



NAZARETH
HOSPITAL

April 13, 1992

Mr. Duncan White
United States Nuclear Regulatory Commission
Region I
475 Allendale Road
King of Prussia, PA 19406

Re: Docket No. -030-00488
License No. -37-09995-02
Control No. -115056

Dear Mr. White:

Pursuant from our telephone conversation on April 8, 1992 I am requesting that our teletherapy unit, with its newly installed Cobalt Source, be put on storage status.

Please be advised that in December 1991 during a planned replacement of the Cobalt Source in our AECL teletherapy unit by Neutron Products, Inc., Dickerson, Maryland, serious cracks in the beam stopper were revealed and the unit was taken out of service for patient care.

Currently, Hospital Management is evaluating the options available to us regarding this unit and its replacement.

Thank you for your cooperation in this matter. Any further questions can be directed to my office.

Sincerely,

Sister M. Michael
Sister M. Michael
Vice President for Patient Services

SHM/mt

cc: Joseph C. Clarke, M.D.
Radiation Safety Officer
Barbara Lambert, M.D.
Chairman
Radiation Therapy Department

Bob Stanton, PhD
Cooper Hospital/University Medical Center
1 Cooper Plaza
Camden, New Jersey 08103

2601 HOLME AVENUE • PHILADELPHIA, PA 19152 • 215-335-6000

Sponsored by the Sisters of the Holy Family of Nazareth
9303300349 930324
PDR ADOCK 03000448
C PDR

THERATRONICS

IMPORTANT SAFETY WARNING

REGISTERED

June 1, 1992

Dear Ms. Elinski

This letter is to advise you that your Theratron 80 teletherapy unit has a crack in a structural component and should be immediately withdrawn from service.

Continued use of a unit with cracks might result in sudden structural failure that could cause injury or death of a patient or operator.

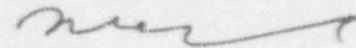
Theratronics previously informed you that Theratron 60 and 80 units had exceeded their useful safe life (Theratronics User Bulletins CUB-91-04 and CUB-87-3, attached) and should be withdrawn from service (Theratronics User Bulletin CUB-91-04). This notice is intended to repeat those instructions and to provide an additional warning that continued use of a machine in which cracks in structural components have been detected presents significant safety concerns.

In response to our prior notices, a number of users undertook inspections of the Theratron 60 and 80 units. From those inspections, some of the units were determined to have cracks due to age in their structural components. Our records indicate that your facility identified cracks in your Theratron unit. Consequently, your facility's machine should be immediately withdrawn from service.

In keeping with the above recommendation, Theratronics will not offer routine maintenance contracts nor perform routine maintenance for your Theratron unit.

If you have any questions concerning this bulletin of your teletherapy machine, please contact Theratronics Technical Support at: (800) 361-0703.

Yours truly,



H. M. F. Warland
President

Theratronics
International Limited
417 March Road
P.O. Box 13140
Kawata Ontario Canada
K2K 2B7
(613) 591 2100
Fax (613) 592 3816
Telex 053 4416

HERATRONICS

SERVICE RECORD

INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 90 DAYS PARTS AND LABOR

CUSTOMER ORDER NO & DATE		COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO		SERIES	
100 # R10916 658						A131		7400		E	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO		SB HOURS		HV HOURS	
		910829		910229		T80 # 678X					
SERVICE REQUESTED						CUSTOMER					
Air Inspection						Alabar. Th. Hosp					
						Phila, Pa.					
SERVICE PERFORMED						LOCATION CONSUMPTION					
Inspected Arm to get inspiration. Balance I 1024 609/610 Found Crack on rear of Pump Tappet. * Discontinue from records that this machine not be used. Further explanation will be made and installer will be satisfied.						LABOR HOURS		STANDARD		OVERTIME	
						TRAVEL HOURS		STANDARD		OVERTIME	
						TRAVEL EXPENSES		\$			
TYPE OF SERVICE BILLED SERVICE ☒ SOURCE REPLACEMENT ☐ UNIT INSTALL'N ☐ WARRANTY ☐ RECALL ☐ CLINICAL DOWNTIME ☐ SERVICE CONTRACT ☐ SHOP REPAIR ☐ REMANUFACTURE ☐ EXTRA ORDINARY ☐						INVOICING INFORMATION					
						LABOR					
						TRAVEL					
						MATERIAL					
						FREIGHT					
TAX											
CUSTOMER TOTAL											
QUANTITY	U/I	PART NUMBER		DESCRIPTION		UNIT PRICE					
				HELL R10916							
				part							
ACCEPTED BY SIGNATURE						SERVICE REP SIGNATURE					
[Signature]						[Signature]					
						EMPLOYEE NO					
						0028					

4-CUSTOMER COPY

1. INSTRUCTIONS

- (i) Complete sections 2, 3 and 4 of this procedure.
(ii) Distribute as follows:

Copy 1 to Theratronics International Limited, Attn: Service Unit History File;
Copy 2 to Customer File;
Copy 3 to Agent.

2. UNIT IDENTITY

Inspector: R. Hilbert

Title: Service Rep.

Date: 91/08/29
YY / MM / DD

Company Name: TherATRONIC, INT.
(or Agent)

Unit Type:

Theratron 80 ☒

Theratron 60 ☐

Unit Serial No.: 67RK

Beamstopper ☒

Pendulum ☐

Location:

Hospital/Clinic: NAZARETH Hosp.

Address: 2601 Dolne Ave.

City, State/Province/Country: Phila, PA. 19152

Contact Person: Beth Semler Title: Physicist Tel.: (215) 835-6146

3. SURVEY

Any Modification Done to the Arm? Yes ☐ No ☒

Any Modification Done to the Beamstopper or Pendulum
Counterweight? Yes ☐ No ☒

If yes:

Holes Drilled: Number: _____

Location: _____

Paint Touch-up Location: ReFurbished unit -
Entirely Repainted

Other: _____

Operator's Comments regarding:

Arm Motion: Unsatisfactory ☐ Satisfactory ☒

If unsatisfactory, why?

Noise during Rotation: Yes ☒ No ☐

If yes, check cause of noise and report below:

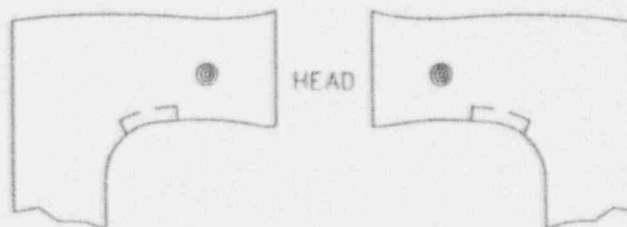
Noise From Belt.

Others:

4. INSPECTION

- 4.1 Visually inspect area around access hole and head swivel gear shaft bearing hole on both sides:

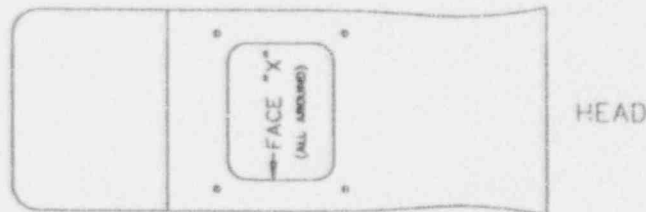
OK ☒ Cracks ☐ (If cracks visible, indicate on sketch #1.)



80112001

- 4.2 Remove access hole cover. Inspect all faces marked with 'x' on sketch #2. If cracks are visible, indicate on the sketch.

OK ☒ Cracks ☐



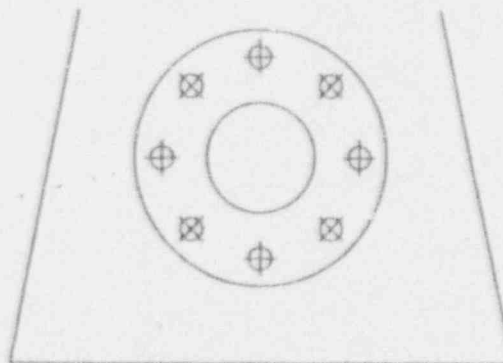
90112002

Sketch #2

If there are no visible cracks, carry out Non-destructive Examination (NDE) to confirm (see appendix for NDE Procedure).

- 4.3 Remove arm rotation scale. Inspect the area surrounding the bolts. If required, Dremmel kit may be used to remove paint in the area. Use touch-up paint after inspection. Ensure each bolt is intact by applying tightening torque (150 ft-lb). Indicate broken bolts, if any, and visible cracks on the sketch below. Replace any broken bolts and re-mount scale.

OK ☒ Cracks ☐

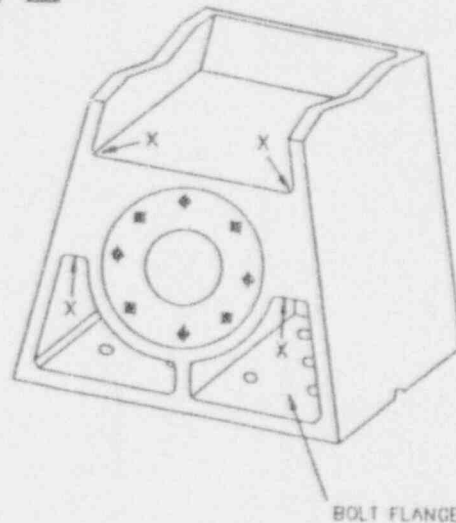


90112003

Sketch #3

- 4.4 - Rotate arm and remove cover at the back. Using a good flashlight, inspect locations marked with X's on sketch #4 and indicate on the sketch, presence of any cracks. Inspect bolt flange and indicate presence of cracks on sketch. If there are no visible cracks, carry out NDE to confirm (see appendix for NDE Procedure).

OK ☒ Cracks ☐



1419 / 81052104

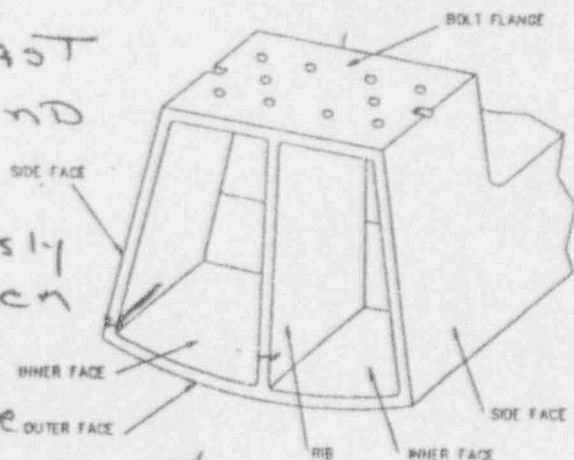
Sketch #4

- 4.5 Remove counterweight cover. Visually inspect bolt flange at bolt holes and around edges. On the pendulum (Sketch #6) inspect the internal flange. Visually inspect rib, outer faces, inner faces and side faces particularly at edges.

OK ☐ Cracks ☒ (If cracks are visible indicate on Sketch #5 or Sketch #6.)

Crack is AT Least
7 1/2 CM Long. AND
2 CM. Deep.

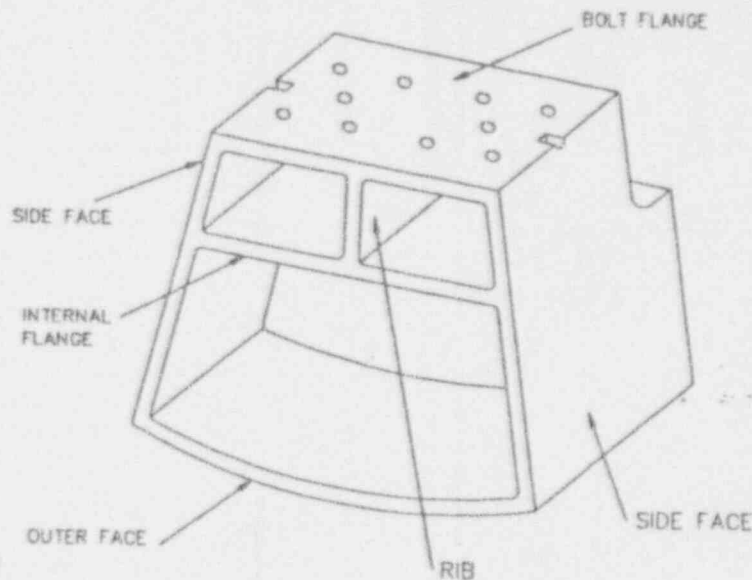
Crack is Obviously
Longer Than 7 1/2 CM
But Can't Be
Measured Because
Counterweights. The Crack
goes BACK AS FAR AS
you can see.



1421 / 81052106

Sketch #5

If there are no visible cracks carry out NDE to confirm. Use NDE to determine the extent of any cracks. Remove balance weights if necessary. (See Appendix for NDE procedure.)



1420 / 91052105

Sketch #6

5. Report

If there are signs of any crack(s), immediately contact Theratronics Service Department.

Service Representative:

Signed Robert Wellert

Company Theratronics

Date 8/29/91

Customer:

Signed Chris (R.T.) T.

Company UNSADEM

Date 8.29.91

Mail 1 (one) copy of the completed form to:

Theratronics International Limited
Attention: Service Unit History File
413 March Road, P.O. Box 13140
Kanata, Ontario Canada K2K 2B7

INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

4-CUSTOMER COPY

THERATRONICS

SERVICE RECORD

INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

CUSTOMER ORDER NO. & DATE		COST CENTER		CHARGE POINT		PRODUCT ID	SERVICE RECORD NO.		SERIES
PO # R08572		658		15824		A131	5	7296	E
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO.	S.B. HOURS	H.V. HOURS	
		910715	1330	910715	1800	1-80# 505			
SERVICE REQUESTED						CUSTOMER			
Followup - S/R 57281 7/2/91						NAZARETH HOSPITAL			
1. REPLACE ODI SOCKET - EVALUATE FIELD LIGHT						2601 HOLME AVENUE			
						PHILA PA 19152			
2 FOLLOWUP: STATUS OF INTERMITTENT COMPRESSOR CYCLING						LOCATION CONSUMPTION			
SERVICE PERFORMED						LABOR HOURS		OVERTIME	
1. REPLACED ODI SOCKET - REPLACED BULB (PART ON SITE) @ GROUNDS: FENCE, SUSPECT & SOLAR CLEARED GROUNDS AT ODI BASE AND GYAT						STANDARD 02.0			
TRANSFERRED GROUNDS AT RENT A CAR STOPPER						TRAVEL HOURS		OVERTIME	
(B) WIRES REPLACED WIRES 102 AND 104 AT FIELD LIGHT TERMINAL STRIP, HERE REWOUND CONNECTION FOR LIGHT 103. (C) CLEANED TAPES & BRUSHES * LIGHT NOW BRIGHT						STANDARD 01.5		01.0	
2. COMPRESSOR DID NOT CYCLE DURING ENTIRE SERVICE CALL - OBSERVED AIR PRESSURE GAUGE WHICH LOS + LESS THAN 2 POUNDS IN A TWO HOUR PERIOD - PLEASE OBSERVE FOR RECURRING OF FURTHER PROBLEM						TRAVEL EXPENSES			
FAILURE CODE						TYPE OF SERVICE		CLINICAL DOWNTIME	
RECOMMENDATIONS * 1G: A BLACK OILY DEPOSIT HAD ALREADY FORMED ON BRUSHES AFTER LESS THAN TWO WEEKS - WHEN LIGHT & ODI'S BULB CHANGING MAY NOT HELP BUT CLEANING TAPES AND BRUSHES PROBABLY WOULD						BILLED SERVICE			
						SOURCE REPLACEMENT		SERVICE CONTRACT	
						UNIT INSTALL 'N		SHOP REPAIR	
						WARRANTY		REMANUFACTURE	
						RECALL		EXTRA ORDINARY	
						INVOICING INFORMATION			
						LABOR			
						TRAVEL			
						MATERIAL			
						FREIGHT			
						TAX			
						CUSTOMER TOTAL			
QUANTITY	U/I	PART NUMBER	DESCRIPTION		UNIT PRICE				
1	CA	35008158	ODI SOCKET						
ACCEPTED BY SIGNATURE						SERVICE REP. SIGNATURE		EMPLOYEE NO.	
[Signature]						[Signature]		0061	

4-CUSTOMER COPY

THERATRONICS

SERVICE RECORD

INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

CUSTOMER ORDER NO. & DATE		COST CENTER	CHARGE POINT	PRODUCT ID	SERVICE RECORD NO.		SERIES	
POT R08572		658	15824	A131	5	7291	E	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO.	S.B. HOURS	
		910702	1230	910702	1830	T-80 # 505		
SERVICE REQUESTED						CUSTOMER		
1. Field Light Dim						NAZARETH Ho: P		
2. Compressor Pumps too frequent						2601 HOLME AVE		
						PHILA PA 19152		
SERVICE PERFORMED						LOCATION CONSUMPTION		
Field Light 1. TAPES AND BRUSHES HAD DEPOSIT OF GREASY FILM PARTICULARLY TAPES. AFTER CLEANING TAPES AND SURFACING BRUSHES LAMP WAS STILL NOT AS BRIGHT AS NORMAL, PARTICULARLY W/O.D.I. ON. REMOVED FIELD LIGHT AIR FROM SOURCE HEAVY AND FOUND DEPOSIT FROM PATIENT "ACCIDENT" CLEANED BULB. FOUND O.D.I. SOCKET HAD BURST CONTACTS. THE PROBABLE CAUSE OF EXCESS O.D.I. CURRENT DRAW. FIELD LIGHT IMPROVED. 2. INSPECTED AIR SYSTEM FOUND IT TO BE STABLE - OVER A 45 MINUTE PERIOD. ALSO AFTER PUMP UP AND REPEATED SOURCE EXPOSURE CHECK VALVE SEEMED OK - NO LEAKS. COULD NOT DUPLICATE FREQUENT PUMP TIME FAILURE CODE RECOMMENDATIONS 1. REPLACE O.D.I. SOCKET. IF BRIGHTER FIELD LIGHT REQD, THEN REPLACE TAPES, BRUSHES REPLACE WIRE SWITCH, RESURFACE GROUNDS ETC. 2. OBSERVE FOR INTERMITTENT HIGH PUMP FREQUENCY. THIS MAY BE DUE TO CHECK VALVE, RECOMMEND REPLACE.						LABOR HOURS	STANDARD 03.5	OVERTIME -
						TRAVEL HOURS	STANDARD 01.0	OVERTIME 01.5
						TRAVEL EXPENSES	\$	
						TYPE OF SERVICE	CLINICAL DOWNTIME	
						BILLED SERVICE	☒	
SOURCE REPLACEMENT	☐	SERVICE CONTRACT ☐						
UNIT INSTALL'N	☐	SHOP REPAIR ☐						
WARRANTY	☐	REMANUFACTURE ☐						
RECALL	☐	EXTRA ORDINARY ☐						
INVOICING INFORMATION								
LABOR								
TRAVEL								
MATERIAL								
FREIGHT								
TAX								
CUSTOMER TOTAL								
QUANTITY	U/I	PART NUMBER	DESCRIPTION	UNIT PRICE				
			Collision Device desensitized at stress request. Condition of Device is very poor, plate/slide detached and jams option to recondition.					
ACCEPTED BY SIGNATURE				SERVICE REP. SIGNATURE		EMPLOYEE NO.		
[Signature]				[Signature]		0062		

4-CUSTOMER COPY

CUSTOMER ORDER NO. & DATE POP R 08006		COST CENTER 658		CHARGE POINT 15721		PRODUCT ID A131		SERVICE RECORD NO. 5 6019		SERIES E							
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO. T-80 #505		S.B. HOURS		H.V. HOURS							
		910405	0900	910405	1930												
SERVICE REQUESTED						CUSTOMER											
Preventive Maintenance inspection and wipe test 1 - stretcher vertical switch, left couch is sticking 2 - replace on/off plate console 3 - Air compressor						Nazareth Hospital 2601 HOLME AVENUE PHILA. PA 19152											
												LOCATION CONSUMPTION					
SERVICE PERFORMED						LABOR HOURS		STANDARD		OVERTIME							
PERFORMED PH1 (See Report # 550206) → PERFORMED WIPE TEST; SUMTRAC SERVICE LEAK TEST KIT "SIT-1" 1 - REPLACED STRETCHER VERTICAL SWITCH, LEFT COUCH. SWITCH CASING WAS BROKEN 2 - REPLACED ON/OFF DECAL PLATE (PART @ SITE) 3 - FAN COMPRESSOR TO CHECK VALVE FITTING NEEDED TIGHTENING - Air system now OK • REPLACED RIGHT BRUSH CLEANED + SURFACED OTHER BRUSH AND TAPES - CONDITION GOOD • CLEANED JAWT SLIDS, CLEANED AND SURFACED ROTATIONAL AND LONGITUDINAL BRAKES • TIGHTENED LOOSE THIMBLE CAN, LUBED DRIVE MECH. • LUBED CROSS TRAC SIGNAL BARS - ADJUSTED ODI						06.5		01.0									
						TRAVEL HOURS		STANDARD		OVERTIME							
						01.0		01.5									
						TRAVEL EXPENSES		\$									
						TYPE OF SERVICE		CLINICAL DOWNTIME									
						BILLED SERVICE		☐									
						SOURCE REPLACEMENT		☐		SERVICE CONTRACT ☐							
						UNIT INSTALL'N		☐		SHOP REPAIR ☐							
						WARRANTY		☐		REMANUFACTURE ☐							
						RECALL		☐		EXTRA ORDINARY ☐							
FAILURE CODE						INVOICING INFORMATION											
						LABOR											
						TRAVEL											
						MATERIAL											
RECOMMENDATIONS						FED EX 0407843203											
SENDING EXTRA COUCH CENTERING BULBS 3602900 (FED EX ECONOMY) YELLOW CAPS BROKEN AND CONSOLE BULB 328 3600309 • COLLISION DEVICE COVER IS MISSING PLEASE TRY TO LOCATE AS MECHANISM IS FRAGILE WE WILL LOOK ALSO						FREIGHT		AND 0407843204									
						TAX											
						CUSTOMER TOTAL											
QUANTITY	U/I	PART NUMBER	DESCRIPTION		UNIT PRICE												
1	CA	35069208	ROCKER SWITCH														
1	CA	3B005941	BRUSH														
5	CA	36029000	SIDE BULB														
5	CA	3600309	328 BULB														
ACCEPTED BY SIGNATURE						SERVICE REP. SIGNATURE											
TECHS DID NOT STOP AT AS PROMISED TO SIGN 30 COPY LEFT @ SITE						John Schurz 0067											
4-CUSTOMER COPY																	

THIS IS NOT AN INVOICE
INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 90 DAYS PARTS AND LABOR

4-CUSTOMER COPY

Regarding Cobalt 60 TheraTien 80:

On Tuesday 10/30/90:

When a Rx was given and finished the source retracted and timer shut off giving the appropriate time however the switch (on + off switch) remained in "ON" position and arrow on dial would not be at 0.

Darlene contacted AECI after this incident.

On Wednesday 10/31/90:

Same as above happened periodically through the morning.

There were a couple of instances when the source would retract all by itself in the middle of ~~the~~ Treatment with no apparent reason.

John was contacted and said to keep treating but just keep a close eye on the machine and timer.

after speaking to John; During a treatment with the patient on the table Time was set at 1.85 the source ~~stayed~~ stayed past the time up to 1.95 when I realized source was sticking. I tried just hitting the "off switch" myself and it worked. While this was happening the dial was vibrating and past the 0 point on the dial.

THERATRONICS

THIS IS NOT AN INVOICE
INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

CUSTOMER ORDER NO. & DATE 10/23/74 R5078		COST CENTER 658		CHARGE POINT 15537		PRODUCT ID A131		SERVICE RECORD NO. 5 3945		SERIES E	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO. T-80 # 505		S.B. HOURS		H.V. HOURS	
		901025	0900	901025	1930						
SERVICE REQUESTED THERATRON 80/80 Preventive maintenance inspection AND Wipe Test 1. Compressor pumps frequently 2. Check backpointer amplifier PERFORMED PH1 (SEE ATTACHED SHEET) ➔ Performed wipe test: Health Physics LEAK TEST KIT # 6712 1. FOUND Faulty CHECK VALVE IN AIR LINE Replaced - Function OK. Pump time now approx 2 minutes + so apparently no compressor damage 2. Backpointer adjusted for proper tracking [0" Air rotation position was off slightly from level - adjusted] Head cap which shows up as fault to back error was minimal						CUSTOMER Nazareth Hospital 2601 Holme Ave PHILA PA 19152					
LOCATION CONSUMPTION											
LABOR HOURS						STANDARD 06.5		OVERTIME 01.5			
TRAVEL HOURS						STANDARD 01.0		OVERTIME 01.0			
TRAVEL EXPENSES						\$					
TYPE OF SERVICE						CLINICAL DOWNTIME					
BILLED SERVICE						☐					
SOURCE REPLACEMENT						☐		SERVICE CONTRACT		☐	
UNIT INSTALL'N						☐		SHOP REPAIR		☐	
WARRANTY						☐		REMANUFACTURE		☐	
RECALL						☐		EXTRA ORDINARY		☐	
FAILURE CODE											
RECOMMENDATIONS FANS SHOULD BE TURNED OR REPLACED IN NEAR FUTURE (1/2 DAY APT) FOR OPTIMIZED FIRM CONSISTENCY						INVOICING INFORMATION					
						LABOR					
						TRAVEL					
						MATERIAL					
						FREIGHT					
						TAX					
						CUSTOMER TOTAL					
QUANTITY	U/I	PART NUMBER	DESCRIPTION		UNIT PRICE						
1	EA	2V002305	CHECK VALVE								
1	EA	60151357	Timer Faceplate								
1	EA	3L009309	328 Bolo								
ACCEPTED BY SIGNATURE						SERVICE REP. SIGNATURE					
						J. Scholt					
						EMPLOYEE NO. 0067					

AECL MEDICAL

CUSTOMER

MAZARICH Hospital
2601 HOLME AVE
PHILADELPHIA PA 19157

SERVICE RECORD NUMBER 53995
P&S NO. 15337
SOURCE DATE & CURIES OCT 86 478
UNIT TYPE - SERIAL NO. T-80 # 505

THERATRON 60/80 PREVENTIVE MAINTENANCE

1. SOURCE OPERATING SYSTEM

- A. Inspect all hoses and fittings under pressure ☒
- B. Test L.P. safety switch 24# ☒
- C. Service L.P. regulator 17 psi ☒
- D. Test check valve ☒
- E. Service air filter ☒
- F. Inspect air cylinder ☒

2. HEAD AND ARM

- A. Inspect tapes and brushes for field defining light ☒
- B. Check and align O.D.I. ☒
- C. Tighten electrical connections ☒
- D. Tighten arm bolts CHECK ☒
- E. Inspect arc contact and wiring PHYSICALLY FEASIBLE (N/A) ☒
- F. Inspect head swivel drive INTENTIONALLY DISABLED ☒
- G. Check isocenter OK ☒
- H. Check for correct operation of mercury switches PHYSICALLY INTACT (N/A) ☒
- I. Check back pointer light ☒

3. COLLIMATOR

- A. Remove collimator/ check hinges ☒
- B. Check rotation bearings ☒
- C. Inspect and replace cam followers as required ☒
- D. Check calibration of field size indicators ☒
- E. Service trimmers ☒
- F. Check and adjust cross hair wires if required ☒

4. MAIN FRAME

- A. Check drive belt for wear ☒
- B. Check oil levels gear box reducer ☒
- C. Tighten electrical connections ☒
- D. Drain air tank add 3 drops oil ☒
- E. Inspect slip rings ☒
- F. Inspect Boston speed control adjust as required ☒
- G. Check beam on/off lights ☒
- H. Test compressor on 34 off 50 pump time 2:12 ☒

5. CONTROL CONSOLE

- A. Replace burned out light bulbs ☒
- B. Tighten electrical connections ☒
- C. Check key switch for proper operation ☒
- D. Check emergency bar for correct operation ☒
- E. Test reset for correct operation ☒
- F. Replace batteries in Digital Timer (if Applicable) N/A ☒

6. HAND CONTROL

- A. Check for loose or frayed wiring ☒
- B. Check for correct operation of emergency off switch N/A ☒
- C. Check for proper operation of all functions ☒

7. OPERATIONAL TESTS

- A. Source transit time 1.3 in 1.6 ☒
- B. Correct operation of treat mode fixed rotate arc skip] DECIPHER UNIT NOT USED FOR ROTATION TEST ☒
- C. Test timer ☒
- D. Test beam on/off lights ☒
- E. Test door switch ☒
- F. Check all emergency switches for correct operation ☒

8. COUCH

- A. Check vertical drive belt ☒
- B. Check vertical drive chains (MKI) ☒
- C. Check and adjust brakes vertical NA longitudinal ✓ lateral NA stretcher rotation ✓ couch rotation ✓
- D. Check limit switches and stops vertical ✓ longitudinal ✓ lateral ✓ stretcher rotation ✓ couch rotation ✓
- E. Test emergency off switches for correct operation ☒
- F. Tighten electrical connections ☒
- G. Inspect top ☒
- H. Test collision device (if applicable) ☒

CAUTIONED TO 100 cm. distance sign

COMMENTS

1 D (HYDRA) CHECK VALVE
2 A CLEARED THROTTLE BRAKES
condition - good!
2 B OIL ALIGNED

4 D 802 note
DRAINER

8 C SURFACES + CLEARER LENGTHEN
AND ROTATIONAL BLADE
SURFACES - LUBED VERTICALLY
SAGITTALS AS WELL AS VERT
CROSSHAIRS + TIE BARS
--CLEANED GIANT SLIDES

CUSTOMER SIGNATURE

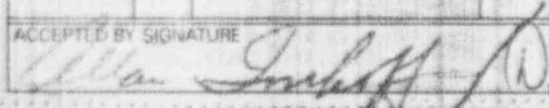
SERVICE REP. SIGNATURE

DATE

THERATRONICS

SERVICE RECORD

INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

CUSTOMER ORDER NO. & DATE		COST CENTER		CHARGE POINT		PRODUCT ID	SERVICE RECORD NO.		SERIES
R-660		658		15517		A131	5	3199	E
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO.		S.B. HOURS	H.V. HOURS
		900928	1330	900928	1500	T80# 67R			
SERVICE REQUESTED						CUSTOMER			
- No Field Light						NARATH Ac-p.			
						Phila, Pa			
LOCATION CONSUMPTION									
SERVICE PERFORMED						LABOR HOURS		OVERTIME	
						STANDARD			
						1.0		0	
						TRAVEL HOURS		OVERTIME	
STANDARD									
1.0		0							
TRAVEL EXPENSES						\$			
TYPE OF SERVICE						CLINICAL DOWNTIME			
BILLED SERVICE						☒			
SOURCE REPLACEMENT						☐			
UNIT INSTALL'N						☐			
WARRANTY						☐			
RECALL						☐			
INVOICING INFORMATION									
LABOR									
TRAVEL									
MATERIAL									
FREIGHT									
TAX									
CUSTOMER TOTAL									
FAILURE CODE									
RECOMMENDATIONS									
QUANTITY	U/I	PART NUMBER		DESCRIPTION		UNIT PRICE			
2	U	23330492		TAPES					
2	PA	33003941		Punches					
ACCEPTED BY SIGNATURE									
  EMPLOYEE NO. 0028									
4-CUSTOMER COPY									

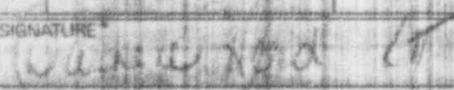
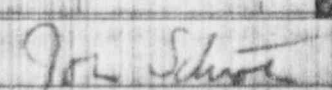
INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

4-CUSTOMER COPY

THERATRONICS

SERVICE RECORD

INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

CUSTOMER ORDER NO. & DATE PO# 20827		COST CENTER 658		CHARGE POINT		PRODUCT ID A131		SERVICE RECORD NO. 5 2661		SERIES E	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO. T-80# 505		S.B. HOURS		H.V. HOURS	
		900206	0900	900206	1900						
SERVICE REQUESTED						CUSTOMER					
Preventive Maintenance Inspection AND WIRE TEST 1. OIL ON MAINTENANCE AFTER DECK 2. COUCH FOOT BRAKE BROKEN 3. Couch Stretcher top drops about 1cm						NAZARETH HOSP 2601 HOLME AVE PHILA PA 19152					
SERVICE PERFORMED						LOCATION CONSUMPTION					
PERFORMED PMI. (SEE ATTACHED SHEET) PERFORMED WIRE TEST; HEALTH PHYSICS LEAK TEST KIT # 6606						LABOR HOURS		STANDARD 06.5		OVERTIME 01.0	
						TRAVEL HOURS		STANDARD 01.0		OVERTIME 01.0	
						TRAVEL EXPENSES		\$ 0			
1 * OIL AREA ON MAINTENANCE BASE WIRED UP - THIS WAS NOT A LEAK, BUT SEEPAGE FROM OIL-FILLED ARM ROTATION GEARBOX 2 * REPLACED COUCH ROTATION FOOT BRAKE (SEIZED, BUT WORKING) 3 * REMOVED SEIZED VERTICAL SAGGING LOWER ARMING RETAINING SCREW AND REPLACED (6) COUCH NO LONGER DROPS 1CM WHEN WEIGHT IS APPLIED TO STRETCHER						TYPE OF SERVICE		CLINICAL DOWNTIME			
						BILLED SERVICE		☐			
						SOURCE REPLACEMENT		☐			
						WARRANTY		☐			
						RECALL		☐			
						SERVICE CONTRACT		☐			
						SHOP REPAIR		☐			
						REMANUFACTURE		☐			
						EXTRA ORDINARY		☐			
FAILURE CODE						INVOICING INFORMATION					
						LABOR					
						TRAVEL					
						MATERIAL					
						FREIGHT					
						TAX					
						CUSTOMER TOTAL					
RECOMMENDATIONS											
* ADJ. ODI APPROX 1MM. PLEASE CHECK LASERS WITH NEW ODI SETTING * TRY NOT TO HAVE PATIENT GET ON AND OFF TABLE WHEN LATERAL SETTING IS CENTERED (LIGHT ON) THIS CAN DAMAGE SWITCH * Console Faceplate sent UPS below for installation call											
QUANTITY	U/I	PART NUMBER		DESCRIPTION		UNIT PRICE					
2	CH	36009309		328 BULBS							
1	CH	24015801		Foot Brake (Couch Rot'n)							
1	CH	24012705		RUBBER PAD							
1	CH	600156151 35A		Timer Faceplate							
1	CH	60151370		KEYSWITCH OFF-ON START DECK							
1	CH	36029000		SIDE MARKER BULB							
ACCEPTED BY SIGNATURE						SERVICE REP. SIGNATURE					
											
EMPLOYEE NO.						0060					

4-CUSTOMER COPY

AECL MEDICAL

CUSTOMER

NAZARETH HOSP
2601 HOLME AVE.
PHILA, PA 19152SERVICE
RECORD
NUMBER

52001E

P&S
NO.

SOURCE DATE & CURIES

OCT 86 4989

UNIT TYPE - SERIAL NO.

T80 #505

THERATRON 60/80 PREVENTIVE MAINTENANCE

1. SOURCE OPERATING SYSTEM

- A. Inspect all hoses and fittings under pressure ☒
- B. Test L.P. safety switch 24 psi ☒
- C. Service L.P. regulator 19 psi ☒
- D. Test check valve ☒
- E. Service air filter ☒
- F. Inspect air cylinder ☒

2. HEAD AND ARM

- A. Inspect tapes and brushes for field defining light ☒
- B. Check and align D.D.I. ☒
- C. Tighten electrical connections ☒
- D. Tighten arm bolts ☒
- E. Inspect arc contact and wiring ☒
- F. Inspect head swivel drive motor gears and chain ☒
- G. Check isocenter ☒
- H. Check for correct operation of mercury switches ☒
- I. Check back pointer light ☒

3. COLLIMATOR

- A. Remove collimator/ check hinges ☒
- B. Check rotation bearings ☒
- C. Inspect and replace cam followers as required ☒
- D. Check calibration of field size indicators ☒
- E. Service trimmers ☒
- F. Check and adjust cross hair wires if required ☒

4. MAIN FRAME

- A. Check drive belt for wear ☒
- B. Check oil levels gear box reducer ☒
- C. Tighten electrical connections ☒
- D. Drain air tank add 3 drops oil ☒
- E. Inspect slip rings ☒
- F. Inspect Boston speed control adjust as required ☒
- G. Check beam on/off lights ☒
- H. Test compressor 50 on 31 off 50 pump time 2:50 ☒

5. CONTROL CONSOLE

- A. Replace burned out light bulbs ☒
- B. Tighten electrical connections ☒
- C. Check key switch for proper operation ☒
- D. Check emergency bar for correct operation ☒
- E. Test reset for correct operation ☒
- F. Replace batteries in Digital Timer (if Applicable) ☒

6. HAND CONTROL

- A. Check for loose or frayed wiring ☒
- B. Check for correct operation of emergency off switch ☒
- C. Check for proper operation of all functions ☒

7. OPERATIONAL TESTS

- A. Source transit time 13 in 1.8 ☒
- B. Correct operation of treat mode ☒
- fixed ☒
- rotate ☒
- arc ☒
- skip ☒
- C. Test timer ☒
- D. Test beam on/off lights ☒
- E. Test door switch ☒
- F. Check all emergency switches for correct operation ☒

8. COUCH

- A. Check vertical drive belt ☒
- B. Check vertical drive chains (MKT) ☒
- C. Check and adjust brakes ☒
- vertical ☒
- longitudinal ☒
- lateral ☒
- stretcher rotation ☒
- couch rotation ☒
- D. Check limit switches and stops ☒
- vertical ☒
- longitudinal ☒
- lateral ☒
- stretcher rotation ☒
- couch rotation ☒
- E. Test emergency off switches for correct operation ☒
- F. Tighten electrical connections ☒
- G. Inspect top ☒
- H. Test collision device (if applicable) ☒

COMMENTS

2 Tapes + Brushes
Clean contact
Contact good

26. Set isocenter

Backplate, collision device
over missing

40 Driven Air tank
Approx 1/2 oz water

80. Centered Couch cross travel
Bushing to eliminate
Hard wheel rub

- CLEANED AND SURFACED
Longitudinal and Rotational Brakes
- LUBED APPROPRIATE POINTS
- CALIBRATED 80cm distance check
100 cm

CUSTOMER SIGNATURE

William Nord M.D.

SERVICE REP. SIGNATURE

John Schmitt

DATE

02-06-90

INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

4-CUSTOMER COPY

CUSTOMER ORDER NO. & DATE		COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO		SERIES	
		658		73098		A142		5		2045 E	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO.		S.B. HOURS		H.V. HOURS	
		890925	1330	890925	1900	T-80 # 505					
SERVICE REQUESTED						CUSTOMER					

- 1- Intermittent no function
of Couch Vertical Switch (UP)
on Right Side Facing Gantry
- 2- Rot Lock Slips

Nazareth Hospital
2601 Holmes Ave.
Phila PA 19152

SERVICE PERFORMED

1. Found Broken wire for vertical "up" function at flex point of right side to control couch cable. On close examination of wires at this point only 2 showed stress; vertical "up" and a spare. Vertical up wire was repaired and cable reassembled and pressed so as not to cause any right angle bends at any point in cross travel. Bad spare was located in right couch control panel. Normal function restored.
2. Cleaned + surfaced Rotational Brake Disc
- Cleaned Tapes + Brushes, Field Light
- Cleaned + Lubed Gantry Slides

LOCATION CONSUMPTION

LABOR HOURS	STANDARD	OVERTIME
	02.5	
TRAVEL HOURS	STANDARD	OVERTIME
	01.0	01.5
TRAVEL EXPENSES	\$	

TYPE OF SERVICE	CLINICAL DOWNTIME
BILLED SERVICE ☐	
SOURCE REPLACEMENT ☐	SERVICE CONTRACT ☒
UNIT INSTALL'N ☐	SHOP REPAIR ☐
WARRANTY ☐	REMANUFACTURE ☐
RECALL ☐	EXTRA ORDINARY ☐

INVOICING INFORMATION

LABOR	
TRAVEL	
MATERIAL	
FREIGHT	
TAX	
CUSTOMER TOTAL	

FAILURE CODE

RECOMMENDATIONS

QUANTITY	U/I	PART NUMBER	DESCRIPTION	UNIT PRICE

ACCEPTED BY SIGNATURE	SERVICE REP. SIGNATURE	EMPLOYEE NO
	Joe Schot	0067

INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

4-CUSTOMER COPY

THERATRONICS

SERVICE RECORD

THIS IS NOT AN INVOICE
INVOICES WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

CUSTOMER ORDER NO. & DATE		COST CENTER		CHARGE POINT		PRODUCT ID	SERVICE RECORD NO		SERIES
		658		73098		A142	5	2021	E
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO		S.B. HOURS	H.V. HOURS
		890714	0900	890714	1900	T-80 #505			

SERVICE REQUESTED

Service Requested: Preventive maintenance
inspection and wipe test
1- HAND CONTROLS WILL NOT LOCK TO TABLE
2- Console lights out

CUSTOMER

NAZARETH HOSP
2601 HOLME AVE
PHILA PA 19152

SERVICE PERFORMED

PERFORMED PMI (SEE ATTACHED SHEET)

PERFORMED WIPE TEST - HEATH
PHYSICS LEAK TEST KIT # 6420

1. HAND CONTROL HANGER HAS STRIPPED WIRE
DISC THROWS... REVERSED DISC, SECURED
w/ extra 6-32 nut. Function ok

2 Console lights: cleaned contacts +
Replaced Bulbs

* Sent 2-Longitudinal Springs (2 Ref. Parts transfer
as spare per request: US Mail Office # 71123

LOCATION CONSUMPTION

LABOR HOURS	STANDARD	OVERTIME
	06.5	01.0

TRAVEL HOURS	STANDARD	OVERTIME
	01.0	01.0

TRAVEL EXPENSES	\$	
-----------------	----	--

TYPE OF SERVICE	CLINICAL DOWNTIME
BILLED SERVICE ☐	
SOURCE REPLACEMENT ☐	SERVICE CONTRACT ☒
UNIT INSTALL'N ☐	SHOP REPAIR ☐
WARRANTY ☐	REMANUFACTURE ☐
RECALL ☐	EXTRA ORDINARY ☐

INVOICING INFORMATION

LABOR	
TRAVEL	
MATERIAL	
FREIGHT	
TAX	
CUSTOMER TOTAL	

FAILURE CODE

RECOMMENDATIONS

1. CHECK LASERS FOR DESIRED projection
POINTS (80%) AS ODI WAS ADJUSTED
2. WARNING TO slow stretch motion
to "O" - BEFORE RELEASING LOCK - DO
NOT USE AS BRAKE - RUBBER DEPOSITS CAN SLIP

QUANTITY	U/I	PART NUMBER	DESCRIPTION	UNIT PRICE
3	CA	3009309	328 BULBS	
1	CA	60060151357	TIMER FACE PLATE	
2	CA	A00613	Long Springs (UPS)	
1	CA	3L029000	BULB	

ACCEPTED BY SIGNATURE

SERVICE REP SIGNATURE

EMPLOYEE NO

4-CUSTOMER COPY



Atomic Energy
of Canada Limited
Medical Products

CUSTOMER

MAZURETH HOSY
2601 HOLME AVE
WILIA PD 19152

SERVICE
RECORD
NUMBER

520215

P&S

NO.

13078-A142

SOURCE DATE & CURIES

0-786 9981

UNIT TYPE - SERIAL NO.

T-80 #505

THERATRON 60/80 PREVENTIVE MAINTENANCE

1. SOURCE OPERATING SYSTEM

- A. Inspect all hoses and fittings under pressure
- B. Test L.P. safety switch 22 psi
- C. Service L.P. regulator 22 psi 17
- D. Test check valve
- E. Service air filter
- F. Inspect air cylinder

✓
✓
✓
✓
✓
✓

2. HEAD AND ARM

- A. Inspect tapes and brushes for field defining light
- B. Check and align O.D.I.
- C. Tighten electrical connections
- D. Tighten arm bolts
- E. Inspect arc contact and wiring
- F. Inspect head swivel drive motor gears and chain
- G. Check isocenter
- H. Check for correct operation of mercury switches
- I. Check back pointer light

OK
✓
✓
CHECKED
✓
✓
✓
✓
✓
✓

3. COLLIMATOR

- A. Remove collimator/ check hinges
- B. Check rotation bearings
- C. Inspect and replace cam followers as required
- D. Check calibration of field size indicators
- E. Service trimmers
- F. Check and adjust cross hair wires if required

✓
✓
✓
✓
✓
✓

4. MAIN FRAME

- A. Check drive belt for wear
- B. Check oil levels gear box reducer
- C. Tighten electrical connections
- D. Drain air tank add 3 drops oil
- E. Inspect slip rings
- F. Inspect Boston speed control adjust as required
- G. Check beam on/off lights
- H. Test compressor on 2 off 51 pump time 2:12

✓
✓
✓
✓
✓
✓
✓
✓

5. CONTROL CONSOLE

- A. Replace burned out light bulbs
- B. Tighten electrical connections
- C. Check key switch for proper operation
- D. Check emergency bar for correct operation
- E. Test reset for correct operation

✓
✓
✓
✓
✓

6. HAND CONTROL

- A. Check for loose or frayed wiring
- B. Check for correct operation of emergency off switch
- C. Check for proper operation of all functions

✓
N/A
✓

7. OPERATIONAL TESTS

- A. Source transit time 1.5 in 1.9 out

✓

- B. Correct operation of treat mode fixed ✓ rotate ✓ arc ✓ skip ✓
- C. Test timer
- D. Test beam on/off lights
- E. Test door switch
- F. Check all emergency switches for correct operation

✓
✓
✓
✓
✓

8. AUXILIARY EQUIPMENT

- A. Inspect patient positioning lights/ lasers
- B. Test room monitor (if applicable)
- C. Inspect accessories
- D. Other

✓
✓
✓
✓

9. COUCH

- A. Check vertical drive belt
- B. Check vertical drive chains (MK1)
- C. Check and adjust brakes vertical MA longitudinal MA lateral MA stretcher rotation ✓ couch rotation ✓
- D. Check limit switches and stops vertical ✓ longitudinal ✓ lateral ✓ stretcher rotation ✓ couch rotation ✓
- E. Test emergency off switches for correct operation
- F. Tighten electrical connections
- G. Inspect top
- H. Test collision device (if applicable)

✓
✓
✓
✓
✓
✓
✓
✓
✓

COMMENTS

2A. CLEANED TAPES AND BRUSHES - CONDITION GOOD

2G. SET ISOCENTER + MARKED HEAD

2B. ADJUSTED ODI

40. LESS THAN 102 WATER DRAIN

8c CALIBRATED 80cm DISTANCE STICK

9b LUBED CROSS TRAVEL BAR + SAGINAW - VERTICAL COLUMNS

-ROTATIONAL BRUCE 1.144 RECEIVE 5/11/89

CUSTOMER SIGNATURE

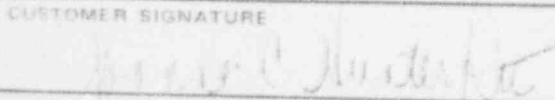
SERVICE REP. SIGNATURE

DATE

John Schmitt

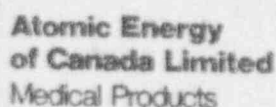
7/17/89

CUSTOMER ORDER NO. & DATE		COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO.	
		658		72200		A142		5 0903	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO.		S.B. HOURS	H.V. HOURS
		880923	0900	880923	1700	780 #505			
SERVICE REQUESTED						CUSTOMER			
P.M.						NAZARETH hosp HOLME AVE Phila, PA			
SERVICE PERFORMED						LOCATION CONSUMPTION			
- Performed P.M. 9 Swap Test #9883 - Replaced Bulbs in Beam off/on in Console - Repair Couch Rot. Lock - Replaced Tapes & Brushes for Field Light X - ADJ STR LONG LOCK 1 Lock is ADJUSTED for Patients Weight - MAY TEND TO grab with NO weight on The Table Top.						LABOR HOURS	STANDARD	OVERTIME	
						TRAVEL HOURS	STANDARD	OVERTIME	
						TRAVEL EXPENSES			
						TYPE OF SERVICE	CLINICAL DOWNTIME		
						BILLED SERVICE			
						SOURCE REPLACEMENT	SERVICE CONTRACT ☒		
						UNIT INSTALL'N	SHOP REPAIR ☐		
						WARRANTY	REMANUFACTURE ☐		
						RECALL	EXTRA ORDINARY ☐		
						INVOICING INFORMATION			
						LABOR			
						TRAVEL			
						MATERIAL			
						FREIGHT			
						TAX			
						CUSTOMER TOTAL			
QUANTITY	U/I	PART NUMBER		DESCRIPTION		UNIT PRICE			
1	AD	34009309		Bulb					
1	AD	801308		Couch Brake					
2	AD	25330492		Tapes					
2	AD	3B005941		Brushes					
ACCEPTED BY SIGNATURE						SERVICE REP. SIGNATURE			
[Signature]						[Signature]			

AECL MEDICAL	CUSTOMER Nazareth Hosp. Holme Ave. Phila, Pa.		SERVICE RECORD NUMBER 30903E
			P&S NO. 72200
			SOURCE DATE & CURIES OCT 26 4923
			UNIT TYPE - SERIAL NO. T80 #500
THERATRON 60/80 PREVENTIVE MAINTENANCE			
1. SOURCE OPERATING SYSTEM A. Inspect all hoses and fittings under pressure ✓ B. Test L.P. safety switch <u>23</u> psi ✓ C. Service L.P. regulator <u>116</u> psi ✓ D. Test check valve ✓ E. Service air filter ✓ F. Inspect air cylinder ✓ 2. HEAD AND ARM A. Inspect tapes and brushes for field defining light ✓ B. Check and align C.D.I. ✓ C. Tighten electrical connections ✓ D. Tighten arm bolts ✓ E. Inspect arc contact and wiring ✓ F. Inspect head swivel drive motor gears and chain ✓ G. Check isocenter ✓ H. Check for correct operation of mercury switches ✓ I. Check back pointer light ✓ 3. COLLIMATOR A. Remove collimator/ check hinges ✓ B. Check rotation bearings ✓ C. Inspect and replace cam followers as required ✓ D. Check calibration of field size indicators ✓ E. Service trimmers ✓ F. Check and adjust cross hair wires if required ✓ 4. MAIN FRAME A. Check drive belt for wear ✓ B. Check oil levels gear box reducer ✓ C. Tighten electrical connections ✓ D. Drain air tank add 3 drops oil ✓ E. Inspect slip rings ✓ F. Inspect Boston speed control adjust as required ✓ G. Check beam on/off lights ✓ H. Test compressor on <u>35</u> off <u>50</u> pump time <u>2:5</u> ft x 3 ✓ 5. CONTROL CONSOLE A. Replace burned out light bulbs ✓ B. Tighten electrical connections ✓ C. Check key switch for proper operation ✓ D. Check emergency bar for correct operation ✓ E. Test reset for correct operation ✓ F. Replace batteries in Digital Timer (If Applicable) <u>N/A</u> 6. HAND CONTROL A. Check for loose or frayed wiring ✓ B. Check for correct operation of emergency off switch <u>N/A</u> C. Check for proper operation of all functions ✓ 7. OPERATIONAL TESTS A. Source transit time out <u>15 in 25</u> ✓ B. Correct operation of treat mode fixed rotate arc skip ✓ C. Test timer ✓ D. Test beam on/off lights ✓ E. Test door switch ✓ F. Check all emergency switches for correct operation ✓ B. COUCH A. Check vertical drive belt ✓ B. Check vertical drive chains (MKII) ✓ C. Check and adjust brakes vertical longitudinal lateral stretcher rotation couch rotation ✓ D. Check limit switches and stops vertical longitudinal lateral stretcher rotation couch rotation ✓ E. Test emergency off switches for correct operation ✓ F. Tighten electrical connections ✓ G. Inspect top ✓ H. Test collision device (if applicable) ✓			
COMMENTS SEE S.R. # 30903E			
CUSTOMER SIGNATURE 		SERVICE REP. SIGNATURE 	
		DATE 9/23/80	

THIS IS NOT AN INVOICE
INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

4-CUSTOMER COPY



CUSTOMER

WAZARU Corp
2601 Delac Ave.
PHILA. PA

SERVICE
RECORD
NUMBER

P&C

NO

SOURCE DATE & CURIES

UNIT TYPE - SERIAL NO.

THERATRON 60/80 PREVENTIVE MAINTENANCE

1. SOURCE OPERATING SYSTEM

- A. Inspect all hoses and fittings under pressure
- B. Test L.P. safety switch 22 psi
- C. Service L.P. regulator 110 psi
- D. Test check valve
- E. Service air filter
- F. Inspect air cylinder

4. MAIN FRAME

- A. Check drive belt for wear
- B. Check oil levels gear box reducer
- C. Tighten electrical connections
- D. Drain air tank add 3 drops oil
- E. Inspect slip rings
- F. Inspect Boston speed control adjust as required
- G. Check beam on/off lights
- H. Test compressor on off pump times

- B. Correct operation of test mode
 - fixed
 - rotate
 - arc
 - skip
- C. Test timer
- D. Test beam on/off lights
- E. Test door switch
- F. Check all emergency switches for correct operation

2. HEAD AND ARM

- A. Inspect tapes and brushes for field defining light
- B. Check and align O.D.I.
- C. Tighten electrical connections
- D. Tighten arm bolts
- E. Inspect arc correct and wiring
- F. Inspect head swivel drive motor gears and chain
- G. Check isocenter
- H. Check for correct operation of mercury switches
- I. Check back pointer light

5. CONTROL CONSOLE

- A. Replace burned out light bulbs
- B. Tighten electrical connections
- C. Check key switch for proper operation
- D. Check emergency bar for correct operation
- E. Test reset for correct operation

B. AUXILIARY EQUIPMENT

6. Inspect patient positioning lights/lasers
7. Test room monitor (if applicable)
8. Inspect accessories
9. Other

3. COLLIMATOR

- A. Remove collimator/
check hinges
- B. Check rotation
bearings
- C. Inspect and replace
cam followers as
required
- D. Check calibration
of field size
indicators
- E. Service trimmers
- F. Check and adjust
cross hair wires
if required

6. HAND CONTROL

- Check for loose or frayed wiring
- Check for correct operation of emergency off switch
- Check for proper operation of all functions

7. OPERATIONAL TESTS

- A. Source transit
time
out 1.5 hrs

9. COUGH

- A. Check vertical drive belt
- B. Check vertical drive chains (MKI)
- C. Check and adjust brakes
 - vertical
 - longitudinal
 - lateral
 - stretcher rotation
 - couch rotation
- D. Check limit switches and stops
 - vertical
 - longitudinal
 - lateral
 - stretcher rotation
 - couch rotation
- E. Test emergency off switches for correct operation
- F. Tighten electrical connections
- G. Inspect top
- H. Test collision device (if applicable)

COMMENTS

CUSTOMER SIGNATURE _____

SERVICE REP. SIGNATURE

DATE _____

TE - 185 OTTAWA

YELLOW-CUSTOMER

PINK - REGIONAL OFFICE

CUSTOMER ORDER NO. & DATE		COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO.		SERIES	
		658		72200		A142		5 4328		D	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO.		S.B. HOURS		H.V. HOURS	
		8808050900		8808051700		T80 # 505					
SERVICE REQUESTED						CUSTOMER					
- Monthly P.M.						Nazareth Hosp. 2601 Holme Ave Phila Pa 19122					
SERVICE PERFORMED						LOCATION CONSUMPTION					
- Performed Monthly P.M.						LABOR HOURS		STANDARD		OVERTIME	
						7.0					
- Replaced Hand Control with Cable						TRAVEL HOURS		STANDARD		OVERTIME	
						0.5					
- Replaced Couch Rot. Foot Brake						TRAVEL EXPENSES					
- Replaced Head Chuck						TYPE OF SERVICE		CLINICAL DOWNTIME			
						BILLED SERVICE					
- BDI STR Long Brake						SOURCE REPLACEMENT		SERVICE CONTRACT ☒			
						UNIT INSTALL 'N		SHO REPAIR ☐			
						WARRANTY		REMANU-FACTURE ☐			
						RECALL		EXTRA ORDINARY ☐			
INVOICING INFORMATION											
LABOR											
TRAVEL											
MATERIAL											
FREIGHT											
TAX											
CUSTOMER TOTAL											
FAILURE CODE											
RECOMMENDATIONS											
Tapco Brusher Next P.M.											
QUANTITY	U/I	PART NUMBER		DESCRIPTION		UNIT PRICE					
1	Q	A00727		Hand Control							
1	Q	R01308		Brake Assy.							
ACCEPTED BY SIGNATURE											
[Signature]						SERVICE REP SIGNATURE					
[Signature]						[Signature]					
EMPLOYEE NO						0028					

AECL MEDICAL

CUSTOMER

NAZARET HOSP.
2601 Holme Ave.
PHILA. PA 19152

SERVICE

RECORD
NUMBER 513281

P&S

NO. 72200

SOURCE DATE & CURIES

OCT 86 4769

THERATRON 60/80 PREVENTIVE MAINTENANCE

UNIT TYPE SERIAL NO.

T80 # 575

1. SOURCE OPERATING SYSTEM

- A. Inspect all hoses and fittings under pressure ✓
- B. Test L.P. safety switch 2.5 psi ✓
- C. Service L.P. regulator 1.5 psi ✓
- D. Test check valve ✓
- E. Service air filter ✓
- F. Inspect air cylinder ✓

2. HEAD AND ARM

- A. Inspect tapes and brushes for field defining light ✓
- B. Check and align O.D.I. ✓
- C. Tighten electrical connections ✓
- D. Tighten arm bolts ✓
- E. Inspect arc contact and wiring ✓
- F. Inspect head swivel drive motor gears and chain ✓
- G. Check isocenter ✓
- H. Check for correct operation of mercury switches ✓
- I. Check back pointer light ✓

3. COLLIMATOR

- A. Remove collimator/ check hinges ✓
- B. Check rotation bearings ✓
- C. Inspect and replace cam followers as required ✓
- D. Check calibration of field size indicators ✓
- E. Service trimmers ✓
- F. Check and adjust cross hair wires if required ✓

4. MAIN FRAME

- A. Check drive belt for wear ✓
- B. Check oil levels gear box reducer ✓
- C. Tighten electrical connections ✓
- D. Drain air tank add 3 drops oil ✓
- E. Inspect slip rings ✓
- F. Inspect Boston speed control adjust as required ✓
- G. Check beam on/off lights ✓
- H. Test compressor on 2.5 off 2.5 pump time 2.5 ✓

5. CONTROL CONSOLE

- A. Replace burned out light bulbs ✓
- B. Tighten electrical connections ✓
- C. Check key switch for proper operation ✓
- D. Check emergency bar for correct operation ✓
- E. Test reset for correct operation ✓
- F. Replace batteries in Digital Timer (if Applicable) ✓

6. HAND CONTROL

- A. Check for loose or frayed wiring ✓
- B. Check for correct operation of emergency off switch ✓
- C. Check for proper operation of all functions ✓

7. OPERATIONAL TESTS

- A. Source transit time out 1.0 in 1.5 ✓
- B. Correct operation of treat mode fixed rotate arc skip ✓
- C. Test timer ✓
- D. Test beam on/off lights ✓
- E. Test door switch ✓
- F. Check all emergency switches for correct operation ✓

8. COUCH

- A. Check vertical drive belt ✓
- B. Check vertical drive chains (MKI) ✓
- C. Check and adjust brakes vertical longitudinal lateral stretcher rotation couch rotation ✓
- D. Check limit switches and stops vertical longitudinal lateral stretcher rotation couch rotation ✓
- E. Test emergency off switch for correct operation ✓
- F. Tighten electrical connections ✓
- G. Inspect top ✓
- H. Test collision device (if applicable) ✓

COMMENTS

See S.R. # 51328-D

CUSTOMER SIGNATURE

SERVICE REP. SIGNATURE

DATE

SERVICE RECORD

CUSTOMER ORDER NO. & DATE			COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO.		SERIES		
658 72200 A142 5 3999 D													
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO.			S.B. HOURS	H.V. HOURS			
		880610	0500	880610	0000	T80 #505							
SERVICE REQUESTED						CUSTOMER							
- P.M.						VARIETY SHOP 601 N. 1st Ave PHILADELPHIA PA							
SERVICE PERFORMED						LOCATION CONSUMPTION							
PERFORMED MONTHLY P.M.						LABOR HOURS		STANDARD		OVERTIME			
						7.00							
- REPLACED STR UNIT CONTACTOR						TRAVEL HOURS		STANDARD		OVERTIME			
- TIGHTENED STR. LONG LOCK						0.5							
- CLEANED TAPES & BRUSHES						TRAVEL EXPENSES		\$					
- REPLACED RESET BUZZ						TYPE OF SERVICE		CLINICAL DOWNTIME					
- A.I. ISOCENTER						BILLED SERVICE		☐		SERVICE CONTRACT		☒	
- ODI						SOURCE REPLACEMENT		☐		SHOP REPAIR		☐	
- LEFT STR. LONG SPRING ON SITE						UNIT INSTALL'N		☐		REMANUFACTURE		☐	
						WARRANTY		☐		EXTRA ORDINARY		☐	
						RECALL		☐					
						INVOICING INFORMATION							
						LABOR							
						TRAVEL							
						MATERIAL							
						FREIGHT							
						TAX							
						CUSTOMER TOTAL							
FAILURE CODE													
RECOMMENDATIONS													
- Face Plate For NAWD Control													
- Maybe Replace Tapes & Brushes													
QUANTITY	U/I	PART NUMBER	DESCRIPTION			UNIT PRICE							
3	EA	A00613	Springs										
1	EA	30236010	CONTACTOR										
1	EA	32005309	BUZZ										
ACCEPTED BY SIGNATURE						SERVICE REP. SIGNATURE						EMPLOYEE NO.	
[Signature]						[Signature]						0028	

ACCEPTED BY SIGNATURE _____

SERVICE REP. SIGNATURE _____

EMPLOYEE NO.

4-CUSTOMER COPY

CUSTOMER ORDER NO. & DATE				COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO.		SERIES	
				658		72200		R142		5		3985 D	
REQUEST DATE		TIME		START DATE		TIME		COMPLETE DATE		TIME		MODEL & SERIAL NO.	
				880506				880506				T80F 505	
SERVICE REQUESTED													
- Monthly P.M.													
CUSTOMER													
NAZARETH Hosp 2601 Holmes Ave Phila PA													
LOCATION CONSUMPTION													
SERVICE PERFORMED													
- Performed Monthly P.M.													
- Replaced hang back PAD													
+ ADJUSTED LOCK													
- Replaced Green light on Arm													
- ADJUSTED Timer ON/OFF Switch													
- Replaced Tapes & Cleaned Brushes													
LABOR HOURS													
STANDARD													
OVERTIME													
TRAVEL HOURS													
STANDARD													
OVERTIME													
TRAVEL EXPENSES													
\$													
TYPE OF SERVICE													
BILLED SERVICE													
SOURCE REPLACEMENT													
UNIT INSTALL'N													
WARRANTY													
RECALL													
CLINICAL DOWNTIME													
SERVICE CONTRACT													
SHOP REPAIR													
REMANUFACTURE													
EXTRA ORDINARY													
INVOICING INFORMATION													
LABOR													
TRAVEL													
MATERIAL													
FREIGHT													
TAX													
CUSTOMER TOTAL													
FAILURE CODE													
RECOMMENDATIONS													
Replace STR. Unit Contractor													
QUANTITY		U/I		PART NUMBER		DESCRIPTION		UNIT PRICE					
2		1A		25330492		Tapes							
ACCEPTED BY SIGNATURE													
SERVICE REP. SIGNATURE													
EMPLOYEE NO.													



Atomic Energy
of Canada Limited
Medical Products

CUSTOMER

NAZARETH Hosp
2601 Wolmer Ave
Philly, Pa.

SERVICE
RECORD
NUMBER

53985-D

P&S
NO.

SOURCE DATE & CURIES

UNIT TYPE - SERIAL NO.

T80 # 525

THERATRON 60/80 PREVENTIVE MAINTENANCE

1. SOURCE OPERATING SYSTEM

- A. Inspect all hoses and fittings under pressure
- B. Test L.P. safety switch 4.22 psi
- C. Service L.P. regulator 1.6 psi
- D. Test check valve
- E. Service air filter
- F. Inspect air cylinder

✓
✓
✓
✓
✓
✓

2. HEAD AND ARM

- A. Inspect tapes and brushes for field defining light
- B. Check and align O.D.I.
- C. Tighten electrical connections
- D. Tighten arm bolts
- E. Inspect arc contact and wiring
- F. Inspect head swivel drive motor gears and chain
- G. Check isocenter
- H. Check for correct operation of mercury switches
- I. Check back pointer light

✓
✓
✓
✓
✓
✓
✓
✓
✓

3. COLLIMATOR

- A. Remove collimator/ check hinges
- B. Check rotation bearings
- C. Inspect and replace cam followers as required
- D. Check calibration of field size indicators
- E. Service trimmers
- F. Check and adjust cross hair wires if required

✓
✓
✓
✓
✓
✓

4. MAIN FRAME

- A. Check drive belt for wear
- B. Check oil levels gear box reducer
- C. Tighten electrical connections
- D. Drain air tank add 3 drops oil
- E. Inspect slip rings
- F. Inspect Boston speed control adjust as required
- G. Check beam on/off lights
- H. Test compressor on 34 off 40 pump time 2-3 min.

✓
✓
✓
✓
✓
✓
✓
✓

5. CONTROL CONSOLE

- A. Replace burned out light bulbs
- B. Tighten electrical connections
- C. Check key switch for proper operation
- D. Check emergency bar for correct operation
- E. Test reset for correct operation

✓
✓
✓
✓
✓

6. HAND CONTROL

- A. Check for loose or frayed wiring
- B. Check for correct operation of emergency off switch
- C. Check for proper operation of all functions

✓
✓
✓

7. OPERATIONAL TESTS

- A. Source transit time out 1.5 in 2.5

✓

- B. Correct operation of treat mode fixed rotate arc skip
- C. Test timer
- D. Test beam on/off lights
- E. Test door switch
- F. Check all emergency switches for correct operation

✓
✓
✓
✓
✓

B. AUXILIARY EQUIPMENT

- A. Inspect patient positioning lights/ lasers
- B. Test room monitor (if applicable)
- C. Inspect accessories
- D. Other

✓
✓
✓
✓

9. COUCH

- A. Check vertical drive belt
- B. Check vertical drive chains (MKI)
- C. Check and adjust brakes vertical longitudinal lateral stretcher rotation couch rotation
- D. Check limit switches and stops vertical longitudinal lateral stretcher rotation couch rotation
- E. Test emergency off switches for correct operation
- F. Tighten electrical connections
- G. Inspect top
- H. Test collision device (if applicable)

✓
✓
✓
✓
✓
✓
✓
✓
✓

COMMENTS

Ref. Service Report # 53985-D

CUSTOMER SIGNATURE

Alan Imhoff

SERVICE REP. SIGNATURE

R. Hissner

DATE

5/1/80

THIS IS NOT AN INVOICE
INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

4-CUEN B COPY

CUSTOMER ORDER NO. & DATE		COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO.		SERIES	
		658		72200		A142		5		0042 D	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO.		S.B. HOURS		H.V. HOURS	
		880408	11:30			T-80# 505					
SERVICE REQUESTED						CUSTOMER					
						NAZARETH Hosp 2601 Holme Ave Phila PA 19152					
SERVICE PERFORMED						LOCATION CONSUMPTION					
- Replaced the Braxpointer Bulb set up Braxpointer - Adjusted isocenter - Replaced Pitter Rt. Fixed Light Brush + Type						LABOR HOURS		STANDARD		OVERTIME	
						01.5					
						TRAVEL HOURS		STANDARD		OVERTIME	
						01.5					
						TRAVEL EXPENSES					
						TYPE OF SERVICE		CLINICAL DOWNTIME			
						BILLED SERVICE					
						SOURCE REPLACEMENT		SERVICE CONTRACT			
						UNIT INSTALL'N		SHOP REPAIR			
						WARRANTY		REMANUFACTURE			
						RECALL		EXTRA ORDINARY			
FAILURE CODE						INVOICING INFORMATION					
						LABOR					
						TRAVEL					
						MATERIAL					
						FREIGHT					
						TAX					
						CUSTOMER TOTAL					
QUANTITY	U/I	PART NUMBER		DESCRIPTION		UNIT PRICE					
		25330492		Type							
		38005491		Brush							
		36001609		Bulb							

THIS IS NOT AN INVOICE
INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

4-CUSTOMER COPY

AFCAL

SERVI

VOICE
SMALL REFERENCE THIS SERVICE
ORDER
YS PARTS AND LABOR

ORDER NO. & DATE		COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO.		SERIES	
		658		72200		A142		5		3959 D	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE		TIME	MODEL & SERIAL NO.		S.B. HOURS	H.V. HOURS	
		880316	0730	380316			T807505				

SERVICE REQUESTED

CUSTOMER

- No Field Light

NAZARETZ Hoop
2601 Kolne Ave
Phila, PA.

SERVICE PERFORMED

LOCATION CONSUMPTION

- Found BAD Plug Connection
- Repaired Connections
- Checks OK

LABOR
HOURS

STANDARD

OVERTIME

TRAVEL
HOURS

STANDARD

OVERTIME

TRAVEL
EXPENSES

\$

TYPE OF SERVICE

BILLED
SERVICE☐CLINICAL
DOWNTIME☐SOURCE
REPLACEMENT☐SERVICE
CONTRACT☒UNIT
INSTALL'N☐SHOP
REPAIR☐

WARRANTY

☐REMANU-
FACTURE☐

RECALL

☐EXTRA
ORDINARY☐

INVOICING INFORMATION

LABOR

TRAVEL

MATERIAL

FREIGHT

TAX

CUSTOMER
TOTAL

FAILURE CODE

RECOMMENDATIONS

QUANTITY	U/I	PART NUMBER	DESCRIPTION	UNIT PRICE
----------	-----	-------------	-------------	------------

ACCEPTED BY SIGNATURE

SERVICE REP. SIGNATURE

EMPLOYEE NO.

4-CUSTOMER COPY

CUSTOMER ORDER NO. & DATE			COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO.		SERIES	
			658		72200		A142		5		3957	D
REQUEST DATE	TIME	START DATE		TIME	COMPLETE DATE		TIME	MODEL & SERIAL NO.		S.B. HOURS		I.V. HOURS
		880315		0900	880315			780#505				
SERVICE REQUESTED												CUSTOMER

AT THE END OF SOURCE TRANSIT
A VIBRATING NOISE CAN BE
HEARD AT CERTAIN ANGLES.

Nazareto Deep
2601 Dolne Ave.
Phila PA.

SERVICE PERFORMED

LOCATION CONSUMPTION

LABOR
HOURS

STANDARD

OVERTIME

TRAVEL
HOURS

STANDARD

OVERTIME

TRAVEL
EXPENSES

1

TYPE OF SERVICE	BILLED SERVICE
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
10	10
11	11
12	12
13	13
14	14
15	15
16	16
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95	95
96	96
97	97
98	98
99	99
100	100

CLINICAL
DOWNTIME

SOURCE
REPLACEMENT

SERVICE CONTRACT

UNIT
INSTALL'N

SHOP REPAIR

WARRANTY

REMANUFACTURE

RECALL

EXTRA
ORDINARY

INVOICING INFORMATION

LABOR

TRAVEL

MATERIAL

FREIGHT

TAX

CUSTOMER
TOTAL

FAILURE CODE

RECOMMENDATIONS

QUANTITY	U/I	PART NUMBER	DESCRIPTION	UNIT PRICE
----------	-----	-------------	-------------	------------

QUANTITY	U/I	PART NUMBER	
1	EA	66000786	PIN

ACCEPTED BY SIGNATURE _____

SERVICE REP SIGNATURE _____

EMPLOYEE NO.

4-CUSTOMER COPY

THIS IS NOT AN INVOICE
INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

4-CUSTOMER COPY

AECL MEDICAL

SERVICE RECORD

THIS IS NOT AN INVOICE
INVOICING WILL FOLLOW IF REQUIRED AND WILL BE
RECORD NUMBER
WARRANTY 90 DAYS PARTS AND

CUSTOMER ORDER NO.	COST CENTER	CHARGE POINT	PRODUCT ID	SERVICE RECORD
	658	72200	A142	5 14
REQUEST DATE	TIME	DATE	TIME	COMPLETE DATE
0930	880304	2009	T-80	P505
SERVICE REQUESTED			CUSTOMER	
Preventive Maintenance and Service on the 1. Columnar Field Knobs Loose 2. Foot Brake Brake 3. Check Slipping Table Locks (Coasting)			Margaret Hox 2601 Holbe Ave High 19152	
SERVICE PERFORMED			LOCATION CONSUMPTION	
Replaced Pin (See Attached SMC) Replaced Left-Handing Work Tool Replaced Right-Handing Work Tool 1. X-Field Knob was very hard to turn, Y-Field Knob was also hard to turn. Replaced both X Field Knob Subject to 1/2" play due to loose cam Removed cam and lower housing tightened cam Cleaned and lubed parts, Replaced pins and 2. Replaced Brake Foot Brake Release to Bar Replaced Brake Release Foot, Disc from Screw to Bar 3. Brake disc tabs, Found Rotation Lock Mechanism Had Displaced Pivot Pin, which was preventing Full Release of Activation Arm. Repaired Replaced Clearance, Surfaces Brake Disc 30°			LABOR HOURS STANDARD 06.0 OVERTIME 02.0 TRAVEL HOURS STANDARD 01.0 OVERTIME 01.0 TRAVEL EXPENSES TYPE OF SERVICE BILLED SERVICE SOURCE REPLACEMENT UNIT INSTALL N WARRANTY RECALL CLINICAL DOWNTIME SERVICE CONTRACT ☒ SHOP REPAIR ☐ REMANUFACTURE ☐ EXTRA ORDINARY ☐ INVOICING INFORMATION LABOR TRAVEL MATERIAL FREIGHT TAX CUSTOMER TOTAL	
RECOMMENDATIONS				
Cleaned the Long Brake Pins-House Well 9. CLEANED BRACKET TAPES & CLEANED LUBED GUNNERS 6. Replaced Leaking Check Valve 7. Replaced Lock Foots Arm-Backpoints; aligned				
QUANTITY	U/L	PART NUMBER	DESCRIPTION	UNIT PRICE
1	0	10000	Spring (long tool)	
1	CA	21002305	CHECK VALVE	
ACCEPTED BY SIGNATURE				
SERVICE REP SIGNATURE				
EMPLOYEE NO.				

A-CUSTOMER COPY

A

INDIAN
200 HAWK
MAY 19 1951

STYLER	6144
NO.	11-2200-142
NO. OF COPIES	400
SERIAL NO.	585

PREVENTIVE MAINTENANCE

ROUTINE	MAINTENANCE	REMARKS
1. ENGINE A. Oil B. Fuel C. Water D. Air E. Spark F. Ignition G. Timing H. Belts I. Pumps J. Valves K. Filters L. Lights M. Horn N. Wipers O. Brakes P. Clutch Q. Gear R. Shift S. Throttle T. Accelerator U. Choke V. Carburetor W. Exhaust X. Muffler Y. Catalytic Z. Converter	1. OIL A. Check B. Change C. Filter D. Level E. Pressure F. Temperature G. Quantity H. Quality I. Color J. Smell K. Sound L. Vibration M. Noise N. Leaks O. Spills P. Stains Q. Rust R. Corrosion S. Wear T. Tear U. Fray V. Break W. Split X. Peel Y. Flare Z. Crack	1. OIL A. Check B. Change C. Filter D. Level E. Pressure F. Temperature G. Quantity H. Quality I. Color J. Smell K. Sound L. Vibration M. Noise N. Leaks O. Spills P. Stains Q. Rust R. Corrosion S. Wear T. Tear U. Fray V. Break W. Split X. Peel Y. Flare Z. Crack

APPROVED	DATE
REMARKS	5/24/51

INVOICE MUST FOLLOW BE REQUIRED AND WILL REFERENCE THIS SET
RECORD NUMBER
WARRANTY IN DAYS PARTS AND LABOR

[illegible]

THIS IS NOT AN INVOICE
INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

4-2010 POWER COPY

CUSTOMER ORDER NO. & DATE		COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO.		SERIES	
		658		70200		A142		5		0917 D	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO.		S.B. HOURS		H.V. HOURS	
		880212	08:00			T-80 7505					
SERVICE REQUESTED						CUSTOMER					
Source makes scraping sound when going in or out						Nagareth Hospital Chelmsford Chelms PA					
SERVICE PERFORMED						LOCATION CONSUMPTION					
Replaced front wire ring adjusted machinery on left side try over of pump, and could not duplicate problem						LABOR HOURS		STANDARD		OVERTIME	
						TRAVEL HOURS		STANDARD		OVERTIME	
						TRAVEL EXPENSES					
						TYPE OF SERVICE		CLINICAL DOWNTIME			
						BILLED SERVICE		☐			
						SOURCE REPLACEMENT		☐		SERVICE CONTRACT ☒	
						UNIT INSTALL 'N		☐		SHOP REPAIR ☐	
						WARRANTY		☐		REMANUFACTURE ☐	
						RECALL		☐		EXTRA ORDINARY ☐	
FAILURE CODE						INVOICING INFORMATION					
						LABOR					
						TRAVEL					
						MATERIAL					
						FREIGHT					
RECOMMENDATIONS						TAX					
						CUSTOMER TOTAL					
QUANTITY	U/I	PART NUMBER		DESCRIPTION		UNIT PRICE					
1		FA A142 462128		Rider Ring							
ACCEPTED BY SIGNATURE						SERVICE REP. SIGNATURE				EMPLOYEE NO.	
										0021	

4-CUSTOMER COPY

CUSTOMER ORDER NO. & DATE		COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO		SERIES	
		658		72200		A142		5 1394		D	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO		S.B. HOURS		H.V. HOURS	
		880205	0900	880205		T80#505					
SERVICE REQUESTED						CUSTOMER					
Service Call - Various problems						NAZAR, Deep 2601 Solace Ave Phila PA					
SERVICE PERFORMED						LOCATION CONSUMPTION					
- Replaced Pins in Foot Lock Lever - Replaced Retaining Knob & Name Plate on Hand Control - Repaired Noisy Rot. Lock - Replaced STR. VERT. CONTACTOR - Found Mating Wagon with Coll Lock, But Found Accessory Ring Locked Very Tight Which Make Coll. Rot a Little Difficult - Disassembled Coll Field Size Knots Cleaned with Solvent & Reassembled						LABOR HOURS		STANDARD		OVERTIME	
						TRAVEL HOURS		STANDARD		OVERTIME	
						TRAVEL EXPENSES		\$			
						TYPE OF SERVICE		BILLED SERVICE		CLINICAL DOWNTIME	
SOURCE REPLACEMENT				SERVICE CONTRACT		☒					
UNIT INSTALL'N				SHOP REPAIR							
WARRANTY				REMANUFACTURE							
RECALL				EXTRA ORDINARY							
FAILURE CODE						INVOICING INFORMATION					
RECOMMENDATIONS						LABOR					
						TRAVEL					
						MATERIAL					
						FREIGHT					
						TAX					
CUSTOMER TOTAL											
QUANTITY	U/I	PART NUMBER		DESCRIPTION		UNIT PRICE					
1		CA 6D0K122		Name Plate							
1		CA A103809133		Retaining Knob							
1		CA 3C236010		CONTACTOR							
ACCEPTED BY SIGNATURE						SERVICE REP SIGNATURE					
						EMPLOYEE NO.					
						0028					

THIS IS NOT AN INVOICE
INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

4-CUSTOMER COPY

CUSTOMER ORDER NO. & DATE		COST CENTER		CHARGE POINT		PRODUCT ID		SERVICE RECORD NO.		SERIES	
		638		72200		A142		5 1377		D	
REQUEST DATE	TIME	START DATE	TIME	COMPLETE DATE	TIME	MODEL & SERIAL NO.		S.B. HOURS		H.V. HOURS	
		880111	1200	880111		T807 505					

SERVICE REQUESTED

- No light on Field of ODI

WAZATEW Hosp
Holme Ave.
Philly, PA

SERVICE PERFORMED

- Found Problem To be The
N/O Switch (CONTACTS (REAR))
on Air Cylinder. Bypassed
Switch & Wired Field of light
to O.D.I. Directly To Wire
#101.

- Check good - A Field, ODI
Red & Green Lights

LOCATION CONSUMPTION

LABOR
HOURS

STANDARD

OVERTIME

TRAVEL
HOURS

STANDARD

OVERTIME

TRAVEL
EXPENSES

\$

TYPE OF SERVICE

BILLED
SERVICE

☐

CLINICAL
DOWNTIME

☐

SOURCE
REPLACEMENT

☐

SERVICE
CONTRACT

☒

UNIT
INSTALL'N

☐

SHOP
REPAIR

☐

WARRANTY

☐

REMANU-
FACTURE

☐

RECALL

☐

EXTRA
ORDINARY

☐

INVOICING INFORMATION

LABOR

--	--

TRAVEL

--	--

MATERIAL

--	--

FREIGHT

--	--

TAX

--	--

CUSTOMER
TOTAL

--	--

FAILURE CODE

RECOMMENDATIONS

- Replace Switch

QUANTITY	U/I	PART NUMBER	DESCRIPTION	UNIT PRICE
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SERVICE REP. SIGNATURE

[Signature]

EMPLOYEE NO.

0028

THIS IS NOT AN INVOICE
INVOICING WILL FOLLOW IF REQUIRED AND WILL REFERENCE THIS SERVICE
RECORD NUMBER
WARRANTY 30 DAYS PARTS AND LABOR

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