Babcock & Wilcox

Power Generation Group

P.O. Box 1260, Lynchburg, Va. 24505 Telephone: (703) 384-5111

August 6, 1974

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Mr. J. G. Herbein Metropolitan Edison Company Post Office Box 480 Middletown, PA 17057

Subject: Clarification of Maneuvering Restriction Reference: L. C.Rogers letter to J. G. Herbein dated July 17, 1974 (SOM 265)

Dear Mr. Herbeins .

The above reference forwarded the latest revision to B&W's Interim Operating Management Recommendations for curtailing ESSS maneuvering rates. It has come to my attention that the wording of this reference has created some confusion. Enclosed is a re-wording of the above reference. It is hoped that this will dissolve any points of confusion.

Very truly yours,

L. C.Rogers

Site Operations Engineer

LCR/RAG/cam Enclosure

cc: G. P. Hiller

R. J. McConnell

W. R. Gibson

E. R. Kane

bee: W. H. Behrle

J. P. O'Hanlon

R. A. Govers J. R. Floyd

W. J. Raymond

R. J. Toole

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INTERIM OPERATING MANAGEMENT RECOMMENDATIONS

FOR THREE MILE ISLAND - UNIT 1

- If power has been less than 20%FP for greater than 48 hours, the following limits apply in order to raise power to a new equilibrium power level.
 - a. A maximum power increase rate of 35FP per hour between 0 and 205FP.
 - b. A maximum power increase rate of 30%FP per hour above 20%FP.
 - e. A five hour power level "hold" between 65 and 70%FP and between 85 and 90%FP.
- Once a equilibrium power level above 20%FP has been achieved by following step 1, operation between that level and 20%FP is subject only to Technical Specification limitations.
- If power has been less than 20%FP for less than 48 hours, the following limits apply in order to raise power to the equilibrium level established by step 1.
 - a. If power has been less than 20%FF for less than 10 hours, the rate of 3%FF per hour should be used to regain the 20%FF level; Technical specification limits only then apply to operation between 20%FF and the equilibrium power level established by step 1.
 - b. If power has been less than 20%FP for more than 10 hours but less than 48 hours, the rate of 3%FP per hour should be used to regain 20%FP and if the prereduction equilibrium power level (established by step 1) is greater than 75%FP then only one five hour power level "hold" is required at 10%FP below the pre-reduction level to regain that level.