

ENCLOSURE

TVA CALCULATION SCG1S361

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TITLE FOUNDATION INVESTIGATION OF ERCW PUMPING STATION | PLANT/UNIT  
 FOUNDATION CELLS | SQN/O

PREPARING ORGANIZATION | KEY NOUNS (Consult RIMS DESCRIPTORS LIST) **QA Record**  
 CEB/SQN/C1 | ERCW, CONCRETE, FOUNDATION, DRILL, GROUT

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 SCG1S361 | Rev (for RIMS' use) RIMS accession number

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Prepared | *A. B. Soderberg 8/14/90* | Statement of Problem  
 THE PURPOSE OF THIS CALCULATION IS TO DOCUMENT THE LIMITED

Checked | *L. A. Jaffe 8/21/90* | EXPLORATION PROGRAM THAT HAS BEEN CONDUCTED FOR THE

Reviewed | *M. G. M... 8/21/90* | INVESTIGATION OF THE ERCW PUMPING STATION FOUNDATION

Approved | *[Signature]* | CELLS. THE SPECIFIC PURPOSE OF THE PROGRAM WAS TO RE-CONFIRM

Date | *8/21/90* | THE ADEQUACY OF THE CONCRETE FOR ELEMENTS D & B OF THE ERCW

See Form | List all pages added | PUMPING STATION FOUNDATION CELLS.

VIA 10334 | by this revision.

0000 | List all pages deleted |

0000 | by this revision.

required. | List all pages changed |

by this revision.

These calculations contain an assumption(s) that must be verified later Yes( ) No(X)

Abstract  
 THIS INVESTIGATION VALIDATES THE ASSUMPTIONS THAT WERE UTILIZED FOR ELEMENTS D & B IN THE PRE-RESTART EVALUATION OF THE FOUNDATION AND RE-CONFIRMS THE STRUCTURAL INTEGRITY OF THE PUMPING STATION FOUNDATION CELLS, THE CELLS WILL PERFORM THEIR INTENDED FUNCTION UNDER ALL DESIGN CONDITIONS AND NO ADDITIONAL INVESTIGATION IS NECESSARY OR REQUIRED.

( ) Microfilm and store calculations in RIMS Service Center. | Microfilm and Destroy ( )  
 (X) Microfilm and return calculations to: John Dennis | Address: Trailer-K, SQN  
 cc: RIMS, SL26 C-K

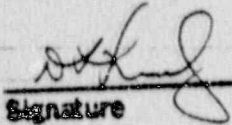




## REVISION LOG

FOUNDATION INVESTIGATION EVALUATION OF ERCW  
Title: PUMPING STATION FOUNDATION CELLS

SCG1S361

Revision No.	DESCRIPTION OF REVISION	Date Approved
R0	INITIAL ISSUE CONTAINS <u>213</u> PAGES  Legibility evaluated and accepted for issue.   Signature _____ Date <u>8/21/90</u>	

CALCULATION DESIGN VERIFICATION (INDEPENDENT REVIEW) FORM

SCG 1 361 - 0  
Calculation No. Revision

Method of design verification (independent review) used (check method used):

- 1. Design Review
- 2. Alternate Calculation
- 3. Qualification Test

Justification (explain below):

Method 1: In the design review method, justify the technical adequacy of the calculation and explain how the adequacy was verified (calculation is similar to another, based on accepted handbook methods, appropriate sensitivity studies included for confidence, etc.).

Method 2: In the alternate calculation method, identify the pages where the alternate calculation has been included in the calculation package and explain why this method is adequate.

Method 3: In the qualification test method, identify the QA documented source(s) where testing adequately demonstrates the adequacy of this calculation and explain.

*This calculation was verified by consultant review. This calculation was reviewed by L.G. Hersh - Chief Structural Eng. Bechtel Corp., Los Angeles; E.D. Graf - Foundation and Structural Engineer; and B. Gerwiler for 8/21/90*

*E.D. Graf - industry specialist in field of grouting.*

*Aud A. Jyle* 8/21/90  
Design Verifier Date  
(Independent Reviewer)

PROJECT Foundation Investigation Evaluation of ERCW  
Pumping Station Foundation Cells

PROJECT SQN  
SCG1S361

Calculation Format Note: This calculation is divided into two parts: (1) a report detailing the limited exploration program for the foundation investigation of Elements D and B of the ERCW pumping station foundation and (2) supporting documentation for drilling and grouting that was completed for the program under procedure SMI-0-400-6.

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NUCLEAR ENGINEERING

CIVIL ENGINEERING

SEQUOYAH NUCLEAR PLANT

FOUNDATION INVESTIGATION

AND EVALUATION

ESSENTIAL RAW COOLING WATER (ERCW)

PUMPING STATION ELEMENTS D AND B

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SEQUOYAH NUCLEAR PLANT  
FOUNDATION INVESTIGATION AND EVALUATION OF  
ERCW PUMPING STATION  
ELEMENTS D AND B

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SEQUOYAH NUCLEAR PLANT  
FOUNDATION INVESTIGATION AND EVALUATION OF  
ERCW PUMPING STATION  
ELEMENTS D AND B

SCG1S369

## 1.0 PURPOSE

The purpose of this investigation was to conduct a limited exploration program for the ERCW foundation cells, elements D and B to re-confirm the adequacy of the concrete, and to validate the assumptions regarding the character, extent and size of aggregate zones that were used in the pre-restart evaluation.

## 2.0 BACKGROUND

As a condition of restart for the Sequoyah Nuclear Plant, TVA committed in a letter to the NRC dated March 3, 1988, (Reference 5) to perform the following:

"Perform a further assessment of the as-built conditions of the concrete foundation (placed by the tremie technique) with special emphasis on determining the extent and size of "cavities" and gravel pockets. An evaluation program plan will be submitted to the NRC for review and concurrence."

Once the as-built condition is confirmed, TVA also committed to:

"Review the seismic qualification of the ERCW pumping station equipment for continued acceptability."

"Evaluate the ERCW pumping station deflections to confirm no adverse interaction with ERCW piping."

"Confirm that the design requirements for the OBE concurrent with water level at Elevation 704 are satisfied."

TVA submitted to NRC on October 20, 1988, (Reference 2) an evaluation of the ERCW foundation and roadway access cells performed by Bechtel North American Power Company (BNA). BNA's evaluation concluded that the ERCW foundation and roadway access cells are structurally adequate and will function as intended under their design loads but recommended a limited investigation of the ERCW pumping station to verify the structural adequacy.

In a letter to the NRC dated December 28, 1989, (Reference 3) TVA committed to perform a limited exploration program for the foundations. This program included drilling eight new exploration holes through the concrete and into rock in the ERCW pumphouse foundation cell (six in element D and two in element B), evaluating the core and grouting the holes. The following commitments were established to track the completion of the program:

"TVA will perform a limited exploration program for the ERCW pumphouse foundation."

"TVA will inform NRC of the results of the exploration."

"Any changes of the action plan for the exploration program for the ERCW pumphouse foundation will be submitted to NRC for approval."



## 2.0 BACKGROUND (continued)

TVA later revised the program plan for Element D to place another hole near the perimeter of the foundation to increase the effectiveness of grouting on the perimeter. TVA also placed a hole to intersect Hole 39 from the original investigation program to further verify that cavities do not exist. TVA also revised the program to drill only one hole in Element B based on the satisfactory results of that hole. (Reference 9)

## 3.0 INVESTIGATION

### 3.1 General

The investigation consisted of drilling three-inch-diameter core holes in elements D & B starting at floor slab elevation 688 of the ERCW pumping station extending through the foundation cells and continuing approximately 15 feet into bedrock. Drilling and grouting instructions are documented in SMI-0-400-6 and DCN M01312.

Six holes were positioned in order to investigate the concrete between the horizontal intake liners. The holes were spaced in Element D from near the edge of the foundation cell to the back of the traveling screen liner (Figures 1, 2, 3 and 5). Element B required one hole drilled near the edge of the foundation cell (Figures 1, 4 and 5). Holes were located to facilitate access of the drill equipment and resulted in drilling both vertical holes and holes at a slight angle from vertical.

In order to prevent the accidental penetration of pipes or conduits, an electric drill equipped with a ground fault interruption device was used for the first 3 to 4 feet. Each hole was completed utilizing a wireline core drill to a minimum depth of 15 feet below the concrete/rock interface.

Because the concrete contained zones of densely packed and/or partially cemented aggregate, drilling was accomplished in steps. Drilling progressed until sand caused the drill to stall and stop advancement. At this point the drill rod was removed and the hole was visually examined (down hole video) to investigate the physical characteristic of the material in these zones. The holes were then grouted to seal the aggregate zone and after the grout was set, drilling continued. Grouting from the floor level down to Elevation 640 was accomplished under static head using Type I Portland cement while grouting between Elevation 640 and the top of rock was done under 15 psi pressure utilizing Microfine MC-500 grout. Details of these operations are discussed further in Section 4.1.4 and 4.2.4. After completion of the holes to a depth of 15 feet into the bedrock, the entire length of the hole was backfilled with a low water-cement ratio, Type I Portland Cement grout.

### 3.2 Examination Data

A drill log record was maintained as each hole was drilled. Each drilled section of core, or "pull", was recorded. Any loss or gain of drill water, and any unexpected conditions encountered during drilling were noted (Attachments 1 and 2 and Appendix A)

The cores were placed in divided boxes in 5-foot lengths for evaluation. After the completion of each hole, Nuclear Engineering (NE) representatives logged the core and noted the condition of the concrete, concrete/rock

## 3.0 INVESTIGATION (continued)

## 3.2 Examination Data (continued)

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interface and rock (Attachments 3 and 4). A photograph was taken of each box of core for a visual record (Attachments 5 and 6).

Where only sand or coarse aggregate was recovered, a bore-hole TV camera was used to further evaluate these zones. This investigation took place prior to sealing the zones with grout. A video tape was made of these zones for future reference. (Tapes are stored in the SQN vault.)

Upon completion of data collection and evaluation, the holes were back-filled with cement grout or pressure grouted with Microfine grout, and the volume of grout recorded.

## 3.3 Detailed Data Results

A tabulation of the data obtained for each hole follows (elevation in feet):  
(See Attachment 1 and Appendix A)

## 3.3.1 Element D

PSD-1 drilled in 1989/90 - 4.75° angle from vertical

Concrete : - 688.2 - 617.9 sound concrete alternating with densely packed and/or partially cemented aggregate zones 670.2 to 669.6, 669.4 to 667.3, 667.0 to 665.4, 663.8 to 658.2, 655.6 to 653.5, 645.9 to 641.0, 635.0 to 634.6, 634.2 to 632.4, 631.9 to 631.8, 631.5 to 623.7; cement seam 647.4 to 647.0, 646.4 to 645.9  
- core recovery 61.8%

The TV camera showed that the aggregate zones were intact with no voids and these zones did not slump but remained vertical over their full height.

Concrete/rock interface : - piece of burlap bag between concrete and rock, otherwise interface was solid and in contact

Limestone/shale : - top of rock 617.9  
- slightly weathered parting 615.5  
- slightly weathered shale 612.0 - 611.6  
- no drill water loss  
- core recovery 100%  
- bottom of hole 602.3

Grouting : - top of hole to elevation 640 backfilled with 12.5 ft<sup>3</sup> (gross) of Type I cement grout; elevation 640 to top of rock pressure injected 3.8 ft<sup>3</sup> (net) of Microfine grout; rock zone backfilled with 1.2 ft<sup>3</sup> (gross) of Type I cement grout

## 3.3 Detailed Data Results (continued)

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## 3.3.1 Element D (continued)

PSD-2 drilled in 1989/90 - vertical hole

Concrete : - 688.3 - 617.6 sound concrete alternating with densely packed and/or partially cemented aggregate zones 669.9 to 664.7, 663.4 to 660.4, 660.2 to 659.7, 659.5 to 657.4, 655.2 to 653.7, 653.4 to 653.3, 646.1 to 645.9, 645.7 to 640.2, 633.9 to 633.1, 632.8 to 631.7, 631.4 to 630.9, 630.7 to 626.7, 626.4 to 626.3, 626.1 to 625.6, 625.5 to 623.7, 623.4 to 622.8, 622.5 to 622.2; cement seam 646.3 to 646.1; weak concrete 660.4 to 660.2, 659.7 to 659.5, 645.9 to 645.7, 625.6 to 625.5  
 - core recovery 60.7%

The TV camera showed that the aggregate zones were intact with no voids and these zones did not slump but remained vertical over their full height.

Concrete/rock interface : - solid but separated slightly at interface

Limestone/shale : - top of rock 617.6  
 - core loss 614.5 to 614.1  
 - weathered near vertical joint 616.7 to 616.2  
 - core recovery 97.4%  
 - bottom of hole 602.0

Grouting : - top of hole to elevation 640 backfilled with 5 ft<sup>3</sup> (gross) of Type I cement grout; elevation 640 to top of rock pressure injected 2 ft<sup>3</sup> (net) of microfine grout; rock zone backfilled with 5.5 ft<sup>3</sup> (gross) of Type I cement grout

PSD-5 drilled in 1989/90 - 4.75° angle from vertical

Concrete : - 688.0 - 615.7 sound concrete alternating with densely packed and/or partially cemented aggregate zones 627.7 to 627.2, 626.4 to 626.2, 625.9 to 625.7, 624.9 to 624.6; cement seam 644.1 to 643.9, 643.7 to 643.3, 643.0 to 642.2, 641.9 to 641.0, 640.4 to 639.9; cement with sand 666.5 to 666.1, 627.2 to 627.0, 626.2 to 625.9; cement with aggregate 627.0 to 626.4; weak concrete 658.9 to 659.5, 628.1 to 627.7  
 - core recovery 98.3%

The TV camera showed that the aggregate zones were intact with no voids and these zones did not slump but remained vertical over their full height.

Concrete/rock interface : - solid but separated slightly at interface



## 3.3 Detailed Data Results (continued)

## 3.3.1 Element D (continued)

PSD-5 drilled in 1989/90 - 4.75° angle from vertical (continued)

Limestone/shale : - top of rock 615.7  
 - slightly weathered parting 615.5  
 - slightly weathered shale 612.0 -611.6  
 - 100% drill water loss at 609.0  
 - core recovery 100%  
 - bottom of hole 599.3

Grout: - top of hole to elevation 640 backfilled with 0.4 ft<sup>3</sup> (gross) of Type I cement grout; elevation 640 to top of rock pressure injected 0.2 ft<sup>3</sup> (net) of Microfine grout; rock zone backfilled with 2.0 ft<sup>3</sup> (gross) of Type I cement grout

PSD-6 drilled in 1989/90 - vertical hole

Concrete : - 688.0 - 615.5 sound concrete alternating with densely packed and/or partially cemented aggregate zones 644.3 to 643.8, 642.9 to 642.5, 642.2 to 642.0, 632.9 to 632.6, 632.3 to 631.9, 631.8 to 631.5, 630.2 to 626.9; cement seam 643.7 to 643.5, 641.3 to 640.7, 625.1 to 624.0; weak concrete 643.3 to 642.9, 631.9 to 631.8, 626.7 to 626.4; cement with sand 642.0 to 641.3, 621.6 to 620.7  
 - core recovery 92.6%

The TV camera showed that the aggregate zones were intact with no voids and these zones did not slump but remained vertical over their full height.

Concrete/rock interface : - core loss due to driller not latching inner barrel

Limestone/shale : - top of rock 615.5  
 - open highly weathered joint 598.6 to 598.5  
 - 100% drill water loss at 598.5  
 - core recovery 74.3%  
 - bottom of hole 597.8

Grouting : - top of hole to elevation 640 backfilled with 0.4 ft<sup>3</sup> (gross) of Type I cement grout; elevation 640 to top of rock pressure injected 4.2 ft<sup>3</sup> (net) of Microfine grout; rock zone backfilled with 2.5 ft<sup>3</sup> (gross) of Type I cement grout

PSD-7 drilled in 1990 - 2.4° angle from vertical

Concrete : - 688.3 - 617.6 sound concrete alternating with densely packed and/or partially cemented aggregate zones 670.1 to 667.5, 667.1 to 666.2, 666.0 to 665.0, 663.5 to 660.2, 660.1 to 659.9, 659.3 to 657.9, 655.6 to 653.7, 646.2 to 642.5, 642.0 to 640.7, 634.9 to 634.3, 633.6 to 632.8, 632.6 to 624.3, 624.1 to 623.4; cement seam 647.4 to 647.2, 646.6 to 646.2; weak concrete 642.5 to 642.0

## 3.3 Detailed Data Results (continued)

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## 3.3.1 Element D (continued)

PSD-7 drilled in 1990 - 2.4° angle from vertical (continued)

Concrete : (continued)  
 - core recovery 68.9%

The TV camera showed that the aggregate zones were intact with no voids and these zones did not slump but remained vertical over their full height.

Concrete/rock interface : - solid but separated slightly at interface

Limestone/shale : - top of rock 617.6  
 - slightly weathered parting 617.0, 616.4, 614.4  
 - highly weathered parting 610.6  
 - drill water loss at 616.4, 614.4, 610.0  
 - core recovery 100%  
 - bottom of hole 602.1

Grouting : - top of hole to elevation 640 backfilled with 3.2 ft<sup>3</sup> (gross) of Type I cement grout; elevation 640 to top of rock pressure injected 0.8 ft<sup>3</sup> (net) of Microfine grout; rock zone backfilled with 1.5 ft<sup>3</sup> (cement) of Type I cement grout

PSD-8 drilled in 1990 - 4.75° angle from vertical

Concrete : - 688.3 - 617.9 sound concrete alternating with densely packed and/or partially cemented aggregate zones 670.2 to 669.6, 669.4 to 667.3, 667.0 to 665.4, 663.8 to 658.2, 655.6 to 653.5, 645.9 to 641.0, 635.0 to 634.6, 634.2 to 632.4, 631.9 to 631.8, 631.5 to 623.7; cement seam 647.4 to 647.0, 646.4 to 645.9  
 - core recovery 61.8%

The TV camera showed that the aggregate zones were intact with no voids and these zones did not slump but remained vertical over their full height.

Concrete/rock interface : - piece of burlap bag between concrete and rock, otherwise solid contact

Limestone/shale : - top of rock 617.9  
 - slightly weathered parting 615.5  
 - slightly weathered shale 612.0 - 611.6  
 - no drill water loss  
 - core recovery 100%  
 - bottom of hole 602.3

Grouting : - top of hole to elevation 640 backfilled with 12.5 ft<sup>3</sup> (gross) of Type I cement grout; elevation 640 to top of rock pressure injected 3.8 ft<sup>3</sup> (net) of Microfine grout; rock zone backfilled with 1.2 ft<sup>3</sup> (gross) of Type I cement grout

## 3.3 Detailed Data Results (continued)

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## 3.3.1 Element D (continued)

Hole 39 drilled in 1977 - vertical hole located 22' north and 20' east of the center of the pumping station

Concrete : - 685.2 - 618.2 sound concrete alternating with densely packed and/or partially cemented aggregate zones\* 671.6 to 671.0, 670.0 to 667.0, 665.2 to 663.3, 662.4 to 660.6, 656.9 to 655.3, 646.5 to 644.9, 634.3 to 634.3, 630.8 to 627.1, 625.6 to 623.9; cement seam 676.4 to 676.3, 659.6 to 659.5, 649.2 to 649.1, 647.5 to 647.4, 643.6 to 643.5  
- core recovery 73.3%

\*Note: These zones were defined as cavities, soft seams or soft concrete during 1977 investigation.

Concrete/rock interface : - sound concrete with weathered rock at interface

Limestone/shale : - top of rock 618.2  
- weathered rock 618.2 to 617.3  
- core recovery 100%  
- bottom of hole 599.4

Grouting : - No information is available to define whether grouting was completed or not.

## 3.3.2 Element B

PSB-1 drilled in 1990 - 4.75° angle from vertical

Concrete : - 688.2 - 619.8 sound concrete alternating with densely packed and/or partially cemented zones 663.0 to 662.6, 662.1 to 660.9, 660.6 to 656.5, 655.6 to 653.2, 653.1 to 651.3, 643.7 to 643.2, 642.8 to 641.4, 624.9 to 623.9; cement seam 646.6 to 646.5; weak concrete 639.0 to 638.9; open seam 619.9 to 619.8  
- core recovery 81.3%

The TV camera showed that the aggregate zones were intact with no voids and these zones did not slump but remained vertical over their full height.

Concrete/rock interface : - 0.1' open seam and core loss in rock at the interface

Limestone/shale : - top of rock 619.8  
- slightly weathered parting 615.5  
- slightly weathered shale 612.0 - 611.6  
- no drill water loss  
- core recovery 97.5%  
- bottom of hole 604.1



## 3.3 Detailed Data Results (continued)

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## 3.3.2 Element B (continued)

PSB-1 drilled in 1990 - 4.75° angle from vertical (continued)

Grouting : - top of hole to elevation 640 backfilled with 2.3 ft<sup>3</sup> (gross) of Type 1 cement grout; elevation 640 to top of rock pressure injected 0.5 ft<sup>3</sup> (net) of Microfine grout; rock zone backfilled with 1.5 ft<sup>3</sup> (gross) of Type 1 cement grout

Hole 41 drilled in 1977 - vertical hole located 22' south and 20' east of the center of the pumping station

Concrete : - 685.2 - 618.2 sound concrete alternating with densely packed and/or partially cemented aggregate zones\* 671.6 to 671.0, 670.0 to 667.0, 665.2 to 663.3, 662.4 to 660.6, 656.9 to 655.3, 646.5 to 644.9, 634.3 to 634.3, 630.8 to 627.1, 625.6 to 623.9; cement seam 676.4 to 676.3, 659.6 to 659.5, 649.2 to 649.1, 647.5 to 647.4, 643.6 to 643.5  
- core recovery 73.3%

\*Note: These zones were defined as cavities, soft seams or soft concrete during 1977 investigation.

Concrete/rock interface : - sound concrete with weathered rock at interface

Limestone/shale : - top of rock 618.2  
- weathered rock 618.2 to 617.3  
- core recovery 100%  
- bottom of hole 599.4

Grouting : - No information is available to define whether grouting was completed or not.

## 4.0 ASSESSMENT OF DATA

## 4.1 Element D

## 4.1.1 Concrete

Six new holes (1, 2, 5, 6, 7, 8) were drilled in Element D in addition to Hole 39 which was drilled in 1977. New holes 3 and 4 were started but not drilled below elevation 680'. The results of the drilling are shown graphically on Figure 6.

The concrete for Element D consists of sound concrete with lenses of densely packed and/or partially cemented aggregate. Inspection with a down-hole TV camera showed that the aggregate in each lense was self-supporting and did not slough into the hole. The strength of the material could not be determined since a core could not be recovered.

Three predominant aggregate lenses that are intermixed with sound concrete are evident from the graphic log for Element D. The first occurs between approximately elevation 655 and 670; the second from approximately elevation 640 to 645; and the third from approximately elevation 624 to 634.

## 4.0 ASSESSMENT OF DATA (continued)

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## 4.1 Element D (continued)

## 4.1.1 Concrete (continued)

The three lenses are seen in holes PSD-1, 7, 2 and Hole 39. The graphic logs for holes PSD-5, 6, and 8 indicate that for all three elevations, the aggregate lenses either partially or completely dissipate before reaching the locations of holes 5, 6, and 8 (Approximately 12 feet from hole 39). It should be noted that the 6 new holes indicate conditions that are equivalent too or better than the original hole 39. Thus, the new holes validate the condition of the original hole 39 and do not identify any differences with the exception that they define the presence of partially cemented and/or densely packed material in these areas previously identified as "cavities".

## 4.1.2 Concrete/Rock Interface

The concrete/rock interface as observed in the core samples contained sound, unweathered rock at the contact in all of the holes. The bond between the concrete and rock was generally tight with a few places showing slight separation. In hole PSD-1 a piece of burlap was recovered at the interface and hole PSD-8 had 0.2' of partially cemented sand and aggregate at the interface. The core loss occurring at the interface and into the rock for hole PSD-6 was due to the driller not latching the inner core barrel. The TV camera showed this zone to be sound concrete and rock.

Based upon the core and viewing with the TV camera, the rock surface was judged to have been thoroughly cleaned and weathered rock removed before the placement of concrete.

## 4.1.3 Rock

The rock beneath element D is a sound, unweathered, steeply dipping, interbedded limestone and shale with only a very few slightly weathered partings occurring randomly in the rock. When the side of the holes are viewed with a down-hole TV camera, rock is visible over the entire length of the holes. The rock core observed from element D is consistent with that previously encountered at this site and is consistent with the original calculation of rock modulus and bearing capacity (Reference 5).

## 4.1.4 Grouting

To facilitate drilling in the aggregate zones, it was necessary to seal the zones as drilling progressed. Between the floor slab and elevation 640, cement grout with a 1:1 water-cement ratio was placed under static head through a pipe to the temporary bottom of the hole. Sufficient grout was placed to seal the aggregate zones.

Between elevation 640 and the top of rock these aggregate zones were grouted with MC-500 Microfine cement using 15 psi pressure. Grout take, minus the theoretical volume of the hole, varied from 0.2 ft<sup>3</sup> to 4.2 ft<sup>3</sup> and averaged 2.0 ft<sup>3</sup> for this zone. The volume of grout was recorded. Thus, the grout "take" into the aggregate zones was

#### 4.0 ASSESSMENT OF DATA (continued)

##### 4.1 Element D (continued)

SCG15361

##### 4.1.4 Grouting (continued)

minimal and attests to the presence and density of material in the zones.

The rock zones were backfilled under static head using Type I cement with a 1:1 water-cement ratio and the remainder of the hole was also backfilled to the surface using the same grout.

##### 4.2 Element B

##### 4.2.1 Concrete

One new hole (PSB-1) was drilled in Element B in addition to Hole 41 drilled in 1977. The results of the drilling are shown on Figure 7.

The concrete for Element B consists of sound concrete with one significant lense of aggregate and two small lenses. Inspection with a down-hole TV camera showed that the aggregate in each lense was self-supporting and did not slough into the hole. The strength of the material could not be determined since a core could not be recovered.

The first lense occurs between approximately elevation 651 and 663; the second between approximately elevation 641 to 643; and the third between approximately elevation 624 to 625.

As can be seen in Figure 7, the new hole validates the original hole 41 as to the location and extent of sound concrete and zones other than sound concrete.

##### 4.2.2 Concrete/Rock Interface

The concrete/rock interface as observed in the core sample contained a 0.1' seam at the interface.

##### 4.2.3 Rock

The rock beneath Element B is a sound, generally unweathered steeply dipping, interbedded limestone and shale with only a very few slightly weathered partings occurring randomly in the rock. When the side of the hole is viewed with a bore-hole TV camera, rock is visible over the entire length of the hole. The rock core observed from Element B is consistent with that previously encountered at this site and is consistent with the original calculation of rock modulus and bearing capacity (Reference 6).

##### 4.2.4 Grouting

To facilitate drilling in the aggregate zones it was necessary to seal the zones as drilling progressed. Between the floor slab and elevation 640, cement grout with a 1:1 water-cement ratio was placed through a pipe to the temporary bottom of the hole. Sufficient grout was placed to seal the aggregate zones.



## 4.0 ASSESSMENT OF DATA (continued)

## 4.2 Element B (continued)

## 4.2.4 Grouting (continued)

Between elevation 640 and the top of rock, the 1 foot aggregate zone was grouted with MC-500 Microfine cement using 15 psi pressure. Grout take was 0.5 ft<sup>3</sup> for this zone which is very minimal and attests to the presence and density of material in the zone. The rock zone was backfilled under static head using Type 1 cement with a 1:1 water-cement ratio and the remainder of the hole was also backfilled to the surface using the same grout.

## 5.0 ENGINEERING EVALUATION OF RESULTS OF LIMITED EXPLORATION PROGRAM

## 5.1 General

Sections 5.2 and 5.3 discuss the condition of Elements B & D between the intake liners (Elevation 624 to 634). The determination of the condition of the concrete in Elements B and D between these elevations was the original concern of the drilling program. These sections are critical for structural integrity and stability because of reduced cross section due to the horizontal intake liners and because they are at the location of highest seismic overturning moments. Section 5.4 discusses the aggregate lenses which were identified at higher elevations (generally between El 650 and 670).

Element D

The exploratory drilling/grouting of Element D was initiated to determine the extent of "cavities" and gravel seams between the intake liners and to validate the assumptions that were used in the pre-restart analysis. Interpretation of the drilling performed in 1977 indicated the existence of "cavities". As an adjunct to the exploration, the program was also intended to enhance the load carrying capability of concrete in Element D by grouting the aggregate zones to the extent possible and backfilling the exploratory holes with grout.

Element B

Exploratory drilling/grouting of Element B was initiated to verify the existence of sound concrete between the intake liners. The 1977 drilling indicated the existence of sound concrete and this was the basis used in the pre-restart analyses.

## 5.2 Elements D and B Between Intake Liners (Aggregate Lenses Between Approximately El 634 to 624)

## 5.2.1 Element D

A total of 6 new core holes were drilled in Element D. The drilling and down-hole camera inspections showed that no "cavities" exist in Element D between the intake liners. However, aggregate lenses were encountered between approximately elevations 634 to 624.

## 5.0 ENGINEERING EVALUATION OF RESULTS OF LIMITED EXPLORATION PROGRAM (continued)

## 5.2 Elements D and B Between Intake Liners (Aggregate Lenses Between Approximately El 634 to 624) (continued)

SCGIS361

## 5.2.1 Element D (continued)

## 5.2.1.1 Aggregate Lenses

The video record of the aggregate lenses shows a dense matrix of coarse and fine aggregate. The aggregate is cemented to some degree since the material does not slough into the hole. However, the cementing of the material was not great enough to resist the drilling forces and thus a core could not be retrieved.

## 5.2.1.2 Grouting

The grouting of the aggregate lenses was performed using microfine grout due to its capability of penetrating very small voids. The grouting of the aggregate lenses between the intake liners (Elevation 624 to 634) enhanced the strength of the material between the liners to the extent possible. However, since the material in the aggregate lenses was very dense and pressures were limited by liner stresses, the effects of grouting were limited. To maximize the effects of grouting, 3 holes on the perimeter of the cell were drilled/grouted. Grouting of these 3 holes forms "columns" of sound material near the edge which provides the greatest structural benefit and enhancement of the strength of the cell.

## 5.2.1.3 Effects on Structural Evaluations

The actual capacity of the aggregate lenses in Element D was not quantified as no material was recovered. However, the aggregate has the capability to transfer loads.

Confinement of the aggregate lenses is provided by intermingling with zones of sound concrete, by the stiffened steel liners on the sides, and by the sheet piles. Additionally, the aggregate is confined by the grout columns which resulted from the drilling and grouting of the 6 holes in Element D. The confinement by the grout columns is most effective on the edge of the Element D adjacent to the sheet piles since three parallel holes were drilled and grouted along the perimeter of the element.

The structural evaluation of the pumping station performed for restart conservatively assumed that zones identified as "cavities" or gravel in Element D in the original drilling program (A77) would be considered as having no load carrying capability. Thus, the Element D area between the intake liners was neglected. However, the drilling and downhole camera inspection of Element D has shown that a cavity does not exist, that material is present and has load transfer capability. In addition, the grouting of the 6 holes in Element D has provided some enhancement of the

## 5.0 ENGINEERING EVALUATION OF RESULTS OF LIMITED EXPLORATION PROGRAM (continued)

## 5.2 Elements D and B Between Intake Liners (Aggregate Lenses Between Approximately El 634 to 624) (continued)

## 5.2.1 Element D (continued)

## 5.2.1.3 Effects on Structural Evaluations (continued)

transfer capability. In addition, the grouting of the 6 holes in Element D has provided some enhancement of the strength of the foundation. Therefore, because the structural capacity of Element D of the pumping station foundation is greater than assumed in the pre-restart calculation, the capacity to resist seismic overturning moments is significantly greater.

## 5.2.2 Element B

One new core hole was drilled in Element B. The drilling was intended to show that the concrete between the intake liners was sound concrete as shown in the 1977 drilling of Hole 41.

The drilling results showed that the material between the liners for Element B was sound concrete except for a one-foot thick aggregate lense between elevations 624 and 625. Due to the small thickness of this aggregate lense and the fact that the lense was not detected in hole 41, which is approximately 15 ft away, this lense would have no significance with respect to the structural capacity of the foundation. Thus, the assumption of sound concrete in Element B that was utilized in the pre-restart analysis has been validated.

## 5.3 Aggregate Lenses at Higher Elevations of the Foundation (Between Approximately El 650 and 670)

The new core holes and the original core holes indicate the presence of aggregate lenses between approximately elevations 650 and 670. From a structural standpoint, these lenses are not as critical as the lower sections for the following reasons: 1) The cross-section of the foundation is much greater at this elevation since the cross section of the openings for the travelling screen is much smaller than the openings for the intake liners. Also the openings for the travelling screens are nearer to the neutral axis thus minimizing their impact on capacity of the foundation. 2) The overturning seismic forces are less at these higher elevations.

To assess the lateral extent of aggregate lenses between approximately Elevation 650 and 670, plans were drawn at a discrete number of elevations. These plans demonstrate that the spatial distribution of the aggregate lenses between Elevations 650 and 670 are sporadic in nature, are of limited dimension in both plan and elevation and are not continuous from one elevation to the next. No continuous horizontal aggregate lense was found and at no elevation does an area of aggregate lense exceed 25% of the total plan area of the foundation. This review is documented in Reference 7. In order to assess the stresses in the foundation at this location, an analysis has been completed and documented (Reference 7). This analysis categorized the material as sound or soft concrete or gravel. Areas identified as gravel were conservatively neglected as having any load



## 5.0 ENGINEERING EVALUATION OF RESULTS OF LIMITED EXPLORATION PROGRAM (continued)

## 5.3 Aggregate Lenses at Higher Elevations of the Foundation (Between Approximately El 650 and 670) (continued)

carrying capability. The results of this analysis for the SSE load condition are as follows:

Concrete Type	Compressive Stress, psi		Shear Stress, psi		Stress Ratio	
	Calculated	Allowable	Calculated*	Allowable	$\frac{\text{Compressive Calculated}}{\text{Allowable}}$	$\frac{\text{Shear Calculated}}{\text{Allowable}}$
Sound	536	2600	45	126	0.21	0.36
Soft	722	1105	28	82	0.65	0.34

\*Very conservatively utilized total shear at base of foundation. Actual stresses would be much less.

Based on the results of this analysis, the structural integrity of the pumping station foundation at the aggregate lenses between approximately El 650 and 670 has been demonstrated to meet design requirements for the postulated design basis loads.

## 5.4 Assessment of Effect of As-Built Condition of Foundation on Structural Behavior, Seismic Equipment Qualification and ERCW Piping

As previously discussed in Section 4.C, the results of the drilling of 7 new holes in Elements D and B did not identify any differences in the foundation condition than those determined by the original investigation program performed immediately after construction of the cells. Thus, the conclusion as addressed in TVA's March 2, 1988 letter to NRC (Reference 10), that the as-built condition of the foundation does not significantly affect the dynamic behavior of the pumping station is still valid. As also noted in that letter, the effect of the foundation condition on seismic equipment qualification is not significant and thus, the qualification of the equipment is still valid.

To address the effect of the as-built condition of the foundation on the deflection of the structure and its effect on piping, the information in the March 2, 1988 submittal should be utilized. It demonstrates that when the weak zones are considered, the deflection of the structure under SSE load increases a maximum of 5.5% with a total maximum deflection of 0.029 inches. This additional deflection of the structure is insignificant and would have no impact on the qualification of the ERCW piping since the piping is encased in a 2" thick fiberglass shell and 1" thick insulation as it enters the pump station.

## 5.5 Evaluation of Foundation for Operating Basis Earthquake (OBE) + Water Level at Elevation 704.0

To evaluate this design condition, TVA has developed a calculation to assess the stresses in the foundation at the critical section of the horizontal intake liners (Reference 8). This calculation reflects the following:

## 5.0 ENGINEERING EVALUATION OF RESULTS OF LIMITED EXPLORATION PROGRAM (continued)

## 5.5 Evaluation of Foundation for Operating Basis Earthquake (OBE) + Water Level at Elevation 704.0 (continued)

<u>Concrete Type</u>	<u>Compressive Stress, psi</u>		<u>Stress Ratio</u> <u>Calculated</u> <u>Allowable</u>
	<u>Calculated</u>	<u>Allowable</u>	
Sound	935	2600	0.36
Soft	585	1105	0.53

As can be seen from the above, the ERCW Pumping Station is qualified for the design condition of OBE + water level at Elevation 704.0.

## 6.0 CONCLUSION

The drilling, video inspections, and grouting of the Elements D and B have shown that no cavities exist in the elements. The aggregate zones in Element D have load carrying capability which were conservatively excluded in the design evaluation. The concrete in Element B has been demonstrated to be sound and confirms the evaluation assumptions.

Additionally, evaluations have been completed for the foundation for the aggregate lenses which were identified at higher elevations in the structure. These evaluations demonstrate the adequacy of the foundation to meet design requirements under the design loads.

The observed condition of the concrete/rock interface for the holes indicate that the cells were adequately cleaned prior to concrete placement. The rock observed in the cores is consistent with that previously encountered at the site and is consistent with the original calculation of rock modulus and bearing capacity.

Therefore, TVA concludes that these investigations re-confirm the structural integrity of the pumping station foundation cells and that these cells will perform their intended function under all design basis conditions and no additional investigation is necessary or required.

## 7.0 REFERENCES

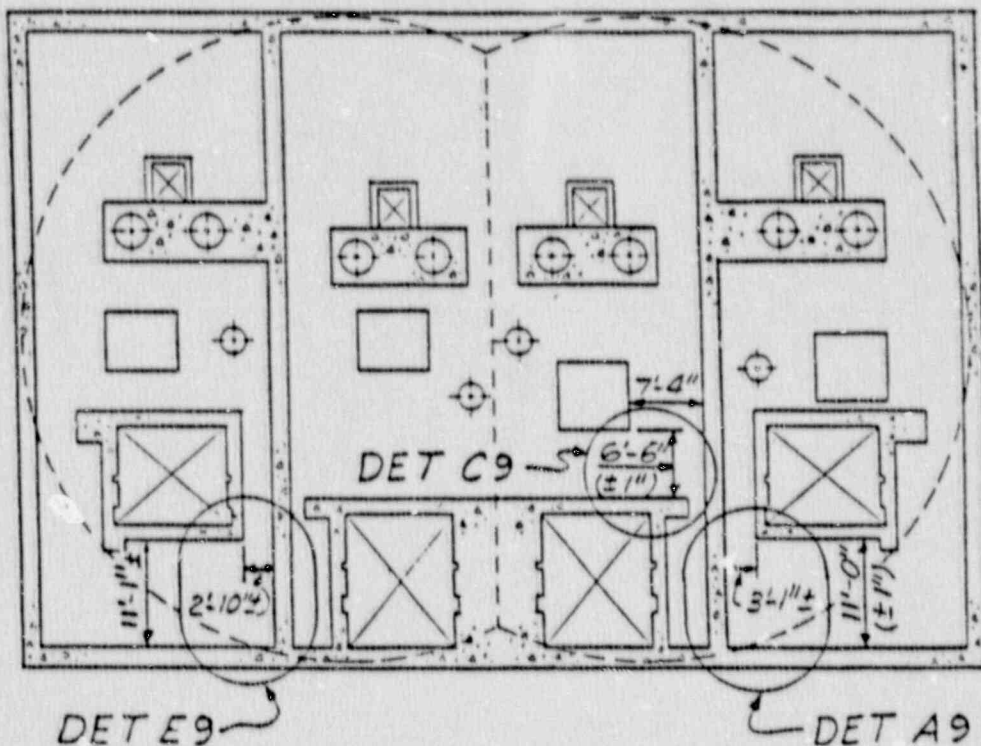
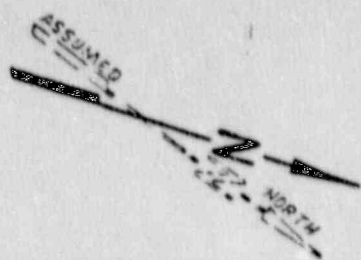
1. NRC Inspection Report 50-327, 328/88-12, June 29, 1988 (A02 880629 010)
2. TVA Letter, R. Gridley to NRC, October 20, 1988 (L44 881020 800)
3. TVA Letter, R. Gridley to NRC, December 28, 1988 (L44 881228 807)
4. TVA Procedure, Special Maintenance Instruction SMI-0-400-6, ERCW Pumping Station and Roadway Access Foundation Cells Evaluation, June 14, 1989
5. TVA Letter, R. Gridley to NRC, March 3, 1988 (L44 880307 808)
6. TVA Calculation, Determination Of Dynamic Rock Properties (Elastic Modulus and Bearing Capacity) For ERCW Access Cell Foundation, (B41 871208 001)

## 7.0 REFERENCES (continued)

7. TVA Calculation, Evaluation of stresses in ERCW Pumping Station Foundation Between Elevations 650.0 and 670.0 (B87 900809 001)
8. TVA Calculation, Evaluation of ERCW Pumping Station Foundation for OBE + Water Level at Elevation 704.0 (B87 900808 022)
9. TVA Letter, E. G. Wallace to NRC, April 13, 1990 (L44 900413 800)
10. TVA Letter, M. J. Ray to NRC, March 2, 1988 (L44 880302 811)



SCG1S361



PLAN - EL 690.5

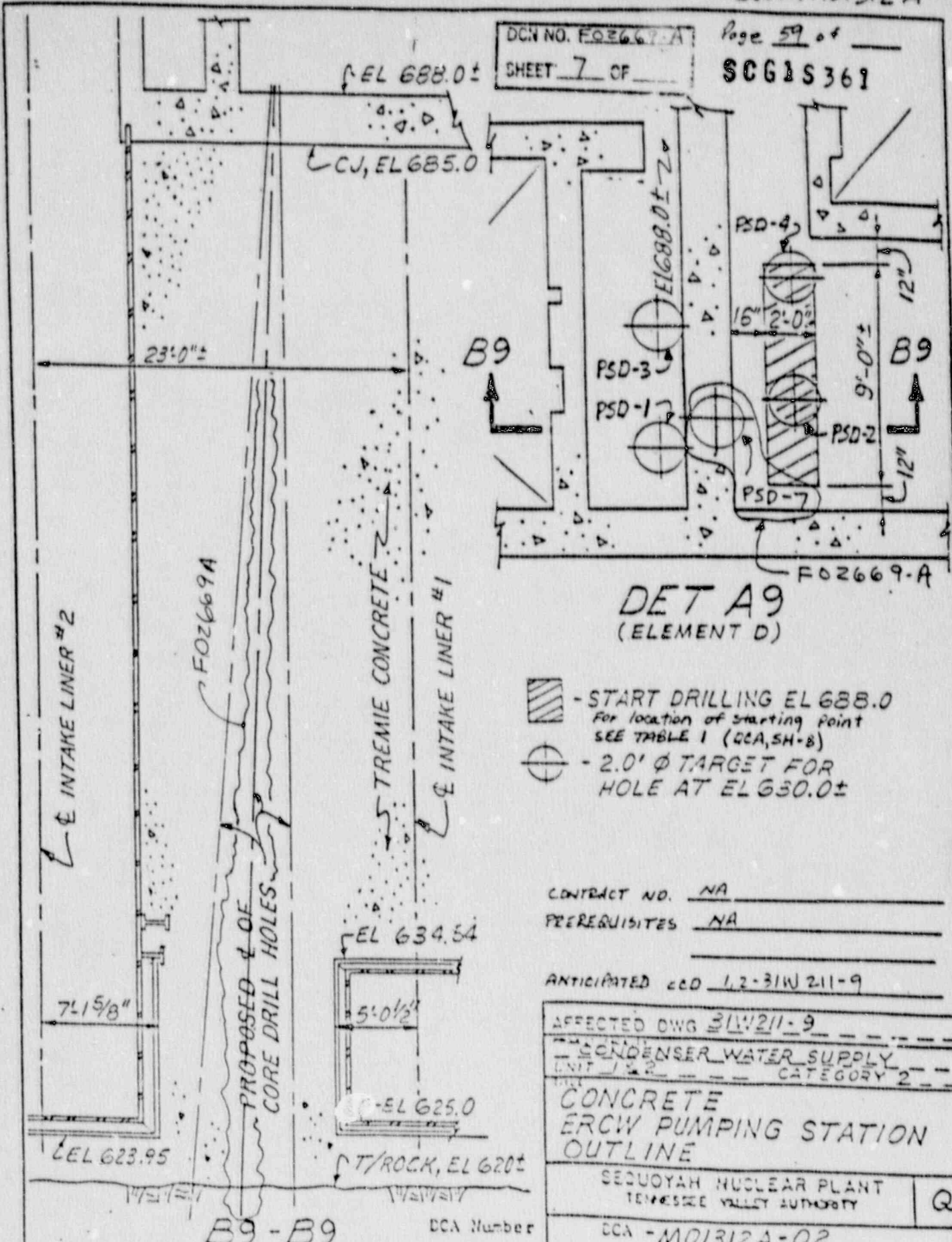
CONTRACT NO. NA  
 Prerequisites NA  
 ANTICIPATED CCD 1,2-31W211-9 DCA Number



AFFECTED DWG <u>31W211-9</u>	
<u>CONDENSER WATER SUPPLY</u>	
<u>UNITS 1&amp;2</u>	<u>CATEGORY 2</u>
<b>CONCRETE</b>	
<b>ERCW PUMPING STATION</b>	
<b>OUTLINE</b>	
SEQUOYAH NUCLEAR PLANT TENNESSEE VALLEY AUTHORITY	Q
DCA - M01312A-01	

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DCN NO. F02669-A  
SHEET 7 OF

Page 59 of  
SCG1S361



-  - START DRILLING EL 688.0  
For location of starting point  
SEE TABLE 1 (CCA, SH-8)
-  - 2.0' Ø TARGET FOR  
HOLE AT EL 630.0±

CONTRACT NO. NA  
PREREQUISITES NA  
ANTICIPATED CCD 1.2-31W 211-9

AFFECTED DWG <u>31W211-9</u>	
CONDENSER WATER SUPPLY UNIT 1 & 2 CATEGORY 2	
CONCRETE ERCW PUMPING STATION OUTLINE	
SEQUOYAH NUCLEAR PLANT TENNESSEE VALLEY AUTHORITY	
DCN - M01312A-02	

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DCN NO. F02669-A

SHEET 8 OF 8

STRAINER PAD

SCG15361

EL 688.0±

CJ, EL 685.0±

PSD-6

18" 18"

D9

3'-6"

18"

PSD-5




EL 688.0±

D9

PSD-8

F02669-A

DET C9  
(ELEMENT D)

-  - START DRILLING EL 688.0  
For location of starting point see TABLE 1 (DCA, SH8)
-  - 2.0' Ø TARGET FOR HOLE AT EL 630.0±
-  - DO NOT DRILL VERTICAL HOLE IN THIS AREA.

CONTRACT NO. NA

PREREQUISITES NA

ANTICIPATED CSD 1, 2-31W211-9

AFFECTED DWG 31W211-9

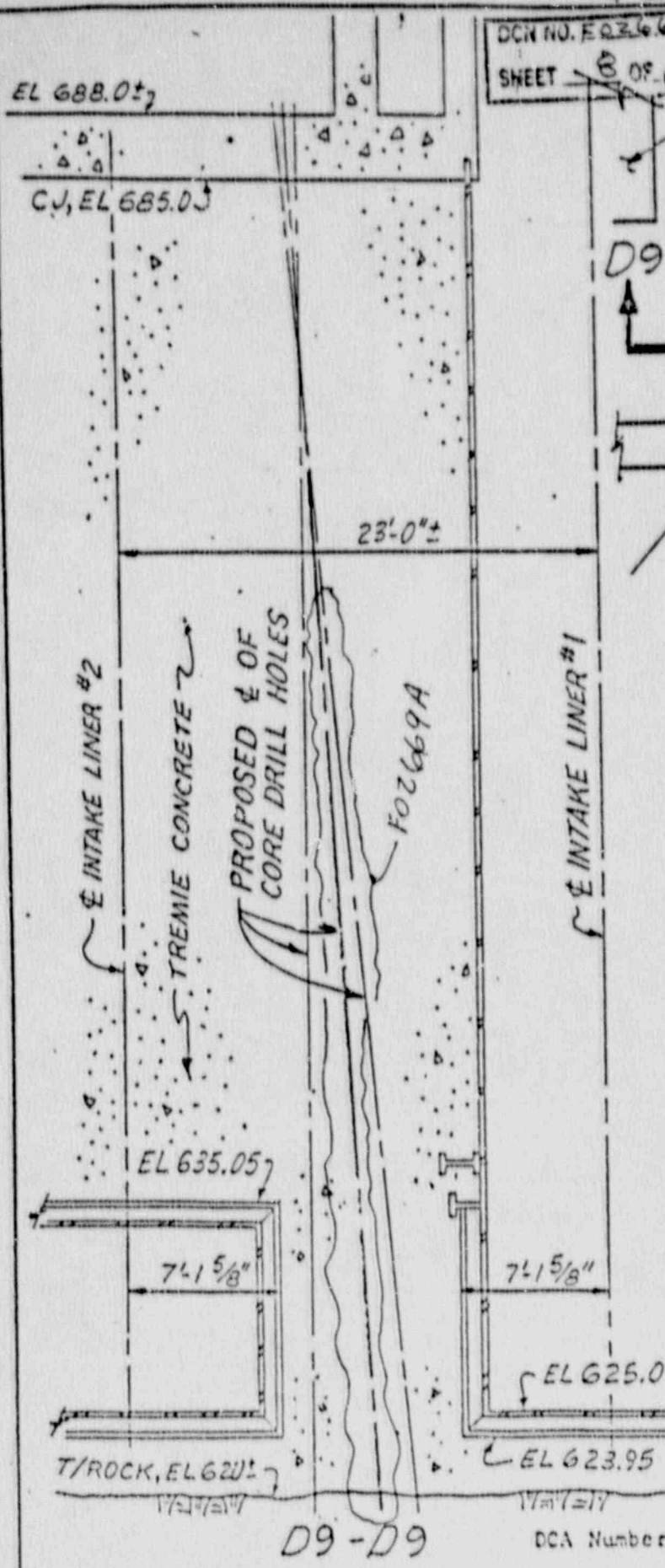
CONDENSER WATER SUPPLY  
UNIT 1, 2 CATEGORY 2

CONCRETE  
ERCW PUMPING STATION  
OUTLINE

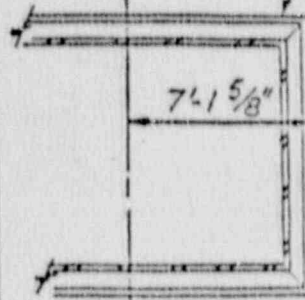
SEQUOYAH NUCLEAR PLANT  
TENNESSEE VALLEY AUTHORITY

DCA - M01312A-03

Q

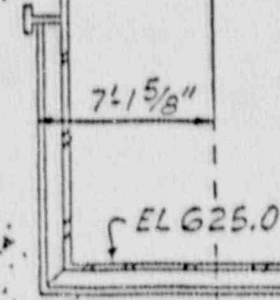


EL 635.05



T/ROCK, EL 620±

EL 625.0



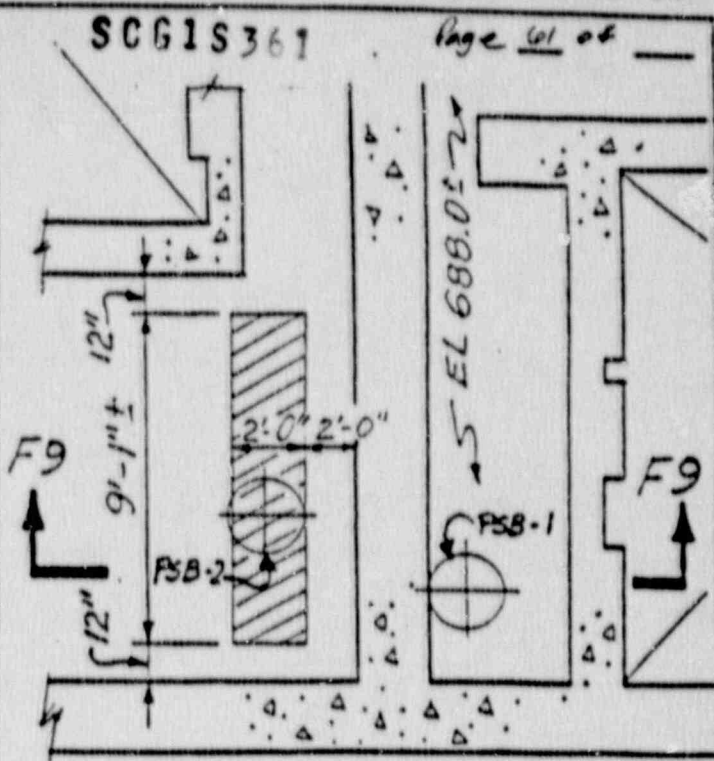
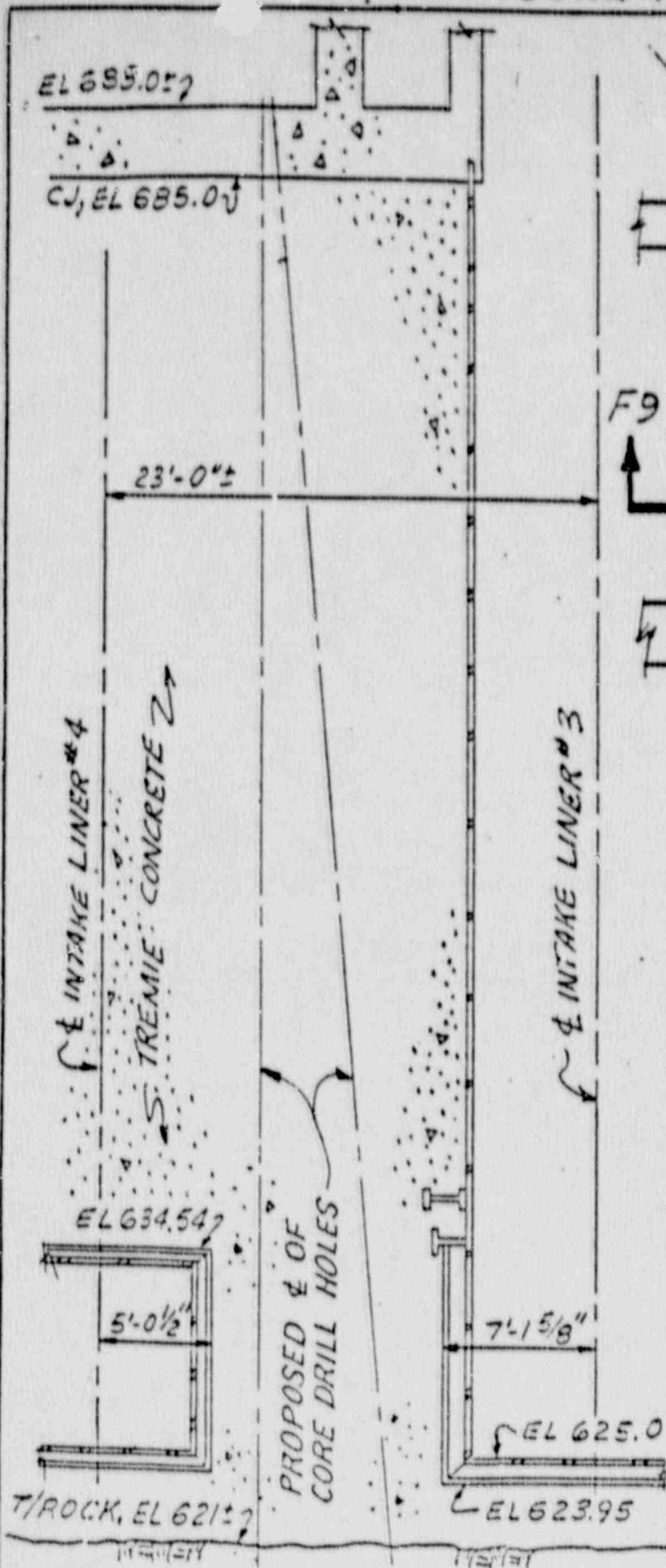
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D9-D9

DCA Number

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1	G. D. [Signature]	D. S. [Signature]	T. P. [Signature]	F02669-A





**DET E9**  
(ELEMENT B)

- START DRILLING EL 688.0  
For location of starting point  
See TABLE 1 (DCA, SN 8)
- 2.0' Ø TARGET FOR  
HOLE AT EL 630.0±

CONTRACT No. NA

PREREQUISITES NA

ANTICIPATED COD 1, 2-3/1W211-9

AFFECTED DWG <u>31W211-9</u>	
CONDENSER WATER SUPPLY	
UNIT <u>1 &amp; 2</u>	CATEGORY <u>2</u>
<b>CONCRETE ERCW PUMPING STATION OUTLINE</b>	
SEQUOYAH NUCLEAR PLANT TENNESSEE VALLEY AUTHORITY	
DCA - MO1312A-04	Q

F9-F9

DCA Number

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F-DCN FO1571-A  
Sheet 7

SCGIS361

DCN NO. FO2669-A  
SHEET 9 OF

TABLE 1  
DRILL HOLE LOCATION AND SLOPE

Pumping Station Elements D and B

ID No.	Location from center of p. s.	Slope	Direction	APPROX. Start el.	APPROX. Bottom el.
PSD-1	25'N, 29'E, ± 9"	1H:12V	S12E	688'	615'
PSD-2	25.5'N, 27'E, ± 9"	Vertical		688'	615'
PSD-3	25N', 24'E, ± 9"	1H:12V	S12E	688'	615'
PSD-4	25.5'N, 26'E, ± 9"	Vertical		688'	615'
PSD-5	18'N, 13.5'E, ± 9"	1H:12V	N12W	688'	615'
PSD-6	19'N, 11'E, ± 9"	Vertical		688'	615'
PSB-1	25'S, 29'E, ± 9"	1H:12V	N12W	688'	615'
PSB-2	25.5'S, 27'E ± 9"	Vertical		688'	615'
PSD-7	25.3'N, 28.0'E ± 9"	1H:24V	S12E	688'	600'
PSD-8	18.4' N, 11.9'E ± 9"	1H:6.66V	N54E	688'	600'

FO1571-A

FO2669-A

FO2669-

CONTRACT NO. NA

Prerequisites NA

ANTICIPATED CDD 4.2-3/11/21-9 DCA Number

AFFECTED DWS 21W211-9

CONDENSER WATER SUPPLY

UNIT 1, 2 CATEGORY 2

**CONCRETE**

**ERCW PUMPING STATION**

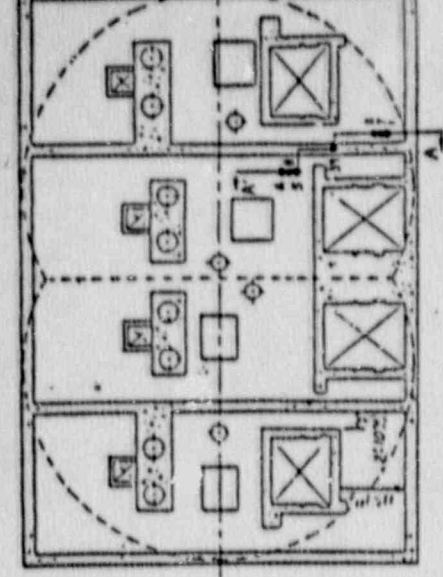
**OUTLINE**

SEQUOYAH NUCLEAR PLANT

TENNESSEE VALLEY AUTHORITY

DCA - MO1312A-08

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2	[unclear]	[unclear]	[unclear]	FO2669-A



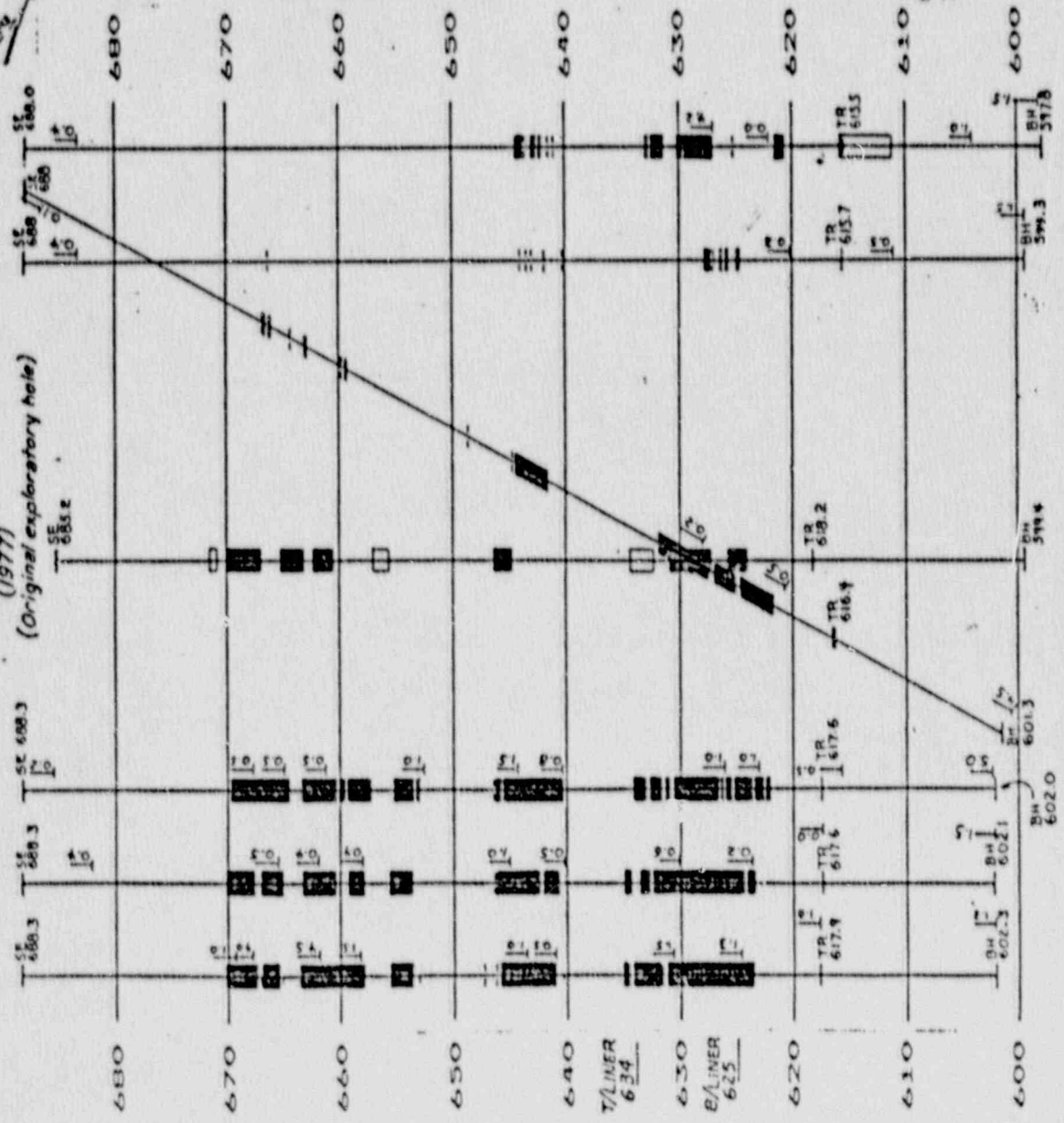
KEY PLAN - EL 690.5

PSD-5 PSD-8 PSD-6

39 (1977) (Original exploratory hole)

PSD-1 PSD-7 PSD-2

680.3



SECTION A-A

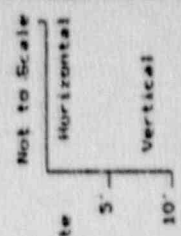
NOTES:

1. ABOVE EL 640 AND BELOW TOP OF ROCK, GROUT QUANTITY IS TOTAL USED TO SEAL AGGREGATE AND ROCK ZONES AND/OR BACKFILL HOLE.
2. BETWEEN EL 640 AND TOP OF ROCK, GROUT QUANTITY IS TOTAL INJECTED INTO AGGREGATE ZONES.

LEGEND:

- SE - Surface Elevation
- Densely packed and/or partially cemented sand and coarse aggregate (1989-90)
- Grout take (ft³)
- Designated as cavity (1977)
- Designated as soft material (1977)
- Core loss in rock (1989-90)
- TR - Top of Rock
- BH - Bottom of Hole

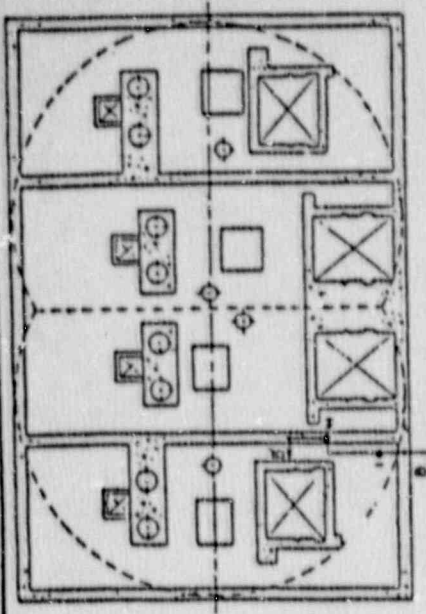
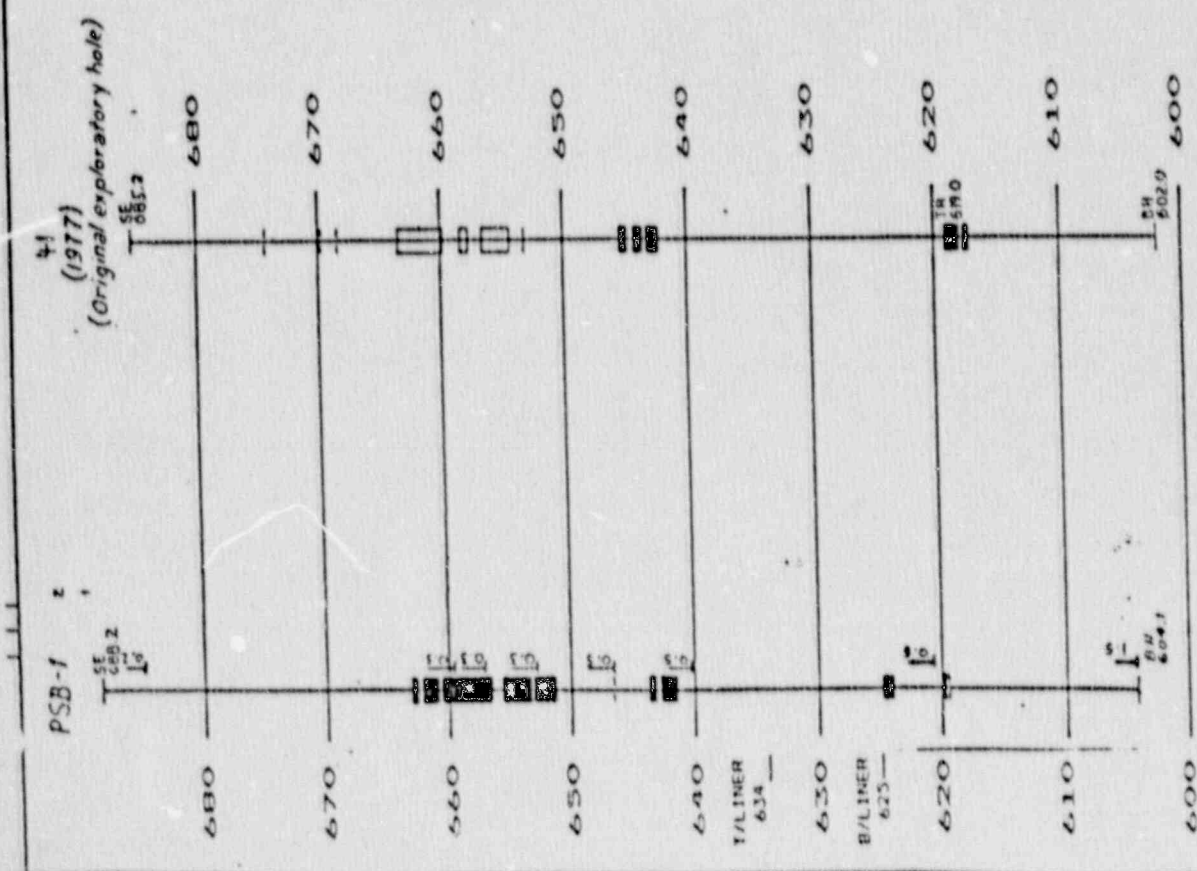
SCALE:



ERCW PUMPING STA.  
 FOUNDATION INVESTIGATION - GRAPHIC LOGS  
 SEQUOIAH NUCLEAR PLANT  
 TENNESSEE VALLEY AUTHORITY  
 PROJECT NO. 100-100-100-100  
 DRAWING NO. 100-100-100-100  
 DATE 10/10/80



SC 818369



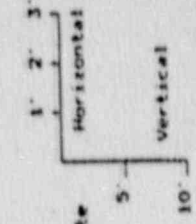
NOTES:

1. ABOVE EL 640 AND BELOW TOP OF ROCK, GROUT QUANTITY IS TOTAL USED TO SEAL AGGREGATE AND ROCK ZONES AND/OR BACKFILL HOLE.
2. BETWEEN EL 640 AND TOP OF ROCK, GROUT QUANTITY IS TOTAL INJECTED INTO AGGREGATE ZONES.

LEGEND:

- SE - Surface Elevation
- Densely packed and/or partially cemented sand and coarse aggregate (1989-90)
- Grout take (ft<sup>3</sup>)
- Designated as cavity (1977)
- Designated as soft material (1977)
- Core loss in rock (1989-90)
- TR - Top of Rock
- BH - Bottom of Hole

SCALE:



ERCW PUMPING STATION  
FOUNDATION INVESTIGATION - GRAPHIC LOGS

SEQUOIAH NUCLEAR PLANT  
SPECIAL VALLEY DIVISION

FIGURE 7

SECTION B - B'

# ATTACHMENT 1

SCG 1-26  
361

HOLE PSD-1 4.75° ANGLE HOLE

SEQUOYAH NUCLEAR PLANT

COMPUTED *at* DATE 8/10/90  
CHECKED *fat* DATE 8/10/90

DESCRIPTION	DEPTH	THICKNESS	ELEVATION	GROUT TAKE	ELEVATION	DATE	PULLS	DATE
CONCRETE	0.0	18.2	688.3				1.6	9/22/89
GRAVEL	18.2	0.6 *	670.2				3.1	9/25/89
CONCRETE	18.8	0.2	669.6				4.1	9/25/89
GRAVEL	19.0	2.1 *	669.4	1.0	669.3	11/14/89	6.0	10/19/89
CONCRETE	21.1	0.3	667.3				10.9	10/19/89
GRAVEL	21.4	1.6 *	667.0	4.0	667.8	11/17/89	16.0	10/20/89
CONCRETE	23.0	1.6	665.4				19.0	10/20/89
GRAVEL	24.6	5.6 *	663.8	4.5	661.9	11/21/89	20.5	11/16/89
CONCRETE	30.2	2.6	658.2	1.5	657.9	11/30/89	21.3	11/20/89
GRAVEL	32.8	2.1 *	655.6				24.8	11/20/89
CONCRETE	34.9	6.1	653.5				25.3	11/27/89
CEMENT SEAM	41.0	0.4	647.4				29.7	
CONCRETE	41.4	0.6	647.0				30.4	11/27/89
CEMENT SEAM	42.0	0.5	646.4				31.3	11/30/89
GRAVEL	42.5	5.0 *	645.9	1.0	643.6	12/7/89	34.9	12/4/89
CONCRETE	47.5	6.0	641.0	0.5	641.1	12/9/89	36.2	12/4/89
GRAVEL	53.5	0.4 *	635.0				41.2	12/5/89
CONCRETE	53.9	0.4	634.6				43.0	
GRAVEL	54.3	1.8 *	634.2				44.7	12/5/89
CONCRETE	56.1	0.5	632.4				45.8	12/9/89
GRAVEL	56.6	0.1	631.9				46.8	
CONCRETE	56.7	0.3	631.8				47.2	12/9/89
GRAVEL	57.0	7.8 *	631.5	1.5	630.7	12/12/89	51.3	12/11/89
CONCRETE	64.8	5.8	623.7	1.3	624.6	12/18/89	55.9	
ROCK	70.6	15.7	617.9	1.0	616.3	1/8/90	57.8	12/11/89
BOTTOM OF HOLE	86.3		602.3	1.2	602.3	1/4/90	64.3	12/14/89
							66.3	1/2/90
							70.6	
							73.1	
							75.3	
							77.3	
							79.7	
							81.4	1/2/90
							86.3	1/3/90
TOTAL =		86.3						

\* = GRAVEL = DENSELY PACKED AND/OR PARTIALLY CEMENTED SAND AND/OR AGGREGATE  
CONCRETE SECTION CONTAINS 38.2 % GRAVEL

ABOVE EL. 640 AND BELOW TOP OF ROCK, GROUT QUANTITY IS TOTAL USED  
TO SEAL GRAVEL/ROCK ZONE AND/OR BACKFILL HOLE

BETWEEN EL. 640 AND TOP OF ROCK, GROUT QUANTITY IS TOTAL INJECTED INTO GRAVEL ZONE  
(EXCLUDING VOLUME REQUIRED TO FILL HOLE)  
GROUT TAKE FOR GRAVEL ZONES BETWEEN EL. 640 AND TOP OF ROCK IS 3.8 CUBIC FEET

# ATTACHMENT 1

27  
SCG 15361

HOLE PBD-2 VERTICAL HOLE

SEQUOYAH NUCLEAR PLANT

DESCRIPTION	DEPTH	THICKNESS	ELEVATION	GROUT TAKE	ELEVATION	COMPUTED	PULLS	DATE
						DATE	DATE	DATE
						CHECKED		DATE
CONCRETE	0.0	18.4	688.3	0.2	685.5	5/2/90	0.4	9/20/89
GRAVEL	18.4	5.2 *	669.9	0.5	667.8	1/12/90	0.5	9/21/89
CONCRETE	23.6	1.3	664.7	0.5	665.0	1/17/90	0.9	10/11/89
GRAVEL	24.9	3.0 *	663.4	0.5	661.3	1/19/90	2.5	10/12/89
WEAK CONCRETE	27.9	0.2	660.4				3.0	
GRAVEL	28.1	0.5 *	660.2				4.1	10/12/89
WEAK CONCRETE	28.6	0.2	659.7				6.1	1/8/90
GRAVEL	28.8	2.1 *	659.5				11.1	1/8/90
CONCRETE	30.9	2.2	657.4				12.0	1/9/90
GRAVEL	33.1	1.5 *	655.2				16.5	
CONCRETE	34.6	0.3	653.7				21.1	1/9/90
GRAVEL	34.9	0.1 *	653.4				23.3	1/17/90
CONCRETE	35.0	7.0	653.3	1.0	652.7	1/23/90	23.7	1/17/90
CEMENT SEAM	42.0	0.2	646.3				26.3	1/19/90
GRAVEL	42.2	0.2 *	646.1				27.3	1/22/90
WEAK CONCRETE	42.4	0.2	645.9				28.6	
GRAVEL	42.6	5.5 *	645.7	1.5	644.3	1/25/90	31.7	
CONCRETE	48.1	6.3	640.2	0.8	640.4	2/7/90	34.0	
GRAVEL	54.4	0.8 *	633.9				36.7	1/22/90
CONCRETE	55.2	0.3	633.1				38.9	1/24/90
GRAVEL	55.5	1.1 *	632.8				41.3	
CONCRETE	56.6	0.3	631.7				43.6	1/24/90
GRAVEL	56.9	0.5 *	631.4				46.7	2/1/90
CONCRETE	57.4	0.2	630.9				48.0	2/1/90
GRAVEL	57.6	4.0 *	630.7				51.3	2/13/90
CONCRETE	61.6	0.3	626.7				54.2	2/14/90
GRAVEL	61.9	0.1 *	626.4				55.0	
CONCRETE	62.0	0.2	626.3	1.0	626.0	2/23/90	55.5	2/14/90
GRAVEL	62.2	0.5 *	626.1				56.4	2/15/90
WEAK CONCRETE	62.7	0.1	625.6				58.0	
GRAVEL	62.8	1.8 *	625.5				60.0	2/15/90
CONCRETE	64.6	0.3	623.7				61.3	2/20/90
GRAVEL	64.9	0.6 *	623.4				61.6	
CONCRETE	65.5	0.3	622.9	1.0	623.0	3/5/90	62.0	2/20/90
GRAVEL	65.8	0.3 *	622.5				63.3	2/28/90
CONCRETE	66.1	4.6	622.2				64.9	
ROCK	70.7	3.1	617.6				65.5	
CORE LOSS	73.8	0.4	614.5	0.5	615.8	3/1/90	65.8	
ROCK	74.2	12.1	614.1				71.0	2/28/90
BOTTOM OF HOLE	86.3		602.0	5.0	602.3	3/12/90	71.8	3/1/90
							72.8	
							73.8	3/1/90
							75.0	3/8/90
							76.3	3/9/90
							79.3	
							81.3	
							84.9	
							86.3	3/9/90

TOTAL = 86.3

\* = GRAVEL = DENSELY PACKED AND/OR PARTIALLY CEMENTED SAND AND/OR AGGREGATE  
CONCRETE SECTION CONTAINS 39.3 % GRAVEL

ABOVE EL. 640 AND BELOW TOP OF ROCK, GROUT QUANTITY IS TOTAL USED TO SEAL GRAVEL/ROCK ZONE AND/OR BACKFILL HOLE

BETWEEN EL. 640 AND TOP OF ROCK, GROUT QUANTITY IS TOTAL INJECTED INTO GRAVEL ZONE (EXCLUDING VOLUME REQUIRED TO FILL HOLE)  
GROUT TAKE FOR GRAVEL ZONES BETWEEN EL. 640 AND TOP OF ROCK IS 2.0 CUBIC FEET



# ATTACHMENT 1

28  
SCG 1 s 361

HOLE PSD-5 4.75° ANGLE HOLE

SEQUOYAH NUCLEAR PLANT

COMPUTED <sup>and</sup> DATE 8/10/90  
CHECKED <sup>for</sup> DATE 8/10/90

DESCRIPTION	DEPTH	THICKNESS	ELEVATION	GROUT TAKE	ELEVATION	DATE	PULLS	DATE	
CONCRETE	0.0	21.6	688.0	0.4	683.3	3/8/90	1.9	10/25/89	
CEMENT SEAM	21.6	0.4	666.5				2.7	9/25/89	
CONCRETE	22.0	7.2	666.1				2.8	10/26/89	
WEAK CONCRETE	29.2	0.4	658.9				4.1	10/26/89	
CONCRETE	29.6	14.5	658.5				5.8	10/27/89	
CEMENT SEAM	44.1	0.2	644.1				10.8	2/6/90	
CONCRETE	44.3	0.2	643.9				15.9		
CEMENT SEAM	44.5	0.4	643.7				20.9		
CONCRETE	44.9	0.3	643.3				25.9	2/5/90	
CEMENT SEAM	45.2	0.8	643.0				31.0	2/7/90	
CONCRETE	46.0	0.3	642.2				36.0		
CEMENT SEAM	46.3	0.9	641.9				41.1		
CONCRETE	47.2	0.6	641.0				46.1		
CEMENT SEAM	47.8	0.5	640.4				48.1		
CONCRETE	48.3	11.8	639.9				51.8	2/1/90	
WEAK CONCRETE	60.1	0.4	628.1				56.8		
GRAVEL	60.5	0.5 *	627.7				61.8		
CEMENT W/ SAND	61.0	0.2	627.2				62.3		
CEMENT W/ GRAVEL	61.2	0.6	627.0				62.8		
GRAVEL	61.8	0.2 *	626.4				64.2		
CEMENT SEAM	62.0	0.3	626.2				67.1		
GRAVEL	62.3	0.2 *	625.9				68.0		
CONCRETE	62.5	0.8	625.7				71.0	2/8/90	
GRAVEL	63.3	0.3 *	624.9				73.0	2/9/90	
CONCRETE	63.6	4.4	624.6				73.6		
CEMENT SEAM	68.0	0.2	620.2				77.0		
CONCRETE	68.2	4.4	620.0	0.2	620.1	3/6/90	77.3		
ROCK	72.6	6.7	615.7				78.3		
WATER LOSS	79.3	0.1	609.0	0.5	611.0	2/27/90	79.3	2/9/90	
ROCK	79.4	9.6	608.9				82.0	2/12/90	
BOTTOM OF HOLE	89.0		599.3	1.5	599.3	2/26/90	87.0		
							89.0	2/12/90	
TOTAL =		89.0							

\* = GRAVEL = DENSELY PACKED AND/OR PARTIALLY CEMENTED SAND AND/OR AGGREGATE  
CONCRETE SECTION CONTAINS 1.7 % GRAVEL

ABOVE EL. 640 AND BELOW TOP OF ROCK, GROUT QUANTITY IS TOTAL USED TO SEAL GRAVEL/ROCK ZONE AND/OR BACKFILL HOLE

BETWEEN EL. 640 AND TOP OF ROCK, GROUT QUANTITY IS TOTAL INJECTED INTO GRAVEL ZONE (EXCLUDING VOLUME REQUIRED TO FILL HOLE)  
GROUT TAKE FOR GRAVEL ZONES BETWEEN EL. 640 AND TOP OF ROCK IS 0.2 CUBIC FEET

# ATTACHMENT 1

29  
**SCG 1 S 361**  
 SEQUOYAH NUCLEAR PLANT  
 COMPUTED DATE 2/28 PULL DATE 8/10/90  
 CHECKED BT DATE 8/10/90

DESCRIPTION	DEPTH	THICKNESS	ELEVATION	GROUT TAKE	ELEVATION	COMPUTED DATE	PULL DATE
CONCRETE	0.0	43.7	688.0	0.4	683.4	3/8/90	2.0 10/24/89
GRAVEL	43.7	0.5 *	644.3				4.1 10/24/89
CONCRETE	44.2	0.1	643.8				6.1 10/30/89
CEMENT SEAM	44.3	0.2	643.7				11.3 12/18/89
CONCRETE	44.5	0.2	643.5				16.2 12/18/89
WEAK CONCRETE	44.7	0.4	643.3				21.2 12/19/89
GRAVEL	45.1	0.4 *	642.9				26.0 12/19/89
CONCRETE	45.5	0.3	642.5				31.0 12/20/89
GRAVEL	45.8	0.2 *	642.2				36.0
CEMENT W/ SAND	46.0	0.7	642.0				41.0
CEMENT SEAM	46.7	0.6	641.0				45.8 12/20/89
CONCRETE	47.3	7.8	640.7				48.5 1/4/90
GRAVEL	55.1	0.3 *	632.9				48.9 1/5/90
CONCRETE	55.4	0.3	632.6				50.0
GRAVEL	55.7	0.4 *	632.3				55.0
WEAK CONCRETE	56.1	0.1	631.9				57.0
GRAVEL	56.2	0.3 *	631.8				61.1 1/5/90
CONCRETE	56.5	1.3	631.5				64.6 1/23/90
GRAVEL	57.8	3.3 *	630.2				65.0
CONCRETE	61.1	0.2	626.9	4.2	627.0	1/16/90	70.0 1/23/90
WEAK CONCRETE	61.3	0.3	626.7				74.0 1/24/90
CONCRETE	61.6	1.3	626.4				76.8
CEMENT SEAM	62.9	1.1	625.1				80.5
CONCRETE	64.0	2.4	624.0				82.0
CEMENT W/ SAND	66.4	0.9	621.6	0.0	622.0	3/6/90	87.0 1/24/90
CONCRETE	67.3	5.0	620.7				90.2 1/25/90
CORE LOSS	72.3	4.5	615.7				
ROCK	76.8	12.6	611.2	1.0	604.0	2/27/90	
WATER LOSS	89.4	0.1	598.6				
ROCK	89.5	0.7	598.5				
BOTTOM OF HOLE	90.2		597.8	1.5	598.0	2/26/90	
TOTAL =		90.2					
TOP OF ROCK	72.5		615.5				

\* = GRAVEL = DENSELY PACKED AND/OR PARTIALLY CEMENTED SAND AND/OR AGGREGATE  
 CONCRETE SECTION CONTAINS 7.4 % GRAVEL

ABOVE EL. 640 AND BELOW TOP OF ROCK, GROUT QUANTITY IS TOTAL USED  
 TO SEAL GRAVEL/ROCK ZONE AND/OR BACKFILL HOLE

BETWEEN EL. 640 AND TOP OF ROCK, GROUT QUANTITY IS TOTAL INJECTED INTO GRAVEL ZONE  
 (EXCLUDING VOLUME REQUIRED TO FILL HOLE)  
 GROUT TAKE FOR GRAVEL ZONES BETWEEN EL. 640 AND TOP OF ROCK IS 4.2 CUBIC FEET

# ATTACHMENT 1

30  
SCG 1 S 361 =

HOLE PSD-7 2.4° ANGLE HOLE

SEQUOYAH NUCLEAR PLANT

DESCRIPTION	DEPTH	THICKNESS	ELEVATION	GROUT TAKE	ELEVATION	CHECKED DATE	PULLS	
							DATE	DATE
CONCRETE	0.0	18.2	688.3	0.4	682.1	5/2/90	1.5	3/19/90
GRAVEL	18.2	2.6 *	670.1				2.9	3/19/90
CONCRETE	20.8	0.4	667.5				4.0	3/20/90
GRAVEL	21.2	0.9 *	667.1				6.1	3/20/90
CONCRETE	22.1	0.2	666.2				11.2	3/21/90
GRAVEL	22.3	1.0 *	666.0	0.5	665.5	3/23/90	16.3	
CONCRETE	23.3	1.5	665.0				19.8	
GRAVEL	24.8	3.3 *	663.5				20.2	3/21/90
CONCRETE	28.1	0.1	660.2	0.4	662.0	3/28/90	21.3	3/22/90
GRAVEL	28.2	0.2 *	660.1				22.9	3/22/90
CONCRETE	28.4	0.6	659.9				26.3	3/27/90
GRAVEL	29.0	1.4 *	659.3				28.1	3/30/90
CONCRETE	30.4	2.3	657.9	0.4	658.0	3/30/90	29.7	
GRAVEL	32.7	1.9 *	655.6				30.2	3/30/90
CONCRETE	34.6	6.3	653.7				31.3	4/3/90
CEMENT SEAM	40.9	0.2	647.4				34.4	
CONCRETE	41.1	0.6	647.2				36.3	
CEMENT SEAM	41.7	0.4	646.6				41.3	
GRAVEL	42.1	3.7 *	646.2	1.0	645.0	4/3/90	43.2	4/3/90
WEAK CONCRETE	45.8	0.5	642.5				46.3	4/6/90
GRAVEL	46.3	1.3 *	642.0				47.8	
CONCRETE	47.6	5.8	640.7	0.5	640.0	4/9/90	49.5	4/6/90
GRAVEL	53.4	0.6 *	634.9				51.3	4/11/90
CONCRETE	54.0	0.7	634.3				55.3	
GRAVEL	54.7	0.8 *	633.6				56.3	
CONCRETE	55.5	0.2	632.8				58.4	4/11/90
GRAVEL	55.7	8.4 *	632.6	0.6	630.0	4/12/90	58.9	4/17/90
CONCRETE	64.1	0.2	624.3				61.3	
GRAVEL	64.3	0.7 *	624.1				62.5	
CONCRETE	65.0	5.8	623.4	0.2	623.6	4/19/90	64.3	4/17/90
ROCK	70.8		617.6	0.0	617.4	5/1/90	66.3	4/25/90
BOTTOM OF HOLE				1.5	602.0	4/30/90	71.3	
	71.0		617.4				71.7	
TOTAL =		70.8					73.0	4/25/90
							76.3	4/27/90

\* = GRAVEL = DENSELY PACKED AND/OR PARTIALLY CEMENTED SAND AND/OR AGGREGATE  
 CONCRETE SECTION CONTAINS 37.9 % GRAVEL

ABOVE EL. 640 AND BELOW TOP OF ROCK, GROUT QUANTITY IS TOTAL USED  
 TO SEAL GRAVEL/ROCK ZONE AND/OR BACKFILL HOLE

BETWEEN EL. 640 AND TOP OF ROCK, GROUT QUANTITY IS TOTAL INJECTED INTO GRAVEL ZONE  
 (EXCLUDING VOLUME REQUIRED TO FILL HOLE)  
 GROUT TAKE FOR GRAVEL ZONES BETWEEN EL. 640 AND TOP OF ROCK IS 0.8 CUBIC FEET



# ATTACHMENT 1

SHEET 31 OF \_\_\_\_\_

SCG 10361

HOLE PSD-8 8.50 ANGLE HOLE

SECOYAH NUCLEAR PLANT

DESCRIPTION	DEPTH	THICKNESS	ELEVATION	GROUT TAKE	ELEVATION	DATE COMPUTED	PULLS	DATE
CONCRETE	0.0	21.5	688.0	0.1	686.2	8/7/90	1.7	8/10/90
CEMENT SEAM	21.5	0.1	666.7				3.2	3/15/90
GRAVEL	21.6	0.1 *	666.6				4.3	
CONCRETE	21.7	0.3	666.5				6.0	3/15/90
GRAVEL	22.0	0.2 *	666.2				10.7	3/26/90
CONCRETE	22.2	1.8	666.0				15.8	
CEMENT SEAM	24.0	0.2	664.3				20.8	
CONCRETE	24.2	1.1	664.1				25.8	
GRAVEL	25.3	0.1 *	663.0				30.7	3/26/90
CONCRETE	25.4	1.2	662.9				35.8	3/27/90
CEMENT SEAM	26.6	0.3	661.7				40.8	
CONCRETE	26.9	1.5	661.4				45.8	
CEMENT SEAM	28.4	0.4	659.9				50.8	3/27/90
GRAVEL	28.8	0.2 *	659.5				55.8	3/28/90
CONCRETE	29.0	10.8	659.3				60.2	3/28/90
CEMENT SEAM	39.8	0.4	648.6				60.8	4/5/90
CONCRETE	40.2	3.6	648.2				61.7	
CEMENT SEAM	43.8	0.3	644.7				63.7	
GRAVEL	44.1	2.9 *	644.4				65.0	4/5/90
WEAK CONCRETE	47.0	0.5	641.5				66.1	4/9/90
CONCRETE	47.5	9.3	641.0				67.1	4/9/90
GRAVEL	56.8	3.1 *	631.8				70.8	4/23/90
CONCRETE	59.9	0.4	628.8				72.7	
GRAVEL	60.3	1.1 *	628.4	0.2	628.3	3/29/90	75.3	
CONCRETE	61.4	0.3	627.3				80.3	
GRAVEL	61.7	1.8 *	627.0				82.9	
CONCRETE	63.5	0.7	625.2				83.2	
GRAVEL	64.2	2.8 *	624.5				85.3	
CONCRETE	67.0	5.2	621.7				87.7	4/23/90
GRAVEL	72.2	0.2 *	616.6	0.5	621.6	4/13/90		
ROCK	72.4	15.3	616.4					
BOTTOM OF HOLE	87.7		601.3	4.5	601.0	4.24/90		

TOTAL = 87.7

HIT SUPPORT STEEL FOR LINER AT 65.1' AND 66.1' (EL. 623.6 AND EL. 622.6)  
 \* = GRAVEL = DENSELY PACKED AND/OR PARTIALLY CEMENTED SAND AND/OR AGGREGATE  
 CONCRETE SECTION CONTAINS 14.3 % GRAVEL

ABOVE EL. 640 AND BELOW TOP OF ROCK, GROUT QUANTITY IS TOTAL USED TO SEAL GRAVEL/ROCK ZONE AND/OR BACKFILL HOLE

BETWEEN EL. 640 AND TOP OF ROCK, GROUT QUANTITY IS TOTAL INJECTED INTO GRAVEL ZONE (EXCLUDING VOLUME REQUIRED TO FILL HOLE)  
 GROUT TAKE FOR GRAVEL ZONES BETWEEN EL. 640 AND TOP OF ROCK IS 0.7 CUBIC FEET

# ATTACHMENT 1

PAGE 32 OF         
**SCG 1 S 361**

SEQUOYAH NUCLEAR PLANT

DISCUSSION

HOLE 39 DRILLED IN 1977

COMPUTED ADJ DATE 8/10/90  
 CHECKED ft DATE 8/10/90

DESCRIPTION	DEPTH	THICKNESS	ELEVATION
CONCRETE	0.0	8.8	685.2
CEMENT SEAM	8.8	0.1	676.4
CONCRETE	8.9	4.7	676.3
SOFT MATERIAL	13.6	0.6 **	671.6
CONCRETE	14.2	1.0	671.0
CAVITY	15.2	3.0 *	670.0
CONCRETE	18.2	1.8	667.0
CAVITY	20.0	1.9 *	665.2
CONCRETE	21.9	0.9	663.3
CAVITY	22.8	1.8 *	662.4
CONCRETE	24.6	1.0	660.6
CEMENT SEAM	25.6	0.1	659.6
CONCRETE	25.7	2.6	659.5
SOFT MATERIAL	28.3	1.6 **	656.9
CONCRETE	29.9	6.1	655.3
CEMENT SEAM	36.0	0.1	649.2
CONCRETE	36.1	1.6	649.1
CEMENT SEAM	37.7	0.1	647.5
CONCRETE	37.8	0.9	647.4
CAVITY	38.7	1.6 *	646.5
CONCRETE	40.3	1.3	644.9
CEMENT SEAM	41.6	0.1	643.6
CONCRETE	41.7	9.2	643.5
SOFT MATERIAL	50.9	2.0 **	634.3
CONCRETE	52.9	1.5	632.3
CAVITY	54.4	3.7 *	630.8
CONCRETE	58.1	1.5	627.1
CAVITY	59.6	1.7 *	625.6
CONCRETE	61.3	5.7	623.9
WEATHERED ROCK	67.0	0.9	618.2
ROCK	67.9	17.9	617.3
BOTTOM OF HOLE	85.8		599.4

Total            85.8

CAVITY AND SOFT MATERIAL WERE DEFINED USING GEOPHYSICAL LOGS  
 THEY WOULD BE EQUIVALENT TO THE GRAVEL ZONE DEFINED AS  
 DENSELY PACKED AND/OR PARTIALLY CEMENTED SAND AND/OR AGGREGATE  
 CONCRETE SECTION CONTAINS 25.3 % GRAVEL

ATTACHMENT 2

SCG1S361

HOLE PSB-1 4.75° ANGLE HOLE

SEQUOYAH NUCLEAR PLANT

DESCRIPTION	DEPTH	THICKNESS	ELEVATION	GROUT TAKE	ELEVATION	DATE	PULLS	DATE
CONCRETE	0.0	25.3	688.2	0.2	685.7	6/7/90	2.0	11/1/89
GRAVEL	25.3	0.4 *	663.0				3.0	11/3/89
CONCRETE	25.7	0.5	662.6				4.0	11/3/89
GRAVEL	26.2	1.2 *	662.1				6.1	11/3/89
CONCRETE	27.4	0.3	660.9				11.1	5/10/90
GRAVEL	27.7	4.1 *	660.6				16.3	
CONCRETE	31.8	0.9	656.5	0.5	659.6	5/11/90	21.3	
GRAVEL	32.7	2.4 *	655.6	0.3	657.0	5/14/90	26.3	
CONCRETE	35.1	0.1	653.2	0.3	652.8	5/16/90	28.1	
GRAVEL	35.2	1.8 *	653.1				28.4	5/10/90
CONCRETE	37.0	4.7	651.3				30.0	5/14/90
CEMENT SEAM	41.7	0.1	646.6	0.5	646.5	5/22/90	31.3	5/14/90
CONCRETE	41.8	2.9	646.5				32.7	5/16/90
GRAVEL	44.7	0.5 *	643.7				34.3	
CONCRETE	45.2	0.4	643.2				35.2	5/16/90
GRAVEL	45.6	1.4 *	642.8				36.2	5/22/90
CONCRETE	47.0	2.4	641.4				36.7	
WEAK CONCRETE	49.4	0.1	639.0	0.5	640.2	5/25/90	39.0	5/22/90
CONCRETE	49.5	14.0	638.9				40.8	5/24/90
GRAVEL	63.5	1.0 *	624.9				45.8	5/24/90
CONCRETE	64.5	4.0	623.9	0.5	620.6	6/4/90	47.6	5/25/90
OPEN SEAM	68.5	0.1	619.9				48.3	5/25/90
ROCK	68.6	0.0	619.8				51.3	5/29/90
CORE LOSS	68.6	0.4	619.8				56.3	
ROCK	69.0	15.4	619.4				61.3	
BOTTOM OF HOLE	84.4		604.1	1.5	604.0	5/31/90	64.3	
							64.5	
							67.4	
							68.6	
							69.3	5/29/90
							70.3	5/30/90
							70.8	
							73.9	
							77.4	
							78.9	
							79.8	
							82.0	
							82.7	
							84.4	5/30/90

TOTAL = 84.4

100% WATER LOSS AT ELEV. 619.9

\* = GRAVEL = DENSELY PACKED AND/OR PARTIALLY CEMENTED SAND AND/OR AGGREGATE  
 CONCRETE SECTION CONTAINS 18.7 % GRAVEL

ABOVE EL. 640 AND BELOW TOP OF ROCK, GROUT QUANTITY IS TOTAL USED  
 TO SEAL GRAVEL/ROCK ZONE AND/OR BACKFILL HOLE

BETWEEN EL. 640 AND TOP OF ROCK, GROUT QUANTITY IS TOTAL INJECTED INTO GRAVEL ZONE  
 (EXCLUDING VOLUME REQUIRED TO FILL HOLE)  
 GROUT TAKE FOR GRAVEL ZONES BETWEEN EL. 640 AND TOP OF ROCK IS 0.5 CUBIC FEET



# ATTACHMENT Z

SHEET 34 OF \_\_\_\_\_  
SCG 19361

SEQUOYAH NUCLEAR PLANT

COMPUTED and DATE 8/10/90  
 CHECKED bt DATE 8/10/90

3<sup>rd</sup> CORE HOLE      HOLE 41      DRILLED IN 1977

DESCRIPTION	DEPTH	THICKNESS	ELEVATION
CONCRETE	0.0	11.0	685.2
CEMENT SEAM	11.0	0.1	674.2
CONCRETE	11.1	4.3	674.1
CEMENT SEAM	15.4	0.1	669.8
CONCRETE	15.5	1.4	669.7
CEMENT SEAM	16.9	0.1	668.3
CONCRETE	17.0	4.7	668.2
SOFT MATERIAL	21.7	3.6 **	663.5
CONCRETE	25.3	1.4	659.9
SOFT MATERIAL	26.7	0.8 **	658.5
CONCRETE	27.5	1.2	657.7
SOFT MATERIAL	28.7	2.2 **	656.5
CONCRETE	30.9	1.2	654.3
CEMENT SEAM	32.1	0.1	653.1
CONCRETE	32.2	7.7	653.0
SOFT MATERIAL	39.9	0.6 **	645.3
CONCRETE	40.5	0.3	644.7
CAVITY	40.8	0.7 *	644.4
CONCRETE	41.5	0.3	643.7
CAVITY	41.8	1.1 *	643.4
CONCRETE	42.9	23.3	642.3
TO: JF ROCK	66.2	0.0	619.0
CAVITY	66.2	0.8	619.0
ROCK	67.0	0.5	618.2
CAVITY	67.5	0.4	617.7
ROCK	67.9	24.6	617.3
BOTTOM OF HOLE	92.5		592.7

Total                      92.5

CAVITY AND SOFT MATERIAL WERE DEFINED USING GEOPHYSICAL LOGS  
 THEY WOULD BE EQUIVALENT TO THE GRAVEL ZONE DEFINED AS  
 DENSELY PACKED AND/OR PARTIALLY CEMENTED SAND AND/OR AGGREGATE  
 CONCRETE SECTION CONTAINS 19.9 % GRAVEL

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ATTACHMENT 3

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WYAH NUCLEAR PLANT

COMPUTED AND DATE 8/10/90 RECORD OF DRILL HOLE  
CHECKED BT DATE 8/10/90 PROJECT SQN

SHEET 1 OF 1

Hole Number PSD-1 Angle hole		Location ERCW PUMPING STATION 25.5' N, 28.9' E of centerline of P. S.			Geologic Formation Conasauga	
Elev. of surface 688.3					Elev. of Water Loss None	
Elev. Top of Rock 617.9		Thickness of Concrete 70.4'			Elev. of Water Gain None	
Elev. Bottom of Hole 602.3		Size of Core NWX			Driller J. B. Payne	
		Bottom of Weathering 611.6			Date Start 9/22/90	Date End 1/3/90
Material	Elev. of Stratum	Angle Depth from Surface	Thickness of Stratum	Dip	Description	
Concrete	688.3	0.0	70.4		Solid concrete with densely packed and/or partially cemented sand and/or aggregate	
					670.2 to 669.6, 669.4 to 667.3, 667.0 to 665.4, 663.8 to 658.2, 655.6 to 653.5, 645.9 to 641.0, 635.0 to 634.6, 634.2 to 632.4, 631.9 to 631.8, 631.5 to 623.7;	
					cement seam 647.4 to 647.0, 646.4 to 645.9	
Limestone	617.9	70.6	15.6	70°	Fine grained, medium grey limestone with shale stringers; slightly weathered parting	
					615.5; slightly weathered shale	
					612.0 to 611.6	
Bottom of Hole	602.3	86.3				

Remarks:

Hole drilled 4.75° from vertical at S 11° 52' E  
Hole located 4' from east edge of cell  
Piece of burlap bag at concrete/rock interface, otherwise good bond

Logged By A. D. Soderberg  
NE Representative

**SCG1S361**

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SEQUOYAH NUCLEAR PLANT

COMPUTED ANX DATE 8/10/90 RECORD OF DRILL HOLE  
CHECKED ft DATE 8/10/90 PROJECT   SQN  

SHEET 2 OF 2

Hole Number PSD-2		Location ERCW PUMPING STATION 25.2' N, 27.2' E of centerline of P. S.			Geologic Formation Conasauga
Elev. of surface 688.3					Elev. of Water Loss None
Elev. Top of Rock 617.9		Thickness of Concrete 70.7'			Elev. of Water Gain None
Elev. Bottom of Hole 602.0		Size of Core NWx			Driller J. B. Payne
		Bottom of Weathering 616.2			Date Start 9/20/89
					Date End 3/9/90
Material	Elev. of Stratum	Depth from Surface	Thickness of Stratum	Dip	Description
Limestone/Shale	617.6	70.7	15.6	70°	Fine grained, medium grey
					limestone with interbedded
					lenses of shale; slightly
					weathered near vertical joint
					616.7 to 616.2; core loss 614.5
					to 614.1
Bottom of Hole	602.0	86.3			

Remarks:

Logged By A. D. Soderberg  
NE Representative



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RECORD OF DRILL HOLE  
 COMPUTED BY AD DATE 8/10/90 PROJECT SQN

CHECKED ht DATE 8/10/90 SHEET 1 OF 2

Hole Number PSD-2	Location ERCW PUMPING STATION 25.2' N, 27.2' E of centerline of P. S.		Geologic Formation Conasauga		
Elev. of surface 688.3			Elev. of Water Loss None		
Elev. Top of Rock 617.9	Thickness of Concrete 70.7'		Elev. of Water Gain None		
Elev. Bottom of Hole 602.0	Size of Core NWX		Driller J. B. Payne		
		Bottom of Weathering 616.2	Date Start 9/20/89	Date End 3/9/90	
Material	Elev. of Stratum	Depth from Surface	Thickness of Stratum	Dip	Description
Concrete	688.3	0.0	70.7		Solid concrete with densely packed and/or partially cemented sand and/or aggregate
					669.9 to 664.7, 663.4 to 660.4,
					660.2 to 659.7, 659.5 to 657.4,
					655.2 to 653.7, 653.4 to 653.3,
					646.1 to 645.9, 645.7 to 640.2,
					633.9 to 633.1, 632.8 to 631.7,
					631.4 to 630.9, 630.7 to 626.7,
					626.4 to 626.3, 626.1 to 625.6,
					625.5 to 623.7, 623.4 to 622.8,
					622.5 to 622.2; cement seam
					646.3 to 646.1; weak concrete
					660.4 to 660.2, 659.5 to 657.4,
					645.9 to 645.7, 625.6 to 625.5

Remarks:  
 Hole drilled vertical  
 Hole located 4' from east edge of cell  
 Sloping top of rock with very good bond  
 and no separation at concrete/rock contact

Logged By A. D. Soderberg  
 NE Representative

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## ATTACHMENT 3

SEQUOYAH NUCLEAR PLANT

Attachment 6  
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Rev. 0COMPUTED and DATE 8/10/90CHECKED ht DATE 8/10/90RECORD OF DRILL HOLE  
PROJECT SQN

SHEET 1 OF 2

Hole Number PSD-5 Angle hole		Location ERCW PUMPING STATION 18.5' N, 13.0' E of centerline of P. S.			Geologic Formation Conasauga	
Elev. of surface 688.0					Elev. of Water Loss 100 % @ 609.0	
Elev. Top of Rock 615.7		Thickness of Concrete 72.3'			Elev. of Water Gain None	
Elev. Bottom of Hole 599.3		Size of Core NWX			Driller C. Grosshein	
		Bottom of Weathering 608.9			Date Start 10/25/89	Date End 2/12/90
		Angle				
Material	Elev. of Stratum	Depth from Surface	Thickness of Stratum	Dip	Description	
Concrete	688.0	0.0	72.3		Solid concrete with densely packed and/or partially cemented sand and/or aggregate	
					627.7 to 627.2, 626.4 to 626.2, 625.9 to 625.7, 624.9 to 624.6, cement with sand 627.2 to 627.0	
					cement with aggregate 627.0 to 626.4; cement seam 666.5 to 666.1, 644.1 to 643.9, 643.7 to 643.3, 643.0 to 642.2, 641.9 to 641.0, 640.4 to 639.9, 626.2 to 625.9, 620.2 to 620.0	

## Remarks:

Hole drilled 4.75° from vertical at N 11° 52' W  
 Hole located 21.5' from east edge of cell  
 Slight opening/separation around hole at  
 concrete/rock interface

Logged By A. D. Soderberg  
 NE Representative







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SEQUOYAH NUCLEAR PLANT

RECORD OF DRILL HOLE

COMPUTED 202 DATE 8/10/90

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CHECKED It DATE 8/10/90

SHEET 1 OF 2

Hole Number PSD-6		Location ERCW PUMPING STATION 18.8' N, 11.1' E of centerline of P. S.			Geologic Formation Conasauga	
Elev. of surface 688.0					Elev. of Water Loss 100 % @ 598.5	
Elev. Top of Rock 615.5		Thickness of Concrete 72.5'			Elev. of Water Gain None	
Elev. Bottom of Hole 597.8		Size of Core NWX			Driller J. B. Payne	
		Bottom of Weathering 598.5			Date Start 10/24/89	Date End 1/25/90
Material	Elev. of Stratum	Depth from Surface	Thickness of Stratum	Dip	Description	
Concrete	688.0	0.0	72.5		Solid concrete with densely packed and/or partially cemented sand and/or aggregate zones	
					644.3 to 643.8, 642.9 to 642.5,	
					642.2 to 642.0, 632.9 to 632.6,	
					632.3 to 631.9, 631.8 to 631.5,	
					630.2 to 626.9; weak concrete	
					643.3 to 642.9, 626.7 to 626.4;	
					cement seam 643.7 to 643.5,	
					625.1 to 624.0; cement with	
					sand 642.0 to 641.3, 621.6 to	
					620.7	
Core Loss	615.7	72.3	4.5		Core ground by driller	
Limestone	611.2	76.8	13.4	60°	Fine grained, medium grey	
					limestone with shale stringers;	

Remarks:

Hole drilled vertical  
Hole located 17.5' from east edge of cell  
Tight bond with some separation on one side of hole

Logged By A. D. Soderberg  
NE Representative





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SEQUOYAH NUCLEAR PLANT

COMPUTED QD DATE 8/10/90 RECORD OF DRILL HOLE  
PROJECT SON

SHEET 1 OF 1

CHECKED fat DATE 8/10/90

Hole Number PSD-7	2.4° Angle hole	Location ERCW PUMPING STATION 25.3' N, 28.0' E of centerline of P. S.			Geologic Formation Conasauga
Elev. of surface 688.3					Elev. of Water Loss 616.4, 614.4, 610.0
Elev. Top of Rock 617.6		Thickness of Concrete 70.7'			Elev. of Water Gain None
Elev. Bottom of Hole 602.1		Size of Core NWX			Driller J. B. Payne
		Bottom of Weathering 610.6			Date Start 3/19/90
					Date End 4/27/90
Material	Elev. of Stratum	Angle Depth from Surface	Thickness of Stratum	Dip	Description
Concrete	688.3	0.0	70.7		Solid concrete with zones of densely packed and/or partially cemented sand and/or aggregate
					670.1 to 667.5, 667.1 to 666.2, 666.0 to 665.0, 663.5 to 660.2, 660.1 to 659.9, 659.3 to 657.9, 655.6 to 653.7, 646.2 to 642.5, 642.0 to 640.7, 634.9 to 634.3, 633.6 to 632.8, 632.6 to 624.3, 624.1 to 623.4; cement seam
					647.4 to 641.2, 646.6 to 646.2;
					ROCK weak concrete 642.5 to 642.0
Limestone	617.6	70.8	15.5	70°	Fine grained, medium grey limestone with interbedded lenses of shale; slightly weathered parting 617.0, 616.4, 614.4; highly weathered parting
Bottom of Hole	602.1	86.3			610.6

Remarks: Tight contact at concrete/rock interface  
Hole drilled 2.4° from vertical at S 12° E  
Hole located 5' from east edge of cell

Logged By A. D. Soderberg  
NE Representative



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SEQUOYAH NUCLEAR PLANT

RECORD OF DRILL HOLE

COMPUTED W.D.

DATE 8/10/90

PROJECT SON

SHEET 1 OF 1

CHECKED lit

DATE 8/10/90

Hole Number PSD-8	Angle hole 8.5°	Location ERCW PUMPING STATION 18.4' N, 11.9' E of centerline of P. S.			Geologic Formation Conasauga
Elev. of surface 688.0					Elev. of Water Loss None
Elev. Top of Rock 616.4		Thickness of Concrete 71.6'			Elev. of Water Gain None
Elev. Bottom of Hole 601.3		Size of Core NWX			Driller J. B. Payne
		Bottom of Weathering -			Date Start 3/13/90
		Angle			Date End 4/23/90
Material	Elev. of Stratum	Depth from Surface	Thickness of Stratum	Dip	Description
Concrete	688.0	0.0	71.6		Solid concrete with zones of densely packed and/or partially cemented sand and/or aggregate
					666.6 to 666.5, 666.2 to 666.0, 663.0 to 662.9, 659.5 to 659.3, 644.4 to 641.5, 631.8 to 628.8, 628.4 to 627.3, 627.0 to 625.2, 624.5 to 621.7, 616.5 to 616.4; cement seam 666.7 to 666.6, 664.3 to 664.1, 661.7 to 661.4, 659.9 to 659.5, 648.6 to 648.2, 644.7 to 644.4; weak concrete
					641.5 to 641.0
Limestone	616.4	72.4	15.1	70°	Fine grained, medium grey limestone with interbedded shale lenses
Bottom of Hole	601.3	87.7			

Remarks:

Hole drilled 8.5° from vertical at S 12° E  
Hole drilled in area of hole 39 at el. 629'  
0.2' aggregate zone at concrete/rock interface, not bonded

Logged By A. D. Soderberg  
NE Representative

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SEQUOYAH NUCLEAR PLANT

RECORD OF DRILL HOLE

PROJECT SQN

SHEET 1 OF 1

COMPUTED ADJ DATE 8/10/90CHECKED fst DATE 8/10/90

Hole Number PSB-1	Angle hole	Location ERCW PUMPING STATION 24.8' S, 29.7' E of centerline of P. S.			Geologic Formation Conasauga
Elev. of surface 688.2					Elev. of Water Loss 100% at 619.9
Elev. Top of Rock 619.8		Thickness of Concrete 68.4'			Elev. of Water Gain None
Elev. Bottom of Hole 604.1		Size of Core NWX			Driller J. B. Payne
		Bottom of Weathering 618.3			Date Start 11/1/90
					Date End 5/30/90
Material	Elev. of Stratum	Angle Depth from Surface	Thickness of Stratum	Dip	Description
Concrete	688.2	0.0	68.4		Solid concrete with densely packed and/or partially cemented sand and/or aggregate
					663.0 to 662.6, 662.1 to 650.9,
					660.6 to 656.5, 655.6 to 653.2,
					653.1 to 651.3, 643.7 to 643.2,
					642.8 to 641.4, 624.9 to 623.9;
					weak concrete 639.0 to 638.9;
					cement seam 646.6 to 646.5;
					mud seam 619.9 to 619.8;
Limestone/shale	619.8	68.6	15.7	70°	Fine grained, medium grey limestone with interbedded sh.; moderately weathered parting
					618.4; moderately weathered 45° joint 618.3
Bottom of Hole	604.1	84.4			

## Remarks:

Hole drilled 4.75° from vertical at N 11° 52' W Logged By A. D. Soderberg  
Hole located 4' from east edge of cell NE Representative  
Mud seam at concrete/rock interface



ATTACHMENT 5

SHEET 45 OF

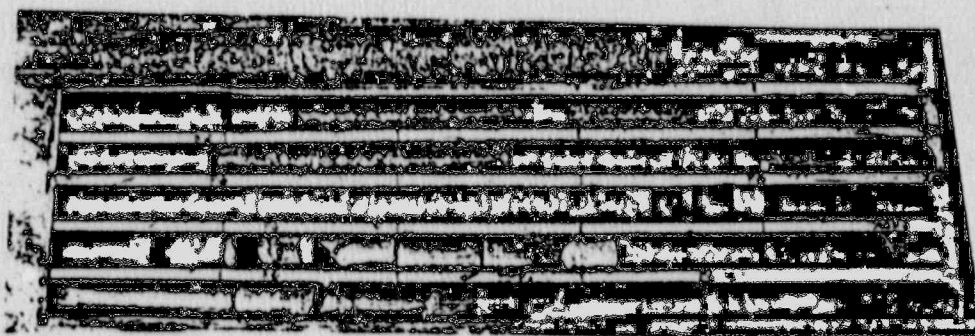
SCG1S361

SEQUOYAH NUCLEAR PLANT

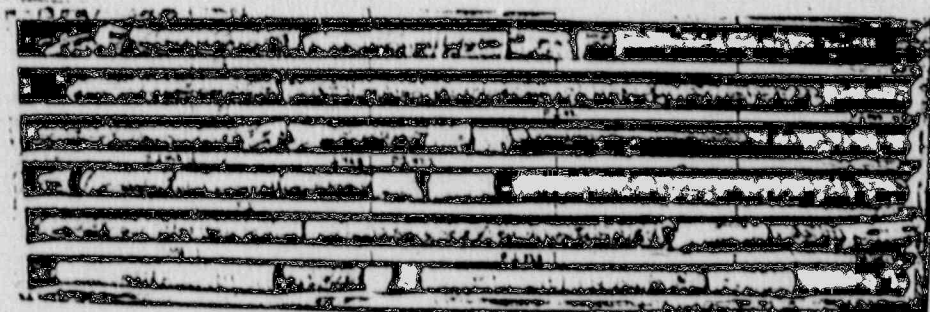
SEQUOYAH NUCLEAR PLANT  
FOUNDATION INVESTIGATION EVALUATION  
ERCW PUMPING STATION  
ELEMENT D

COMPUTED QDA DATE 8/10/90  
CHECKED bt DATE 8/10/90

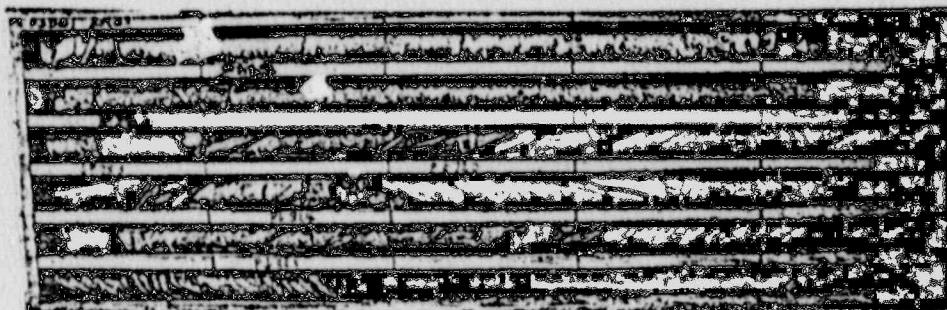
HOLE PSD-1  
Surface El. 688.3 (0.0')  
Top of Rock 617.9 (70.6')  
Bottom of Hole 602.3 (86.3')



BOX 1 0' - 30'



BOX 2 30' - 60'



BOX 3 60' - 90'

FOR INFORMATION ONLY



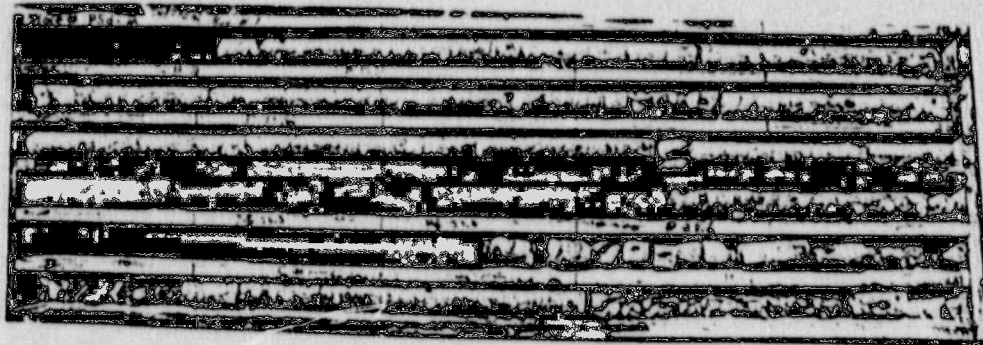
ATTACHMENT 5

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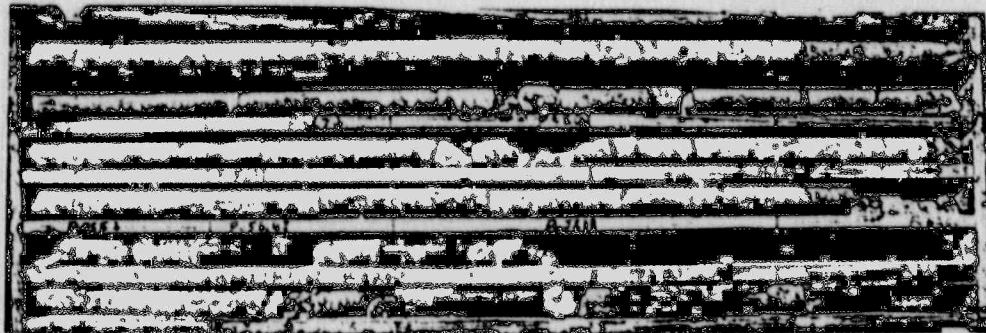
SEQUOYAH NUCLEAR PLANT  
FOUNDATION INVESTIGATION EVALUATION  
ERCW PUMPING STATION  
ELEMENT D

SEQUOYAH NUCLEAR PLANT  
COMPUTED ADD DATE 8/10/70  
CHECKED ft DATE 8/10/70

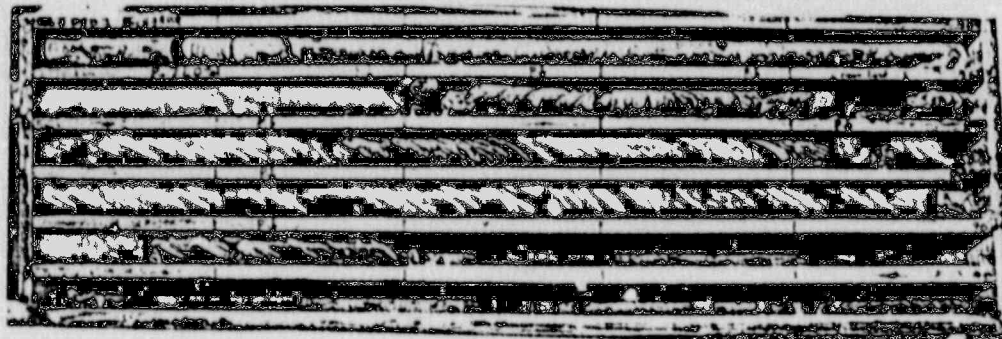
HOLE PSD-2  
Surface El. 688.3 (0.0')  
Top of Rock 617.6 (70.7')  
Bottom of Hole 602.0 (86.3')



BOX 1 6.1' - 35'



BOX 2 35' - 65'



BOX 3 65' - 95'

FOR INFORMATION ONLY

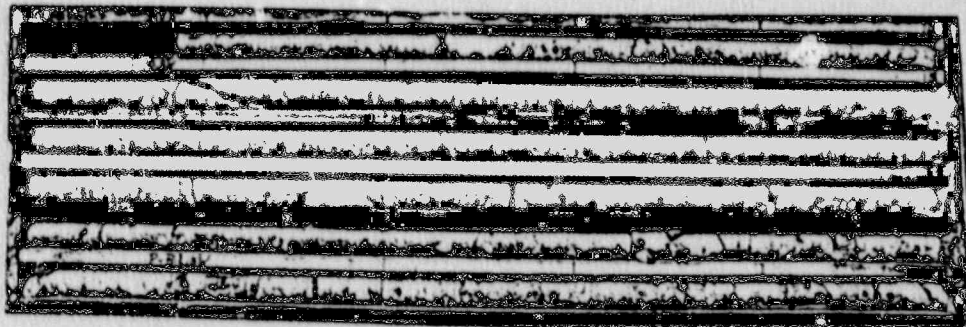
ATTACHMENT 5

SEQUOYAH NUCLEAR PLANT  
FOUNDATION INVESTIGATION EVALUATION  
ERCW PUMPING STATION  
ELEMENT D

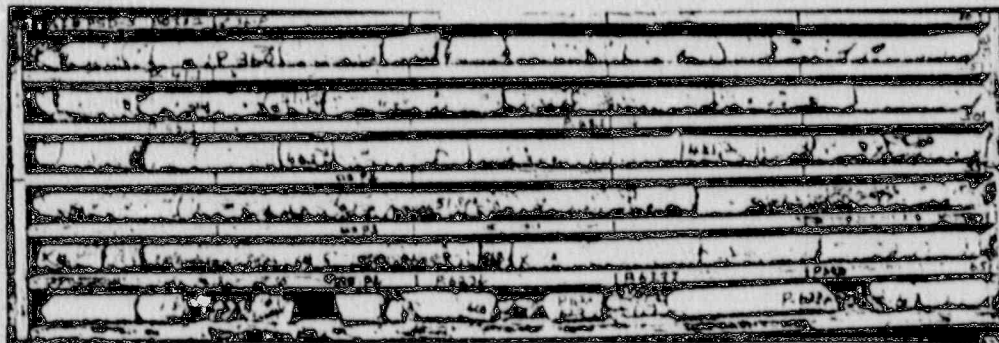
COMPUTED QDA DATE 8/10/90

CHECKED fst DATE 8/10/90

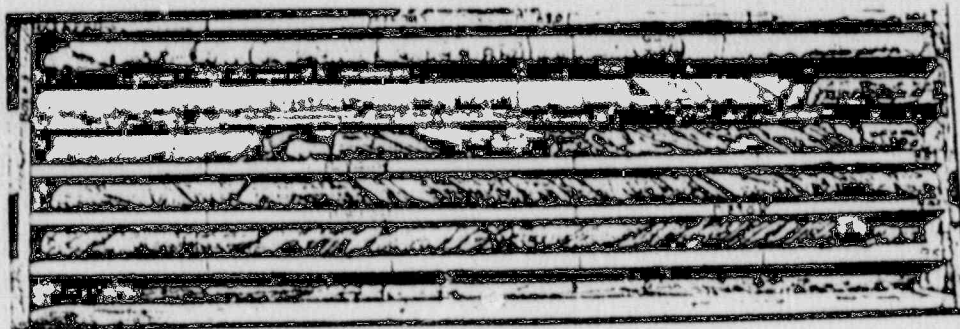
HOLE PSD-5  
Surface El. 688.0 (0.0')  
Top of Rock 615.7 (70.6')  
Bottom of Hole 599.3 (89.0')



BOX 1 5.8' - 35'



BOX 2 35' - 65'



BOX 3 65' - 95'

FOR INFORMATION ONLY



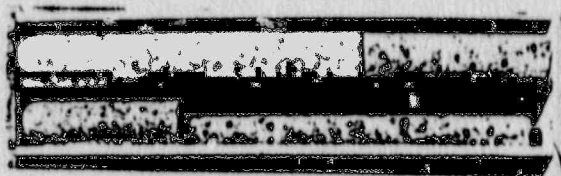
ATTACHMENT 5

SEQUOYAH NUCLEAR PLANT

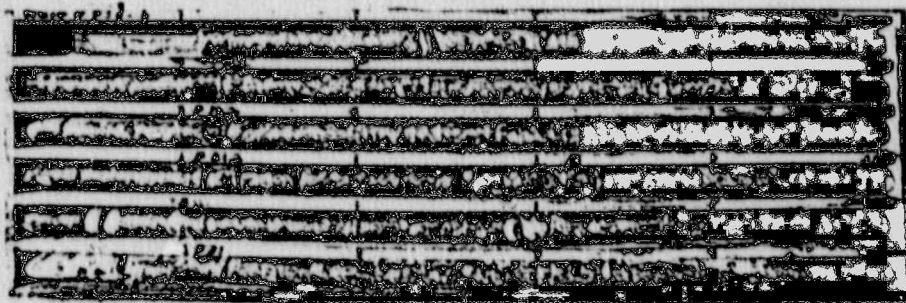
SEQUOYAH NUCLEAR PLANT  
FOUNDATION INVESTIGATION EVALUATION  
ERCW PUMPING STATION  
ELEMENT D

COMPUTED apj DATE 8/10/90  
CHECKED fst DATE 8/10/90

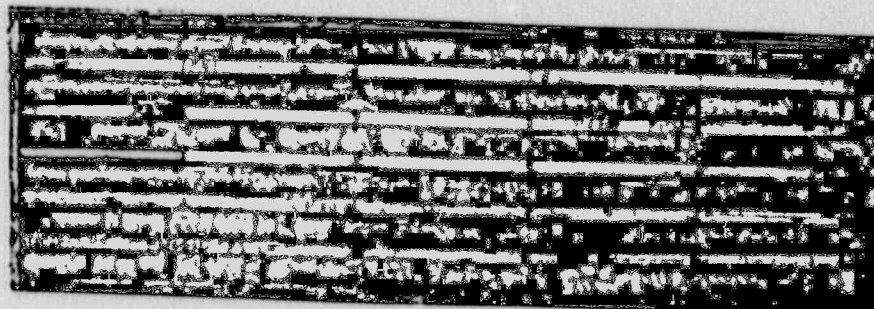
HOLE PSD-6  
Surface El. 688.0 (0.0')  
Top of Rock 615.5 (72.5')  
Bottom of Hole 597.8 (90.2')



BOX 1 0' - 6.1'



BOX 2 6.1' - 35'



BOX 3 35' - 65'



BOX 4 65' - 95'

FOR INFORMATION ONLY



ATTACHMENT 5

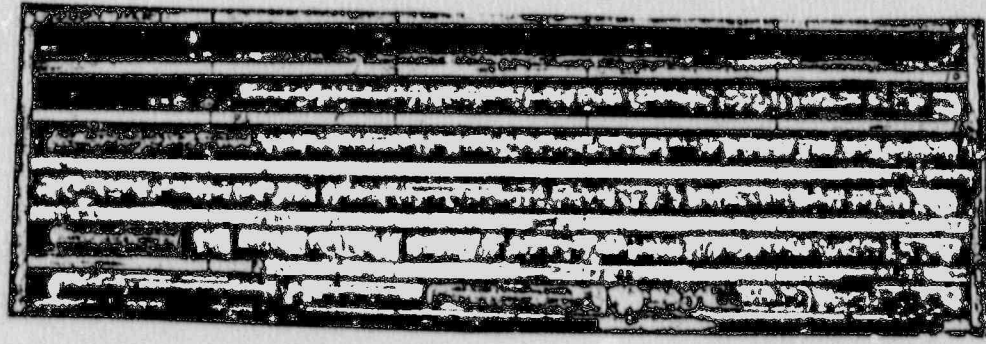
SCG18361

SEQUOYAH NUCLEAR PLANT

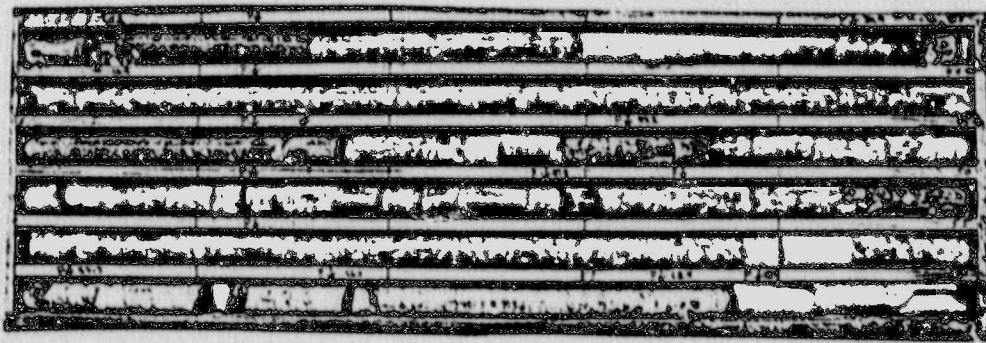
SEQUOYAH NUCLEAR PLANT  
FOUNDATION INVESTIGATION EVALUATION  
ERCW PUMPING STATION  
ELEMENT D

COMPUTED ADJ DATE 8/10/90  
CHECKED BT DATE 8/10/90

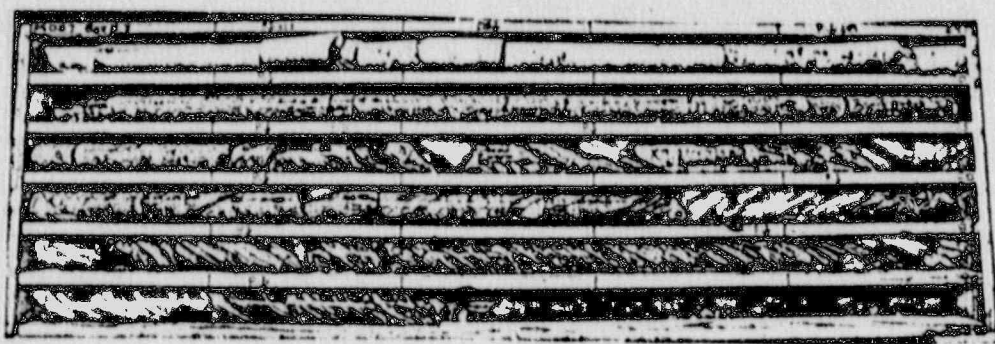
HOLE PSD-7  
Surface El. 688.3 (0.0')  
Top of Rock 617.6 (70.8')  
Bottom of Hole 602.1 (86.3')



BOX 1 6.1' - 30'



BOX 2 30' - 60'



BOX 3 60' - 90'

FOR INFORMATION ONLY

ATTACHMENT 5

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SEQUOYAH NUCLEAR PLANT

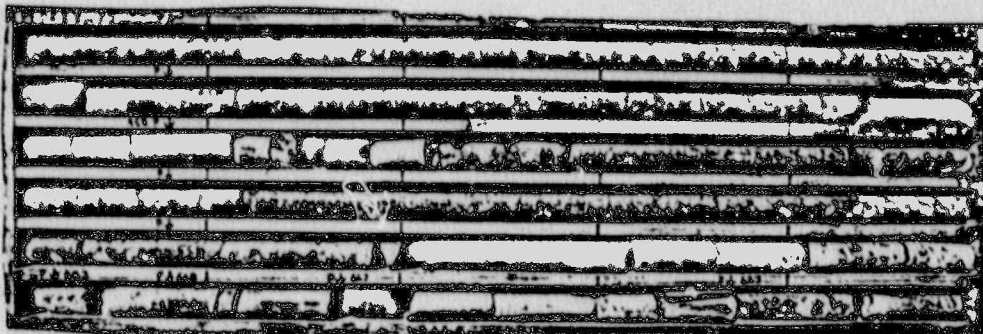
SEQUOYAH NUCLEAR PLANT  
FOUNDATION INVESTIGATION EVALUATION  
ERCW PUMPING STATION  
ELEMENT D

COMPUTED RDJ DATE 3/18/90  
CHECKED fst DATE 8/10/90

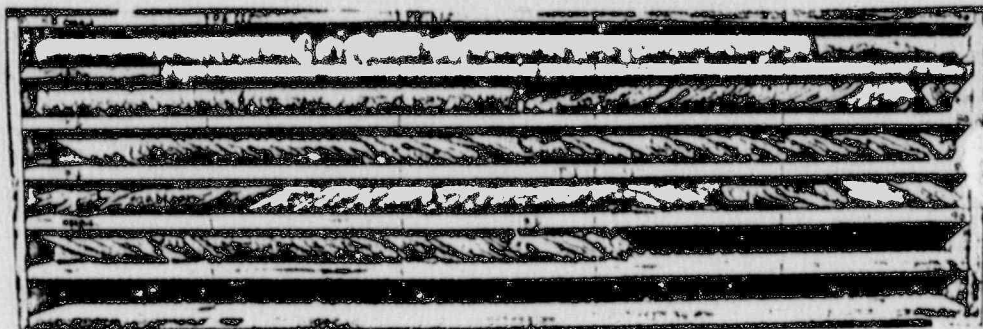
HOLE PSD-8  
Surface El. 688.0 (0.0')  
Top of Rock 616.4 (72.4')  
Bottom of Hole 601.3 (87.7')



BOX 1 6.0' - 35'



BOX 2 35' - 65'



BOX 3 65' - 95'

FOR INFORMATION ONLY



# ATTACHMENT 6

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SEQUOYAH NUCLEAR PLANT

SEQUOYAH NUCLEAR PLANT  
FOUNDATION INVESTIGATION EVALUATION  
ERCW PUMPING STATION  
ELEMENT B

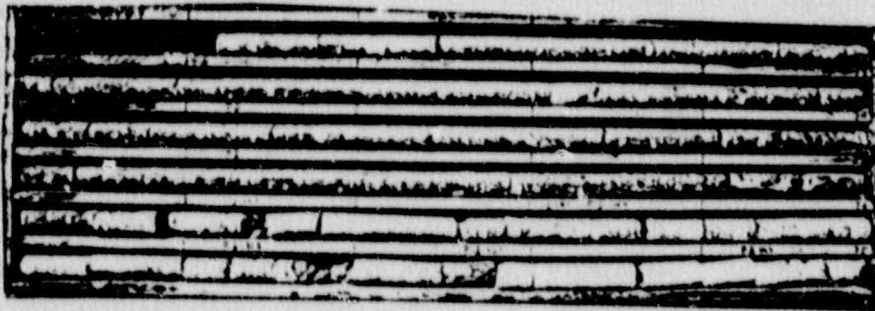
COMPUTED 2.0.8 DATE 9/10/70

CHECKED fst DATE 8/10

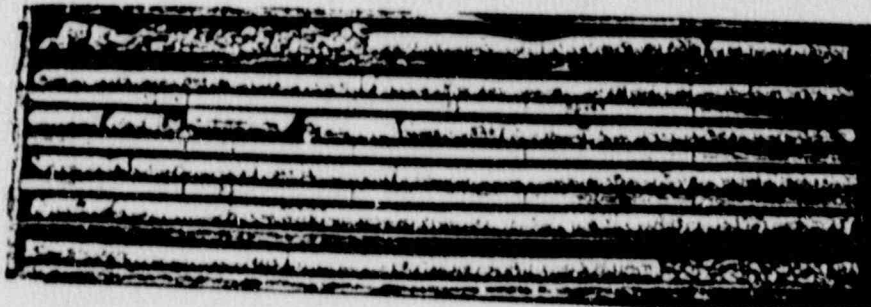
HOLE PSB-1  
Surface El. 688.2 (0.0')  
Top of Rock 619.8 (68.6')  
Bottom of Hole 604.1 (84.4')



BOX 1 0' - 6.1'



BOX 2 6.1' - 35'



BOX 3 35' - 65'



BOX 4 65' - 95'

FOR INFORMATION ONLY



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SEQUOYAH NUCLEAR PLANT

COMPUTED ADD DATE 8/10/90

ATTACHMENT 3

CHECKED fst DATE 8/10/90

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DRILLING LOG

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Access Cells:

Backfill \_\_\_\_\_ or Pressure Grout \_\_\_\_\_

NE. Rep. \_\_\_\_\_

Hole No. PSD-1 Date 9-22-89 Sheet 1 of 5  
Type of Hole Core Size 4 1/8 NWX  
Hole begun 9-22-89 Hole completed 1-2-90  
Pumping Station:  
Grout above el. 640; Yes X No \_\_\_\_\_  
NE Rep. A. D. [Signature]  
Lake el \_\_\_\_\_ ft

Location of Hole:	
Angle of Hole:	
<u>688.3</u>	Concrete Elev. ft.
<u>617.9</u>	Elev. Top-of-rock ft.
<u>602.3</u>	Bottom of hole Elev. ft.

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
1	1.6	1.6	100	-	0	1.6	START 9-22-89 drill 1.0' in concrete End 9-22-89 4" bit
2	1.5	1.5	100	-	0	3.1	START 9-25-89 conc. drill 0.6' concrete, hit rebar AT 3.1'
3	1.0	1.0	100	-	0	4.1	CUT rebar in conc., constr. joint AT 3.5' END 9-25-89
4	1.9	1.9	100	-	0	6.0	START 10-19-89, 3" bit conc. end
5	4.9	4.9	100	-	0	10.9	NWX bit, conc. end 10-19-89
6	5.7	5.7	100	-	0	16.0	START 10-20-89, conc. conc. to 18.2, sand and coarse aggregate 18.2 to 18.8
7	3.0	2.4	80	-	AT	19.0	ADD 10-20-89 Have water return but couled to river.

ADD 10-20-89

W.H. Lee  
Cognizant Engineer

J.B. Payne  
Drill Foreman

D.E. Nall ZIRC 10510 10-13-89  
Verify location and accuracy of template (of Attachment 1)  
QC Inspector. And Accuracy of template (of Attachment 1)

| 89-064

Inclinometer ID No. \_\_\_\_\_

**SCG1S361**

APPENDIX A

SEQUOYAH NUCLEAR PLANT

ATTACHMENT 3  
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COMPUTED RD DATE 8/10/90

CHECKED ft DATE 8/10/90

DRILLING LOG

Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hole No. P5D-1 Date 11-16-89 Sheet 2 of 5

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
8	1.5	0	0	-	To river	20.5'	conc. 18.8 to 19.0 end 10-20-89 11-14-89 grout hole w/ 2:1 red dye Drill on 11-16-89; red grout 18.2 to 18.8, concrete 18.8 to 19.0, sand & gravel 19.0 to 20.5 (no recovery of gravel) end 11-16-89 Grout with MC-500 and red dye on 11-17-89, redrill grout to 20.5 drill on 11-20-89, gravel 20.5 to 20.6 gravel with grout 20.6 to 21.0, gravel 21.0 to 21.1, weak concrete 21.1 to 21.3 concrete 21.3 to 21.4, gravel 21.4 to 23.0, concrete 23.0 to 24.6, gravel 24.6 to 24.8 (no recovery of gravel) end 11-20-89 Grout with MC-500 on 11-21-89 start drilling 11-27-89, grout 24.6 to 25.9, grout with gravel 25.9 to 26.3
9	0.8	0.2	25%	-	to river	21.3	
10	3.5	1.7	49%	-	0	24.8	
11	1.5	0.9	27%	-	0	26.3	
12	2.4	-	10%	-	to river	28.7	continue drill in gravel with limited recovery, pieces of aggregate

W. H. Lee  
Cognizant Engineer

J. B. Payne  
Drill Foreman



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SEQUOYAH NUCLEAR PLANT

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DRILLING LOG

Continuation Sheet

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Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hole No. PSD-1 Date 11-27-89 Sheet 3 of 5

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
13	1.7	0.1	10%±	-	to river	30.4	continue drilling in gravel, weak concrete 30.2 to 30.3 end 11-27-89
14	0.9	0.9	100%	-	-	31.3	11-30-89 drill to 31.3 All conc. end 11-30-89, gravel bottom of hole
15	3.6	1.5		-	to river	34.9	12-4-89, drill out gravel 21.3 to 30.5, conc. 31.3 to 32.8, gravel 32.8 to 34.9
16	1.3	1.3	100%	-	-	36.2	conc. 34.9 to 36.2 end 12-4-89
17	5.0	5.0	100%	-	-	41.2	12-5-89, conc. 36.2 to 41.0, CEMENT SEAM 41.0 to 41.2 end 12-5-89 end 12-5-89
18	1.8	1.3	72	-	to river	43.0	CEMENT SEAM 41.2 to 41.4, conc. 41.4 to 42.0, cement SEAM 42.0 to 42.5, gravel 42.5 to 43.0
19	1.7	0	0	-	to river	44.7	gravel - no recovery end 12-5-89
20	1.1	0	0	-	to river	45.8	gravel 3 pieces recovered 12-9-89
21	1.0	-	0	-	to river	46.8	gravel - some recovery

W. H. Lee  
Cognizant Engineer

J. B. Payne  
Drill Foreman



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SEQUOYAH NUCLEAR PLANT

ATTACHMENT 3

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DRILLING LOG

Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hole No. PSD-1 Date 12-9-89 Sheet 4 of 5

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
22	0.4	0	0	-	to river	47.2	cont. 12-9-89, GRAVEL NO RECOVERY grout end 12-9-89
23	4.1	3.8	93	-	to river	51.3	12-11-89: GRAVEL 47.2 to 47.5, CONC. 47.5 to 51.3
24	4.6	2.6	56	-	to river	55.9	CONC. 51.3 to 53.5, GRAVEL 53.5 to 53.9, CONC. 53.9 to 54.3, GRAVEL 54.3 to 55.9
25	1.9	0.8	42	-	to river	57.8	GRAVEL 55.9 to 56.1, CONC. 56.1 to 56.6, GRAVEL 56.6 to 56.7, 12/11/89 GRAVEL 56.7 to 57.0, GRAVEL 57.0 to 57.8; grouted end 12/11/89
26	6.5	0.1	1	-	to river	64.3	12/14/89 GRAVEL 57.8 to 61.7 CONC. 61.7 to 61.8, GRAVEL 61.8 to 64.3 end 12/15/89
27	2.6	75	75	-	to river	66.3	start 1-3-90, GRAVEL to 67.8, CONC. 64.8 to 66.3
28	4.3	4.3	100	-	to river	70.6	CONC. to 70.6, OVERLAP 245 70.6, TOP OF ROCK 70.6
29	2.5	2.5	100	-	to river	73.1	ROCK to 73.1
30	2.2	2.2	100	-	to river	75.3	ROCK to 75.3

W.H. Lee  
Cognizant Engineer

J.B. Payne  
Drill Foreman





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SEQUOYAH NUCLEAR PLANT

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DRILLING LOG

Sequoyah Nuclear Plant  
ERCH Pumping Station And Access Roadway Cells

Access Cells:

Backfill \_\_\_\_\_ or Pressure Grout \_\_\_\_\_  
NE. Rep. \_\_\_\_\_

Hole No. PSD-2 Date 9-20-89 Sheet 1 of 6  
Type of Hole Cone Size 4" ANWX  
Hole begun 9-20-89 Hole completed 2-9-90  
Pumping Station:  
Grout above el. 640: Yes X No \_\_\_\_\_  
NE Rep. Art Soderberg  
Lake el \_\_\_\_\_ ft

Location of Hole:	
Angle of Hole:	
<u>688.3</u>	Concrete Elev. ft.
<u>617.6</u>	Elev. Top-of-rock ft.
<u>602.0</u>	Bottom of hole Elev. ft.

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. Jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
1	0.4	0.4	100	-	0	0.4	Started 9-20-89, 4" bit hit rebar, End 9-20-89
2	0.1	0.1	100	-	0	0.5	Start 9-21-89, cut rebar End 9-21-89
3	0.4	0.4	100	-	0	0.9	Start 10-11-89, conc. 3" bit End 10-11-89
4	1.6	1.6	100	-	0	2.5	Start 10-12-89, conc.
5	0.5	0.5	100	-	0	3.0	conc. hit rebar at 3.0
6	1.1	1.1	100	-	0	4.1	conc. contact at 3.5 - uneven. End 10-12-89
7	2.0	2.0	100	-	0	6.1	Start 1-8-90 conc.

W H Lee  
Cognizant Engineer

J B Payne  
Drill Foreman

DE Hall I.R. CS90510 10-13-89  
QC Inspector. Verify location/angle of hole (Ref. 2.11, 3.2, 4.2) And Accuracy of template (of Attachment 1)

Inclinometer ID No. 78023

189-0641



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SEQUOYAH NUCLEAR PLANT

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DRILLING LOG  
Continuation Sheet

Sequoyah Nuclear Plant  
ERCH Pumping Station And Access Roadway Cells

Hole No. PSP-2 Date 8-90 Sheet 2 of 6

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
8	5.0	5.0	100	-	0	11.1	CONC. END 1-8-90
9	0.9	0.9	100	-	0	12.0	START 1-9-90, CONC.
10	4.5	4.5	100	-	0	16.5	CONC.
11	4.6	1.9	41	-		21.1	CONC 16.5 to 18.9, GRAVEL 18.9 to 21.1; END 1-9-90
12	2.2	0.0	0	-		23.3	START 1-17-90, GRAVEL 21.1 to 23.3
13	0.9	0.1	25	-		23.7	GRAVEL 23.3 to 23.6, CONC. 23.6 to 23.7, END 1-17-90
14	2.6	1.2	46	-		26.3	START 1-19-90, CONC. 23.7 to 24.9, GRAVEL 24.9 to 26.3
15	1.0	0.0	0	-		27.3	START 1-22-90, GRAVEL 26.3 to 27.3
16	1.3	0.2	15	-		28.6	GRAVEL 27.3 to 27.9, CONC. 27.9 to 28.1
17	3.1	1.0	32	-		31.7	GRAVEL 28.1 to 28.6, CONC. 28.6 to 28.8, GRAVEL 28.8 to 30.9, CONC. 30.9 to 31.7

W.H. Lee  
Cognizant Engineer.

Edwin Clunk  
Drill Foreman.

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SEQUOYAH NUCLEAR PLANT

APPENDIX A

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DRILLING LOG  
Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hole No. P2D-2 Date 1-22-90 Sheet 3 of 6

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
18	2.3	1.4	61	-		34.0	conc. 31.7 to 33.1, gravel 33.1 to 34.0
19	2.7	2.0	74	-		36.7	gravel 34.0 to 34.6, conc 34.6 to 34.9, gravel 34.9 to 35.0, conc. 35.0 to 36.7 end 1-22-90
20	2.2	2.2	100	-		38.9	start 1-24-90, conc 36.7 to 38.9
21	2.4	2.4	100	-		41.3	conc. 38.9 to 41.3
22	2.3	1.1	48	-	to river	43.6	conc. 41.3 to 42.0, cement seam 42.0 to 42.2, gravel 42.2 to 42.4, weak conc. 42.4 to 42.6, gravel 42.6 to 43.6, end 1-24-90
23	3.1	0.0	0	-	to river	46.7	start 1-29-90, gravel 43.6 to 46.7, end 1-29-90
24	1.3	0.0	0	-	to river	48.0	start 2-1-90, gravel 46.7 to 48.0, end 2-1-90 2-7-90, TV camera not working grouted hole w/out video

W H Lee  
Cognizant Engineer

[Signature]  
Drill Foreman



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SEQUOYAH NUCLEAR PLANT

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**DRILLING LOG**  
Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Co

Hole No. PSD-2 Date 2-13-90 Sheet 4 of 6

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
25	3.3	3.2	97	-	to river	51.3	Start 2-13-90, gravel 48.0 to 48.1, conc. 48.1 to 51.3 end 2-13-90
26	2.9	2.9	100	-	0	54.2	Start 2-14-90, conc. 51.3 to 54.2
27	0.8	0.2	25	-	to river	55.0	conc. 54.2 to 54.4, gravel 54.4 to 55.0
28	0.5	0.3	60	-	to river	55.5	gravel 55.0 to 55.2, conc. 55.2 to 55.5, end 2-14-90
29	0.9	0.0	0	-	to river	56.4	Start 2-15-90, gravel 55.5 to 56.4
30	1.6	0.4	25	-	to river	58.0	gravel 56.4 to 56.7, conc. 56.7 to 56.8, gravel 56.8 to 57.3, conc. 57.3 to 57.6, gravel 57.6 to 58.0
31	2.0	0.0	0	-	to river	60.0	gravel 58.0 to 60.0, end 2-15-90
32	1.3	0.0	0	-	to river	61.3	Start 2-20-90, gravel 60.0 to 61.3
33	0.3	0.0	0	-	to river	61.6	gravel 61.3 to 61.6
34	0.4	0.3	75	-	to river	62.0	conc. 61.6 to 61.9, gravel 61.9 to 62.0, end 2-20-90

W.H. Lee  
Cognizant Engineer

L. S. Danner  
Drill Foreman



DRILLING LOG  
Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hole No. PSD-2 Date 3-9-90 Sheet 6 of 6

Full Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
44	1.3	1.3	100	-	0	76.3	ROCK 75.0 to 76.3, START 3-9-90
45	3.0	3.0	100	-	70% 100	79.3	ROCK 76.3 to 79.3 lost some water to 79.3
46	2.0	2.0	100	-	0	81.3	ROCK 79.3 to 81.3
47	3.6	3.6	100	-	0	84.9	ROCK 81.3 to 84.9
48	1.4	1.4	100	-	0	86.3	ROCK 84.9 to 86.3 END 3-9-90, BEST NOTE

W.H. Lee  
Cognizant Engineer

J.B. Payne  
Drill Foreman

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SEQUOYAH NUCLEAR PLANT

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 CHECKED fst DATE 8/10/90

DRILLING LOG

Sequoyah Nuclear Plant  
 ERCH Pumping Station And Access Roadway Cells

Access Cells:

Backfill \_\_\_\_\_ or Pressure Grout \_\_\_\_\_  
 NE. Rep. \_\_\_\_\_

Hole No. PSD-5 Date 10-25-89 Sheet 1 of 4  
 Type of Hole Core Size 4" NWX  
 Hole begun 10-25-89 Hole completed 2-12-90  
 Pumping Station:  
 Grout above el. 640: Yes \_\_\_\_\_ No X  
 NE Rep. a. D. Loderberg  
 Lake el \_\_\_\_\_ ft

Location of Hole: <u>18.7' N, 13.1' E</u>
Angle of Hole: <u>1H:12V</u>
<u>638.0</u> Concrete Elev. ft.
<u>615.7</u> Elev. Top-of-rock ft.
<u>599.3</u> Bottom of hole Elev. ft.

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, i.e. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
1	1.9	1.9	100	-	0	1.9	Start 10-25-89, conc., 4" bit
2	0.8	0.8	100	-	0	2.7	conc., bit rebar end 10-25-89
3	0.1	0.1	100	-	0	2.8	start 10-26-89 cut rebar, end of shift 10-26-89
4	1.3	1.3	100	-	0	4.1	conc., 3" bit, end 10-26-89 bonded contact at 3.2'
5	1.7	1.7	100	-	0	5.8	start 10-27-89, conc., 3" bit end 10-27-89
6	5.0	5.0	100	-	0	10.8	start 2-6-90 conc.
7	5.1	5.1	100	-	0	15.9	conc., 60° w/efficiency

W. H. Lee  
 Cognizant Engineer

J. B. Payne  
 Drill Foreman

D. E. Hall I.R. NO. 0890527  
 QC Inspector. Verify location/angle of hole (Ref. 2.11, 3.2, 4.2)  
 And Accuracy of template (of Attachment 1)

Inclinometer ID No. 78023

189-0641

**SCG1S361**

SEQUOYAH NUCLEAR PLANT

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DRILLING LOG  
Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hole No. RSP5 Date 2-6-90 Sheet 2 of 4

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
8	5.0	5.0	100	-	0	20.9	CONC.
9	5.0	5.0	100	-	0	25.9	CONC. 20.9 to 21.6, cement w/ SAND 21.6 to 22.0, CONC. 22.0 to 25.9, END 2-6-90
10	5.1	5.1	100	-	0	31.0	START 2-7-90, CONC. 25.9 to 29.2, WEAK CONC. 29.2 to 29.6, CONC. 29.6 to 31.0
11	5.0	5.0	100	-	0	36.0	CONC. 31.0 to 36.0
12	5.1	5.1	100	-	0	41.1	CONC. 36.0 to 41.1
13	5.0	5.0	100	-	0	46.1	CONC. 41.1 to 44.1, CONC. 44.3 to 44.5, CEMENT SEAM 44.1 to 44.3, CONC. 44.3 to 44.5, CEMENT SEAM 44.5 to 44.9, CONC. 44.9 to 45.2, CEMENT SEAM 45.2 to 46.0, CONC. 46.0 to 46.1
14	2.0	2.0	100	-	0	48.1	CONC. 46.1 to 46.3, CEMENT SEAM 46.3 to 47.2, CONC. 47.2 to 47.3, CEMENT SEAM 47.3 to 48.1, END 2-7-90

W.H. Lee  
Cognizant Engineer

John Clark  
Drill Foreman



**SCG1S361**

SEQUOYAH NUCLEAR PLANT

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DRILLING LOG  
Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hole No. P512-5 Date 2/8/90 Sheet 3 of 5

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
15	3.7	3.7	100	-	0	51.8	START 2-8-90, cement seam 48.1 to 48.3, CONC. 48.3 to 51.8
16	5.0	5.0	100	-	0	56.8	CONC. 51.8 to 56.8
17	5.0	4.5	90	-	to river	61.8	CONC. 56.8 to 60.1, weak conc. 60.1 to 60.5, GRAVEL 60.5 to 61.0, cement w/ SAND 61.0 to 61.2, cement w/ GRAVEL 61.2 to 61.8
18	0.5	0.3	60	-	to river	62.3	GRAVEL 61.8 to 62.0, cement w/ SAND 62.0 to 62.3
19	0.5	0.3	60	-	to river	62.8	GRAVEL 62.3 to 62.5, CONC. 62.5 to 62.8
20	1.4	1.1	79	-	to river	64.2	CONC. 62.8 to 63.3, GRAVEL 63.3 to 63.6, CONC. 63.6 to 64.2
21	2.9	2.9	100	-	0	67.1	CONC. 64.2 to 67.1
22	0.9	0.9	100	-	0	68.0	CONC. 67.1 to 68.0
23	3.0	3.0	100	-	0	71.0	CONC. 68.0 to 71.0, END 2-8-90
24	2.0	2.0	100	-	0	73.0	START 2-9-90, CONC. 71.0 AND 2-9-90 71.0 to 72.6, ROCK 72.6 to 73.0

W.H. Lee  
Cognizant Engineer

J.B. Penn  
Drill Foreman

**SCG 1361**

APPENDIX A

SEQUOYAH NUCLEAR PLANT

COMPUTED RDS DATE 8/10/90 ATTACHMENT 3

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DRILLING LOG  
Continuation Sheet

Sequoyah Nuclear Plant  
ERCH Pumping Station And Access Roadway Cells

Hole No. FSD-5 Date 2/9/90 Sheet 4 of 4

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations (if start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
25	0.6	0.6	100	-	0	73.6	rock 73.0 to 73.6
26	3.4	3.4	100	-	0	77.0	rock 73.6 to 77.0
27	0.3	0.3	100	-	0	77.3	rock 77.0 to 77.3
28	1.0	1.0	100	-	0	78.3	rock 77.3 to 78.3
29	1.0	1.0	100	-	to 100% river	79.3	rock 78.3 to 79.3, lost water end 2/9/90
30	2.7	2.6	96	-	to river 100%	82.0	start 2/12/90, lost water 79.3 to 79.4, rock 79.4 to 82.0
31	5.0	5.0	100	-	0	87.0	rock 82.0 to 87.0
32	2.0	2.0	100	-	0	89.0	rock 87.0 to 89.0, bottom of hole end 2/12/90

W.H. Lee  
Cognizant Engineer

F.B. Payne  
Drill Foreman

SHL 66 OF  
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SEQUOYAH NUCLEAR PLANT

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DRILLING LOG

Sequoyah Nuclear Plant  
 ERCW Pumping Station And Access Roadway Cells

Access Cells:  
 Backfill \_\_\_\_\_ or Pressure Grout \_\_\_\_\_  
 NE. Rep. \_\_\_\_\_

Hole No. PSP-6 Date 10-24-89 Sheet 1 of 4  
 Type of Hole Core Size 4" x 4" NWX  
 Hole begun 10-24-89 Hole completed 1-25-90  
 Pumping Station:  
 Grout above el. 640: Yes \_\_\_\_\_ No   
 NE Rep. C. W. Szalay  
 Lake el \_\_\_\_\_ ft

Location of Hole: 18.8' N, 11.1' E  
 Angle of Hole: Vertical  
688.0 Concrete Elev. ft.  
615.5 Elev. Top-of-rock ft.  
597.8 Bottom of hole Elev. ft.

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
1	2.0	2.0	100	-	0	2.0	START 10-24-89, CONC. 4" bit
2	2.1	2.1	100	-	0	4.1	CONC. bottom of floor slab 3.2' End core banded, broken on handling 10-2
3	2.0	2.0	100	-	0	6.1	START 10-20-89, 3" bit, CONC. END 10-30-89
4	5.2	5.2	100	-	0	11.3	START 12-18-89, CONC.
5	4.9	4.9	100	-	0	16.2	CONC. END 12-18-89
6	5.0	5.0	100	-	0	21.2	START 12-19-89, CONC.
7	4.8	4.8	100	-	0	26.0	CONC. end 12-19-89

W. H. Lee  
 Cognizant Engineer

J. B. Bann  
 Drill Foreman

DE Hall FRC890527  
 Verify location/angle of hole (Ref. 2.11, 3.2, 4.2)  
 QC Inspector AND Accuracy of template (of Attachment 1)

189-0641

Inclinometer ID No. 78023



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SEQUOYAH NUCLEAR PLANT

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COMPUTED RD8 DATE 8/10/90

CHECKED ft DATE 8/10/90

DRILLING LOG

Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hole No. PSD-6 Date 12-20-89 Sheet 2 of 4

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
8	5.0	5.0	100	-	0	31.0	START 12-20-89, CONC.
9	5.0	5.0	100	-	0	36.0	CONC.
10	5.0	5.0	100	-	0	41.0	CONC.
11	4.8	3.9	81	-	w/ River	45.8	CONC. 41.0 to 43.7; gravel 43.7 to 44.2; cement SEAM 44.3 to 44.5; CONC. 44.2 to 44.3, 44.5 to 44.7, weak CONC. 44.7 to 45.1, gravel 45.1 to 45.5, CONC. 45.5 to 45.8 END 12-20-89
12	2.7	2.5	93	-	to river	48.5	START 1-4-90, gravel 45.8 to 46.0, cement w/ sand 46.0 to 46.7, cement SEAM 46.7 to 47.3, CONC. 47.3 to 48.5 END 1-4-90
13	0.9	0.4	100	-	0	48.9	START 1-5-90, CONC. 48.5 to 48.9
14	1.1	1.1	100	-	0	50.0	CONC. 48.9 to 50.0
15	5.0	5.0	100	-	0	55.0	CONC 50.0 to 55.0

W.H. Lee  
Cognizant Engineer.

Edie Shuck  
Drill Foreman.

APPENDIX A

SAQUOYAH NUCLEAR PLANT  
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 Continuation Sheet

Saguoyah Nuclear Plant  
 ERCW Pumping Station And Access Roadway Cells

Hole No. PSD-6 Date 1-5-90 Sheet 3 of 4

Full Number	Length Cored, Ft.	Recovery Ft.	Z Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
16	2.0	1.0	50	-	to river	57.0	CONC. 55.0 to 55.1, gravel 55.1 to 55.4, CONC. 55.4 to 55.7, gravel 55.7 to 56.1, CONC. 56.1 to 56.2, gravel 56.2 to 56.5, CONC. 56.5 to 57.0
17	4.1	0.8	20	-	to river	61.1	CONC. 57.0 to 57.8, gravel 57.8 to 61.1, end 1-5-90
18	3.5	3.5	100	-	0	64.6	START 1-23-90, CONC. 61.1 to 61.3, weak CONC. 61.3 to 61.6, CONC. 61.6 to 62.9, cement SEAM 62.9 to 64.0, CONC. 64.0 to 64.6
19	0.4	0.4	100	-	0	65.0	CONC. 64.6 to 65.0
20	5.0	5.0	100	-	0	70.0	CONC. 65.0 to 66.4, cement with SAND 66.4 to 67.3, CONC. 67.3 to 70.0, end 1-23-90
21	4.0	2.3	57	-	0	74.0	CONC. 70.0 to 72.3, core loss 72.3 to 74.0 driller ground core start 1-24-90

W.H. Lee  
 Cognizant Engineer

J.B. Payne  
 Drill Foreman

**SCG1S361**

SEQUOYAH NUCLEAR PLANT

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Continuation Sheet

Sequoyah Nuclear Plant  
ERCH Pumping Station And Access Roadway Cells

Hole No. PSD-6 Date 1-24-90 Sheet 4 of 9

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
22	2.8	0.0	0	—	0	76.8	core loss 74.0 to 76.8, drilled ground core
23	3.7	3.7	100	—	0	80.5	rock 76.8 to 80.5
24	1.5	1.5	100	—	0	82.0	rock 80.5 to 82.0
25	5.0	5.0	100	—	0	87.0	rock 82.0 to 87.0 end 1-24-90
26	3.2	3.1	97	—	100 loss	90.2	start 1-25-90, rock 87.0 to 89.4, water loss (100%) 89.4 to 89.5, rock 89.5 to 90.2 end 1-25-90 Bottom of hole

W.H. Lee  
Cognizant Engineer

J.B. Payne  
Drill Foreman



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SEQUOYAH NUCLEAR PLANT

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DRILLING LOG

Sequoyah Nuclear Plant  
ERCH Pumping Station And Access Roadway Cells

Access Cells:

Backfill      or Pressure Grout       
NE. Rep.     

Hole No. PSD-7 Date 3/19/90 Sheet 1 of 4  
Type of Hole Core Size NWX  
Hole begun 3-17-90 Hole completed       
Pumping Station:  
Grout above el. 640: Yes X No       
NE Rep. AD Rosenburg  
Lake el      ft

Location of Hole:	
Angle of Hole: <u>1H:24V</u>	
<u>622.3</u>	Concrete Elev. ft.
	Elev. Top-of-rock ft.
	Bottom of hole Elev. ft.

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
1	1.5	1.5	100	-	0	1.5	START 3-19-90, 3" bit, conc. 0.0 to 1.5
2	1.4	1.4	100	-	0	2.9	conc. 1.5 to 2.9, hit steel rebar end 3-19-90
3	1.1	1.1	100	-	0	4.0	START 3-20-90, conc. 2.9 to 4.0, 1" rebar N-S, 1" rebar E-W
4	2.1	2.1	100	-	0	6.1	conc. 4.0 to 6.1 END 3-20-90
5	5.1	5.1	100	-	0	11.2	START 3-21-90, conc. 6.1 to 11.2
6	5.1	5.1	100	-	0	16.3	conc. 11.2 to 16.3
7	3.5	1.9	54	-	to river	19.8	conc. 16.3 to 18.2, gravel 18.2 to 19.8

W.H. Lee  
Cognizant Engineer

f B Payne  
Drill Foreman

D.E. Hall Verify location/angle of hole (Ref. 2.11, 3.2, 4.2)  
QC Inspector And Accuracy of template (of Attachment 1)

189-0641

Inclinometer ID No. \_\_\_\_\_

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SEQUOYAH NUCLEAR PLANT

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Continuation Sheet

Sequoyah Nuclear Plant  
ERCH Pumping Station And Access Roadway Cells

Hole No. PSD-7 Date 3-21-90 Sheet 2 of 4

Pull Number	Length Cored, Ft.	Recovery Ft.	Z Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
8	0.9	00	0	-	to river	20.2	GRAVEL 19.8 to 20.2, end 3/21/90
9	1.1	0.4	36	-	to river	21.3	START 3-22-90, GRAVEL 20.2 to 20.8, CONC. 20.8 to 21.2, GRAVEL 21.2 to 21.3
10	1.6	0.2	13	-	to river	22.9	GRAVEL 21.3 to 22.1, GRAVEL jaw black grout 22.1 to 22.3, GRAVEL 22.3 to 22.9 end 3-22-90
11	3.4	1.5	44	-	to river	26.3	START 3-27-90, GRAVEL 22.9 to 23.3, CONC. 23.3 to 24.8, GRAVEL 24.8 to 26.3, end 3-27-90
12	1.8	0	0	-	to river	28.1	START 3-28-90, GRAVEL 26.3 to 28.1, CONC. 28.1 to 28.2, GRAVEL 28.2 to 28.4, CONC. 28.4 to 29.0, GRAVEL 29.0 to 29.7
13	1.6	0.7	44	-	to river	29.7	GRAVEL 29.7 to 30.2, end 3-30-90
14	0.5	0	0	-	to river	30.2	
15	1.1	0.9	82	-	to river	31.3	START 4-3-90, GRAVEL 30.2 to 30.4, CONC. 30.4 to 31.3, CONC. 31.3 to 32.7, GRAVEL 32.7 to 34.4
16	3.1	0.9	13	-	to river	34.4	

W H Lee  
Cognizant Engineer

J B [Signature]  
Drill Foreman

APPENDIX A

SEQUOYAH NUCLEAR PLANT

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Sequoyah Nuclear Plant  
 ERCW Pumping Station And Access Roadway Cells

Hole No. PSP-7 Date 8-3-90 Sheet 3 of 4

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
17	1.9	1.7	89	-	to river	36.3	GRAVEL 34.4 to 34.6, CONC. 34.6 to 36.3
18	5.0	5.0	100	-	-	41.3	CONC. 36.3 to 40.9, CEMENT SEAM 40.4 to 41.1, CONC. 41.1 to 41.3
19	1.9	0.1	42	-	to river	43.2	CONC. 41.3 to 41.7, CEMENT SEAM 41.7 to 42.1, GRAVEL 42.1 to 43.2, end 4-3-90
20	3.1	0.5	16	-	to river	46.3	START 4-6-90, GRAVEL 43.2 to 45.8, WEAK CONC. 45.8 to 46.3
21	1.5	0.2	13	-	to river	47.8	GRAVEL 46.3 to 47.6, CONC. 47.6 to 47.8
22	0.7	0.7	100	-	-	48.5	CONC. 47.8 to 48.5, end 4-6-90
23	2.8	2.8	100	-	-	51.3	START 4-11-90, CONC. 48.5 to 51.3
24	4.0	2.8	70	-	to river	55.3	CONC. 51.3 to 52.4, GRAVEL 52.4 to 54.0, CONC. 54.0 to 54.7, GRAVEL 54.7 to 55.3
25	1.0	0.2	20	-	to river	56.3	GRAVEL 55.3 to 55.5, CONC. 55.5 to 55.7, GRAVEL 55.7 to 56.3
26	2.1	0	0	-	to river	58.4	GRAVEL 56.3 to 58.4, end 4-11-90

W.H. Lee  
 Cognizant Engineer

J.B. Bane  
 Drill Foreman



**SCG1C961**

APPENDIX A

SEQUOYAH NUCLEAR PLANT

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Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Calls

Hole No. PSD-7 Date 4-17-90 Sheet 4 of 4

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
27	0.5	0	0	-	to river	58.9	Start 4-17-90, gravel 58.4 to 58.9
28	2.4	0	0	-	to river	61.3	gravel 58.9 to 61.3
29	1.2	0	0	-	to river	62.5	gravel 61.3 to 62.5
30	1.8	0.2	11	-	to river	64.3	gravel 62.5 to 64.1, conc. 64.1 to 64.3, end 4-17-90
add 4-25-90 31	2.0 1.3	1.3	65	-	to river	66.3	Start 4-25-90, gravel 64.3 to 65.0, conc. 65.0 to 66.3
32	5.0	5.0	100	-	-	71.3	conc. 66.3 to 70.8, rock 70.8 to 71.3
33	0.4	0.4	100	-	-	71.7	rock 71.3 to 71.7
34	1.3	1.3	100	-	30%	73.0	rock 71.7 to 73.0, end 4-25-90 lost water 72.0
35	3.3	3.3	100	-	30%	76.3	Start 4-27-90, rock 73.0 to 76.3, l.w. 74.0
36	3.0	3.0	100	-	30%	79.3	rock 76.3 to 79.3 lost water 77.8
37	1.9	1.9	100	-	-	81.2	rock 79.3 to 81.2
38	2.7	2.7	100	-	-	83.9	rock 81.2 to 83.9
39	2.4	2.4	100	-	-	86.3	rock 83.9 to 86.3, end 4-27-90

W.H. Lee  
Cognizant Engineer

J.B. Payne  
Drill Foreman

SHEET 74 OF \_\_\_\_\_

**SCG 19361**

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SEQUOYAH NUCLEAR PLANT

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Page 1 of 2

CHECKED BT DATE 8/10/90 DRILLING LOG

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Access Cells:

Backfill      or Pressure Grout       
NE. Rep.     

Hole No. PSD-8 Date 3-13-90 Sheet 1 of 4  
Type of Hole Core Size NWX  
Hole begun 3-13-90 Hole completed 4-23-90  
Pumping Station:  
Grout above el. 640: Yes      No X  
NE Rep. C. A. Leuberg  
Lake el      ft

Location of Hole:	
Angle of Hole:	
Concrete Elev. ft.	
Elev. Top-of-rock ft.	
Bottom of hole Elev. ft.	

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
1	1.7	1.7	100	-	0	1.7	Start 3-13-90, conc. 0.0 to 1.7 end 3-13-90
2	1.5	1.5	100	-	0	3.2	Start 3-15-90, conc. 1.7 to 3.2
3	1.1	1.1	100	-	0	4.3	conc. 3.2 to 4.3
4	1.7	1.7	100	-	0	6.0	conc 4.3 to 6.0, end 3-15-90
5	4.7	4.7	100	-	0	10.7	start 3-26-90, conc. 6.0 to 10.7
6	5.1	5.1	100	-	0	15.8	conc. 10.7 to 15.8
7	5.0	5.0	100	-	0	20.8	conc. 15.8 to 20.8

W. H. Lee  
Cognizant Engineer

F. B. Baym  
Drill Foreman

DE Hall ERC 902164 Verify location/angle of hole (Ref. 2.11, 3.2, 4.2)  
QC Inspector And Accuracy of template (of Attachment 1)

189-0641

Inclinometer ID No.

SEQUOYAH NUCLEAR PLANT APPENDIX A  
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DRILLING LOG  
 Continuation Sheet

Sequoyah Nuclear Plant  
 ERCW Pumping Station And Access Roadway Cells

Hole No. PSD-8 Date 8-26-90 Sheet 2 of 4

Pull Number	Length Cored, Ft.	Recovery Ft.	Z Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
8	5.0	4.6	92	-	to river	25.8	CONC. 20.8 to 21.5, cement SEAM 21.5 to 21.6, GRAVEL 21.6 to 21.7, CONC. 21.7 to 22.0, GRAVEL 22.0 to 22.2, CONC. 22.2 to 24.0, cement SEAM 24.0 to 24.2, CONC. 24.2 to 25.3, GRAVEL 25.3 to 25.4, CONC. 25.4 to 25.8
9	4.9	4.7	96	-	to river	30.7	CONC. 25.8 to 26.6, cement SEAM 26.6 to 26.9, CONC. 26.9 to 28.4, cement SEAM 28.4 to 28.8, GRAVEL 28.8 to 29.0, cor. 29.0 to 30.7, END 3-26-90 START 3-27-90, CONC. 30.7 to 35.8
10	5.1	5.1	100	-	-	35.8	CONC. 35.8 to 39.8, cement SEAM 39.8 to 40.2, CONC. 40.2 to 40.8
12	5.0	3.3	66	-	to river	45.8	CONC. 40.8 to 43.8, cement SEAM 43.8 to 44.1, GRAVEL 44.1 to 45.8
13	5.0	3.8	76	-	to river	50.8	GRAVEL 45.8 to 47.0, weak CONC. 47.0 to 47.5, CONC. 47.5 to 50.8, END 3-27-91

W.H. Lee  
 Cognizant Engineer

J.B. [Signature]  
 Drill Foreman



**SCGIS 361**

APPENDIX A

SEQUOYAH NUCLEAR PLANT

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DRILLING LOG

Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hoie No. PSD-8 Date 3-28-90 Sheet 3 of 4

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
14	5.0	5.0	100	-		55.8	START 3-28-90, CONC. 55.8 to 55.8
15	4.4	1.3	30	-	to river	60.2	CONC. 55.8 to 56.8, GRAVEL 56.8 to 59.9, CONC. 59.9 to 60.2 end 3-28-90
16	0.6	0.1	17	-	to river	60.8	START 4-5-90, CONC. 60.2 to 60.3, GRAVEL 60.3 to 60.8
17	0.9	0.3	33	-	to river	61.7	GRAVEL 60.8 to 61.4, CONC. 61.4 to 61.7
18	2.0	0.2	10	-	to river	63.7	GRAVEL 61.7 to 63.5, CONC. 63.5 to 63.7
19	1.3	0.5	38	-	to river	65.0	CONC. 63.7 to 64.2, GRAVEL 64.2 to 65.0, end 4-5-90
20	1.1	0.0	0	-	to river	66.1	START 4-9-90, GRAVEL 65.0 to 66.1
21	1.0	0.1	10	-	to river	67.1	GRAVEL 66.1 to 67.0, CONC. 67.0 to 67.1, end 4-9-90
22	3.7	3.7	100	-	-	70.8	CONC. 67.1 to 70.8, START 4-23-90
23	1.9	1.7	89	-	to river	72.7	CONC. 70.8 to 72.2, GRAVEL 72.2 to 72.4, ROCK 72.4 to 72.7

W.H.H.  
Cognizant Engineer

f. B. [Signature]  
Drill Foreman

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SEQUOYAH NUCLEAR PLANT

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Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hole No. PSD-8 Date 4-23-90 Sheet 4 of 4

Full Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
24	2.6	2.6	100	-	-	75.3	rock 72.7 to 75.3
25	5.0	5.0	100	-	-	80.3	rock 75.3 to 80.3
26	2.6	2.6	100	-	-	82.9	rock 80.3 to 82.9
27	0.3	0.3	100	-	-	83.2	rock 82.9 to 83.2
28	2.1	2.1	100	-	-	85.3	rock 83.2 to 85.3
29	2.4	2.4	100	-	-	87.7	rock 85.3 to 87.7, end 4-23-90

W.H. Lee  
Cognizant Engineer

J.B. Bann  
Drill Foreman

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SEQUOYAH NUCLEAR PLANT ATTACHMENT 3  
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Sequoyah Nuclear Plant  
 ERCW Pumping Station And Access Roadway Cells

Access Cells:  
 Backfill \_\_\_\_\_ or Pressure Grout \_\_\_\_\_  
 NE. Rep. \_\_\_\_\_

Hole No. RSB-1 Date 11-1-89 Sheet 1 of 5  
 Type of Hole Cone Size 4" ENWX  
 Hole begun 11-1-89 Hole completed \_\_\_\_\_  
 Pumping Station:  
 Grout above el. 640: Yes X No \_\_\_\_\_  
 NE Rep. Q D Isenberg  
 Lake el \_\_\_\_\_ ft

Location of Hole: 24.8'S, 29.7'E  
 Angle of Hole: 1H:12V  
688.2 Concrete Elev. ft.  
619.8 Elev. Top-of-rock ft.  
604.1 Bottom of hole Elev. ft.

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
1	2.0	2.0	100	-	0	2.0	Start 11-1-89, start 4"
2	1.0	1.0	100	-	0	3.0	conc., hit rebar, end 11-1-89
3	0.1	0.1	100	-	0	3.1	cut steel w/ 4", start 11-3-89
4	0.9	0.9	100	-	0	4.0	change to 3" bit, conc.
5	2.1	2.1	100	-	0	6.1	contact at 3.3' floor slab conc., end 11-3-89
6	5.0	5.0	100	-	0	11.1	Start 5-10-90, conc.
7	5.2	5.2	100	-	0	16.3	conc.
8	5.0	5.0	100	-	0	21.3	conc.

W. H. Lee  
 Cognizant Engineer

J. B. Payne  
 Drill Foreman

DE Hall I.R. # 890527  
 QC Inspector. Verify location/angle of hole (Ref. 2.11, 3.2, 4.2)  
 And Accuracy of template (of Attachment 1)

Inclinometer ID No. \_\_\_\_\_



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SEQUOYAH NUCLEAR PLANT ATTACHMENT 3  
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Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hole No. PSB-1 Date 5-10-90 Sheet 3 of 5

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
9	5.0	4.5	90	-	to river	26.3	CONC. 21.2 to 25.3, GRAVEL 25.3 to 25.7, CONC. 25.7 to 26.2, GRAVEL 26.2 to 26.3
10	1.8	0.3	17	-	to river	28.1	GRAVEL 26.3 to 27.4, CONC. 27.4 to 27.7, GRAVEL 27.7 to 28.1
11	0.3	0	0	-	to river	28.4	GRAVEL 28.1 to 28.4, END 5-10-90
12	1.6	0	0	-	to river	30.0	START 5-14-90, GRAVEL 28.4 to 30.0
13	1.3	0	0	-	to river	31.3	GRAVEL 30.0 to 31.3, END 5-14-90
14	1.4	0.9	64	-	to river	32.7	START 5-16-90, GRAVEL 31.3 to 31.8, CONC. 31.8 to 32.7
15	1.6	0	0	-	to river	34.3	GRAVEL 32.7 to 34.3
16	0.9	0.1	11	-	to river	35.2	GRAVEL 34.3 to 35.1, CONC. 35.1 to 35.2, END 5-16-90
17	1.0	0	0	-	to river	36.2	START 5-22-90, GRAVEL 35.2 to 36.2
18	0.5	0	0	-	to river	36.7	GRAVEL 36.2 to 36.7

W H Lee  
Cognizant Engineer.

J. B. Payne  
Drill Foreman

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SEQUOYAH NUCLEAR PLANT

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DRILLING LOG  
 Continuation Sheet

Sequoyah Nuclear Plant  
 ERCW Pumping Station And Access Roadway Cells

Hole No. FSB-1 Date 5-22-90 Sheet 3 of 5

Full Number	Length Cored, Ft.	Recovery Ft.	Z Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
19	2.3	2.0	87	-	to river	39.0	GRAVEL 36.7 to 37.0, CONC. 37.0 to 39.0, end 5-22-90
20	1.8	1.8	100	-	0	40.8	START 5-24-90 39.0 to 40.8
21	5.0	4.3	86	-	to river	45.8	CONC. 40.8 to 41.7, cement seal 41.7 to 41.8, CONC. 41.8 to 44.7, GRAVEL 44.7 to 45.2, CONC. 45.2 to 45.6, GRAVEL 45.6 to 45.8, end 5-24-90
22	1.8	0.6	33	-	to river	47.6	START 5-25-90, GRAVEL 45.8 to 47.0, CONC. 47.0 to 47.6
23	0.7	0.7	100	-	0	48.3	CONC. 47.6 to 48.3, end 5-25-90
24	3.0	3.0	100	-	0	51.3	START 5-29-90 CONC. 48.3 to 49.4, weak CONC. 49.4 to 49.5, CONC. 49.5 to 51.3
25	5.0	5.0	100	-	0	56.3	CONC. 51.3 to 56.3
26	5.0	5.0	100	-	0	61.3	CONC. 56.3 to 61.3
27	3.0	2.2	73	-	to river	64.3	CONC. 61.3 to 63.5, GRAVEL 63.5 to 64.3

W.H. Lee  
 Cognizant Engineer

J. B. Payne  
 Drill Foreman

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SEQUOYAH NUCLEAR PLANT

COMPUTED RDJ DATE 8/10/90  
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Continuation Sheet

Sequoyah Nuclear Plant  
ERCW Pumping Station And Access Roadway Cells

Hole No. PSB-1 Date 5-29-90 Sheet 4 of 5

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
28	0.2	0	0	-	to river	64.5	GRAVEL 64.3 to 64.5
29	2.9	2.9	100	-	0	67.4	CONC. 64.5 to 67.4
30	1.2	1.1	92	-	All	68.6	CONC. 67.4 to 68.5, OPEN SEAM 68.5 to 68.6, lost All drill water
31	0.7	0.3	43	-		69.3	T. rock 68.6, core loss 68.6 to 69.0, rock 69.0 to 69.3 and 5-29-90
32	1.0	1.0	100	-		70.3	START 5-30-90, rock 69.3 to 70.3
33	0.5	0.5	100	-		70.8	rock 70.3 to 70.8
34	3.1	3.1	100	-		73.9	rock 70.8 to 73.9
35	3.5	3.5	100	-		77.4	rock 73.9 to 77.4
36	1.5	1.5	100	-		78.9	rock 77.4 to 78.9
37	0.9	0.9	100	-		79.8	rock 78.9 to 79.8

W.H. Lee  
Cognizant Engineer

J.B. Rayner  
Drill Foreman



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SEQUOYAH NUCLEAR PLANT

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 Continuation Sheet

Sequoyah Nuclear Plant  
 ERCW Pumping Station And Access Roadway Cells

Hole No. PSB-1 Date 5-30-90 Sheet 5 of 5

Pull Number	Length Cored, Ft.	Recovery Ft.	% Recovery	Drilling Time Min.	Depth/Amount of Water Loss/Gain	DEPTH IN FEET	Concrete or Rock Description
							The presence of discontinuities (cracks or loose zones); elevations of start and end of drilling per shift; location and cause of core loss, such as open joints or cracks, grinding, soft material; water elevation at end of drilling and beginning of each day; drill water connections; action of drill, is. jerky, smooth, rough or steady; times of starting/stopping, changes in water flow rate and color.
38	2.2	2.2	100	-	All	82.0	rock 79.8 to 82.0
39	0.7	0.7	100	-	↓	82.7	rock 82.0 to 82.7
40	1.7	1.7	100	-	↓	84.4	rock 82.7 to 84.4, bottom of hole, end 5-30-90

W.H. Lee  
 Cognizant Engineer

J. B. Payne  
 Drill Foreman

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SEQUOYAH NUCLEAR PLANT

COMPUTED ADJ DATE 8/10/90

CHECKED JT DATE 8/10/90

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TRAINING DATA SHEET

The NE representative (who is the author of this SMI) for this program does not require training because of his extensive experience over the past 19 years in similar programs at various nuclear and hydro plants. He will train the drill foreman, drill operator, cognizant engineer and QC inspector in their appropriate tasks.

SUBJECT: Training for SMI-0-400-6

Please sign below to acknowledge training in this SMI.

NAME	SIGNATURE	TITLE	DATE
Drill Foreman			
<u>D.E. HALL</u>	<u>D E Hall</u>	<u>QC INSPECTOR</u>	<u>8-7-89</u>
<del>Cognizant Engineer</del>			
<del>QC Inspector</del>	<u>8-7-89</u>		
<u>Harold L. Long</u>	<u>Harold L Long</u>	<u>QC Inspector</u>	<u>8-7-89</u>
QC Inspector			
Drill Operator			
<u>A.D. Sojerberg</u>	<u>A D Sojerberg</u>	<u>Engr. Spec.</u>	<u>8-7-89</u>
Instructor			

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SEQUOYAH NUCLEAR PLANT

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## TRAINING DATA SHEET

The NE representative (who is the author of this SMI) for this program does not require training because of his extensive experience over the past 19 years in similar programs at various nuclear and hydro plants. He will train the drill foreman, drill operator, cognizant engineer and QC inspector in their appropriate tasks.

SUBJECT: Training for SMI-0-400-6

Please sign below to acknowledge training in this SMI.

NAME	SIGNATURE	TITLE	DATE
<u>James B. Payne</u> Drill Foreman	<u>James B. Payne</u>	<u>Core Drill Foreman</u>	<u>7/27/89</u>
<u>William H. Lee</u> Cognizant Engineer	<u>William H. Lee</u>	<u>COG-ENGR</u>	<u>7-27-89</u>
<u>Barbara M. Mattok</u> QC Inspector	<u>Barbara M. Mattok</u>	<u>QC Shift Coordinator</u>	<u>7-27-89</u>
<u>Roger T Helms</u> Drill Operator	<u>Roger T Helms</u>	<u>Core Drill Opn.</u>	<u>7/27/89</u>
<u>Art Soderberg</u> Instructor	<u>Art Soderberg</u>	<u>Engr. Spec.</u>	<u>7/27/89</u>
<u>VIRGIL F. POWELL</u> Cognizant Engr.	<u>Virgil F. Powell</u>	<u>MPCH ENGR</u>	<u>7/27/89</u>



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SEQUOYAH NUCLEAR PLANT

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## TRAINING DATA SHEET

The NE representative (who is the author if this SMI) for this program does not require training because of his extensive experience over the past 19 years in similar programs at various nuclear and hydro plants. He will train the drill foreman, drill operator, cognizant engineer and QC inspector in their appropriate tasks.

SUBJECT: Training for SMI-0-400-6

Please sign below to acknowledge training in this SMI.

NAME	SIGNATURE	TITLE	DATE
<u>James B. Payne</u> Drill Foreman	<u>James B. Payne</u>	<u>Core Drill Foreman</u>	<u>7/27/89</u>
<u>William H. Lee</u> Cognizant Engineer	<u>William H. Lee</u>	<u>COG ENGR</u>	<u>7-27-89</u>
<u>Barbara M. Mattox</u> QC Inspector	<u>Barbara M. Mattox</u>	<u>QC Shift Coordinator</u>	<u>7-27-89</u>
<u>Roger T Helms</u> Drill Operator	<u>Roger T Helms</u>	<u>Core Drill Op.</u>	<u>7/27/89</u>
<u>Art Sodenberg</u> Instructor	<u>Art Sodenberg</u>	<u>Engr. Spec.</u>	<u>7/27/89</u>
<u>VIRGIL F. POWELL</u> Cognizant Engr.	<u>Virgil F. Powell</u>	<u>MECH ENGR</u>	<u>7/27/89</u>

SEQUOYAH NUCLEAR PLANT  
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TRAINING DATA SHEET

The NE representative (who is the author of this SMI) for this program does not require training because of his extensive experience over the past 19 years in similar programs at various nuclear and hydro plants. He will train the drill foreman, drill operator, cognizant engineer and QC inspector in their appropriate tasks.

SUBJECT: Training for SMI-0-400-6

Please sign below to acknowledge training in this SMI.

NAME	SIGNATURE	TITLE	DATE
<u>ERIC PLUNK</u> Drill Foreman	<u>[Signature]</u>	<u>CORE DRILL FOREMAN</u>	<u>12/12/89</u>
_____ Cognizant Engineer	_____	_____	_____
_____ QC Inspector	_____	_____	_____
<u>Carl E. Grossheim</u> Drill Operator	<u>[Signature]</u>	<u>Core Drill Operator</u>	<u>12/12/89</u>
<u>Art Soderberg</u> Instructor	<u>[Signature]</u>	<u>Engr. Spec.</u>	<u>12/12/89</u>

Date 11-17-89

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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Hole No.	Packer Set Depth Ft.	Type I, MC-500/ Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure P.S.I.	Lake Elevation Ft.	Remarks
RSD-1	pipe at 20.5'	MC-500	4*	688	679.5	Use MC-500 102:1 MIX ratio with red dye. Took grout at first then slowed to no take. Grout thru pipe set at <del>20.5'</del> 20.5' depth MAINTAINED grout level at top of floor (el. 688.2) The open hole holds 1 ft <sup>3</sup> therefore Approximately 3 ft <sup>3</sup> in to the groutel
						* Approximate

COMPUTED RCS DATE 9/10/91  
CHECKED ft DATE 8/1/91

SEQUOYAH NUCLEAR PLANT

\* OR el top of grout

S. B. Boyd Grout Foreman  
D. E. Hall QC Inspector

W. H. Lee Cognizant Engineer

Verification of cement/water quantities (Ref 4.3.3 of Attachment)



ATTACHMENT 5  
Page 1 of 1

Date 11-21-89

Page 1 of     

DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Hole No.	Packer Set Depth Ft.	Type I, MC-500/ Grout Mix Water: Cement	Grout Take Cubic Feet	* Gauge Pressure p.s.i.	Lake Elevation Ft.	Remarks
P5D-1	Pipe At 26.4'	MC-500	4.5*	el. 688	678.5	Pipe set in hole to 26.4'. setting on gravel injected 4.5 ft <sup>3</sup> of 1.2:1 w:c MC-500 (No dye) into hole. same reaction as 11-11-89 *Hole holds 1.5 ft <sup>3</sup> therefore 3 ft <sup>3</sup> put into gravel, Approximate.

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SHEET 28 OF       
SCGIS 361

SEQUOYAH NUCLEAR PLANT

COMPUTED RAK DATE 8/10/90  
CHECKED RAK DATE 8/10/90

\* OR el top of grout

J. B. [Signature]  
Grout Foreman

W. H. Lee  
Cognizant Engineer

DE Hall IR. C890536  
QC Inspector

Verification of cement/water quantities (Ref 4.3.3 of Attachment

UC Hall IR. C890547  
QC Inspector

Verification of cement/water quantities (Ref 4.3.3 of Attachment







Date 12-4-89

DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Hole No.	Packer Set Depth ft.	Type I, MC-5007 Grout Mix Water Content	Grout Take Cubic Feet	Gauge Pressure P.S.I.	Take Elevation Ft.	Remarks
PSD-1	Pipe At 47.2'	Type I / 121	1/2	* 688	677.0	Pipe set At 47.2' Poured 1/2 ft <sup>3</sup> in AT el 688
						12-11-89 Grout set At 41.4'

APPENDIX C

SEQUOYAH NUCLEAR PLANT  
COMPUTED *W.H.* DATE 8/10/90  
CHECKED *W.H.* DATE 8/10/90

SHEET 41 OF  
SCG 1 S 361

\* Gr el top of grout

*J.B. Payne*  
Grout Foreman  
*D.E. Hall* I.R. 0890560  
Director

*W.H. Lee*  
Log/Plant Engineer

APPENDIX C

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**SCG 15361**

SEQUOYAH NUCLEAR PLANT

COMPUTED 8/11/90 DATE 8/10/90  
 CHECKED [Signature] DATE 8/10/90

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 Page 1 of 1  
 DAILY GROUTING REPORT  
 SEQUOYAH NUCLEAR PLANT

Date 12-17-89

Page 1 of 1

Hole No.	Packer Set Depth ft.	Type I, MC-500/ Grout Mix Water: Cement	Gauge Pressure p.s.i.	Grout Take Cubic feet	Lake Elevation ft.	Remarks
PSD-1	Pipe At 57.6'	MC-500/	* 688	* 4.1	676.7	Pipe set At 57.6' in hole, grout w/ 1.3:1 MC-500 (no dye) filled hole to top. ** 4.1 ft <sup>3</sup> put in hole, volume of hole = 2.6 ft <sup>3</sup> Therefore 1.5 ft <sup>3</sup> into gravel zones.

[Signature]  
 Grout Foreman  
[Signature]  
 Cognizant Engineer

[Signature]  
 QC Inspector

Verification of cement/water quantities (Ref 4.3.3 of Attachment)

\* OR el top of grout



ATTACHMENT 5  
Page 1 of 1

DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Date 12/19/89

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APPENDIX C

SEQUOYAH NUCLEAR PLANT

COMPUTED RAW DATE 8/10/90  
CHECKED DT DATE 8/10/90

Hole No.	Packer Set Depth ft.	Type I, MC-500/ Grout Mix Water: Cement	Grout Take Cubic feet	* Gauge Pressure p.s.i.	Lake Elevation ft.	Remarks
PSD-1		MC-500/1.3:1	* 4.4	* 688	676.75	* Pipe set at 63.7 Grout w/ MC-500 w/ 1.3:1 grout to top of hole  * Hole took 4.4 ft <sup>3</sup> of grout, volume of hole is 3.1 ft <sup>3</sup> therefore grout into gravel is 1.3 ft <sup>3</sup>

\* OR el top of grout

S. B. Bayne  
Grout Foreman

W. H. Lee  
Cognizant Engineer

DE Hall I.R. C890517  
QC Inspector

Verification of cement/water quantities (Ref 4.3.3 of Attachment)



SOM  
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SEQUOYAH NUCLEAR PLANT

COMPUTED QNB DATE 8/10/90  
CHECKED ft DATE 8/10/90

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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Date 1-4-90

Page 1 of 1

Hole No.	Packer Set Depth ft.	Type I, MC-500/ GROUT Mix Water: Cement	GROUT TAKE Cubic Feet	Gauge Pressure P.S.I.	Lake Elevation ft.	Remarks
RSD-1	Pipe At 86	Type I / 1:1	1.2	* 688	677.5	GROUT rock portion of hole RSD-1 with 1:1 type I cement Mixed 1.5 ft <sup>3</sup> GROUT in hole is 1.2 ft <sup>3</sup>
						1-5-90 GROUT AT depth of 72.5'

*[Signature]*  
GROUT FOREMAN

DE Hall  
I.R. C90006  
QC Inspector

W.H.L.  
Cognizant Engineer

\* OR el top of grout

Verification of cement/water quantities (Ref. 3.3 of Attachment)

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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Date 1-8-90

Page 1 of 1

APPENDIX C

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SCG 1 S 361

SEQUOYAH NUCLEAR PLANT

COMPUTED RMS DATE 3/10/90  
CHECKED BT DATE 2/10/90

Hole No.	Packer Set Depth ft.	Type I, MC-500/ GROUT MIX Water: Cement	GROUT TAKE Cubic Feet	Gauge Pressure p.s.i.	Lake Elevation ft.	Remarks
PSD-1	Pipe at 72'	MC-500/1.3:1	1	4.688	677.5	Grouted from top of rock to surface (el 688) with MC-500 1.3:1
						Inject 4.8 ft <sup>3</sup> of grout into hole. Volume of hole is 3.8 ft <sup>3</sup> , hole (gravel zone) took 1 ft <sup>3</sup>

J. B. Payne  
Grout Foreman  
D. E. Hall I.R. 990011  
QC Inspector

W. H. Lee  
Cognizant Engineer

Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

• OR el top of grout







DAILY GROUTING REPORT  
SIQUOYAH NUCLEAR PLANT

Date 1-17-90

Hole No.	Packer Set Depth ft.	Type I, HC-500/ Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure p.s.i.	Lake Elevation ft.	Remarks
PSD-2	Pipe At 23.3'	Type I 1:1	1/2 ft <sup>3</sup>	< 1.688	676.5	Pour Type I, 1:1 cement with black dye and 32 oz of TRIMIX-NCA Accelerator

APPENDIX C

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SCGIS 361  
SIQUOYAH NUCLEAR PLANT

\* OR at top of grout

J. B. Payne  
Grout Foreman  
D. E. Hall I.P. C900067  
QC Inspector

Virginia Powell  
Cognizant Engineer

COMPUTED APB DATE 8/10/90  
CHECKED APB DATE 8/10/90

Date 1-14-90

ATTACHMENT 5  
Page 1 of 1

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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Hole No.	Packer Set Depth Ft.	Type I, MC-5007 Grout Mix Water: Cement	Grout Take Cubic Feet	* Gauge Pressure P.S.I.	Lake Elevation Ft.	Remarks
PSD-2	Pipe At 27'	Type I / 1:1	1/2			Pour in 1/2 ft <sup>3</sup> of type I to seal gravel zone.

APPENDIX C

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SCGIS 301

SEQUOYAH NUCLEAR PLANT

COMPUTED [Signature] DATE 1/10/90  
CHECKED [Signature] DATE 1/10/90

[Signature]  
Grout Foreman

[Signature]  
Cognizant Engineer

[Signature] I.R.C. 0021  
QC Inspector

Ver [ ] ion of cement/water quantities Ref 4.3.3 of Attachment 1)







DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Date 1-25-90

Page 1 of 1

Hole No.	Packer Set Depth ft.	Type I, MC-500/ GROUT MIX Water: Cement	GROUT TAKE Cubic Feet	Gauge Pressure P.S.I.	Lake Elevation Ft.	Remarks
PSD-2	Pipe 4799	Type I / 1:1	1 1/2		677.5	Pour 1:1 into hole Mix 1 bag cement, 45 oz accel. 7.5 gal - 450z - 1/20
						Pour 1/2 ft into hole
						1-26-90 GROUT AT 20.5 (soft)

ICF 87-0255

SHEET 100 OF       

SCG 1 S 361

SEQUOYAH NUCLEAR PLANT

COMPUTED RAZ DATE 8/10/90  
CHECKED AT DATE 5/10/90

ICF  
ATT-101/89-08

W.H. Lee  
Cognizant Engineer  
/ Admixtures (Ref. 6.8)

S.B. Bann  
Grout Foreman

D.E. Wall I.R. C90-0105  
QC Inspector

\* OR el top of grout

Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

ATTACHMENT 5  
Page 1 of 1  
DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Date 2-7-90

Page 1 of 1

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**SCG1S361**

SEQUOYAH NUCLEAR PLANT

COMPUTED RDS

DATE 8/16/90

CHECKED SA

DATE 8/10/90

ICF  
/ Att. 1) / 89-08

Hole No.	Packer Set Depth ft.	Type I, MC-500/ Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure p.s.i.	Lake Elevation ft.	Remarks
PSP-2	Pipe At 97.9'	Type 1/1/1	3/4		678	Power in 3/4 ft <sup>3</sup> of type I, 1/1 with 45oz of accelerator

W.H.H.  
Cognizant Engineer  
/ Admixtures (Ref. 6.8 of Att. 1)

F. B. Payne  
Grout Foreman  
D. C. Hall  
I.R. C90-0175  
QC Inspector

OR el top of grout

Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)



ATTACHMENT 5  
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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Date 2-23-90

Hole No.	Packer Set Depth Ft.	Type 1. MC-500/ GROUT MIX Water: Cement	GROUT TAKE Cubic Feet	Gauge Pressure P.S.I.	Lake Elevation Ft.	Remarks
PSD-2	62'	MC-500/12:1	1	sl. 688	678	Pump MC-500, 12:1 MIX RATIO WITH BLACK DYE INTO hole WITH PIPE AT 626'±
						8.8 cu. ft. MIX WITH 5.7 ft³ put into hole. Hole volume is approx. 7.7 ft³ i.e. ( cu. ft. in foreman

ICF 89-0855

APPENDIX C

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SCG15381

SEQUOYAH NUCLEAR PLANT

COMPUTED AKS DATE 8/10/90  
CHECKED AK DATE 8/10/90

ICF  
APR 11 1990

W.H. Lee  
Cognizant Engineer

/Admixtures (Ref 6.8)  
Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

S.B. Payne  
GROUT FOREMAN

I.R.  
D.E. Hall  
C90-0341

QC Inspector

• OR el top of grout













ATTACHMENT 5  
Page 1 of 1  
DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Date 5-2-90

Page 1 of 1

Hole No.	Packer Set Depth Ft.	Type I, MC-500/ Grout Mix Water: Cement	Grout Take Cubic feet	Gauge Pressure P.S.I.	Lake Elevation Ft.	Remarks
PSP-4		Type I / 1:1	0.4	el. 688	NA	BAK fill 6.2' of hole
PSP-3		Type I / 1:1	0.4	el. 688	NA	BACK fill 5.5' of hole
PSP-2		Type I / 1:1	0.2	el. 688	NA	BACK fill 2.8' of hole
PSP-7		Type I / 1:1	0.4	el. 688	NA	BACK fill 6.3' of hole
PSP-8		Type I / 1:1	0.1	el. 688	NA	BACK fill 1.8' of hole

SHEET 106 OF

SCG 15 361

SEQUOYAH NUCLEAR PLANT

COMPUTED  
CHECKED

DATE 8/12/90  
DATE 8/10/90

W.H. Lee  
Cognizant Engineer

S.B. Payne  
Grout Foreman

Harold Long  
QC Inspector

OR el top of grout

ICF  
/ Admixtures (Ref. 6.8 of Att. 1)  
cement/water quantities (Ref. 4.3.3 of Attachment 1)

07040/ceg

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Date 3-6-90

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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Page 1 of 1

Hole No.	Packer Set Depth Ft.	Type I, MC-500/ Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure P.S.I.	Take Elevation Ft.	Remarks
PSD-5	Hoist At 66'	MC-500 1.2:1	< 0.2	el. 688	677.0	Pump MC-500, 1.2:1 to bottom of hole And filled to top.
						Volume of hole is 4.2 ft <sup>3</sup>
						Volume of grout into hole is Approx. 4 ft <sup>3</sup>
						∴ Approx. 0.2 ft <sup>3</sup> of grout into <sup>20'</sup> gravel zone

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SCG 15 861  
SEQUOYAH NUCLEAR PLANT  
COMPLETED WHL DATE 3/10/90  
CHECKED DEH DATE 5/10/90

\* OR el top of grout

J. B. Barn  
Grout Foreman  
DE Hall IR (90-0487)  
QC Inspector

W H Lee  
Cognizant Engineer  
/Admixtures (Ref. 6.8 of Att. 1)  
Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

ICF 89-085



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Date 2-27-90

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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Type I,  
MC-500/  
Grout Mix  
Water: Cement

Packer Set  
Depth Ft.

Hole No.

Grout Take  
Cubic Feet

Gauge  
Pressure  
P.S.I.

Lake  
Elevation ft.

Remarks

PSD-5 Pine At 76'

Type I (1:1)

1/2

el. 688

—

Row 1/2 ft<sup>3</sup> of  
Type I 1:1 mix  
into hole

• OR el top of grout

F.B. Bayne  
Grout Foreman

W.H. Lee  
Cognizant Engineer

W.E. Hall IRC90-0397  
QC Inspector

Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

ICF 89-0855  
Sheet 12 of

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ICF  
89-085

SHEET 109 OF

**SCG1\$361**

SEQUOYAH NUCLEAR PLANT

COMPUTED RNS DATE 8/10/90  
CHECKED SA DATE 8/10/90

000-10/ceg















Date 1-16-90

ATTACHMENT 5  
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Page 1 of 1

DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Hole No.	Packer Set Depth Ft.	Type I. MC-500/ Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure P.S.I.	Lake Elevation Ft.	Remarks
P5D-6	Pipe At 61'	MC-500/1.3:1	4.2 ft <sup>3</sup>	688	676.5	Pump MC-500, 1.3:1 to bottom of hole Pumped 8.4 ft <sup>3</sup> of grout, volume of hole is 4.2 ft <sup>3</sup> . Red dye Added Grout was very thin and could not be maintained at top of hole. This mix appeared thinner than before, zone of grout take did not appear any different than previous zones.

APPENDIX C

SCG 1 S 361  
SEQUOYAH NUCLEAR PLANT

\* OR el top of grout

J. B. Payne  
Grout Foreman

W. H. Lee  
Cognizant Engineer

D. E. Hall I.P. C90-0054  
QC Inspector

Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

COMPUTED ADP DATE 3/10/92  
CHECKED AT DATE 8/10/90



Date 5-2-90

ATTACHMENT 5  
Page 1 of 1

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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Hole No.	Packer Set Depth Ft.	Type I, MC-500/ Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure p.s.i.	Lake Elevation ft.	Remarks
PSD-4		Type I / 1:1	0.1	el. 688	NA	BACKfill 6.2' of hole
PSD-3		Type I / 1:1	0.4	el 688	NA	BACKfill 5.5' of hole
PSD-2		Type I / 1:1	0.	el. 688	NA	BACKfill 2.8' of hole
PSD-7		Type I / 1:1	0.4	el. 688	NA	BACKfill 6.3' of hole
PSD-8		Type I / 1:1	0.1	el 688	NA	BACKfill 1.8' of hole

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Sheet 12 of 17

APPENDIX C

• OR el top of grout

J.B. Payne  
Grout Foreman

Harold Long 5-2-90  
QC Inspector

IR0907749

SEQUOYAH NUCLEAR PLANT  
SHEET 116 OF 161  
SCG 15961  
COMPUTED BY DATE 8/10/90  
CHECKED BY DATE 8/10/90

W.H. Lee  
Cognizant Engineer

/Admixtures (Ref. 6.8 of Att. 1) / ICF 89-08

Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

Date 5-1-90

ATTACHMENT 5  
Page 1 of 1

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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Hole No.	Packer Set Depth Ft.	Type I, MC-500/ Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure p.s.i.	Lake Elevation Ft.	Remarks
PSD-7	Pipe AT 70.0	MC-500/1:1	<del>3.5</del> <sup>0.0</sup> 0	el. 688	683.0	Pump MC-500 to bottom of hole through pipe <sup>el</sup> 5-1-90 hose.
						Vol. of hole is 3.5 ft <sup>3</sup>
						Grout placed in hole is 3.5 ft <sup>3</sup>
						∴ NO TAKE

\* OR el top of grout

J.B. Bayne  
Grout Foreman

Harold Long 5-1-90  
QC Inspector

W.H. Lee  
Cognizant Engineer  
/ Admixtures (Ref. 6.B)

Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

IR # C907642

SEQUOYAH NUCLEAR PLANT  
COMPUTED W.H. Lee DATE 5/1/90  
CHECKED J.B. Bayne DATE 5/1/90

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Att. 1 / ICF 89-08







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Date 9-19-90

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Page 1 of 1

DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Page 1 of 1

Type I,  
MC-500/  
Grout Mix  
Water: Cement

Packer Set  
Depth ft.

Grout Take  
Cubic feet

Gauge  
Pressure  
P.S.I.

Lake  
Elevation ft.

Remarks

Well No.	Packer Set Depth ft.	Grout Take Cubic feet	Gauge Pressure P.S.I.	Lake Elevation ft.	Remarks
PSP-7	Pipe At 67.8'	0.2	e/688	682.0	Pump MC-500 to bottom of hole through pipe.
					Vol. of hole is 3.8 ft <sup>3</sup>
					Vol. of grout pumped into hole is 4.0 ft <sup>3</sup>
					∴ 0.2 ft <sup>3</sup> into gravel zone

SHEET 119 OF 120  
**SCG 15361**  
SEQUOYAH NUCLEAR PLANT  
COMPUTED AKS DATE 8/10/90  
CHECKED bt DATE 8/10/90

J. B. Bayan  
Grout Foreman  
I. R. #  
DE Hall 905237  
QC Inspector

W.H. Lee  
Cognizant Engineer  
/Admixtures (Ref 6.3 of ATT. 1)  
Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

OR e/ top of grout

ATTACHMENT 5  
Page 1 of 1  
DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Date 4-12-90

Page 1 of 1

Hole No.	Packer Set Depth ft.	Type I, MC-500/ Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure P.S.I.	Lake Elevation Ft.	Remarks
PSD-7	Pipe AT 585	MC-500 / 1:1	0.6	56.688	680.4	PUMP MC-500 1:1 to bottom of hole through pipe Vol. of grout pumped into hole is 4 ft <sup>3</sup> Vol. of hole is 3.4 ft <sup>3</sup> i.e. 0.6 ft <sup>3</sup> of grout into gravel zones.

SHEET 120 OF

SCG 15361

SEQUOYAH NUCLEAR PLANT

COMPUTED Q.B.S. DATE 2/10/90

CHECKED tot DATE 8/10/90

F.B. Payne  
Grout Foreman

W.E. Hall TR # C904353  
QC Inspector

W.D. Lee  
Cognizant Engineer

Verification of cement/water admixtures (Ref. 6.8 of Att. 1) / ICF  
Quantities (Ref. 4.3.3 of Attachment 1)

• OR at top of grout















ATTACHMENT 5  
Page 1 of 1  
DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Date 5-2-90

Page 1 of 1

Hole No.	Packer Set Depth Ft.	Type I, MC-500/ Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure P.S.I.	Lake Elevation Ft.	Remarks
PSP-4		Type I / 1:1	0.4	el. 685	NA	BACKfill 6.3' of hole
PSP-3		Type I / 1:1	0.4	el. 688	NA	BACKfill 5.5' of hole
PSP-2		Type I / 1:1	0.2	el. 688	NA	BACKfill 2.8' of hole
PSP-7		Type I / 1:1	0.4	el. 688	NA	BACKfill 6.3' of hole
PSP-8		Type I / 1:1	0.1	el. 688	NA	BACKfill 1.8' of hole

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SEQUOYAH NUCLEAR PLANT

COMPUTED

RD8

DATE 8/10/90

CHECKED

JST

DATE 8/10/90

W.H. Lee  
Cognizant Engineer

Admixtures (Ref. 6.8 of Att. 1) / ICI

S.B. Payne  
Grout Foreman

QC Inspector  
Irc907749

OR el top of grout

000-10/ccg

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APPENDIX C

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89-0





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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Page 1 of 1

Date 4-13-90

Hole No.	Packer Set Depth, Ft.	Type I, MC-5007 Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure P.S.I.	Take Elevation Ft.	Remarks
BSD-8	Pipe At 67.2	MC-500 11:1	0.5	51.608	680.5	Pump MC-500, 1:1 to bottom of hole through pipe
						Vol. of grout pumped into hole is 4 FT <sup>3</sup>
						Vol. of hole is 3.5 FT <sup>3</sup>
						∴ 0.5 FT <sup>3</sup> of grout into gravel zone

SHEET 128 OF

**SCG1S361**

SEQUOYAH NUCLEAR PLANT

COMPUTED add DATE 8/10/90

CHECKED BT DATE 8/14/91

W/H Lee  
Cognizant Engineer

F.B. Boyer  
Grout Foreman

D.C. Hall 5904441  
QC Inspector

Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

OR el top of grout

0010/ceg

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ATTACHMENT 5  
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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Hole No.	Packer Set Depth Ft.	Type I, MC-500/ Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure P.S.I.	Lake Elevation Ft.	Remarks
P5D-8	Pipe At 60.4'	MC-500/1.3:1	0.2	1688	677.5	Pump MC-500, 1.3:1 grout to bottom of hole at 60.4'
						Volume of hole is approx. 3.2 ft <sup>3</sup> pumped 3.4 ft <sup>3</sup> of grout
						∴ 0.2 ft <sup>3</sup> into gravel approx.

SCG 19361

SEQUOYAH NUCLEAR PLANT

COMPUTED BY DATE 8/10/90  
CHECKED BY DATE 8/16/90

*S. B. Payne*  
Grout Foreman

*W. H. Lee*  
Cognizant Engineer

*O. E. Hall* IR 902805  
QC Inspector

Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

• OR el top of grout





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DAILY GROUTING REPORT  
SEQUOYAH FUELS PLANT

Date 6-7-90

Date	Packer Set Depth ft.	Type I, MC-500/ GROUT Mix Water/Cement	GROUT Take Cubic Feet	Gauge Pressure P.S.I.	Lake Elevation Ft.	Remarks
PSB-1	NA	Type I, 1:1	0.2	el. 688	NA	Pour grout to bottom of hole AT 2.5'
PSB-2	NA	Type I, 1:1	0.7	el. 688	NA	Pour grout to bottom of hole AT 6.1'

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SCG 1 S 381

SEQUOYAH NUCLEAR PLANT

COMPUTED

WJG

DATE

8/10/90

CHECKED

WJG

DATE

8/6/90

W.H. Leo  
Cognizant Engineer

/Admixtures (Ref. 6.8 of Attachment 1)  
Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

S.B. Bayne  
Grout Foreman

DE Hall FR# C90 10835

QC Inspector

0R el top of grout

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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

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SCG1S 861			
SEQUOYAH NUCLEAR PLANT			
COMPUTED	ajj	DATE	8/10/90
CHECKED	jt	DATE	8/10/90

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Hole No.	Packer Set Depth ft.	Type I, MC-5007 Grout Mix Water: Cement	Grout Take Cubic Feet	Gauge Pressure p.s.i.	Lake Elevation Ft.	Remarks
PSB-1	Pipe at 78.3	Type I / 11/1	0.5	e1688	NA	Pow: grout thru Ripped to bottoms of hole

S. B. Payne  
Grout Foreman  
ICF # C9210596  
W. H. Lane  
Cognizant Engineer  
Admixtures (Ref 6.8 of Att. 1) ICF  
89-08  
Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

Date 5/25/90

OR el top of grout

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DAILY GROUTING REPORT  
SEQUOYAH NUCLEAR PLANT

Date 6-4-90

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Hole No.	Packer Set Depth ft.	Type I, II, C, or S Grout Mix	Grout Take Cubic Feet	Gauge Pressure p.s.i.	Take Elevation ft.	Remarks
PSB-1	Base at 67 ft. - 500/1:1		0.5	1688	682.5	FUMP MC-500, 1:1 to bottom of hole AT 67.8'
						Volume of grout placed is 0.38 ft <sup>3</sup>
						Volume of hole is 3.3 ft <sup>3</sup>
						i- TAKE is 0.5 ft <sup>3</sup>

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SCG 1361

SEQUOYAH NUCLEAR PLANT

COMPUTED	DATE
CHECKED	DATE

G. B. Payne  
Grout foreman

QC Inspector

W. H. Lee  
Cognizant Engineer

ICF 89-08  
/ Admixtures (Ref. 6.8 of Att. 1)

Verification of cement/water quantities (Ref 4.3.3 of Attachment 1)

IR# C8010782













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WATER TEST

SCG1-361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED RWS DATE 8/10/90

CHECKED ST DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-1

Date 1-4-90

Elevation bottom of hole 86.3 ft

Elevation Lake 677.5 ft

Water pressure 6 psi

Water Meter

Starting  
Meter reading 5040.0 gal.

Ending  
Meter reading 5092.8 gal.

ID Number 502063

Time start pumping water 6:00

Time actual test start  
(after water flow equalized) 6:10

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time end of test 6:15

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 52.8

ID Number E11192

Gallons/minute 10.6

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall <sup>IR</sup> 0900006  
QC Inspector

Remarks: Water in open hole (el. 688.3)  
TAKE of 10.6 gpm for hole

W. H. Lee  
Cognizant Engineer

Eli Shump  
Grout Foreman

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**SCG1S361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED ADJ DATE 8/10/90  
CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-1

Date 1-4-90

Elevation bottom of hole 86.3 ft

Elevation Lake 677.5 ft

Water pressure .6 psi

Water Meter

Starting  
Meter reading 4961.0 gal.

Ending  
Meter reading 4983.8 gal.

Time start pumping water 5:30 AM

ID Number 502063

Time actual test start  
(after water flow equalized) 5:30 PM

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time end of test 5:35 PM

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 22.8

ID Number E11192

Gallons/minute 4.6

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall <sup>IR</sup> ca00006  
QC Inspector

Remarks: PACKER AT 70', water on outside of  
pipe (el. 688.3)  
TAKE of 4.6 gpm in gravel

W. H. Lee  
Cognizant Engineer

Chris Smith  
Grout Foreman



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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED ADJ DATE 8/10/90  
CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-1

Date 1-4-90

Elevation bottom of hole 86.3 ft

Elevation Lake 677.5 ft

Water pressure 6 psi

Water Meter

Starting  
Meter reading 4895.0 gal.

Ending  
Meter reading 4924.3 gal.

ID Number 502063

Time start pumping water 4:51 PM

Time actual test start  
(after water flow equalized) 5:05 PM

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time end of test 5:10 PM

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 29.3

ID Number E11192

Gallons/minute 5.9

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hall I.R.  
C900006  
QC Inspector

Remarks: Packer At 70', water in pipe (el. 691.7)  
TAKE of 5.9 gpm in rock

W.H. Lee  
Cognizant Engineer

Eric Clark  
Grout Foreman

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WATER TEST

SCG 1S 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED BJW DATE 8/10/90

CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-1

Date 1-4-90

Elevation bottom of hole 86.3 ft

Elevation Lake 677.5 ft

Water pressure 15 psi  
(10 psi on gauge)

Time start pumping water 3:58

Time actual test start  
(after water flow equalized) 4:15

Time end of test 4:20

Elapsed time of test 5 Min.

Number of gallons 51.5

Gallons/minute 10.3

Water Meter

Starting  
Meter reading 4780.0 gal.

Ending  
Meter reading 4831.5 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall IR 290 0006  
QC Inspector

Remarks: Packer AT 60', water into pipe with  
10 psi gauge.  
TAKE of 10.3 gpm in rock and gravel.

W. H. Lee  
Cognizant Engineer

Eric Shuck  
Grout Foreman

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WATER TEST

SCG 1 361 - -

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED 208 DATE 8/10/90  
CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-1

Date 1-4-90

Elevation bottom of hole 86.3 ft

Elevation Lake 677.5 ft

Water pressure 15 psi  
(10 psi on gauge)

Time start pumping water 3:18

Time actual test start  
(after water flow equalized) 3:25

Time end of test 3:30

Elapsed time of test 5 Min.

Number of gallons 41.3

Gallons/minute 8.3

Water Meter

Starting  
Meter reading 4720.0 gal.

Ending  
Meter reading 4761.3 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hall IR C900066  
QC Inspector

Remarks: Packer At 70', water into pipe with  
10 psi on gauge.  
TAKE of 8.3 gpm in rock zone.

W. H. Lee  
Cognizant Engineer

Eric Smith  
Grout Foreman



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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED AMS DATE 8/10/90  
CHECKED ht DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-1

Date 1-4-90

Elevation bottom of hole 86.3 ft

Elevation Lake 677.5 ft

Water pressure 6 psi

Water Meter

Starting  
Meter reading 4665.0 gal.

Ending  
Meter reading 4690.5 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Time start pumping water 2:50

Time actual test start  
(after water flow equalized) 2:58

Time end of test 3:03

Elapsed time of test 5 Min.

Number of gallons 25.5

Gallons/minute 5.1

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

O. E. Hall IR C900006  
QC Inspector

Remarks: Packer at 70', water on outside of pipe (el. 688.3)  
TAKE of 5.1 gpm in gravel zone 64'-65'.

W. H. Lee  
Cognizant Engineer

Eric Stump  
Grout Foreman

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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED A.H.S. DATE 8/10/90  
CHECKED fat DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-1

Date 1-4-90

Elevation bottom of hole 86.3 ft

Elevation Lake 677.5 ft

Water pressure 57.6 psi  
at 14-90

Time start pumping water 2:20

Time actual test start  
(after water flow equalized) 2:29

Time end of test 2:34

Elapsed time of test 5 Min.

Number of gallons 28.5

Gallons/minute 5.7

Water Meter

Starting  
Meter reading 4612.0 gal.

Ending  
Meter reading 4640.5 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall ZR 090006  
QC Inspector

Remarks: Packer at 70', water on inside of pipe @ 677.5  
TAKE of 5.7 gpm in rock zone.

W.H. Lee  
Cognizant Engineer

Eric Smith  
Grout Foreman

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WATER TEST

SCG19361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED WDS DATE 8/10/90

CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-1

Date 1-4-90

Elevation bottom of hole 86.3 ft

Elevation Lake 677.5 ft

Water pressure 6 psi

Packer set at 60', water  
outside of pipe (el. 688.3)

Time pumping water 2:02

Time actual test start  
(after water flow equalized) 2:07

Time end of test 2:12

Elapsed time of test 5 Min.

Number of gallons 0

Gallons/minute 0

Water Meter

Starting  
Meter reading 4535 gal.

Ending  
Meter reading 4535 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hall IR C900006  
QC Inspector

Remarks:

Test from 0' to 60' = 0 gpm

W. H. Lee  
Cognizant Engineer

Eric Blunk  
Grout Foreman



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WATER TEST

SCG1S361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED ODS DATE 8/10/90

CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 1-10-90

Elevation bottom of hole 667.2 ft

Elevation lake 677.75 ft

Water pressure 4.57 head psi

Water Meter

Starting  
Meter reading 5374.0 gal.

Ending  
Meter reading 5379.0 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time start pumping water 9:30 PM

Time actual test start  
(after water flow equalized) 4:40

Time end of test 4:45

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 5

ID Number E11192

Gallons/minute 1

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall IRC90020  
QC Inspector

Remarks: Water At top of hole  
1 gpm At 4.6 psi

W.H. Lee  
Cognizant Engineer

Grout Foreman  
Grout Foreman

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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

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SEQUOYAH NUCLEAR PLANT

COMPUTED QAD DATE 8/10/90

CHECKED ft DATE 8/6/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 1-10-90

Elevation bottom of hole 667.2 ft

Elevation Lake 677.75 ft

Water pressure 4.96 head psi

Water Meter

Starting  
Meter reading 5363.0 gal.

Ending  
Meter reading 5367.2 gal.

Time start pumping water 3:45 PM

ID Number 502063

Time actual test start  
(after water flow equalized) 3:55

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time end of test 4:00

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 4.2

ID Number E11192

Gallons/minute 0.84

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

Packer at 11'

W E Hall IRC900020  
QC Inspector

Remarks: Water in Funnel (e' 689.2)  
0.8 gpm at 5 psi

W.H. Lee  
Cognizant Engineer

Grout Foreman  
Grout Foreman



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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

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SEQUOYAH NUCLEAR PLANT

COMPUTED QWJ DATE 8/10/90  
CHECKED bt DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 1-10-90

Elevation bottom of hole 667.2 <sup>c. all</sup> 21.1 ft 1-10-90 Water Meter

Elevation Lake 677.75 ft

Water pressure 4.6 head psi  
+ 5 psi gauge

Starting  
Meter reading 5309.0 gal.

Ending  
Meter reading 5313.8 gal.

Time start pumping water 3:00 PM

ID Number 502063

Time actual test start  
(after water flow equalized) 3:10

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time end of test 3:15

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 4.8

ID Number E11192

Gallons/minute 0.96

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hall IR C900020  
QC Inspector

Remarks: PACKER set AT 11'  
∴ 0.96 gpm AT 10 psi

W H Lee  
Cognizant Engineer

J B Payne  
Grout Foreman



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WATER TEST

SCG 1 S 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED RDJ DATE 8/10/90

CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 1-10-90

Elevation bottom of hole 667.2 <sup>and</sup> 21.1 ft 1-10-90 Water

Elevation Lake 677.75 ft

Starting  
Meter reading 5324.0 gal.

Water pressure 15 psi

Ending  
Meter reading 5337.9 gal.

5 HEAD + 10 gauge

Time start pumping water 3:27 PM

ID Number 502063

Time actual test start  
(after water flow equalized) 3:35

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time end of test 3:40

Calibration  
Due Date 6-19-90

Elapsed time of test 5 Min.

ID Number E11192

Number of gallons 13.9

Gallons/minute 13.0 <sup>and</sup> 2.8 1-10-90

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hall TRC900020  
QC Inspector

Remarks: Packer At 11'  
2.8 gpm At 15 psi

W. H. Lee  
Cognizant Engineer

[Signature]  
Grout Foreman

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WATER TEST

SCG1S361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED ADJ DATE 8/10/90

CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number RSD-2

Date 1-12-90

Elevation bottom of hole 667.2 ft

Elevation Lake 677.75 ft

Water pressure 4.6 head psi

Water Meter

Starting  
Meter reading 5495.0 gal.

Ending  
Meter reading 5550.0 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time start pumping water 9:02 AM

Time actual test start  
(after water flow equalized) 9:06

Time end of test 9:11

Elapsed time of test 5 Min.

Number of gallons 5

Gallons/minute 1

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall IRC900031  
QC Inspector

Remarks: Funnel test water at el. 689.1  
Packer at 10'  
1 gpm at 5 psi

W. H. Lee  
Cognizant Engineer

J. B. Payne  
Grout Foreman

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**SCG 1 S 361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERC. PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED ANDS DATE 8/10/90  
CHECKED ht DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 1-12-90

Elevation bottom of hole 667.2 ft

Elevation Lake 637.75 ft

Water pressure 5+5 gauge psi

Time start pumping water 9:14 AM

Time actual test start  
(after water flow equalized) 9:17

Time end of test 9:22

Elapsed time of test 5 Min.

Number of gallons 8.2

Gallons/minute 1.6

Water Meter

Starting  
Meter reading 5503.0 gal.

Ending  
Meter reading 5511.2 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hall IRC900031  
QC Inspector

Remarks: PACKER AT 10'  
1.6 GPM AT 10 PSI

W. H. Lee  
Cognizant Engineer

J. B. Bayne  
Grout Foreman

0902Q/ceg



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WATER TEST

SCG 15361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED ADJ DATE 8/10/90

CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 1-12-90

Elevation bottom of hole 667.2 ft

Elevation Lake 677.75 ft

Water pressure 5+10 gauge psi

Water Meter

Starting  
Meter reading 55220 gal.

Ending  
Meter reading 5539.3 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time start pumping water 9:23 A

Time actual test start  
(after water flow equalized) 9:25

Time end of test 9:30

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 17.3

ID Number E11192

Gallons/minute 3.5

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall I.R. C900031  
QC Inspector

Remarks: Packer At 10'  
3.5 gpm At 15 psi

W. H. Kao  
Cognizant Engineer

J. S. Payne  
Grout Foreman

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**SCG18361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED QNS DATE 8/10/90  
CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 1-12-90

Elevation bottom of hole 667.2 ft

Elevation Lake 677.75 ft

Water pressure 5 head psi

Water Meter

Starting  
Meter reading 5544.9 gal.

Ending  
Meter reading 5550.0 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Time start pumping water 9:33 AM

Time actual test start  
(after water flow equalized) 9:36

Time end of test 9:41

Elapsed time of test 5 Min.

Number of gallons 5

Gallons/minute 1

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall IR 0900031  
QC Inspector

Re: Fuel test Cell 689.1)  
1 gpm at 5 psi  
Packer at 10'

W. H. Lee  
Cognizant Engineer

R. B. Payne  
Grout Foreman

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**SCG 1<sup>c</sup> 361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED QWS DATE 8/10/90

CHECKED pt DATE 8/10/90

Element D Cell         

Hole Number P5D-2

Date 1-12-90

Elevation bottom of hole 667.2 ft

Elevation Lake 677.75 ft

Water pressure 4.6 head psi

Water Meter

Starting  
Meter reading 5486.5 gal.

Ending  
Meter reading 5492.3 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time start pumping water 8:52 AM

Time actual test start  
(after water flow equalized) 8:55

Time end of test 9:00

Elapsed time of test 5 Min.

Number of gallons 5.8

Gallons/minute 1.2

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

WE Hall IR C900031  
QC Inspector

Remarks: Water AT top of hole (el. 688.3)  
1.2 GPM AT 5 psi

W. H. Lee  
Cognizant Engineer

J. B. Payne  
Grout Foreman



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WATER TEST

SCG1S361 - -

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED QPS DATE 8/10/90  
CHECKED pt DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number BSD-2

Date 1-12-90

Elevation bottom of hole 667.2 ft

Elevation Lake 677.75 ft

Water pressure 4.6 head psi

Time start pumping water 9:54 A

Time actual test start  
(after water flow equalized) 9:57

Time end of test 10:02

Elapsed time of test 5 Min.

Number of gallons 7

Gallons/minute 1.4

Water Meter

Starting  
Meter reading 5563.0 gal.

Ending  
Meter reading 5570.0 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall IRC900031  
QC Inspector

Remarks: Water AT top of hole (el. 688.3)  
1.4 gpm AT 5 psi

W. H. Lee  
Cognizant Engineer

J. B. Payne  
Grout Foreman

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CG18861

WATER TEST

SEQUOYAH NUCLEAR PLANT

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

COMPUTED AWJ DATE 8/10/90

CHECKED jt DATE 8/10/90

Element D Cell       

Hole Number PSD-2

Date 1-23-90

Elevation bottom of hole 651.6 ft

Elevation Lake 678.0 ft

Water pressure        psi

Water Meter

Starting  
Meter reading 5280.0 gal.

Ending  
Meter reading 5703.9 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time start pumping water 10:53 A

Time actual test start  
(after water flow equalized) 10:57

Time end of test 11:02

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 23.9

ID Number E11192

Gallons/minute 4.8

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall IRC90-0094  
QC Inspector

Remarks: Packer At 26'  
water in funnel cal. lost AWJ 1-23-90  
4.8 gpm At (690.5)

W.H. Lee  
Cognizant Engineer

J.B. Payne  
Grout Foreman

J902Q/ceg

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WATER TEST

SCG 19361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED RDJ DATE 8/10/90  
CHECKED PT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 1-23-90

Elevation bottom of hole 657.6 ft

Elevation Lake 678.0 ft

Water pressure 5+5 psi gauge pos

Time start pumping water 11:10 A

Time actual test start  
(after water flow equalized) 11:13

Time end of test 11:18

Elapsed time of test 5 Min.

Number of gallons 29.5

Gallons/minute 5.9

Water Meter

Starting  
Meter reading 5757.0 gal.

Ending 5785.5 add  
Meter reading 5758 gal. 1-23-90

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

WE Hall IRC90-0014  
QC Inspector

Remarks: Packer AT 26'  
5.9 gpm AT 10 psi

W.H. Lee  
Cognizant Engineer

FB Payne  
Grout Foreman



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**SCG1-361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED SDS DATE 8/10/90

CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 1-23-90

Elevation bottom of hole 651.6 ft

Elevation Lake 678.0 ft

Water pressure 5+10 psi gauge psi

Water Meter

Starting  
Meter reading 5820.0 gal.

Ending  
Meter reading 5859.5 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time start pumping water 11:21 A

Time actual test start  
(after water flow equalized) 11:24

Time end of test 11:29

Calibration  
Due Date 6-19-90

Elapsed time of test 5 Min.

Number of gallons 39.5

ID Number E11192

Gallons/minute 7.9

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall IRC90-0094  
QC Inspector

Remarks: Packer AT 26'  
7.9 gpm AT 15 psi

G. H. Lee  
Cognizant Engineer

J. B. Brown  
Grout Foreman

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WATER TEST

SCG1S361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED ADJ DATE 8/10/90  
CHECKED BT DATE 8/10/90

Element D Cell           

Hole Number PSD-2

Date 2-21-90

Elevation bottom of hole 626.3 ft

Elevation Lake 678.5 ft

Water pressure Head psi

Water Meter

Starting  
Meter reading 7850.0 gal.

Ending  
Meter reading 7882.2 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time start pumping water 1:35 PM

Time actual test start  
(after water flow equalized) 1:37

Time end of test 1:42

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 32.2

ID Number E11192

Gallons/minute 6.4

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hall <sup>FN.</sup>  
QC Inspector 2420317

Remarks:  
MAINTAIN WATER AT  
TOP OF OPEN HOLE  
O GAUGE PRESSURE

W. H. Lee  
Cognizant Engineer

J. B. Payne  
Grout Foreman

0902Q/ceg

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WATER TEST

SCG 15361

SEQUOYAH NUCLEAR PLANT  
ERCH PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED RDH DATE 8/10/90

CHECKED H DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 2-21-90

Elevation bottom of hole 626.3 ft

Elevation Lake 678.5 ft

Water pressure HEAD psi

Water Meter

Starting  
Meter reading 7892.0 gal.

Ending  
Meter reading 7907.5 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Time start pumping water 1:44 P

Time actual test start  
(after water flow equalized) 1:47

Time end of test 1:52

Elapsed time of test 5 Min.

Number of gallons 15.5

Gallons/minute 3.1

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall 7/11/90  
QC Inspector

Remarks: Funnel test  
Water e/l. 6900  
Packer At 20'

W.H. Linn  
Cognizant Engineer

J.B. Payne  
Grout Foreman

09020/ceg

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WATER TEST

SCG 1 C 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AID ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED QDX DATE 8/10/90  
CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 2-21-90

Elevation bottom of hole 626.3 ft

Elevation Lake 678.5 ft

Water pressure 5 gauge + head psi

Water Meter

Starting  
Meter reading 7930.0 gal.

Ending  
Meter reading 7975.0 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time start pumping water 1:54 PM

Time actual test start  
(after water flow equalized) 1:56

Time end of test 2:01

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 45

ID Number E11192

Gallons/minute 8

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall <sup>IR.</sup>  
QC Inspector 890-0317

Remarks:

Packer at 20'  
8 gpm at 10 psi

W.H. Lee  
Cognizant Engineer

J.B. Payne  
Grout Foreman

0902Q/ceg

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WATER TEST

SCG 1 S 361

SEQUOYAH NUCLEAR PLANT  
ERCH PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED RPB DATE 8/10/90  
CHECKED ST DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 2-21-90

Elevation bottom of hole 626.3 ft

Elevation Lake 678.5 ft

Water pressure 10 gauge + head psi

Water Meter

Starting  
Meter reading 8000.0 gal.

Ending  
Meter reading 8056.0 gal.

Time start pumping water 2:02 PM

ID Number 502063

Time actual test start  
(after water flow equalized) 2:04 PM

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time end of test 2:09

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 56

ID Number E11192

Gallons/minute 11.2

Packer At 20'  
11.2 gpm At 15 psi

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall 78  
QC Inspector 890317

Remarks:

K. N. Lutz  
Cognizant Engineer

J. B. Payne  
Grout Foreman

09020/ceg

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**SCG1S361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED APJ DATE 8/10/90  
CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 3-1-90

Elevation bottom of hole 614.5 ft

Elevation Lake 676.5 ft

Water pressure head psi

Water Meter

Starting  
Meter reading 8230.8 gal.

Ending  
Meter reading 8351.8 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Time start pumping water 1:50 P

Time actual test start  
(after water flow equalized) 1:57

Time end of test 2:03

Elapsed time of test 5 Min.

Number of gallons 121.8

Gallons/minute 24.4

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall T.R. 0426  
QC Inspector

Remarks:

open hole  
gauge is showing 23 psi

W.H. Lee  
Cognizant Engineer

J.B. Payne  
Grout Foreman

19020/ceg



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WATER TEST

SCG 1 S 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED QWV DATE 8/10/90

CHECKED LA DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 3-1-90

Elevation bottom of hole 614.5 ft

Elevation Lake 676.5 ft

Water pressure HEAD psi

Gauge = 3 psi

Time start pumping water 2:05 P

Time actual test start  
(after water flow equalized) 2:10

Time end of test 2:15

Elapsed time of test 5 Min.

Number of gallons 50

Gallons/minute 10

Water Meter

Starting  
Meter reading 8400.0 gal.

Ending  
Meter reading 8450.0 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Fouled test  
Packer At 20'

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall I.R.C. 9100426  
QC Inspector

Remarks:

W.H. Lee  
Cognizant Engineer

J.B. Payne  
Grout Foreman

.Q/ceg

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WATER TEST

SCGIS 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED SDS DATE 8/10/90

CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 3-1-90

Elevation bottom of hole 614.5 ft

Elevation Lake 676.5 ft

Water pressure head + 10 psi

Water Meter

Starting  
Meter reading 8540.0 gal.

Ending  
Meter reading 8599.0 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time start pumping water 2:26

Time actual test start  
(after water flow equalized) 2:29

Time end of test 2:34

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 59

ID Number E11192

Gallons/minute 11.8

PACKER AT 20'  
11.8 gpm AT 15psi

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

[Signature] <sup>DEH 3-190</sup>  
QC Inspector

Remarks:

W. H. Lee  
Cognizant Engineer

[Signature]  
Grout Foreman

0902Q/ceg

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**SCG1S361**

WATER TEST

SEQUOYAH NUCLEAR PLANT

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

COMPUTED AD DATE 8/10/90  
CHECKED BT DATE 8/10/90

Element D Cell       

Hole Number PSD-2

Date 3-5-90

Elevation bottom of hole 623.0 ft

Elevation Lake 677.0 ft

Water pressure HEAD psi

Water Meter

Starting  
Meter reading 8630.0 gal.

Ending  
Meter reading 8646.5 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time start pumping water 10:10 A

Time actual test start  
(after water flow equalized) 10:15

Time end of test 10:20

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 16.5

ID Number E11192

Gallons/minute 3.3

open hole

3.3 gpm 0 gauge

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall TRC90-0482  
QC Inspector

Remarks: Rock/conc. interface is grouted

WHL  
Cognizant Engineer

J.B. Payne  
Grout Foreman

0902Q/ceg

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**SCG 1 S 361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED RAK DATE 8/10/90  
CHECKED JA DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 3-5-90

Elevation bottom of hole 623.0 ft

Elevation Lake 677.0 ft

Water pressure HEAD (e/698) psi

Water Meter

Starting  
Meter reading 8656.0 gal.

Ending  
Meter reading 8666.2 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time start pumping water 10:20 A

Time actual test start  
(aftr. water flow equalized) 10:25

Time end of test 10:30

Elapsed time of test 5 Min.

Calibration  
Due Date 6-1-90

Number of gallons 10.2

ID Number E11192

Gallons/minute 2.04

Funnel test  
Packer At 20'

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall IR 0900482  
QC Inspector

Remarks:

L.H. Lee  
Cognizant Engineer

J.B. Payne  
Grout Foreman

0902Q/ceg

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WATER TEST

SCG1C361 - -

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED ADJ DATE 8/10/90

CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 3-5-90

Elevation bottom of hole 623.0 ft

Elevation Lake 677.0 ft

Water pressure head + 5 psi

Water Meter

Starting  
Meter reading 8680.0 gal.

Ending  
Meter reading 8707.0 gal.

ID Number 502063

Calibration  
Due Date 8-6-90  
Pressure Gauge

Time start pumping water 10:33 A

Time actual test start  
(after water flow equalized) 10:35

Time end of test 10:40

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 27

ID Number E11192

Gallons/minute 5.4

Packer at 20'  
5.4 gpm at 10 psi

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DC Hall JRC900482 -  
QC Inspector

Remarks:

WHL  
Cognizant Engineer

J. B. Perry  
Grout Foreman

0902Q/ceg

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WATER TEST

SEQUOIA 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED app DATE 8/10/90  
CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-2

Date 3-5-90

Elevation bottom of hole 623.0 ft

Elevation Lake 677.0 ft

Water pressure HEAD +10 psi

Water Meter

Starting  
Meter reading 8730.0 gal.

Ending  
Meter reading 8764.0 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time start pumping water 10:40 A

Time actual test start  
(after water flow equalized) 10:44

Time end of test 10:49

Elapsed time of test 5 Min.

Calibration  
Due Date 1-6-19-90

Number of gallons 34

ID Number E11192

Gallons/minute 6.8

PACKER AT 20'  
6.8 gpm AT 15 psi

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1).

D E Hall IBC900482  
QC Inspector

Remarks:

W H Lee  
Cognizant Engineer

J B Boon  
Grout Foreman

0902Q/ceg

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WATER TEST

SCG1S361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED 208 DATE 8/10/90

CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-5

Date 2-9-90

Elevation bottom of hole 617.0 ft

Elevation Lake 677.0 ft

Water pressure HEAD 688 psi

Time start pumping water 1:25 P

Time actual test start  
(after water flow equalized) 1:30

Time end of test 1:35

Elapsed time of test 5 Min.

Number of gallons 3

Gallons/minute 0.6

Water Meter

Starting  
Meter reading 7330.0 gal.

Ending  
Meter reading 7333.0 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D.E. Hall 090-0190  
QC Inspector

Remarks: open hole water at el. 688.0  
0.6 gpm. at 5 psi

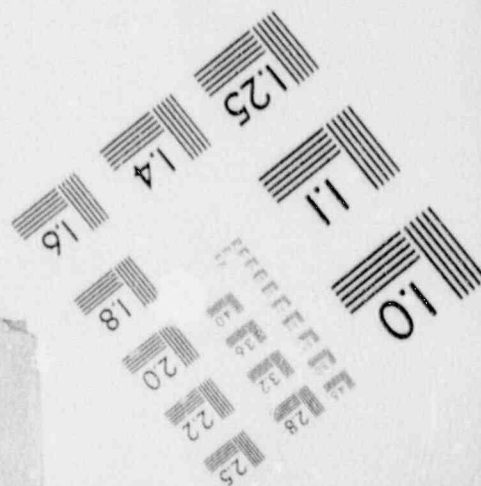
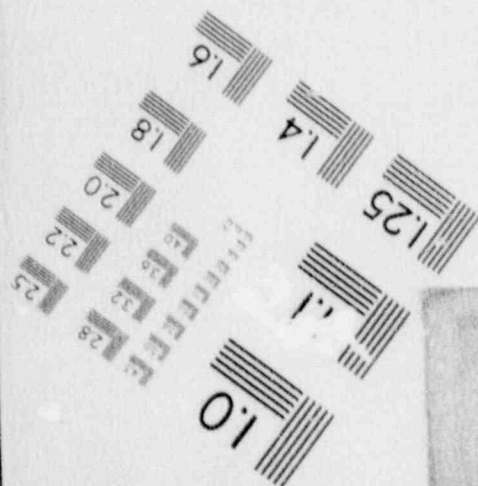
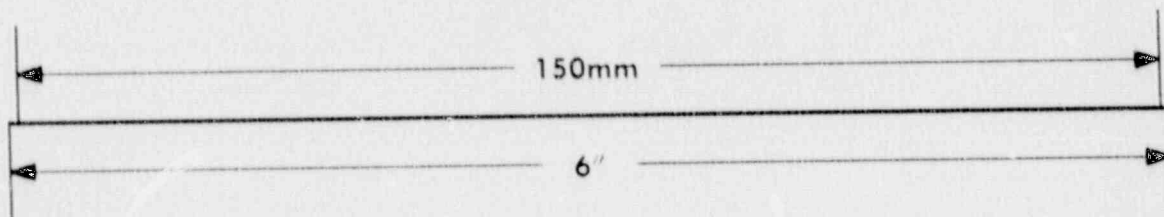
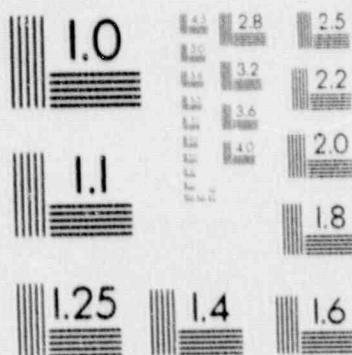
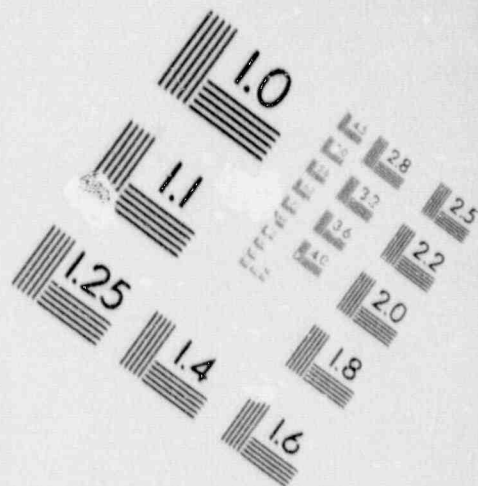
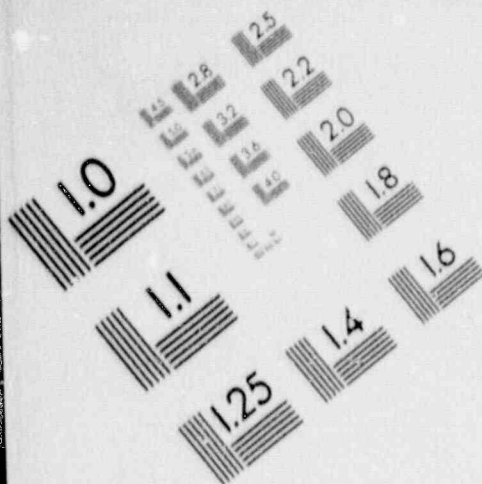
W.H. Lee  
Cognizant Engineer

J.B. Deane  
Grout Foreman

09020/ceg

# 1

## IMAGE EVALUATION TEST TARGET (MT-3)



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WATER TEST

SCG 18361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED APK DATE 8/10/90

CHECKED dt DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-5

Date 2-9-90

Elevation bottom of hole 617.0 ft

Elevation Lake 677.0 ft

Water pressure HEAD 5 psi

Water Meter

Starting  
Meter reading 7338.0 gal.

Ending  
Meter reading 7342.1 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time start pumping water 1:40 P

Time actual test start  
(after water flow equalized) 1:45

Time end of test 1:50

Elapsed time of test 5 Min.

Number of gallons 4.1

Gallons/minute 0.8 gpm

Calibration  
Due Date 6-19-90

ID Number E11142

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Haal c90-0140  
QC Inspector

Remarks: Funnel test water  
0.8 gpm AT 5' Packer  
Packer AT 20'

e1 690.1

W. H. Lee  
Cognizant Engineer

J. S. Rainey  
Grout Foreman



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**SCG 1 S 361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCH PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED WJS DATE 8/10/90  
CHECKED JT DATE 8/16/90

Element D Cell \_\_\_\_\_

Hole Number PSD-5

Date 2-9-90

Elevation bottom of hole 617.0 ft

Elevation Lake 677.0 ft

Water pressure head + 5 psi

Time start pumping water 1:52 P

Time actual test start  
(after water flow equalized) 1:55

Time end of test 2:00

Elapsed time of test 5 Min.

Number of gallons 7.1

Gallons/minute 1.4

Water Meter

Starting  
Meter reading 07345.0 gal.

Ending  
Meter reading 7352.1 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall C90-0190  
QC Inspector

Remarks: Packer At 20'  
1.4 gpm At 10 psi

W.H. Lee  
Cognizant Engineer

J.B. Payne  
Grout Foreman

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WATER TEST

SCG1S361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED DDX DATE 8/10/90

CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSP-5

Date 2-9-90

Elevation bottom of hole 617.0 ft

Elevation Lake 677.0 ft

Water pressure head + 10 gauge psi

Water Meter

Starting  
Meter reading 7360.0 gal.

Ending  
Meter reading 7369.6 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time start pumping water 2:08 P

Time actual test start  
(after water flow equalized) 2:03

Time end of test 2:08

Elapsed time of test 5 Min.

Number of gallons 9.6

Gallons/minute 1.9

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall 090-0190  
QC Inspector

Remarks: Packer AT 20'  
1.9 gpm AT 15 psi

W.H. Lee  
Cognizant Engineer

J.B. Paine  
Grout Foreman

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WATER TEST

SCG 1 S 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED CDR DATE 8/10/90  
CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-5

Date 2-21-90

Elevation bottom of hole 599.0 ft

Elevation Lake 678.5 ft

Water pressure 0 psi

Water Meter

Starting  
Meter reading 7980.0 gal.

Ending  
Meter reading 7565.5 gal.

Time start pumping water 10:20 AM

ID Number 502063

Time actual test start  
(after water flow equalized) 10:27

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time end of test 10:32

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 85.5

ID Number E11192

Gallons/minute 17.1 gpm

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

MAINTAIN water  
At top of hole.  
Open hole,

D E. Hall <sup>Z.P.</sup> 0900317  
QC Inspector

Remarks:

water in top, gauge reads. 23 psi

W. H. Lee  
Cognizant Engineer

J. B. Payne  
Grout Foreman

0902Q/ceg

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WATER TEST

**SCG 1 S 361**

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED WJS DATE 2/10/90  
CHECKED ft DATE 2/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-5

Date 2-21-90

Elevation bottom of hole 599.0 ft

Elevation Lake 678.5 ft

Water pressure head psi

Water Meter

Starting  
Meter reading 7600.0 gal.

Ending  
Meter reading 7656.2 gal.

ID Number 502063

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time start pumping water 11:20 AM

Time actual test start  
(after water flow equalized) 11:25

Time end of test 11:30

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 56.2

ID Number E11192

Gallons/minute 11.2

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

Packer AT 20'

D E Hall FR.  
QC Inspector C900317

Remarks: Funnel test, water AT. el. 689.5  
gauge reads 11 psi  
11.2 psi gpm  
2-21-90

W.H. Lei  
Cognizant Engineer

J.B. Payne  
Grout Foreman

09020/ceg

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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED CAF DATE 8/10/90  
CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-5

Date 2-21-90

Elevation bottom of hole 599.0 ft

Elevation Lake 678.5 ft

Water pressure 5 gauge psi

Water Meter

Starting  
Meter reading 7680.0 gal.

Ending  
Meter reading 7720.5 gal.

Time start pumping water 11:41 AM

ID Number 502063

Time actual test start  
(after water flow equalized) 11:42

Calibration  
Due Date Date 8-6-90  
Pressure Gauge

Time end of test 11:47

Elapsed time of test 5 Min.

Calibration  
Due Date 6-19-90

Number of gallons 40.5

ID Number E11192

Gallons/minute 8.1

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall <sup>FA</sup> 2900317  
QC Inspector

Remarks: Packer at 20'  
8 gpm at 10 psi

W. H. Linn  
Cognizant Engineer

J. B. Payne  
Grout Foreman

09020/ceg

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SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED RDG DATE 8/10/90  
CHECKED fx DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-

Date 2-21-90

Elevation bottom of hole 599.0 ft

Elevation Lake 678.5 ft

Water pressure 10 gauge psi

Time start pumping water 11:48 AM

Time actual test start  
(after water flow equalized) 11:50

Time end of test 11:55

Elapsed time of test 5 Min.

Number of gallons 51

Gallons/minute 10.2

Water Meter

Starting  
Meter reading 7750.0 gal.

Ending  
Meter reading 7801.0 gal.

ID Number 502063

Calibration  
Due Date 8-6-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall <sup>78</sup> 290-0317  
QC Inspector

Remarks: Packer At 20'  
10.2 gpm At 15 psi

W.H. Linn  
Cognizant Engineer

J.B. Payne  
Grout Foreman

0902Q/ceg

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WATER TEST

SCG 1 S 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED 3/28 DATE 3/10/90  
CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-10-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 4.6 head psi

Time start pumping water 6:55 PM

Time actual test start  
(after water flow equalized) 7:05

Time end of test 7:10

Elapsed time of test 5 Min.

Number of gallons 2.5

Gallons/minute 0.5

Water Meter

Starting  
Meter reading 5364.0 gal.

Ending  
Meter reading 5366.5 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall FPC900020  
QC Inspector

Remarks: Water AT top of hole  
0.5 gpm AT 5 psi

W. H. Lee  
Cognizant Engineer

Eric Shuck  
Grout Foreman

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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED 208 DATE 8/10/90  
CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-10-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 head psi

Time start pumping water 9:22 PM

Time actual test start  
(after water flow equalized) 9:25

Time end of test 9:30

Elapsed time of test 5 Min.

Number of gallons 2.8

Gallons/minute 0.6

Water Meter

Starting  
Meter reading 5474.0 gal.

Ending  
Meter reading 5476.8 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D. E. Hall IR C900020  
QC Inspector

Remarks: water at top of hole @ 688.0  
0.6 gpm at 5 psi

W. H. Lee  
Cognizant Engineer

[Signature]  
Grout Foreman

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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED ANX DATE 8/10/90  
CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-10-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 head psi

Water Meter

Starting  
Meter reading 5439.5 gal.

Ending  
Meter reading 5437.9 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Time start pumping water 8:53 PM

Time actual test start  
(after water flow equalized) 8:55

Time end of test 9:00

Elapsed time of test 5 Min.

Number of gallons 3.4

Gallons/minute 0.7

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall IRC900020  
QC Inspector

Remarks: Funnel test (el. 689.6 water)  
RACKER AT 12.7'  
0.7 gpm AT 5 PSI

W.H. Lee  
Cognizant Engineer

[Signature]  
Grout Foreman



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**SCG 1 S 361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED RLH DATE 8/10/90

CHECKED fst DATE 8/10/90

Element 0 Cell       

Hole Number PSD-6

Date 1-10-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 575 gauge psi

Time start pumping water 9:03 PM

Time actual test start  
(after water flow equalized) 9:05

Time end of test 9:10

Elapsed time of test 5 Min.

Number of gallons 6.7

Gallons/minute 1.3

Water Meter

Starting  
Meter reading 54420 gal.

Ending  
Meter reading 5498.7 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hill FRC900020  
QC Inspector

Remarks: Packer AT 12.7'  
1.3 gpm AT 10 psi

W.H. Lee  
Cognizant Engineer

Eric Shunk  
Grout Foreman

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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED ADP DATE 8/10/90  
CHECKED jt DATE 8/10/90

Element D Cell           

Hole Number PSD-6

Date 1-10-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 + 10 gauge psi

Time start pumping water 9:12 PM

Time actual test start  
(after water flow equalized) 9:15

Time end of test 9:20

Elapsed time of test 5 Min.

Number of gallons 10.6

Gallons/minute 2.1

Water Meter

Starting  
Meter reading 5455.0 gal.

Ending  
Meter reading 5465.6 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall IRC900020  
QC Inspector

Remarks: Packer AT 12.7'  
2.1 gpm AT 15 psi

W. H. Lee  
Cognizant Engineer

[Signature]  
Grout Foreman

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**SCG1S361** --

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED Q. Lee DATE 8/10/90  
CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-10-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 4.6 head psi

Water Meter

Starting  
Meter reading 5370.0 gal.

Ending  
Meter reading 5373.1 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Time start pumping water 7:20 PM

Time actual test start  
(after water flow equalized) 7:25

Time end of test 7:30

Elapsed time of test 5 Min.

Number of gallons 3.1

Gallons/minute 0.6

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall FRC900020  
QC Inspector

Remarks: Funnel test (el 689.3) Packer set at 42.7'  
0.6 gpm at 5 psi

W. H. Lee  
Cognizant Engineer

[Signature]  
Grout Foreman



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WATER TEST

SCG1S361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED QW8 DATE 8/10/90

CHECKED pt DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-10-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5+5 gauge psi

Time start pumping water 7:35 PM

Time actual test start  
(after water flow equalized) 7:40

Time end of test 7:45

Elapsed time of test 5 Min.

Number of gallons 7.6

Gallons/minute 1.5

Water Meter

Starting  
Meter reading 5376.0 gal.

Ending  
Meter reading 5383.6 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hall FRC900020  
QC Inspector

Remarks: Packer AT 42.7'  
1.5 gpm AT 10 PSI

W.H. Loe  
Cognizant Engineer

[Signature]  
Grout Foreman

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**SCG 1 S 361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED 203 DATE 8/18/90

CHECKED jt DATE 8/16/90

Element D Cell \_\_\_\_\_

Hole Number FSD-6

Date 1-10-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 + 10 gauge psi

Water Meter

Starting  
Meter reading 5390.0 gal.

Ending  
Meter reading 5401.8 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Time start pumping water 7:50 PM

Time actual test start  
(after water flow equalized) 7:55

Time end of test 8:00

Elapsed time of test 5 Min.

Number of gallons 11.8

Gallons/minute 2.3

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Haal FRC900020  
QC Inspector

Remarks: PACKER AT 42.7'  
2.3 gpm AT 15 PSI

W. H. Lee  
Cognizant Engineer

Grout Foreman  
Grout Foreman

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**SCG 1 S 361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED RDV DATE 8/10/90

CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-10-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 head psi

Water Meter

Starting Meter reading 5405.0 gal.

Ending Meter reading 5407.7 gal.

ID Number 502063

Calibration Due Date Date 1-26-90  
Pressure Gauge

Calibration Due Date 6-19-90

ID Number E11192

Time start pumping water 8:15 PM

Time actual test start (after water flow equalized) 8:20

Time end of test 8:26

Elapsed time of test 6 Min.

Number of gallons 2.7

Gallons/minute 0.5

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall TRC900020  
QC Inspector

Remarks: Funnel test (el. 689.4 water)  
PACKER AT 52.7'  
0.5 gpm AT 5 PSI

W. H. Lee  
Cognizant Engineer

[Signature]  
Grout Foreman



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**SCG1S361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED WDS DATE 8/12/90  
CHECKED fst DATE 8/12/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-10-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5+5 GAUGE psi

Time start pumping water 8:30 PM

Time actual test start  
(after water flow equalized) 8:35

Time end of test 8:40

Elapsed time of test 5 Min.

Number of gallons 5.5

Gallons/minute 1.1

Water Meter

Starting  
Meter reading 5412.0 gal.

Ending  
Meter reading 5417.5 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hall FR 4900020  
QC Inspector

Remarks: Packer At 52.7'  
1.1 gpm At 10 psi

W.H. Lee  
Cognizant Engineer

Grout Foreman  
Grout Foreman

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SCG 1 S 361

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED ADJ DATE 8/10/90  
CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number P5D-6

Date 1-10-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.35 ft

Water pressure 5410 gauge psi

Time start pumping water 8:42 PM

Time actual test start  
(after water flow equalized) 8:45

Time end of test 8:50

Elapsed time of test 5 Min.

Number of gallons 8.8

Gallons/minute 1.8

Water Meter

Starting  
Meter reading 5422.0 gal.

Ending  
Meter reading 5430.8 gal.

ID Number: 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall FR C900020  
QC Inspector

Remarks: Packer At 52.7'  
1.8 gpm At 15 psi

W.H. Lee  
Cognizant Engineer

[Signature]  
Grout Foreman

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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

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SEQUOYAH NUCLEAR PLANT

COMPUTED QWS DATE 8/10/90  
CHECKED pt DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-12-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 4.6 head psi

Water Meter

Starting  
Meter reading 5582.5 gal.

Ending  
Meter reading 5589.2 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Time start pumping water 3:42 PM

Time actual test start  
(after water flow equalized) 3:45

Time end of test 3:50

Elapsed time of test 5 Min.

Number of gallons 1.7

Gallons/minute 0.3

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall IRC900036  
QC Inspector

Remarks: Water At top of hole (el. 688.0)  
0.3 gpm At 5 psi

W. H. Lee  
Cognizent Engineer

Eric Shuck  
Grout Foreman



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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED QWS DATE 8/10/90  
CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-12-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 4.6 head psi

Water Meter

Starting  
Meter reading 5587.0 gal.

Ending  
Meter reading 5589.0 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Time start pumping water 4:03 P

Time actual test start  
(after water flow equalized) 4:05

Time end of test 4:10

Elapsed time of test 5 Min.

Number of gallons 2.0

Gallons/minute 0.4

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall IRC900031  
QC Inspector

Remarks: Funnel test water at el. 689.7  
PACKER AT 12'  
0.4 gpm at 5 psi

W.H. Lee  
Cognizant Engineer

Emu Shuck  
Grout Foreman

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WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED aps DATE 8/10/90  
CHECKED ft DATE 8/16/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-12-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 + 5 gauge psi

Time start pumping water 4:13 PM

Time actual test start  
(after water flow equalized) 4:15

Time end of test 4:20

Elapsed time of test 5 Min.

Number of gallons 2.4

Gallons/minute 0.5

Water Meter

Starting  
Meter reading 5590.0 gal.

Ending  
Meter reading 5592.4 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall IR C900031  
QC Inspector

Remarks: Packer At 12'  
0.5 gpm At 10 psi

W.H. Lee  
Cognizant Engineer

Eric Shub  
Grout Foreman

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WATER TEST

SCG1S361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED QWS DATE 3/13/90

CHECKED bt DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number RSD-6

Date 1-12-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 + 10 gauge psi

Time start pumping water 4:20 PM

Time actual test start  
(after water flow equalized) 4:22

Time end of test 4:27

Elapsed time of test 5 Min.

Number of gallons 9.3

Gallons/minute 1.9

Water Meter

Starting  
Meter reading 5597.0 gal.

Ending  
Meter reading 5606.3 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall TRC900031  
QC Inspector

Remarks: PACKER AT 12'  
1.9 gpm AT 15 psi

W.H. Lee  
Cognizant Engineer

Eric Shuck  
Grout Foreman



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WATER TEST

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SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED ADZ DATE 8/15/90

CHECKED BT DATE 8/16/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-12-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 head psi

Water Meter

Starting  
Meter reading 5609.0 gal.

Ending  
Meter reading 5612.0 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Time start pumping water 4:35 PM

Time actual test start  
(after water flow equalized) 4:38

Time end of test 4:43

Elapsed time of test 5 Min.

Number of gallons 3

Gallons/minute 0.6

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall I.R. C900031  
QC Inspector

Remarks: Packer set at 42'  
Funnel test water el. 689.8  
0.6 gpm at 5 psi

W.H. Lee  
Cognizant Engineer

Tom Shuck  
Grout Foreman

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WATER TEST

SCG 1 S 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED gws DATE 8/10/90  
CHECKED jt DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number FSD-6

Date 1-12-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 + 5 gauge psi

Time start pumping water 4:45

Time actual test start  
(after water flow equalized) 4:46

Time end of test 4:51

Elapsed time of test 5 Min.

Number of gallons 5

Gallons/minute 1

Water Meter

Starting  
Meter reading 5613.0 gal.

Ending  
Meter reading 5618.0 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall FIR C900031  
QC Inspector

Remarks: Packer AT 42'  
1 gpm AT 10 psi

W.H. Lee  
Cognizant Engineer

Eli Shank  
Grout Foreman

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WATER TEST

SCG1S361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLE. PLANT

COMPUTED awx DATE 8/10/90

CHECKED ft DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-12-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 + 10 gauge psi

Water Meter

Starting  
Meter reading 5623.0 gal.

Ending  
Meter reading 5632.8 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Time start pumping water 4:52 PM

Time actual test start  
(after water flow equalized) 4:53

Time end of test 4:58

Calibration  
Due Date 6-19-90

Elapsed time of test 5 Min.

ID Number E11192

Number of gallons 9.8

Gallons/minute 2 ~~2.0~~ awx 1-12-90

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Haal <sup>IR</sup> C900031  
QC Inspector

Remarks: Packer set AT 42'  
2 gpm AT 15 psi

W.H. Loc  
Cognizant Engineer

Eric Stuck  
Grout foreman



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WATER TEST

SCG 1 S 361 - -

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED BM DATE 8/10/90  
CHECKED BT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-12-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 head psi

Water Meter

Starting  
Meter reading 5640 gal.

Ending  
Meter reading 5642.3 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Time start pumping water 5:04 PM

Time actual test start  
(after water flow equalized) 5:08

Time end of test 5:13

Elapsed time of test 5 Min.

Number of gallons 2.3

Gallons/minute 0.5

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall IRC90031  
QC Inspector

Remarks: PACKER AT 52'  
WATER AT EL 689.6 (Funnel test)  
0.5 gpm AT 5psi

W.H. Lee  
Cognizant Engineer

Elmer Lusk  
Grout Foreman

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WATER TEST

SCG 1 S 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED QDS DATE 8/10/90  
CHECKED HT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-12-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 + 5 gauge psi

Time start pumping water 5:17 PM <sup>7:00 add</sup> 1-12-90

Time actual test start  
(after water flow equalized) 7:05

Time end of test 7:10

Elapsed time of test 5 Min.

Number of gallons 1.9

Gallons/minute 0.4 <sup>add</sup> 1-12-90

Water Meter

Starting  
Meter reading 5646.5 gal.

Ending  
Meter reading 5648.4 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11'92

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DG Hall IR 0900031  
QC Inspector

Remarks: Packer At 52'  
0.4 gpm At 10 psi

W.H. Lee  
Cognizant Engineer

[Signature]  
Grout Foreman

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WATER TEST

SCG 15361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED 2.08 DATE 8/10/90  
CHECKED jt DATE 8/10/90

Element D Cell' \_\_\_\_\_

Hole Number PSD-6

Date 1-12-90

Elevation bottom of hole 626.9 ft

Elevation Lake 677.75 ft

Water pressure 5 + 10 gauge psi

Time start pumping water 7:11

Time actual test start  
(after water flow equalized) 7:13

Time end of test 7:18

Elapsed time of test 5 Min.

Number of gallons 9

Gallons/minute 1.8

Water Meter

Starting  
Meter reading 5654.4 gal.

Ending  
Meter reading 5663.0 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall IIR C900031  
QC Inspector

Remarks:

Packer A + 52'  
1.8 gpm at 15 psi

W.H. Lee  
Cognizant Engineer

Eric Dumb  
Grout Foreman



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WATER TEST

SCG 1 S 361 - -

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED A. D. X DATE 8/10/90  
CHECKED H DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6  
Date 1-26-90  
Elevation bottom of hole 597.8 ft  
Elevation Lake 677.0 ft  
Water pressure Head 5 psi  
Time start pumping water 1:25 PM  
Time actual test start  
(after water flow equalized) 1:35  
Time end of test 1:40  
Elapsed time of test 5 Min.  
Number of gallons 59.0  
Gallons/minute 11.8

Water Meter  
Starting  
Meter reading 5960.0 gal.  
Ending  
Meter reading 6019.0 gal.  
ID Number 502063  
Calibration  
Due Date Date 1-26-90  
Pressure Gauge  
Calibration  
Due Date 6-19-90  
ID Number E11192

Drill water lost at  
89.3' (100%)

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

Remarks: Funnel test - gauge  
Packer at 20' gauge  
reads 8 psi  
11.8 gpm at 5 psi

DETAIL I.R.C90-0107  
QC Inspector  
reads 8 psi

W. H. Lee  
Cognizant Engineer

J. B. Payne  
Grout Foreman

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**SCGIS 361**

WATER TEST

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED ADK DATE 8/10/90

CHECKED FS DATE 8/10/96

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-26-90

Elevation bottom of hole 597.8 ft

Elevation Lake 677.0 ft

Water pressure 5 head + 0 gpm <sup>psi</sup>

Water Meter

Starting Meter reading 6235.0 <sup>and 08</sup>  
6267.0 gal. 1-26-90

Ending Meter reading 6310.0 gal.

ID Number 502063

Calibration Due Date Date 1-26-90  
Pressure Gauge

Calibration Due Date 6-19-90

ID Number E11192

Time start pumping water 2:10

Time actual test start (after water flow equalized) 2:15

Time end of test 2:20

Elapsed time of test 5 Min.

Number of gallons 25

Gallons/minute 5.0

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hall IRC90-0107  
QC Inspector

Remarks: 100% Drill water loss At 99.3  
Packer At 20'  
5.0 gpm At 65 psi <sup>and 08</sup>  
5 1-26-90

W. H. Lee  
Cognizant Engineer

J. B. Payne  
Grout Foreman

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WATER TEST

SCG 1 S 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTER: 208 DATE 8/10/90

CHECKED: JT DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-26-90

Elevation bottom of hole 597.8 ft  
3.0 ft 1.26-90

Elevation Lake 677.0 ft

Water pressure 5.5 gauge psi

Time start pumping water 1:40 P

Time actual test start  
(after water flow equalized) 1:45

Time end of test 1:50

Elapsed time of test 5 Min.

Number of gallons 44

Gallons/minute 8.8

Water Meter

Starting  
Meter reading 6100.0 gal.

Ending  
Meter reading 6194.0 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

D E Hall TR 990-0107  
QC Inspector

Remarks: 100% Drill water loss At 37.3'  
PACKER AT 20'  
8.8 gpm At 10 psi

W. H. Lee  
Cognizant Engineer

J. S. Payne  
Grout Foreman



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WATER TEST

SCG 1 S 361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT  
COMPUTED QDX DATE 8/10/90  
CHECKED JA DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number FSD-6

Date 1-26-90

Elevation bottom of hole 597.8 ft

Elevation Lake 677.0 ft

Water pressure 5 + 10 gauge psi

Time start pumping water 1:55 P

Time actual test start  
(after water flow equalized) 2:00

Time end of test 2:05

Elapsed time of test 5 Min.

Number of gallons 107

Gallons/minute 21.4

Water Meter

Starting  
Meter reading 6170.0 gal.

Ending  
Meter reading 6277.0 gal.

ID Number 502063

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

W E Hall I.T. C90-0107  
QC Inspector

Remarks: 100% Drill water loss At 89.3'  
Packer At 20'  
21.4 gpm At 15 psi

W. H. Lee  
Cognizant engineer

J. B. Payne  
Grout Foreman

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WATER TEST

SCG1S361

SEQUOYAH NUCLEAR PLANT  
ERCW PUMPING STATION  
AND ACCESS ROADWAY CELLS

SEQUOYAH NUCLEAR PLANT

COMPUTED gws DATE 8/10/90

CHECKED jt DATE 8/10/90

Element D Cell \_\_\_\_\_

Hole Number PSD-6

Date 1-26-90

Elevation bottom of hole 597.8 ft

Elevation Lake 677.0 ft

Water pressure Top of hole 688.0 psi

Time start pumping water 2:20

Time actual test start  
(after water flow equalized) 2:25

Time end of test 2:30

Elapsed time of test 5 Min.

Number of gallons 87

Gallons/minute 17.4

Water Meter

Starting  
Meter reading 6380.0 gal.

Ending  
Meter reading 6467.0 gal.

ID Number 50-63

Calibration  
Due Date Date 1-26-90  
Pressure Gauge

Calibration  
Due Date 6-19-90

ID Number E11192

Verify calibration of meter and gauge.  
(Ref. 2.8, 2.9 of Attachment 1)

DE Hall IRC90-0107  
QC Inspector

Remarks: 100% Drill water loss at 83.9'  
Open hole water at 688.0  
Gauge is 14.5 psi

W. H. Lee  
Cognizant Engineer

\_\_\_\_\_  
Grout foreman

## APPENDIX E

WORK EXPERIENCE FOR JAMES B. PAYNE, 424-56-3652

TITLE: Core drill foreman

CRAFT: Operator

Core drill operator: started with TVA in 1968

Core drill foreman: started in 1986

I have operated a core drill on a continuous bases since 1968. Experience includes operating core drill equipment at all new TVA construction projects and proposed TVA sites since 1968. This has included core drilling for hydro, fossil and nuclear projects.

Specific experience with drilling in concrete at the following TVA projects:

Yellow Creek NP - core drill cooling tower caissons ,  
checking on condition of concrete

Bellefonte NP - core drilled for samples of rolled filled  
concrete test section

Cumberland SP - core drill cassions to check quality of  
concrete

Fontana Dam - core drill concrete to verify integrity of  
concrete structure

Pickwick Lock - Core drill approach walls for condition of  
concrete

James B. Payne 7/27/89  
James B. Payne

The above named individual is acceptable to Nuclear Engineering to perform core drilling for the ERCW pumping station and access roadway cell evaluation.

E. D. Losberg 7-27-89  
N. E. Representative



## APPENDIX E

WORK EXPERIENCE FOR ROGER HELMS, 412-84-9139

TITLE: Core drill operator

CRAFT: Operator

Core drill operator: started with TVA in 1975

I have operated a core drill on a continuous bases since 1975. Experience includes operating core drill equipment at TVA construction projects and proposed TVA sites since 1975. This has included core drilling for hydro, fossil and nuclear projects and coal exploration.

Specific experience with drilling in concrete at the following TVA projects:

Fontana Dam - core drill concrete to verify integrity of concrete structure

Fort Loudoun Dam - core drill concrete structure

Watts Bar Dam - core drill concrete structure

Wheeler Dam - core drill concrete in gallery of dam

Roger T Helms 7-27-89  
Roger Helms

The above named individual is acceptable to Nuclear Engineering to perform core drilling for the ERCW pumping station and access roadway cell evaluation.

A. D. Labenberg 7-27-89  
N. E. Representative

SG 1 s 361

SEQUOYAH NUCLEAR PLANT

COMPUTED CDZ DATE 8/10/90CHECKED jt DATE 8/10/90

## APPENDIX F

## 78023 BOREHOLE SURVEY TOOL CALIBRATION DATA 7/18/89

-----  
Inclinometer vertical check

VERT AXIS ROTATION	Xm	Ym	Zm	Xi	Yi	*INC	**AZ
0	-432	7	907	0	-2	0.1	91
90	3	435	904	0	-1	0.1	180
180	430	3	906	0	-1	0.1	269
270	-2	-426	910	0	-2	0.1	0
360	-432	7	907	0	-2	0.1	91

\* zero degrees inclination should be indicated

\*\*directional data not valid in this position

-----  
Magnetometer Zaxis parallel to Earth's field

	*Xm	*Ym	**Zm	Xi	Yi	INC	AZ
0	-1	3	1004	429	0	25.4	180
90	-1	5	1004	0	-431	25.5	180
180	-1	6	1004	-429	0	25.4	179
270	-1	5	1004	-2	427	25.3	180
360	0	4	1004	429	0	25.4	181

\* should indicate zero in this position

\*\* should be full field value (1000) in this position

-----  
Magnetometer Zaxis orthogonal to Earth's field

	*Xm	*Ym	**Zm	Xi	Yi	INC	AZ
0	-1007	-4	6	-903	0	64.6	359
90	1	1003	-4	0	903	64.6	0
180	1008	0	0	904	0	64.7	0
270	0	-1008	8	0	-904	64.7	0
360	-1007	-2	3	-903	0	64.6	0

\* should pass through equal +/- peaks with zero points between

\*\* should indicate zero in this position

(this data very sensitive to test stand position)

The borehole survey tool was supplied by Owl Technical, Inc.  
and calibrated by their QA controlled laboratory.

APPENDIX G  
INCLINOMETER SURVEY

SHEET 207 OF

SCC 1 S 361

SEQUOIAH NUCLEAR PLANT

ELEMENT D

COMPUTED 2/10/8 DATE 8/10/90  
CHECKED bt DATE 8/10/90

Hole PSD-1  
Bearing 166.180  
Horizontal Distance 4.24'  
Vertical Depth 53.8'

Hole PSD-2  
Bearing 032.150  
Horizontal Distance 0.20'  
Vertical Depth 79.0'

Depth	Angle	Bearing
00.0'	4.9°	189°
10.0'	4.6°	178°
20.0'	4.6°	175°
30.0'	4.6°	163°
40.0'	4.6°	151°
50.0'	4.6°	150°
54.0'	4.4°	147°

Depth	Angle	Bearing
00.0'	0.2°	239°
10.0'	0.5°	036°
20.0'	0.4°	037°
30.0'	0.4°	012°
40.0'	0.4°	315°
50.0'	0.4°	257°
60.0'	0.4°	129°
70.0'	0.3°	094°
79.0'	0.3°	084°

Hole PSD-5  
Bearing 182.220  
Horizontal Distance 4.53'  
Vertical Depth 55.8'

Hole PSD-6  
Bearing 153.950  
Horizontal Distance 0.15'  
Vertical Depth 83.0'

Depth	Angle	Bearing
00.0'	4.8°	014°
10.0'	4.7°	019°
20.0'	4.7°	022°
30.0'	4.7°	019°
40.0'	4.7°	018°
50.0'	4.5°	017°
56.0'	4.4°	012°

Depth	Angle	Bearing
00.0'	0.9°	132°
10.0'	0.2°	169°
20.0'	0.2°	202°
30.0'	0.4°	118°
40.0'	0.4°	084°
50.0'	0.3°	035°
60.0'	0.3°	307°
70.0'	0.4°	234°
80.0'	0.4°	216°
83.0'	0.3°	232°

Note: The bearing is determined with a magnetic compass. This bearing is influenced by the steel sheet pile of the cell boundary and the steel intake liners.



## INCLINOMETER SURVEY

**SCG 1 S 361**

## ELEMENT D

SFOUOYAH NUCLEAR PLANT

COMPUTED CDB DATE 8/10/90CHECKED bt DATE 8/10/90

Hole PSD-7

Bearing 177.78°

Horizontal Distance 1.45'

Vertical Depth 41.0'

Hole PSD-8

Bearing 076.90°

Horizontal Distance 8.59'

Vertical Depth 57.3'

Depth	Angle	Bearing
00.0'	1.7°	177°
10.0'	1.9°	180°
20.0'	2.2°	188°
30.0'	2.3°	179°
40.0'	2.1°	154°
41.0'	2.2°	157°

Depth	Angle	Bearing
00.0'	8.5°	069°
10.0'	8.8°	088°
20.0'	8.9°	092°
30.0'	8.8°	082°
40.0'	8.8°	073°
50.0'	8.5°	059°
58.0'	8.5°	058°

SHEET

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SCG1S361

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AUG 28 1990

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Gentlemen:

In the Matter of ) Docket Nos. 50-327  
Tennessee Valley Authority ) 50-328

SEQUOYAH NUCLEAR PLANT (SQN) - ESSENTIAL RAW COOLING WATER (ERCW) PUMPHOUSE  
FOUNDATION AND ERCW PUMPING STATION ACCESS CELLS

- References: 1. TVA letter to NRC dated December 28, 1988, "Sequoyah Nuclear  
Plant (SQN) - Essential Raw Cooling Water (ERCW) Pumphouse  
Foundation and ERCW Pumping Station Access Cells"
2. TVA letter to NRC dated March 1, 1990, "Sequoyah Nuclear  
Plant (SQN) - Essential Raw Cooling Water (ERCW) Pumphouse  
Foundation and ERCW Pumping Station Access Cells"

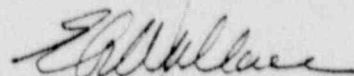
As committed in References 1 and 2, this letter provides the final report for  
the limited exploration program of the ERCW pumphouse foundation. Contained  
within the report is the evaluation of the seismic qualification of the  
pumphouse equipment, the evaluation of the pumphouse deflections, and the  
evaluation of the operating basis earthquake concurrent with water level at  
Elevation 704. The roadway access cells final report was submitted by  
Reference 2.

The enclosure contains TVA's Calculation SCG1S361, which includes the final  
report for the foundation investigation of the ERCW pumphouse. The  
conclusions of the calculation and the final report are that the structural  
integrity of the pumping station foundation cells is confirmed, the foundation  
will perform its intended function under design conditions, and no additional  
investigation is necessary.

No commitments are contained in this submittal. Please direct questions  
concerning this issue to K. S. Whitaker at (615) 843-7748.

Very truly yours,

TENNESSEE VALLEY AUTHORITY



E. G. Wallace, Manager  
Nuclear Licensing and  
Regulatory Affairs

Enclosure  
cc: See page 2

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**AUG 28 1990**

Enclosure

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