

U.S. NUCLEAR REGULATORY COMMISSION
OFFICE OF INSPECTION AND ENFORCEMENT

REGION III

Report No. 50-263/77-20

Docket No. 50-263

License No. DPR-22

Licensee: Northern States Power Company
414 Nicollet Mall
Minneapolis, MN 55401

Facility Name: Monticello Nuclear Power Plant

Inspection at: Monticello Site, Monticello, MN

Inspection Conducted: October 25-26, 1977

Inspectors: *MC Choules*
N. C. Choules

11/3/77

RFW for

T. L. Harpster

11/3/77

RFW Warnick

Approved by: R. F. Warnick, Chief
Reactor Projects Section 2

11/3/77

Inspection Summary

Inspection on October 25-26, 1977 (Report No. 50-263/77-20)

Areas Inspected: Special, announced turnover inspection by two NRC inspectors onsite October 25-26, 1977, and at the corporate office on October 26, 1977. The inspection involved 20 inspector-hours by two NRC inspectors.

Results: No items of noncompliance or deviations were identified.

DETAILS

1. Persons Contacted Onsite

L. R. Eliason, Plant Superintendent
M. H. Clarity, Superintendent, Plant Engineering and Radiation Protection
W. E. Anderson, Superintendent, Operations and Maintenance
H. E. Nimo, Maintenance Supervisor
S. L. Pearson, Operations Supervisor
D. D. Antony, Plant Engineer, Operations
W. A. Shamba, Plant Engineer Technical
F. L. Fey, Radiation Protection Engineer
H. H. Kendall, Plant Office Supervisor
P. A. Pochop, Quality Assurance Engineer
R. L. Scheinost, Quality Assurance Engineer

The inspectors also talked with several other licensee site employees and members of the Safety Audit Committee.

2. Persons Contacted at Corporate Office

L. J. Wachter, Vice President - Power Production
D. Gilberts, General Manager of Power Production
T. McFadden, General Superintendent, Quality Assurance
R. S. Leddick, Manager, Nuclear Plant Services

The inspectors also talked with several other licensee employees at the corporate office.

3. Mr. Terry L. Harpster was introduced to the site and corporate office personnel as the newly assigned project inspector.
4. The inspectors observed a portion of the setup of the feedwater nozzle milling machine. The licensee had removed the stainless steel cladding from three nozzles at the time of the inspection and was setting up on the fourth and last nozzle.