

NUCLEAR REGULATORY COMMISSION

REGION III
799 RODSEVELT ROAD
GLZN ELLYN, ILLINOIS 60137

INSPECTION REPORT NO. 7801	Attached
RS HOLDING, INC.	() Appendix A
(Licensee name/address)	() Appendix B
18530 SOUTH MILES PARKWAY	() Appendix C
CLEVELAND OHIO 44128	() Memo
Telephone No: 216-475-3434 34-18136-01 BASIC LICENSE 6 License No. 5Nm-1826 Last amendment 6 dat	1-28-78 te: BASIC LIC. 6-28-78
Docket No. 6 Priority: 4 ,as of	last amendment.
Inspection date(s): 7-28-78 Type of inspection	ON: UNANNOUNCED INITIAL
SUMMARY OF FINDINGS AND ACTIO	N
No noncompliance, clear 591 () Nonco	ompliance, 591 issued
	onal action () Hq action
	lemental info, App C
RECOMMENDATIONS	
See basis in Appendix C or attached	memo.
() Change Category to: () Chan	ge Priority to:
() Next inspection date:	
PERSONS CONTACTED (NAME AND TITLE)	
GEORGE PAUXO, RSO & V.P. OF MFG	
* Indicates those attending management meetings	
Inspector: (1) leave H. Schult	8-4-78
(signeture)	(date signed)
Approved: (signature)	(date signed)
1 Visit of the second of the s	

PLANNING SHEET

Date:	
the ne -	-

Mensee: RS HOLDING, INC.

License no: 39-18156-01

Inspection Itams	Scheduled for inspection	Post-inspection status	Module no.	766 Time Info
Management meeting - Entrance and Exit Interviews (MADOURAED)	1	Comp	307038	
Initial Management Meeting			30800B	
Program requirements. MC 28		Comp	777108	
Licensee Event Followup		*	\$2700B	
Followup on Inspector-identified problems			\$2701B	
Followup on Moncompliance and Deviations			92702B	
IE Bulletin/Immediate Action Letter Followup			92703B	
Followup on Headquarters Requests	-	Man. 1500 v. 0	927048	
Followup on Regional Requests		A The address of the second of	927058	
Independent Inspection Effort (REDVINED)	-	Comp:	927068	
Enspector Dispetched to Site -			937008	
Followup on Significant Event Occurring During Inspection			937018	

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Elap	te:			
-	-	-	The Column Street, or	ÇEF.

Moensee: RS HOLDING INC License no: SNM-1826 Scheduled for Post-inspection Module no. 766 Time Info Inspection Items status inspection Management meeting - Entrance 307038 and Exit Interviews your (REQUIRED) Initial Management Meeting 30800B Program requirements, Comp 77710B MC ZE_ [REQUIRED] 927008 Licensee Event Followup Followup on \$2701B Inspector-identified problems Followup on Moncompliance \$2702B and Deviations IE Bulletin/Immediate Action 927038 Letter Followup Followup on 927048 Headquarters Requests Followup on 92705B Regional Requests Independent Inspection Effort 92706B [REQUIRED] 937008 Enspector Dispetched to Site Followup on Significant Event 93701B Occurring During Inspection

	Lic. No. 3A-18156-01 Amend. No- BA
icens	ee: RS HOLDING, INC Lic. No. SWM-1826 Amendment No. Basic Li
ate of	f Inspection: 7-28-70
. INS	SPECTION HISTORY
a.	Items of noncompliance or safety items noted during last inspection
	conducted on INITIAL INSPECTION YES NO NA
ъ.	Requirement Corrected Not Corrected
C.	If any items of noncompliance or safety items noted during the last
c.	If any items of noncompliance or safety items noted during the last inspection were not corrected, explain:
c.	
c.	
с.	
С.	
	inspection were not corrected, explain:
ORG	inspection were not corrected, explain: ANIZATION Organizational structure as described in application or letter Dated, Or See Below
ORG	inspection were not corrected, explain: ANIZATION Organizational structure as described in application or letter
ORG	inspection were not corrected, explain: ANIZATION Organizational structure as described in application or letter Dated , Or SEE BELOW 216
ORG a.	inspection were not corrected, explain: ANIZATION Organizational structure as described in application or letter Dated
ORG a.	inspection were not corrected, explain: ANIZATION Organizational structure as described in application or letter Dated
ORG a.	inspection were not corrected, explain: ANIZATION Organizational structure as described in application or letter Dated

3. SUMMARY OF LICENSED PROGRAM (Kind of program, number of people, rate of use or quantities on hand, places and frequency of use, type, quantity and use as authorized). (LIC. NO. 34-18156-01) SMALL PROGRAM INVOLVING USE OF SMALL SECOND STATES OF SMALL SMALL SECOND STATES OF SMALL SMALL SECOND STATES OF SMALL
authorized). (LIC. NO. 34-18156-01) SMALL PROGRAM INVOLVING USE OF SMALL
(LIC. NO. 34-18156-01) SMALL PROGRAM INVOLVING USE OF SMALL
Scale Course Con Mr. d. Course of Transaction Co.
SEALED SOURCES FOR OC & CALIBRATION OF DETECTORS. ALSO
USES AN H3 FOIL IN A GAS CHROMATOGRAPH. A NOMINAL
10 CURIE CO SOURCE IS USED IN CALIBRATION FACILITY IN BASEMEN
(LIC. NO. SNM-1826) SMALL PROGRAM INVOLVES PLATING OF MICROCER
QUANTITIES OF UZ35 ON COMPONENTS OF DETECTORS. ALSO HAS A
SMALL PU-BE SOURCE FOR CALIGRATION. ALL USES & QUANTITIES AS A
Category and priority of this license is appropriate: Yes No
If "No" state new Category Priority .
INTERNAL AUDITS OR INSPECTIONS .
a. Required by L/C or application: Yes No If "Yes":
1) By whom
2) FrequencyAnnounced:Unannounced:
3) Scope
4) Records maintained: Yes No
5) Records reviewed: Yes No
6) Period Reviewed:
b. Comment (responsibility of auditor or committee, management control):

TRA	INING RETRAINING AND INSTRUCTION TO WORKERS
a.	Training program specified in L/C or application: Yes No
b.	If training program is required, describe scope of program:
	INITIAL 12 HOURS OF BASIC RADIOLOGICAL SAFETY ORIENTATION
	PLUS ON-THE-JOB TRAINING
с.	Retraining required: Yes No (NEW LICENSE_
	If "Yes" is retrainging: Complete Incomplete NACTOST ISSUED
	1) Are tests and/or examinations required: Yes No
	2) If "Yes" are records available: YesNo
	3) Reviewed test results: Yes No
	4) Period reviewed:
	5) Comment (per cent completed, test results, etc.):
d.	Training provided, but not covered above:
	arrange provided the forest about
e.	Instructions to workers in accord with 10CFR 19.12: Yes No

f	RAI	101.0	CICAL PROTECTION PROCEDURES
	q -	ripe	raling and smergency bracedates
		1)	Required by L/C or application: Yes No
		2)	Provided, but not required by L/C or application: YesNo
		3)	Procedures reviewed: Yes No
		4)	Appeared Adequate: Yes No
		5)	Comments (personnel s understanding of procedures):
	Ь.	Char	nges in procedures since last inspection: Yes No N/A -NEW
		1)	Were changes authorized: YesNo
		2)	Comments:
7.	INS	TRUME	ENTATION
	8.		e(s) of radiation survey instruments on hand as per L/C, application or
			valent. Yes No
		1)	If "No" list changes:

	Yes No
	Calibration of instruments required: Yes No
1.	If "Yes" instruments calibrated in accord with requirements:
	Yes No
	Comment:
AT	ERIALS
	Radioactive material secured to prevent unauthorized removal from:
	1) Restricted area: Yes No
	2) Unrestricted area (20,207): Yes No NA
	Method of control appears adequate: Yes No
	Comment:
	LITIES
	Facilities described in letter or application: Yes No
	And a second
	Facilities inspected: Yes No
	Comment:

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8.	Posting and labeling in accord with 10CFR 20.203: Yes No
b.	Comment:
ECE	EIPT AND TRANSFER OF MATERIAL
	Procedures for picking up and receiving packages (10CFR 20.205 (b)(c)):
	Yes No
	1) Incoming shipments monitored: Yes No
	2) Records of monitoring maintained (10CFR 20.401(b)): Yes No
	3) Records reviewed by NRC inspector: Yes No
	4) Period reviewed: 6-28-78 TO 7-28-78
	Procedures for any design of the control of
	Comment:
100	
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d.	Records of receipt and transfer of material available (30.51(a); 40.61(a);
	70.51(b)(1)): Yes No
	1) If "Yes" review of records was made by inspector: Yes No
	2) Period Reviewed: 6-28-78 To 7-28-78
	3) Comments:
e.	Packages on hand meet labelling requirements (49CFR 173.399):
	Yes No
	Comments:
f.	Reports to commission required by L/C or regulation submitted:
f,	Reports to commission required by L/C or regulation submitted:
f.	YesNo
f.	
f,	YesNo
f.	YesNo
	YesNo
PEI	Yes No Comments: SONNEL RADIATION PROTECTION - EXTERNAL
PEI	Yes No Comments: SONNEL RADIATION PROTECTION - EXTERNAL Film or TLD badge supplier SEARLE AWALYTIC
PEI a.	Yes No Comments: SONNEL RADIATION PROTECTION - EXTERNAL Film or TLD badge supplier SEARLE ANALYTIC Badge exchange frequency MONTALY
PEI a. b.	Yes No Comments: SONNEL RADIATION PROTECTION - EXTERNAL Film or TLD badge supplier SEARLE ANALYTIC Badge exchange frequency MONTALY Reports reviewed by G. Parko
PEF a. b. c. e.	SONNEL RADIATION PROTECTION - EXTERNAL Film or TLD badge supplier SEARLE AWALYTIC Badge exchange frequency MONTALY Reports reviewed by G. PAULO Records reviewed for period JAN 27 to 6-1-70 by NRC inspector
PEF a. b. c. e.	Yes No Comments: SONNEL RADIATION PROTECTION - EXTERNAL Film or TLD badge supplier Start Analytic Badge exchange frequency Montaly Reports reviewed by G. Pauko Records reviewed for period Jan 27 to 6-1-70 by NRC inspector NRC forms or equivalent
PEF a. b. c. e.	SONNEL RADIATION PROTECTION - EXTERNAL Film or TLD badge supplier SEARLE ANALYTIC Badge exchange frequency MONTHLY Reports reviewed by S. PALKO Records reviewed for period JAN 77 to 6-1-70 by NRC inspector NRC forms or equivalent 1) NRC-4 (20.102(b)): Yes No Complete: Yes No
PEF a. b. c. e.	Yes No Comments: SONNEL RADIATION PROTECTION - EXTERNAL Film or TLD badge supplier Start Analytic Badge exchange frequency Monthly Reports reviewed by G. Pauko Records reviewed for period Jan 27 to 6-1-70 by NRC inspector NRC forms or equivalent

	3)	Comment:
8.	Poc	ket dosimeters used: Yes No
	1)	Type used:
	2)	Frequency of recharging:
	3)	Frequency of reading:
	4)	Comment:
	1)	Records of surveys being maintained: Yes No Records of surveys reviewed: Yes No Period reviewed: 6-28-28 TO 7-78-78 Comments:
PER	SONNE	L RADIATION PROTECTION - INTERNAL
a.	Pote	ntial for exposure of individuals to airborne radioactive materials
		ts: Yes No
	1)	If "Yes" does program for monitoring and control exist: YesNo
		Program for monitoring and control appears adequate: Yes No
ъ.		ents:

13.

Yes	
1)	If "Yes" were respiratory protection procedures reviewed:
	YesNo
2)	Respiratory protection procedures appear adequate: Yes No
	The second secon
	Comments:
10	assay program required: Yes No
)	If "Yes" was bioassay program reviewed: YesNo
)	Bioassay program appear sdequate: Yes No
)	Comments:
	ars and air samples
	ars and air samples Monitoring for airborne radioactivity is conducted (20.103):
	Monitoring for airborne radioactivity is conducted (20.103):
	Monitoring for airborne radioactivity is conducted (20.103): YesNo
	Monitoring for sirborne radioactivity is conducted (20.103): YesNo a. Records of monitoring reviewed: YesNo b. Period reviewed:
)	Monitoring for airborne radioactivity is conducted (20.103): YesNo
)	Monitoring for airborne radioactivity is conducted (20.103): Yes No
)	Monitoring for airborne radioactivity is conducted (20.103): YesNo
)	Monitoring for airborne radioactivity is conducted (20.103): Yes No
)	Monitoring for airborne radioactivity is conducted (20.103): YesNo

Leak tests required: Yes No If "Yes" leak tests conducted: Yes No Records of leak tests maintained: Yes No Leak tests records reviewed: Yes No Period reviewed: 6-28-78 To 7-28-78 Records of leak tests appear adequate: Yes No Comments: DACTIVE EFFLUENT CONTROL AND WASTE DISPOSAL Byproduct material released to stmosphere and/or sewer (20.106 and 20.303):
Records of leak tests maintained: Yes No Leak tests records reviewed: Yes No Period reviewed: 6-28-78 To 7-28-78 Records of leak tests appear adequate: Yes No Comments:
Leak tests records reviewed: Yes
Period reviewed: 6-28-78 To 7-28-78 Records of leak tests appear adequate: Yes No Comments: DACTIVE EFFLUENT CONTROL AND WASTE DISPOSAL
Records of leak tests appear adequate: Yes No Comments: DACTIVE EFFLUENT CONTROL AND WASTE DISPOSAL
Records of leak tests appear adequate: Yes No Comments: DACTIVE EFFLUENT CONTROL AND WASTE DISPOSAL
DACTIVE EFFLUENT CONTROL AND WASTE DISPOSAL
DACTIVE EFFLUENT CONTROL AND WASTE DISPOSAL
DACTIVE EFFLUENT CONTROL AND WASTE DISPOSAL
DACTIVE EFFLUENT CONTROL AND WASTE DISPOSAL
Byproduct material released to atmosphere and/or sewer (20.106 and 20.303).
iesNo
Records of releases or radioactive effluents maintained (20.401):
resNo
Period reviewed:
Pecords appear adequate: Yes No
colid waste disposal method: TRANSFER TO LICENSED AGENCY
) Records of disposal maintained (30.51): Yes No NA FERED TWO
) Surveys of waste prior to disposal made (20.201): Yes No
Period reviewed:
) Records of surveys appear adequate (20.401): YesNo
omments:
DO THE REAL PROPERTY AND ADDRESS OF THE PERTY ADDRE

	Have any shipping incidents occurred since (date) NON€
	1) Was incident documented: Yes No
	2) If "Yes" documentation appears adequate: YesNo
ь.	Comments (reports to DOT, etc.):
	IFICATIONS AND REPORTS Licensee in compliance with 10CFR 19.13 (reports to individuals):
	Licensee in compliance with 10CFR 19.13 (reports to individuals):
	Licensee in compliance with 10CFR 19.13 (reports to individuals): YesNo_P/A
	Licensee in compliance with 10CFR 19.13 (reports to individuals): YesNo_D/D Licensee in compliance with 10CFR 20.405 (over exposures):
3 .	Licensee in compliance with 10CFR 19.13 (reports to individuals): YesNo_P/A Licensee in compliance with 10CFR 20.405 (over exposures): YesNo_P/A
	Licensee in compliance with 10CFR 19.13 (reports to individuals): YesNo_P/A Licensee in compliance with 10CFR 20.405 (over exposures): YesNo_P/A Licensee in compliance with 10CFR 20.403 (incidents):
	Licensee in compliance with 10CFR 19.13 (reports to individuals): YesNo_P/A Licensee in compliance with 10CFR 20.405 (over exposures): YesNo_P/A Licensee in compliance with 10CFR 20.403 (incidents): YesNo_P/A
	Licensee in compliance with 10CFR 19.13 (reports to individuals): Yes No NA Licensee in compliance with 10CFR 20.405 (over exposures): Yes No NA Licensee in compliance with 10CFR 20.403 (incidents): Yes No NA Licensee in compliance with 10CFR 20.402 (theft or loss):
	Licensee in compliance with 10CFR 19.13 (reports to individuals): YesNo_N/A Licensee in compliance with 10CFR 20.405 (over exposures): YesNo_N/A Licensee in compliance with 10CFR 20.403 (incidents): YesNo_N/A Licensee in compliance with 10CFR 20.402 (theft or loss): YesNo_N/A
	Licensee in compliance with 10CFR 19.13 (reports to individuals): Yes No NA Licensee in compliance with 10CFR 20.405 (over exposures): Yes No NA Licensee in compliance with 10CFR 20.403 (incidents): Yes No NA Licensee in compliance with 10CFR 20.402 (theft or loss):
	Licensee in compliance with 10CFR 19.13 (reports to individuals): YesNo_N/A Licensee in compliance with 10CFR 20.405 (over exposures): YesNo_N/A Licensee in compliance with 10CFR 20.403 (incidents): YesNo_N/A Licensee in compliance with 10CFR 20.402 (theft or loss): YesNo_N/A

PO5	TING OF NOTICES
8.	Licensee in compliance with 10CFR 19.11(a) or (b): Yes V No
٥.	Licensee in compliance with 10CFR 19.11(c): Yes No No
c.	Comments:
ENV	IRONMENTAL MONITORING PROGRAM
ā.	Environmental Monitoring Program required: Yes No
b.	If "Yes" records reviewed: Yes No
c.	Period reviewed:
d.	Records appeared adequate: Yes No
	If Environmental Program is not required, briefly describe any
	existing program:
	EVIDELIE ALABIAN.
CON	FIRMATORY MEASUREMENTS
a.	Independent measurements made by inspector: Yes No
b.	Comments (describe type, results, comparison with licensee results):

21.	INDEPENDENT	INSPECTION	EFFORT

CON	TINUATION FROM PREVIOUS PARAGRAPHS - USE BACK OF PAGE IF NECESSARY
PF	4R. 2 C CONTINUED)
	LL ASSETS OF REUTER-STOKES, INC. WERE PURCHASED
BY	RS HOLDING INC. ALTHOUGH THERE WAS NO CHANG
- 1	THE FACILITIES EQUIPMENT, PROGRAM OR PERSONNEL
Lic	ENSING CHOSE TO ISSUE ? NEW LICENSES COVER
	THESE 2 LICENSED PROGRAMS. LICENSE NO.
	4-08311-01 ISSUED TO REUTER-STOKES WAS REPLACED
	Y LICENSE NO. 34-18156-01 ISSUED TO RS HOLDING,
	6-28-78. ALSO, LICENSE NO. SNM-268 ISSUED
TO	REUTER-STOKES WAS REPLACED BY LICENSE NO.
5	NM-1826 ISSUED TO RS HOLDING, INC. ON 6-28-78
A	LSO, ON 6-28-78 AMENDMENT NO. 2 TO LICENSE NO
	NM-268 WAS ISSUED. THIS AMENDMENT TERMINATE
1	ICENSE NO. SNM-268. HOWEVER LICENSING DID NOT
	SUE AN AMENDMENT WHICH TERMINATED LICENSE
2	0. 34-08311-01.

reuter stokes

ric.file

18530 South Miles Parkway. Cleveland. Ohio 44128 U.S.A. * Telephone (216) 475-3434. Telex 98-5253

September 28, 1979

Mr. James G. Keppler U.S.N.R.C. Office of Inspection and Enforcement Washington, D. C. 20555

Dear Sir:

In accordance with IE Bulletin No. 79-19, Packaging of Low-Level Radioactive Waste for Transport and Burial, we submit the following data concerning action taken or to be taken by Reuter-Stokes to assure the safe transfer, packaging and transport of low-level radioactive waste.

- A current set of DOT and NRC applicable regulations is maintained both by the Radiation Safety Officer and the Reuter-Stokes Traffic Manager.
- For our waste collection and disposal we contract with Nuclear Engineering Company, Inc., Louisville, Kentucky. A set of requirements from NECO is available at our facility.
- 3. As Radiation Safety Officer, I have been designated, in writing, as the person responsible for the safe transfer, packaging and transport of low level radioactive material. Assisting me are Robert Callihan, Traffic Manager, and C. Hubbard Ford, Assistant Radiation Safety Officer and Nuclear Test Supervisor.
- # 4. Detailed instructions and operating procedures will be prepared, with completion set for January 1, 1980.
- 5. A training and retraining schedule will be maintained in conjunction with our present license requirement for training of personnel. A record as required will be maintained for inspection purposes. one individual handles work
 - 6. We have but one employee, Clark Gerber, who generates low-level waste in plant, and he is and will continue to be informed of all regulations and directives concerning levels of waste and their acceptable chemical and physical form.
- * 7. We will establish a management controlled audit function to ensure compliance with all regulatory requirements. Since we have low-level wastes disposed of about once per year, the audit will be performed on an annual basis.
- 8. A management controlled audit will be performed on October 8, 1979, to review the disposal records for the past twelve months.

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reuter stokes

18530 South Miles Parkway
Cleveland, Ohio 44128

U.S.N.R.C. Mr. James G. Keppler September 28, 1979 Page Two

- 9. In addition to the above schedules, we submit the following low-level waste shipping information.
 - A. Two low-level radioactive waste shipments were made from January 1, 1980 to the present date. The first, shipped March 3, 1978, contained 2 grams in a 4 cubic foot drum; and the second, shipped March 27, 1979, contained 1.5 grams in a 4 cubic foot drum.
 - B. The first shipment contained 0.02 milicuries of Np-237, and 0.004 milicuries of U-235. The second shipment contained 0.0032 milicuries of U-235. Copies of our radioactive shipment records are attached.
 - C. Liquid low-level waste (U-235) is generated in our facility, however, all liquid is evaporated into solid crystals prior to packaging.

Yours truly,

REUTER-STOKES, INC.

George Palko

Vice President, Manufacturing Radiation Safety Officer

GP: jw

Enclosures

P.O. Box 146 Morehead, Kentucky 4035 (606) 784-6611
P.O. Box 158 Sheffleld, Illinois 61361 (815) 454-2624



NUCLEAR ENGINEERING COMPANY, INC. P.O. Box 7246 • Louisville, Kentucky 40207 (502) 426-7160

Western Operations Headquarters
P.O. Box 156
Sen Ramon, California 94583

P.O. Box 578 Beatty, Nevada 89003 Sen Ramon (415) 837-1561

P.O. Box 638 Richland, Washington 99352 San Ramon (415) 837-1561

Please complete this form for each

ADDRESS	18530	South !	files Plan	, Cleveland, Ohi	0 44128	CARRIER (ONSOLIDATED FREIGHTWAYS							
			eneral Use			CONTAINER DESCRIPTION 30 gal. druin DOT-R-1117							
Item No.	Cubic Feet	Gallons Liquid	Physical State	Chemical Form	mRam/hr Ø surface	mRem/hr @3ft.	Isotopes	Transport Groups	By-Product (milliCuries)	Source Lbs.	SNM	Lebel	
1	4.9	***	Solid	Oxide & Nitrate	0.1	0.08	U-235	III	3.2 x 10 ⁻³		1.5	Waldizer	
												T	
					MANAGEMENT THE CONTRACTOR						1		
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ORIGINAL -- NOT NEGOTIABLE

Terms and Conditions



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	P.O. Box 156 Sheffield, Illin	ols 81361	

P.O. Box 7246 • ulsville, Kentucky 40207 (502) 426-7160

17314

Western Operations Headquarters
P.O. Box 156
San Ramon, California 94583
(416) 837-1561

P.O. Box 578
Beatty, Nevr 19093
San Ramon 837-1861

P.O. Box 638 Richland, Washington 99352' Sen Remon (415) 837-1561

Please complete this form for each shipment and distribute as marked.

Ceorge Pollo, findlation lafety Officer

RADIOACTIVE SHIPMENT RECORD

(815) 454-2624

Reverse side: Terms and Conditions

ment or manager	L DESCRIPT	ON	c Celow			CON	TAINER DESCR	UPTION TYP	Colchemays	17:1	THE RESERVE OF THE PERSON NAMED IN	
Vo.	Cubic Feet	Gallons Liquid	Physical State	Chemical Form	mRem/hr © surface	mRem/hr # 3 ft.	Isotopes	Transport Groups	By-Product (milliCuries)	Source Lbs.	SNM	Label
Λ			Solid	lipang.			Np-237	I.	.020	17/1	(03)	177.10
n_			Solid	Oxide/Nitrate			11=235	111	.004	73/A	1.74	and Intern
-					1.3	0.12						
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JUL 1 U 1981

Reuter-Stokes, Inc. ATTN: Mr. George Palko Vice President 18530 South Miles Parkway Cleveland, OH 44128

License No. 34-18233-01 License No. 34-18156-01 License No. SNM-1826

Gentlemen:

This refers to the routine safety inspection conducted by Mr. W. J. Slawinski of this office on June 24 and 25, 1981, of activities at Reuter-Stokes, Inc. authorized by NRC Material Licenses No. 34-18233-01, No. 34-18156-01 and No. SNM-1826 and to the discussion of our findings with you at the conclusion of the inspection and telephone conversation on July 1, 1981.

The inspection was an examination of activities conducted under your license as they relate to radiation safety and to compliance with the Commission's rules and regulations and with the conditions of your license. The inspection consisted of a selective examination of procedures and representative records, observations, independent measurements, and interviews with personnel.

No items of noncompliance with NRC requirements were identified during the course of this inspection of License No. SNM-1826.

However, during the inspection of Licenses No. 34-18156-01 and No. 34-18233-01, certain of your activities appeared to be in noncompliance with NRC requirements, as described in the enclosed Appendix A. With respect to Item No. 4, the inspection showed that action had been taken to correct the identified noncompliance and to prevent recurrence. Consequently, no reply to this item of noncompliance is required and we have no further questions regarding this matter at this time.

Regarding the remaining Items, a written response, submitted under oath or afffirmation is required.

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

D. J. Sreniawski, Chief Materials Radiation Protection Section 2

Enclosure: Appendix A, Notice of Violation

cc w/encl:

DMB/Document Control Desk (RIDS)

RIII

RITI

Slawinski/db

Sreniawski

7/7/81

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Appendix A

NOTICE OF VIOLATION

Reuter-Stokes, Inc.

License No. 34-18156-01 License No. 34-18233-01

As a result of the inspection conducted on June 24 and 25, 1981, and in accordance with the Interim Enforcement Policy, 45 FR 66754 (October 7, 1980), the following violations were identified:

 Condition 13 of License No. 34-18156-01 requires that your method of testing sealed sources for leakage and/or contamination be capable of detecting the presence of 0.005 microcuries of radioactive material on the test sample.

Contrary to this requirement, as of the day of the inspection, June 25, 1981, you were not able to demonstrate that your procedure for analyzing wipe tests of beta and/or gamma emitting material is adequate to detect the presence of 0.005 microcuries of radioactive material on the test sample. Specifically your calibration was for alpha emitters.

This is a Severity Level V violation (Supplement VII).

2. Condition 18 of License No. 34-18233-01 requires that licensed material be possessed and used in accordance with statements, representations, and procedures contained in various dated letters and applications. Letter dated January 9, 1978, page 39, states that a radiological survey will be performed, once a week, in and around the storage area in the radioactive material storage room.

Contrary to this requirement, radiological surveys have not been performed in the radioactive material storage room since inception of the program.

This is a Severity Level V violation (Supplement VII).

 Condition 14 of license No. 34-18233-01 requires that you test your sealed sources containing licensed material for leakage and/or contamination at intervals not to exceed six months.

Contrary to this requirement, you have not tested your "safety ray" sources containing americium-241 for contamination or leakage every six months. Specifically, five sealed sources purchased from New England Nuclear have not been leak tested since received in May 1979.

This is a Severity Level V violation (Supplement VII).

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Appendix A

- 2 -

4. 10 CFR 20.203(e) requires that rooms in which specified amounts of licensed material is used or stored be conspicuously posted "Caution Radioactive Material."

Contrary to this requirement, as of June 24, 1981, you failed to post the outside door leading to the radioactive material storage room.

This is a Severity Level V violation (Supplement IV).

Pursuant to the provisions of 10 CFR 2.201, you are required to submit to this office within thirty days of the date of this Notice a written statement or explanation in reply, including for each item of noncompliance: (1) corrective action taken and the results achieved; (2) corrective action to be taken to avoid further noncompliance; and (3) the date when full compliance will be achieved. Under the authority of Section 182 of the Atomic Energy Act of 1954, as amended, this response shall be submitted under oath or affirmation. Consideration may be given to extending your response time for good cause shown.

Date

D. J. Sreniawski, Chief Materials Radiation Protection Section 2