APPENDIX

U. S. NUCLEAR REGULATORY COMMISSION

REGION IV

Report: 50-445/82-21

Docket:

50-445

Category: A2

Licensee: Texas Utilities Generating Company

2001 Bryan Tower Dallas, TX 75201

Facility Name: Comanche Peak, Unit 1

Inspection At: Comanche Peak, Unit 1

Inspection Conducted: September 1-30, 1982

Resident Reactor Inspector

10/12/82 Nate

Approved:

T. F. Westerman, Chief

Reactor Project Section A

Inspection Summary

Inspection Conducted during the Period September 1-30, 1982 (NRC Report 50-445/82-21)

Areas Inspected: Routine, announced inspection by the Senior Resident Reactor Inspector (Operations), including: (1) Preoperational Test Procedure Review; (2) Plant Tour; (3) Changes to Applicant's Organization; and (4) Plant Status. The inspection involved 111 inspector-hours by one NRC inspector.

Results: Within the areas inspected, no violations or deviations were identified.

DETAILS

1. Persons Contacted

*J. C. Kuykendall, Manager, Nuclear Operations

*J. T. Merritt, Startup Manager

*G. D. Smith, Lead Startup Engineer (EDS)
*H. A. Lancaster, Startup QA Specialist

*D. W. Braswell, Engineering Superintendent

- *C. H. Welsh, Startup Turnover Surveillance Supervisor
- *D. E. Deviney, Operation QA Supervisor R. B. Seidel, Operations Superintendent
- S. M. Franks, Preoperational Test Supervisor (EDS)
- R. Moller, Westinghouse Site Manager

*Denotes those persons present during the exit interview.

2. Preoperational Test Procedure Review

The NRC inspector reviewed several draft preoperational test procedures. Comments were made where appropriate. The procedures will be reviewed in their final form after approval by the joint test group (JTG). When the preoperational tests are performed, a brief review will be conducted of the latest revision to note any changes that may affect the test results.

The procedures are reviewed with specific emphasis on the following:

- a. Management review.
- b. Format clearly defines testing to be performed.
- c. Test objectives are clearly stated.
- d. Prerequisites are identified.
- e. Special conditions (if any) are specified.
- f. Acceptance criteria are identified and requirements are specified for comparison of results with the acceptance criteria.
- g. Source of acceptance criterion is identified.
- h. Initial test conditions are specified.
- i. Reference to appropriate Final Safety Analysis Report (FSAR) sections, drawings, specifications, and codes are included.

. . . . 3 j. Step-by-step instructions of sufficient detail are included to ensure that conduct of the test will result in valid conclusions. k. Provisions for documenting that required steps have been performed and space for recording data are included. 1. Temporary circuit changes, installation of jumpers, and restoration of circuits after testing are properly documented. m. Independent verification of critical steps or parameters is addressed. During this reporting period, the following draft procedures were reviewed and commented on. The comments made were minor in nature and were in the area of clarification: 1CP-PT-10-2 Reactor Makeup Water 1CP-PT-34-2 Steam Generator Safety and Relief Valve 1CP-PT-53-02 Computer Input and Data Printout Verification 1CP-PT-55-4 Pressurizer Relief Tank 1CP-PT-37-2 Condensate Storage and Transfer System XCP-PT-42-2 Spent Fuel Pool HX and Pump Room Fan Coolers 1CP-PT-32-01 Auxiliary Building HVAC No violations or deviations were identified during this interview. 3. Plant Tours During this reporting period, the NRC inspector conducted several inspection tours of Unit 1. In addition to the general housekeeping activities and general cleanliness of the facility, specific attention was given to areas where safety-related equipment is installed and where activities were in progress involving safety-related equipment. These areas were inspected to insure that: a. Work in progress was being accomplished using approved procedures. b. Special precautions for protection of equipment was implemented where required and additional cleanliness requirements were being adhered to, where required, for maintenance, flushing, and welding activities. c. Installed safety-related equipment and components were being protected and maintained to prevent damage and deterioration. Also during these tours, the NRC inspector reviewed the control room and shift supervisors log books. Key items noted in the log review were: a. Plant status b. Changes in plant status c. Tests in progress d. Documentation of problems which arise during operating shifts

With the exception of consistency of format and detail, the operating logs accurately reflect the plant status and the evolutions being performed. The comment just mentioned has been reviewed with the applicant and has been taken under advisement (open item 8221-01).

No violations or deviations were identified.

4. Changes to Applicant's Organization

During this reporting period, the applicant made a change to the startup organization. Mr. J. T. Merritt was named Texas Utilities Generating Company's (TUGCO) startup manager. Mr. Merritt was Texas Utilities Services, Incorporated (TUSI) engineering and construction manager. The applicant is presently reviewing the Final Safety Analysis Report (FSAR) to determine if an amendment will be required. The NRC inspector will follow progress of the applicant's review (open item 8221-02).

5. Plant Status

The following is a status of TUGCO manning levels for operations and plant testing activities as of September 30, 1982.

a. Operations Manning Status

Authorized personnel level (including maintenance, operations, administration, quality assurance, and engineering) - 440

Number presently onboard - 318

b. Plant Testing Status

Total number of Preoperational Tests - 129 Number of Preoperational Tests thru draft - 77 Number of Preoperational Test approved (JTG) - 30

Total number of acceptance tests - 40 Number of acceptance test thru draft - 25 Number of acceptance test approved - 11

Test completion status

Preoperational Tests - 1 Acceptance Tests - 0

6. Exit Interview

An exit interview was conducted September 30, 1982, with applicant representatives (identified in Paragraph 1). During this interview, the NRC inspector reviewed the scope and discussed the inspection findings.

NRC FORM 766 (11-81) IE MC 0536	0#	INSF	100000000000000000000000000000000000000		SA	REP				GUL	AT	YAC	C	M	AISS	ION	R	E	VER	Ey	,-	D	E	N	N	5	L	itiei)			
INSPECTORS 1/ -11			spec	uon	ant	u er	Hore	01116	3110		-	_	_				L	T	· f	=. u	Je	5	e	er	no	4	_			_	
D. L. KELL	EY		-		_	-		_	-		-	-	-		-	-	-	_	-			-	_	_		-	_	_	-	-	
LICENSEE/VENDOR							TRANSACTION							DOCKET NO. (8 digits) OR							T		RE	POR	т		NEXT INSPEC. DAT				
TEXAS Utilities GENERATING Company Comanche Peak SES.						LI - INSERT						NO. (BY PRODUC						CT1 (13 digits)					NO.			SEQ.		MO. YR			
						M - MODIFY								1	-	, 0	0	0	7 7	58	3 6	+	+	t	8		\pm		\pm		
						D - DELETE								+	+	-	+	+	+	+	+	+	+	+	0	-	-	+	+		
Unit #1					-	a - neroce									7		0											_	_	_	
PERIOD OF INVESTIGATION/INSPECTION FROM TO 1 - REGIONA					NAL	INSPECTION PERFORMED BY									_		_	_		ING	ACTI	VITY	(See	IEN	C O	530 "	N/HQ Manoc	NAME A			
MO. DAY YR. MO. DAY YR. 2 - RESIDE					ENT	NSPE	CTOR				٢		Ī							-	ng-	EGIO	N M	enoo	Di	VISIC	rting.	lor se	RANC	H	
0 9 0 1 8 2 0 9 3 0 8 2 3 - PERFORI				RMA	NCE	APPRAI	SAL	TEAM													4		1	(_	A					
REGIONAL ACT												TYPE	OF	ACTI	VITY	CONC	DUCT	EDIC	heck	one box	only)	40.00									
				02 - SAFETY 03 - INCIDENT							08 - MGMT. VISIT							10 - PLANT SEC.					-					- INQUIRY			
2 - REGIONAL OFFICE LETTER				04 - E	NFOF	RCEM	-					08	- v	ENDO	P				12 -	- SHIPM	ENT		ORT		-	1 "	- INVESTIGATION				
The second second section in the		7500		05 – M			DIT					09	- M	AT.	ACCT				13-	MPORT											
NSPECTION/INVESTIGATION (Check one box or	ON FIN				AL NI	UMBE		T	ENFOR	RCEN	ENT HEL		FER	ENCE	T	REP		CONT		2.790	1	LE	TTER	ORF	REPO			MITT		TE	
1 - CLEAR 2 - VIOLATION				DEVIATIONS .																		NRC FORM 591 OR REG. LETTER ISSUED					REPORT SENT TO HO, FOR ACTION				
3 - DEVIATION A B					C D A B C											C	5			E	MO. DAY YE				9.	MO.	04	Y	YR.		
4 - VIOLATION 8	A DEAD		0 0		56							1 - 1	YES					1	- Y	ES	0	<u>n</u> T	2	h	10	22					
	MO	DULE INFOR																	мо	DULEIN	FORM	MATI	ON								
AD MODULE NUMBER INSP.	DURRE MADDULE NAME INSP.					MOD	MODULE REQ. FOLLOWUP					REC. MODULE NUMBER						\Box		T IN HE	2 4 0				7	MOI	DULE	ULE REC. FOLLOWUP			
PHASE MANUAL CHAPTER PROCEDUR NUMBER LEVEL	SEO .	DIRECT INS TION EFFO STAFF HOL EXPENDED INSPECTION	PERCENTAGE	COMPLETED TO DATE	STATUS	PHASE	MANUAL	PROCEDUR	NUMBER	LEVEL	TYPE	PUACE	FHASE	MANUAL		PHOCEDUR		SEG *	PRIORITY	DIRECT INSPEC- TION EFFORT IN STAFF HOURS	NSPECTION	PERCENTAGE	COMPLETED	TODATE	STATUS	PHASE	MANUAL		NUMBER	EVE	
01 3 3 7 7,0 3 C	A	01013	,				,	-	_	ī	8		1	-	T		1	A					,	1	1	1		1		1	
	81	1.1				T	, 1			ī			_	_				8					-	1	1	1	_	1.		1	
	С			,		T	, 1	-	_	i								c					-	T	1	1	_	1	+	1	
The Property	D					T		1	-	ī								D					_	\top	1	1	-		+	1	
073703008	A	01213	-				, 1	,	1	1	8	T	T	,	1		-	A		,			,		1	1	-	1 ,		T	
	8		,	,			, 1	1	1	1								8		1			,	1	1	1	,	1	-	1	
	c		,	,			, 1	-	,	1								c				,	,		1	1	,	1.	,	1	
	D		,				, 1	,	1	1								0				,	,	1	1	1	,	1 .	,	1	
033 7,03,0,28	A	0,6,0	,				, 1	1	1	1	8	T	T	1	1	,	1	A		,		,	,		1	T	,	1 .	-	1	
	В		,	1		T	11	,	1	1								91					1	1	1	1	-	1	-	1	
	c						, 1	,	,									C					,	1	1	1	,	1.		1	
	D						, 1	-	1									0					,	1	1	1	,	.		1	
9392706	A	01215		,			, 1	,	,		9	T	T	,	1	,	1	A			1			+	1	1	-	1	_	1	
	8	1	,		1		, 1	,	,		বা	_	_					8			+	,		+	+	+		1 .		1	
	c			, 1		1	. 1											C			1			+	+	+	1			1	
CIRCLE SEQUENCE IF VIOLATION OF DEVIATION	0				1	-	1		-									0	1		-	-		+	+	+	1	1	+	-	
SALE TO SECURITION	2259	STATE OF LAND	The state of	2254EP	200 19	S. B. R.	10/P 200			_	e han	- Aprella	r best	DAM'S	West State	- Total	NAME OF	1	-		-	-	1	-	-	-	1		1	L	

NRC FORM 798 A 111-811 IE MC 0838			DOCKET NO. (8 digits) OR LICENSE NO. (8Y PRODUCT) (13 digits)									T	MODULE NUM						_					
IE M	INSPECTOR'S REPORT (Continuation) Office of Inspection and Enforcement VIOLATION OR DEVIATION (Enter up to 2400 characters for each its 1.			N	0. (81	Y PRO	DUC	T) (13	digit	(8)			N	0.	T	SEQ.	1	L				_1		3420
			+	+	4-	H	4	+	-			+			T	A	F	DUA	TION	SEV	ERIT	Y OR	DEVIATE	11000110
0	(Continuation)	-	+	+	+	H	+	+	+	+	H	+	+	+	+	8	ŀ	2	3	4	5	8		A C
				T	T			+	+		\vdash	+		\vdash	†	0	_				200			1.00
1. I	ILATION OR DEVIATION (Enter up to 2400 characters for each it	em. If	the tex	et ex	ceed	e this	num	ber, it	will !	be ne	cessa	vy 10	perap	rirase.	Limi	t line	8 10	50 c	10/30	rter	***	n.)		
2										_						_	_			_	_			
										_					-		-		_		_	_		
4.			_			_			_		_		_		_	-	-			-	_	_		
5.			_			_						_		_	-				-	-		_		
6.							_			_					_		_	_	_	_	_	_		_
7.			_				_			_	_		_			_			_					-
8.					_			-	_				_		-	_	-	_			-			
9.															_	_	_							
10.																			_					
11.				T													_	_						
12.																		_		_				
13.																		_					-	
14.									П				177											
15.																								
16.	The second secon																			_				
17.																								
18.																								
19.	the constraint or the second days																							
20.																								
21.	. T. t. het were Sections																							
22																								
21.																								
24.																								
25.																								
26.																								
27.																								
28.																								
29.																								
30.																								
31.																								
12.																								
13.																								
34																17.								
15.																								
8.				-	-	-								-	-		-	-		_]