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April 24, 1991

U. S. Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

Subject: Docket No. 50-361 30-Day Report Licensee Event Report No. 91-006 San Onofre Nuclear Generating Station, Unit 2

Pursuant to 10 CFR 50.73(d), this submittal provides the required 30-day written Licensee Event Report (LER) for an occurrence involving the Toxic Gas Isolation System (TGIS). Since this occurrence involves areas common to both in Units 2 and 3, a single report for Unit 2 is being submitted in accordance with NUREG-1022. Neither the health nor the safety of plant personnel or the public was affected by this occurrence.

If you require any additional information, please so advise.

incerely.

Enclosure: LER No. 91-006

cc: C. W. Caldwell (USNRC Senior Resident Inspector, Units 1, 2 and 3)

J. B. Martin (Regional Administrator, USNRC Region V)

Institute of Nuclear Power Operations (INPO)

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At 1530 on March 25, 1991, with Unit 2 at 60% power and Unit 3 at 100% power, Toxic Gas Isolation System (TGIS) Train "A" actuated on high ammonia gas level. All TGIS Train "A" components were verified to have actuated as required.

The actuation occurred while troubleshooting was being performed on the Train "A" ammonia channel, which had failed on March 24, 1991. A Maintenance technician inadvertently bumped the jumper used to bypass the TGIS actuation circuitry, resulting in the jumper being momentarily dislodged. Since the ammonia level had been increased above the actuation setpoint to perform the troubleshooting, an actuation on high ammonia occurred.

The root cause of this event is that the location of the jumper used for bypassing the TGIS actuation circuitry was adjacent to the area requiring access during maintenance activities. Therefore, a potential existed for disturbance of the jumper during these activities.

For corrective actions: 1) appropriate disciplinary action has been administered to the technician involved in this event, 2) this event has been reviewed with appropriate Maintenance personnel, and 3) the bypass jumper, when installed in the future, will be relocated to an area less likely to be affected by maintenance activities.

LICENSEE EVENT REPORT (LER) TEXT CONTINUATION

SAN ONOFRE UNIT 2	NUCLEAR GENERATION STATION	DOCKET NUMBER 05000361	91-006-00	2 of 4
	Plant: San Onofre Nuclear Gener Units: Two and Three Reactor Vendor: Combustion Eng Event Date: 03-25-91	rating Station gineering		
Α,	CONDITIONS AT TIME OF THE EVEN	T:		
	Mode: 1, Power Operation (Uni	ts 2 and 3)		
В.	BACKGROUND INFORMATION:			
	The common Unit 2 and 3 contro isolated by the Control Room E to protect personnel from pote gas contamination. CREACUS is Toxic Gas Isolation System (TG (hydrocarbon) gas in the outsi Limiting Condition for Operati Actuation System," establishes	l room is designed mergency Air Cleanu ntial outside airbo started in the iso IS) [VI] detects ch de air intake. Tec on (LCO) 3.3.2, "En TGIS operability r	to be automatically p System (CREACUS) rne radiation or t lation mode when t lorine, ammonia or hnical Specificati gineered Safety Fe equirements.	y [VI] oxic he butane on atures
	There are two independent trai actuated by either a remote ma concentration sensed by any of	ns of both CREACUS inual push button sw the gas detectors	and TGIS. Each tr witch (PB) [HS], a [DET] which is abo	ain is gas ve the

concentration sensed by any of the gas detectors [DET] which is above the actuation setpoint, or a loss of power. Each CREACUS train closes all control room air intake and exhaust pathways [DMP], and recirculates the air inside the control room spaces through HEPA filters [FLT] and charcoal adsorbers [ADS].

C. DESCRIPTION OF THE EVENT:

1. Event:

At 1530 on March 25, 1991, with Unit 2 at 60% power and Unit 3 at 100% power, TGIS Train "A" actuated on high ammonia gas level. All TGIS Train "A" components were verified to have actuated as required.

At the time of the actuation, troubleshooting was being performed on the Train "A" ammonia channel, which had failed low on March 24, 1991. Specifically, a Maintenance technician (utility, nonlicensed) was disconnecting the Digital Multimeter (DMM) used during troubleshooting from its connection locations internal to the TGIS cabinet. During this process, the technician inadvertently bumped one of the connections of the jumper used to bypass the TGIS actuation circuitry. This resulted in the jumper becoming momentarily dislodged. The technician quickly re-connected the jumper; however, since the ammonia level had been increased above

LICENSEE EVENT REPORT (LER) TEXT CONTINUATION

AN ONOFRE NIT 2	NUCLE	AR CENERATIO	NOITATE N	DOCKET NUMBER 05000361	LER NUMBER 91-006-00	PAGE 3 of 4
		the actuation on high amo	on setpoint onia occurre	to perform the trouble d.	shooting, an actus	tion
	2.	Inoperable : Event:	Structures,	Systems or Components	that Contributed t	o the
		Not applical	ble.	4		
	3.	Sequence of	Events:	R.		
		DATE	TIME	ACTION		
		3/24/91	0800	TGIS Train "A" ammoni	a channel fails lo	w.
		3/25/91	1530	TNIS Train "A" actuat level during troubles	ion on high ammoni hooting.	a
		3/25/91	1600	Control room ventilat normal.	ion lineup returne	d to
		3/26/91	0330	TGIS Train "A" return	ed to service.	
	4,	Method of D	iscovery:			

Control room alarms and in ications alerted the operators of the TGIS actuation.

5. Personnel Actions and Analysis of Actions:

The operators responded properly to the TGIS actuation by 1) verifying proper system operation and 2) determining that the ammonia level was normal prior to returning TGIS to the "standby" mode and restoring normal control room ventilation.

6. Safety System Responses:

The TGIS and CREACUS systems functioned in accordance with their design.

D. CAUSE OF THE EVENT:

SU

1. Immediate Cause:

During troubleshooting of the TGIS Train "A" ammonia channel, the Maintenance technician inadvertently bumped one of the connections of the jumper used to bypass the actuation circuitry. This resulted in the jumper being momentarily dislodged. Since the ammonia level had been increased above the actuation setpoint to perform the troubleshooting, an actuation on high ammonia occurred. LICENSEE EVENT REPORT (LER) TEXT CONTINUATION

SAN	ONOFRE	NUCLEAR	GENERATION	STATION	DOCKET NUMBER	LER NUMBER	PAGE
UNIT	2				05000361	91-006-00	4 of 4

2. Root Cause:

The location of the jumper used for bypassing the TGIS actuation circuitry was adjacent to the area requiring access during maintenance activities. Therefore, a potential existed for disturbance of the jumper during these activities.

E. CORRECTIVE ACTIONS:

- 1. Corrective Actions Taken:
 - a. Appropriate disciplinary action has been administered to the technician involved in this event.
 - b. This event has been reviewed with appropriate Maintenance personnel.
- 2. Planned Corrective Action:

The bypass jumper, when installed in the future, will be relocated to an area less likely to be affected by maintenance activities. Specifically, the inputs on the terminal strip to which the oppass jumper is connected will be relocated to the opposite side of the strip. When this is completed, all the terminal strip inputs used for connecting tast equipment will be on one side of the terminal strip and the bypass jumper will be on the other. Therefore, installation and removal of the test equipment (such as a DMM) should not interfere with the bypass jumper.

F. SAFETY SIGNIFICANCE OF THE EVENT:

There is no safety significance to this event since all TGIS and CREACUS components operated as designed.

- G. ADDITIONAL INFORMATION:
 - 1. Component Failure Information:

Not applicable.

2. Previous LERs for Similar Events:

LER 86-034 (Docket No. 50-361) reported two TGIS actuations caused by the bypass jumper being dislodged during the performance of maintenance activities. As a result of these actuations, the design of the bypass jumper was changed and the location of the jumper was moved to minimize recurrence. The event being reported in this LER is the first TGIS actuation caused by the bypass jumper since these corrective actions.