

Defect is an imperfection of such severity that it exceeds the minimum acceptable tube wall thickness of 50%. A tube containing a defect is defective.

Plugging Limit is the imperfection depth beyond which the tube must be removed from service, because the tube may become defective prior to the next scheduled inspection. The plugging limit is 40% of the nominal tube wall thickness.

#### B. Corrective Measures

All tubes that leak or have degradation exceeding the plugging limit shall be plugged prior to return to power from a refueling or inservice inspection condition.\*

#### C. Reports

1. After each inservice examination, the number of tubes plugged in each steam generator shall be reported to the Commission as soon as practicable.
2. The complete results of the steam generator tube inservice inspection shall be included in the Operating Report for the period in which the inspection was completed. In addition, all results in Category C-3 of Table 15.4.2-1 shall be reported to the Commission prior to resumption of plant operation.
3. Reports shall include:
  - (a) Number and extent of tubes inspected
  - (b) Location and percent of all thickness penetration for each indication
  - (c) Identification of tubes plugged
4. Reports required by Table 15.4.2-1 - Steam Generator Tube Inspection shall provide the information required by Specification 15.4.2.C.2 and a description of investigations conducted to determine cause of the tube degradation and corrective measures taken to prevent recurrence.

#### B. In-Service Inspection of Reactor Coolant System Components Other Than Steam Generator Tubes

The in-service inspection program is generally based on the recommendations of ASME Boiler and Pressure Vessel Code, Section XI, Summer 1971 Addenda as practical for a plant whose design and construction preceded issuance of the recommendations. The commitments herein are made assuming that the necessary inspection

\*Point Beach Nuclear Plant Unit 1 may be operated at power with up to six tubes in one steam generator having degradation exceeding the plugging limit provided these tubes have been repaired by insertion of sleeves into the tubes to bridge the degraded or defective portion of the tube.