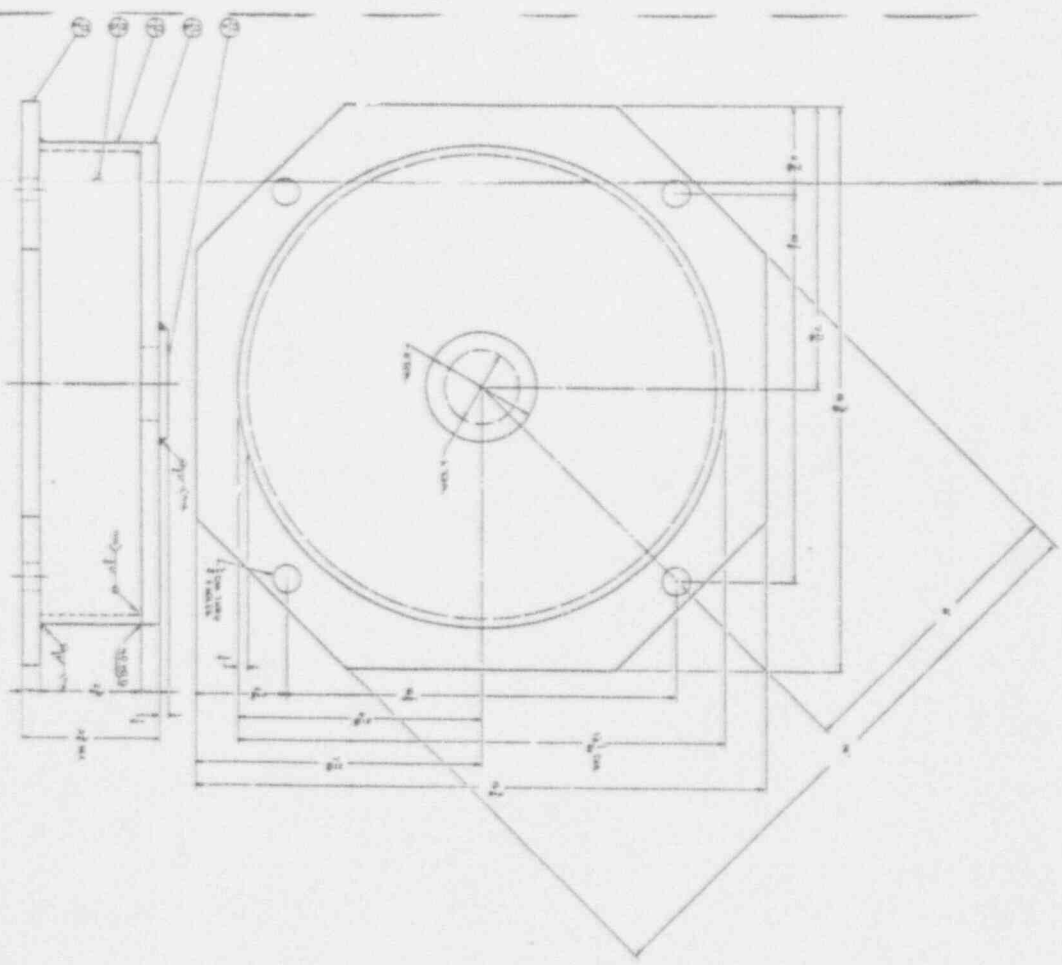
1. ALL WORK SHALL BE IN ACCORDANCE WITH THE LATEST EDITIONS OF THE BUILDING CODES AND STANDARDS.  
 2. ALL MATERIALS SHALL BE OF THE BEST QUALITY AND SHALL BE SUBMITTED FOR APPROVAL BY THE ARCHITECT.  
 3. ALL WORK SHALL BE COMPLETED WITHIN THE SPECIFIED TIME FRAME.

SPECIFICATIONS FOR MANUFACTURING	
ITEM NO.	DESCRIPTION
1	MANUFACTURING OF STEEL STRUCTURE
2	MANUFACTURING OF CONCRETE STRUCTURE
3	MANUFACTURING OF MASONRY STRUCTURE
4	MANUFACTURING OF WOOD STRUCTURE
5	MANUFACTURING OF GLASS STRUCTURE
6	MANUFACTURING OF PLASTER STRUCTURE
7	MANUFACTURING OF PAINT STRUCTURE
8	MANUFACTURING OF ELECTRICAL STRUCTURE
9	MANUFACTURING OF MECHANICAL STRUCTURE
10	MANUFACTURING OF SANITARY STRUCTURE
11	MANUFACTURING OF FURNITURE STRUCTURE
12	MANUFACTURING OF OTHER STRUCTURE

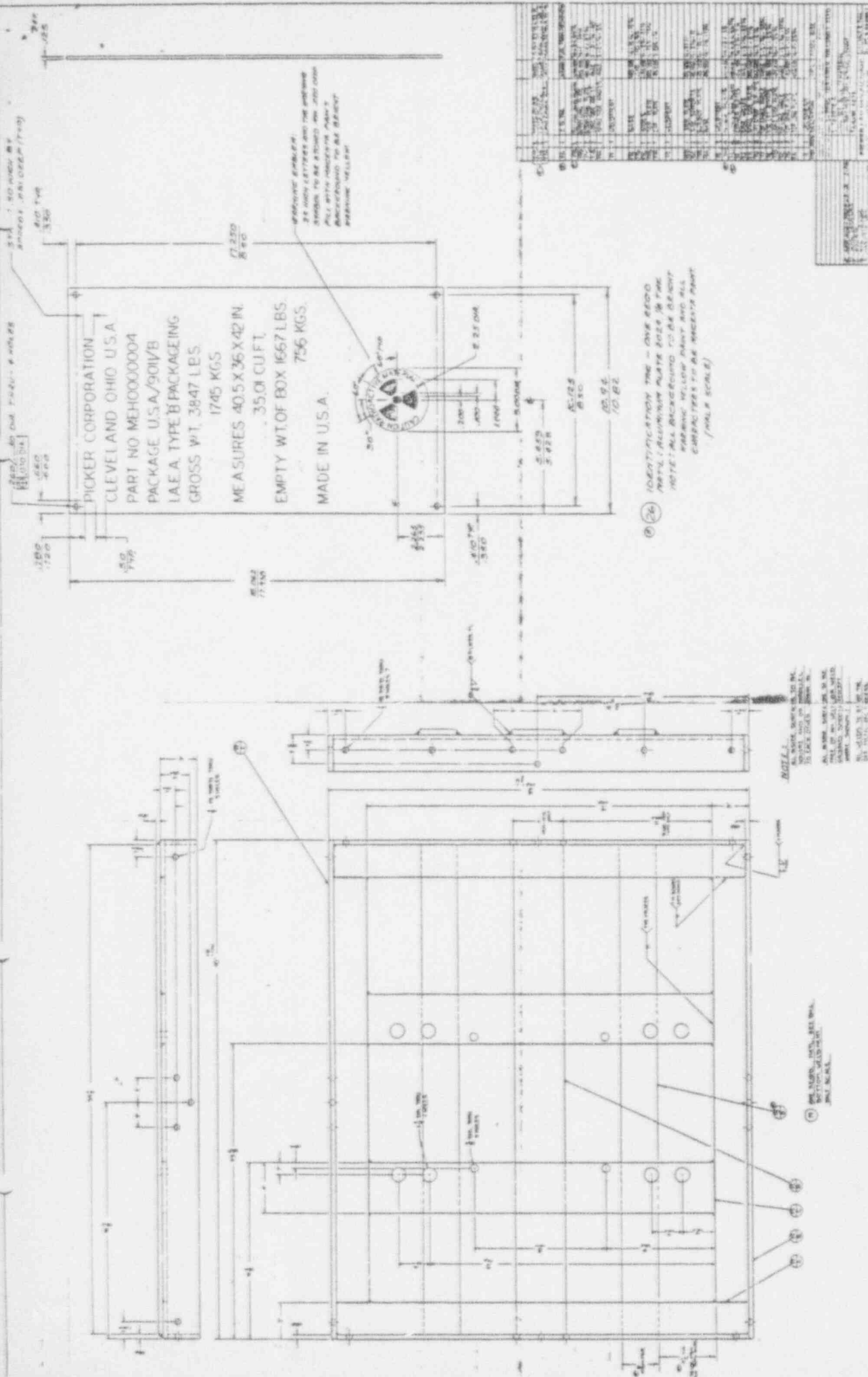
(16) LITHIUM BATTERY, 2000 MAH, 3.6V, 1000 HRS.



(17) LITHIUM BATTERY, 2000 MAH, 3.6V, 1000 HRS.



REVISIONS		APPROVED		DATE	
NO.	DESCRIPTION	BY	DATE	BY	DATE
1	INITIAL DESIGN				
2	REVISION 1				
3	REVISION 2				
4	REVISION 3				
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REVISIONS		DATE		BY		CHKD		APP'D	
NO.	DESCRIPTION	DATE	BY	CHKD	APP'D	DATE	BY	CHKD	APP'D
1	ISSUED FOR FABRICATION	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS
2	REVISION TO DRAWING	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS
3	REVISION TO DRAWING	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS
4	REVISION TO DRAWING	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS
5	REVISION TO DRAWING	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS
6	REVISION TO DRAWING	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS
7	REVISION TO DRAWING	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS
8	REVISION TO DRAWING	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS
9	REVISION TO DRAWING	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS
10	REVISION TO DRAWING	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS	10/1/68	J. H. HARRIS	J. H. HARRIS	J. H. HARRIS

November 8, 1976

Charles P. West  
Radiological Physicist  
Division of Occupational and Radiological Health  
State of Tennessee  
Department of Public Health  
Nashville, Tennessee 37219

Dear Mr. West:

I have investigated the matter you cited to us in your letter dated September 28, 1976. I have found that the problem developed because the personnel involved believed that the work they had undertaken was not a licensable activity. The men indicated that the move of the cobalt therapy machine was not a licensable activity because the collimator was not removed and the shutter was locked. In this configuration, the equipment does not emit radiation considered to be hazardous. Measurements were taken previous to the move, during the move and after the move was completed using a dosimeter, a survey meter and a tattler. There appears to be a misunderstanding about who should have notified your office that the move was planned. Our people indicate that they believed it was the responsibility of the contractor who built the room.

Needless to say, your office should have been notified, and where the Picker Corporation is planning work involving radioactive materials transfers, your office will be notified in advance of the activity. We are very sorry that this misunderstanding took place.

I am a little confused about who is required to notify your office when equipment is to be transferred or moved from one site to another. Your State regulations seem to indicate that the user or owner notify your department should he choose to move the radioactive source from one location to another. Would you clarify just what Picker employees must do in order to comply with the regulations.

... continued

Charles P. West  
State of Tennessee  
Page 2  
November 8, 1976

3208

We have an NRC licensed employee working out of our Atlanta office. He will do all licensable work in the Nashville, Knoxville areas. We also have a second licensed man in the Memphis area to cover service needs in the western part of your State. Our NRC license number is 34-07225-15, a copy of which is enclosed. This license permits Picker service personnel to perform routine maintenance on Picker radioactive sources.

I hope this explanation is satisfactory evidence to indicate that we are anxious to comply with your regulations. I look forward to your lifting the ban on handling radioactive materials in the State of Tennessee.

Sincerely,



Kenneth J. Dragmen  
Supervisor, Product Safety

KJD:lls

cc: Medical Regulatory Commission

Enclosure