



LER SUPPLEMENTAL INFORMATION

SQRO-50-327/81119

Technical Specification Involved: 6.9.1.13.c

Reported Under Technical Specification: 6.9.1.13.c

Date of Occurrence: 09/14/81

Time of Occurrence: 0830 CST

Identification and Description of Occurrence:

During periodic performance of SI-157, Unit one penetrations X-1, X-108, and X-109 were found with the pipe plug missing from the pressure taps used to perform leak rate tests. Poly-flo fittings were found in the pressure taps.

Conditions Prior to Occurrence:

Unit one in Mode 5 with RCS temperature and pressure at 120 degrees F and 350 psig.

Apparent Cause of Occurrence:

Personnel error. Failure to install pipe plug in pressure taps during the previous test.

Analysis of Occurrence:

During the previous tests, the plant equipment was not returned to its proper configuration although the SI-157 data sheet was signed. However, these penetrations were tested and met their acceptance criteria. The pressure taps (where the plugs were missing) are located between the tap pressure boundaries (inboard and outboard) of the penetrations. The most recent leak rate test was satisfactory and therefore, containment integrity was not violated. No LCO was entered.

Corrective Action:

SI-157 data sheet 6.0.1 has a signoff indicating that the plant equipment was returned to its proper configuration, however, this data sheet allows any number of penetrations to be tested and returned to normal with a single data sheet. SI-157 is being revised to have a double person verification on data sheet 6.0.1 for each penetration tested. Testers were instructed concerning the importance of verifying that all plant equipment is returned to its proper configuration.

Failure Data:

None.