#### LICENSEE EVENT REPORT

LICENSEE EVENT REPORT
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REPORT L 6 0 5 0 0 0 3 1 1 7 0 7 2 1 8 3 8 0 8 1 9 8 3 9  EVENT DESCRIPTION AND PROBABLE CONSEQUENCES 10  On July 21, 1983, during routine startup operations, time response testing of No. 23
Auviliary Foodwater Dumn revealed that the rumn did not consistently attain the
desired speed. The pump was tagged out and Action Statement 3.7.1.2 was entered.
The redundant electrical driven number remained operable and the occurrence constituted
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operation in a degraded mode in accordance with Technical Specification 6.9.1.9b.
071
7 8 9
SYSTEM CAUSE SUBCODE S
LER RO EVENT YEAR REPORT NO.  17 REPORT   8   3
10   Investigation revealed a worn roller in the pump governor linkage was causing variation
in linkage displacement. The roller was replaced, the pump was satisfactorily
tested and the action statement was terminated. New design rollers will be
installed and a review performed of the procedure for periodic inspection of the
linkage.
FACILITY STATUS  STATUS  STATUS  POWER  OTHER STATUS  OTHE
ACTIVITY CONTENT RELEASED OF RELEASE AMOUNT OF ACTIVITY 35  1 6 2 3 2 4 NA  NA  NA  NA  NA  NA
PERSONNEL EXPOSURES NUMBER TYPE DESCRIPTION 39  1 7 0 0 0 37 2 38 NA
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1 9 2 42 NA S PDR
PUBLICITY ISSUED DESCRIPTION (45)  NRC USE ONLY  OF THE PROPERTY OF THE PROPER
NAME OF PREPARER R. Frahm PHONE (609) 935-6000 Ext. 4309



Public Service Electric and Gas Company P.O. Box E Hancocks Bridge, New Jersey 08038

Salem Generating Station

August 19, 1983

Dr. Thomas E. Murley
Regional Administrator
USNRC
Region 1
631 Park Avenue
King of Prussia, Pennsylvania 19406

Dear Dr. Murley:

LICENSE NO. DPR-75 DOCKET NO. 50-311 REPORTABLE OCCURRENCE 83-038/03L

Pursuant to the requirements of Salem Generating Station Unit No. 2, Technical Specifications, Section 6.9.1.9.b, we are submitting Licensee Event Report for Reportable Occurrence 83-038/03L. This report is required within thirty (30) days of the occurrence.

Sincerely yours,

J. M. Zupko, Jr. General Manager -Salem Operations

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RF:kll

CC: Distribution

J 622 10 952189 (2010) 17 81 Report Number: 83-038/03L

Report Date: 08-19-83

Occurrence Date: 07-21-83

Facility:

Salem Generating Station Unit 2

Public Service Electric & Gas Company Hancock's Bridge, New Jersey 08038

### IDENTIFICATION OF OCCURRENCE:

Plant Systems - No. 23 Auxiliary Feedwater Pump - Inoperable.

This report was initiated by Incident Report 83-124.

# CONDITIONS PRIOR TO OCCURRENCE:

Mode 3 - Rx Power 0 % - Unit Load 0 MWe.

## DESCRIPTION OF OCCURRENCE:

At 1905 hours, July 21, 1983, during a routine startup following refueling, time response testing of No. 23 Auxiliary Feedwater Pump revealed that the pump did not consistently attain the proper speed. The steam supply valves to the pump were closed and tagged to allow investigation of the problem. The tagout rendered the pump inoperable and Technical Specification Action Statement 3.7.1.2 was entered. redundant electrical driven pumps were operable throughout the occurrence, and no event requiring initiation of cooldown of the Reactor Coolant System (RCS) occurred.

#### APPARENT CAUSE OF OCCURRENCE:

Investigation of the problem revealed that a brass roller in the governor linkage had flat spots on the roller surface. Vibration and normal movement of the steel linkage member riding on the roller apparently flattened portions of the surface of the softer brass roller. The flat spots resulted in changes in displacement of the linkage which in turn caused inconsistencies in the operating speed attained at startup.

## ANALYSIS OF OCCURRENCE:

The operability of the Auxiliary Feedwater System ensures that the Reactor Coolant System (RCS) can be cooled down to less than 350°F from normal operating conditions in the event of a total loss of offsite power. The capacity of either both electric driven pumps or the steam driven pump is sufficient to remove decay heat and reduce the RCS to 350°F when the Residual Heat Removal System may be placed in operation.

As noted, the redundant electric pumps were operable and capable of meeting system flow requirements. The event therefore did not involve any undue risk to the health and safety of the public. The occurrence constituted operation in a degraded mode permitted by a limiting

ANALYSIS OF OCCURRENCE: (cont'd)

condition for operation, and is reportable in accordance with Technical Specification 6.9.1.9b.

Action Statement 3.7.1.2a requires:

With one auxiliary feedwater pump inoperable, restore the inoperable pump to operable status within 72 hours or be in at least hot standby within the next 6 hours and in hot shutdown within the following 6 hours.

### CORRECTIVE ACTION:

The worn roller was replaced and the pump was satisfactorily tested. No. 23 Auxiliary Feedwater Pump was declared operable at 0600 hours, July 22, 1983, and Action Statement 3.7.1.2a was terminated. A set of rollers has been fabricated for installation in the auxiliary feedwater pump governor linkage; the rollers are stainless steel for improved wear resistance. They will be installed in the linkage as soon as the pump may be conveniently removed from service.

Due to previous problems with the pump linkage (see LER 82-020/03X-1) annual visual inspection of the linkage was incorporated into the Inspection Order System. The inspection was performed as required; however, the wear was not detected. Accordingly, a review of the Inspection Order procedures will be performed and the procedures revised as necessary to insure that all linkage problems are detected.

#### FAILURE DATA:

Terry Steam Turbine Company One Stage Drive Turbine Type GS2

Prepared By R. Frahm

SORC Meeting No. 83-107

General Manager -Salem Operations